

1 DR. FORD: Your contention is that some of
2 those programs exist to address this.

3 MR. ELLIOT: Yes, that's true. But here
4 is our baffle bolt person.

5 MR. GEORGIEV: Actually, I did find it in
6 the SER. We did talk about that baffle bolts.

7 MR. GRUBELICH: With regard to the --
8 Frank Grubelich, Mechanical Engineering Branch, NRR.

9 With regard to the baffle bolts, the
10 baffle bolts on the Westinghouse plants -- they were
11 first -- I think, as you all know, the cracking was
12 discovered over in the foreign plants, and initially
13 what was said -- what was told here is that we've
14 never seen it domestically.

15 Of course, we've never seen it
16 domestically, because the inspection is visual, and
17 the crack in the bolt was between the shank of the
18 bolt and the head of the bolt. Visually, when you
19 look at it, all you are doing is looking head onto the
20 head of the bolt.

21 Westinghouse and the Owner's Group then
22 got into doing UT inspections.

23 DR. SIEBER: Through the head.

24 MR. GRUBELICH: Through the head.

25 DR. SIEBER: Right. I remember that.

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1 MR. GRUBELICH: And out of the four plants
2 that they inspected, they found cracking in two of the
3 plants. They have developed an analytical program in
4 which they went back and they looked at what the
5 stress levels were. In that, they developed an
6 inspection program for which they go in and inspect
7 the bolts, and they replace a certain pattern of
8 bolts. And out of the something like 1,000 bolts,
9 they really only need for the blowdown loads, and
10 that's essentially what the program is -- they need
11 some very small portion of those bolts.

12 They have identified the patterns of the
13 minimum bolting that they need, and they have gone in
14 and in those plants that they inspected, they replaced
15 those bolts.

16 The MRP is developing an inspection
17 program, and that is what the industry utilities have
18 committed to, that they are in fact going to comply
19 with the inspection requirements, the type of
20 inspection, and what minimum number of bolts have to
21 be replaced.

22 DR. SIEBER: Now if you replace the
23 minimum number of bolts, that allows the blowdown
24 loads to be --

25 MR. GRUBELICH: To meet the blowdown load,

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1 is what I'm saying.

2 DR. SIEBER: To meet the blowdown load,
3 but it doesn't necessarily keep the baffles straight.
4 So you end up with baffle --

5 MR. GRUBELICH: Well, if you don't put in
6 all the bolts, you have a problem of keeping those
7 plates flat so that during refueling, if you have a
8 fuel assembly that bows and the plate bows, you have
9 an operational problem getting that fuel assembly out.

10 DR. SIEBER: Yes, you do.

11 MR. GRUBELICH: So no one is -- In all the
12 meetings that I have had, none of the utilities have
13 ever suggested that they were only going to put in the
14 minimum number of bolts.

15 DR. FORD: So as far as this LRA process
16 is concerned, because North Anna and Surry have
17 committed to following the development within the MRP
18 and NRC, you have approved that particular ANP related
19 to --

20 DR. SIEBER: Well, this is the same as a
21 number of other current operating issues, I think,
22 which really isn't a part of the license renewal
23 process. Even if you don't renew the license, they
24 still have to comply to continue to operate.

25 MR. GRUBELICH: Correct.

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1 MR. ELLIOT: That is a current operating
2 problem.

3 DR. FORD: The only reason why you would
4 know is if there was a physical reason why going for
5 the extra 20 years that the program that MRP are going
6 to come up with and which they would comply with would
7 be physically impossible, like getting to a critical
8 clearance level.

9 DR. SIEBER: Right, for the vessel.

10 DR. FORD: Correct.

11 MR. ELLIOT: There is one other issue, and
12 that is this occurred on the very early plants, and on
13 the early plants the way they were designed, they had
14 what is called downflow in which they introduce the
15 coolant at the top of the baffle and then down, where
16 all the later plants were upflow. In that case --

17 DR. SIEBER: A lot of the downflow plants
18 converted by drilling holes and putting plugs in.

19 MR. ELLIOT: Some of them. Not all of
20 them. There are a few that haven't done that.

21 DR. FORD: Well, let me ask the next
22 question. That approach should be perfectly adequate,
23 provided there wasn't a physical reason why you could
24 not take these programs on for another 20 years and
25 still not reach some physical fluence limitation.

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1 DR. SIEBER: Right.

2 DR. FORD: That sort of thing can go on as
3 you examine these programs. Did you go through the
4 mental process, well, the MRP program is fine, but
5 there's a limit to the fluence --

6 MR. ELLIOT: The utilities have committed
7 to do an inspection on the bolts, UT inspection, prior
8 to entering the 20-year extension and, if they find
9 that they've got cracked bolts, of course, they are
10 going to have to --

11 DR. KUO: The answer to Dr. Ford's question
12 is yes, that we do go through that kind of a mental
13 process.

14 MR. ELLIOT: I've very carefully gone
15 through this baffle problem.

16 DR. SIEBER: I presume -- and correct me
17 if I'm wrong -- that it depends on what the fix is.
18 You replace the bolt. Then the new bolt probably is
19 just as good as the original and can probably go 30
20 years.

21 If you do something else that falls short
22 of replacing the part, then you have to figure out how
23 long that fix will last. If you don't know the
24 solution yet, then you don't know what analysis to do.
25 But in the baffle bolting problem, I think the

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1 intention is to replace the bolts.

2 MR. ELLIOT: Correct.

3 DR. WALLIS: You are having the longest
4 presentation of the day.

5 MR. GEORGIEV: Ah, I appreciate the
6 interest and the help.

7 CHAIRMAN LEITCH: Can we move on to
8 pressurizers now?

9 MR. GEORGIEV: Yes, the pressurizer is the
10 next area. Basically, it's clad alloy steel, over-
11 welded with stainless steel. As it turned out in one
12 of the pressurizers in Surry, they had a furnace
13 sensitized stainless steel, and that's what is
14 identified as an aging effect, correctly so. But
15 through the fact that there were no problems
16 identified today, basically, the overall conclusion
17 for the pressurizer is that the aging management
18 program for the identified aging effects are adequate
19 to manage the degradation effect.

20 CHAIRMAN LEITCH: Does this discussion --

21 MR. GEORGIEV: And again I do have listed
22 in the evaluation each and every aging effect and each
23 and every management problem. But, you know, it would
24 take two days to run through the list.

25 CHAIRMAN LEITCH: Does the discussion

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1 about pressurizers include the pressurizer surge
2 lines?

3 MR. GEORGIEV: The surge lines, yes.

4 CHAIRMAN LEITCH: And what is the issue
5 there? There seemed to be quite a bit of discussion
6 about the pressurizer surge lines and differences
7 between North Anna and Surry. What's the issue
8 there? I wasn't quite sure I understood that.

9 MR. GEORGIEV: Well, they do have a
10 sensitized three or four stainless steel.

11 CHAIRMAN LEITCH: In the surge lines?

12 MR. GEORGIEV: In the surge lines.

13 CHAIRMAN LEITCH: At both plants?

14 MR. GEORGIEV: In one of the Surry plants.
15 Basically, it's the sensitized steel. You know, it's
16 susceptible to stress corrosion, cracking. So that
17 the concern is all this, you know, when it will
18 crack, and that's why we do -- It's been considerable
19 discussion about that. But basically, with the
20 exception of this line, the rest is standard material,
21 alloy steel --

22 CHAIRMAN LEITCH: Standard material being?

23 MR. GEORGIEV: Alloy steel overlaid with
24 stainless steel, and they do have some cast material
25 above that is specifically were addressed as in

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1 concern with the reduction to aging. But the overall
2 conclusion was that the existing problem -- we'll
3 manage that.

4 So the bottom line is there is no open
5 items identified with the pressurizers.

6 DR. WALLIS: In operation, the pressurizer
7 level stays constant or does it cycle?

8 DR. SIEBER: It stays constant.

9 DR. WALLIS: How active is the level in
10 the pressurizer in normal operation?

11 DR. SIEBER: It stays constant. You
12 always have flow in the surge line, because you run
13 some level of heaters in the spray valve.

14 DR. WALLIS: Yes. What I'm getting at, if
15 you have heaters in the spray and there's a problem,
16 is there some sort of thermal cycling?

17 DR. SIEBER: It's not thermal cycling, but
18 there's a thermal gradient.

19 DR. WALLIS: Does that thermal gradient
20 move up and down?

21 DR. SIEBER; No, but it runs along the
22 length of the surge line.

23 DR. WALLIS: So there isn't any kind of
24 thermal fatigue problem at the surge line?

25 DR. SIEBER: No, but if you trip the

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1 plant, there's --

2 DR. WALLIS: Oh, yes, but you don't do
3 that very often. With the normal cycling, normal
4 operation, there is some sort of cycling.

5 DR. SIEBER: Yes, but it's small.

6 MR. GEORGIEV: Okay. The next area, the
7 reactor vessels, and there is a basically difference
8 for the two plants. At North Anna the base material
9 was forged materials weld overlaid with -- 3 or 4
10 stainless steel, and for the Surry they used plate
11 material welded.

12 The reactor vessels, as earlier was
13 discussed, they are covered with regulation, Appendix
14 G and Appendix H. Appendix G pertains to fracture
15 toughness, and we do have a screening criteria that we
16 discussed earlier. They do meet -- The applicant went
17 and calculated the fracture toughness for the 60 years
18 and came out that they meet our screening criteria,
19 which is 50 foot pounds at the end of life.

20 Basically, the existing problem which, of
21 course, the chemistry control problem are listed
22 adequate to manage the identified aging effect.

23 For the steam generators, steam --

24 MR. BARTON; In the reactor vessel, where
25 are the nozzles covered? In the ISI program? ISI

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1 covers the nozzles on the vessel?

2 DR. SIEBER: Some plants have augmented
3 tech specs which require visual inspection.

4 MR. GEORGIEV: Steam generators are
5 relatively new. They have been replaced at both
6 plants. So the old type steam generator problem like
7 denting the support were not present in this plant,
8 and they do have existing problem for the primary
9 chemistry, the secondary chemistry, and the steam
10 generator inspections, which include, you know, the
11 tube inspections and loose spot and other.

12 DR. SIEBER: It seems to me that the tubes
13 in the replacement steam generators for Surry were
14 Alloy 600 or 690? Six hundred, I think.

15 MR. GEORGIEV: I'll let the applicant
16 answer that. I actually don't --

17 MS. COFFIN: I think Surry was one of the
18 first plants to replace. So I'm sure they have 600
19 thermally treated.

20 DR. SIEBER: Right. That's what I
21 thought.

22 MR. GEORGIEV: Yes. Actually, the first
23 was in the late Seventies.

24 DR. SIEBER: Well, Turkey Point, I
25 thought, was the first.

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1 MR. GEORGIEV: The Surry, yeah.

2 DR. SIEBER: Surry was right behind them.

3 North Anna was fairly recent.

4 MR. GEORGIEV: Yes.

5 DR. SIEBER: So the Alloy 600 problems
6 don't go away.

7 MR. CORBIN: It is Alloy 600.

8 MR. GEORGIEV: Thank you. And basically,
9 the bottom line is through the review, the other
10 preexisting issues are enveloped and addressed into
11 the SER, and those two relatively new issues that this
12 morning was talked about it.

13 We went with the effort to identify what
14 the story is with North Anna and Surry, and
15 specifically for the nozzle issue which is dealt with
16 in 2001, inspection has been performed. In two of the
17 units, they didn't find any cracks. On the other two
18 units, they did find, and we list the numbers.

19 They were repaired, and they used a
20 combination of inspection techniques, visual, UT,
21 ERICA, and liquid penetrant to identify these flaws.
22 For the Davis-Besse issue, which is dealt with in
23 2002-01, it doesn't apply to North Anna. They don't
24 have the same problem.

25 CHAIRMAN LEITCH: These cracks, were they

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1 through-wall cracks?

2 MR. GEORGIEV: I believe they weren't.
3 They were just flaws. But the answer is no, they
4 weren't. They were flaws. One, I remember, was a
5 crack which was fabrication -- was existed, but the
6 rest were characterized as flaws that developed
7 through operation.

8 DR. ROSEN: Now we heard earlier today
9 that they used a tracked vehicle to look around, and
10 it got stuck in the mush. Tell me more about that?
11 Was it ultimately -- That was, obviously, boric acid
12 that came down from above. That was later cleaned up.
13 How did you leave the heads at Surry and North Anna?
14 What is the current condition?

15 MR. CORBIN: When we left the heads, they
16 had been cleaned, so that we would be able to
17 establish a good baseline for our next inspection.
18 Next time we go in, we expect to see them clean again.

19 DR. WALLIS: What was cleaned off them?

20 MR. CORBIN: We cleaned the boric acid
21 off.

22 DR. WALLIS: And the boric acid came from
23 a leak up in the guide tube somewhere?

24 MR. CORBIN: Up on the guide tubes.
25 Correct. Conoseal leak.

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1 DR. WALLIS: And it didn't contain oxides
2 of iron in it?

3 MR. CORBIN: No, not that we were aware
4 of.

5 DR. WALLIS: Or enough that you were aware
6 of it?

7 MR. CORBIN: Right.

8 DR. ROSEN; But there was enough of it to
9 stick the vehicle?

10 MR. CORBIN: That's correct. Didn't take
11 much, but it was enough. They have since improved the
12 crawler device where it --

13 DR. WALLIS: Shouldn't you fix those leaks
14 so that there is no boric acid on the head?

15 MR. CORBIN: Yes, there are no leaks on
16 the head at this time.

17 DR. WALLIS: No, but I mean it is coming
18 down from above. Fix the leaks up above. It's in a
19 seal in a joint or something?

20 MR. CORBIN: We have fixed those leaks.

21 DR. WALLIS: Oh, so there is no leak
22 anymore?

23 MR. CORBIN: Correct.

24 DR. SIEBER: It's a welded device.

25 MR. CORBIN: What wasn't done in the past

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1 when we had a conoseal leak is we repaired the leak.
2 We did the weld repair, but we didn't clean the head.
3 Now we have cleaned the head.

4 DR. ROSEN: On both plants, both Surry --

5 MR. CORBIN: All four units.

6 CHAIRMAN LEITCH: Okay, George, anything
7 else?

8 MR. GEORGIEV: Well, I can't think of
9 anything that this committee didn't ask.

10 CHAIRMAN LEITCH: That's good.

11 DR. WALLIS: I'm sure we could, but we
12 haven't asked it.

13 CHAIRMAN LEITCH: We are falling a little
14 bit behind schedule, but let's come back at 2:30, have
15 a little recess now, come back at 2:30, and pick up
16 the pace a little bit.

