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2	PUBLIC MEETING
3	BETWEEN U.S. NUCLEAR REGULATORY COMMISSION 0350 PANEI AND FIRST ENERGY NUCLEAR OPERATING COMPANY OAK HARBOR, OHIO
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5	Meeting held on Tuesday, August 20, 2002, at 2:00 p.m. at the Oak Harbor High School, Oak Harbor, Ohio,
6	taken by me Marie B. Fresch, Registered Merit Reporter, and Notary Public in and for the State of Ohio.
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8	PANEL MEMBERS PRESENT:
9	U. S. NUCLEAR REGULATORY COMMISSION
10	Mr. John Grobe, Chairman, MC 0350 Panel William Dean, Vice Chairman, MC 0350 Panel
11	Anthony Mendiola, Section Chief PDIII-2, NRR
12	Christine Lipa, Projects Branch Chief Jon R. Johnson, Deputy Director
13	Office of Nuclear Reactor Regulation Washington, D.C.
14	Douglas Simkins, NRC Resident Inspector Melvin Holmberg, Metallurgist, Region 3
15	FIRST ENERGY NUCLEAR OPERATING COMPANY
16	Lew Myers, FENOC Chief Operating Officer
17	Robert W. Schrauder, Director - Support Services
18	J. Randel Fast, Plant Manager James J. Powers, III
19	Director - Nuclear Engineering L. William Pearce,
20	Vice President FENOC Oversight Clark Price, Manager - Business Services
21	Clark Frice, Mariager - Business Services
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1	MR. GROBE: Good afternoon.					
2	My name is Jack Grobe. I'm the Chairman of the NRC					
3	Oversight Panel for the Davis-Besse Nuclear Power Station.					
4	This is our next in a series of monthly meetings, public					
5	meetings to discuss between the NRC and First Energy					
6	Nuclear Operating Company the status of the Davis-Besse					
7	Plant and their approach to activities that are intended to					
8	get them to restart Davis-Besse.					
9	What I would like to do to start is to introduce the					
10	NRC staff that are here today, and then ask Mr. Myers to					
11	introduce his staff here on the stage.					
12	I would like to point out also that there is a					
13	handout available to members of the public out in the area					
14	outside the auditorium. If you neglected to pick one up,					
15	please pick one of those up.					
16	Again, my name is Jack Grobe. On my immediate left					
17	we have a special visitor today. His name is Jon Johnson.					
18	Jon is the Deputy Office Director for the Office of Nuclear					
19	Reactor Regulation in our headquarters office in Rockville,					
20	Maryland.					
21	On my far left is Mel Holmberg. Mel is Senior					
22	Metallurgist for Region 3 Office in the Chicago NRC					
23	Office.					

MARIE B. FRESCH & ASSOCIATES 1-800-669-DEPO

Supervisor of the Licensing Organization that's responsible

Tony Mendiola is next to Mel. Tony is the

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- 1 for Davis-Besse in our headquarters office.
- 2 Bill Dean is the Deputy Chairman, Vice Chairman of
- 3 the Oversight Panel. He's the Deputy Director of the
- 4 Division of Engineering in our headquarters offices in
- 5 Rockville.
- 6 On my immediate right is Christine Lipa. Christine
- 7 is the Branch Chief in Region 3 in Chicago responsible for
- 8 Davis-Besse.
- 9 (Noise)
- We have some competing noise. If you're unable to
- 11 hear me for any reason, please raise a hand or throw
- 12 something up here, we can make sure that you hear.
- 13 In addition up here on the stage is Doug Simpkins.
- 14 Doug is the Resident Inspector. He works at the
- 15 Davis-Besse Plant for the NRC.
- 16 (Off the record/fixing microphones)
- 17 MR. GROBE: Maybe it's not a
- 18 mike problem.
- 19 I was introducing Doug Simpkins. Doug is the
- 20 Resident Inspector. He works for the NRC here at the
- 21 Davis-Besse Plant and lives in the community.
- 22 Also in the audience is Rolland Lickus. Rolland
- 23 raise your hand back there. Rolland is our State Governed
- 24 Affairs Liaison out of our Region 3 Office in Chicago.
- 25 In addition in the audience is Vyka Mitlyng. Vyka

- 1 is one of our Public Affairs Officers out of the NRC Region
- 2 3 Office.
- 3 And Nancy Keller, Resident Office Assistant, here
- 4 assisting us in the logistic of this meeting.
- 5 I also want to thank the Oak Harbor High School and
- 6 particularly Mr. Stucker for facilitating these meetings.
- 7 He's done an outstanding job.
- 8 Lew, why don't you introduce your staff.
- 9 MR. MYERS: With us today in
- 10 the audience we have Bob Saunders, the President of First
- 11 Energy Nuclear Operating Company. Raise your hand or stand
- 12 up. His wife, Carol. My wife, Linda.
- 13 Gary Leidich is the Executive Director -- or
- 14 Executive Vice President of the Nuclear Operating Company.
- 15 Steve Loehlein is with us today. Steve was the
- 16 person that did the Technical Root Cause Report and also
- 17 headed the team of Nuclear Management Root Cause.
- 18 David Gudger is with us. He is in charge of our
- 19 Corrective Action Group.
- 20 Tim Chambers is here.
- 21 Mark McCullough is with us; Containment Health.
- 22 Dave Baker is Reactor Head. I think he's on
- 23 schedule.
- 24 And then Mike Ross is with us today. And he's here
- 25 as Operation Excellence Plan.

- 1 Tony Seller, Restart.
- 2 And then Dave Eshelman is Management Performance.
- 3 To my left, Jim Powers at the table. Jim is the
- 4 Director of Engineering. He came to us from the Perry
- 5 Plant. He's also running the programs reviews and the
- 6 system reviews.
- 7 Bob Schrauder next to him. Bob came to us from
- 8 Perry also. He is the Director of Support and he's here
- 9 for the Nuclear Reactor Vessel Head Project.
- 10 And Clark Price is with us today. And Clark is
- 11 going to give you some status on some of our performance
- 12 indicators, and Clark is running the Restart Action Plan,
- 13 if you will.
- 14 Next to me is Bill Pearce. The last time you were
- 15 here, you asked for some quality reviews, so we brought
- 16 Bill with us today.
- 17 And then Randy Fast is with us also. Randy is our
- 18 Plant Manager in charge of Containment Health.
- 19 I'm Lew Myers, Chief Operating Officer of First
- 20 Energy Nuclear Operating Company.
- 21 MR. GROBE: Okay, thank you.
- Sounds like we have the problem solved. That's
- 23 great.
- 24 At this time, I would like to turn the agenda over
- 25 to Christine Lipa. Christine is going to summarize some

- 1 recent activities and facilitate a discussion of our
- 2 research checklist, as well as recent inspection plans.
- 3 Christine.
- 4 MS. LIPA: Okay, thank you.
- 5 The couple other things I wanted to mention, Jack
- 6 mentioned we had handouts in the foyer. The Licensee also
- 7 brought a handout.
- 8 And we also have feedback forms that will enable
- 9 anybody who wants to give us feedback on how this meeting
- 10 goes, so we can incorporate those feedback items into
- 11 future meetings.
- 12 The next thing on the agenda I would like to cover
- 13 is the summary of the last monthly meeting that we held
- 14 here in Oak Harbor, as well as the meeting we held last
- 15 week in the Region 3 Office in Lisle, Illinois.
- So, we'll go to the next slide.
- 17 This really just covers a few of the milestones that
- 18 have taken place since March, with the risk assessment that
- 19 the First Energy folks submitted in April.
- 20 The Root Cause Analysis Report that focused on the
- 21 technical issues were submitted in April, on April 18th.
- 22 Licensee submitted their Return to Service Plan on
- 23 May 21. That was revised on July 12. It's been revised
- 24 again just recently in August.
- 25 And then, of course, we held a public meeting last

- 1 week in the Region 3 Office in Lisle, Illinois, and we have
- 2 handouts that are available on the web page. The Licensee
- 3 will be summarizing that discussion later in this meeting
- 4 tonight.
- 5 Just to go over what we covered at last month's
- 6 public meeting here in Oak Harbor, is the next slide. It's
- 7 a summary of that meeting and we focused on the Licensee's
- 8 Return to Service Plan and their 7 Building Blocks.
- 9 I wanted to point out that the transcript, this
- 10 meeting tonight is being transcribed, by the way, but also
- 11 the transcript for that July 16th meeting is available on
- 12 our website, with more detailed discussion.
- Here is some of the highlights of what we talked
- 14 about last month. We talked about the Licensee's efforts
- 15 on the reactor head resolution. They purchased the Midland
- 16 head, cleaned it, moved it here and are preparing to
- 17 install it, by opening the containment.
- 18 Then we also talked about the Containment Health
- 19 Plan. One of the things in there was that the Licensee had
- 20 expanded the scope of their efforts in looking at
- 21 containment health and looking at other compliments besides
- 22 those affected by boric acid in the containment. Looking
- 23 at the vessel liner in terms of integrity of the vessel
- 24 liner; also looking at the containment air coolers.
- Then we talked about the System Health Assurance

- 1 Plan and the progress that they've made. And looking at
- 2 their programs, they gave us a sense of where they're
- 3 headed with what types of things they're looking at in
- 4 those programs. And we do plan some future inspections on
- 5 all of these plans, but at the public meetings we discussed
- 6 their progress and the systems that they were focusing on
- 7 and what else they were planning to do, and what they were
- 8 doing with those findings.
- 9 Again, that's what Clark Price is planning to talk
- 10 with us about later, the various findings that come out of
- 11 these reviews.
- 12 And then we also talked about Management and Human
- 13 Performance Excellence Plan, and that was really a big
- 14 focus of the meeting that was held last week in the Region
- 15 3 Office, was to understand what this months of effort in
- 16 looking at the root cause and trying to determine what it
- 17 really was, what the root causes were and what the plans
- 18 are for corrective action.
- 19 We really didn't focus too much on the last two of
- 20 the Building Blocks at last month's meeting. So, that
- 21 covers the first two items on today's agenda.
- The third item on today's agenda is a discussion of
- 23 NRC Restart Checklist. We did discuss this last month and
- 24 there have been a few changes, but we'll just go through
- 25 the, for your reference.

- 1 The first page is basically unaffected from what you
- 2 saw last month. This was issued, by the way, on August
- 3 16th by the NRC. The Licensee has a copy of it. This will
- 4 be available on our website.
- 5 The second page is not too much change, but I did
- 6 want to talk about Item 6, which is what we call Licensing
- 7 Issue Resolution. And this covers various license
- 8 amendments and relief requests that are formal documents
- 9 between the Licensee and the NRC that cover very specific
- 10 items. And we have six of them listed between this page
- 11 and the next page.
- 12 And right now, these are the ones that we've
- 13 identified that are necessary for restart, but we're still
- 14 working with, with NRC and with the Licensee to ensure that
- 15 we have a common understanding of which particular ones do
- 16 need to be resolved before we start, and if there are any
- 17 new ones.
- 18 Then on the third page of the checklist, there is a
- 19 new item here, which is number 7. All along we had planned
- 20 to do this piece, but we thought it was appropriate to
- 21 include it as part of the restart checklist.
- 22 Item 7 is a Confirmatory Action Letter Resolution in
- 23 March and it was revised in May. And that has very
- 24 specific items on it that the Licensee has agreed to do
- 25 before restart.

- 1 As part of our O350 process, we will be assessing
- 2 each of those items, and closing each of those items. And
- 3 one of them in particular that we've added to the checklist
- 4 here is verification that all the Confirmatory Action
- 5 Letter Items are resolved. One of those include a public
- 6 meeting to discuss Readiness for Restart.
- 7 Okay. On the next item under agenda, Item 3 is a
- 8 status of the NRC inspections. And, recently we completed
- 9 the Augmented Inspection Team Follow-up. And just to
- 10 explain this a little bit. Back in April here, we had an
- 11 exit of the Augmented Inspection Team findings. And that
- 12 was, we had that exit here in April and their report was
- 13 issued on May 3.
- 14 Then I did find a lot of findings, a lot of
- 15 observations. It was summarized as several missed
- 16 opportunities for the Licensee to have identified the
- 17 condition over the years before it was identified in March
- 18 of 2002.
- 19 So, that report was issued in May. It's Report
- 20 2002-03. That's available on our website.
- So, what we did as part of the follow-up for that,
- 22 we held an Augmented Inspection Team Follow-up Inspection.
- 23 And we had, the exit meeting for that inspection was held
- 24 August 9th. It was not a public meeting. So, that's why
- 25 we're discussing the results today. And those results will

- 1 be documented in Inspection Report 2002-08, which will be
- 2 on our website. It's still being prepared right now.
- 3 And in that report, the results that we have will be
- 4 considered as unresolved items until our risk assessment is
- 5 complete. And our risk assessment is one of the items that
- 6 we have been working on in NRC.
- 7 The next slide.
- 8 On the Augmented Inspection Team result is a little
- 9 more detail of the results of that inspection and numerous
- 10 apparent violations in five areas. And I'll go through
- 11 those five areas and I'll give you some examples, but I
- 12 just wanted to a little bit before we got into that,
- 13 explain the way this inspection works is the inspector goes
- 14 to the plant, reviews the documents, gathers the facts,
- 15 tries to put those facts together and then has an exit
- 16 meeting with the Licensee. After that, they come back to
- 17 the regional office and those findings go through the
- 18 management review.
- 19 So, we're in the management review phase. So, the
- 20 findings are still considered preliminary until the report
- 21 is signed off.
- 22 All the items that we looked at as part of this
- 23 Augmented Inspection Team Follow-up are considered directly
- 24 related to the Vessel Head Degradation Issue. So, the
- 25 significance is being worked together.

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actions.

1	In accordance with our Inspection Manual 0612, which					
2	is our guidance for regular inspection reports, all of					
3	these issues, even though some of them appear to be					
4	noncompliances or violations, will be characterized as					
5	unresolved items. They're apparent violations whose					
6	significance has yet to be determined.					
7	When our significance determination process or risk					
8	determination is completed, we will be able to issue those					
9	violations and they will no longer be resolved					
10	unresolved items.					
11	So, let me get into some of the examples. The first					
12	one is an apparent violation of Technical Specifications,					
13	which requires that there be no pressure boundary leakage;					
14	and obviously because there were leakage, there was leakage					
15	at the cracks in the nozzles, that is pressure valve					
16	leakage, that is a violation of Technical Specifications.					
17	The next area of violation was the adequacy of					
18	corrective actions. And there were several apparent					
19	violations of 10 CFR 50 which is a Code of Federal					

22 And the examples are numerous missed opportunities 23 to have identified the condition of the degradation of the 24 reactor vessel head, and some of the examples include the 25 deferral of the surface structure modification that would

Regulations, Regulation B16 for inadequate corrective

1 have permitted access for adequate cleaning and inspection

- 2 of the vessel head.
- 3 Also inadequate corrective action for the radiation
- 4 monitor plugging that was going on inside the containment.
- 5 And the containment air cooler bin found that was going on
- 6 in the containment.
- 7 The next area of apparent violation is in
- 8 procedures, following procedures. And there were several
- 9 examples of procedures that were not being followed in the
- 10 boric acid, specifically the Boric Acid Corrosion Control
- 11 Procedure and the Corrective Action Procedure.
- 12 The fourth area was adequacy of procedures. And the
- 13 inspectors found problems with the Boric Acid Corrosion
- 14 Control Procedure regarding its adequacy. One example is
- 15 that focus was only on bolted connections and did not in
- 16 all cases require documentation of engineering
- 17 evaluations. It did refer to engineering evaluations that
- 18 needed to be done, but it did not require documentation.
- 19 The next area is completeness and accuracy of
- 20 information; and this is 10 CFR 50.9, Federal Regulation
- 21 50.9 that requires complete and accurate information. And
- 22 there were several documents that we looked at and there
- 23 are apparent discrepancies in the accuracy of some of those
- 24 documents, such as work orders, corrective action
- 25 documents, and responses to a generic letter and bulletin.

- 1 And, the scope of this inspection did not focus on or
- 2 attempt to address the intent. It was mostly focused on
- 3 whether the document was correct or not.
- 4 Now, these findings are considered unresolved
- 5 items. And I mentioned that earlier, because the
- 6 significance is not completed yet, but also NRC Office of
- 7 Investigation still has investigations ongoing that relate
- 8 to some of these issues, so they will not, they will remain
- 9 unresolved items until that is completed.
- 10 That's what I have for summary of the NRC
- 11 follow-up. I'll next turn it over to Mel Holmberg to talk
- 12 about one of the other inspections.
- 13 MR. HOLMBERG: Okay, thank you
- 14 Christine.
- 15 I'm not sure, can people hear me? I don't hear
- 16 myself out in the audience. All right, thank you.
- 17 As Christine said, my name is Mel Holmberg. I'm the
- 18 Lead Inspector for, associated with the Licensee
- 19 Containment Health Plan, and what I'll be discussing this
- 20 afternoon is the results of our NRC review on the
- 21 Licensee's efforts at determining the extent of condition
- 22 for boric acid corrosion of components inside containment.
- 23 Basically, the effort that I will be discussing is
- 24 an effort of three weeks in length that the NRC conducted
- 25 reviews of the activities the Licensee conducted inside

- 1 containment; focused on areas like dissimilar metal welds,
- 2 some of the containment general area inspections,
- 3 including components such as the service water piping, some
- 4 of the containment liner areas, and also review of
- 5 videotapes the Licensee performed on the reactor vessel.
- 6 As a result of this inspection, which ended July 26,
- 7 the NRC identified two findings, which were considered
- 8 violations of NRC requirements. The first finding was
- 9 associated with lack of acceptance criteria and
- 10 requirements to follow inspection plans; and the second
- 11 finding was associated with inadequate training and
- 12 certification of inspection personnel.
- And for the walkdown inspections, the failure to
- 14 properly certify inspection personnel. Some of the
- 15 observations that we had in terms of inconsistent methods
- 16 to track completion of inspections, and some of the
- 17 observations were where we identified additional components
- 18 that had evidence of corrosion, led the Licensee to
- 19 conclusions and our staff's conclusions that these
- 20 inspections were not entirely effective.
- 21 As a result the Licensee decided to repeat these
- 22 inspections, and that effort is currently underway.
- 23 I'll describe briefly each of the findings. Tell
- 24 you where they're at right now with those items.
- 25 The first finding that was identified dealt with

- 1 lack of acceptance criteria requirements to follow
- 2 inspection plans. Here, there were three initial plans
- 3 that were used to actually direct field activities. And
- 4 these three areas that they focused on were dissimilar
- 5 metal welds, the reactor vessel and containment general
- 6 area.
- 7 However, these plants did not have the same quality
- 8 assurance program requirements that apply to the safety
- 9 related procedures, and they also lacked requirements or
- 10 acceptance criteria; failure to incorporate appropriate
- 11 acceptance criteria and implement requirements to adhere to
- 12 the plans is considered a violation of 10 CFR 50, NRC
- 13 Reg 5.
- 14 In response to that issue the Licensee has now
- 15 issued procedures instead of plans and has acceptance
- 16 criteria for each of the procedures and has begun again to
- 17 perform the inspections of the containment components.
- 18 The second finding dealt with inadequate training
- 19 and certification of inspection personnel. And this issue
- 20 centers around the standard that the Licensee had selected
- 21 to train personnel. It's called VT-2 Standard, and that's
- 22 a term that comes from the ASME or the American Society for
- 23 Mechanical Engineers. And to become a VT-2 inspector, the
- 24 requirement was to have six hours minimum training and 60
- 25 hours relevant work experience.

1	I identified in fact neither one of those
2	requirements was met for the inspection personnel that were
3	used to conduct the inspection.
4	And again, this was considered failure to have the
5	required inspection training and hours work experience was
6	considered a violation of 10 CFR 50, NRC Reg 5.
7	Again, to correct this issue, the Licensee has
8	currently developed a new training standard which is, at
9	this point appears to be more rigorous than previous
10	training standard, and their personnel now have specific
11	requirements that need to be met both for written testing
12	and program standards that are being applied.
13	And basically, I will turn it back over to Christine
14	for further comments.
15	MS. LIPA: Okay. Thanks
16	Mel.
17	Couple of other inspections that we have ongoing
18	right now are the inspections of the new vessel head and
19	the co-data package. Also the opening and the closing of
20	containment. And then some other upcoming inspections
21	would be a review of the license and inspection of the

Management Human Performance Building Block and also beginning review of the Systems Health Building Block. So,

We'll also be beginning our inspection of the

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Licensee Program Review.

