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Subcommittee on Future Plant Design

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1 UNITED STATES OF AMERICA
2 NUCLEAR REGULATORY COMMISSION

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4 ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5 (ACRS)

6 SUBCOMMITTEE ON FUTURE PLANT DESIGN

7 + + + + +

8 MONDAY,

9 JULY 8, 2002

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11 ROCKVILLE, MARYLAND

12 The Subcommittee met at the Nuclear Regulatory
13 Commission, Two White Flint North, Room T2B3, 11545
14 Rockville Pike, at 8:30 a.m., Thomas S. Kress,
15 Chairman, presiding.

16 SUBCOMMITTEE MEMBERS:

17 THOMAS S. KRESS, Chairman

18 MARIO V. BONACA, Member

19 F. PETER FORD, Member

20 GRAHAM M. LEITCH, Member

21 VICTOR H. RANSOM, Member

22 STEPHEN L. ROSEN, Member

23 JOHN D. SIEBER, Member

24 GRAHAM B. WALLIS, Member

25

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1 ACRS STAFF PRESENT:

2 MEDHAT EL-ZEFTAWY

3

4 ALSO PRESENT:

5 CHARLES ADER - RES

6 SYED A. ALI - RES

7 STEVEN ARNDT - RES

8 PEGGY BENNETT - RES

9 SHANA BROWDE - RES

10 DONALD CARLSON - RES

11 MARY DROUIN - RES

12 FAROUK ELTAWILA - RES

13 JOHN H. FLACK - RES

14 CHARLES GREENE - RES

15 JOEL KRAMER - RES

16 RICHARD Y. LEE - RES

17 PAUL LEWIS - RES

18 JOCELYN MITCHELL - RES

19 JOSEPH MUSCARA - RES

20 J. PERENSKI - RES

21 PHIL REED - RES

22 ALAN REED - RES

23 ALAN RUBIN - RES

24 STUART D. RUBIN - RES

25 AMY SNYDER - RES

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1 ALSO PRESENT: (cont.)

2 M. SRINIVASAN - RES

3 EUGENE TRAGER - RES

4 ROY TREPETH - RES

5 GOUTHAM BAGEHI - NRR

6 A.E. BANIONI - NRR

7 LARRY BURKHANT - NRR

8 ANDRE DROID - NRR

9 RICHARD ECKENRODE - NRR

10 EDWIN F. FOXIN - NRR

11 STEPHEN KOENICK - NRR

12 EILEEN McKENNA - NRR

13 UNDINE SHOOP - NRR

14 IAN HASTINGS - AECL Technologies Inc.

15 JOHN LEHNER - Brookhaven National Laboratory

16 LUCA ORIANI - Westinghouse

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C-O-N-T-E-N-T-S

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P-R-O-C-E-E-D-I-N-G-S

8:30 a.m.

CHAIRMAN KRESS: The meeting will now please come to order. This is a meeting of the ACRS Subcommittee on Future Plant Designs. I am Thomas Kress, Chairman of the Subcommittee. Other ACRS members in attendance are Mario Bonaca, Peter Ford, Graham Leitch, Victor Ransom, Stephen Rosen, John Sieber, and Graham Wallis.

For today's meeting, the Subcommittee will review and discuss with the NRC Staff the draft Advanced Reactor Research Plan and its implications on the NRC's regulatory framework. The Subcommittee will gather information, analyze relevant issues and facts, and formulate proposed positions and actions, as appropriate, for deliberation by the full Committee. Mr. Med El-Zeftawy is the cognizant ACRS Staff Engineer for this meeting.

The rules for participation in today's meeting have been announced as part of the notice of this meeting previously published in the Federal Register on June 20, 2002.

A transcript of this meeting is being kept, and the transcript will be made available as stated in the Federal Register Notice. It is

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1 requested that speakers identify themselves and speak
2 with sufficient clarity and volume so that they can be
3 readily heard.

4 That really means go to a microphone and
5 use the microphone.

6 We have received no written comments or
7 requests for time to make oral statements from members
8 of the public. The only statement I have ahead of
9 time is that, although we have a full day's meeting,
10 I don't see how we can do justice to this substantial
11 report in a full day, much less in the hour and a half
12 that we have for the full Committee. But we will give
13 it a go anyway.

14 Do any of the other members have any
15 comments before we get started? Hearing none, I will
16 call upon John Flack to get the meeting started.

17 MR. FLACK: Good morning. Thank you very
18 much for giving us this morning on the Advanced
19 Reactor Research Plan. My name is John Flack. I am
20 the Branch Chief of the Regulatory Effectiveness and
21 Human Factors Branch in the Office of Research.
22 Although the title does not have Advanced Reactors in
23 it, my Branch has the Advanced Reactor Group. Which
24 has the lead on the non-Light Water Reactors. Which
25 include the Pebble Bed and GT-MHR, innovative designs

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1 such as those.