17 (Whereupon, the foregoing matter went off
18 the record at 2:17 p.m. and went back on the record at
19 2:31 p.m)

20 CHAIRMAN LEITCH: Pick up the discussion
21 with the Engineered Safeguard Features. Jim?

22 MR. MEDOFF: Good afternoon. I am Jim
23 Medoff. I am a Materials Engineer with the Materials
24 and Chemical Engineering Branch of NRR.

25 I was assigned the task of reviewing the

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1 engineered safety features for the Surry-North Anna
2 application.

3 The engineered safety features include:
4 The quench spray, fuel pit cooling, recirculation
5 spray, residual heat removal, and safety injection
6 systems.

7 When we did the review, we reviewed the
8 systems as a commodity group due to similarities in
9 the materials and the environment for the components
10 in the systems.

11 We did issue four confirmatory type of
12 RAIs with regard to a few of the aging management
13 programs that were proposed and some regarding
14 identification of aging effects for the components.

15 I need to emphasize that the engineered
16 safety feature materials and environments were similar
17 to those identified in other applications,
18 specifically Oconee and Turkey Point which we used for
19 comparisons, Oconee based on the fact that it is a
20 sister facility for the applicant, Turkey Point
21 because it was the first Westinghouse facility which
22 we issued a safety evaluation report for.

23 Most of the components in the engineered
24 safety features are carbon steel or stainless steel
25 materials, and they are exposed to either treated

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1 water internal environments, and external controlled
2 air environments.

3 The applicant answered and resolved all
4 RAIs to the satisfaction of the staff. The applicant
5 proposed acceptable aging management programs to
6 manage the effects of aging in passive engineered
7 safety components within the scope of license renewal.

8 Answers to the RAIs satisfactorily
9 clarified why the applicant was proposing different
10 aging management programs for some components that
11 seemed to have similar materials of fabrication and
12 operating environmental conditions.

13 Based on our review, we determined that
14 the applicant's aging management reviews for the North
15 Anna-Surry ESFs were sufficient to identify both the
16 effects of aging for those ESF components within the
17 scope of license renewal, and the aging management
18 programs that will be used to manage the effect of
19 aging that were identified by the applicant.

20 We did not have any open items or
21 confirmatory items with regard to the engineered
22 safety features.

23 CHAIRMAN LEITCH: Comments, questions?
24 Okay, thank you, Jim.

25 MR. LAURON: My name is Carolyn Lauron.

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1 I am a reviewer in the Materials and Chemical
2 Engineering Branch. I am one of four reviewers who
3 reviewed the auxiliary systems. Along with me is Jim
4 Davis, Arnold Lee and John Sau, all of who are not
5 here today.

6 At any rate, the systems that we reviewed
7 are the auxiliary systems and essentially consisted of
8 primary process systems, the open water system and
9 closed water, air and gas, ventilation and vacuum
10 system, drain and liquid processing systems, vent and
11 gaseous processing systems, and fire protection and
12 supporting systems.

13 These systems are delineated more
14 specifically in the six-column tables that the
15 applicant provided, and may include portions of piping
16 and/or components that are found in several other
17 systems. For example, the primary process system
18 includes portions that are described in chemical and
19 volume control system, high radiation sampling system,
20 the in-core instrumentation system, refueling
21 purification system, and the sampling system. That's
22 just one example.

23 So for each of these, you may find
24 descriptions for specific components in other portions
25 of the LRA under scoping and screening. The aging

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1 effects for the various components in each of these
2 systems varies, depending on the material and/or
3 environment combination.

4 Both internal and external environments
5 were considered, and the staff found appropriate aging
6 management programs discussed earlier this afternoon
7 to be adequate for managing the various aging effects
8 listed in the six-column table.

9 So we didn't find any open items. If
10 there are specific components you would like to
11 discuss and/or aging effects, we can certainly go
12 through the tables and see if I could find them.

13 DR. WALLIS: Does ventilation include
14 control room habitability considerations? Does that
15 come under ventilation?

16 MS. LAURON: I believe so. Let me look
17 real quick. Ventilation -- The ventilation system
18 includes the containment vacuum system, leakage
19 monitoring, secondary vent system, vacuum priming
20 system, and the heat ventilation system.

21 DR. WALLIS: How would something like
22 control room habitability come in?

23 MS. LAURON: Control room habitability?

24 DR. WALLIS: Where would that come in?

25 MR. CORBIN: Just to come in, yes, control

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1 habitability systems are included.

2 DR. WALLIS: Under what heading would they
3 be?

4 MR. CORBIN: They would be under
5 ventilation.

6 MS. LAURON: The heating and ventilation
7 system? Is that 2.3.3.2.1?

8 MR. CORBIN: I's heating and ventilation
9 system, but as far as the title right here it's under
10 ventilation and vacuum system, as noted here. The
11 specific system is a heating and ventilation system.

12 DR. WALLIS: Well, we are talking about
13 aging management.

14 MS. LAURON; No, we are talking about the
15 aging effects for --

16 DR. WALLIS: Yes, presumably the seals,
17 whatever it is, that controls air, egress/ingress and
18 everything, to a control room, subject to wear,
19 deterioration.

20 MR. CORBIN: The actual seals in the walls
21 would have been treated as part of the structural
22 commodities associated with the walls.

23 DR. WALLIS: So you wouldn't be prepared
24 to answer specific questions about the control
25 ventilation aging management?

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1 MS. LAURON: Program?

2 DR. WALLIS: Would you be prepared to
3 answer?

4 MS. LAURON: I don't know anything.

5 DR. WALLIS: No?

6 MS. LAURON: No. If you have something
7 specific, I could certainly take that down and come
8 back.

9 DR. WALLIS: No. I guess our duty is to
10 ask questions, and your job is to answer them. I'm
11 trying to find a question I can ask.

12 MS. LAURON: I have no life lines present.

13 CHAIRMAN LEITCH: Well, I have one. There
14 was some discussion with previous applicants regarding
15 the housings of fans. That is, the fan rotating
16 assembly and ventilation system is obviously an active
17 component, but there was a differentiation made
18 between the fan rotating assembly and the fan housing.

19 The fan housing -- In some of these
20 critical systems like control room ventilation, is the
21 fan housing in scope?

22 MS. LAURON: I believe they are. They are
23 in scope.

24 DR. KUO: I believe fan housing is part of
25 the passive system that the staff is looking at.

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1 CHAIRMAN LEITCH: Okay.

2 DR. WALLIS: How does How does a fan
3 housing age?

4 CHAIRMAN LEITCH: Well, it can get holes
5 in it. It can --

6 DR. SIEBER: It gets corroded. It rusts
7 through. The same way with the ductwork. It
8 vibrates and --

9 DR. WALLIS: It's a humid -- It's a wet
10 environment or something? Why does it corrode?

11 MR. BARTON: Environment. It's usually
12 outside. Fans are usually outside.

13 DR. WALLIS: Oh, those kind of fans.
14 Okay. So it's the weather that gets after them.

15 MR. BARTON; They are in the table. The
16 fan housings are included in the table.

17 CHAIRMAN LEITCH: Okay. Any other
18 questions for Carolyn?

19 DR. WALLIS: Well, I guess Carolyn is
20 telling us that you reviewed these, and everything is
21 fine.

22 MS. LAURON: Yes. There were no --

23 DR. WALLIS: Our job is to find out
24 whether we believe you.

25 MS. LAURON: Right.

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1 DR. WALLIS: So how can I ask a question
2 that helps me. Well, maybe I can't. Maybe I just
3 have to give up.

4 MR. BARTON; In the fire protection table,
5 there are four sets of things listed, and some of them
6 require aging management. Some don't. I can
7 understand where some are in an air or gas environment
8 but may not require aging management. There are other
9 things in the table that are in an air environment
10 that do have an aging management program.

11 So I don't understand the rationale here
12 on the fire protection tanks.

13 MS. LAURON: Okay. For those tanks that
14 are carbon steel and low alloy steel, those are given
15 either -- They are coupled with fire protection
16 program and the tank inspection activity. I believe
17 the tank you are referring to is the stainless steel
18 tank.

19 MR. BARTON: It's carbon steel, and that's
20 in table 3.3.9.1 on page 3.2.3.3. of the LRA.

21 MS. LAURON: Is that North Anna or Surry?

22 MR. BARTON: North Anna Station, Units 1
23 and 2. Right. There are four sets of tanks listed,
24 and they are all carbon steel and low alloy steel.
25 Some of them in air and gas environment. So aging

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1 effects requiring management are none. I guess I can
2 understand that.

3 But there are other tanks in that column
4 that are in an air environment that do have a loss of
5 material concern and are under the program. I don't
6 understand why. It's not consistent. For some in air
7 environment, no program required. Some in air
8 environment, a program is required. What's the
9 difference?

10 MS. LAURON: The difference is the amount
11 of humidity present in that air environment, and each
12 of the environments have a --

13 MR. BARTON: E or I?

14 MS. LAURON: Superscript. There should be
15 a superscript, a 1 or a 2, that is defined later. I'm
16 looking at the Surry table, and mine has a 1 listed.
17 It either talks about a moisture or an intermittent
18 wet environment.

19 MR. BARTON: I don't see that. Okay. All
20 right. Well, if that's the difference, I understand
21 it.

22 CHAIRMAN LEITCH: Anything else on
23 auxiliary systems? Okay, thank you, Carolyn.

24 MS. LAURON: thank you.

25 CHAIRMAN LEITCH: Okay, George, steam and

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1 power conversion systems.

2 MR. BARTON: Make it quicker this time,
3 George.

4 MR. GEORGIEV: My name is George Georgiev,
5 and I was assigned to report the steam and power
6 conversion systems.

7 Steam and power conversion systems for
8 this application includes seven systems: Auxiliary
9 steam; blowdown; condensate; feedwater; main steam;
10 steam drains; and steam generator water treatment.

11 Aging effects that were identified with
12 those systems were cracking of carbon steel, low alloy
13 steel, stainless steel, in treated water and steam
14 environment, cracking of nickel based alloy and copper
15 alloys in air, loss of materials from carbon steel and
16 low alloy steel in treated water materials.

17 The application proposes ten different
18 aging management programs to manage the aging effects,
19 and those ten aging management programs are augmented
20 and services station activities; boric acid, corrosion
21 surveillance program; chemistry control program for
22 primary systems; chemistry control program for
23 secondary systems; general condition monitoring
24 activities; infrequently accessed area station
25 activities; ISI program component; components of post-

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1 inspection; secondary piping and component
2 inspections, and that is the flaw accelerated
3 production treatment for this plant; tank inspection
4 activities; and the work control processes.

5 As you can see from this, some are newly
6 identified problems, like the tank inspection
7 activities earlier. There were some considerable
8 discussion about the new problems.

9 We reviewed the problems and reviewed the
10 aging management effects, and the materials basically
11 are carbon steel and stainless steel, and you do have
12 some nickel based alloys for the instrumentation end
13 of it, like flaw monitors and some brass and copper
14 alloys.

15 In our judgment, the aging management
16 programs are adequate to manage the effects for the
17 proposed extended period of time.

18 DR. WALLIS: Where do the steam drains com
19 from?

20 MR. GEORGIEV: The steam drains. That's
21 a system question. I would have to look it up. They
22 are identified in the table 3.4.2 for steam drains,
23 but basically it's only one item, pipe.

24 DR. WALLIS: Where does it come from?
25 Where does it go to?

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1 MR. GEORGIEV: I don't know, sir.

2 MR. CORBIN: They go to Con-C system or to
3 condensers.

4 DR. WALLIS: Whenever you take steam out
5 of somewhere and it condenses, you worry about water
6 hammers. Do they have condensate traps and things
7 like that?

8 MR. GEORGIEV: Yes, they do.

9 DR. WALLIS: And is there some way of
10 monitoring whether or not there was a water hammer in
11 this line?

12 MR. GEORGIEV: Well, they do have three
13 problems listed to manage this piping --

14 DR. WALLIS; Well, I know. They always
15 have management programs. Do they have some way of
16 knowing whether these lines are subject to water
17 hammer, and if water hammer occurred?

18 MR. CORBIN: The steam drains that are in
19 the scope here have not been subject to water hammer.
20 If you look for like main steam traps, those have been
21 subject to water hammer but are not in the scope of
22 license renewal. Okay? So here we go with the
23 scoping question again. So we have to look where the
24 boundary is drawn.

25 DR. WALLIS: But the trap is attached to

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1 a drain? What is this main steam trap attached to?

2 MR. CORBIN: It's part of steam drains, if
3 you will, but --

4 DR. WALLIS: So if there were water
5 hammer, it would propagate up the drain from the trap?

6 MR. CORBIN: No, it would not reach the
7 portion of the system. We have to look -- Steam
8 drains is a huge system. It's all over everywhere.
9 It's an octopus. We are only capturing certain pipe
10 segments of the steam drain system in order to
11 establish a boundary.

12 Now we are not particularly interested in
13 the steam drain system as a system associated with the
14 scope of licensing renewal.

15 DR. WALLIS: This boundary is because you
16 have drawn a boundary -- because you've got some
17 systems in it, which you know you have to worry about.

18 MR. CORBIN: Main steam.

19 DR. WALLIS: And this happens to be inside
20 that boundary, just by chance?

21 MR. CORBIN: Correct. It's a pipe spool,
22 but it doesn't reach to other portions of steam drains
23 where we have had some experience with water hammer
24 types of issues.

25 DR. SIEBER: I guess an example is that

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1 you all have a pot and drain line and a trap with a
2 valve on either end, maybe going to the condenser; and
3 when you heat up a steam line, which is a sort of
4 precarious situation, you use a bypass to emit a
5 little bit of steam, which condenses, goes to the
6 trap, and the trap, if it's a bucket trap, will dump
7 into the condenser. And sometimes the water hammer or
8 steam hammer occurs in the main line, sometimes in the
9 drain.

10 If you would break them off, other than
11 filling the room full of steam, it wouldn't make any
12 difference to the safety of the plant.

13 DR. WALLIS: I guess I'm just being a
14 naive observer and saying steam drains, aha, water
15 hammer. All he's talked about is cracking, loss of
16 material. Is someone worrying about other causes of
17 damage?