1	those are some	other u	upcoming	NRC ins	spections	that will be

- 2 discussed at the next public meeting.
- 3 That's all I have for Agenda Item 3.
- 4 Jack, do you have comments?
- 5 MR. GROBE: Lew, we provided
- 6 the results of our inspections in an ongoing fashion from
- 7 our staff when we were on site through regular interactions
- 8 with your staff, as well as at the completion of each
- 9 inspection through an exit interview. I wanted to briefly
- 10 summarize the results of inspections that have been
- 11 completed since our last public meeting, and give folks
- 12 here as well as yourselves a sense of what inspections we
- 13 expect to have subsequent to the results at our next public
- 14 meeting in September.
- So, that's just a brief summary of the activities
- 16 that the NRC has had underway and expects to begin in the
- 17 next several weeks.
- 18 At this point, unless there is any other comments
- 19 from members of the panel, I would like to turn it over to
- 20 you and your staff.
- 21 MR. MYERS: Thank you.
- 22 Our Desired Outcomes today:
- One is to, the first is to demonstrate that the
- 24 Integrated Schedule of activities at Davis-Besse is well
- 25 underway.

- 1 Second, to introduce the actions to achieve and
- 2 ensure sustained Management and Human Performance
- 3 Excellence at Davis-Besse.
- 4 We recently did a root cause with the regulator, as
- 5 they said last week, and we'll discuss those root causes as
- 6 we go through the report, and other corrective actions as
- 7 we go forward.
- 8 Three is to provide indicators that demonstrate our
- 9 progress to date. A lot of activities going on at the
- 10 plant and to give you some of our performance indicators.
- 11 Final, fourth is to demonstrate increased standards
- 12 of quality oversight of the Quality Oversight Organization,
- 13 if you will. One of the key things that we've done is we
- 14 brought Bill Pearce with us today to talk about the issues
- 15 in our quality area.
- And then finally, is to provide the status of some
- 17 of our other Building Blocks as time permits.
- 18 Next slide.
- 19 As you remember, at our last meeting, we have, as we
- 20 got into the Davis-Besse issue, we created six Building
- 21 Blocks, with the center being the collection of the Restart
- 22 Action Plan.
- 23 The Building Blocks consist of the Reactor Head
- 24 Resolution Plan, the Program Compliance Plan, the
- 25 Containment Assurance Plan, which is now a total Health

- 1 Assurance Plan of Containment, the System Health Plan, the
- 2 Restart Test Plan; we got to restart test all of the
- 3 activities that we've done during the outage; and finally
- 4 is Management Human Performance Excellence Plan that
- 5 restart completed.
- 6 Responsible for that plan was Bob Saunders, my boss
- 7 and I was responsible to the plant at the site; and
- 8 finally, I believe an independent team, Steve Loehlein
- 9 headed that team, that completed the reports and gave that
- 10 to us the first of last week.
- 11 Now, according to the recent, the Building Blocks
- 12 Report through the Restart Overview Panel that we had
- 13 yesterday, that panel is now chaired by Leo Karns. I think
- 14 Leo is with us today in the audience. There he is out
- 15 there. He is the new chair. He came up the last time, our
- 16 chairman. So, Leo is taking that function.
- 17 That group is a group of very impressive independent
- 18 individuals. And anybody that don't think they're
- 19 independent, they could you tell you, come in and sit at
- 20 one of the meetings. They give us a lot of feedback on
- 21 some of the things we need to do as management team to
- 22 restart the Davis-Besse Plant.
- 23 In fact, what I would like to do is talk about some
- of the things they've given us already on recommendations.
- 25 They've given us over 80 recommendations formally. And

- 1 quite a couple hundred informally.
- 2 One of the recommendations they gave us was to
- 3 expand the scope of the Containment Health, to the new
- 4 Containment Health Plan, not focus just on boric acid, but
- 5 some of the long term issues that we have in our
- 6 containment that we're trying to address now.
- 7 They also gave us some advice on developing
- 8 procedures and instituting stricter standards on quality.
- 9 And what we were finding out is these procedures, like the
- 10 word I use, primary word, prioritize becomes part of our
- 11 normal ways of doing business at the plant.
- 12 Finally, they place some, help us place some
- 13 independent oversight or review boards and subcommittees in
- 14 place. That can be engineering review boards that were put
- in place. So, brought in some good talent there.
- 16 They suggested some specific plants that might be a
- 17 benchmark for management practices and standards that had
- 18 similar issues to our Davis-Besse Plant. We've been to
- 19 those plants and picked up some improvements there that we
- 20 would talk about later on.
- 21 And finally, Safety Conscious Work Environment.
- 22 Something we're all concerned about. I know that I have
- 23 meetings with the employees, our chairman, and several of
- 24 the members start coming to the plant and meeting with our
- 25 employees. And we're really stressing safety conscious

1 work environment. We're looking to be, to be more

- 2 proactive, looking for issues.
- 3 And, then finally, the extended root cause to
- 4 consider what effect some of the things we were finding has
- 5 on all of our plants. It's important as we go across these
- 6 issues or find these strengths, that we carry these forward
- 7 to our other plants.
- 8 The next slide.
- 9 At the last meeting we talked about the
- 10 organization. There has been a couple of changes since
- 11 that time. Dave Gudger is now in charge of the Corrective
- 12 Action Program. I think he's with us today. Dave came to
- 13 us from our Perry Plant.
- 14 And also you'll see on the slide that I have now
- 15 taken the duties as Site Vice President and will remain in
- 16 that position until after restart.
- 17 The first area that we want to talk about today are
- 18 the Management Root Causes. We had a meeting with the
- 19 Regulatory last week in Chicago, four-hour meeting went
- 20 over Root Causes, and I'll try not to spend that long
- 21 today, but try to brief you on what we told them.
- 22 Earlier investigations that we did, both from
- 23 Augmented Inspection Team and we did our Technical
- 24 Evaluation Process; both concluded one thing, that
- 25 management had ineffectively implemented processes and thus

- 1 failed to detect plant problems as opportunities arose.
- 2 And you heard that at the end of their investigation, that
- 3 opportunities to identify these problems were missed.
- 4 Knowing the history of the plant, we looked back and
- 5 decided to do the Technical Root Cause that was submitted
- 6 earlier this year, but we knew that since these missed
- 7 opportunities were management concerns, and we were going
- 8 to make management changes, that we had to wait to do our
- 9 Management Root Cause Reports, so we went ahead and did a
- 10 Technical Root Cause Report.
- 11 Before we did that, this strength in our
- 12 organization brought Gary Leidich in as Executive Director.
- 13 They promoted me to Chief Operating Officer and Executive
- 14 Vice President, and Bill Pearce as Vice President FENOC
- 15 Oversight. So, we wanted to get that out of the way.
- 16 Then, I was charged to come to the plant and we
- 17 chartered a Root Cause Team and we wanted to understand why
- 18 over the period of time, that Davis-Besse personnel failed
- 19 to identify the corrosion of the reactor pressure vessel
- 20 head. These were missed opportunities, if you would.
- 21 We wanted to go back. We had issues before that
- 22 failed to fix those problems, so it was important that we
- 23 went and go all the way down to understand the problem.
- Let me share with you some of the things that we
- 25 found out. For root cause, there is never one root cause,

- 1 there is lots of contributing causes, lots of root causes,
- 2 but we've lumped those in four basic areas that we think,
- 3 with the exit of the AIT team a couple of weeks ago, were
- 4 the findings that Christine went over, our report appears
- 5 very much in line with some of the issues that were brought
- 6 up there.
- 7 Lists, our people over time, there is a focus on
- 8 production, combined with minimum actions to meet
- 9 regulatory requirements that resulted in the acceptance of
- 10 the degraded conditions.
- 11 That sounds real good. Let me tell you what that
- 12 means. At a nuclear plant or any commercial plant there is
- 13 also a focus on production. Always a focus on production.
- 14 That's what we do for a living. But we have to balance
- 15 that very carefully with nuclear safety and safety concerns
- 16 and assure that we do an appropriate technical review as we
- 17 find and fix problems.
- 18 If you look over about a five year period, what we
- 19 found is we had some degradation in that process, that we
- were not thoroughly investigating issues as issues arose.
- 21 And that's one of the things that caused these missed
- 22 opportunities to exist.
- 23 The next area we reviewed was inadequate
- 24 implementation of the Corrective Action Program. We heard
- 25 the AIT report that the program was inadequate. Let me

- 1 tell you, the program did not meet all the bells and
- 2 whistles of the regulatory process. However, the program
- 3 was adequate to find and fix the reactor vessel head
- 4 problem. It was adequate to do that, but we failed to
- 5 implement the program appropriately.
- The next area was failure to integrate and apply key
- 7 industry information and site knowledge and experience and
- 8 compare the new information to baseline knowledge.
- 9 The word that comes to mind there is complacency.
- 10 Davis-Besse over a period of years was an excellent
- 11 performer. And as time went by and industry experience in
- 12 specfic issues grew, we were complacent and we failed to
- 13 look at the industry experience and our own requirements,
- 14 if you will, and improve our programs and processes to look
- 15 for this issue. In fact, we tend to justify why the issue
- 16 didn't exist.
- 17 Some steps in the Boric Acid Corrosion Control
- 18 Procedure were not followed. If you go to look at the
- 19 procedure we had in place, there were several times that we
- 20 had missed opportunities that we were just not clearly
- 21 following the procedure that we identified.
- So, we've gone back and really strengthened the
- 23 procedure to have sign-offs and checklists to make sure
- 24 that we have a very strong, healthy Boric Acid Procedure
- 25 Control Program at all of our nuclear plants. It's now a

- 1 common process at all of our plants.
- With that, let me go into some of the contributing
- 3 causes. Some decisions were made without considering the
- 4 need for safety analysis. What that's got to do, we tend
- 5 to identify things and put them into our Corrective Action
- 6 Program, but we did not perform the detail analysis that
- 7 many times, that we should have. To say, what could be
- 8 causing this issue? Missed opportunities again.
- 9 Corrective Action Program was not state-of-the-art.
- 10 What we find there is some differences, sometimes in
- 11 improvements, but also that there were times that the
- 12 programs at our Davis-Besse Plant was not quite the same
- 13 program as we have at our other plants, nor was it
- 14 implemented the same way. We'll talk about some of those
- 15 corrective actions.
- Now, let me take a few minutes in each one of these
- 17 areas to talk about the corrective actions, if you will.
- 18 As we went into this issue, we developed our Restart Action
- 19 Plan consisting of Building Blocks. The Building Blocks
- 20 themselves were designed to help us with many of the
- 21 corrective actions.
- 22 The System Health Assurance Plan provides a rigorous
- 23 system review, if you will. We've got people out in the
- 24 two-step plan looking at our system, that went through the
- 25 systems, looking at long term issues, looking for system

- 1 health problems, walkdowns, and we brought in a lot of
- 2 system expertise, lessons learned from other plants like
- 3 D.C. Cook, as we're doing this.
- 4 So, these System Health Reviews are really
- 5 strengthening the rigor of looking at our systems, system
- 6 health.
- 7 Program Compliance Plan ensures programs meet the
- 8 industry high standards. We're going back to a large
- 9 number of our programs. We have a two-phase approach.
- 10 There is five programs right now that we're doing a very
- 11 in-depth latent issues review with a large integrated
- 12 team.
- On the other programs, we're going through what we
- 14 call Phase One Review, and we're looking at each and every
- 15 program to ensure its compliance phase, it has good
- ownership, and the implementation appears to be adequate.
- 17 Those two plans, if you will, were designed to help
- 18 us with recovery of the plant.
- 19 Finally, Management and Human Performance Excellence
- 20 Plan will ensure that we have strong and sustained safety
- 21 focus. What do we mean by that? Well, let me go through
- 22 the issues, and what I'll do is spend some time with each
- 23 issue talking about the corrective actions.
- 24 The first issue that I talked about earlier was
- 25 Nuclear Safety Focus. Well, we've strengthened our

- 1 corporate oversight. As I said, my position didn't exist.
- 2 Bill's position didn't exist as Nuclear Oversight,
- 3 Executive VP. And the then the Executive VP, Gary
- 4 Leidich's position didn't exist. So, we've really
- 5 strengthened our corporate oversight of the plant.
- 6 Now, that was the first thing that we did. Then, we
- 7 turned around and we wanted to look at the Davis-Besse
- 8 team. One of the major issues that we had was management
- 9 involvement in day-to-day activities and leadership. We
- 10 now have in place a new Senior Team at Davis-Besse that are
- 11 proven high standard people, with proven industry
- 12 performance. We think that team will take the plant
- 13 forward.
- 14 New Management Observation Program. It's really not
- 15 a new program. We have a very good computerized Management
- 16 Observation Program at both Perry and Davis-Besse, and at
- 17 Beaver Valley plant. We're bringing that program over to
- 18 Davis-Besse, and we'll start using it as the program here
- 19 to perform the next bullet, Scheduled Management
- 20 Observation.
- 21 It's our intention to have managers in the field
- 22 observing scheduled work activities each and every week to
- 23 make sure that we have good ownership, we're following our
- 24 procedures, and good rigor in activities we perform; both
- 25 in routine maintenance activities, engineering activities,

- 1 and last but most important training activities.
- We've created a case study. That's sort of a simple
- 3 word. It's not really a case study, it's more than that.
- 4 We're sitting down with each and every group at our plant
- 5 and going over this issue in great detail. We're looking
- 6 at the root causes by group and explain to each group how
- 7 they affected this issue; how they can prevent it from
- 8 happening.
- 9 At the end of that, we're going through the
- 10 standards of each group and then we're giving a test to
- 11 each and every employee. At least we'll know what the
- 12 standards are and we can go on from there.
- Then, we're reinforcing our safety conscious work
- 14 environment every day. Now, we have several programs in
- 15 place, the four stages I'll talk about later; the
- 16 management review of our employees, what we call town
- 17 meetings to improve our safety focus at the Davis-Besse
- 18 Plant.
- 19 Continuing with Nuclear Safety Focus. We've staffed
- 20 organizational effectiveness experts, that are now on our
- 21 staff in helping us with our organization as we go forward;
- 22 that's employees.
- 23 Our four C's Meetings are Compliments,
- 24 Communications, Concerns, and Changes. We had the first
- 25 meeting a couple weeks ago. We had another meeting today.

- 1 And we'll close another meeting out on Friday. I did that
- 2 to meet with our employees individually, let them do a
- 3 facilitative, bring up their concerns, their issues, their
- 4 compliments. So, it's anonymous. And then I come back
- 5 after they do that, and look at the issues independently.
- 6 And it's sort of an anonymous proactive process to
- 7 strengthen our safety culture.
- 8 Ownership for excellence review of all of our
- 9 managers and directors. Our plan for evaluating the
- 10 attributes of the managers and directors is through
- 11 ownership and excellence.
- We've done this at other plants. We're improving
- 13 our ownership programs. As we start up and go forward,
- 14 we'll be performing ownership for excellence reviews of
- 15 each and every manager and director at our plant.
- 16 Competency assessment is something we picked up from
- 17 one of the other plants, that they were building into
- 18 leadership in action, for each one of our supervisors. All
- 19 of our key supervisors, we'll do competency assessments on;
- 20 four different groups as we go prior to start up.
- That concludes our actions on Nuclear Safety Focus.
- 22 The next area --
- 23 MR. GROBE: Lew, before you go
- 24 on, did I hear you correctly, you said the Ownership for
- 25 Excellence Review of Managers and Directors and Competency

1 Assessment of Supervisors; that will all be completed prior

- 2 to restart?
- 3 MR. MYERS: There is about
- 4 four groups of people. Ops, I forget the groups, but we'll
- 5 complete those prior to restart, yes.
- 6 MR. GROBE: Okay. Is this
- 7 described in the Building Block on Management and Human
- 8 Performance Excellence?
- 9 MR. MYERS: It will be in
- 10 Management Review Performance Excellence Plan.
- 11 MR. GROBE: So, that plan is
- 12 going under revision right now?
- 13 MR. MYERS: Right.
- 14 MR. GROBE: I would like to go
- 15 back, if I could one slide. You indicated that you're
- 16 reinforcing the safety conscious work environment.
- 17 You recently completed I believe a study of the
- 18 safety conscious work environment at the plant. Has that
- 19 been completed?
- 20 MR. MYERS: Yes.
- 21 MR. GROBE: Is that going to
- 22 be discussed in some of your succeeding slides?
- 23 MR. MYERS: I can discuss
- 24 that, if you like.
- 25 Bill, do you want to discuss that?

1	MR. GROBE:	Sure, I think that			
2	would be helpful.				
3	MR. PEARCE:	Okay.			
4	MR. MYERS:	Go ahead.			
5	MR. PEARCE:	You want me to do			
6	it now?				
7	MR. GROBE:	Sure.			
8	MR. PEARCE:	We did a survey, a			
9	survey, it's industry standard	survey that we've done			
10	several times in the past. Ar	nd what we're trying to do in			
11	doing that is understand who	ere are we in the issues of			
12	people being able to bring is	sues forward in the			
13	organization, feel comfortable	e without reprisal, that they			
14	can bring issues up and that kind of thing.				
15	And of course, what's be	een seen in the industry over			
16	a number of years is when you have this kind of problem,				
17	that our employees or all employees kind of get a feeling				
18	that, that they can't bring an issue forward as well as				
19	they normally can. So, that's why we wanted to do the				
20	survey, was to see where are we now in that regard.				
21	What we discovered was that we had done a survey in				
22	1999, I forget which month, early in 1999, and we had dor				
23	another one this year in January. And, so now we're doing				
24	a third one. All the same survey and all we changed on it				
25	was we added a couple of questions because of the issue				

1	we're in,	but	generally	the	same	survey	/.
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- 2 And what it told us is that we had some issues in
- 3 1999 that were kind of low range in the area that we're
- 4 requesting. And at the first of this year before we found
- 5 the head problem, our ratings were actually pretty strong,
- 6 good. And now, the one taken in August, we're back to
- 7 where we were in the ratings in about the 1999 time frame.
- 8 So, you know, it was good and now it's bad again.
- 9 Overall, what does that mean? I think it means that, that
- 10 we have to put together a proactive plan to solicit those
- 11 issues from employees and make sure that we work a lot of
- 12 communication and trust issues, so that our folks believe
- 13 that without any question that we want them to bring issues
- 14 up; we value the information when we get it; and that we'll
- 15 act on it without hesitation.
- And, of course, in that regard, they always have the
- 17 right if we don't act on it, to go to NRC, which is
- 18 guaranteed under law.
- 19 But that's kind of the baseline what we found on the
- 20 survey, Jack.
- 21 MR. GROBE: Bill, do you think
- 22 that, in fact, there was improvement in the safety culture
- 23 of the organization between '99 and 2001, or do you think
- 24 that was a fidelity problem in the survey?
- 25 MR. PEARCE: Well, in my heart

- 1 looking back at what we've looked at, I would have to
- 2 conclude that we probably thought even down in the
- 3 organization that we were in a better condition for those
- 4 issues than we actually were, and now we've maybe come back
- 5 more toward reality. I guess that's how I see it.
- 6 MR. MYERS: Let me answer that
- 7 too. You go look at the plant back in the last survey
- 8 we've done, just completed a very long run. The
- 9 performance has been outstanding. The employees felt good
- 10 about the status of the plant at that time.
- 11 When you go through an event like we're going
- 12 through now, the question is how did we get here. You
- 13 know, we trusted different groups. We trusted management.
- 14 We trusted everybody to keep us out of the situation. This
- 15 is our livelihood. How did we get here? It puts a
- 16 terrible stress on an organization.
- 17 So, the results that I'm seeing now, I would expect
- 18 to see. What we've got to do now is understand these
- 19 faults and move forward, be very proactive.
- 20 MR. GROBE: The word that's
- 21 often used in describing, what I think you're describing is
- 22 complaisant. Is that what you're sensing, that the
- 23 organization had become complaisant and tolerated lower
- 24 standards and that's why you were ranked higher in your
- 25 survey?

1		MR. PEARCE:	Yes.			
2		MR. MYERS:	That's a good			
3	analysis.					
4		MR. GROBE:	There was a			
5	condition re	eport initiated earlier t	his month and I'll just			
6	read this.	This is a description o	of the condition			
7	identified.	Says, based upon int	erviews conducted as part			
8	of the Phase 2 Detailed Review and Corrective Action					
9	Program, h	esitancy to document	t our organization, human			
10	performan	ce and problematic is	sues on our condition reports			
11	due to a fe	ear of retaliation, as w	ell as other reasons,			
12	including t	he boomerang effect,	continues to exist.			
13	Could	you help me underst	and what that means, and			
14	why it con	tinues to exist four or	five months after a			
15	shutdown	of the plant?				
16		MR. MYERS:	Well, I think if			
17	you look a	t some of our employ	ees, it's hard to tell your			
18	managers	that you have probler	ms with them, and there is			
19	probably s	ome hesitancy to do	that, to right the management			
20	issues or o	complaints that are ma	anagement issues.			
21	That's	one of the reasons I	started the Four C's			
22	Program,	anonymous way for a	group of people to get			
23	together a	nd complain back to r	me if they want to; I can			

So, it's difficult for people to do that. And then,

come and address that issue.