2 What we plan to present to you this
3 morning is more detail on the plan. We had previously
4 been before the full Committee in April. And we went
5 through the plan more at the higher level, visionary
6 level you might say, presentation that was given at
7 that meeting.

8 And today we would like to get more into
9 the detail, the actual key elements of the plan, the
10 issues and so on. So what I'll do is I will briefly
11 go over the purposes of the meeting, our objectives,
12 hopefully in line with your objectives, and discuss
13 the key technical areas, four of them in more detail.

14 So I will turn it over after my opening
15 remarks to Mary Drouin who will do the framework
16 presentation. Stu Rubin who is part of the Advanced
17 Reactor Group will do the Fuels presentation. Joe
18 Muscara who is our point of contact on Advanced
19 Reactors for Material Analysis. And then Don Carlson
20 and Richard Lee will do the Reactor Systems Analysis.

21 I will then come back and talk about those
22 other technical areas that are included in the plan.
23 And then we will discuss a little bit more about the
24 future plans and where we are headed.

25 As I have mentioned, the plan itself

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1 focuses around key technical areas. And what we'd
2 like to do is get down to the levels of the issues and
3 areas and contacts where we are obtaining our
4 information. We did take quite an aggressive
5 approach, at least from my perspective. Had gone out
6 and held workshops, meetings with various stake
7 holders, including the ACRS, have traveled
8 internationally to get as much information as we could
9 or at least, if not at that point, identify where we
10 can get the information.

11 And so, it is a rather comprehensive plan.
12 We are hoping to get feedback, both at this meeting
13 for the record on the transcripts, as well as would
14 support a letter at some point and time. The earlier
15 the better, certainly. That would really focus on two
16 pieces.

17 The first piece is the plan itself. How
18 we went about identifying our needs in the Office of
19 Research or the Regulatory needs with respect to its
20 infrastructure, expertise, tools, data that would be
21 needed to take on these advanced designs as we see
22 them. So that is really one piece of the message.

23 The other is to what level we need to
24 continue to pursue and at what length of time the need
25 for these non-Light Water Reactors. We are

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1 recognizing that we are in a state of flux in some
2 ways. The Pebble Bed, as you know, has terminated its
3 pursuit. And we are in a mode where we are just about
4 phasing that out at this point and time.

5 But what the plan really says is that
6 there are a number of needs that we have in developing
7 the infrastructure. We have basically a Light Water
8 Reactor infrastructure. And it took many years to
9 develop that infrastructure. And what we see in the
10 plan and all the different areas is that, it is quite
11 challenging to take on a new design, new Light Water
12 Reactor.

13 And to wait until the last minute for
14 something like that would be catastrophic in the sense
15 that the need to get the information in, to make the
16 regulatory decisions that would need to be made in a
17 realistic way, would certainly be compromised if we
18 are not ready to do that at some point and time.

19 And so the second piece is a little bit
20 more difficult to take on and that is, what is the
21 vision that we see for the future for these non-Light
22 Water Reactor plans. And when and how to go about
23 developing an infrastructure that we would have in
24 place when those designs do come in. So it is really
25 those two pieces of the presentation or of the support

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1 we are seeking and the message that we are trying to
2 get across.

3 MEMBER ROSEN: John, why are you stressing
4 non-Light Water Reactor plans. I know there are
5 Advanced Reactors that are Light Water Reactors, like
6 the integral systems. Aren't there research issues
7 involved there?

8 MR. FLACK: There are, but let me just go
9 through the next view graph where it talks about the
10 scope of the plan. What it is, is the scope of the
11 plan itself focused on four reactor types basically,
12 at this point and time. The Pebble Bed, the GT-MHR,
13 the IRIS, and the Westinghouse AP-1000/600.

14 MEMBER WALLIS: John, some time in your
15 write up that you sent us, the words "technology
16 neutral" or something I think appears?

17 MR. FLACK: Yes.

18 MEMBER WALLIS: That would seem to cover
19 anything, not just these. When we look at the
20 specifics, we always seem to be talking about four
21 examples.

22 MR. FLACK: That is true. There is really
23 two aspects to the plan itself. One is the technology
24 neutral aspect, which says these are the technical
25 areas. These are the kinds of questions that we need

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1 to ask ourselves in each of these areas.

2 MEMBER WALLIS: For any reactor.

3 MR. FLACK: For any reactor. This plan
4 goes further in saying well these are the four
5 reactors right now that we have that will apply that
6 thinking down to the next level.