18 MR. CORBIN: The other --

19 DR. WALLIS: Apparently, this isn't a
20 concern because, for reasons I don't quite understand,
21 the path where the water hammer might occur is outside
22 the scope.

23 MR. CORBIN: Water hammer is an event, and
24 as an event driven issue, it's not considered within
25 the scope of license renewal. It may cause damage,

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1 but it's a damage as a result of an event that occurs
2 as opposed to damage as opposed to aging.

3 DR. WALLIS: But if you have lots of
4 events over a period of time, that causes cumulative
5 damage, which might be even in the scope of aging.

6 MR. CORBIN: It would be considered as
7 part of the event. It's event driven.

8 DR. WALLIS: So this would be caught by
9 you tracking down sort of the cause of the event and
10 so on.

11 MR. CORBIN: That's correct.

12 DR. WALLIS: So it would be part of some
13 program but not -- It wouldn't fall under the scope of
14 license renewal.

15 MR. CORBIN: That's correct.

16 DR. WALLIS: Do you accept that that
17 doesn't fall within the scope of license renewal?

18 MR. GEORGIEV: Well, our group does not
19 review the scoping. We do the aging effect and
20 materials of the construction and the aging management
21 program for adequacy by identifying management
22 defects.

23 What we did -- in this case, me -- I
24 looked at the table. One pipe is identified. The
25 external environment is air. The internal is steel.

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1 Those are the problems. They have the aging material,
2 loss of material because it's a carbon steel.

3 They identified three programs which are
4 managing these aging effects. Water hammer is not
5 listed there. So I assume that this portion of pipe
6 is not an issue.

7 MS. COFFIN: If I could comment. I think
8 the staff position on water hammer is that it is
9 usually related to a design problem or an operational
10 problem or both, which is not --

11 DR. WALLIS: It's a what problem? I'm
12 sorry.

13 MS. COFFIN: A design problem, an
14 operational problem, or both, some kind of
15 configuration control problem. It's not an aging
16 effect brought about in --We don't consider this an
17 aging effect, and we expect the licensees -- Usually,
18 if they have water hammer, want to take care of that
19 issue right away, because it's pretty catastrophic.

20 DR. WALLIS: Although a succession of
21 water hammers would presumably be an aging effect.

22 MS. COFFIN: If they decided to live with
23 a system with water hammer, they would have to come in
24 with an aging management program. I have not seen
25 that yet.

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1 DR. WALLIS: Okay. Thank you.

2 DR. RANSOM: I have a question. Your
3 review reviews whether or not they have a program for
4 aging management in these components, and then you say
5 there are no open items. Does that mean that all of
6 their aging management programs for these components
7 are acceptable?

8 MR. GEORGIEV: That's what it means, yes.

9 DR. RANSOM: And satisfied the NRC
10 licensing requirements?

11 MR. GEORGIEV: Satisfied the staff that
12 they are adequate to manage those effects. That is
13 correct.

14 DR. RANSOM: Could you give just a brief
15 example on this accelerated corrosion? What does a
16 program consist of?

17 MR. GEORGIEV: I know they have put a
18 unique name on it. They don't call it flaws with
19 corrosion, but in general terms after we put out the
20 Generic Letter, each and every utility went and came
21 up with a flaws assisted corrosion monitoring program.

22 We here in headquarters didn't review the
23 program. The regions reviewed the programs for
24 acceptability. and they are not comprehensive. They
25 are going to look at the pipe configuration where they

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1 would have valves, T's, elbows, and they don't look
2 just at welds. They go and take a thickness checks
3 periodically on certain occasions.

4 DR. RANSOM: What do they check?

5 MR. GEORGIEV: Well, they -- mainly
6 thickness thinning.

7 DR. RANSOM: So they measure the
8 thickness?

9 MR. GEORGIEV: The thickness, to monitor
10 it this way.

11 DR. RANSOM: Periodically?

12 MR. GEORGIEV: Periodically.

13 DR. RANSOM: A couple of times a year?

14 MR. GEORGIEV: That's correct, and --

15 CHAIRMAN LEITCH: Do they use the
16 CHECKMATE or CHECKWORKS program?

17 MR. GEORGIEV: They do. They do.

18 CHAIRMAN LEITCH: That prescribes the
19 frequency.

20 MR. GEORGIEV: That prescribes the
21 frequency. That looks in the design, kind of
22 predicting which area you could expect problems and
23 which you can't. Through the years, basically, you
24 know, the experience shows that it's working. We
25 haven't experienced or heard of problems.

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1 DR. FORD: But you say you didn't check
2 CHECKWORKS' validity.

3 MR. GEORGIEV: I myself, not. But we do
4 have a reviewer who happens to be here, who makes a
5 living out of that. He basically checks the
6 CHECKWORKS. So if you have questions --

7 MR. PARCZEWSKI: My name is Kris
8 Parczewski. I am in the Material and Chemical
9 Engineering Branch. I understand the question is
10 concerning the degradation due to corrosion problems.

11 In the steam system, main steam, of
12 course, dry steam does not produce erosion corrosion.
13 So there must be water, you see. All the systems
14 which are prone to erosion corrosion usually should be
15 in the program, erosion corrosion program, which
16 includes prediction of the erosion corrosion and
17 eventual measurement using UT.

18 So that in this way protects it, if they
19 found, obviously, that they are that degraded, they
20 have to either repair or replace.

21 DR. RANSOM: I assume it is kind of like
22 the steam turbines that we saw at Watts Bar. You
23 know, they suffer corrosion.

24 MR. PARCZEWSKI: They do, especially --
25 yes, extraction steam does that. They are two-phase.

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1 It produces -- Yes, it produces high erosion corrosion
2 degradation. So those lines pretty often have to be
3 replaced.

4 Generally, they are replacing the -- in
5 most cases, at least -- material which is prone to
6 corrosion, you know, which has a little bit of crumb.
7 You know, one percent of crumb is enough to make it
8 minute on the corrosion.

9 DR. RANSOM: I guess the steam turbines
10 are really not part of the aging management program,
11 because they are active components, I guess, that are,
12 in effect, repaired periodically.

13 MR. PARCZEWSKI: That's right.

14 MR. GEORGIEV: Yes. The turbines does
15 need to be repaired periodically.

16 DR. ROSEN: So what is the experience at
17 Surry and North Anna in terms of flow accelerated
18 corrosion? I am, obviously, very sensitive to it,
19 given the catastrophic event they had back in the
20 Eighties where actually people were killed. Several
21 people were killed.

22 DR. RANSOM: Were they the ones who had a
23 steam line --

24 DR. ROSEN: They were the first place they
25 were opened up, yes. So what's been the experience

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1 since then in terms of managing flow accelerated
2 corrosion?

3 MR. GEORGIEV: Well, we never heard of any
4 other problems.

5 DR. ROSEN: There's no corrosion?

6 MR. GEORGIEV: No, they do. They do.
7 What are the numbers in terms of thickness for certain
8 lines, I can't tell you. For this, the licensee or the
9 applicant has the data.

10 DR. FORD: I guess our question really is:
11 Surry has had a problem, serious problem. The
12 CHECKWORKS program from EPRI on the books is used to
13 manage the problem. Our question is did you look at
14 the validity of the CHECKWORKS program, i.e.,
15 observation versus theory, for Surry and North Anna?

16 MR. GEORGIEV: I did not.

17 MR. PARCZEWSKI: I would like to add that
18 the program -- Usually, the programs for the plants
19 are based on EPRI documents. They have a description.
20 They follow pretty closely to this particular program,
21 as described in the document.

22 DR. ROSEN: I know all about the program,
23 and I know a lot of folks are -- CHECKWORKS. What I'm
24 asking is: At Surry and North Anna, have they had
25 significant flow accelerated corrosion in these

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1 systems and, if so, where has it been?

2 MR. GEORGIEV: To the best of my
3 knowledge, I don't know --

4 DR. ROSEN: To the best of your knowledge,
5 you don't know of any?

6 MR. GEORGIEV: -- of any significant
7 erosion corrosion at Surry or North Anna. But the
8 applicant is here. Maybe they will add to that.

9 MR. CORBIN: I would add that, you know,
10 we do run the CHECKWORKS program, and we know about
11 the program. We do replace components every refueling
12 outage. There are some number of components that we
13 do discover that are not necessarily below min wall,
14 but where we do not predict that they will go an
15 additional cycle or two and, therefore, we replace
16 those components.

17 DR. ROSEN: Which systems?

18 MR. CORBIN: Many of those systems, you
19 would find it on feedwater condensate, extraction
20 steam, which is not up there because it's not on the
21 scope, but those would be the main systems where we
22 would find evidence of flow accelerated corrosion that
23 is causing us to replace components. We do replace
24 components. It's a continuous program.

25 DR. WALLIS: I think the question that my

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1 colleagues are asking is trying to determine how the
2 NRC staff satisfied itself that these CHECKWORKS and
3 whatever programs were adequate.

4 DR. KUO: When the program was introduced,
5 we had all these things. Several plants -- I don't
6 really believe Surry was one of them, but naturally,
7 we found in most cases the programs were -- in a
8 proper way. So we felt this is probably -- it's
9 applicable to all the plants.

10 In addition, all the utilities belong to
11 so called CHECKS program, which is sponsored by EPRI,
12 and they exchange the information among themselves,
13 operating experience.

14 DR. ROSEN: Well, now we are talking about
15 aging of Surry and North Anna, and what we hear is
16 that there has been lots of changeouts of piping due
17 to flow accelerated corrosion. Can we see some data?
18 How much? Where? Are we doing more and more of this
19 or less and less?

20 I would think you would be doing less and
21 less, because as a given location turns out to be
22 prone to accelerated corrosion from flow that you
23 would replace it with a material which has got a
24 little chrome in it, and that would then thereafter
25 not be a problem. So over time we would expect to see

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1 this decrease, but there is no data. Data is good.
2 Data might even tell us something.

3 MR. CORBIN: Our CHECKWORKS program does
4 have all that data, and you're correct. We have a lot
5 of our material with chrome and actually chrome moly
6 material, which is material that is -- and even some
7 stainless material that is less susceptible to erosion
8 corrosion.

9 A lot of our major -- by major, our large
10 pipe sizes, large bore piping we have replaced with
11 enhanced materials. But we don't rest. It continues.
12 We continue to protect and predict where we may have
13 concerns, and continue to do inspections every outage
14 to validate those concerns.

15 DR. FORD: That's great news. It's good.
16 What's disturbing is that the NRC don't know that.

17 MR. CORBIN: In that regard, we do have
18 regional inspections that come in and really evaluate
19 our flow accelerated corrosion program periodically.

20 DR. ROSEN: Well, maybe when you come
21 back, you can just provide a little data for us.

22 MR. CORBIN: Certainly.

23 MR. GEORGIEV: Yes. That data we also
24 would like to see. But I would like to remind the
25 members how it works. You do have a pipe component

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1 that -- design rules. It requires certain wall
2 thickness. So now you have this program which manages
3 the thickness.

4 As you start approaching this minimum
5 design, if you go below, you will be in noncompliance.
6 You have to come to the Commission for relief. So,
7 basically, there is a safe contained mechanism for us
8 to ascertain --

9 DR. ROSEN: I am aware of that, George.
10 What I am concerned about is, is the situation getting
11 worse at Surry and North Anna or is it getting better?
12 That is, flow accelerated corrosion corrective actions
13 are precluding recurrence, and that as time goes on we
14 can expect to see fewer and fewer cases of piping that
15 needs replacement due to flow accelerated corrosion.
16 It's a simple question.

17 MR. GEORGIEV: Acknowledged.

18 DR. WALLIS: That would really help the
19 public, if the public could be told that, as a result
20 of aging management, something is getting better.
21 Things are getting better, because the impression is
22 that as things get older, they get worse, and it isn't
23 always the case.

24 MR. CORBIN: Well, we have agreed that we
25 will provide facts. The facts are illuminating, and

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1 I believe we've got that all collected. We'll get an
2 opportunity to put it together. We will certainly
3 submit it to you. I think the facts will tell the
4 story.

5 MR. GEORGIEV: Well, for power uprates we
6 are very -- you know -- demanding on this issue,
7 because --

8 DR. ROSEN: Power uprates?

9 MR. GEORGIEV: For power uprates, yes, we
10 do ask them a question, give us the numbers which are
11 the most susceptible.

12 DR. WALLIS: We have seen them. We've
13 seen some of dramatic numbers sometimes.

14 MR. GEORGIEV: For sometime, yes. I
15 imagine that's where the question came from, but for
16 license renewal we haven't really asked these details.
17 Maybe we should.

18 DR. WALLIS: Well, but for power uprate
19 the concern is that uprating the power you accelerate
20 the rate of flow.

21 DR. FORD: On that issue, do either of
22 these four -- or any of these four stations plan on
23 going to power uprate?

24 MR. CORBIN: We are currently looking at
25 the power uprates associated -- Appendix K type power

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1 uprates. Yes.

2 DR. FORD: Will there be increased flow
3 rates in some of these systems, presumably?

4 MR. CORBIN: Yes, there will.

5 DR. FORD: And they will be managed by
6 CHECKWORKS?

7 MR. CORBIN: That's correct.

8 CHAIRMAN LEITCH: Okay. Anything else,
9 George? Any other questions?

10 MR. GEORGIEV: No, sir.

11 CHAIRMAN LEITCH: Thank you.

12 MR. MUNSON: For the structures and
13 components support components for the AMR, we
14 contracted out to Brookhaven National Lab, and I was
15 in charge of putting together their final submittal to
16 us.

17 The components that the applicant did the
18 AMR for were in containment, other structures, NSSS
19 equipment supports, general structural supports,
20 miscellaneous structural commodities, and load-
21 handling cranes and devices.

22 In the application for the containment,
23 the applicant identified aging effects for steel and
24 elastomers. The applicant did not identify any
25 applicable aging effects for containment concrete

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1 components.

2 So the staff requested in an REI that the
3 applicant commit to -- the applicant justify their not
4 identifying aging effects for concrete components. So
5 in their response to the staff REI, the applicant
6 committed to managing aging effects for all accessible
7 concrete structural components.

8 For below grade concrete, the applicant
9 committed to monitoring the groundwater on an annual
10 basis to check for chloride sulfates and pH during --

11 DR. WALLIS: Is that good enough? Aren't
12 there seasonal variations in groundwater? If you
13 always do it in December, you don't catch -- Maybe
14 there aren't in this area.