24

- 1 often when you do write something like that, it's a
- 2 boomerang effect. What happens, you wind up trying to
- 3 solve the problem, puts more work on you, you're already
- 4 working hard already.
- 5 I think that's the argument under the times, that's
- 6 probably an appropriate CR, and it's driven us, it's
- 7 driving us to take some actions to communicate better, be
- 8 more proactive in that area.
- 9 MR. GROBE: So, the corrective
- 10 action you laid out hereto, reestablishment of some
- 11 standards, new managers, your observation program having
- 12 managers in the field, case study, the four C's meetings,
- 13 these things will turn around this condition report
- 14 document in early August?
- 15 MR. MYERS: Sure.
- 16 MR. PEARCE: Jack, that's part
- 17 of it. Right now, we're formulating exactly what we're
- 18 going to do. As you know, we just had the survey completed
- 19 within the last week. And we're formulating exactly where
- we're going from here. What are the additional actions
- 21 that we need to take going forward beyond what some of the
- 22 things we had already put in place. And I think that
- 23 certainly it's going to change some of the things we do
- 24 going forward.
- l've already worked on power plants, so I know we're

- 1 going to do some things differently. We're not prepared to
- 2 present that today, but the next meeting we could, if you
- 3 wish.
- 4 MR. GROBE: Okay. The, one of
- 5 the artifacts of this kind of a situation that you've got
- 6 yourself into, is a number of issues or deficiencies or
- 7 concerns or problems that may not have gotten documented.
- 8 How are you trying to identify those, unearth them, get
- 9 them out of the drawers and into the systems?
- 10 MR. MYERS: You know, if you
- 11 look, one of the things we found consistently is our, from
- 12 a plant material condition standpoint, our people have
- 13 documented their concerns, CRs at a very, fairly low rate.
- 14 So, from a plant standpoint, that's sort of what we're
- 15 saying. Now, from a management standpoint, this is a
- 16 process of a lot of clearing.
- Now to answer that question, how we look at those
- 18 things. There is Program Reviews that we're doing and a
- 19 System Reviews. As we go through the Program Reviews and
- 20 the System Reviews, we're specifically looking for those
- 21 long term latent issue type problems that's been laying
- 22 around, long-term type problems, trying to address those.
- 23 Meeting with the system engineers, and we have some outside
- 24 vendors in.
- 25 So, we're looking for those type of long-term

1 material condition issues as we go through this. They're

- 2 problematic.
- 3 Let me add this too. In general, the overall
- 4 material condition of the Davis-Besse plant as we walk the
- 5 system down, is in general good. You know, we are finding
- 6 a lot of, several hundred CRs that were written.
- 7 Generally, when you walk our plant down, you look at the
- 8 material condition, it's pretty good.
- 9 MR. GROBE: In addition to the
- 10 structured reviews you have, are you also asking all the
- 11 staff to lift the carpet and bring the issues back out from
- 12 underneath?
- 13 MR. MYERS: Let me go to my
- 14 next slide.
- 15 MR. GROBE: Okay.
- 16 MR. MYERS: The next area of
- 17 corrective action, if you will, concerns our Corrective
- 18 Action Program.
- 19 For the audience, what is Corrective Action Program?
- 20 That is the program that is sacred to us as managers of our
- 21 plant that we use to identify and fix our problems; for the
- 22 material condition problems, procedural problems, or
- 23 program problems, it's our, it's our life's blood for
- 24 documenting, finding and fixing our problems.
- One of the things we're doing now, is that program

- 1 appeared to have some, at least some problems of
- 2 implementation as we went looking back on the record,
- 3 vessel head events. So, prior to even doing the root
- 4 cause, we decided that was one of the programs we were
- 5 going to do the Latent Issues Review on.
- 6 So, we've had a group of industry experts in here
- 7 and they're finalizing a report now where they spent time
- 8 going back and looking at our Corrective Action Program and
- 9 the health of that program. So, that's coming to
- 10 completion.
- We're improving, one of the things in the management
- 12 performance area, the criteria for categorizing our CRs
- 13 that were really, was not effectively implemented.
- And, let me explain that. We let people write CRs,
- 15 condition reports, on just about any issue. The required
- 16 program is very limited from a regulatory standpoint, but
- 17 we allow our people to write condition reports on broken
- 18 trucks, if they want to.
- 19 And, as we take, as we generate these CRs, every
- 20 morning we review the CRs to ensure that they're properly
- 21 categorized. Are they conditions adverse to quality of our
- 22 plant or are they just nonconforming conditions, or
- 23 nonquality conditions, or are they just management issue
- 24 type of conditions. So, we categorize those, the CRs that
- are written each and every day; except on the weekends.

1	What we found as we went through the Management					
2	Human Performance Review, was we had not properly					
3	categorized several of the CRs that we looked at.					
4	For example, you know, condition reports that were					
5	written on containment coolers were not, not at high level,					
6	not considered condition adverse to quality. It should					
7	have been classified higher. We didn't do that well.					
8	So, what we're doing now, we've already reviewed the					
9	criteria. Every morning at the morning meeting, we're					
0	going over the CRs that are generated, and we're					
1	effectively implementing the corrective actions					
2	categorization.					
3	Bill is monitoring that. I monitor that.					
4	Existing longstanding conditions are now being					
5	reviewed as significant conditions adverse to quality.					
6	What we mean by that? Well, as we go through the program					
7	reviews, as we go through system reviews, we're looking for					
8	longstanding issues, things the system is telling us, this					
9	has been around for five years, ten years, hasn't worked					
20	well.					
21	So, we'll take those issues and we'll try to					
22	reclassify those as appropriate, not every one of them, as					
23	a significant issue adverse to quality. And what that will					
24	do is give a detailed management review of root cause, if					

you will, to make sure that the strong corrective action is

1	effected

- 2 We've strengthened the review board. It's called
- 3 the Corrective Action Review Board. And what happens there
- 4 is, the causes, when we try to find and fix problems, go to
- 5 that board, make sure that we've done a good job of
- 6 reviewing for root causes if need, or parent causes or
- 7 whatever.
- 8 We now have a Director. In fact, it's our Plant
- 9 Manager, Randy Fast. He's the chairman of that board. So,
- 10 we've strengthened the management ownership of the board.
- 11 As we move forward, we will routinely for the next
- 12 year or two, anyway, perform assessments categorization.
- 13 You know, we think we got a categorization, could step
- 14 down, but we can't afford to step back. We're reviewing
- 15 every CR at the morning meetings every day.
- Now, repeat conditions are being evaluated for the
- 17 significant conditions adverse to quality. One of the
- 18 things, containment air coolers, became the norm; became
- 19 the norm. Write a condition report; write a condition
- 20 report. And none of them high priority.
- 21 So, as we look for repeat conditions, we'll be
- 22 really strengthening on the ownership of those and try to
- 23 classify them as inappropriate, significant conditions
- 24 adverse to quality.
- 25 Require the use of formal cause determination

- 1 techniques for root cause and basic cause evaluations to
- 2 ensure analytical rigor is applied. If you go look at all
- 3 the CRs, we write thousands of CRs a year, there is only a
- 4 handful that are really significant issues and get detailed
- 5 root causes. Typically, we do apparent causes or basic
- 6 causes and what we find is we haven't done a good job of
- 7 training people to do those type of evaluations. So, we'll
- 8 be strengthening that area.
- 9 Define and implement training for cause
- 10 evaluations. That's to get the root causes and evaluations
- 11 consistently performed at each of our sites.
- 12 Improve guidance on reviews for effectiveness of
- 13 corrective actions. If you take the corrective action,
- 14 it's important to spend some time and you go back and make
- 15 sure those corrective actions really solve the problem.
- 16 Were effective and we're strengthening that process and in
- 17 fact we're providing guidelines for effectiveness reviews.
- 18 Implement an effective site-wide equipment trending
- 19 program. We typically do engineering reports on our
- 20 systems, probably on a quarterly basis. We're going to
- 21 strengthening our process to look for trending of
- 22 degradation. We do an adequate job at any rate.
- 23 Technical rigor, the next area, if you will.
- 24 MR. GROBE: Lew, before you go
- on, did you have a question?

1	MR. DEAN: I'm sorry. I					
2	wanted to get back to a question that related to the					
3	surveys and the meeting you had with your staff. Is that					
4	reinforcing some of the things that you saw on the survey,					
5	safety conscious work environment survey in terms of					
6	MR. MYERS: Yes.					
7	MR. DEAN: Can you describe					
8	the global perception that you see on the part of the					
9	staff?					
10	MR. MYERS: Well, in the					
11	meeting that I had, it's very independent so far. Our					
12	staff will tell you they know their performance has					
13	declined. They see that now. They openly tell me that.					
14	They openly tell me the management bottom had decayed away					
15	which is exactly what we saw on the root cause, you know,					
16	where we looked at managers to see how the containment is					
17	doing, is relevant.					
18	They also tell me that once you get talking to them,					
19	they're not the least bit shy. And they tell me, we					
20	haven't done a very good job of communicating to them.					
21	Also they found things out through the newspaper before					
22	they find out from us. And we're trying to strengthen that					
23	communication in our newsletters and online television					
24	system.					
25	One of the things we did last week as a result of					

- 1 that was, for feedback, is prior to going to meet with NRC
- 2 on the root cause, the day before, right before we left, we
- 3 had an all hands meeting with a couple hundred employees to
- 4 go over the results of the management review before we did
- 5 it with you; and to talk about the safety culture survey we
- 6 had just completed.
- 7 So, we did that last week. So, each one of those
- 8 areas that they give us, we try to address.
- 9 MR. DEAN: Thank you.
- 10 MR. GROBE: You described your
- 11 corrective actions for nuclear safety focus and now
- 12 corrective action program. That's a fairly broad set of
- 13 corrective action going forward. Two questions. One, the
- 14 Corrective Action Review Board.
- Randy, you're fairly new to the organization. You
- 16 chaired that. Are there other members of the Corrective
- 17 Action Review Board that are either independent or new to
- 18 the site?
- 19 MR. FAST: We have some
- 20 engineers, but we also have some oversight, so both the
- 21 quality comes in to monitor those meetings, as well we have
- 22 independent assessment that provides feedback to us about
- 23 the things that they see as we review the significant
- 24 conditions of first quality, and the reports.
- 25 MR. GROBE: Like I said, this

1 is a, this is going to be a good going forward. Have you

- 2 queried the staff about issues or concerns that they've had
- 3 in the past that they did not bring up, because of this
- 4 problem with corrective action program, and safety focused
- 5 concerns?
- 6 MR. MYERS: I would say that
- 7 we're doing that now. All those details brought in place.
- 8 One of the things we chartered, is an action from
- 9 the Restart Oversight Panel, is Buzz Galbraith, our
- 10 Chairman, and Jere Witt, from the county, is starting some
- 11 individual independent meetings with our employees, and
- 12 giving us feedback as a management team at the Restart
- 13 Oversight Panel.
- 14 That's another action we're getting ready to take.
- 15 I just looked at the charter for that action today.
- 16 MR. GROBE: Okay. That's
- 17 probably something that before our next public meeting is
- 18 to spend some time out at the plant talking with the
- 19 staff.
- 20 MR. MYERS: Good.
- 21 MR. GROBE: Finding out what
- 22 they're thinking.
- 23 MR. MYERS: We would invite
- 24 that.
- The next area is Technical Rigor. What do we mean

1 by that? That's a level of detail that we go into when

- 2 we're solving problems.
- 3 It appeared to be problems there. So, one of the
- 4 things we found was that we were given mixed messages on
- 5 some of our standards. At the FENOC level we have
- 6 policies, our business plans. Our business plans
- 7 specifically say that our priorities are the following:
- 8 Safety first, people second, reliability third, and finally
- 9 cost. That's our priorities in that order.
- 10 We found there is documents at our Davis-Besse Plant
- 11 that don't support some of the, policies that don't support
- 12 our business plan in FENOC's vision. We've come back and
- 13 made a list of all of those policies and procedures. One
- 14 of the things we do at FENOC, we went and we have completed
- 15 already and approved a Nuclear Operating Procedure that now
- 16 makes it a requirement that any time you generate one of
- 17 these site causes that could be, give you misleading
- 18 information, that's got to come to the Executive Team to be
- 19 reviewed and approved by us, for us to generate policy at
- 20 Davis-Besse.
- We strengthened that, and we did that by creating a
- 22 Nuclear Operating Procedure that talks about, and our
- 23 approval process we talk about. That's complete.
- 24 We've established an Engineering Assessment Board
- 25 that reinforces our standards of engineering. And once

- 1 again, it's built with these type of changes that we have
- 2 now, rebaseline your standards, if you will. That puts
- 3 stress on the people in the organization that reinforced
- 4 the products that we didn't have to. And when that
- 5 happens, it tends to cause issues. And, that's another
- 6 reason we have to be sensitive to the issues we discuss
- 7 while we go.
- 8 We have established a Periodic System Walkdown
- 9 Program. You know, let me talk about the engineering a
- 10 moment. We've established a Periodic Engineering Program
- 11 Review Process. As we've gone through these reviews of our
- 12 programs and systems, the question comes to mind, why did
- 13 we have a procedure in place that our system engineers use
- 14 all the time for system reviews. They are supposed to be
- 15 doing routine system reviews and bringing their piers over
- 16 from the other plants to help them do reviews.
- 17 So, we've taken the documents and the lessons
- 18 learned from this issue, and the Buildings Blocks, and
- 19 we've turned those into, are turning those into permanent
- 20 processes that will be integral to all of our plants before
- 21 it's over with. So, the System Review and Program Review
- 22 is part of the normal culture, if you would.
- We've rebaselined the standards and expectations
- 24 into each of our groups. We've already done that with
- 25 engineering, and we're going to look at rebaseline and

- 1 making sure those standards are right with us there. That
- 2 should help us with technical rigor.
- 3 The next area we talked about is Procedure
- 4 Compliance. You know, that's an area that people have been
- 5 storing away for years. It seemed like it went away too
- 6 far to the right. We've established a training program to
- 7 applicable Boric Acid Inspectors.
- 8 If you go look at, we talked a little while ago
- 9 about VT-2 qualifications. What we really found when we
- 10 looked at VT-2 qualifications, I think that most people
- 11 use, is that we really did not train the people
- 12 adequately.
- So, we went back and created our own training,
- 14 training program for Boric Acid Inspections. And we
- 15 believe that that's going to be a program that will take
- 16 off here at our sites and be recognized as a leader in the
- 17 industry before it's over with.
- 18 Reinforce the standards and expectations for
- 19 procedure compliance and the need for work-practice rigor.
- 20 That gets back to the management observations. As we
- 21 scheduled these management observations and risk work, on
- 22 training, we expect to see a strong enforcement of
- 23 procedure implementation and stress the need for good rigor
- 24 on the procedures.
- The next area is implement the Management

- 1 Observation Program with weekly schedules. It's not
- 2 something we've really done at other plants. We have
- 3 Management Observation Programs, but we haven't scheduled
- 4 each and every manager.
- 5 To show where we are at our Davis-Besse Plant, we're
- 6 going to schedule our managers to perform weekly
- 7 inspections. So, as we look at our weekly work of
- 8 training, maintenance style, we'll have our managers in the
- 9 field, and monitor this Management Observation Program.
- 10 And then Bill and his group are going to provide
- 11 oversight of how effectively our managers are calling out
- 12 issues as they see them.
- 13 Perform independent assessments of procedure
- 14 compliance. You know, we typically have Assessment
- 15 Programs, so since this has been such a big issue, we will
- 16 build that in as self-assessment for the next couple years
- 17 anyway to make sure we have the right rigor procedure in
- 18 compliance, because it's not the kind of thing you can lay
- 19 down. Strength today, then be in compliance; and if you
- don't stay on it for a couple of years, you won't get back
- 21 to where you really want to be.
- 22 Discuss procedure compliance regularly at our
- 23 morning meetings. What we mean there is we look at all the
- 24 CRs written. We're looking for our procedure compliance in
- 25 the morning meetings and we'll receive training and we'll

- 1 attack those trainings.
- 2 One of the things we talk about is contributing
- 3 causes. We'll address some of the contributing causes,
- 4 we've established the FENOC decision-making process at
- 5 Davis-Besse, including the hazard analysis.
- 6 That's a really nice bunch of root cause type
- 7 words. What that means is we have a doc called Tech 19
- 8 that we use at both our Perry and Davis-Besse Plants.
- 9 We're turning that into a nuclear operating procedure. It
- 10 has a lot of philosophies in it on how to address equipment
- 11 and plant problems.
- 12 And if we had had that and used that process as we
- 13 went through our Corrective Action Program, we would have
- 14 done a better job of doing safety reviews when need to,
- 15 doing stronger technical reviews. It forces you through
- 16 that process.
- So, we're going to turn that into a nuclear
- 18 operating procedure and formalize that process at all three
- 19 of our sites.
- 20 Perform corrective action procedure benchmark. We
- 21 now, as I said, we're doing that as we speak. We have a
- 22 group of experts that are a pretty impressive team of
- 23 industry, industry experts.
- We're doing a latent issues review of our Corrective
- 25 Action Program, and there are some issues with that

- 1 program. And we're going to strengthen that program, but
- 2 more important than anything else is implementation of the
- 3 program.
- 4 MR. GROBE: Lew, before you go on,
- 5 the root causes that you've identified, safety focus versus
- 6 production focus and technical rigor; Christine summarized
- 7 earlier some violations that came out of our Augmented
- 8 Inspection Team follow-up inspection; and clearly you can
- 9 see threads through those violations of procedure
- 10 compliance, lack of safety focus. That was a fairly narrow
- 11 inspection, focused primarily on the head degradation.
- 12 Have you seen procedural compliance concerns in
- 13 other areas of the plant to cross operations and health
- 14 visits and engineering and maintenance?
- 15 MR. MYERS: I would say we've
- 16 seen a lack of rigor in several areas, yes. For example,
- 17 you know, we talked about one here, that is operability
- 18 concerns. The same program implemented the same at all
- 19 three sites is not the same.
- So, we need to strengthen those operability
- 21 concerns. And Mike Cross is working that as we speak. The
- 22 operation rigor. So, yeah, we seen that pretty much across
- 23 the board.
- 24 MR. GROBE: Okay.
- 25 MR. MYERS: When we did the

- 1 root cause last week, we talked about management incentive
- 2 focus from safety, or the lack thereof. You know, I've
- 3 been a pretty high level person in this organization many
- 4 years, and I don't think that it's any programs are ever,
- 5 in fact, I don't even know what incentives are, to be
- 6 truthful about it, but I notice it never swayed my
- 7 decision, but it's an issue and it's an issue at the high
- 8 level we need to address.
- 9 I know Bob and Gary and myself, we're going to
- 10 address those issues and make sure that our incentive
- 11 program is properly in line.
- 12 Establish policies to support safety. We need
- 13 strong operational involvement. We need good managers in
- 14 the field and good decision making. We are strengthening
- 15 that.
- 16 You know, in summary, if you look at this issue, I
- 17 think our First Energy procedure, at one of our large staff
- 18 meetings in Akron a few weeks ago, in front of every one
- 19 said it best; said, you know, he has committed to returning
- 20 the Davis-Besse plant to service in a safe and reliable
- 21 manner.
- What we really said was doing the job right the
- 23 first time. That's what we need to be about; doing the job
- 24 right the first time. Just find and fix the problem and
- 25 quit trying to justify the way. We're committed to meet

1	that challenge.							
2	That's all I have. Thank you.							
3	MR. GROBE: Okay. Questions							
4	from the panel members?							
5	Bill?							
6	MR. DEAN: Lew, relative to							
7	the statement here on the next to last slide where you talk							
8	about establishing policies, report safety and in							
9	particular operations involvement, is there a vision there							
10	that you have as an organization relative to how do you see							
11	operations fitting within the overall concept of how							
12	Davis-Besse is going to operate that may be different than							
13	how it's operated in the past?							
14	MR. MYERS: Do that again for							
15	me, I lost you somewhere.							
16	MR. DEAN: The involvement of							
17	the operations has in leading the organizations as opposed							
18	to perhaps how it might have been in the past.							
19	MR. MYERS: You want to							
20	comment on that, Randy?							

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When you benchmark

MR. FAST:

the industry, the best of the best, they're operation

driven. License holders of the plants are our operators.

