

AFW

3.0 Objectives

- 3.1 State the purposes of the auxiliary feedwater system (AFW)
- 3.2 List all suction sources for the AFW pumps and state when each source would be used.
- 3.3 List the automatic start signals for the AFW pumps
- 3.4 Explain how the operation of the AFW system helps promote natural circulation.

4.0 Presentation

4.1 AFW System Purposes

- 4.1.1 The AFW system is designed to automatically maintain the plant in a hot standby condition for a minimum of 4 hours with sufficient water inventory remaining to allow for the manually controlled cooldown of the RCS to the pressure and temperature required for DHR during a loss of Offsite power event.
- 4.1.2 To provide decay heat removal in the event all main feed water is lost.
- 4.1.3 To provide decay heat removal during small break loss of coolant accidents.
- 4.1.4 To provide a heat sink for natural circulation events.

4.2 AFW Start Signals

- 4.2.1 ESFAS
 - 4.2.1.1 Low RCS Pressure
 - 4.2.1.2 Low OTSG Pressure
 - 4.2.1.3 High Containment Pressure
- 4.2.2 Low OTSG Level - 1 ft.
- 4.2.3 Loss of both MFPs

4.3 Basic Flow Path Description

- 4.3.1 DWST
- 4.3.2 AFW Pump Suction
- 4.3.3 Motor Driven Pumps
 - 4.3.3.1 Pump 1A supplies "A" OTSG
 - 4.3.3.2 Pump 2B supplies "B" OTSG
 - 4.3.3.3 Motor driven pumps are 50% capacity pumps
- 4.3.4 Turbine Driven Pump
 - 4.3.4.1 Capable of supplying both OTSGs
 - 4.3.4.2 100% Capacity Pump

4.4 Detailed Description

- 4.4.1 Demineralized Water Storage Tank
 - 4.4.1.1 Seismic Tank
 - 4.4.1.2 Tank Capacity of 460,000 gallons
 - 4.4.1.3 330,000 gallons dedicated to AFW system
 - 4.4.1.3.1 280,000 gallons of water would allow the unit to be maintained at hot standby for 24 hours (FSAR has a four hour requirement)
 - 4.4.1.3.2 50,000 gallons required for cooldown to 305 degrees (DHR Initiation)
 - 4.4.1.4 130,000 gallons for plant DWST demands
 - 4.4.1.4.1 Taps for plant demin water above 330,000 gallon level
 - 4.4.1.4.2 Demin water uses:

- 4.4.1.4.2.1 RCS Dilution
- 4.4.1.4.2.2 CCW surge tank
- 4.4.1.4.2.3 SDC surge tank
- 4.4.2 Condensate Storage Tank Supply
 - 4.4.2.1 Manual backup to DWST
 - 4.4.2.2 Operator would have to manually open V-73C and V-74C
 - 4.4.2.3 NO AUTOMATIC SWITCHOVER
- 4.4.3 Emergency Service Water Supply
 - 4.4.3.1 Not Shown on drawing
 - 4.4.3.2 Second Choice of backup supply
 - 4.4.3.3 Not feedwater quality
- 4.4.4 Motor Driven Pumps
 - 4.4.4.1 4160 Vac
 - 4.4.4.2 900 hp
 - 4.4.4.3 Vital Powered
 - 4.4.4.4 10 stage pump
 - 4.4.4.5 600 gpm capacity @ 1431 psig
 - 4.4.4.6 Recirculation flow control valve
 - 4.4.4.6.1 Recirc back to DWST
 - 4.4.4.6.2 Fully open at zero flow
 - 4.4.4.6.3 Closed at > 150 gpm
 - 4.4.4.6.4 valve position is linear between two limits
- 4.4.5 Turbine Driven pump
 - 4.4.5.1 Steam supplied from both OTSGs
 - 4.4.5.2 Turbine rated to supply flow at steam pressures between 1260 and 50 psig
 - 4.4.5.3 Governor controls speed at 3800 rpm
 - 4.4.5.4 Overspeed trip of turbine = 112%
 - 4.4.5.5 six stage pump
 - 4.4.5.6 1200 gpm capacity
- 4.4.6 Level Control valves
 - 4.4.6.1 Control Level at 6 ft. if: - *Loss of RCP*
 - 4.4.6.1.1 Low level start signal
 - 4.4.6.1.2 Loss of both MFP start signal - *2 FT*
 - 4.4.6.2 No Level control if started by ESFAS
 - 4.4.6.3 Closed by FOGG
- 4.4.7 Motor Operated Isolation Valves
 - 4.4.7.1 Open on any start signal
 - 4.4.7.2 Closed by FOGG
- 4.4.8 Steam Supply
 - 4.4.8.1 Redundant supply from both steam generators
 - 4.4.8.2 Affected SG valve closes on low SG pressure
 - 4.4.8.3 CV 2872 - closes on low downstream pressure
 - 4.4.8.4 CV 7938 - opens on any start signal
 - 4.4.8.5 CV 434 - maintenance isolation
- 4.4.9 Natural Circulation Operations
 - 4.4.9.1 Heat Sink - core's decay heat
 - 4.4.9.2 Heat Source - OTSG Level
 - 4.4.9.3 Elevation difference - plant design
 - 4.4.9.4 Heat removal - MAD or safety valves
 - 4.4.9.5 OTSG level control - AFW system
- 4.4.10 Loss of MFW operations
 - 4.4.10.1 Reactor Trips

- 4.4.10.1.1 High RCS Pressure
- 4.4.10.1.2 ARTS - Loss of Feedwater
- 4.4.10.2 Auto start on loss of MFPs
- 4.4.10.3 LCVs control level at $\frac{1}{2}$ ft.
- 4.4.11 Accident Operations
- 4.4.11.1 Start signal from ESFAS
- 4.4.11.2 Level not controlled - operator must override
- 4.4.11.3 Must operate to supplement HPI flow
 - 4.4.11.3.1 Operator can feed and bleed if AFW fails
 - 4.4.11.3.2 Not required for large LOCA

5.0 PRA Insights

- 5.1 Core Melt Frequency contribution of 53%
- 5.2 Loss of MFW sequence
 - 5.2.1 Loss of MFW
 - 5.2.2 AFW Fails
 - 5.2.3 RCS heats up
 - 5.2.4 Pressurizer Insurge
 - 5.2.5 RCS Pressure Increase
 - 5.2.6 PORV Lifts and fails
- 5.3 Small Break LOCA Sequence
 - 5.3.1 Small break LOCA occurs
 - 5.3.2 AFW Fails
 - 5.3.3 HPI flow insufficient for core cooling
 - 5.3.4 Core heats up
 - 5.3.5 Operator does not initiate feed and bleed

6.0 Summary

- 6.1 Review objectives with class
- 6.2 Video tour of system