7 So at some point, the technology neutral
8 leads you to something more specific. You can only
9 take it to a certain extent. The extent that we are
10 taking it, again, we are asking ourselves three
11 fundamental questions in putting this together. Why
12 we need to do the research? What is the research that
13 we need to do? And how do we plan to use the results.

14 And in each of the technical areas you can
15 ask that against any design. In this case, we have
16 these four designs basically on the table at the time
17 that the plan was being developed. But to get to
18 Steve's question, we see the greatest need in our
19 infrastructure development in the first two.

20 And that is why you see a lot of the
21 discussion centered around the High Temperature Gas
22 Cool Reactors. It is a new technology. The staff is
23 familiar with the Light Water technology. Not to say
24 that there is not issues in the other two, IRIS and
25 Westinghouse. And they are mentioned in the report,

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1 in the plan itself.

2 IRIS, for example, fuels and the new steam
3 generator types. But IRIS is very conceptual at this
4 point in time even. And it is hard to flesh out all
5 the issues that are going to stem from that particular
6 design. But we gave it as best a shot as we could.

7 Of course, AP-1000 is pretty far developed
8 and we have a lot of infrastructure in place already
9 to deal with Light Water Reactors. There are some
10 issues in the AP-1000 that need to be looked at a
11 little more carefully, like in-vessel retention and so
12 on. They are called out in the plan.

13 But again, the plan is to try identify
14 gaps, you know, the delta. The kind of things that we
15 are going to need to put in place in order to do, to
16 support the regulatory process at a later date. That
17 is why you see when you get down to the technical
18 level, a lot of the need is in the Gas Cool Reactor
19 designs.

20 MEMBER FORD: Just to make sure I
21 understand. The plan that was issued, the revision
22 one, in June?

23 MR. FLACK: Yes.

24 MEMBER FORD: Focuses as you say on the
25 top four. And you can take out Pebble Bed.

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1 MR. FLACK: At this point.

2 MEMBER FORD: Yes, at this point. It states
3 that it is technology neutral and that you are looking
4 for big gaps in information? For next year's research
5 work, what actually will be done?

6 MR. FLACK: Well, that is part of the
7 budget process in setting, establishing priorities on
8 what needs to be done. I mean, a lot of facets go
9 into that process. That is part of the question that
10 we are asking ourselves today, given the technology
11 gaps in a non-Light Water Reactor field and with these
12 other designs coming our way now, which I have listed
13 below, and these are the ESBWR, SWR-1000 and the
14 CANDU.

15 The question is, is how much, when to
16 start and to allocate it in some way based on the
17 priorities as we see them. Part of this meeting today
18 is to try to find out from the Committee what their
19 views are in establishing and feeding that in to
20 setting those priorities.

21 So, I don't have the explicit answer to
22 that question since it is evolving. But I think at
23 some level, we need to develop our long term goals in
24 a non-Light Water Reactor field, Gas Cooled technology
25 at a certain pace. And as these other designs come in

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1 and as we see the needs for those designs which we'll
2 be expanding the plan scope over the next few months
3 to capture.

4 How those two work out together, we will
5 know next year. But at this point in time, we are
6 still trying to feel that out, understanding what
7 needs we have and how much resources we have
8 available.

9 CHAIRMAN KRESS: When you get ready to do
10 the PIRTs, would they be individual PIRTs for each
11 reactor type or would you envision an overall PIRT?

12 MR. FLACK: An umbrella PIRT.

13 CHAIRMAN KRESS: An umbrella PIRT of
14 sorts.

15 MR. FLACK: Well, we are entertaining both
16 ideas. We have had one PIRT already in the fuels
17 area, very specific. And we'll have those in those
18 fields where we see the issues and the need. The
19 question on an overall PIRT where you lay out
20 everything. I think there is two parts to that.

21 One is what you are hearing today, that is
22 an infrastructure. Being able to ask the right kinds
23 of questions at some level. And then there is the
24 other piece of okay, now that we know the spectrum of
25 issues, what is it that are more important than the

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1 others, and that becomes the umbrella PIRT.

2 We were thinking about having one umbrella
3 PIRT. But we haven't decided when and what that would
4 include at this point in time. But it is certainly an
5 idea that's, I think, important.

6 CHAIRMAN KRESS: On the budget issue, will
7 the budget you get drive the kind of research you get
8 to do or based on the priorities. Or will you somehow
9 take what you think the needs are and priorities and
10 develop a budget from that and try to see if you can
11 get that kind of budget? I'm not sure which way that
12 goes?

13 MR. FLACK: Well we probably --

14 CHAIRMAN KRESS: Probably a little of
15 both.

16 MR. ELTAWILA: This is Farouk Eltawila
17 from research. I think the budget will drive the
18 process, there is no doubt about it. There is limited
19 amount of money. And the indication that we are
20 getting from the Commission right now that we are
21 going to pursue some activity in the Gas Reactor as
22 well as Light Water Reactors. So, but there is a
23 limited budget and the resources will be based on the
24 devotion of the resource or split in the resources
25 among the activity would be based on the seriousness

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1 of the application.