It's the eyes and the ears of the plant. The expectations are that they run true to form. They set the standard for

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- 1 the rest of the station, and the station follows
- 2 operations.
- 3 That has not been the case at Davis-Besse of late.
- 4 Part of our Operational Excellence Plan is to clearly
- 5 communicate to our operations staff their leadership role
- 6 and then challenge them in assuring the high standards of
- 7 the plant.
- 8 In fact, we have one of our high level condition
- 9 reports. We're just in the final phases of review and
- 10 approval, and it reinstitutionalizes operation's role in
- 11 that management process. And to ensure proper buy in, we
- 12 have a meeting on this, this coming Friday, with all of our
- 13 shift engineers and our shift managers, so we can clarify
- 14 roles and responsibilities, and the critical role that they
- 15 play in ensuring the safeguards of the plant.
- So, the short story is, operations will be the
- 17 leader of the future and they will set the standards for
- 18 proper operation of the plant.
- 19 MR. DEAN: In your efforts in
- 20 benchmarking in those organizations, what are some of the
- 21 steps you need besides clarifying roles and
- 22 responsibilities? Obviously, there are things that need to
- 23 be done in order to drain that throughout the organization.
- 24 Everyone else in the organization has to see organization
- 25 as well. So, what sort of steps are you talking to ensure

1	that message is seen specifically across the site?
2	MR. FAST: Well, Bill, one of
3	the things I would say is operation's role. Although
4	they're in the plant, they take that for granted, but
5	they're not bringing that information to the plant staff in
6	the morning meetings, identifying their expectations. And
7	when I talk with shift managers about when was the last
8	time you were in containment, what did you see on your
9	tour, what is it that you think needs to get attention; I
10	get little blank stares.
11	And the reality is, their positions demand that they
12	be out in the plant looking and that they bring those
13	issues forward. And the forum we have in operating our
14	plant on daily meetings, creates the spot where a shift
15	manager can challenge the leadership team in the issues
16	that they see in the plant.
17	Another area that we would, we pointed out at the
18	last public meeting was operability justifications; and as
19	Lew has identified, we don't want to justify, we want to
20	evaluate and properly disposition issues.
21	We've challenged our operations staff to raise those
22	issues and to call on plant staff to bring the information
23	to the control room, so they can be properly
24	dispositioned. And our operations staff is being asked to

25 push back, ask those tough questions to ensure that the

- 1 issues are fully evaluated and fully resolved before we
- 2 identify the corrective action that's necessary. And
- 3 that's some of the examples of things.
- 4 We are seeing some improvement in those areas, but
- 5 there is lots of work yet to do.
- 6 MR. DEAN: In your pursuit of
- 7 this, have you established, are there some things you can
- 8 point to as being ones that would give you signals or signs
- 9 that they are having some success in that area?
- 10 MR. FAST: Bill, those are
- 11 some of the things that we're institutionalizing as part of
- 12 corrective action in the root cause. I'm not prepared to
- 13 talk at length about that, however the matrix of the
- 14 performance indicators will be clarified and tracked on a
- 15 crew basis.
- 16 MR. MYERS: One of the things
- 17 we said as managers, it's important hearing what operations
- 18 people said. Now you have me, you have shift supervisors,
- 19 and ops managers and Randy. That's a pretty strong message
- 20 by itself. And it may cause us pain for what the message
- 21 is, but that's where they sit in the morning meeting, and
- 22 they're at the head table where they belong.
- 23 MR. MENDIOLA: I don't have a
- 24 question per se, I just want to clarify a point I thought I
- 25 heard. Intrigued by your survey of the staff, and I

- 1 understand the results aren't necessarily collected and
- 2 haven't been evaluated. I guess I would see a little bit
- 3 of, will you be coming to us sometime in the future maybe
- 4 next meeting or so, with a full understanding of those
- 5 results and what steps you will take from your findings
- 6 from the surveys?
- 7 MR. MYERS: Absolutely.
- 8 MR. GROBE: I think it's
- 9 about time for a break, give our transcriber's fingers a
- 10 rest. But, before we do that, I want to just make a couple
- 11 of comments.
- We've been waiting for awhile to receive the results
- 13 of your root cause analysis in the area of organizational
- 14 effectiveness. We received that last Thursday. And I
- 15 think that sometime this week, we're supposed to get a hard
- 16 copy document on the docket. We'll make that available on
- 17 our website.
- 18 I've commented in the past, and I'll reiterate this
- 19 comment. The fact that boric acid as a corrosive is not a
- 20 surprise to anyone. It's been known for many, many years
- 21 in the industry. The fact that metals fatigue and crack
- 22 eventually in service is well known. Those issues resulted
- 23 in degradation of the head. It wasn't the cracking with
- 24 the boric acid, it was the lack of safety focus of your
- 25 staff. And I think you've captured those thoughts fairly

- 1 well.
- 2 This is the root cause of what happened at
- 3 Davis-Besse. And, you have now articulated that
- 4 comprehensively and you're beginning to redevelop your
- 5 Management Performance Improvement Plan to address these
- 6 issues. As recently as August 3rd, I highlighted this
- 7 condition report. It indicates that the problem still
- 8 exists.
- 9 I know that you've initiated a number of activities
- 10 to begin to address this, but it's fairly clear that those
- 11 activities are not yet bearing fruit. And I look forward
- 12 to the Comprehensive Improvement Program laid out in your
- 13 Building Block in this area, and measuring, going in the
- 14 future through our inspections, as well as new performance
- 15 indicators, progress in this area.
- 16 I believe that this is going to be the pacing
- 17 issue. It's one of the most difficult issues to grapple
- 18 with. I think one of the keys is the assessment which
- 19 you're going to undertake with the first line supervisor,
- 20 and find out which have the right safety focus, which can
- 21 be moved to the right safety focus, and possibly which
- 22 can't. And, that's critical.
- So, with those few comments, I just wanted to
- 24 briefly lay out how our inspection is going to proceed in
- 25 this area.

1	We've now received your root cause.	We're going to
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- 2 do a thorough review of that; both the NRC staff in Region
- 3 3, as well as headquarters and possibly some independent
- 4 contractors who are expert in organizational
- 5 effectiveness.
- 6 When we receive your Building Block, revision of
- 7 your Building Block, we'll do a thorough review of that to
- 8 make sure it matches the root causes and we believe
- 9 addresses the issues that are identified.
- We will observe through inspection implementation as
- 11 well as perform independent inspection in this area. And I
- 12 want to emphasize this is now just beginning, and we look
- 13 forward to continuing dialogue in these meetings in the
- 14 future in this area.
- Why don't we take a five minute break, and give our
- 16 transcriber's fingers a rest. And reconvene at 25 'til.
- 17 Thank you.
- 18 (Off the record.)
- 19 MR. GROBE: Lew, I peeked
- 20 ahead a bit and I definitely want to get through the next
- 21 two sections on Restart Progress and Nuclear Quality
- 22 Assessment. We'll take a benchmark of time at that point.
- 23 MR. MYERS: We would also
- 24 like to do containment also.
- 25 MR. GROBE: Okay. Are you

1	ready to start back?						
2	MR. MYERS: Clark Price will						
3	talk to you about Restart Progress and provide you some						
4	overviews for our schedules and some of the performance						
5	indicators that we look at.						
6	MR. PRICE: Good afternoon.						
7	As Lew said, my name is Clark Price. As the slide says,						
8	I'm the Business Services Manager at Davis-Besse, but for						
9	the restart effort, I'm Restart Action Plan Processor.						
10	That was the center building block in the chart that Lew						
11	addressed at the beginning of our presentation.						
12	I have the responsibility for coordinating all the						
13	activities in the Return to Service Plan, the building						
14	block activities and also the overall restart effort.						
15	They've brought me up here today to talk about our						
16	excellent progress we're making, of course resumption of						
17	safe power, safe operation of the plant. I'll be						
18	presenting today a few of the key points we developed for						
19	monitoring our progress.						
20	Let me begin by saying, our focus here at						
21	Davis-Besse is to ensure that our people, the plant and our						
22	people are meeting a high standard for restart and						
23	sustained safe operations. And further, I would like to						
24	say our restart plans are just not focused on the next few						

months, but for the long term safe operation of the plant.

1	Next slide.
2	Since the last public meeting in July, we've been
3	working very hard and made considerable progress. We've
4	developed governing procedure to control the Restart Action
5	Plan process. We developed Restart Action Plans and we
6	generated schedules for those plans and are completing the
7	integration for the schedules into the Integrated Restart
8	Schedule for the plant.
9	We're making excellent progress through the hard
10	work and dedication of all the employees at the plant. A
11	number of the milestones from the Restart Action Plan,
12	major milestones from the plans are included on this
13	slide. I'll briefly discuss each of those as following
14	presenters will discuss them in more detail.
15	The first item, we have completed System Walkdowns.
16	And this is a major milestone in our System Readiness and
17	Readiness Review Programs, as part of containment or
18	excuse me, the System Health Readiness Review Building
19	Block.
20	We've also are nearing completion, as Mel mentioned
21	earlier, in our containment inspection are near complete.
22	This is a major milestone also in our Containment Health

Building Block as we discover and complete all the

inspections due to the boric acid center condition

degradation occurred as a result of that problem.

23

24

1	We've completed cutting in the shield building, the
2	concrete cutting of the shield building that is a necessary
3	step in the replacement of the reactor vessel head. That

- 4 has been completed and that operation is currently
- 5 demobilized.
- 6 Our containment painting preparations are well
- 7 underway. Currently, we are prepping the dome of the
- 8 containment vessel for painting, and removing the existing
- 9 paint, preparing that for painting, as well as many other
- 10 areas of containment that are being prepped for painting.
- 11 We should complete this week an upgrade of our
- 12 Containment Polar Crane. This was a modification that we
- 13 performed in the Polar Crane to make it more reliable. And
- 14 this is a critical activity to support the many activities
- 15 that we have that are necessary with that crane, is
- 16 necessary for use between now and restart of the unit.
- We have removed the coils from three of our
- 18 containment air coolers and those coils will be replaced in
- 19 September and October when the new coils come in.
- 20 As Lew stated, and just presented, we have completed
- 21 our Management Root Cause Reports. So, we have
- 22 accomplished many of our milestones in our Restart Action
- 23 Plans to-date.
- 24 At this time, I would like to turn over to Jim
- 25 Powers to talk over a few of the slides of the results of

1	the system walkdowns.
2	MR. POWERS: Thanks, Clark.
3	Jack, at our last meeting you requested an update of
4	what we were finding as part of our reviews. I wanted to
5	give a quick rundown on what we found from the Discovery
6	Phase of our System Health Walkdowns.
7	As you can see from the slide here, there was
8	approximately 80 separate walkdowns were performed over the
9	past several weeks. And, they were consisting of 31
10	systems that we have in the population of our System Health
11	Readiness Review, as well as the five systems that we have
12	for our Latent Issues Level Review, which is a deep slice
13	review. So, a total of 36 systems.
14	And these are material condition walkdowns, as we
15	refer to them, for discovery of problems out in the plant.
16	The Configuration Verification Walkdowns for selected
17	systems will occur later as we get deeper into the Latent
18	Issues Reviews, as we review modification and such, we will
19	get out and look at specifics on systems. Although, there
20	was an element of Configuration Review as part of this
21	walkdown with the drawings of the system.
22	Over 3500 man hours were expended in this effort.

We really focused our teams on getting out there and going

through the walkdowns. So, it was a focused effort over

approximately two weeks. So, the members of the review

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1	teams that are doing the system reviews got out there, and						
2	in addition, management oversight participation, as well as						
3	operations and maintenance assigned to each one of the						
4	teams.						
5	Operations provided us specifically SRO involvement						
6	on the teams. And generally, I was very pleased with the						
7	response of the individuals on the teams. It was a good						
8	opportunity for the plant staff to get together						
9	multi-discipline advice, and work together, and walkdown						
10	the plant and see what kind of standards they have been						
11	living with and identify areas which standards should						
12	improve.						
13	I think there were a number of areas things should						
14	improve, and it was positive feedback on the overall effort						
15	and we're going to use this in the future, not only at						
16	Davis-Besse, but other FENOC plants routine walkdowns.						
17	Here we show a few pictures of walkdowns ongoing.						
18	This is a walkdown of the Reactor Coolant System. You can						
19	see the team, several of them are sitting on top of the						
20	reactor coolant pump in the containment looking at their						
21	drawings and documents as they check off the individual						
22	components and attributes of the system that are going						

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There is a very specific procedure that we use for

these walkdowns that tells the individuals exactly what to

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down.

1 look for and they're all trained for common basis through

- 2 these walkdowns.
- 3 MR. MYERS: Those are the
- 4 motors, right?
- 5 MR. POWERS: That's the motor.
- 6 MR. MYERS: You should say
- 7 that's a motor.
- 8 MR. POWERS: That is one of
- 9 four reactor coolant pump motors, that they're largely in
- 10 the containment that they're checking out.
- 11 Here they're checking out the containment air
- 12 coolers. We've talked about those in the meetings and the
- 13 health of our containment air coolers in containment.
- 14 Again, you can see they have documentation in containment,
- 15 keep it in bags to keep it clean.
- 16 They walk through and the individuals identifying
- 17 equipment, identification tags, so as we go through these;
- 18 and I participated in these myself. So, we go through, we
- 19 check the equipment ID, make sure it's clear which
- 20 component we're on, how it matches the drawing, what's the
- 21 condition of the component and note both positive and
- 22 negative attributes and take digital photographs, so we
- 23 have a record of what was done.
- We take it back to the offices and document it all
- 25 in the Corrective Action Program any discrepancies we find

- 1 or questions we have for disposition.
- 2 Here's the walkdown going on outside the
- 3 containment. We have management participation actively
- 4 involved. You can see there is a team that gets into
- 5 details. Many times our management has been involved in
- 6 construction of nuclear plants, so they bring a wealth of
- 7 knowledge to the nuclear teams.
- 8 It's a very good chance to meet the people and
- 9 provide expectation on the level of standards that we
- 10 expect in these walkdowns and consequently in the daily
- 11 operation of the plant.
- 12 Here's some examples of things we found.
- 13 MR. MYERS: Who was
- 14 participating?
- 15 MR. POWERS: I think that was
- 16 Mr. Leidich participating, so we have our Executive Vice
- 17 President on that one. As I mentioned, many of us go out
- 18 in the management team to participate.
- 19 Some of the debris we found in containment, we were
- 20 not pleased with what we found. This is typical of debris
- 21 we found in some of the less readily accessed areas of
- 22 containment and I'll comment just generally.
- 23 The condition of the plant as Lew mentioned is
- 24 pretty good, but particularly in the areas that were most
- 25 actively accessed; the main walkways and around areas, can

- 1 get behind components, inside panels that are not
- 2 frequently opened, indicates containment into areas did not
- 3 access, we found examples of debris. The basic
- 4 containment, we found nails and some screws, things like
- 5 this, and duct tape and tie wrap that's been cut.
- 6 So, housekeeping issues did not meet our
- 7 expectations, specifically in containment, we were
- 8 concerned about the functionality of our emergency sump
- 9 down there, which would need to strain any of this type
- 10 debris out, which would migrate over to the drain, if it's
- 11 required for excellent communication.
- So, this is an example of the type of housekeeping.
- 13 We are going to be cleaning up these areas, and steps for
- 14 housekeeping.
- 15 In the control room is a panel, part of our Safety
- 16 Feature Actuation System, which is one of the safety
- 17 control systems at the plant, and this gives a good idea
- 18 about the level of detail the walkdown teams have gone to
- 19 looking in this case control room panel. This is a
- 20 microswitch.
- 21 And the concern by the electrical engineer who is
- 22 responsible for engineering for the system, the
- 23 terminations and the crimping details up in the upper left
- 24 flyer that you see with the blue plastic sheathing, that's
- 25 the crimping details determination for the, for that one

- 1 terminal. And there is a little bit of exposed wire there,
- 2 and that does not meet an electrical engineer or
- 3 electrician's expectations. The insulation should be
- 4 continuous on there, including that blue plastic sleeve.
- 5 And so, this is the type of issue that's written up
- 6 in Corrective Action Program for this position; is that
- 7 acceptable. Are the bending of the wires, is that
- 8 acceptable. The angle that the plugs come in and number of
- 9 plugs that are terminated on each terminal there; does that
- 10 meet the design requirements and expectations. So that's
- 11 the level of detail we'll get into.
- 12 Here's another example of a problem we have found
- 13 that needs a more general review done, and that's going to
- 14 be done as part of extended condition of Corrective Action
- 15 Program. This is a fastening device. We have a nut on a
- 16 bolt there. You can see that the bolt does not extend all
- 17 the way through the nut. And in the industry, it's what we
- 18 refer to as thread engagement. And we want to see at least
- 19 one thread sticking out of the nut area, so you know all
- 20 the threads are fully engaged and you have full structural
- 21 capability in that fastener.
- This is one we found, does not meet that
- 23 requirement. And we will be looking more generally as to
- 24 the condition of our fasteners and thread engagement as a
- 25 result of this walkdown.

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- 2 leaks. We've seen that, particularly from the Containment
- 3 Health, some of our Boric Acid Walkdowns. We notice a
- 4 number of valves we need to repack.
- 5 We need to improve cleanliness and proper
- 6 housekeeping in less accessed areas. I mentioned the
- 7 thread engagement. Not only is it for fasteners,
- 8 structural fasteners, but packing followers, valves, studs,
- 9 on components. It's the same issue, that we need to turn
- 10 our attention to.
- 11 Also loose conduit and tubing. Walking down the
- 12 systems, we checked out all the instrumentation, as well as
- 13 the electrical conduit just to make sure it hadn't loosened
- 14 through the vibration during operation. Found some cases
- where it needs to be tightened. And our maintenance people
- 16 will be doing that.
- We found crushed tubing and bent sensing lines.
- 18 This is another issue with standards. These small tubes
- 19 tend to get damaged during day-to-day operation of the
- 20 plant and refueling outages. And it's really standards
- 21 issues, that we shouldn't tolerate that, and need to go
- 22 back and correct the situation rather than living with them
- 23 like that.
- 24 This is more significant findings we will be
- 25 following up on. I talked about the debris in containment.

- 1 There is also a lot of dust in the control room panel.
- 2 It's a 25-year old plant. And in the control room panel,
- 3 dust has accumulated over the years to the point where it
- 4 was observed; really doesn't meet the expectations of the
- 5 plant staff. We need to do a cleaning there.
- 6 There is an issue with thread engagement on
- 7 pressurizer manway that's part of the Reactor Coolant
- 8 System Walkdown. We found one of the studs there did not
- 9 have full thread engagement.
- There was another potential for motor operated valve
- 11 lubrication degradation, which can occur over time due to
- 12 heat in the vicinity and frequency of preventative
- 13 maintenance lubrication. The effectiveness of
- 14 lubrication.
- We talked about the Safety Features Actuation
- 16 System, and workmanship of the electrical terminations and
- 17 how they are holding up in the control room cabinets.
- 18 We're going to be evaluating that, support long term
- 19 functionality of the system or not. That's one of the
- 20 institutions that needs to be done.
- 21 Then we found some potential noncompliance, or EQ
- 22 requirements for motor operated valves. These were
- 23 electrical terminations, T-drains, in the Aux. Feedwater
- 24 System, which is high engine line break, design
- 25 considerations for the Aux. Feedwater Rooms. And there is

- 1 a contribution room to room, and we do have a high energy
- 2 break, high break, steam environment. And we need to make
- 3 sure that the adjacent rooms are appropriately treated and
- 4 keep, to keep that moisture out. It's an area we need
- 5 improvement. So, that's an extended condition for
- 6 improvement as well.
- 7 MR. GROBE: Jim, how did you
- 8 identify potential lubrication degradation in the leads?
- 9 MR. POWERS: I think it was in
- 10 that case from the walkdown. Taking a look at the leads
- 11 themselves, looking at the grease. I didn't participate on
- 12 that walkdown on that particular phase, Jack, but I think
- 13 they're looking for grease, which is grease hardening,
- 14 which can be inhibitive on the threads.
- 15 MR. GROBE: Did you go back to
- 16 look at your periodic valve testing to see if there was
- 17 degradation in the test results.
- 18 MR. POWERS: We haven't done
- 19 that yet. What we're doing is collecting all these issues
- 20 in the Corrective Action Program. As you'll see in the
- 21 coming slides, there is a large number of corrective
- 22 documents passing over two hundred, and they're still
- 23 finishing up the documentation. So, that will be ongoing,
- 24 Jack. We'll be able to get a report out on detailed
- 25 assessment.