15 MR. MUNSON: I think for the serious type
16 of chemistry that we would expect to actually degrade
17 concrete, I don't think seasonal variations would be
18 significant enough in terms of affecting the pH,
19 chlorides in sulfate.

20 DR. WALLIS: The salinity? You don't have
21 the New England fall and the leaking of the salinity
22 of the Connecticut River being in August, all the
23 runoff from the salt deposit there on the roads. They
24 are not getting that kind of seasonal variations in
25 Virginia? You don't?

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1 MR. MUNSON: I don't expect --

2 DR. WALLIS: Acid rain is more prevalent
3 at certain seasons?

4 MR. MUNSON: And it also would have to get
5 deep below grade. I mean to where these structures
6 are.

7 DR. WALLIS: I think there might be
8 seasonal variations in the groundwater.

9 MR. MUNSON: I can check on that.

10 For structures outside containment, the
11 applicant identified aging effects for steel, concrete
12 in soil and water, elastomers, and soil embankments.
13 Once again, we asked them to justify not having aging
14 effects for all accessible concrete components, and in
15 their response they did commit to managing cracking,
16 loss of material, and change of material properties
17 for concrete components.

18 For the NSSS equipment supports, general
19 structural supports, and miscellaneous structural
20 commodities, and load-handling cranes and devices, our
21 review -- or, actually, Brookhaven's review showed
22 that the applicant AMR adequately identified the aging
23 effects for each of these components in these
24 structures and systems.

25 DR. SIEBER: Why isn't a crane considered

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1 an active device?

2 MR. MUNSON: I think the crane itself --
3 It is the rails and --

4 DR. SIEBER: The rail and the hook?

5 MR. MUNSON: Yes. It's the support for
6 the crane.

7 DR. SIEBER: I also recall for this class
8 of plants that there was a question maybe 20 years ago
9 about the strength of the bolts that hold the supports
10 for the steam generators.

11 MR. MUNSON: We had several RAIs on that
12 issue. The applicant has --

13 DR. SIEBER: So they are doing something
14 special for that?

15 MR. MUNSON: Right. They have -- They are
16 managing cracking and -- I think cracking and loss of
17 materials -- is that correct? -- for the bolts, NSSS,
18 and they are currently using a VT-3. Is that correct?

19 DR. SIEBER: Visual?

20 MR. MUNSON: Visual to identify the
21 cracking. Initially, we felt that might not be
22 adequate, a VT-3, to detect cracking.

23 DR. SIEBER: Well, the crack occurs in a
24 place where you can't see it. You know, you have a
25 stud coming up out of the floor through the foot of

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1 the support, and you screw a nut down on top of it.
2 The crack is going to be somewhere between the nut and
3 the base mount. So I don't know -- I'm not sure how
4 visual does much for you there.

5 DR. KUO: That would show up in the loss
6 of loads. If there are cracks in the supports, that
7 would show up in the loss of loads. The load bearing
8 capacity will decrease.

9 DR. SIEBER: Well, everything in the
10 support is under compression. So it's not going to
11 change shape unless it gets some dynamic load like a
12 blowdown, a LOCA or something like that. I'm not
13 quite sure I understand.

14 DR. KUO: Because of the crack, the loads
15 carried by the bolt would be less. It's getting
16 loose.

17 DR. SIEBER: I'll have to think about
18 that. If it's sitting there, it is not going to go
19 anyplace. Does this include snubbers and struts and
20 things like that?

21 DR. KUO: Scrubbers are active components.
22 We only look at the supports.

23 DR. SIEBER: That's considered active?
24 But a strut would not be an active component?

25 DR. KUO: The scrubber itself is active.

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1 The strut, yes. The strut is passive.

2 DR. SIEBER: It's active?

3 DR. KUO: No, passive.

4 DR. SIEBER: Passive? All right. When
5 they started taking out snubbers by seismic
6 recalculation, they would replace some of them with
7 struts. So I presume that the struts are in there.

8 MR. MUNSON: Are there any further
9 questions on structures?

10 DR. WALLIS: I was wondering how
11 Brookhaven determines that the AMR adequately
12 identified -- Does Brookhaven make its own list and
13 compare it or do they look at the list and check it
14 off and say we couldn't think of anything else or how
15 do they know that they adequately identified
16 everything that matters?

17 MR. MUNSON: They use the GALL report for
18 guidance.

19 DR. WALLIS: And how did the GALL report
20 know? I know the GALL report is immense. This is a
21 combination of everybody's knowledge about what
22 matters in nuclear plants that you have to worry
23 about?

24 MR. MUNSON: Right. The aging, right.

25 DR. WALLIS: So Brookhaven made a

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1 comparison between the GALL report --

2 MR. MUNSON: And the application.

3 DR. WALLIS: Okay. Thank you.

4 CHAIRMAN LEITCH: Okay, thank you, Cliff.

5 MR. MUNSON: Thank you.

6 MR. LAZEVNICK: Good afternoon. I am Jim
7 Lazevnick from the Electrical Instrumentation Branch
8 of NRR, and I was the reviewer for the electrical and
9 I&C components in the North Anna and Surry
10 application.

11 CHAIRMAN LEITCH: Sir, could you use the
12 microphone, please.

13 MR. LAZEVNICK: Yes. I am -- Can you hear
14 me now? I am Jim Lazevnick from the Electrical
15 Instrumentation and Control Branch, and I was the
16 reviewer for the electrical and I&C components in the
17 North Anna and Surry license renewal application.

18 There were relatively minor license
19 renewal differences between the two plants. I have
20 identified some of them here. The bus duct material:
21 Aluminum bars were used at North Anna, copper bars at
22 Surry; the service environments were slightly
23 different at North Anna and Surry.

24 The underground cables were different.
25 There was only one safety related cable at North Anna.

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1 There was none at Surry, but there were additional
2 outside power system cables, underground cables, at
3 both plants.

4 Overhead bare distribution conductors:
5 There was one at Surry. There was none indicated for
6 North Anna.

7 These differences were all accounted for
8 in the license renewal application and appropriately
9 addressed.

10 In our review in our draft safety
11 evaluation, we had a number of open items identified
12 which we have more recently discussed with the
13 applicant and have resolved in his draft responses.

14 The first item dealt with the plant system
15 portion of the off-site power system. That was not
16 originally included in the scope of license renewal.

17 CHAIRMAN LEITCH: You might want to change
18 your -- Thank you.

19 MR. LAZEVNICK: Yes. That first open item
20 there is the off-site power system. That was not
21 originally included within the scope of license
22 renewal. We identified a position, final position, in
23 April, indicating that we believed the off-site power
24 system should be included as a result of its reliance
25 under the station blackout rule for recovery from a

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1 station blackout event.

2 The applicant subsequently included the
3 applicable portion of the off-site power system's
4 structures and components within the scope of license
5 renewal, and the appropriately identified the aging
6 management programs that would have to be included
7 with these structures, systems, and components.

8 CHAIRMAN LEITCH: Jim, how far out does
9 that off-site power structure go, or how far out --
10 under boundary there?

11 DR. ROSEN: Let's have a look at the
12 drawing. We offered the opportunity this morning.

13 MR. LAZEVNICK: Right. This is the one-
14 line diagram for the Surry power station. What you
15 see there, the lines -- the dotted lines indicate
16 those portions of the electrical circuit that was
17 brought into the scope under the off-site power system
18 station blackout issue.

19 Basically, what it includes -- In this
20 bottom portion here, we have some transfer buses that
21 are connected to the safety-related buses. A portion
22 of those were included under the original scope,
23 because they dealt with the alternate AC power system
24 portion of the station blackout event, which the
25 licensee did include.

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1 A portion of them were not included,
2 because they were not utilized for that purpose, but
3 they are utilized to bring in your off-site circuit.
4 The circuits go up to the 34.5 KV bus located in the
5 switchyard. So essentially everything between that
6 345 KV bus and those transfer buses and a portion of
7 the transfer buses are included within the scope.

8 CHAIRMAN LEITCH: Is it 345 KV?

9 MR. LAZEVNICK: Yes.

10 DR. ROSEN; No. It's 34.5.

11 MR. LAZEVNICK: It's 34.5 KV.

12 DR. ROSEN: Now you say all the dotted
13 stuff was not included before and is included now. Is
14 that right?

15 MR. LAZEVNICK: That is correct.

16 DR. ROSEN: So starting up at the 34.5
17 bus, why don't you just track down and tell me what
18 those components were?

19 MR. LAZEVNICK: Okay. Coming down through
20 here, you have a disconnect switch for your circuit
21 breaker. You have a 34.5 KV circuit breaker, another
22 disconnect switch. You have the connections up here
23 to the 34.5 KV bus. I believe those are primarily --
24 there's some copper or aluminum tubing associated with
25 that.

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1 From the 34.5 KV breaker, you come down to
2 the station service transformers.

3 DR. ROSEN: Which had not previously been
4 included, but now are? It's a little hard to tell
5 whether those are dotted or not dotted.

6 MR. LAZEVNICK: Yes. Those are included,
7 but -- They are included within the scope, but they
8 essentially fall out, because they are considered --
9 Transformers are considered to be an active component.
10 So they ultimately are not included in the scope.

11 This includes both Class 1-E as well as --

12 DR. ROSEN: It just sits there, Jack.

13 DR. SIEBER: It hums, though.

14 DR. ROSEN: It hums. Oh. Forgot about
15 the hum. That's what makes it active. It sits and
16 goes mmmmmm.

17 MR. LAZEVNICK: This was an issue
18 addressed generically with the industry prior to
19 license renewal, and this is applicable to all the
20 designs. Transformers are not included, have been
21 determined to be an active component and are not
22 included within the scope of license renewal.

23 DR. ROSEN: How many cycles? If it's
24 under 30 cycles, it wouldn't be active. Well, forget
25 about it.

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1 MR. LAZEVNICK: From the transformer we go
2 down to the 4 KV circuit breaker and then connect to
3 the transfer buses. So it's that portion of the
4 circuit. The applicant identified various
5 combinations of cabling, solid conductor and
6 underground insulated conductor as portions of the
7 off-site circuit.

8 DR. ROSEN: Now what about the supports
9 for all of that stuff?

10 MR. LAZEVNICK: Those are all included.
11 The supports, the structures included with that,
12 cabinets, control wiring. There were about four or
13 five pages of structures identified with that circuit.

14 MR. BARTON: How about the foundations?

15 MR. LAZEVNICK: Those were included. The
16 licensee identified four or five pages of structures
17 and included things like switchyard bus, disconnect
18 switch, cross-arms, cable supports, switchyard
19 breaker, circuit breaker supports, caulking and
20 sealants, cable trenches, duct banks, control house
21 slab on grade, control house masonry block walls,
22 control panels, cabinets, control house structural
23 steel, battery racks, manholes, cable pull boxes,
24 electrical conduit, cable trays --

25 MR. BARTON; We get the picture.

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1 MR. LAZEVNICK: Okay.

2 DR. ROSEN: I almost get the picture.

3 What about batteries, switchyard batteries?

4 MR. LAZEVNICK: Battery racks are --

5 DR. ROSEN: Battery racks. You said that.

6 What about batteries?

7 MR. LAZEVNICK: Battery racks are

8 included. Batteries have been determined by the staff

9 to be an active component.

10 DR. ROSEN: Oh, there's that hum.

11 DR. SIEBER: No, they don't have a hum.

12 DR. ROSEN: They don't hum. But there's
13 something in the battery that moves?

14 DR. WALLIS: They pump electrons.

15 MR. LAZEVNICK: I'll just quickly show the
16 North Anna design. Similar to the Surry design, there
17 were some additional circuits included in that, that
18 weren't included in the Surry design. Basically, it's
19 the same effect there. The dotted lines indicate the
20 portion of the off-site circuit that was scoped in
21 that wasn't originally scoped in.

22 Again, it's the portion between the 34.5
23 KV switchyard bus and the transfer buses down in the
24 plant, the 4 KV transfer buses in the plant.

25 CHAIRMAN LEITCH: Does the generator feed

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1 onto the 34 KV bus? Where is the main generator?

2 MR. LAZEVNICK: No, it doesn't. The main
3 generator -- Those are -- Yes, the main generator
4 feeds through its own step-up transformer into the
5 switchyard itself, which is rated at --

6 MR. CORBIN: 500 KV at North Anna.

7 MR. LAZEVNICK: 500 KV. Thank you. The
8 drawing is extremely small. I can't read it. It
9 generates essentially to the switchyard which is
10 upstream in the 34.5 KV buses. there is another
11 circuit from the 34.5 KV buses that take you through
12 transformers and ultimately connect to the 500 KV
13 switchyard, and it's at that point that the generator
14 is powered.

15 CHAIRMAN LEITCH: Does the main generator
16 have an auxiliary transformer or a station
17 transformer.

18 MR. CORBIN: There are station service
19 transformers. You can see in the bottom here,
20 alternate here to normal Charley, alternate to normal
21 Bravo, alternate normal Alpha. Those breakers on the
22 other side of those breakers connect back to station
23 service transformers.

24 CHAIRMAN LEITCH: Okay. Got you.

25 DR. SIEBER: You have a blackout diesel

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1 there?

2 MR. LAZEVNICK; Yes.

3 DR. SIEBER: So you have five diesels, two
4 per unit plus a blackout diesel?

5 MR. CORBIN: At North Anna. At Surry
6 there are three diesels plus a blackout diesel.

7 DR. SIEBER: Okay. With a cross-connect.
8 Right?

9 MR. LAZEVNICK: That's correct.

10 MR. CORBIN: That's correct.

11 DR. SIEBER: Is any part of the blackout
12 diesel in scope?

13 MR. LAZEVNICK: Yes. The blackout diesels
14 or the alternate AC sources, as we call them, are
15 within scope, and the applicant included those --

16 DR. SIEBER: Just the switch gear and
17 foundations and things, not the diesel itself?

18 MR. LAZEVNICK: That's true. That's true.
19 Actually, the diesel itself isn't included, but all
20 the structures and electrical components, cabling
21 associated with that is included.

22 DR. ROSEN: Very good.

23 MR. LAZEVNICK: Are those the questions on
24 the station blackout? Should I move on to the next
25 open item here?

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1 The next issue dealt with the disposition
2 of low voltage, low signal level instrumentation
3 circuits. We addressed those as a separate category
4 from other circuits. The guidance in GALL indicates
5 that calibration may be the best way to determine
6 whether there is a problem in those particular
7 circuits, and there has been an ongoing discussion
8 between ourselves and the industry whether visual
9 inspection of these kinds of circuits is sufficient or
10 whether you should include calibration.