2 You know, because since we developed that
3 plan as John indicated, we have three additional
4 vendors indicated that they are interested in pre-
5 application review of their design. So we will have
6 to go through an add/check process based on the amount
7 of information presented and the Commission support to
8 address these issues.

9 I am going to add my two cents here about
10 the issue of technology neutral. I think the issue of
11 technology neutral is related to the regulatory
12 framework. What will be 10 CFR.50, you know, that we
13 are going to try to develop that as technology
14 neutral. But when you come to the specifics, every
15 design will have its own technical issue and we need
16 to address these technical issues. So we are not
17 developing a technology neutral, for example, thermal
18 hydraulic for all these designs. Each one will have
19 its own issues and a plan for resolution. But the
20 technology neutral is related to the regulatory
21 framework which Mary is going to address.

22 CHAIRMAN KRESS: Thank you, that makes a
23 lot of sense.

24 MEMBER ROSEN: Let me make a few comments
25 about the scope. First off, the IRIS concept is just

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1 one of a family of integral primary system reactors
2 that is likely to come along. So highlighting it, I
3 think is inappropriate. It is just the integral
4 primary system reactors at this stage, that we should
5 be looking at.

6 Furthermore, your list is, I think, a
7 little incomplete, despite the fact that it is already
8 a daunting list. It is a little incomplete in a
9 number of respects. There are a series of very large
10 pressurized water reactors being considered in Europe,
11 the APR-1400. And the APR Plus, which is a very large
12 1700 megawatt reactor.

13 Also the EPR, which has enhanced active
14 safety systems and extensive severe accident
15 mitigation features. There is a high conversion BWR.
16 Very large, could be as large as 1700 megawatts, but
17 it could be smaller in the 300 megawatt range. And
18 also there is a second generation Advanced Boiling
19 Water Reactor being considered, very large 1700
20 megawatts.

21 So there just in the water family, there
22 are a number of other designs that are going to need
23 to be considered. Now I am not sure that they will
24 each bring up different issues from the research point
25 of view, but I don't think you have the full list yet

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1 on just the water side.

2 Now you do have a note on the bottom on
3 the expected increase and scope of Generation IV. But
4 I don't think it gives it justice and it needs to be
5 given justice in this plan. Because of the
6 extraordinary differences in design that the staff
7 would have to deal with if Generation IV goes ahead as
8 planned.

9 And let me just tick off for you what is
10 in Generation IV right now, just so nobody in the
11 Committee is surprised. It looks like Generation IV
12 reactors, which are down the road a bit, but they
13 should be in the plan as well. Will be a Gas Cooled
14 Fast Reactor, a Molten Salt Reactor, the Sodium
15 Reactors, both oxide and metal fuel, Lead or Lead
16 Bismuth Cooled Cartridge Reactors, a Super Critical
17 Water Cooled System, and a very High Temperature Gas
18 System.

19 So Generation IV, both in its
20 international near term deployment phase and in the
21 longer term phase has got to put on the table an
22 extraordinary range of new designs. And this slide
23 doesn't do it justice, John.

24 MR. FLACK: Well, yes.

25 CHAIRMAN KRESS: The question I would

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1 have, I think they are right in their priority being
2 driven by how serious a particular application is.
3 And I don't know how serious all these Gen IV's will
4 be when it comes up to coming before NRC and saying we
5 want to have this thing certified. I think they can't
6 waste the resources on things that just have limited
7 resources. We have to wait to see how serious the
8 different concepts are.

9 MEMBER ROSEN: Of course, I am not
10 suggesting that you waste your resources. What I am
11 suggesting is that your plan have at least initially
12 the full scope of things that are considered. And
13 that it should be in the plan even if Gas Cooled Fast
14 Reactor, let's say you just note that it is out there.
15 You say no resources will be devoted to it at this
16 time, if it goes forward, we will look at it.

17 But I think to say that we are going to
18 look at the things we can see the tops of our heads
19 over the hill in this plan is a mistake. Since we
20 have the information that there are lots of other
21 things potentially coming. The plan ought to
22 acknowledge all of them. And say, here are the ones
23 we are actually going to work on, even though we
24 understand that there are major efforts both in this
25 government, the U.S. government and in many, many

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1 foreign governments working collaboratively with the
2 U.S. through the Generation IV International Forum.

3 There are many, many other efforts that
4 are underway. I think a plan would be myopic and not
5 as good as it could be. If it didn't take into
6 account the full range, take into account Tom Kress'
7 comment. Obviously you are not going to put money or
8 resources into all of them. But you should at least
9 acknowledge them and say they are out there.