1	MR. GROBE: Okay, thank you.
2	MS. LIPA: I have one
3	question on these. I know you have another slide with more
4	examples, but are you doing as-found reviews? I know you
5	plan to fix a lot of these things before you start, but are
6	you doing as-found reviews for reportability?
7	MR. POWERS: Yes, as-found
8	conditions will be documented in Corrective Action
9	documents. As necessary, operability determinations will
10	be done and reportability will be followed through with the
11	normal process for as-found conditions.
12	MS. LIPA: Okay, thank you.
13	MR. POWERS: We did find an
14	issue with Emergency Diesel Generator, Heating and
15	Ventilation Air Conditioning System Exhaust Hydramotor
16	Damper. Basically, that's the motor enforcement damper on
17	the air cooling system. There was a damper arm loose and
18	it was bound up. And did not look like it was going to
19	work properly for a long term. So, that was a very good
20	find by the walkdown team, with attention to detail needed
21	to be corrected.
22	We also found the exhaust silencers, which are
23	outside the building, muffler essentially large diesel
24	engines, tornado missle shields and where they're attached
25	to the concrete parapet started to crack and fall. Either

- 1 through water freeze and thaw cycles or thermal growth of
- 2 that shield. So, we're assessing that.
- 3 And as I mentioned, it's over 200 CRs initiated
- 4 to-date. These are snapshots, but we are finding some good
- 5 issues out there, and the attention to detail and standards
- 6 as these teams go out is really paying off. And, we're
- 7 continuing to write CRs to finish documenting up everything
- 8 that we found.
- 9 With that, I'll turn it back over to Clark for
- 10 further about measuring profits.
- 11 MR. PRICE: Thank you.
- 12 In the last public meeting, we presented some of the
- 13 performance indicators that we were developing to monitor
- 14 progress of our restart efforts and our improvement
- 15 efforts. Two weeks ago, we published our first set of
- 16 performance indicators and I would like to go through a few
- 17 of those now.
- 18 We've established indicators to track progress on
- 19 the Building Block Plans, progress on the NRC Inspection
- 20 Manual Chapter 350 Restart Checklist and also progress
- 21 towards meeting new standards for restart and sustained
- 22 operation excellence.
- The following slides are some examples of those.
- 24 This first slide represents the restart actions that we've
- 25 identified today through a process that we have in the

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- 1 Restart Action Plan. These are all the restart actions
- 2 identified for restart procedures, slightly over 800 right
- 3 now.
- 4 These actions at this point are primarily in the
- 5 form of condition reports; and through evaluation, these
- 6 condition reports would generate approximately four to five
- 7 on average corrective actions per condition reports. So
- 8 you can see our volume is going to go up significantly.
- 9 We're seeing a steep incline right now, and that is
- 10 expected because of our program reviews and system reviews,
- 11 system walkdowns that Jim just referred to are generating a
- 12 lot of condition reports through the process we have. A
- 13 lot of those condition reports are being evaluated to
- 14 criteria that we have in the Restart Action Plan, being
- 15 identified as required for restart.
- 16 I would say probably in the last two weeks, we are
- 17 seeing about 50 percent of the condition reports that were
- 18 initiating or getting classified as required for restart.
- 19 MR. GROBE: Clark, let me
- 20 make sure I understand this. The width of the line going
- 21 up, that's the number of corrective actions completed?
- 22 MR. PRICE: Actually, this is
- 23 an indicator of open restart actions, so everything there
- 24 is currently open. What we have right now are the
- 25 condition reports were making up the major portion of our

1 open actions. Over time, we would expect what will happen

- 2 is the dark line, which is the corrective actions, will
- 3 become the larger volume and the condition reports will
- 4 become smaller.
- 5 And at restart, the condition reports will be
- 6 essentially all turned into corrective actions and
- 7 completed.
- 8 MS. LIPA: I have a couple
- 9 questions on this. So, the corrective action is an outcome
- 10 following condition report?
- 11 MR. PRICE: Yes, corrective
- 12 actions through the evaluation and condition report, are
- 13 the corrective actions that come out of that, are the
- 14 Restart Station Review Board that we have evaluates both
- 15 the condition reports up front, and then the corrective
- 16 actions as they're developed, to determine whether they
- 17 meet restart criteria. And the ones out here met restart
- 18 criteria.
- 19 MS. LIPA: Okay. I was
- 20 looking at your plan earlier and there is a flow chart, and
- 21 at one point you decide whether it becomes a restart list
- 22 item or restart action item. These must be restart action
- 23 items.
- 24 MR. PRICE: These are all
- 25 restart action items.

1	MS. LIPA: Okay, thank you.
2	MR. PRICE: Any additional
3	questions on this slide?
4	Okay, if we move to the next report. This is a
5	progress report here. Performance measures more in the
6	form of progress report. This is one that we use to
7	monitor the progress of the reactor vessel head project.
8	And primarily what it is, you can see the bars
9	identify, the yellow bar is our schedule, target schedule,
0	and the blue bars are the current schedule. And you can
1	see that project, we're pretty much right on schedule.
2	No questions on that, I'll move on.
3	The next slide is our System Readiness Reviews.
4	This is the progress report that we have for the 31 systems
5	reviews that are going through the System Readiness Review
6	Process under the System Health Building Block.
7	The small inset box notes Progress Review Process;
8	and until the box on the right starts filling up, we don't
9	get any actual report completions here.
20	The schedule, as you can see right now, looks like
21	we're not making any progress; however, what that schedule
22	represents right there is the walkdown period that we've
23	just gone through. It has been completed and now the
24	reports will start coming out of that process over the next
25	few weeks; we'll be completing all those reviews.

1	MR. GROBE: Clark, just so I
2	understand. So, none of the system reviews have been
3	completed such that the report has developed and presented
4	to your Engineering Review Panel?
5	MR. PRICE: That is correct.
6	That have not been completed.
7	MR. GROBE: When will the
8	panel receive the first completed report?
9	MR. PRICE: As soon as
10	possible looks like about next week, should start seeing
11	reports being completed based on the schedule.
12	MR. GROBE: I see, okay. So,
13	it goes from 31 to 30.
14	MR. PRICE: Right. That would
15	identify the reports based on the schedule should be
16	available for review.
17	MR. GROBE: Just out of
18	curiosity, do you know which system that is?
19	MR. PRICE: No, I do not.
20	MR. POWERS: I think it might
21	be 125, Jack, that was pretty well on the head, moving
22	along. I think that was it. I'll get back to you on

to want to see the results of these early on, so we can get

Okay. We're going

detail with that.

MR. GROBE:

23

24

- 1 a sense and give feedback on our view of the adequacy of
- 2 the review, as well as the adequacy of the oversight by the
- 3 panel.
- 4 MR. PRICE: We did provide,
- 5 Jack, we did provide a schedule that has all the projects
- 6 laid out in detail and represent what shows up on the
- 7 performance indicators. So, we'll make sure you understand
- 8 that schedule you receive, that will identify the systems.
- 9 Any additional questions on this? Okay.
- 10 Okay, the last one that we have to measure progress,
- 11 that we got as a sample today is on our phase and program
- 12 reviews. And as you can see in this particular slide,
- 13 we're a little bit behind schedule on some of those
- 14 reviews.
- We've gone through a learning process on a number of
- 16 these Phase 2 Program Reviews and, however what we feel,
- 17 even though we're a little behind schedule, we'll have much
- 18 better progress as a result of incorporating what we've
- 19 learned to date through that process.
- We did have early on inspection visit by Ken
- 21 O'Brien. He provided a lot of insight on review of a
- 22 couple of programs. And we've taken those comments and
- 23 incorporated them into our plans.
- 24 If there is no additional questions on those, the
- 25 last two charts I have; this one is on Root Cause Quality.

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- 2 performance improvements. And, as we rebaseline our
- 3 standards and improve on our programs, we have some
- 4 performance measures here that are trying to measure our
- 5 progress where we're at and where we want to be.
- 6 This particular performance indicator looks at Root
- 7 Cause Quality, our significant condition reports. We have
- 8 a Corrective Action Review Board, as we discussed earlier,
- 9 Randy is the Chairman of the that. And that committee,
- 10 that board has established new standards for approval of
- 11 Root Causes to assure that the quality is there, to assure
- 12 that the corrective actions will prevent repeat efforts.
- And as you can see right now, the raising of the
- 14 bar, the standard, we have a long way to go yet to get the
- 15 root causes through the Corrective Action Review Board the
- 16 first time. This is measuring basically what is approved
- 17 the first time through and what requires rework, before
- 18 it's going to come back and get rereviewed and approved.
- 19 So, right now we're averaging around 40 percent and
- 20 our goal is to be at 90 percent approval rate. So, we have
- 21 a long way to go here.
- 22 Randy, any additional comments?
- 23 MR. FAST: I was going to
- 24 say, as part of the change in the standards, we review the
- 25 specific conditions adverse to quality, and if we don't see

- 1 them; one of the typical problems we see is, if we have a
- 2 good story, tells what happened, doesn't say why it
- 3 happened. And we want to see why things happen.
- 4 We also look to see was there a direct correlation
- 5 between the root causes and the corrective actions. There
- 6 should be a one-to-one correlation for every root cause for
- 7 corrective action.
- 8 As well, the teams that have done the root causes
- 9 have identified or provided supporting documentation. What
- 10 type of root cause was performed; we have tap root as an
- 11 example of more or some other process. That wasn't
- 12 identified nor was that documentation provided, so we're
- 13 asking that documentation be provided.
- So, we've got lots of room for improvement, but
- 15 we're actually enforcing high standards to ensure that
- 16 significant conditions adverse to quality meet those
- 17 expectations. So, it's been a learning experience for all
- 18 of us. I believe it will help our program moving forward.
- 19 MR. PRICE: The last
- 20 performance indicator we have today is on the Engineering
- 21 Quality. We have an Engineering Assessment Board that's
- 22 chartered to review the products that come out of the
- 23 engineering organization in the areas of design, safety
- 24 evaluations and conditional report evaluations, for
- 25 example.

1	The Engineering Assessment board has a process by
2	which they grade the products that come out of engineering
3	on a zero to four scale. And we have a goal to be at a
4	scale of 1. Zero being the best score, 4 being the worst
5	score.
6	And as you can see here, through the first four
7	weeks of really tracking this, we're not meeting the goal;
8	however, we have seen it oscillate a little bit. It
9	depends on the population of the products coming through
10	the board at any one time.
11	The Engineering Assessment Board is challenged with
12	again raising the standards and changing, rebaselining the
13	standards for the engineering organization.
14	Jim, do you have any comment?
15	MR. POWERS: I think they've
16	done a good job and found a number of issues through and
17	brought change of quality of products depending on the
18	individual preparing it. And what we're finding, for a
19	large part, is how the staff integrates together when it
20	produced for example a design, how they integrated to get
21	all the various aspects of that design cap purchased as
22	part of the review and what stage does that happen.
23	And, the design modification process that has been
24	in place at the plant rests on the interdiscipline review
25	at the end of the preparation of the design product; and

1 consequently, they prepare at the end and have missed an

- 2 element that really should be in it.
- 3 And we're changing that process. Actually, it's in
- 4 the process of being changed this month. We're going to
- 5 have a common process modification process with FENOC.
- 6 It's in place with the other two plants, at Perry and
- 7 Beaver Valley. And we're going to be adopting it at
- 8 Davis-Besse.
- 9 That calls for an interim interdiscipline review to
- 10 get those comments by the various specialists and experts
- 11 that reside at the plant or are available in the industry
- 12 to us, to get their input to a product before the end.
- So, some of the comments that are asked by the
- 14 Engineering Assessment Board will find weaknesses in the
- 15 technical areas on specifics. And that's not a surprise to
- 16 us. I think it's good. It shows it's good probing going
- on and good learning going on by the staff at the station.
- 18 MR. GROBE: Jim, could you
- 19 describe in a little more detail what an item is, like
- 20 calculation item?
- 21 MR. POWERS: Pardon me, Jack?
- 22 MR. GROBE: If the, it says
- 23 Engineering Items Reviewed. I'm trying to understand what
- 24 an item is.
- 25 MR. POWERS: An item could be

1 6	an operability	determination	or it could be a	modification
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- 2 package, it could be corrective action investigation
- 3 report. So, an item is an engineering product. It can be
- 4 a calculation also.
- 5 And we've got four subcommittees that are reviewing
- 6 the Building Blocks. We have one for Programs, one for
- 7 Systems Health, one for the Containment Health and then one
- 8 for Modifications Operability Determination Calculations,
- 9 and the balance of engineering products. So, we have
- 10 special subcommittees focused on those areas.
- 11 MR. GROBE: Do each of those
- 12 subcommittees include site staff as well as independent
- 13 experts from other parts of the industry?
- 14 MR. POWERS: What we've, thus
- 15 far we've got industry expertise. We have an individual
- 16 from site staff that's on the board. And we also when we
- 17 do review such programs, we bring in all the site staff
- 18 owner, but also his peer owners from the other two
- 19 stations. We can share experiences and drive a higher
- 20 standard within FENOC and use it as a beneficial tool to
- 21 us.
- We plan to integrate more of the line staff in that
- 23 process as we go on with time, but we're not fully engaged
- 24 with all line staff as far as we want to go yet.
- 25 MR. GROBE: I found it

- 1 interesting that you chose that your engineering staff are
- 2 aspiring to be zeros.
- 3 MR. PRICE: Are there any
- 4 additional questions?
- 5 Christine, I know you have additional questions that
- 6 you mentioned earlier.
- 7 MS. LIPA: I spent a lot of
- 8 time reviewing the plant and this helps, combined with your
- 9 discussions.
- 10 MR. PRICE: If there is no
- 11 other questions, I would like to turn this over to Bill
- 12 Pearce, who will talk Nuclear Quality.
- 13 MR. PEARCE: Thank you,
- 14 Clark.
- 15 Good afternoon, I'm Bill Pearce. I'm the Vice
- 16 President of Oversight for FENOC.
- 17 Since this is the first time I've attended this
- 18 public meeting this afternoon, I thought I'd give you a
- 19 little background about myself. I've worked in this
- 20 industry for many years, primarily in the area of Plant
- 21 Operations. And I've been a Senior Line Management
- 22 position for a long time, many years, but this is the first
- 23 time I've ever been in Quality Assurance Organization.
- 24 And I guess to tell you what my expectation is, I
- 25 believe I can bring something to improve the Quality

- 1 Assurance Organization. I think I can help us get to more
- 2 of an operational focus. So, enough introduction about
- 3 myself.
- 4 First thing I want to go over is the root, we've
- 5 done a Root Cause Evaluation of Quality Assurance and its
- 6 performance; and we did this, because we acknowledge our
- 7 failure to identify the reactor head issue, just like the
- 8 line organization. So, we like the line organization did a
- 9 Root Cause Evaluation.
- The evaluation was performed by a team, and the team
- 11 was made up, we brought in an outside team leader, because
- 12 it was well experienced in quality assurance. The team
- 13 also consisted of Perry and Beaver Valley folks from our
- 14 other two sites.
- 15 And we did an independent root cause of missed
- 16 opportunities; where could we have failed issues or brought
- 17 issues forward and gotten them resolved that would have
- 18 precluded this head issue that we have. Finally, as we did
- 19 this, we came up with some things that we wanted to get
- 20 corrected. We started looking at that.
- 21 Next, let's look at the preliminary results of
- 22 this. This root cause is not all fully completed yet, but
- 23 we're far enough along to be able to look at some of the
- 24 preliminary conclusions.
- 25 Here is the Root Cause. FENOC Nuclear Safety

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- 1 Values; behaviors and expectations were inadequate to
- 2 enable oversight to effect needed positive change in
- 3 station operations.
- 4 Now, I know that's a complex statement. Let me
- 5 explain it in a different way to try to, for you to gain
- 6 some understanding. What it's really saying is there is no
- 7 differentiation between standards of the QA Organization
- 8 and standards of the rest of the site organization. This
- 9 was caused by a lack of independence.
- 10 The QA Organization reported into the management of
- 11 the plant, and then forward to where the standards of the
- 12 plant went, QA went with it. And this is what it's trying
- 13 to explain, there should have been an oversight group.
- So, thus QA was not holding itself to a higher set
- of standards; and really, this is one of the reasons I am
- 16 here now, is this gives me independence. I report directly
- 17 to the President of FENOC, and I don't report to the line
- 18 organization of the plant.
- 19 So, the Quality Assessment Group can look at the
- 20 plant and not be affected by the things that affect the
- 21 rest of the plant and have an opportunity to raise issues
- 22 or elevate issues outside the plant if it becomes necessary
- 23 to get those resolved. That's kind of what the Root Cause
- 24 was about.
- There are also in the preliminary conclusions some

- 1 contributing causes. Ineffective training of the Quality
- 2 Assurance Group for a previous event we had that had, it
- 3 had boric acid involved in it. It was involved with the
- 4 Reactor Coolant System. It involved some unexpected
- 5 degradation.
- 6 And we did a root cause, training our folk on the
- 7 causes of that degradation and how it should be treated,
- 8 but obviously this was ineffective, because we saw some of
- 9 those same issues on the head. We were ineffective at
- 10 recognizing those and the importance of those issues in
- 11 getting the issue brought up and resolved.
- 12 The second one kind of, sounds kind of odd. The
- 13 process for providing oversight of the oversight function.
- 14 For every group, including us, we provide oversight to the
- 15 line organization, but there are organizations that provide
- 16 oversight of us, such as the company's Nuclear Review
- 17 Board; Joint Utility Management Assessment, which is all
- 18 the nuclear utilities participate and we go assess each
- 19 other.
- 20 It's a Quality Assurance Organization and gives a
- 21 report on how we stand; a self-assessment that we do of
- 22 ourselves; and then of course management oversight of
- 23 ourselves. What this is, what this is telling us is those
- 24 two failed too recognize that our performance was
- 25 inadequate to recognize this type of issue and get it

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- 2 The third one is an interesting one. For a period
- 3 of time the management of the audit/evaluation process was
- 4 not independent from the management of the corrective
- 5 action process.
- What it really means is the person that was in
- 7 charge of the oversight function actually had other
- 8 responsibilities in the organization that would not let the
- 9 Quality Assessment Organization be independent of the line
- 10 organization, which kind of gets back to the first part
- 11 again of it. The fact that the standards in quality
- 12 assessment were the same as the rest of the site, so
- 13 therefore where we stand on the site, so went the quality
- 14 assessment.
- With that said, that's enough about the conclusion
- 16 or the causes. I would like to talk a minute about what
- 17 are some actions that we're taking going forward.
- 18 First of all, we want to elevate standards. I
- 19 believe this is extremely important. We hold the Quality
- 20 Assurance Organization to a higher standard. And then we
- 21 can hold the Line Organization accountable to a higher
- 22 standard, but first we have to get our own standards raised
- 23 to where they need to be.
- 24 Increased intrusiveness. We've got to put a lot
- 25 more attention in making sure that the Quality Assessment

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- 1 Group is out in the plant being intrusive, looking at
- 2 things that are happening in the plant, and being involved
- 3 in seeing what's going on.
- 4 In fact, I just got this today. I had name tags
- 5 made for all the Quality Assurance folks. I had a little
- 6 thing put on it, says, "I know, because I looked." I think
- 7 that that says a lot. And it's about standards, you know,
- 8 it's the standard of we don't accept just what we read in
- 9 reports. We go out and look and we know what's going on in
- 10 the plant.
- We need to raise tough issues, make sure we bring
- 12 issues forward that are not comfortable to deal with, and
- 13 we get them on the table, so that we can make sure we get
- 14 the things resolved that need to be resolved.
- We need a method to escalate unresolved issues to
- 16 higher management and we have that now. We're formalized,
- 17 but we're putting that in place, so that finally if we
- 18 can't resolve things between the line management at the
- 19 plant, myself, we can escalate it to the President of FENOC
- and even to the Nuclear Board, if necessary, for
- 21 resolution.
- Now, that was about the Root Cause. The next thing
- 23 I want to do is examine where quality assurance is involved
- 24 in the recovery process. I want to talk about the next few
- 25 slides about that.

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- 2 are going on. When you heard them talk of the line guys
- 3 talking about the boards that are meeting, we sit in
- 4 independent oversight of that and overview what's going on
- 5 in the boards and the right kind of things being talked
- 6 about. There are things that we know of that are not being
- 7 brought forward.
- 8 We do in-depth technical reviews, independent of the
- 9 engineering organization for engineering products. So,
- 10 we're looking at the engineering products coming out and
- 11 making sure that we believe that the products are of
- 12 quality that are being brought forward.
- 13 Field verification of actual conditions. This is
- 14 our participation in the field activities, the walkdowns.
- 15 We do parallel walkdowns, and also independent walkdowns.
- 16 Then independent parallel reviews.
- 17 The next thing I'm sure you're asking, what are we
- 18 finding. On the next page, I'm going to show you a big
- 19 overview of what we're finding.
- These are numbers of condition reports. When we in
- 21 Quality Assurance find something, we write a condition
- 22 report about it to ensure it gets in our Corrective Action
- 23 Program and gets resolved. And you can see these are the
- 24 number of condition reports written by the Quality
- 25 Assurance Organization per month. And you can see, this is

- 1 a twelve-month period, or actually 13 months. You can see
- 2 how the numbers have increased as we've tried to become
- 3 more intrusive.
- 4 But let's, but now let me tell you about some things
- 5 that we've really found. In the area of increased
- 6 intrusiveness, the most recent assessment, we identified 77
- 7 issues. Now, all of these are not huge issues, but they
- 8 are nevertheless issues and are recorded in the Corrective
- 9 Action Program.
- We're doing real time assessments. We're out
- 11 looking at operational performance or real time performance
- 12 in the plant and not just reviewing paper. I think this is
- 13 important, because we are reviewing to not just minimum
- 14 regulatory requirements, but we're trying to hold the site
- 15 to a set of standards that are above that.
- 16 I know that sounds kind of negative about the
- 17 regulatory requirements, but just meeting the regulatory
- 18 requirements doesn't get us to where we want to be as a
- 19 station. We've got to focus on real nuclear safety and
- 20 things that are not required in the regulation, like
- 21 people's behaviors, how they think, are they thinking about
- 22 the right things. The requirements are there. They've got
- 23 to be met, no question about that. But beyond that, there
- 24 are other things that we need to focus on as an
- 25 organization.