11 Previous applicants used the calibration
12 approach, and that's the approach recommended in the
13 GALL report.

14 With regard to the low voltage, low signal
15 level instrumentation circuits, we agreed that those
16 particular circuits probably would be acceptable
17 candidates to use a visual inspection approach on,
18 given that the disposition of those circuits, if you
19 visually found some degradation, considered the
20 potential for moisture in the area, the anomalies.

21 The philosophy there was some amount of
22 cracking could be handled by a cable if it wasn't a
23 dry environment and the cracks were filled with dry
24 air. There was evidence in the literature to indicate
25 that this was the case, but if indeed it was in a

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1 moist environment and those cracks were filled with
2 moist air, then you could get low insulation
3 resistance level cracking and eventual breakdown of
4 the cable.

5 DR. WALLIS: It becomes moist in a LOCA.

6 MR. LAZEVNICK: These -- Oh, excuse me.
7 This review I'm speaking about is all non-EQ, all non-
8 environmentally qualified cables. So we are not
9 talking about cables that are in a LOCA environment.
10 These cables are all essentially located in a mild
11 environment.

12 What we are looking for in these programs
13 are cables that are subject to localized adverse
14 environments, essentially hot spots and the like. The
15 licensee indicated that the general ambient for all
16 these components was acceptable, but we indicated
17 early on in our review that we felt he needed to
18 address localized adverse environments. So these
19 programs are aimed at cables in those kinds of
20 environments.

21 DR. SIEBER: In general, would you say
22 that low voltage signal cables use voltage levels as
23 the medium, or current?

24 MR. LAZEVNICK: I think they -- We
25 specifically didn't look at that, but generally they

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1 will use a combination of one or the other, depending
2 upon the transducer and the type of sensing system
3 used.

4 DR. SIEBER: The current type are better
5 when you consider cable degradation, you know, because
6 the transmitter will continue to put out as much as it
7 needs to, to overcome whatever resistance builds up.
8 But the voltage type is more subject to air.

9 I think, in this class of plants, most of
10 the transducers are the current types.

11 MR. CORBIN: We have a lot of 4-20
12 milliamp circuits.

13 DR. SIEBER: Yes, right. That's pretty
14 typical for that area.

15 MR. LAZEVNICK: The next item was kind of
16 a subset of the same category, and it dealt with
17 whether the visual inspection approach was appropriate
18 for high voltage neutron monitoring instrumentation
19 cables and radiation monitor cables.

20 In looking at the literature on this that
21 was developed for these aging management programs, we
22 found that these cables were looked at separately in
23 terms of the kinds of failures that they produce,
24 because they typically -- the sensors themselves
25 typically operate in the relatively high voltage

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1 range, 1000 volts to 5000 volts.

2 We felt that these may not be good
3 candidates for the visual inspection, because we felt
4 that at these high voltages and very low signal
5 levels, you could develop leakage currents through the
6 insulation before you could actually see some visual
7 evidence of it. The open item was to address this.

8 The applicant resolved this issue by
9 essentially relying upon the calibration test, which
10 is consistent with the guidance in the GALL report, to
11 determine whether there -- The applicant utilized
12 calibration tests essentially to determine -- in his
13 aging management program to determine whether there
14 would be any age related degradation of the circuits.

15 This was consistent with the guidance in
16 the GALL report. So essentially we believe this will
17 resolve that issue.

18 DR. RANSOM: What does the calibration
19 consist of?

20 MR. LAZEVNICK: The calibration consists
21 of typically a couple of things, a LOOP calibration as
22 well as a sensor calibration or other --

23 DR. RANSOM: What do they measure in a
24 calibration?

25 MR. LAZEVNICK: They are typically looking

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1 at signal levels. They put in a dummy input and look
2 at the signal level of the circuit to determine if,
3 given the input put in, the output is essentially
4 reading where they would expect it to read, and then
5 they will calibrate that to make sure it does indeed
6 do that.

7 DR. RANSOM: Are those more
8 instrumentation cables you are talking about or what
9 about a bus, for example?

10 MR. LAZEVNICK: No, no. This whole
11 category is a subset of instrumentation circuits only,
12 and specifically very low signal strength.

13 DR. RANSOM: Oh, I thought you were
14 talking about like the main buses in the plant.

15 MR. LAZEVNICK: No, not this particular--

16 DR. SIEBER: High voltage through the
17 wire.

18 MR. LAZEVNICK: Yes.

19 DR. RANSOM: Yes.

20 MR. LAZEVNICK: Right. Yes, that's
21 perhaps where maybe I misled you. It's high voltage,
22 but it's in an instrumentation circuit. It's kind of
23 an oddball in that sense. It's not high voltage in
24 the sense of a power circuit, but in this case the
25 detectors -- the neutron monitor detectors do operate

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1 at these high voltages.

2 DR. RANSOM: Oh, yes, I was thinking
3 previously you were talking about the aluminum and
4 copper buses through the plant. Now weren't those the
5 main power buses?

6 MR. LAZEVNICK: Yes. Those buses are the
7 transfer -- Those are bus ducts.

8 DR. RANSOM: You mentioned calibration
9 with regard to, you know, the aging management of
10 those components as well.

11 MR. LAZEVNICK: I didn't think --

12 DR. RANSOM: I thought.

13 MR. LAZEVNICK: I don't know how you
14 calibrate that. No, I think I just indicated that
15 these were some differences between the North Anna and
16 Surry design. They are aluminum in one design, copper
17 in the other design, and there were no aging
18 management effects identified that needed to be
19 managed for the extended term for these bus ducts.

20 DR. RANSOM: Are there no connectors or
21 anything that would degrade with time?

22 DR. SIEBER: They are typically bolted
23 together.

24 DR. RANSOM: They are bolted?

25 DR. SIEBER: Yes, they are.

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1 DR. RANSOM: Well, don't they corrode?

2 DR. SIEBER: If they corrode, they fail,
3 but you can pick that up with just in normal
4 operation.

5 DR. RANSOM: But there is no specific
6 program to watch for those sort of effects, I guess,
7 huh?

8 DR. SIEBER: Some people do.

9 DR. RANSOM: Thermal vision kind of a
10 program?

11 DR. SIEBER: They use that thing that
12 looks like a rifle that reads the infrared.

13 MR. CORBIN: Thermal vision.

14 CHAIRMAN LEITCH: So you can see those hot
15 spots.

16 MR. LAZEVNICK: The final open item that
17 we identified in our draft safety evaluation record
18 had to do with the periodic testing of inaccessible
19 medium voltage cables exposed to significant voltage
20 and moisture.

21 These are essentially underground cables
22 that, if exposed to significant voltage and moisture,
23 could be subject to a water training type of effect
24 that, in the past, is found to cause failure of these
25 particular kinds of circuits.

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1 The issue we had there early on was the
2 definition of, in particular, significant moisture.
3 The guidance in the GALL report indicates that cables
4 that are subject to moisture for more than a few days,
5 for example, normal drain and rain conditions should
6 be considered to be significant moisture.

7 Early on, we had a lot of discussions
8 about whether they could be subject to moisture for
9 longer periods of time. This item was eventually
10 resolved. The licensee -- As part of that GALL
11 program guidance, part of the prevent actions under
12 the GALL program is to try to keep the moisture off
13 the cables.

14 If the cables are not subject to moisture,
15 then there are no problems associated with the
16 particular water training effect. So one of the first
17 things the GALL program looked at was, in terms of
18 preventive actions, whether the cables are kept dry.
19 If they are kept dry, then this is really not an
20 issue.

21 That is primarily the approach the
22 applicant is relying upon in his program. He has sump
23 pumps. He has drains. He has periodic inspections to
24 determine whether he finds any cables in standing
25 water in the manholes and, if he does, he has

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1 indicated as part of his program, if he did find
2 cables in standing water that he determined were
3 subject to moisture for more than a few days, then his
4 disposition of those cables would include testing to
5 determine the amount of degradation on the cables and
6 to ultimately determine the disposition of the cables,
7 whether they needed to be replaced or whether they
8 just simply need to be monitored on a continuing
9 basis.

10 That type of an approach is also
11 consistent with the guidance under the GALL program,
12 and that would resolve the staff's concern in this
13 area.

14 DR. ROSEN: So what is the experience in
15 terms of -- at North Anna and Surry, in terms of
16 whether or not these cables in underground vaults, for
17 example, have typically been exposed to standing water
18 or not?

19 MR. LAZEVNICK: There have been problems
20 identified in the past. The applicant indicated that
21 he has corrected those problems. I think, in some
22 cases, cables have been replaced, and he is now
23 relying upon essentially a condition monitoring and
24 the fixes made to the sump pumps, the drains,
25 etcetera, to keep the cables dry. And if he

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1 determines through his inspections that it is not
2 doing that job, then they will be subject to the
3 testing requirement.

4 DR. ROSEN: So there is some way that the
5 staff will be able to keep track of whether or not
6 these active components now -- the sump pumps and
7 things like that -- are keeping the cable vaults dry
8 enough so that you don't have to go into a testing
9 program? I mean, because if they don't happen -- if
10 that doesn't happen, then you trip into a testing
11 program.

12 I'm trying to determine how you would know
13 that the testing program is now required.

14 MR. LAZEVNICK: Well, the staff doesn't
15 have an ongoing program. There potentially could be
16 audits in the future. We are relying upon the
17 applicant's aging management program. He has
18 indicated in the aging management program that indeed
19 the attributes under that program would indicate that
20 they would be subject to the testing requirements, if
21 they found cables that were exposed to some
22 significant wetting.

23 CHAIRMAN LEITCH: Just to add to that, I
24 guess, all of the aging management programs that we
25 have will become part of the current licensing basis,

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1 such we will need to maintain the programs and the
2 program elements and the equipment associated with
3 those program elements in a condition to satisfy the
4 requirements of the program. So it will be auditable
5 and inspectable and enforceable.

6 MR. LAZEVNICK: Is there any other
7 question?

8 CHAIRMAN LEITCH: Okay, thank you, Jim.

9 There is no break called for here, but I
10 think we could use one. Why don't we come back at
11 about ten to four. A short break.

12 (Whereupon, the foregoing matter went off
13 the record at 3:42 p.m. and went back on the record at
14 3:50 p.m.)

15 CHAIRMAN LEITCH: Back in session then,
16 and we are on time limited aging analysis.

17 MR. FAIR: Good afternoon. I am John Fair
18 with Mechanical Engineering Branch, and I have with me
19 Meena Khanna from Materials Engineering, and we are
20 going to go over the time limited aging analyses.

21 What I have got up here on the first slide
22 is a listing of the time limited aging analysis, same
23 one that the applicant showed earlier. I just want to
24 make one comment on this list. This was the list that
25 was identified by the applicant.

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1 We asked one question on the
2 identification of these time limited aging analyses
3 relative to pipe break criteria, because at North Anna
4 they had used fatigue usage as a criteria for
5 postulating pipe breaks.

6 The applicant responded to that question
7 by saying that the number of design cycles that they
8 used in the original postulation of pipe break would
9 not be exceeded during the period of extended
10 operations. So we considered this an adequate TLAA,
11 and do consider the pipe break criteria time limited
12 aging analysis when it is based on fatigue usage.

13 What we are going to do with these is just
14 cover the items that had open items associated with
15 them and what the open items are, discuss what the
16 open items are.

17 So the first one of these that had open
18 items was the fatigue issue. There were two open
19 items associated with fatigue. One of them involved
20 the evaluation for environmental effects.

21 What we have done on all license renewal
22 applications is ask applicants to evaluate a sample of
23 components, evaluate it for fatigue for the effects of
24 the new environmental data that wasn't considered in
25 the original design.

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1 The applicant did that evaluation. As
2 part of their evaluation, they at first were intending
3 to use some of the staff's study evaluations that we
4 had done in NUREG-6260. We asked them questions on
5 the applicability of those studies, because the
6 particular items of interest, which were the safety
7 injection and charging nozzles, we had done detailed,
8 finite element analyses in our study analysis, and we
9 wanted to make sure that they had the same type of
10 geometries, etcetera, to make these analyses
11 applicable to Surry and North Anna.

12 After several rounds of discussion, the
13 applicant decided to go back and actually do detailed
14 analyses for North Anna, because of the differences
15 between their nozzles and the ones in our study NUREG,
16 and they have submitted something later describing
17 this analysis that is satisfactory to the staff.

18 DR. WALLIS: What kind of environmental
19 fatigue are we talking about here?

20 MR. FAIR: Well, the effects of the
21 reactor water environment and temperature on fatigue.

22 DR. WALLIS: It's a thermal fatigue?

23 MR. FAIR: It's thermal fatigue.

24 DR. WALLIS: Is it because there's cold
25 water on one side nearby and there's hot water in the

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1 loop?

2 MR. FAIR: No. This was a generic issue
3 that had been identified a number of years ago. The
4 original ASME code-designed fatigue curves were
5 developed from specimen tests done in air -- in an air
6 environment, and there were adjustment factors of 5 to
7 those to account for the difference between specimen
8 testing and actual components.

9 Later tests performed in reactor water
10 environments done by the Japanese originally, a lot of
11 the testing, and then later by Argonne National Lab
12 found that maybe these adjustment factors weren't
13 large enough to account for the decrease in fatigue
14 life that you could get in reactor water environments.

15 So there have been a number of NUREG
16 reports published giving some correlation factors
17 based on the testing in reactor water environments,
18 and the way this has been handled in reviewing these
19 in license renewal is to take the original fatigue
20 analysis and apply some adjustment factor derived from
21 these later correlations, and see if you still have an
22 acceptable usage.

23 DR. WALLIS: So why is there temperature
24 fluctuation at these nozzles?

25 MR. FAIR: The transients that cause

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1 fatigue are generally thermal shock type transients
2 when you have a change in flow or something like that.

3 DR. WALLIS: So it's actually cold water
4 flowing through the nozzle? Doesn't happen very
5 often, does it?

6 MR. FAIR: It happens every time they get
7 an injection event. I guess there's a number of
8 events in charging systems that occur that give you
9 these --

10 DR. WALLIS: Particularly charging, safety
11 injection probably less, less frequently.

12 DR. SIEBER: Yes, pretty much so.

13 MR. FAIR: The only other open issue in
14 this area was just an updated of the FSAR to describe
15 this environmental evaluation, plus there was also an
16 evaluation done for underclad cracking in which they
17 took credit for a generic evaluation in the
18 Westinghouse topical report.