10 MR. FLACK: That is a good comment.

11 MEMBER BONACA: As a minimum, I think for
12 the framework portion which you want to have
13 technology neutral, you want to make sure that by the
14 time you are done, you can accommodate any one of
15 these additional designs. And then when it comes down
16 to the technology specifics, then you can ignore it
17 because of the consideration right now in the short
18 term that they may not be in the short horizon.

19 But I agree with the perspective that
20 particularly when it comes down to the framework, we
21 want to make sure it is technology neutral and
22 accommodates anything else that will come.

23 MEMBER FORD: At your presentation to the
24 Commission a couple of months ago I think it must have
25 been on this subject. The question came up about the

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1 chicken and egg argument. When are the utilities and
2 the OEMs going to come forward with serious
3 applications for these various types of design.

4 And that feeds into your priority and
5 planning to come up with some of the regulatory
6 aspects. Are there any conversations ongoing with the
7 OEM's and utilities more than just a letter saying hey
8 we are coming with a pre-application? Is there any
9 idea of their timing or their strength or will to go
10 forward with this? Or are they just putting a case
11 folder on the mat.

12 MR. FLACK: I don't know if anyone from
13 NRR is present that wants to comment on that. The
14 Office of Research had a lead on non-Light Water
15 Reactor. So it is primarily Pebble Bed, to some
16 extent IRIS and a GT-MHR. So we can really only speak
17 for those.

18 I know there have been interactions,
19 there's pre-application reviews that are being planned
20 and discussed. But to what extent those interactions
21 have been taking place with the specific applicants,
22 I am not as aware of as somebody else might be. But
23 I don't see anybody coming up. So I guess the answer
24 is no. We are just kind of in a holding mode, looking
25 at our infrastructure and issues that might evolve

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1 from these different designs.

2 But I think it is a good point that Steve
3 made and that is we will put in sort of a list of the
4 kinds of reactors that are out there and the status of
5 them, recognizing that they are there. Whether they
6 actually get developed and the materials and the fuels
7 become, get to the point where they need to get to
8 make the designs licensable, it may or may not happen.

9 But at least we know there are certain
10 plants being considered somewhere in the world and
11 having a list like that certainly and the status of
12 that and staying somewhat engaged in understanding
13 what is going on there is probably an important thing
14 to do. So, yes, I think we can add a list to the plan
15 to accommodate that.

16 MEMBER FORD: Tom, I know we are spending
17 a lot of time on this graph, but it is central to
18 everything we do from here on in. Is there any timing
19 aspect? I noticed in your plan you say that the
20 specifics are the responsibility of the licensee and
21 the OEM. And that you are just going to set the
22 higher level requirements.

23 And yet you have got a plan which is going
24 on for several years, so does that mean for several
25 years the OEM and the licensees will not know what

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1 they have to address in their specific applications.
2 And that takes time, and therefore it could be 2020
3 before we even have one of these advanced reactors in
4 place. Is that a ridiculous statement?

5 MR. FLACK: Well the plan is living. So
6 it will accommodate, or attempt to accommodate
7 whatever new technologies come forward or whatever
8 plans come in as far as pre-application. Certainly
9 when a pre-application review comes in already, we
10 will be starting to focus hard on that because we are
11 expecting something close. And that is pretty much
12 the purpose of a pre-application review to be prepared
13 for the design certification or whatever it would come
14 in, in the short term.

15 So that is really going to drive a lot of
16 it. But it is a living plan, so if there are needs
17 and I think that by licensees and applicants looking
18 at this plan and seeing the different research that we
19 are focusing on, recognizing that we are not going to
20 do it all. We are going to be relying a lot on them
21 to do a lot of the work. They will have an
22 understanding of what it is going to take.

23 So I think they can get that message even
24 if the plant isn't specifically addressed by the plan.
25 At some level there is some generic nature to the plan

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1 and the kinds of areas and issues and questions that
2 need to be answered and asked in any case.

3 CHAIRMAN KRESS: Yes, let me give my
4 opinion. The plan, as it sits has a lot of generic
5 nature to it. In the sense that you outline things
6 like the neutronic needs, the thermohydraulic needs,
7 the fission product needs, the fuel needs. And you go
8 right down the line. And then you went specific for
9 the different reactor types.

10 But I think no matter what the reactor
11 type is, those are the generic things you are going to
12 look at. And so I think you have a good start even
13 now, without spelling out these particular reactors,
14 or where the research needs are going to lie.

15 MEMBER WALLIS: Is this a presentation of
16 the plan or is this a presentation of the research
17 needs?

18 CHAIRMAN KRESS: It is not a plan in the
19 sense that it has schedules and milestones and
20 budgets. They didn't intend for it to be that yet, it
21 is too premature.