1	Next slide is, here's some examples of real time
2	issues we've identified. First one is operation's group
3	failure to request engineering rigor for operability
4	determinations. This is an example of prestandards that
5	we're pushing in the organization. I think you heard some
6	of the rest of them talk about it. We've been effective at
7	moving the standard within the organization, and getting a
8	change in the behaviors for improvement in that area.
9	Another one we found was failure of the Line
10	Organization to recognize containment painting as a design
11	change. That was something else that we've done in Quality
12	Assurance Organization.
13	Under the area of Ensuring Product Quality, vendor
14	errors with implementation of the feedwater flow
15	modification. Here's an example of finding something in
16	the engineering area, looking at their product.
17	The second one there is failure to comply with
18	quality program requirements during overhaul of the decay
19	heat pump, which is a safety related pump and the issue was
20	how we dealt and the oversight we provided in a vendor that
21	was not a quality vendor, and the issues around that.
22	The next one is under the area of Elevating
23	Standards. Posting and protection of protected train

our safety equipment, almost always at nuclear power plant

equipment. For those of you don't know what that is, for

24

- 1 there are two trains. So, if you take one out to work on
- 2 it, beyond it being an amount of time sometimes, it limits
- 3 how long both of them, or one of them can be out.
- 4 We also try to protect it, so that somebody doesn't
- 5 go in the area and work on the remaining train, so we end
- 6 up with no safety trains available. While that doesn't,
- 7 does not meet the regulatory minimum requirements on no
- 8 trains, we want to do something beyond that to make sure we
- 9 protect the remaining train.
- 10 So, we do that by installing barriers and signs and
- 11 making sure something inadvertently doesn't happen.
- 12 Raising the standard of how we protect that remaining train
- 13 is what this is about and what was being brought forward by
- 14 the Quality Assurance Organization.
- 15 Documentation standards for unit log keeping. This
- 16 is documentation of like, what constitutes operability when
- 17 an operability determination is being made. What are the
- 18 specific issues that the equipment is called operable based
- 19 upon, making sure that those type of details are in the log
- 20 and well documented, so oncoming shifts will know exactly
- 21 what those kind of issues are, so if they are affected by
- 22 what goes on in the future, the folks that are coming on
- 23 will know what the issue is.
- 24 Potential corrosion of the containment vessel.
- 25 Quality Assurance Organization brought up the microbe

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- 1 induced corrosion issue for the containment vessel, and
- 2 documented that earlier in the containment inspection.
- 3 Untimely corrective actions for previously
- 4 identified Corrective Action Program weaknesses. You've
- 5 heard Lew talk about the Corrective Action Program and what
- 6 they found during the program review. This was actually
- 7 documented well before that. Quality Assurance
- 8 Organization had written condition reports demonstrating
- 9 some of the same weaknesses found in the condition, in the
- 10 Program Action Reviews.
- 11 Here's some examples I think of being tough, or
- 12 raising the standards. In our second quarter assessment,
- 13 which is the overall assessment of all the departments at
- 14 the site, we found that five of the eleven areas had
- 15 marginal performance. I think if you look back in time,
- 16 you would see that that's almost a step increase in how
- 17 we've been looking at things prior to that. And we found
- 18 two unacceptable performance issues in our last quarterly
- 19 assessment. So, I think that's an example of us raising
- 20 standards in the organization.
- 21 MR. GROBE: Bill, do you
- 22 recall what those were?
- 23 MR. PEARCE: Which ones?
- 24 MR. GROBE: The two
- 25 unacceptable performances?

1	MR. PEARCE: Yes, sir.
2	Within the engineering functional area, the plant
3	modification process was identified as unacceptable. It
4	did not meet all the required items for Appendix B an ANSI
5	Standard November 45.2.11 requirements. It says, Nuclear
6	Quality Assessment would have exercised a stop work
7	authority if the line organization had not implemented
8	acceptable interim compensatory measures.
9	Then it says, additionally, the area of radiation
10	protection, the implementation of Corrective Action Program
11	was rated as unacceptable. Those were the areas.
12	Well, my conclusion, I guess, is that the Quality
13	Assurance Organization is already improving our standards.
14	We are not yet where we need or want to be, but we have
15	identified our weaknesses and are formulating an
16	improvement plan to get us where we want to be.
17	I thank you for your attention. Are there any
18	questions that you have?
19	MR. DEAN: I have a couple of
20	questions. One is, earlier we talked about the efforts to
21	try and move Davis-Besse towards an operations focus
22	organization. We talked about benchmarking and some of the
23	results of that.
24	Have you done a similar effort relative to the QA
25	organization and how it was performing previously and what

- 1 your approach is now; how does that benchmark against other
- 2 high performing organizations?
- 3 MR. PEARCE: As we did the Root
- 4 Cause, we brought one outside person in. And then at the
- 5 end, we actually brought a person from, well, from Florida
- 6 Power and Light and one from Intergy in and went through
- 7 all the facts to narrow down the conclusion.
- 8 We intend to continue to do that. In fact, last
- 9 week, for instance, the Quality Assurance Manager was on
- 10 vacation last week, and to fill in for him while he was
- 11 gone, I brought the Quality Assurance Manager from Perry
- 12 over and he filled in for him. Just to give a different
- 13 set of eyes in the actual management position. It's a lot
- 14 easier to see things if you haven't been in the middle of
- 15 them for some period of time. That gives us some outside
- 16 view.
- We intend going forward not only views of Perry and
- 18 Beaver Valley people a lot, and in fact I believe that
- 19 either last week or this week, we had eight folks from
- 20 Perry and Beaver Valley at Davis-Besse helping us go look
- 21 at these programs. And there is a lot of advantage to
- 22 that. Not only does it give them some help and go out and
- 23 look at what we're doing, they take those standards back
- 24 with them.
- 25 You know, I really believe that a lot of times the

- 1 cutting edge for standards in our industry is produced at
- 2 the plants coming out of trouble. I think we can get a lot
- 3 of learning for the other two sites by making sure that the
- 4 quality assurance folks from the other two plants get over
- 5 here and be involved, so that they get the learning that
- 6 we're getting out of this and take it back to the other two
- 7 sites.
- 8 And, we intend to bring in some folks at times from
- 9 other companies within in the industry.
- 10 MR. DEAN: How about the,
- 11 pertaining to the line, you talked about raising the QA
- 12 standards above what regulatory is required, organizations
- 13 like INPO, which is intended to promote excellence
- 14 throughout industry. Have you gone to them and sought any
- 15 assistance from them?
- 16 MR. PEARCE: In fact, on our
- 17 Restart Oversight Panel yesterday, we had two members of
- 18 INPO. One is a member and the other was a visitor, who I
- 19 guess now he's in charge of all -- what is he in charge of?
- 20 It's a help --
- 21 MR. MYERS: Assistance.
- 22 MR. PEARCE: But, he's in
- 23 charge of all the systems for INPO, and he was at our
- 24 Restart Oversight. And that's in fact why he is here, to
- 25 make sure if we need some assistance that we're getting the

- 1 help that we need from the rest of the industry and, you
- 2 know, I think that's an example of how we're getting help
- 3 by INPO, not only from the plant, but from the Quality
- 4 Assurance Organization.
- 5 MR. DEAN: Second question I
- 6 wanted to raise relative to reorganizing and restandarding
- 7 the QA Organization. For a period of time, went along, you
- 8 were part of the staff, essentially; you were in the
- 9 staff. And so, a certain line stayed true to form between
- 10 your QA staff and their relationships. What's being done
- 11 in bringing fresh blood or different talent or different
- 12 mind set into the organization?
- 13 MR. PEARCE: I think we're
- doing a lot, like I said, we're trying to bring in people
- 15 from Perry and Beaver Valley and a lot of them, instead of
- 16 totally supplementing our needs here with contractors from
- 17 outside, what we decided to do is use those, those folks
- 18 from Beaver Valley and Perry to supplement, but that is
- 19 outside, an outside look. I mean, we have not ever spent a
- 20 lot of time together like that in looking at those
- 21 standards.
- In addition, we have got, we have gotten some
- 23 engineering people that have come out to some of the more
- 24 recent trouble plants and seen what standards are in those
- areas and they're in working supplementing our organization

- 1 now, looking at some of the engineering products, for
- 2 instance; and using that to help build the standards up.
- 3 And personally, myself, I'm a line person, my whole
- 4 life, and now in quality assurance, and I've got a
- 5 background in operations; and I can help us raise our focus
- 6 on operational performance and not just meeting program
- 7 requirements.
- 8 MR. DEAN: Has there been an
- 9 effort to go to other parts of the organization, say I'm
- 10 looking for somebody that's a top notch engineering or top
- 11 notch operations person to come over to QA and give me some
- 12 discussions?
- 13 MR. PEARCE: Surprisingly
- 14 enough, I didn't do this. This happened before I got
- 15 there. That's been done recently at this site. I think we
- 16 have, I think we have a real good set of folks. And, I
- 17 invite you to come down. I would be glad to let you meet
- 18 them, but I think you'll think so too.
- And they are, we've got a good mixture of people who
- 20 have had responsible positions within the organization, a
- 21 lot of places in the organization and then some
- 22 professional QA folks. We have got a pretty good mixture,
- 23 I think, at Davis-Besse.
- 24 MR. MYERS: We have. And, I
- 25 was asking, do we have plans to do some permanent cross

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1	pollenization from people of other sites to the Davis-Besse
2	Plant?

- 3 MR. PEARCE: Yes, we do.
- 4 MR. MYERS: And that's sort of
- 5 what you asked awhile ago. We intend to do some of that;
- 6 we have some ideas in mind.
- 7 MR. DEAN: We'll ask more
- 8 about that later.
- 9 MR. MYERS: Okay.
- 10 MR. MENDIOLA: I know you don't
- 11 like to be here.
- 12 MR. MYERS: Pretty much be a
- 13 good time to look at a new job (laughter) public meetings.
- 14 MR. MENDIOLA: Okay. Knowing
- 15 that Quality Assurance Programs are often incorporated,
- 16 corporately across all the plants associated with the
- 17 company. For example, yourself and First Energy; is there,
- 18 well, I guess, to summarize your presentation basically, I
- 19 would understand that the Quality Assurance Program is
- 20 implemented more appropriately across First Energy, but had
- 21 gaps at Davis-Besse.
- 22 Is there a corporate oversight function here that
- 23 needs to be discussed or revealed or possibly brought anew?
- 24 MR. PEARCE: That was the Root
- 25 Cause; wasn't it?

1	MR. MENDIOLA: I'm talking about
2	outside of Davis-Besse. I'm talking about First Energy,
3	down toward the plant.
4	MR. PEARCE: Well, you did say
5	First Energy, what we said was FENOC. And the root cause
6	says, FENOC nuclear safety values, behaviors and
7	expectations, which I believe is exactly what you're
8	asking, right, about where the right values, and this is
9	MR. MENDIOLA: No, I'm a little
10	more global, to tell you the truth. Obviously, you've
11	assured yourself that Beaver Valley and Perry Quality
12	Assurance Organizations are functioning at the level that
13	they need to, and you're using them to go bolster and
14	augment Davis-Besse.
15	And, my question is, what oversight previous to this
16	entire occurrence was out there to, say hey, look, these
17	two plants are operating at a high level and this one is
18	not?
19	MR. PEARCE: We have the
20	Nuclear Review Board, looks at that, and has some input
21	there. The Joint Utility Management Assessment called
22	JUMA, which is a utility group that goes, looks at the
23	assessment function; does that very thing. We did
24	self-assessments at all the sites. And I guess there was
25	no higher level of management viewed on quality assurance

- by itself and how it might be different between the three
 sites.
 But, it was, it was something that we were missing.
 That's why, I think maybe we intuitively knew that, even
 before this root cause was done. That's for instance why
- 6 we, we put me in my job, and made a corporate function to
- 7 provide that oversight for all the plants.
- 8 Maybe I missed the question. Did I miss it?
- 9 MR. MYERS: I think one of the
- 10 things that we're seeing from the corporate standpoint is
- 11 this whole corporate organization, FENOC did not exist with
- 12 the oversight, and Gary Leidich; he was strictly involved
- 13 by himself. We have some additional items, our common
- 14 processes and those kind of qualities, to look at the
- 15 standards and oversights.
- 16 A couple of things that went through the mind as we
- 17 went through this, I know, that at our other sites, we used
- 18 INPO for instance very effectively. And we particularly
- 19 have a need both ways and really try to use the industry.
- 20 Also know that our Davis-Besse was an outliner, and
- 21 did not really enjoy dealing with the Institute of Nuclear
- 22 Power. They would openly tell me that.
- 23 I also know that, Bill brought up the issue recently
- 24 in his presentation about a tag and safety training. We
- 25 lived through a very significant experience at our Beaver

- 1 Valley Plant. As difficult as that was, you would think
- 2 that we would just really internalize that over at FENOC
- 3 and have new standards at tag and safety trainings at each
- 4 one of our plants. Well, guess what? It didn't happen.
- 5 But I'll tell you what, it's happening now. And Bill is
- 6 running through safety training; I am too.
- 7 After we went through the significant emotion of
- 8 being at the Beaver Valley Plant and as much as we
- 9 discussed, it didn't seem to take. That gets back to the
- 10 complacency issue, you know, everything we did is okay. We
- 11 don't make any changes. That's, that's a major change in
- 12 the way we're doing business.
- 13 I think our oversight, Corporate Oversight Group we
- 14 have now, puts us in good standard between Gary and myself,
- and Bill, to make sure we drive that, learn from each
- 16 organization and drive those standards through each and
- 17 every site. So, we know that's what happened before.
- So, that's the way I'll answer that question. Was
- 19 there something amiss? Yes, there was.
- 20 MR. MENDIOLA: You answered the
- 21 question. Clearly, I was after whether there had been some
- 22 institutionalizing the approach across the plants, since
- 23 you obviously have had two good performers and one needed
- 24 performance enhancement. So, I was just trying to
- 25 ascertain whether there had been a corporate level

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1	understanding of this, and reaction.
2	MR. MYERS: Thank you.
3	MR. PEARCE: If there is no
4	more questions, our next speaker is Bob Schrauder, who
5	would discuss the Head Resolution Plan.
6	MR. GROBE: Lew, excuse me,
7	before we go on, I would like to go for about another 15
8	minutes, and then take another break. Perhaps take another
9	break, and then move into the public comment part. So, if
10	there is something you would just like to continue on,
11	that's fine, but if there is some specific portion you
12	would rather have.
13	MR. MYERS: I think the
14	Reactor Head Plan is the major, major accomplishment since
15	the last meeting. Let's do that and see if we can get
16	through the containment very promptly. I think both of
17	those things we should know about.

21 As Lew indicated, we are pleased with the progress

With that, Bob Schrauder.

you, Bill and Lew.

MR. SCHRAUDER:

22 that's being made on the new replacement head. And I have

Okay, thank

23 the senior management oversight for that, but I feel it's

24 only right to put the credit where the credit is due.

25 The success of the project we've had so far relies

- 1 heavily to our partners back in Grand Stone. In particular
- 2 to our project managers on the site; Dave Baker, Steve Fox,
- 3 Rich Chesko, Mark Wymer, Theo Swim provided oversight to
- 4 this project.
- 5 It's really taken a step forward and met the
- 6 challenge. We are on schedule. The bottom line, we
- 7 continue towards moving towards completion of this project
- 8 to support a safe, reliable return this year.
- 9 Up at Midland, the activities up there, our head
- 10 arrived, I believe it was, two days after our last
- 11 meeting. It was a two-day trip for the head to come down
- 12 from Midland, Michigan. And that trip really provided some
- 13 interesting sightseeing, I think, for some people along the
- 14 route to see that reactor vessel head on a 180-foot long
- 15 truck coming down the highway, it was interesting to say
- 16 the least.
- 17 In fact, one of the radio stations I was listening
- 18 to had a "Follow the reactor head" play-by-play throughout
- 19 the day. Got a lot of attention on the way down.
- But the bottom line, we got it on site, and it was a
- 21 major milestone for us. It was something that we could
- 22 visibly celebrate at the site, which we did. We took time
- 23 out, served lunch for the entire organization at the whole
- 24 site, so they could see, have an opportunity to see that
- 25 the head had arrived and kind of get that sense that we are

- 1 making progress toward returning this plant to safe and
- 2 reliable operation.
- 3 So, it was a big momentous occasion for us to get
- 4 that reactor vessel head on site.
- With that, all of our activities at Midland are
- 6 complete. We have closed up that containment. We've
- 7 exited the site and I think we left it in better shape than
- 8 when we got there.
- 9 Framatone has completed for us a composite co-data
- 10 package, code reconciliation package and our design
- 11 reconciliation package. Those have been submitted to FENOC
- 12 for NRC approval.
- 13 And as your slide indicated earlier, we have
- 14 provided all of the information we believe is necessary to
- 15 the NRC, so they can complete their reviews as this new
- 16 reactor vessel head will meet all the necessary
- 17 requirements for its use.
- 18 Just real quickly, give you some pictures. That's
- 19 the head being loaded at Midland. The next one is the head
- 20 as it arrives at the Davis-Besse site.
- 21 And, particularly the Davis-Besse site, let's talk
- 22 about progress there. Our reactor vessel head in the
- 23 containment has been prepared for removal from the
- 24 containment. The service structure preparations have been
- 25 complete. All the modifications have been made to that.

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- 1 The temporary openings that were made in the service
- 2 structure have been restored and all that's left to be done
- 3 on that, we're going to put a new coat of paint on it and
- 4 we'll be ready to service our new reactor head.
- 5 As Clark indicated earlier, our shield building
- 6 opening has been complete and that was a marvel in itself
- 7 to watch the hydrodemolition of that, using high pressure
- 8 water to wash the concrete off. And it was a technical
- 9 operation by way of what the vendor had shown us and what
- 10 was demonstrated; very reliable source of getting the
- 11 containment open.
- And that's where we sit with that. We're about
- 13 ready to cut the actual containment pressure vessel. We
- 14 are resolving some final conflicts with the NRC on the
- 15 desire to get a couple more samples out of the existing
- 16 reactor vessel head. We believe that we achieved
- 17 resolution on that today. And formal approval, we're still
- waiting on that. So, we're moving forward very quickly.
- 19 That's the reactor vessel head as currently inside
- 20 our containment ready to be taken out of its containment.
- 21 Here's the target area we had to open the containment. We
- 22 had to protect our startup transformer, which sits right
- 23 outside of that area. We did that very effectively. I
- 24 believe we had no impact on that startup transformer.
- 25 Next slide shows preparation for the opening. We

- 1 had to erect a large platform there. Had to put a vacuum
- 2 plate on the containment.
- 3 Next slide. To make sure we didn't get water inside
- 4 the annulus while we were putting 20,000 pounds of pressure
- 5 on the outside of the containment.
- 6 This is a really good shot of washing the concrete
- 7 right off of the rebar. Not damaging or impacting the
- 8 rebar at all. Exposed one layer of rebar at a time and cut
- 9 that rebar out, tag it, and it will go right back in place
- 10 where it came from once we have the reactor vessel head
- 11 swapped out of there.
- Finally, that's what the hole in the containment
- 13 looks like. The vacuum plate is obviously still on there,
- 14 all the rebar is gone, all the concrete is gone. And that
- 15 took us about six or seven days, I believe, to complete
- 16 that activity. So, again, very pleased with the activity
- 17 we have here.
- The last shot that I have is our preparations for
- 19 the actual setting of the steel pressure vessel and the
- 20 rewelding of it. This is a mockup we had of the training
- 21 of people in the cutting activities, welding activities,
- 22 as we prepare to restore the containment to its design
- 23 intent.
- 24 That's where the head replacement has come to.
- 25 MR. MYERS: Let's move on to

- 1 containment if it's okay. Randy.
- 2 MR. FAST: I understand, five
- 3 minutes or less.
- 4 Well, I'm pleased to meet with you today to update
- 5 us on progress we're making on containment health. And the
- 6 first item I want to talk about is containment air
- 7 coolers. We have three containment air coolers. We're
- 8 doing complete refurbishment of those.
- 9 By way of a personal note, I'm kind of a car nut.
- 10 This is like body off restoration. We've got all of the
- 11 cooling coils completely removed, drop out registers are
- 12 being removed and the complete plenum is being replaced.
- 13 So, this is a significant level of effort.
- We'll be replacing two of the motors on the fans,
- 15 and one refurbished. This is going to be a complete
- 16 refurbishment.
- 17 Got a picture of some of the workers. This has
- 18 really been as well good teamwork, and exercising good
- 19 safety practices, really meeting the challenges. And
- 20 samples we have here of the photographs of the crew
- 21 actually removing each one of the containment air coolers,
- 22 have twelve cooling coils, a total of 36. There is one of
- 23 them that's getting removed there.
- 24 Another item that we talked about the last time we
- 25 met, were the Containment Under Vessel; the vessel

- 1 examinations that we need to do. And as we had a
- 2 significant degradation of the reactor pressure vessel
- 3 head, we additionally had performed under vessel
- 4 inspections using a crawlup, but there was some areas that
- 5 were inaccessible.
- 6 Subsequently, we've put in a modification that
- 7 allowed us to put the incore instruments up in the vessel.
- 8 We've drained down. We're at 8 inches in the vessel, with
- 9 the index fixture in place.
- 10 We've removed the seal plates.
- 11 We have removed the insulation of 15 restricted
- 12 uses. That's first time revolution. And subsequently,
- 13 we're able to use the refueling machine with a camera to
- 14 fully identify the areas on top of the hot leg and cold leg
- 15 nozzles as well as the core flood tank nozzles.
- 16 Those inspections have been videographed. I believe
- 17 Mel you've had an opportunity to look at some of those.
- 18 Bottom line is we don't see significant degradation. It
- 19 seems to support our conclusion that we've had some
- 20 washdown of the vessel. So, those are, I'll say it, a good
- 21 news story.
- 22 Additionally, as Mel had talked about, the
- 23 inspections; we did complete the training of our new group
- 24 of inspectors, very experienced inspectors, using a new
- 25 procedure for training.