19 The only issue was for the applicant to
20 add that into their FSAR update that they were basing
21 it on that topical report, and they agreed to do that.

22 DR. ROSEN: Before you go away too far
23 from reactor vessel embrittlement, would you just
24 cover it in a flash there?

25 MR. FAIR: I didn't, but all right.

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1 DR. ROSEN: Earlier our Vice Chairman
2 commented that the license renewal application simply
3 says that there's been an evaluation done, and it will
4 meet Appendix G, the vessel. So the comment was
5 that's nice, but what kind of margin is that.

6 So have you looked at that?

7 MS. KHANNA: I'll try to address that.
8 For the RTPTS, we did -- we ensured that they met the
9 50-61 criteria, and for upper shelf energy -- We don't
10 have the values for RTPTS. I can ask the applicant to
11 provide those values. We actually do not have the
12 values for RTPTS. We do know that they are below --
13 they fall below the 50-61 screening criteria.

14 DR. ROSEN: How could you not have the --
15 How could you know that without having the values?

16 MS. KHANNA: Basically, like what George
17 has said earlier, you know, that was done through the
18 RCS review, and you know, it was --

19 DR. ROSEN: If somebody is supposed to
20 meet 50 foot pounds, and you say they meet it, then I
21 say, okay, well, how much was it. But you say we
22 don't know the values. I don't --

23 MS. KHANNA: Okay. Well, for upper shelf
24 energy for North Anna and Surry, the applicant
25 projected the upper shelf energy using REG GUIDE 1.99

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1 Rev 2. Okay? For North Anna, they found that the
2 upper shelf energy was found above 50 foot pounds,
3 which is in accordance with REG GUIDE 1.99 Rev 2.

4 DR. ROSEN: And it was?

5 MS. KHANNA: And that's found acceptable.

6 DR. ROSEN: And it was above 50 foot
7 pounds, and its value was?

8 MS. COFFIN: We don't know the specific
9 value. They meet the criteria that's in our
10 regulations, which is to be above 50 foot pounds.

11 DR. WALLIS: Now this is equivocation,
12 isn't it? What's the real answer?

13 MS. KHANNA: We don't have-- The real
14 answer is we do not have the values.

15 DR. WALLIS: So someone told you it's
16 above?

17 MS. KHANNA: Right, and they used -- What
18 we are doing is we are evaluating it against the
19 criteria of REG GUIDE 1.99 Rev 2, and for Surry it was
20 found to be below, and they used the equivalent margin
21 analyses, which is found acceptable to the code.

22 Now if we need values, we can get them for
23 you through the applicant. We have already spoken to
24 them and asked them for the values, but they were not
25 asked for previously.

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1 DR. ROSEN: So you accepted their
2 assertion that it was okay?

3 MS. KHANNA: Yes. The staff did.

4 MS. COFFIN: If they say under oath and
5 affirmation that they meet our regulations, yes, we
6 agree. We also know there are plants where -- I mean,
7 they cite the right process. We've reviewed the
8 methodology.

9 There are plants that we pay particular
10 attention to, because we know there are plants that
11 have -- you know, Calvert or Oconee or Palisades, we
12 know they have embrittlement issues, and that's a
13 plant that we might dig a little deeper and ask for a
14 lot more detail and do confirmatory calculations. Do
15 we do it in every case? No.

16 DR. FORD: But, for instance, Oconee, the
17 RTPTS value is not that high toward the screening
18 value. Whereas, at Surry they are 20 degrees away
19 from the screening criteria for axial cracks, and so
20 here's a situation where the margin, if you like,
21 between the RTPTS value is not that much below the
22 screening criteria for 40 years.

23 So the question that we are asking is have
24 you done the checking to make sure that, when they say
25 they are all right for 60 years, the values are

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1 reasonable defensible calculations? That's what we
2 are asking.

3 MS. KHANNA: I understand what you are
4 asking, and that would have been done through the RCS.
5 It was not done, because they did not feel the need to
6 do it. You know, we accepted their word.

7 DR. WALLIS: Well, I guess the message is
8 that, when you come back, we'd like to see the real
9 numbers.

10 MS. KHANNA: Okay. That's fine.

11 DR. ROSEN: For the Appendix G upper shelf
12 entity -- Be sure you know what we are asking -- for
13 all four plants, and the RTPTS value, ductility
14 transition temperature for all four plants. Right,
15 Peter?

16 DR. FORD: Yes. They are still below the
17 screening criteria at 60 years, and especially for
18 Surry.

19 DR. SIEBER: At what point do you want
20 this? At what point in time? Sixty years, 40 years?

21 DR. ROSEN: Sixty years. I mean, that's
22 what they are asking for a license.

23 DR. WALLIS: If they are close to the
24 criteria, maybe you should let us know how uncertain
25 their predictions are, and what sort of errors you

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1 expect in their prediction.

2 MS. KHANNA: Okay.

3 MR. CORBIN: We'll certainly support that
4 effort.

5 DR. WALLIS: I'm not sure that the fluence
6 is that well calculated, for example. Seems to vary,
7 depending upon the method used, and we get people who
8 say, ah, we've now got a new method for calculating
9 fluence, and it's gone down, you know. So that
10 indicates that there is some uncertainty in
11 calculating it.

12 DR. ROSEN: Well, you know, that's
13 reasonable. I mean, if it doesn't matter -- I mean,
14 if you are so away from the screening criteria --

15 DR. WALLIS: But they are so far away.

16 DR. ROSEN: -- then you can do some sort
17 of conservative analysis. But if you are close, yes,
18 you have to do a better job, and there are ways to do
19 a better job.

20 MR. ELLIOT: This is Barry Elliot. I just
21 want to separate out the two issues first off, the
22 upper shelf energy and the PTS issue. I want to
23 explain to you how we do an evaluation of upper shelf
24 energy.

25 If a plant is below -- It uses a REG GUIDE

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1 1.99 to determine whether or not they are above and
2 below 50 foot pounds. It's only a screening criteria.
3 If you go below the 50 foot pounds -- We didn't
4 require the applicant to do what's called an
5 equivalent margin analysis. We have generic --
6 receive generic evaluations from the industry of, if
7 you go certain distance, certain foot pounds below the
8 upper shelf energy, certain foot pound energy.

9 They have done the analysis generically
10 for all plants, and we know that, as long as you stay
11 above those upper shelf energy evaluations, then you
12 meet the equivalent margin analysis. This plant has
13 done that. They have demonstrated that, and that's
14 all we need to know, as far as the upper shelf energy.

15 Now as far as the PTS is concerned, I
16 agree. We should have RT. We should have specific
17 values, but I think in this case you are going to see
18 that -- I don't remember this as being one of the
19 plants that's near the screening criteria, but we'll
20 check that and give you that answer. But as far as
21 the upper shelf energy, it is only a screening process
22 which leads to equivalent margin analysis, which then
23 leads to evaluation with respect to generic
24 evaluations, which they have already done.

25 DR. FORD: And I think Surry is one of

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1 those plants which is not that far off for axial
2 cracks for the screening criteria at 40 years.

3 MR. CORBIN: Unfortunately, I wish I had
4 a table of all of the information that's just been
5 requested, because it does exist.

6 DR. FORD: Oh, it does. I've got it here.

7 MR. CORBIN: But we don't have --

8 DR. FORD: Surry is 245.

9 MR. CORBIN: Right. We don't have all of
10 the answers with us here today. I'm not sure the 245
11 is a 60-year value, though, right?

12 DR. ROSEN: These are the kind of answers
13 that seems like you ought to just -- All plants all to
14 come in and tell us those answers, so we can build a
15 table up, and we would know what it is we were
16 recommending to the Commission that they approve.

17 Maybe the staff knows, but we're just
18 dealing with -- Unless we have that, we're just
19 saying, well, the staff told us it's okay. So we said
20 it's okay. If that's what the Commission wants, they
21 want to know whether the staff told us it's okay,
22 that's one thing. But I think they really want more
23 than that.

24 The Commission wants to know what we
25 think, and unless we have data, we don't think

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1 anything other than what we are told. It's sort of a
2 trivial answer to say we were told this to the
3 Commission.

4 CHAIRMAN LEITCH: Well, this whole issue
5 is discussed on page 4-4 through about 4-7 of the
6 application, and I guess there are three pieces of
7 information. I'm not sure whether you are saying that
8 we are not going to get the first piece. One is the
9 upper shelf energy. Two is the pressurized thermal
10 shock. Three is the pressure temperature limits.

11 MR. ELLIOT: I think the applicant in this
12 case has said that they aren't going to give you
13 pressure temperature limits until they need them.
14 What happens is the tech specs --

15 CHAIRMAN LEITCH: That's true. That's
16 what they did say, yes.

17 MR. ELLIOT: The tech specs -- We have
18 tech specs for pressure temperature limits, and the
19 tech specs are based upon criteria and methodology
20 which are in the regulations, Appendix G.

21 What they have said is they will meet the
22 tech specs for how long the current pressure
23 temperature limits are. I'm not sure how long they
24 are, but they update them periodically, and that they
25 will give us before they enter the license renewal

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1 period pressure temperature limits that are applicable
2 for the license renewal period.

3 That's how we handle tech specs. When the
4 existing tech specs run out, you put new tech specs in
5 and upgrade them, and this is consistent with how
6 we've always done business with tech specs.

7 CHAIRMAN LEITCH: Okay.

8 DR. ROSEN: I didn't ask about that.

9 MR. ELLIOT: Okay. I'm just explaining --

10 DR. ROSEN: You understand I didn't ask
11 about that.

12 MR. ELLIOT: I understand you. You want
13 upper shelf energy and pressurized thermal shock.

14 DR. ROSEN: Right.

15 MR. CORBIN: We will be happy to provide
16 the information and get that out in front of everyone.

17 MR. ROSEN: Good. Simple.

18 MR. FAIR: The next area of the time
19 limited aging analysis we had open items regarding was
20 the containment liner plate analysis, and this is a
21 relatively simple issue.

22 In the evaluation of this, they did a
23 simple extrapolation of the number of cycles by a
24 factor of 1.5 and specified the number of cycles in
25 the license renewal application.

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1 When we went back and checked the FSARs of
2 the Surry and the North Anna facilities, we found the
3 number of cycles in the Surry facility, but we
4 couldn't find the reference to that number of cycles
5 in the North Anna facility. So what we did was ask
6 them to clarify that as part of the open item, and
7 also to be specific in the FSAR update as to the
8 number of cycles used in the design.

9 The applicant has come back and said that
10 there was a little confusion in the North Anna FSAR
11 which they intend to update and correct, and that they
12 had done -- for both facilities they had used the same
13 number of conservative cycles and, therefore, their
14 extrapolation for the time limited aging analysis was
15 also a conservative extrapolation.

16 MS. KHANNA: Okay. 4.7.3 is leak before
17 break. We didn't have any open items. However, there
18 was an item of interest which we have discussed
19 before, which was the summer main coolant loop weld
20 cracking event involving Alloy 82/182 weld material.

21 Basically, now we -- You know, we've made
22 a note to ourselves that we will always consider the
23 effect of primary water stress corrosion cracking, and
24 we will address it in the SERs for all future leak
25 before break evaluations for license renewal.

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1 I can tell you that for Surry, we noted
2 that they do not have any welds made of Alloy 82/182
3 material. So this was not a concern. However, for
4 North Anna they do have steam generator primary
5 nozzles to safe end welds in the primary loop piping.

6 What they have done is they have committed
7 to follow any industry/NRC initiatives, and that will
8 also be done through the MRP. What we have asked them
9 to do and what they have agreed to do is track those
10 through the FSAR Supplement. So they have made a note
11 in their FSAR Supplement, and we will check that
12 through that supplement for North Anna.

13 CHAIRMAN LEITCH: Okay. Any other
14 comments?

15 MR. FAIR: That was it. That's the open
16 items.

17 DR. WALLIS: This MRP gets referred to so
18 often that I hope that they come up with really good
19 results from their studies and recommendations.

20 CHAIRMAN LEITCH: Okay. Thank you all.
21 I think at this time then we are scheduled to go into
22 a Subcommittee discussion unless there are some other
23 general comments.

24 I think the status of the SER at the
25 moment is that the SER will be revised, closing these

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1 open items and some other changes to the SER. We need
2 that about a month before we have our full Committee
3 meeting on this topic.

4 We had hoped that that may occur -- that
5 we may get that by August, mid-August, which would
6 allow us to have a committee -- just sit down with
7 this on the full Committee agenda for September.

8 It's now not 100 percent clear that we
9 will have that by mid-August. It may slip a little
10 bit. So exactly when this full Committee meeting on
11 this topic will come up is a little unclear. It may
12 still be September. It could be October. We will
13 just have to see how that develops.

14 I guess I've polled the members who have
15 had to leave for one reason or another, and none of
16 them saw any reason for an interim letter on this
17 topic. I guess I would like to go around the room and
18 ask the members if they see any reason for an interim
19 letter.

20 Assuming there is not then, I guess what
21 we need to do is to just summarize and clarify the
22 main points that we want to hear about when we come
23 back with the full Committee meeting. In other words,
24 what are those major open items that are still in your
25 mind with respect to the full Committee meeting.

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1 DR. WALLIS: I don't think we need an
2 interim letter, if that is the question.

3 CHAIRMAN LEITCH: And are there issues --

4 DR. WALLIS: Do we want to be on the
5 record with all our comments? Should we be on the
6 record or off the record? What's the situation now?

7 CHAIRMAN LEITCH: I'm not sure what the
8 protocol is.

9 We don't need this on the record. So we
10 are done with the transcription then.

11 (Whereupon, the foregoing matter went off
12 the record at 4:12 p.m.)

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CERTIFICATE

This is to certify that the attached proceedings before the United States Nuclear Regulatory Commission in the matter of:

Name of Proceeding: Advisory Committee on
Reactro Safeguards Plant
License Renewal Subcommittee

Docket Number: N/A

Location: Rockville, Maryland

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission taken by me and, thereafter reduced to typewriting by me or under the direction of the court reporting company, and that the transcript is a true and accurate record of the foregoing proceedings.