22 MEMBER WALLIS: That is why I have to ask.
23 I think we are going to hear about needs rather than
24 a plan.

25 CHAIRMAN KRESS: Yes, this is research

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1 needs I think.

2 MR. FLACK: It's more of a process.

3 MEMBER LEITCH: It seems to me the plan
4 divides very logically depending upon, as you have
5 already indicated, whether we are ever going to build
6 a Gas reactor. I guess certainly the regulatory
7 aspects would be good to have technology neutral for
8 that eventuality. But as far as the specific research
9 related to gas reactors, I just have a lot skepticism
10 about whether we are really going to build a gas
11 reactor in this country in the foreseeable future.

12 You know, three months ago we were all
13 spun up about the Pebble Bed Reactor. And it looked
14 like it might actually happen. And now it is
15 apparently not going to happen, at least in the United
16 States. And I don't know what the status of the GT-
17 MHR really is and how serious that really is.

18 As far as I know, there is no utility that
19 has stepped forward and expressed any interest in
20 that. Yet we had with the Pebble Bed reactor a
21 utilities that looked like they were going to
22 aggressively go forward. We were all spun up and
23 spent a quite a bit of effort and now it is, we're
24 not, apparently.

25 MR. ELTAWILA: I think this is the issue

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1 that the whole Commission is struggling with right
2 now. And we are getting you engaged in the struggle
3 to share the pain. Because it is really true you know
4 that how much resources you put and how much you delay
5 the work.

6 You know, if we delay the work
7 indefinitely, we will not be prepared for the
8 industry. So we try to have an approach to be
9 addressing the issue, remain engaged and try to do
10 research. Because even if it is ten, twelve years
11 from now, it is a long time. It appears to be a long
12 time, but it might be a short time to develop the
13 detail that you needed.

14 So we are going to remain engaged. As
15 John indicated, there are other issues that we are
16 better prepared for. For example, ESPWR, we have the
17 knowledge. We can start the pre-application review
18 and support the design in this case. ACR-700,
19 although it is Light Water-Cooled Reactor, we still
20 don't have enough knowledge.

21 So the Agency is going through the process
22 of trying again to assess the seriousness of the
23 application. And how much resources to put on some of
24 these activities versus the others. But as Steve
25 indicated, we are trying to remain engaged in all of

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1 these activities and we will try to allocate resources
2 accordingly.

3 MEMBER BONACA: One question I have I
4 would like to ask your perspective on this. It seems
5 to me there has been the discussion, the presumption
6 that you can have a technology independent framework.
7 And then you can have you know, specific research for
8 technology specific work in fuels and some of the
9 materials.

10 Is it correct in all cases or is the
11 framework somewhat influenced by the particular
12 technology you -- can you make the separation? I am
13 trying to struggle with that because, you know, for
14 example for the Pebble Bed, we're seeing some new
15 challenges that came, insofar as confinement versus
16 containment, and to what degree those challenges
17 affect the framework.

18 MS. DROUIN: When we get into my
19 presentation, that is specifically one question that
20 we are going to ask ourselves.

21 MR. FLACK: Okay, so we'll be there in a
22 minute.

23 MEMBER BONACA: I was making the
24 presumption in my mind and then I began to question
25 the fact, you know, whether it was possible --

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1 MS. DROUIN: And that is, you will see on
2 the slide, is it possible to do that, or to what level
3 do you have to put your --

4 CHAIRMAN KRESS: Well with respect to the
5 Gas Cooler concepts, I agree with Ruth, I don't think
6 the Pebble Bed concept has completely gone away. Just
7 because Exelon pulled out. There are still some
8 activity, it may not be a Pebble Bed. It may be
9 another prismatic form like the Gas-Cooled Thermal.

10 So my view that is, and I think there has
11 been serious thought given to certifying a GT-MHR.
12 So, I don't think you put it aside. I think you have
13 to have it on your agenda. And my only feeling was I
14 would focus more on the GT-MHR than the PBMR right
15 now.

16 MR. FLACK: Yes, that is a good point. I
17 mean internationally, international interest in this
18 gas cooled technology.

19 CHAIRMAN KRESS: Is high.

20 MR. FLACK: And in fact, my assistant is
21 now in Russia with GA and others to see what is going
22 on over there. So, and a lot will come out of that.
23 I think a decision of where it is going to go.

24 Yes I think that it is important to
25 continue to consider this as part of the mix of energy

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1 for the future in the United States.

2 MEMBER ROSEN: I think the other big issue
3 that we may have skirted on, but not addressed, is
4 what research given that you know the scope. What
5 research should be done by industry and what should be
6 done by the Agency. And that issue comes down to and
7 I am stealing some of Tom's thunder here.