ı	we have deployed those individuals and right now are
2	60 percent or so complete with the reinspections, very
3	detailed inspections.
4	And some of the things we talked about last time, or
5	some things we see different than what we saw before. If
6	we go back, the original thrust was boric acid program,
7	really looking at degradation mechanisms. This is a
8	complete containment health program, and we've seen a
9	significant amount of detail in the inspections performed.
10	Most notably, if you look at what is the difference,
11	we excluded a group of valves, the root isolation valves on
12	instrumentation systems. The original inspections had that
13	transition point and were not picked up through the new
14	inspection programs. Those were identified and we do have
15	minor leaking. So, those are in the population of areas to
16	be corrected. But overall, aside from the fact we have
17	very good detail on the inspections, we did not find
18	anything significant that was missed on the first time.
19	Next slide please. This is the decay heat valve
20	pit. Although this does not really represent a technical
21	issue or technical specification requirement issue, this is
22	a low standards issue. Systematically coming out of a

That's what you see on the floor here. That does

refueling outage, we have sealed this decay heat valve pit

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used in red RTV.

- 1 not meet our expectations. And we have a team of folks
- 2 that are looking at several options that will really
- 3 improve this.
- 4 Bottom line is, there is two valves, decaying heat
- 5 valves that need to be maintained in an operable condition
- 6 during a large break LOCA accident in a flooded condition
- 7 and we're looking at options that are going to permanently
- 8 seal that valve head to improve our standards.
- 9 Okay. The next Containment Pressure Vessel, we
- 10 talked about this at the last public meeting. We had a
- 11 couple of items that came up. One is the MIC. And we have
- 12 done an evaluation analysis, and do not have MIC. So,
- 13 that's a good thing as well.
- 14 Corrosion. We learned some things from some experts
- 15 in the caustic conditions that exist with seal adjacent to
- 16 concrete is an environment where the pH is 12.6 plus, very
- 17 caustic environment that will not allow corrosion to
- 18 exist. So, the areas that we were concerned about where
- 19 metal is coming in direct contact with concrete, it would
- 20 be very difficult to assess, based on the pH would not have
- 21 corrosion.
- 22 Additionally, we have expanded the scope to include
- 23 equipment qualifications, things like motor operating
- 24 valves and other equipment default issues and those
- 25 walkdowns are in progress as well. We expect to complete

- 1 our walkdowns this week.
- 2 The next picture is, this is an area, look at the
- 3 very bottom of the picture, is our Containment Emergency
- 4 Sump. And this is an industry focus. It's, the Nuclear
- 5 Regulatory Commission is working advising the industry
- 6 about standards. This is an area of focus for us and we
- 7 are clearly dedicated to improving margin there. So, we
- 8 have a team of folks that are looking at several options
- 9 but we believe that you can gain pretty significant margin
- 10 by improving the containment sump area.
- 11 Containment coatings. We've got about 40,000 square
- 12 feet of dome. The dome has coatings that are peeling. And
- we're in the progress of, we've got a company, Canon Sline,
- 14 partnership with them, 60 or so painters.
- 15 Scaffolding is now suspended in the overhead. You
- 16 can see the pictures. It's really a remarkable
- 17 achievement, because our polar crane is not in service.
- 18 So, we suspended the platforms up into the top of the
- 19 containment and we have painters removing the top coat
- 20 using needle guns. That's a very time exhaustive process,
- 21 but it will yield good results in removing that top coat
- 22 and going back with carbon units, qualified for the life of
- 23 the plant.
- 24 Here's another example where the scaffold is
- 25 actually underneath what's called the bull ring, which is

- 1 the support mechanism for the polar ring.
- 2 Some additional pictures. We did decontaminate from
- 3 the 653 foot elevation. On the 603, all of the exterior
- 4 walls of containment, that's really a brightened
- 5 containment. Made it visually much more appealing. We got
- 6 some additional work to do there on the concrete walls and
- 7 things, in the B rooms.
- 8 I think that concludes our pictures. So, you see,
- 9 we have a significant amount of activity inside of
- 10 containment. At any one time, you'll see well over a
- 11 hundred workers engaged in containment activities. So, we
- 12 feel good about the progress we're making in improving the
- 13 conditions in our containment.
- 14 Any questions?
- 15 MR. MYERS: Did you get on
- 16 the scaffold, Randy?
- 17 MR. FAST: I didn't get on
- 18 that scaffold. I would like to.
- 19 Just a side note. I think there is an interesting
- 20 perspective with the Restart Oversight Panel. We have
- 21 twelve individuals that took a fairly comprehensive tour of
- 22 the containment yesterday. And so that our Restart
- 23 Oversight Panel would have a good appreciation for, what
- 24 are the conditions in the containment and what work do we
- 25 have going on.

So, I did get valuable feedback from those folks and

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2 they have an appreciation for the work going on, but that's 3 an example of dedication that our Restart Oversight Panel has in really understanding the problems that we face, as 4 5 well as adding value in our input to the Containment Health 6 Plan. MR. MYERS: 7 Okay. 8 MR. GROBE: Lew? 9 MR. MYERS: We're ready to 10 go. 11 MR. GROBE: Yes. 12 MR. MYERS: I listen to every 13 thing we say and take notes. I said the other day, that we 14 are, myself personally, technically embarrassed about the reactor vessel head issue, and our complacency on the 15 16 missed opportunities. I'll say that again. We're just 17 technically embarrassed there. We were complacent. 18 Today, as was indicated, that often though, the 19 cutting edge for improvement for the plants is coming out

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of trouble. This is 350 process. That's where we're at.

great people and great deeds of courage." We have

confidence in our people. The plant is their livelihood

and they stress that at meetings. They are well educated,

technically sound, hard working and proud members of this

As John Kennedy once said, "Great crisis produce

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- 2 We will continue to be committed to comprehensive
- 3 approach here, to ensure that the Davis-Besse Plant's
- 4 restart, and is ready for safe and reliable operations and
- 5 sustainable performance in the future.
- 6 That's all I have to say. Thank you.
- 7 MR. GROBE: Any other
- 8 questions from the panel? Okay. Okay, very good.
- 9 Before we adjourn the business portion of this
- 10 meeting, I want to invite Jon Johnson to give us his
- 11 observations on this.
- 12 MR. JOHNSON: I just want to
- 13 say a few things. I was glad to get the opportunity to get
- 14 out of Washington and visit the plant today. I wanted to
- 15 come out and see what our team, the NRC team, is doing
- 16 here. I guess they've had several meetings, but I guess
- what I would like to say is they're just getting started.
- 18 I asked, do we have an inspection schedule? The
- 19 answer is no. We're planning a lot of inspections.
- 20 I asked if you have a schedule that they can believe
- 21 in? The answer is no. You have a schedule that you
- 22 produce, and you know, I get questions when are you going
- 23 to do things, when are inspection teams going to do things,
- 24 but we need to know when you're going to do things, because
- 25 we're going to need to borrow inspectors from other

1	facilities or	other	regions	and ge	t some help.	So, we're

- 2 going to need to plan. So, I think one thing that would
- 3 be helpful is if you had a schedule that we could count
- 4 on.
- 5 The other thing I would like to say is that you've
- 6 got a lot of work to do. And I don't think you probably
- 7 need me to tell you that. You already know that. But I
- 8 did get a chance to talk to some of your employees today,
- 9 and I did get to tour the plant, so I'll tell Mr. Pearce
- 10 the reason I know you've got a lot of work is because I saw
- 11 it.
- 12 MR. PEARCE: Good, we're glad
- 13 you saw it.
- 14 MR. JOHNSON: You can give me
- 15 one of your a little cards.
- So, what I think you've got to do is you've got to
- 17 get the trust back of your employees. I asked them, you
- 18 know, we talk about appraisals and you appraise managers
- 19 and appraise employees, but you know, how often do the
- 20 employees get to appraise the managers. Not that often.
- 21 And, I asked them, you know, what they thought of
- 22 the management team, the management team is going to get
- them out of this problem here. And, guess what they said?
- What do you think they said, Mr. Myers?
- 25 MR. MYERS: I think they

- 1 believe we will get them out of the problem.
- 2 MR. JOHNSON: They said, actions
- 3 speak louder than words.
- 4 MR. MYERS: I believe that.
- 5 MR. JOHNSON: That was a pretty
- 6 good saying. I think, like you said at the end, that you
- 7 have some skilled staff, very skilled staff, and I think
- 8 they have the will to do the work. And I think what we
- 9 need to do is provide them the access to be able to do
- 10 that.
- 11 You've got to provide them the expectations and the
- 12 values of -- your slide here, I guess Mr. Pearce said,
- 13 FENOC nuclear safety values and behaviors and expectations
- 14 were inadequate. So, I guess my question is what are your
- 15 values? I couldn't tell. I couldn't tell from visiting
- 16 the plant today.
- 17 MR. MYERS: No, our values are
- 18 safety, communication, teamwork, customer focus. You know,
- 19 that's the FENOC values.
- 20 MR. JOHNSON: I think probably
- 21 what would help maybe is if you just continue to
- 22 communicate that to the staff, and to everyone else.
- 23 I think one of the things we've been criticized for,
- 24 we're getting criticized for not being able to do this
- 25 oversight. We need somebody else other than the NRC.

1	P	m	confido	nt in	OUR	ctoff	We've	ant a	lot	<u></u>	f
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- 2 dedicated and experienced people on this team here.
- 3 Christine has been a Senior Resident Inspector. We've got
- 4 all kinds of engineering and inspection and licensing
- 5 experience on our Oversight Panel as well as our
- 6 inspectors. So, I think the NRC is confident in our staff
- 7 to oversee this.
- 8 One of the things I had a question about your
- 9 oversight team; you mentioned Mr. Karns provided you some
- 10 recommendations to go benchmarking. You had indicated you
- 11 had gone to benchmark some other facilities to get some
- 12 ideas from them. I didn't hear where you went to. Could
- 13 you let me know where you went?
- 14 MR. MYERS: We've been to
- 15 Byron, we've been to Salem, Cook. Cook a lot. Those three
- 16 in particular.
- 17 MR. JOHNSON: Do you know if any
- 18 of the operators got a chance to visit these sites?
- 19 MR. MYERS: Yes.
- 20 MR. JOHNSON: That to me, I
- 21 think, will go a long way for you to provide opportunities
- 22 for the operators to get out and see other places too.
- One thing I wanted to ask about was the use of
- 24 risk. I didn't hear anybody talk about your PRA, use of
- 25 your PRA or safety significance, or types of walkdowns

1	you're doing.	Maybe Mr. Powers c	an discuss that.
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- 2 MR. POWERS: Sure.
- 3 MR. JOHNSON: Are you focusing
- 4 on systems that are important to safety?
- 5 MR. POWERS: Absolutely. The
- 6 criteria for selection of population systems was
- 7 Maintenance Rule Risk Significant Systems. That population
- 8 was 31 Systems Health Readiness Review. The latent issues
- 9 review or some of the key systems we feel are on that risk
- 10 significant, for example, Aux. Feedwater System and
- 11 Emergency Diesel Generator, but the Reactor Coolant System
- 12 was involved in the head degradation issue and service
- 13 water and component cooling water, which are not only,
- 14 they're risk significant, but they're also areas where
- 15 there are problems, plus tend to manifest themselves there.
- 16 So, we can think that population of deep slice latent
- 17 issues were used and give us a good health check.
- 18 MR. MYERS: In other words, we
- 19 didn't take primary watch.
- 20 MR. JOHNSON: When I was in the
- 21 control room, I noticed there is a lot of green stickers
- 22 all over the panels. And I guess my question is, are you
- 23 going to have any green stickers when you restart the plant
- 24 in the control room?
- 25 MR. FAST: Our plant includes

- 1 completing all of the control room activities and all of
- 2 the deficiencies.
- 3 MR. JOHNSON: I guess that's
- 4 something in terms of operator workarounds or the problems
- 5 with instrumentation, things that don't work right and
- 6 automatic. Whatever the case is, I think that will go a
- 7 long way to demonstrating to the people that you have
- 8 operating the plant that you intend to focus on safety and
- 9 the plant equipment.
- When they say actions speak louder than words, I
- 11 think those type of things will send a strong message.
- 12 MR. FAST: We absolutely
- 13 agree.
- 14 MR. MYERS: We have control
- 15 board instrumentation, we have operator workarounds and we
- 16 have temporary mods on our list.
- 17 MR. PRICE: Those are all
- 18 currently part of the restart matrix that we have, not ones
- 19 that I presented today, but those are in our report.
- 20 MR. JOHNSON: I appreciate the
- 21 opportunity to tour. And I guess the last thing I'll end
- 22 with is, I know I got asked by one of the news media here
- 23 if they could visit the plant. I know in this day and age
- 24 of security increases, I think the increased concern for
- 25 certain types of visitors in the plant is a little

- 1 strengthened in background checks, but I know that you
- 2 would provide opportunities for local officials or elected
- 3 officials to visit the plant, and I guess maybe I would
- 4 just like to hear what you have to say about that in terms
- 5 of bringing in some of the people that live in the area to
- 6 show them what you're doing.
- 7 MR. MYERS: We would be more
- 8 than happy to do that. You know, it's hard, at our other
- 9 plants, we've actually taken tour groups inside the
- 10 protected area before and done that here. Can't do that
- 11 now after September 11. On a case by case basis, you know,
- 12 we more than welcome the press or some outside people to
- 13 come in and look at our plant.
- 14 In fact, we've got on Restart Oversight Panel, we've
- 15 got Jere Witt is a commissioner, or business manager for
- 16 the county, so that would not be a problem.
- 17 MR. JOHNSON: I think that also
- 18 goes a long way to generate trust and confidence in the
- 19 local people that live around the area.
- 20 MR. FAST: Jere was on our
- 21 tour of containment.
- 22 MR. MYERS: Jere was on our
- 23 tour of containment. We had him in the containment.
- 24 MR. JOHNSON: Okay, thank you
- 25 very much.

1	MR. MYERS:	Thank you for your
2	kind comments and coming tod	ay.
3	MR. GROBE:	Thank you. Jon.
4	At this time I would like to a	adjourn the business
5	portion of the meeting and take	a five minute break. We'll
6	reconfigure the stage a bit and	take public comments and
7	questions.	
8	So, thank you very much.	Be back at 5:15.
9	(Off the record.)	
10	MR. GROBE:	Okay, thank you
11	very much. Appreciate those of	of you that had the staying
12	power to get through the meeti	ng, and those are very
13	formative meetings for us. I ho	pe you found them
14	informative also.	
15	What I would like to do is a	ask if there is anyone
16	here, this is the first meeting th	at they've come to
17	regarding Davis-Besse. Just ra	aise your hand. Do we have
18	any newcomers. Excellent. Of	n, Jon. Very good, very
19	good.	
20	What I'm going to do in thi	s segment is to give a
21	little background information, re	espective to Davis-Besse,
22	and Doug will. And then what	I'm going to do is open it up
23	to first questions from represer	ntatives of local officials,
24	and then from local community	here around the Davis-Besse
25	Facility, and if there is other me	embers, concerned members

- 1 of the public, we'll entertain questions from them.
- 2 Our primary focus, we're interested in any questions
- 3 or comments regarding the meeting or regarding Davis-Besse
- 4 or any other topic in our area for you that you're
- 5 interested in talking about.
- 6 MR. SIMPKINS: Well, what you
- 7 see up here, was actually taken off the NRC Website. If
- 8 you would like to go to that, it's www.nrc.gov. They
- 9 actually have an isolated viewing area. We took a slide
- 10 from that and put it up here for those of you aren't
- 11 familiar with how major power plants work.
- 12 Starting off with inside of what we call the
- 13 containment structure, we have the place where there is
- 14 actually the nuclear reaction going on. The nuclear
- 15 reaction is just used to generate heat energy to make the
- 16 water inside the primary system hot. That water then
- 17 circulates in a continuous loop.
- Once it goes into the steam generator, it doesn't
- 19 mix with the other water, but instead it transfers heat
- 20 energy like a radiator in a car transfers the heat out and
- 21 it turns to water inside the steam generator to steam,
- 22 which then comes out the top, goes through a series of
- 23 pipes, and then goes through a turbine.
- 24 The turbine spins at a high rate of speed, which
- 25 turns a generator. That generator then makes electricity.

- 1 The water continues down into a condenser, which is then
- 2 circulated back into the system generator.
- 3 Off to the side, which you can't see here, the water
- 4 from the cooling tower, which everybody assumes is the
- 5 containment vessel. The cooling tower is the 493 foot
- 6 structure on the site; comes into the condenser, condenses
- 7 the steam back into water and goes back out to the cooling
- 8 tower.
- 9 Next slide.
- 10 On top of the reactor itself; is the head unit.
- 11 It's like if you have a pressure cooker, you have a sealed
- 12 unit on top. The water inside the primary system is
- 13 pressurized to keep it from turning to steam. And it's
- 14 held, the pressure is held in by this head structure.
- 15 Coming down through the top of the head are the
- 16 control rod drive mechanisms. Those are used to regulate
- 17 how much energy is produced in nuclear reaction. Through
- 18 the head structure, the control rod drive mechanisms go
- 19 through a nozzle. And those nozzles are what the problem
- 20 started as.
- 21 Next slide.
- These nozzles penetrate the reactor head, which is
- 23 about a 6-inch structure; and it's sealed at the bottom
- 24 with what's called a J-groove weld. This J-groove weld
- 25 creates stresses in the nozzle, and as a result of

1 allowing the water to penetrate up through and come through

- 2 the top of the reactor head area.
- 3 The water inside the primary system has boric acid
- 4 in it, which is very, very similar to Borax, like you buy
- 5 in a store. That's sodium borate, but they use pure boric
- 6 acid here.
- 7 Next slide.
- 8 This is actually a picture taken on top of the
- 9 reactor head. And the deposits that you see coming out of
- 10 these what we call mouse holes or weep holes here are
- 11 actually boric acid that leaked up past the control drive
- 12 nozzles and are now on the head. They're kind of reddish
- 13 color, because they actually contain iron oxide.
- 14 Next slide.
- 15 This is an artist's rendition of the damage to the
- 16 top of the head. As you can see, the nozzle area had water
- 17 leak past it and create a cavity because the boric acid
- 18 dissolved away the metal. The last remaining barrier was
- 19 indeed the approximately 8th inch seal liner on the bottom
- 20 side. That was not wasted away, because it was stainless
- 21 steel, rather than carbon steel like the rest of the head.
- 22 Okay.
- 23 MR. GROBE: Okay, thanks
- 24 Doug.
- 25 At this time, I would like any local public

- 1 officials or representatives of the office to approach the
- 2 microphone, if you have any questions or comments you want
- 3 to make. Okay.
- 4 Members of the community here in Oak Harbor; are
- 5 there any members of the community that have any question?
- 6 I didn't mention to put your name on the page, but
- 7 Howard has done that before.
- 8 MR. WHITCOMB: Good afternoon.
- 9 My name is Howard Whitcomb. I have a couple of questions.
- 10 First, is regarding, I believe it's Slide 37, on
- 11 page 19 of the First Energy handout. There was a lot of
- 12 discussion regarding the I think obvious indicators on that
- 13 particular chart.
- 14 The first questions that pops out in my mind are
- 15 based on the expansive discussion regarding changes that
- 16 have occurred in employee culture and that sort of thing at
- 17 the site. At least that's what has been reported.
- 18 I guess my first question is, of that number of
- 19 condition reports that were, I guess it's somewhere almost
- 20 800 to-date; how many of those are by supervisors and how
- 21 many of those are by employees in the field; how many are
- 22 by office maintenance, health physics, quality assurance
- 23 and engineering; how many are by contractors versus on-site
- 24 personnel?
- 25 I think that a breakdown of that type of figure