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Presentation to

**ACRS Subcommittee on
Draft Safety Evaluation Report with Open Items Related to the
North Anna and Surry License Renewal Applications**

July 9, 2002

**Omid Tabatabai, Project Manager
License Renewal and Environmental Impacts Program
Office of Nuclear Reactor Regulation (NRR)**

Agenda

Opening Remarks

G. Leitch, ACRS

Staff Introduction

P.T. Kuo, NRR

Overview

O. Tabatabai, NRR

Applicant Presentation

W. Corbin, VEPCO

Scoping and Screening

**Chang Li, G. Galletti,
NRR**

Aging Management Programs

**M. Khanna, C. Munson,
NRR**

Reactor Coolant System

G. Georgiev, NRR

Engineered Safety Features

J. Medoff, NRR

Auxiliary Systems

C. Lauron, NRR

Steam and Power Conversion Systems

G. Georgiev, NRR

Structures and Components Supports

C. Munson, NRR

Electrical and I&C Components

J. Lazevnick, NRR

Time-limited Aging Analyses

J. Fair, M. Khanna, NRR

ACRS Subcommittee Discussion

G. Leitch

OVERVIEW

(Omid Tabatabai)

- **Applications Submitted on May 29, 2001**
- **NAPS 1/2 Located in Louise County in N. Virginia. Units 1 and 2 Operating Licenses Will Expire on 4/1/18 and 8/21/20, Respectively. Each Designed for 2,893 MW Thermal Output**
- **SPS 1/2 Located in Surry County in S. Virginia. Units 1 and 2 Operating Licenses Will Expire on 5/25/12 and 1/29/13, Respectively. Each Designed for 2,546 MW Thermal Output**
- **All 4 Units Are 3-loop Westinghouse-designed PWRs**

Milestone	Schedule Date	Actual Date
Receive Dominion Joint LRA	05/29/01	05/29/01
Application is accessible	06/15/01	06/15/01
FRN published for receipt & acceptability review	06/28/01	06/28/01
Press Release describing FRN	06/29/01	06/29/01
FRN published describing acceptance and opportunity for hearing	07/27/01	07/27/01
Letter to applicant forwarding FRN and schedule	07/27/01	07/30/01
Press Release describing FRN	07/30/01	07/27/01
FRN published for Intent/Env Scoping mtg (Surry)	08/15/01	08/15/01
Deadline for Filing Hearing Requests and Petitions for Intervention	08/27/01	08/27/01
FRN published for Intent/Env Scoping mtg (North Anna)	09/05/01	09/05/01
Scoping and Screening Methodology Audits Complete	09/14/01	09/14/01
Environmental Scoping Meeting (Surry)	09/19/01	09/19/01
EIS Scoping Period Ends (Surry)	10/15/01	10/15/01
Environmental Scoping Meeting (North Anna)	10/18/01	10/18/02
EIS Scoping Period Ends (North Anna)	11/05/01	11/05/01
Env. RAIs Issued to Applicant (Surry)	11/09/01	10/17/01
Safety RAIs issued by RLEP	11/26/01	11/26/01
Env. RAIs Issued to Applicant (North Anna)	12/07/01	10/17/01
Env. RAIs Responses Issued to NRC (Surry)	12/21/01	12/10/01
Env. RAIs Responses Issued to NRC (North Anna)	01/21/02	12/10/01
Responses to Safety RAIs received	02/08/02	02/05/02
Scoping Inspections Complete	02/15/02	02/08/02
Draft SEIS to EPA, Issue Notice of Availability (Surry)	04/26/02	04/25/02
Draft SEIS to EPA, Issue Notice of Availability (North Anna)	05/17/02	05/08/02
AMR Inspections Complete (N. Anna & Surry)	05/31/02	05/17/02
Public Meeting to Discuss DEIS (Surry)	06/06/02	05/29/02
SER w/OI issued by RLEP	06/10/02	06/06/02
Public Meeting to Discuss DEIS (North Anna)	06/25/02	06/25/02
ACRS Subcommittee of SER w/OI	07/09/02	07/09/02
End of DEIS Comment Period (Surry)	07/18/02	
End of DEIS Comment Period (North Anna)	08/08/02	
Responses to SER OI received	08/22/02	
ACRS Full committee of SER w/OI	09/12/02	
SER issued by RLEP	11/05/02	
Optional Final Inspection complete	11/29/02	
ACRS of full committee of SER	12/05/02	
Final SEIS issued to EPA/Issue Notice of Availability (Surry)	12/13/02	
Final SEIS issued to EPA/Issue Notice of Availability (North Anna)	12/13/02	
ACRS Letter	12/13/02	
Regional Administrator's Letter	01/20/03	
SER issued as NUREG	01/28/03	
Commission Paper W/Staff Recommendations	03/29/03	
Commission Decision	07/04/03	

NRC Staff's Draft Safety Evaluation Report Format

- **Chapter 1: Introduction - General Discussion**
- **Chapter 2: Scoping and Screening**
- **Chapter 3: Aging Management Programs/review Results**
- **Chapter 4: Time-limited Aging Analyses (TLAAs)**

Open Items

(Omid Tabatabai)

- **The NRC Staff Initially Identified Eight (8) Open Items and 15 Confirmatory Actions in the Draft SER. All have been resolved**
- **Open and Confirmatory Items and their Resolutions Will be Discussed Later in this Presentation**

NRC Inspections

(Omid Tabatabai)

- **Scoping and Screening (S&S) Audits on September 14, 2001**
- **Aging Management Review (AMR) Inspection on May 17, 2002**
- **Overall Material Condition of the Plant Looked Good**
- **Backup Documentation for S&S Process Was Complete**
- **Reviewed AMR Supporting Docs for Existing and New AMPs**

(Chang Li, Greg Galleti)

Chapter 2: Scoping and Screening of SCs Subject to AMR

2.1: Scoping and Screening Methodology:

(Greg Galleti)

- **Overview**
- **On-Site Audit**
- **Findings**
- **Conclusions**

Open Items: None

2.3: Mechanical Systems

(Chang Li)

- **Reactor Coolant Systems (5 Systems)**
- **Engineering Safeguard (5 Systems)**
- **Auxiliary Systems (38 Systems)**
- **Steam and Power Conversion Systems (7 Systems)**

Open Items: None

2.4: Structures

(Chang Li)

- **Containment and 11 other structures**

Open Items: None

3.0: Aging Management Review Results

(Meena Khanna,
Cliff Munson)

19 Existing Aging Management Activities:

- **Boric Acid Corrosion Surveillance Program**
- **Chemistry Control Program for Primary Systems**
- **Chemistry Control Program for Secondary Systems**
- **Fuel Oil Chemistry Program**
- **ISI Program - Reactor Vessel Program**
- **Reactor Vessel Integrity Management Program**
- **Reactor Vessel Internals Inspection Program**
- **Steam Generator Inspections Program**
- **Augmented Inspection Activities**
- **Battery Rack Inspections**
- **Civil Engineering Structural Inspection**
- **Fire Protection Program**
- **General Condition Monitoring Activities**
- **Inspection Activities - Load Handling Cranes and Devices**
- **ISI Program - Component and Component Support Inspections**
- **ISI Program - Containment Inspection**

- **Work Control Process**
- **Service Water System Inspections**
- **Secondary Piping and Component Inspection**

4 New Aging Management Programs and Activities:

- **Buried Piping and Valve Inspection Activities**
- **Infrequently Accessed Area Inspection Activities**
- **Tank Inspection Activities**
- **Non-EQ Cables Activity**

Item of Interest:

- ***Davis-Besse Event in regards to boric acid corrosion of the reactor pressure vessel head.***

The staff issued Bulletin 2002-01, "Reactor Pressure Vessel Head Degradation and Reactor Coolant Pressure Boundary Integrity." To date, the staff has reviewed the 15-day responses for North Anna and Surry. The staff found that the responses indicate that the conditions found at Davis-Besse are not present at North Anna and Surry.

Open Items: None

3.4: Reactor Coolant Systems

(George Georgiev)

- **Reactor Coolant Piping**
- **Reactor Coolant Internals**
- **Pressurizers**
- **Steam Generators**
- **Reactor Vessels**

Items of Interest

- **AMR results compared to topical reports (WCAP-14574 on Pressurizers, WCAP-14575 on Piping, and WCAP-14577 on Reactor Vessel Internals). The applicant stated that RCS components described in the reports bound the RCS components, with some clarifications, for both North Anna and Surry**

(George Georgiev)

- **Inspection to address the RPV head penetration cracking issue (NRC bulletin 2001-1) has been completed**
- **Inspection to address boric acid corrosion of RPV head issue (NRC bulletin 2002-01 has been completed**

Open Items: None

3.5: Engineered Safety Features

(Jim Medoff)

- **Engineered Safety Features (ESFs) Include: Quench Spray (QS), Fuel Pit Cooling (FC), Recirculation Spray (RS), Residual Heat Removal (RH), and Safety Injection Systems (SI).**
- **ESFs Were Evaluated as a Commodity Group Due to Similarities of the Materials-of-fabrication/environmental Condition Combinations for the Systems.**
- **Consistent with 10 CFR 54.21(a)(3), the applicant's AMRs for the North Anna/Surry ESFs Were Sufficient to Identify Effects of Aging for the ESF Components Within the Scope of License Renewal and the AMPs That Manage the Effects of Aging.**

Open Items: None

3.6: Auxiliary Systems

(Carolyn Lauron)

- **Primary Process Systems**
- **Open Water Systems**
- **Closed Water Systems**
- **Air and Gas Systems**
- **Ventilation and Vacuum System**
- **Drain and Liquid Processing Systems**
- **Vent and Gaseous Processing Systems**
- **Fire Protection and Supporting Systems**

Open Items: None

3.7: Steam and Power Conversion Systems

Seven Systems:

- **Auxiliary Steam**
- **Blowdown**
- **Condensate**
- **Feedwater**
- **Main Steam**
- **Steam Drains**
- **Steam Generator Water Treatment**

Open Items: None

3.8: STRUCTURES AND COMPONENTS SUPPORTS

- **Containment**
 - **Other Structures**
 - **NSSS Equipment Supports**
 - **General Structural Supports**
 - **Miscellaneous Structural Commodities**
 - **Load-handling Cranes and Devices**
-
- **Open Items: None**

3.9: Electrical and I&C Components

(Jim Lazevnick)

- **Relatively Minor License Renewal Differences**
 - **Bus Duct Materials (e.g., Aluminum Bars at North Anna, Copper Bars at Surry)**
 - **Maximum Service Environments (E.g., Maximum Cable Operating Temperatures, North Anna, Power 162.5°F, I&C 160°F; Surry, Power 164.1°F, I&C 147.5°F)**
 - **Underground Cables (e.g., North Anna Service Water Pump Motor Power Cables)**
 - **Overhead Bare Distribution Conductors (e.g., Surry Offsite Power Circuit Aluminum Overhead Conductor)**

Open Items:

(Jim Lazevnick)

2.5-1: Plant System Portion of Offsite Power System Not Included in Scope of License Renewal

Resolved: Applicant Included Applicable Offsite Power Structures and Components Within the Scope of License Renewal. Appropriate Structures and Components Have Been Included in Aging Management Programs.

3.9.2-1: Disposition of Low Voltage, Low Signal Level Instrumentation Circuits Should Include Potential for Moisture in the Area

Resolved: Aging Management Program Considers the Potential for Moisture in the Area of Any Anomalies.

3.9.2-2: Adequacy of Visual Inspection Versus Calibration Approach for High Voltage Neutron Monitoring Instrumentation Cables and Radiation Monitor Cables

Resolved: Aging Management Program Utilizes Calibration Tests to Identify the Potential Existence of Age-related Degradation in These Circuits.

3.9.2-3: Periodic Testing of Inaccessible Medium Voltage Cables Exposed to Significant Voltage and Moisture

Resolved: Aging Management Program Calls for Testing of Inaccessible Medium Voltage Cables Exposed to Significant Voltage and Moisture.

4.0: Time-limited Aging Analysis

(John Fair, Meena Khanna)

4.1: Identification of TLAAs

(John Fair)

- **Reactor Vessel Neutron Embrittlement**
- **Metal Fatigue**
- **Environmental Qualification (EQ) of Electrical Equipment**
- **Containment Liner Plate Fatigue**
- **Other Plant-Specific TLAAs**
 - **Crane Load Cycle Limit**
 - **RCP Flywheel Analysis**
 - **Leak-before-break analysis**
 - **Spent Fuel Pool Liner Analysis**
 - **Piping Subsurface Indications**
 - **Reactor Coolant Pump Code Case N-481**

4.3: Metal Fatigue

(John Fair)

Open Items:

4.3-1: Evaluation of Charging and Safety Injection Nozzles for Environmental Fatigue

4.3-2: Update FSAR Supplement for Environmental Fatigue and Reference WCAP-15338 for TLAA evaluation of underclad cracking

4.6: Containment Liner Plate

(John Fair)

Open Items:

4.6-1: Resolve Discrepancy Between FSAR and NAPS LRA Regarding Design Basis Cycles

4.6-2: Update FSAR Supplement to Specify the Number of Cycles Used in the TLAA Evaluation

4.7.3: Leak-Before-Break (LBB)

(Meena Khanna)

Items of Interest:

- **Summer main coolant loop weld cracking event involving Alloy 82/182 weld material**

The staff now considers the effect of primary water stress corrosion cracking (PWSCC) on Alloy 82/182 piping welds for all future LBB evaluations.

Open Items: None

SUBCOMMITTEE CHAIRMAN OPENING STATEMENT
LICENSE RENEWAL SUBCOMMITTEE MEETING
NORTH ANNA AND SURRY
JULY 9, 2002

Good morning. This is the meeting of the ACRS Subcommittee on Plant License Renewal. I am Graham Leitch, Chairman of the Subcommittee.

The ACRS Members and consultant in attendance are Mario Bonaca, Peter Ford, Thomas Kress, Victor Ransom, Jack Sieber, Steven Rosen, and John Barton.

The purpose of this meeting is to review the Staff's Safety Evaluation Report with open items related to the application for license renewal of the operating licenses for North Anna Power Station Units 1 and 2 and Surry Power Station Units 1 and 2.

The Subcommittee will gather information, analyze relevant issues and facts, and formulate the proposed positions and actions, as appropriate, for deliberation by the full committee.