8 The definition as I understand it of
9 what's a design basis accident. And what is a beyond
10 design basis accident. Because, design basis
11 accidents would be researched, I guess, by the
12 industry and all of the supporting data for the design
13 basis stuff would be done by the industry.

14 And whatever the staff felt it needed to
15 do on beyond design basis would be paid for by the
16 Agency and the government. Is that correct? And if
17 that is correct, then isn't it crucial to know where
18 the line is in terms of developing the plan?

19 MR. ELTAWILA: That is a very good
20 question. But again, if you are thinking about the
21 old way of doing business, but if you go into the risk
22 informed regulation, there is no distinction between
23 design basis envelope and beyond design basis. So you
24 have to look at the whole spectrum. And with that, it
25 is the responsibility of the vendor and the applicant

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1 to demonstrate the safety case of their plans.

2 So that is the complete responsibility.

3 So any claim an applicant has, they have to provide
4 the data and analysis to support that. On occasion,
5 the staff will try to develop its own independent
6 capabilities. Not in every area, in some of these
7 areas, and again try to push the envelope, you know.
8 That even though that our requirement of 10 CFR, for
9 example, again, don't quote me on that in the future.

10 By let's say -- air ingress in IV gas
11 cooled reactor is a very low likely event. But we
12 know that it is very high consequence event. And by
13 regulation, we might not require them to do anything,
14 but the NRC might be interested in pursuing that issue
15 further to be able to assess the margin and so on. So
16 these are the areas that the staff will keep pushing
17 harder to get its own independent capability in.

18 MEMBER SIEBER: I think once you get
19 beyond the framework where you are developing the
20 regulatory concepts, that it would be important for
21 the agency to know what the vendors are doing. And
22 the Agency research should be sort of complimentary to
23 what the industry is doing.

24 And if they aren't doing any research,
25 that means the concept is not ready to be born yet.

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1 And so I would encourage pretty close looks at what
2 the various vendors are doing and what is going on
3 here in the U.S. and internationally. Which I think
4 is what you are doing. You may not have the resources
5 to do a good enough job.

6 MR. FLACK: But that's -- yes, in fact the
7 pre-application reviews are very important in that
8 regards of understanding just exactly where the
9 applicant is going. And how much more do we need to
10 understand as a regulatory agency.

11 MEMBER SIEBER: That is right.

12 MR. FLACK: So compliments, basically the
13 work. Doesn't duplicate, but compliments. And to
14 some extent there will always be this confirmatory
15 piece to it.

16 CHAIRMAN KRESS: I think we better --

17 MR. FLACK: No other questions? I'll go to
18 my next graph which is basically the structure of the
19 plan. The different technical areas and basically
20 there is nine key areas that we center on.

21 The first is the Framework and Mary is
22 about to present that to you in some detail. Then
23 there is the Accident Analysis which is the PRA, human
24 factors, instrumentation and control. We kind of
25 lumped it up under there. We followed the cornerstone

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1 approach in the plan. So it came along these various
2 areas and I will touch upon that later this afternoon
3 after the presentation on the Reactor Systems
4 Analysis.

5 There is also the Fuels which is
6 important. And you will hear from Stu Rubin on that
7 following Mary's presentation. The Materials which
8 covers the high temperature metals and graphite will
9 follow. And then these others, Structural Analysis,
10 I will touch upon. And Consequence Analysis I will
11 touch upon at the conclusion of the presentations.

12 Eight and nine we will not discuss today
13 at this point. We will be returning to the ACNW to
14 discuss eight. And nine, we just are holding off at
15 the moment. Nine is more of a place holder for work
16 that we could possibly do to support other activities
17 that are ongoing.

18 So, if there is no further questions, I'll
19 turn the rest of the presentation over to Mary Drouin.

20 CHAIRMAN KRESS: I think that is a very
21 nice lay out and a good way to present this
22 information. And this was, where I was saying, the
23 areas you are dealing with are technology neutral.
24 Those apply to any reactor type. So it is a good way
25 to organize things.

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1 MEMBER FORD: This is just to make sure
2 that I am not missing something. This is exactly the
3 same as the framework that was issued back in May, I
4 think it was?

5 MR. FLACK: With respect to the planning?

6 MEMBER FORD: Yes.

7 MR. FLACK: Yes, that is right.

8 MEMBER FORD: There is nothing new?

9 MR. FLACK: No, nothing new.

10 MEMBER LEITCH: John, just before we move
11 on, could you give me an estimate of the level of
12 effort that has been involved in bringing the plan to
13 this stage?

14 MR. FLACK: That is difficult to say since
15 a lot of it is more on the day to day activities of
16 the individual staff members. We have discussed this
17 with, for example, the user offices. There were
18 working groups that were set up to interact, to talk
19 about the issues. Of course, I have put a lot of my
20 time into it over the last six months.