- 1 might indicate whether these problems are just now coming
- 2 out of the woodwork from little books that people have been
- 3 carrying around for some period of time. I think we're
- 4 being led to believe that there is a more open environment
- 5 for bringing conditions or adverse conditions to light.
- 6 It would seem to me that if there is a breakdown in
- 7 those number of condition reports, it might provide some
- 8 insight. Have you asked that or has anyone from your staff
- 9 asked that?
- 10 MR. GROBE: I don't have that
- 11 on my fingertips. That's data that's normally maintained
- 12 and I haven't reviewed it recently, but I'm certain First
- 13 Energy has that data. I believe that they would be glad to
- 14 share that with you.
- 15 Is that something that you folks do? Not today at
- 16 the meeting, but I'm sure you'll be glad to get that to you
- 17 Howard.
- 18 MR. WHITCOMB: All right. The
- 19 second issue is for you, or your staff, Jack. And, I
- 20 understand that there is a caveat that you just recently
- 21 received the Root Cause Analysis Report from the Licensee.
- 22 But I guess the first question that comes to mind, I think,
- 23 Mr. Johnson kind of touched on it briefly; regarding, I'll
- 24 pick on Mr. Pearce's root cause that he identified. I
- 25 guess slide 45, page 23. He identifies that "nuclear

1 safety values, behavior and expectations were inadequate

- 2 through oversight."
- The question is this; does the NRC believe that
- 4 First Energy has gone far enough in their root cause
- 5 determination? In other words, it seems to me that part
- 6 of the exercise of root cause evaluations and analysis is
- 7 to keep asking the question why. We all did that at a very
- 8 tender age and we always ask our parents why. Okay. As we
- 9 get older we become wiser and we become more self-confident
- 10 and we think we have the answer, but we don't ask the
- 11 question why.
- 12 But just in what was stated on slide 45, it appears
- 13 to me that you could ask the question why. And I don't
- 14 think the answer comes out. So, I'm not so sure that
- 15 they've gone as far as they need to go. Is the NRC
- 16 satisfied that they have?
- 17 MR. GROBE: We had a several
- 18 hour meeting last Thursday, and at that time we received a
- 19 copy of the Root Cause Analysis. There is many different
- 20 ways to do these types of analysis. I think we chose one
- 21 that's more management of oversight risk. And it is a very
- 22 structured approach to asking that exact question, ask
- 23 why. And it goes through a structured approach of looking
- 24 at systems and structures within the organization that
- 25 assure effectiveness, from defining policies to

1 communications, procedures and all sorts of different

- 2 things.
- We have not had an opportunity to review that report
- 4 in detail. That's part of our inspection area of
- 5 Management Human Performance, is going to be. The first
- 6 part is going to be a thorough review of that Root Cause
- 7 Report.
- 8 MR. WHITCOMB: The third
- 9 observation that I would like to make is that several
- 10 pieces of equipment this afternoon, in addition to the
- 11 reactor head degradation, such as, if I can remember,
- 12 diesel generator, one of the damper arm levers was bound up
- 13 or loose or something of that nature, and the other was the
- 14 missle shield on the muffler.
- 15 Those types of issues suggest that either people are
- 16 not, are actually not walking the systems down or paying
- 17 attention to the system, or understanding that those
- 18 conditions exist or ignoring them anyway.
- 19 In addition to that, we've heard several times this
- 20 afternoon that there have been some problems with
- 21 classifying the equipment in certain categories. In other
- 22 words, the Maintenance Rule 6055, I think is the number,
- 23 but I don't remember exactly, but the Maintenance Rule Laws
- 24 that came out in the requirements clearly required
- 25 Licensees to make those component determinations.

1	Does the NRC have plans to evaluate the
2	effectiveness and adequacy of the Maintenance Rule
3	implementation at Davis-Besse?
4	MR. GROBE: To comment, your
5	first observation I think is correct, that either the
6	equipment, for example, you highlighted the damper,
7	actually the arm that was loose, and missle shield or the
8	tornado shield rather on the vent for exhaust generator. I
9	believe you're correct that either those weren't looked at
10	correctly or they weren't looked at previously. And I'm
11	thinking the systems discussion First Energy presented
12	today, they're going to have a structured, clearly defined
13	expectation for system walkdowns, regular system walkdowns,
14	that would be part of their System Health Program. I
15	believe that already exists in oversights. For whatever
16	reason, did not exist here.
17	The second comment, I think if I understood your
18	comment correctly, you may have misunderstood, I believe
19	what First Energy was talking about was a failure to
20	properly classify condition reports. That in the, the
21	Davis-Besse Plant has multiple levels of significance
22	condition reports from, you know, the very lowest level, a
23	lightbulb needs changed to the most significant, which is
24	for a significant condition adverse to quality requiring

25 cause.

1	In the past, they did not look in depth sufficiently					
2	at the issue to properly characterize within those					
3	hierarchical levels of significance, and consequently they					
4	may have underevaluated the significance of the issue and					
5	not properly corrected it.					
6	So, it wasn't the classification of equipment, other					
7	than the contents of maintenance workers classification of					
8	condition reports within the significant scheme that they					
9	have in Corrective Action Program.					
10	And your specific question, we do not have as part					
11	of the restart plan, an evaluation currently of the					
12	Maintenance Rule. That's not on the agenda. Okay, of					
13	course, it's part of our routine base inspection, but it's					
14	not a unique characteristic of restart.					
15	MR. WHITCOMB: So, as a result of					
16	the report, the NRC is satisfied the equipment has been					
17	properly classified.					
18	MR. GROBE: I believe that's					
19	correct.					
20	MR. WHITCOMB: Thank you.					
21	MR. GROBE: Okay, other					
22	members of the public, that have a question or comment.					

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Keegan. I'm from Monroe, Michigan, just north of here.

I believe that the NRC and the utility, First

My name is Michael

MR. KEEGAN:

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- 1 Energy, are on a collusion course for disaster.
- 2 Just this week, I see posted by the NRC that they're
- 3 considering looking to a third party. If there is need to
- 4 penalize the utility, they would like for a third party
- 5 arbitrator to establish what the penalty would be.
- 6 I see this just yesterday. They announced that
- 7 they'll be holding a workshop with IMPO on essentially how
- 8 to further deregulate the regulatory responsibility that
- 9 the NRC has.
- 10 In April, I was one of 15 groups led by concerned
- 11 scientists, which filed for Freedom of Information and
- 12 requested that information. We have been stonewalled on
- 13 that information. We have not gotten the information yet.
- 14 Today I learn that the 206 petition which we have
- 15 filed asking for immediate independent review has been
- 16 denied.
- 17 I have sat through an excruciating four-hour
- 18 conference call, where Jim Dyer said never, never could
- 19 this happen again. Never. Never. Never. Never. Wolf.
- 20 Wolf. Wolf. Like the boy who cried wolf.
- 21 Either you are the regulator or you are not the
- 22 regulator, and your behaviors surely demonstrate that you
- 23 are not the regulator and you are not going to stand up on
- 24 the public's behalf and regulate. That's my comment.
- 25 I am concerned about this reactor vessel. I am

- 1 concerned about the issue of imbrittlement industry-wide.
- 2 And I wonder what the level of imbrittlement at this
- 3 reactor is, the potential for pressurized thermoshock at
- 4 this reactor. This is clearly a damaged piece of goods. I
- 5 wonder if you could speak to that.
- 6 MR. GROBE: There is a unique
- 7 characteristic at Davis-Besse that makes it different than
- 8 any other of the operating power plants in the United
- 9 States with respect to pressurized nuclear shell.
- 10 MR. KEEGAN: Do you have NSI's
- 11 of that, the building, the RV factors, the whatever?
- 12 MR. GROBE: I am not sure we
- 13 are prepared to respond right now, but what we can do is
- 14 get you in touch with the right people that can give you
- 15 more information on pressurized thermoshock.
- 16 MR. KEEGAN: This has been,
- 17 we've been stonewalled at the Palisades Plant as well,
- 18 which has seen beryllium since 1981, and the NRC has
- 19 rewritten five times the level of imbrittlement that they
- 20 will tolerate. So, again, my faith in the NRC goes back
- 21 over 20 years, and I don't have any.
- 22 MR. GROBE: So does mine.
- 23 MR. KEEGAN: Okay. On the
- 24 excruciating call that I sat through, I learned there were
- 25 700 pieces of data and 120 interviews for a total of a

- 1 thousand hits of data, 126-page document, which served as
- 2 the basis for the Root Cause Analysis.
- 3 I would like to know how I can get this in hand.
- 4 And I don't want to hear file a Freedom of Information
- 5 request, because clearly you stonewall everyone who does.
- 6 And, I need to do my own root cause analysis, because I
- 7 frankly don't have any faith in the NRC and I have less
- 8 faith in the utility to come clean with what's going on.
- 9 So, how did I get that in hand?
- 10 MR. GROBE: It sounds like you
- 11 had a fairly good telephone connection, you got a lot of
- 12 detail out of the meeting last Thursday. During that
- 13 meeting, Les indicated that they would be submitting it on
- 14 the docket this week. It would be posted to our Website.
- 15 MR. KEEGAN: That's the Root
- 16 Cause Analysis. Will all thousand bits of data on which to
- 17 base the Root Cause Analysis be available?
- 18 MR. GROBE: No.
- 19 MR. KEEGAN: I want to review
- 20 that.
- 21 MR. GROBE: It's not required
- 22 to be submitted. When we do our inspections of the root
- 23 cause report, we'll certainly be evaluating some of that.
- 24 It's volumes and volumes of information available on site,
- 25 but it's not available to the NRC in our office, and it's

1	not a	public	document.
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- 2 MR. KEEGAN: But the NRC will
- 3 be reviewing it on site?
- 4 MR. GROBE: Yes, just like we
- 5 have on inspections.
- 6 MR. KEEGAN: I believe the
- 7 public needs to have access to that as well.
- 8 MR. GROBE: I appreciate your
- 9 point of view.
- 10 MR. KEEGAN: Well, I will push
- 11 my point of view, and I want to get that data. So, I will
- 12 pursue an evidence, be it legal, what have you to get
- 13 that.
- 14 MR. GROBE: Okay. Do you have
- 15 any other questions?
- 16 MR. KEEGAN: I had a thought,
- 17 but it escape me at this time, but we're watching you very
- 18 closely, and I'm sadly disappointed that you've turned down
- 19 our request.
- 20 MR. GROBE: I think you made a
- 21 number of statements in your preamble to your first
- 22 question. Several of them are not correct. Your petition
- 23 was not denied. What was issued this week was a proposed
- 24 resolution to the petition, and it was requesting your
- 25 feedback and comments on that proposed resolution.

1 So, this is part of the process of the intensive

- 2 .206 review process, and we would look forward to comments
- 3 from any or all of the petitioners.
- 4 MR. KEEGAN: I stand corrected,
- 5 and I will look at that document from you again, and will
- 6 respond.
- 7 MR. GROBE: There is a number
- 8 of other issues you raised. First of all, ultimate dispute
- 9 resolution as a potential vehicle for addressing the
- 10 issues.
- 11 Bill?
- 12 MR. DEAN: Your issue that
- 13 you raised initially regarding a third party arbitrator
- 14 relative to Davis-Besse. I think we were referring to, is
- 15 that there has been plans for a meeting to discuss the
- 16 potential of the use of what is called alternate dispute
- 17 resolution.
- 18 The NRC has done some assessment of that and is
- 19 looking to gather feedback on the potential of using that
- 20 in certain situations. It's not something we're looking at
- 21 in terms of resolving issues with Davis-Besse. This is
- 22 just being looked at by the agency as a potential
- 23 methodology for looking at certain types of issues.
- 24 MR. GROBE: Just another
- 25 observation. I think-- I'm grateful that you are engaged

- 1 in this, because every process is better if it has full
- 2 engagement, broad spectrum of views and opinions, and I'm
- 3 glad you had the opportunity to listen into and participate
- 4 in the meeting last Thursday.
- 5 We have gone to I believe unprecedented lengths to
- 6 provide that access, and I hope you continue to take the
- 7 opportunity to participate in the meetings either
- 8 telephonically, or both telephonic connection, video
- 9 conferencing links to Washington, as well as come to these
- 10 meetings here. I am appreciative of your input.
- 11 MR. KEEGAN: Just came to me
- 12 what my thought was that escaped me.
- 13 MR. GROBE: Good. Go ahead.
- 14 MR. KEEGAN: On the phone call
- 15 of last week, I asked what's the NRC been doing to review
- 16 all these walkdowns that the utility had intended to do.
- 17 And, the response I got was that you would review the
- 18 paperwork.
- 19 MR. GROBE: No, that's just
- 20 not, absolutely not.
- 21 MR. KEEGAN: Well, that's the
- 22 response I got on the phone.
- 23 MR. GROBE: Maybe the
- 24 telephone connection wasn't as good as I thought.
- There is a generic approach to all of this work that

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- 2 the approach, but the first thing we're going to do is
- 3 review the program or the plan that the Licensee has.
- 4 That's a paperwork review.
- 5 Mel is sitting in the audience. He was the first
- 6 inspector that had an opportunity to look at the plan,
- 7 licensee was furthest ahead on the Containment Health
- 8 Assurance Plan, and provided substantive feedback to
- 9 Licensee on aspects of that plan that could be improved.
- The next step is to review the Licensee's
- 11 implementation of that plan. In the case of, for example,
- 12 Systems Review. That includes observing the Licensee's
- 13 staff in the field doing the work that they're doing,
- 14 evaluating how they're evaluating issues that they come
- 15 across.
- 16 The next step is for us to review how the Licensee
- 17 characterizes its position issue that they have, and
- 18 finally to perform inspections. And each of our
- 19 inspections in each of these areas has components, and
- 20 that's how we will build confidence in the adequacy of
- 21 licensing activities and we will be communicating the
- 22 results of those inspections on each of those meetings to
- 23 the public as well as through our inspection groups.
- 24 MR. KEEGAN: I recall from
- 25 previous meetings, you said that you inspected one to two

- 1 percent of the systems. Seems that we have a culture of
- 2 production over safety that permeates First Energy. And I
- 3 would encourage the NRC to review the entire plant, walk it
- 4 down.
- 5 MR. GROBE: When we were
- 6 referring to, I believe in that previous comment, had to do
- 7 with our routine baseline program. I guarantee you that
- 8 First Energy is taking lots of our attention.
- 9 MR. KEEGAN: As well deserved,
- 10 as well as the NRC deserves public scrutinization.
- 11 Thank you.
- 12 MR. GROBE: Good, thank you.
- Other members of the public that have a question or
- 14 comment? You don't?
- 15 MR. WHITCOMB: I didn't see Mel
- 16 hiding over here, so I have a question specifically for
- 17 him.
- You would, apparently you've done a recent
- 19 inspection, and you identified two violations. I guess my
- 20 question is, when did you begin your inspection and when
- 21 did you conclude it?
- 22 MR. HOLMBERG: Okay. I heard
- 23 the question on the way up. The question was, when did I
- 24 begin the inspection of the Licensee efforts to do their
- 25 Containment Standard Issue Reviews and when did it end.

- 1 The inspection began in June, and the total time
- 2 that we spent on inspection was three full weeks reviewing
- 3 Licensee activities, and we identified those two findings
- 4 characterized as violations.
- 5 MR. WHITCOMB: And --
- 6 MR. HOLMBERG: It ended on July
- 7 25th.
- 8 MR. WHITCOMB: So, three weeks
- 9 from June to July 25. Well, July 25th, most of July.
- 10 And you found two violations, one of them being a
- 11 lack of acceptance criteria in violation of Appendix E
- 12 Criterion 5, and there was inadequate training, apparently
- 13 of VT-2 inspectors; is that correct? Were those the
- 14 essence of the two violations?
- 15 MR. HOLMBERG: Yes.
- 16 MR. WHITCOMB: As a result of
- 17 your findings, how much of the work that had been done
- 18 during this outage has to be redone?
- 19 MR. HOLMBERG: They're
- 20 reperforming their effort in its entirety.
- 21 MR. WHITCOMB: Okay. Do you have
- 22 any idea how far along they are in the reperformance?
- 23 MR. HOLMBERG: Their current
- 24 schedule, I think, this is just, I will probably have to
- 25 confirm this, is late August.

1	MR. WHITCOMB: Thank you.
2	MR. GROBE: Let me provide a
3	little more context to that.
4	The Licensee initiated a different approach to
5	containment. First off, the initial evaluation was limited
6	to boric acid impact on equipment in containment. And the
7	training was focused on what's referred to as a VT-2
8	qualification. That's a qualification of the American
9	Society of Mechanical Engineering standards for doing
10	visual inspections of the metal, degradation of metal.
11	Mel did the inspection, found some difficulties with
12	qualification, some problems with qualifications of people,
13	as well as went out in the field and found further issues
14	on equipment that had been inspected by the Licensee staff
15	that hadn't been disclosed through their inspections. So,
16	Licensee went back to square one.
17	The foundation of the inspection was done. I think
18	you indicated that there weren't any, I can't think of the
19	right characterization, substantive issues disclosed, but
20	additional issues that were beyond the scope of the
21	original inspection.
22	Licensee brought in a number of new people to the
23	site, trained them to a much, what's referred to as systems
24	approach to training, much more comprehensive training
25	standard. Both of those were acceptable to us, and is in

- 1 the course of reperforming those inspections, and we're
- 2 continuing to inspect.
- 3 Just one other thing. Are the three weeks of, that
- 4 Mel referred to, is what we call direct inspection effort.
- 5 It's set over a period of multiple weeks; and in addition
- 6 to that, there is quite a bit of time that he spends in the
- 7 office reviewing documents. And those three weeks were the
- 8 weeks that he was on site providing direct inspection of
- 9 the Licensee's activities.
- 10 Did you have another question?
- 11 MR. WHITCOMB: Well, something
- 12 you had mentioned to me, or mentioned to the public here.
- 13 You say they brought in people. Are these contract people
- 14 that are only here on a temporary basis; is that your
- understanding; or are these new people, permanent people?
- 16 MR. HOLMBERG: The new people
- 17 that are performing the current effort are contractors,
- 18 primarily. They've also brought their own staff on this
- 19 new training program.
- The contractors, I know their work histories,
- 21 extensive backgrounds specifically in examination
- 22 techniques, many years of experience doing related type of
- 23 work, such as inspections. And, I hope that answers your
- 24 question. They're primarily contractors that are doing the
- 25 inspections.

1	MR. WHITCOMB: Well, I guess I'm
2	more concerned after the contractors leave, than I am about
3	their current qualifications. I'm sure they brought in
4	experts to do these inspections. I guess once they leave,
5	what's left to do further inspections in the future?
6	MR. HOLMBERG: I'm not sure.
7	I'll turn it over to Jack. He's heard about future plans.
8	MR. GROBE: I think that's one
9	of the primary focuses of the meeting today, was to
10	understand in greater detail the initiatives Licensee is
11	taking to address the root cause, which they characterize
12	as a lack of safety focus, putting production over safety.
13	So, they lay out insights they have, their plans on
14	reestablishing that safety focus, standards of technical
15	rigor and discipline in the way work is conducted. And
16	then, how they're going to provide management oversight of
17	that activity with field observations.
18	And then they have not gotten to us, but they're
19	planning on developing some sort of matrix performance
20	indicator package in this area that will provide insights.
21	And they did provide some of the, two of the matrixes, I
22	believe. One was Corrective Action Review Board,
23	percentage of time they reject corrective action
24	documents. And the other was Engine Review or
25	Engineering Review Assurance Board, I think it was called,

- 1 and their evaluation of the quality of work product.
- 2 So, I think it's too soon to tell, but I anticipate
- 3 over the next several meetings, next several months that
- 4 you'll see it's coming into clearer focus. This is
- 5 particularly the area that we'll be focusing on in our
- 6 inspections.
- 7 MR. WHITCOMB: But I am correct
- 8 in assuming that, my concern is the concern of the NRC as
- 9 well, and you're expecting that they will have something in
- 10 place before --
- 11 MR. GROBE: It's on our
- 12 checklist, Howard.
- 13 MR. WHITCOMB: Okay, it's on your
- 14 checklist. I didn't, I didn't see it on the checklist,
- 15 Jack, but okay. Thank you.
- 16 MR. GROBE: Other members of
- 17 the public that have questions or comments?
- 18 Okay. Very good. We're going to be back here at
- 19 7:00 this evening, and make an opportunity for feedback
- 20 from folks that were here this afternoon, want to come
- 21 back; or folks that were unable to be here this afternoon.
- 22 Thank you very much.
- And please, take an opportunity to provide us
- 24 feedback on our feedback forms. Postage paid. Just fill
- 25 them out and send them back to us.

1	Thank you very much.
2	(Off the record.)
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1	CERTIFICATE
2	I, Marie B. Fresch, Registered Merit Reporter and
3	Notary Public in and for the State of Ohio, duly
4	commissioned and qualified therein, do hereby certify that
5	the foregoing is a true and correct transcript of the
6	proceedings as taken by me and that I was present during
7	all of said proceedings.
8	IN WITNESS WHEREOF, I have hereunto set my hand and
9	affixed my seal of office at Norwalk, Ohio, on this
10	28th day of August, 2002.
11	
12	
13	
14	Marie B. Fresch, RMR
15	NOTARY PUBLIC, STATE OF OHIO
16	My Commission Expires 10-9-03.
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