Tim Kobetz is the Cognizant ACRS Staff engineer for this meeting. Sam Duraiswamy is the Designated Federal Official. The rules for participation in today's meeting have been announced as part of the notice of this meeting previously noticed in the Federal Register on June 14th, 2002. A transcript of this meeting is being kept and will be made available as stated in the Federal Register Notice.

It is requested that speakers first identify themselves, use one of the microphones, and speak with sufficient clarity and volume so that they can be readily heard.

I would like to point out that copies of this presentation are in the back of the room. In addition, copies of the North Anna and Surry license renewal applications are also available for reference in the back of the room.

We have received no requests for time to make oral statements or written comments from members of the public regarding today's **meeting**. (if comments/statements received they should be presented/read now and then make the following statement: The staff will address these concerns as part of today's presentation.)

We will now proceed with the meeting. I call upon Mr. P. T. Kuo, Program Director for the NRC Division of License Renewal and Environmental Impacts.

ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
 PLANT LICENSE RENEWAL SUBCOMMITTEE MEETING
 NORTH ANNA, UNITS 1 & 2 AND SURRY UNITS, 1 & 2
 JULY 9, 2002, ROCKVILLE, MARYLAND

Contact: Tim Kobetz (301-874-3449, tj1@nrc.gov)

-PROPOSED SCHEDULE-

	Topics	Presenters	Time
I.	Opening Remarks	G. Leitch, ACRS	8:30-8:35 a.m.
II.	Staff Introduction	P. T. Kuo, NRR	8:35-8:45 a.m.
III.	Overview of the draft SER Related to License Renewal of North Anna (1 & 2) and Surry (1 & 2)	O. Tabatabai, NRR	8:45-9:45 a.m.
	BREAK		9:45-10:00 a.m.
IV.	Virginia Electric and Power Company, Presentation	W. Corbin	10:00-11:45 a.m.
	A. Background		
	B. License Renewal Application Scoping and Screening Process (IPA)		
	C. Aging Effects		
	D. Aging Management Programs		
	E. Time Limited Aging Analyzes		
	LUNCH		11:45-12:45 p.m.
V.	SER Chap. 2: Scoping and Screening of Structures and Components Subject to an Aging Management Review	G. Galletti, Chang Li	12:45 - 1:15 p.m.
VI.	SER Chap. 3: Aging Management Programs	M. Khanna/C. Munson	1:15-1:30 p.m.
	A. Reactor Coolant System	G. Georgiev	1:30-1:45 p.m.
	B. Engineered Safety Features	J. Medoff	1:45-2:00 p.m.
	C. Auxiliary Systems	C. Lauron	2:00-2:15 p.m.
	BREAK		2:15-2:30 p.m.
	D. Steam and Power Conversion Systems	G. Georgiev	2:30-2:45 p.m.
	E. Containment, Structures and Component Support	C. Munson	2:45-3:00 p.m.
	F. Electrical Components	J. Lazevnick	3:00-3:20 p.m.

VII.	SER Chap. 4: Time Limited Aging Analyses	J. Fair, M. Khanna, S. Saba	3:20-3:40 p.m.
VIII.	Subcommittee Discussion	G. Leitch, ACRS	3:40-4:00 p.m.
IX.	Adjourn		4:00 p.m.

NOTE:

- Presentation time should not exceed 50 percent of the total time allocated for specific item. The remaining 50 percent of the time is reserved for discussion.
- 25 copies of the presentation materials to be provided to the Subcommittee



Advisory Committee on Reactor Safeguards Plant License Renewal Subcommittee Meeting

**Surry and North Anna Power Stations,
Units 1 and 2**

July 9, 2002

Participants

- Dominion
 - Bill Corbin - Director, Nuclear Projects
 - Lucky Wroniewicz - LR Project Manager
 - Mike Henig - LRA Supervisor

Purpose of Meeting

- Provide NRC staff with an overview of the license renewal applications for Surry and North Anna Power Stations
- Report the status of the Draft Safety Evaluation Report Open Items and Confirmatory Actions

Background

- License Renewal Applications submitted May 29, 2001
- Format consistent with NEI 95-10, Revision 3 and NUREG 1800 (SRP), Draft, August 2000
- Class of '01 not expected to use the Draft GALL report

Background

- One License Renewal Application submitted for each station with site specific information identified
- Exemption approved for Electronic Submittal (Adobe® Portable Document Format on CD-ROM)

LRA Format

- Consistent with SRP Draft, August 2000 and NEI 95-10, Revision 3
- Sections discussed today
 - Section 2: Scoping and screening methodology and results
 - Section 3: AMR results - Mechanical, Structural, Electrical
 - Section 4: TLAA methodology and results
 - Appendix A: UFSAR Supplement
 - Appendix B: Aging management activities
 - Appendix C: Aging management review methodology*
 - Appendix E: Environmental Report Supplement

* Reviewers Aid - not required by SRP or NEI 95-10

IPA Process

Defined by 10CFR54.21

1. Identify Systems, Structures, Commodities within scope
2. Identify component groups/structural members/commodity groups requiring AMR
3. Perform AMR
4. Identify the means to manage the effects of aging

Section 2:

Scoping Methodology

- Used 10CFR54.4 Rule Scoping “Criteria”
 - Criterion 1: safety-related
 - Criterion 2: non-safety-related affecting safety-related
 - Criterion 3: the five regulated events (FP, EQ, PTS, ATWS, SBO)

Section 2:

Scoping Methodology (cont.)

- Documentation Sources
 - Equipment Data System (EDS) - including safety classifications
 - Maintenance Rule Scoping and Civil Engineering Structural Monitoring Program
 - UFSAR, Technical Specifications, Design Basis Documents
 - In-house Scoping Criteria Reports
 - Plant Drawings and Design Documentation

Section 2: Scoping Results

- Individual Tables for:
 - Systems in scope
 - Systems not in scope
 - Structures in scope
 - Structures not in scope

Section 2:

Screening Methodology

- Mechanical System Screening Overview
 - Reviewed documentation sources to identify intended functions.
 - Used EDS database in conjunction with other documentation sources to identify components supporting these functions.
 - Developed license renewal boundary drawings.

Once this was completed, the passive components within the scope of LR requiring an aging management review were identified.

Section 2:

Screening Methodology (cont.)

- Civil/Structural Screening Overview
 - Reviewed documentation sources to identify intended functions.
 - Used structural detail drawings to identify structural members supporting these functions.

Once this was completed, the passive structural members within the scope of LR requiring an aging management review were identified.

Section 2:

Screening Methodology (cont.)

- Electrical/I&C Screening Overview
 - Passive electrical/I&C components screened on a plant-level basis as commodities
 - Electrical/I&C commodities:
 - Cables and Connectors
 - Electrical Penetrations
 - Bus Ducts

Section 2: Screening Results

- Each Screening Results Section
(Mechanical, Structural, Electrical, I&C)
 - Description
 - UFSAR Reference - hyperlink
 - License Renewal Boundary Drawings* - hyperlink
 - Components Subject to AMR - hyperlink to table

* mechanical systems only

Section 3:

Aging Management Review

- Each AMR Results Section
 - System/Component description reference
 - AMR results tables
 - Generic Topical Report applicability, applicant action item response table if applicable - N/A for structures and electrical, I&C)
 - Materials
 - Environment descriptions
 - Aging effects
 - TLAA (if applicable)
 - Aging management activities



Section 3: AMR Results

Table 3.1.2-1 Reactor Vessels

Subcomponent	Passive Function	Material Group	Environment	Aging Effects Requiring Management	Aging Management Activity
Bottom Mounted Instrumentation Flux Thimble Tubes	PB	Stainless Steel	(E)Treated Water	Cracking	Chemistry Control Program for Primary Systems ISI Program - Reactor Vessel
				Loss of Material	Chemistry Control Program for Primary Systems ISI Program - Reactor Vessel
			(I)Air	None	None Required
Bottom Mounted Instrumentation Guide Tubes	PB	Stainless Steel	(E)Air	None	None Required
			(I)Treated Water	Cracking	Chemistry Control Program for Primary Systems ISI Program - Reactor Vessel
				Loss of Material	Chemistry Control Program for Primary Systems
Bottom Head Dome and Torus (and cladding)	PB	Carbon Steel and Low-alloy Steel	(E)Air	Cracking	ISI Program - Reactor Vessel
			(E)Borated Water Leakage	Loss of Material	Boric Acid Corrosion Surveillance
		Stainless Steel	(I)Treated Water	Cracking	Chemistry Control Program for Primary Systems
			Loss of Material	Chemistry Control Program for Primary Systems	
Closure Head Dome and Flange (and cladding)	PB	Carbon Steel and Low-alloy Steel	(E)Air	Cracking	ISI Program - Reactor Vessel
			(E)Borated Water Leakage	Loss of Material	ISI Program - Reactor Vessel
		Stainless Steel	(I)Treated Water	Cracking	Chemistry Control Program for Primary Systems
			Loss of Material	Chemistry Control Program for Primary Systems	

Section 4:

Time-Limited Aging Analyses Methodology

- Consistent with 10CFR54.21(c) and NEI 95-10
- Key word search of Calculations, Reports, Licensing Correspondence, UFSAR, and WCAPs.

Section 4:

Time-Limited Aging Analyses Results

- Layout consistent with SRP format
- Summarized in Table 4.1-1 showing one of the following criteria are met:
 - (i) the analyses remains valid for period of extended operation.
 - (ii) the analyses have been projected to the end of the period of extended operation.
 - (iii) the effects of aging will be adequately managed for the period of extended operation.

Section 4: Time-Limited Aging Analyses Results (cont.)

- Generic TLAAs
 - Reactor vessel neutron embrittlement
 - Metal Fatigue (including EAF)
 - Environmental Qualification (EQ)
 - Containment tendon prestresses (not applicable)
 - Containment liner plate and penetration fatigue

Section 4: Time-Limited Aging Analyses Results (cont.)

- Plant-specific TLAAAs
 - Crane load cycle limit
 - RCP flywheel
 - Leak-before-break
 - Spent fuel pool liner
 - Piping subsurface indications
 - RCP - Code Case N-481

Appendix A: UFSAR Supplement

- This section provides summaries of the programs and activities credited for managing the effects of aging. Each aging management program or activity accomplishes one or more of the four functions, as listed in the Standard Review Plan for License Renewal: Prevention, Mitigation, Condition Monitoring, and Performance Monitoring.

Appendix B:

Aging Management Activities

- Rely on proven techniques established through existing procedures and programs
- AMA format:
 - Aging effects that are managed
 - List of applicable systems, structures and components
 - Activity evaluation in terms of SRP 10 elements

Appendix B:

Aging Management Activities (cont.)

- Existing Activities - 19
 - Chemistry Control - Primary, Secondary, Fuel Oil
 - Inspections - ISI (components/supports, RPV, RVI, Containment), Augmented, SG, Civil Structures, Battery Racks, Cranes, Secondary Components, Service Water System
 - Boric Acid Corrosion Surveillance
 - Fire Protection Program

Appendix B:

Aging Management Activities (cont.)

- Existing Activities - 19 (cont.)
 - General Condition Monitoring*
 - Reactor Vessel Integrity Management
 - Work Control Process*

* enhanced

Appendix B:

Aging Management Activities (cont.)

- New Activities - 4
 - Buried Pipe and Valve Inspections
 - Infrequently Accessed Areas Inspections
 - Tank Inspections
 - Cable Monitoring (added after submittal)

Appendix B:

Aging Management Activities (cont.)

- Operating Experience
 - Industry and in-house operating experience has been incorporated into aging management activities through the corrective action process
 - Operating experience reviews were performed to identify specific aging issues that might apply to structures, systems and components

Appendix B:

Aging Management Activities (cont.)

- Quality Assurance Program elements of corrective action, confirmation process, and administrative controls are applicable to the safety-related and non-safety-related structures, systems, and components within the scope of license renewal.

Appendix B:

Aging Management Activities (cont.)

- TLAA Support Activities
 - Environmental Qualification Program
 - Transient Cycle Counting Program

Appendix B:

Aging Management Activities (cont.)

- Licensee Follow-up Actions
 - listing of actions required in order to effectively manage the aging effects identified through the aging management review
 - includes commitments for program/activity changes and future inspections
 - most intended to be completed before end of current operating license

Future Actions

- A Revised UFSAR Supplement will incorporate Aging Management Activity Summaries (Appendix A), Licensee Follow-up Actions (Appendix B) and SER Confirmatory Action Items

Aging Management Review Methodology - Appendix C

- Not required - Reviewers Aid - Explains:
 - Grouping of systems, structures, and major components - consistent with SRP and NEI 95-10
 - Short-lived components and consumables
 - Aging effects and mechanisms evaluated
- Westinghouse Generic Topical Reports (Class I Piping, RV Internals, Pressurizer, RCS Supports)

Appendix E:

Environmental Report

- Environmental Report and Review Process:
 - 10 CFR 54.23 requires a Supplement to the applicant's original ER-OL IAW 10 CFR 51
 - Environmental Review must be performed IAW NEPA
 - Environmental Impacts evaluated IAW NUREG-1437 GEIS ('96, '99)
 - Severe Accident Mitigation Alternatives (SAMAs) were reviewed and results incorporated

Appendix E: Environmental Report

- Environmental Report and Review Process:

Additional guidance utilized:

- Supplement 1 to Reg Guide 4.2 (DG-4005)
- NUREG-1455, Supp.1
- Previous License Renewal applicants' Environmental Reports

Appendix E: Environmental Report

- Environmental Report and Review Process:
 - Utilized Subject Matter Experts
 - Conducted New & Significant Information identification/assessment process
 - Involved Environmental Agencies, Organizations, and Public
 - Obtained Industry Peer Review
 - Frequent, Clear and Open Communications w/ NRC

Appendix E: Environmental Report

- Environmental Report Results:
 - Environmental Impacts are Small and Smaller Than Reasonable Alternatives

Draft Safety Evaluation Report Status

- 8 Open Items
 - SBO scope (1)
 - Aging management of cables (3)
 - Additional info on EAF (2)
 - Containment liner design cycles (2)
- 15 Confirmatory Actions
 - confirm that UFSAR Supplement updates were performed (13)
 - drawing updates (1)
 - confirmation of open items resolution (1)

Draft Safety Evaluation Report Status

- Submitted to NRC Project Manager for review and concurrence:
 - Response to 8 Open Items
 - Disposition of 15 Confirmatory Actions, including UFSAR Supplements for both Surry and North Anna
- Technical accuracy of draft SER verified and comments will be provided to NRC



Closing Remarks
