

June 9, 1998

Mr. Gregory M. Rueger, Senior Vice President
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SUBJECT: DIABLO CANYON NUCLEAR POWER PLANT, UNIT NOS. 1 AND 2 -
TECHNICAL SPECIFICATION BASES CHANGE (TAC NOS. M98430
AND M98431)

Dear Mr. Rueger:

The staff has incorporated the revision of the technical specification Bases provided by your letter of March 18, 1997, as supplemented by letter dated February 13, 1998, into the Diablo Canyon Nuclear Power Plant, Unit Nos. 1 and 2 combined Technical Specifications.

The staff has reviewed the changes allowing use of an alternate source range detector during Mode 6 (Refueling) and find the revisions to the associated technical specification Bases to be acceptable. The overleaf page is provided to maintain document completeness.

Sincerely,

Original Signed By

Steven D. Bloom, Project Manager
Project Directorate IV-2
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Office of Nuclear Reactor Regulation

Docket Nos. 50-275
and 50-323

Enclosure: Bases Page

cc w/encl: See next page

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Diablo

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3/4.9 REFUELING OPERATIONS

BASES

3/4.9.1 BORON CONCENTRATION

The limitations on reactivity conditions during REFUELING ensure that: (1) the reactor will remain subcritical during CORE ALTERATIONS, and (2) a uniform boron concentration is maintained for reactivity control in the water volume having direct access to the reactor vessel. These limitations are consistent with the initial conditions assumed for the boron dilution incident in the safety analysis.

3/4.9.2 INSTRUMENTATION

The OPERABILITY of the Source Range Neutron Flux Monitors ensures that redundant monitoring capability is available to detect changes in the reactivity condition of the core. The use of one portable or alternate source range detector, in conjunction with an operable, permanently installed detector, is permitted for fuel movement, provided the LCO requirements regarding having two detectors OPERABLE, each with continuous visual indication in the control room and one with audible indication in containment and the control room, are met. If used, the portable or alternate detector shall be functionally equivalent to the permanently installed source range detectors and shall be positioned such that the combination of the remaining OPERABLE permanent source range detector and the portable or alternate detector monitors the reactivity of the core alteration. If used, the alternate source range detector shall be powered from a different vital power supply than the normal source range detector in use.

It is acceptable to individually latch all control rods and withdraw single control rods for performance of friction tests with only one OPERABLE permanent source range detector because the core is fully loaded and therefore will be neutronically coupled to the OPERABLE source range detector. Sufficient SHUTDOWN MARGIN exists to accommodate the most reactive withdrawn rod.

3/4.9.3 DECAY TIME

The minimum requirement for reactor subcriticality prior to movement of irradiated fuel assemblies in the reactor vessel ensures that sufficient time has elapsed to allow the radioactive decay of the short lived fission products. This decay time is consistent with the assumptions used in the safety analyses.

3/4.9.4 CONTAINMENT PENETRATIONS

The requirements on containment penetration closure and OPERABILITY ensure that a release of radioactive material within containment will be restricted from leakage to the environment. The OPERABILITY and closure restrictions are sufficient to restrict radioactive material release from a fuel element rupture based upon the lack of containment pressurization potential while in the REFUELING MODE.

REFUELING OPERATIONS

BASES

3/4.9.5 COMMUNICATIONS

The requirement for communications capability ensures that refueling station personnel can be promptly informed of significant changes in the facility status or core reactivity conditions during CORE ALTERATIONS.

3/4.9.6 MANIPULATOR CRANE

The OPERABILITY requirements for the manipulator cranes ensure that: (1) manipulator cranes will be used for movement of control rods and fuel assemblies, (2) each crane has sufficient load capacity to lift a control rod or fuel assembly, and (3) the core internals and reactor vessel are protected from excessive lifting force in the event they are inadvertently engaged during lifting operations.

3/4.9.7 CRANE TRAVEL - FUEL HANDLING BUILDING

The restriction on movement of loads in excess of the nominal weight of a fuel and control assembly and associated handling tool, except the movable fuel handling building walls, over other fuel assemblies in the spent fuel pool ensures that in the event this load is dropped: (1) the activity release will be limited to that contained in a single fuel assembly, and (2) any possible distortion of the fuel in the storage racks will not result in a critical array. This assumption is consistent with the activity release assumed in the safety analyses. The movable fuel handling building walls travel on rollers over the spent fuel pool and have been designed to remain in place during postulated seismic events.

3/4.9.8 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION

The requirement that at least one residual heat removal (RHR) train be in operation ensures that: (1) sufficient cooling capacity is available to remove decay heat and maintain the water in the reactor vessel below 140°F as required during the REFUELING MODE and (2) sufficient coolant circulation is maintained through the reactor core to minimize the effects of a boron dilution incident and prevent boron stratification. The requirement to maintain a 3000 gpm flowrate with the reactor subcritical less than 57 hours ensures that there is adequate decay heat removal capability. After the reactor is subcritical for 57 hours, the flowrate can be reduced to 1300 gpm and meet the decay heat removal requirements. The reduced flowrate provides additional margin to vortexing at the RHR pump suction while in partial drain operation.

The requirement to have two RHR trains OPERABLE when there is less than 23 feet of water above the reactor vessel flange ensures that a single failure of the operating RHR train will not result in a complete loss of residual heat removal capability. With the reactor vessel head removed and 23 feet of water above the reactor vessel flange, a large heat sink is available for core cooling. Thus, in the event of a failure of the operating RHR train, adequate time is provided to initiate emergency procedures to cool the core.