



Status of PDI Supplement 11 Weld Overlay Program

Prepared by: Carl Latiolais
Project Manager Piping & Bolting Performance
Demonstration
EPRI NDE Center



Sample Fabrication

- ▲ **All Samples have been fabricated**
- ▲ **Fingerprinting complete**
- ▲ **All required QA paperwork complete**



Qualification Activities

▲ Procedure Qualifications

- 1 Manual Generic Procedure Qualified PDI-UT-8 Rev. B
- 1 Automated Procedure Qualified

▲ Personnel Qualifications

- 8 manual qualifications administered
 - 6 out of 8 passed (75%)
- 1 automated qualification (Equivalent of 3 tests taken)
 - 100% detection of all flaws



Qualification Activities

- ▲ **Several vendors requested slots for manual demonstrations this summer**
- ▲ **3 automated vendors have inquired about possible automated procedure and personnel qualifications**



Open Items

▲ Qualifications do not meet Supplement 11 or 10CFR requirements

- Relief request required for all licensee's
- Code Case in process through ASME (CC-654)
 - There are some differences in this code case that need to be addressed