21 It is hard to say exactly, because there's
22 so much of it, it is not like charged to one number
23 and we can add it all up. But I think what is
24 important about the plan, that isn't really written
25 here, is that it is a communication tool. It has in

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1 fact opened up channels of communication across the
2 office as well as with user offices.

3 The group in my branch is really the focal
4 point, but we used the matrix organization. We really
5 look to the technical expertise across the office. So
6 we meet each week to talk about the plan, the
7 activities going on. People get together and discuss
8 this, as well as the user office.

9 So it is an excellent communication tool
10 in just developing the plan and getting people on
11 board and thinking about the future. Where are we
12 going. What are the issues. What's the vision. And
13 it does a lot in that regard. It is hard to put a
14 number on all that.

15 MEMBER LEITCH: Yes, particularly this
16 summarizing the research that is going on
17 internationally, I think is particularly valuable.

18 MR. FLACK: Yes, another place.

19 MEMBER LEITCH: It's a good reference
20 document, if nothing else really in that regard.

21 MR. FLACK: Good.

22 MEMBER ROSEN: I think there is another
23 important thought here that needs to be said. And
24 that is, really you are doing more than just trying to
25 figure out where all the birds are. And where they

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1 are flying to and from. You are not just pure
2 observers in this process.

3 Because by the decisions the Agency makes,
4 it tends to build the future. It is more than just a
5 monitoring role and getting ready for something that
6 might show up. To the extent that you make decisions
7 to go ahead and research things, you actually build
8 the future. You are taking part in making the future.
9 So these decisions should be considered in a lot more
10 active sense than as just trying to catch up.

11 MR. FLACK: Good point. Okay, if there's
12 no other questions and comments I will turn the rest
13 of it over to Mary.

14 MS. DROUIN: My name is Mary Drouin with
15 the Office of Research. I am here to try and give a
16 presentation on where we are in terms of the
17 framework. And you saw in the previous slide I had
18 the word framework in quotes.

19 This means we have still not decided if
20 framework is the appropriate word to be used here.
21 But, for the sake of discussion, that is the word I am
22 going to use. And how we plan to develop this for
23 advanced reactors.

24 I am going to go a little bit into
25 background. What we mean by the structure of this

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1 framework. What our plan is for developing it, our
2 approach, some of the issues that are associated with
3 it. And finally what is our status. Where we are and
4 where we hope to be.

5 It is important to go a little bit on some
6 background here, because we do have a current
7 regulatory structure or framework that has been
8 developed over the past 40 years. You know, that deal
9 with the Light Water Reactor designs. And they
10 certainly can be used through an exemption addition
11 process by going through the current set of
12 regulations and deciding where they are applicable and
13 where there may be holes.

14 My personal feeling is I think that is a
15 dangerous road to just strictly go down there, because
16 you have a danger of overlooking something. Because
17 you are going in with the mindset of something already
18 on the paper. And when you deal with these new
19 advanced reactor designs, you do have some unique
20 operational design issues that need to be considered.

21 So while there again is applicability, it
22 is there, but it is limited. Further, people can
23 discuss the various levels that certainly risk
24 insights have been brought into our current structure.
25 But what we want to do here differently is from the

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1 very onset is bring our PRA results and insights and
2 integrate them at a fundamental level into our
3 decision-making process.

4 CHAIRMAN KRESS: When you say PRA
5 insights, the only insights we have for PRA are for
6 LWRs. That doesn't tell us very much about these
7 other reactor concepts and designs. Do you mean the
8 insights on how useful PRAs are and where they are
9 useful. Is that the kind of insights you are talking
10 about?

11 MS. DROUIN: I think it is both. And as
12 you go through the process, you are going to have to
13 determine what is the scope and level of detail that
14 you want from these risk analyses into what kind of
15 decision you are making.

16 I would argue that you could do right now,
17 some limited PRA analysis. You certainly don't have
18 your whole design, so your scope and your level of
19 detail broadens and goes into more depth as you get
20 more information.

21 But there are some assumptions you can
22 make right now and it is iterative.

23 CHAIRMAN KRESS: Okay I agree with that.
24 But I also gather from that that the framework is
25 going to say PBMR concept -- will have a PRA. And it

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1 will be used in an iterative fashion. Can I assume
2 that will be part of the framework somehow?

3 MS. DROUIN: Yes. I think also those
4 insights will also feed into the framework itself.
5 And we'll get into that particularly when we start
6 talking about the quantitative aspects.

7 MEMBER BONACA: Because you're going to
8 set criteria based on risk?

9 MS. DROUIN: That is right.

10 MEMBER BONACA: So we are forcing really,
11 I mean if you set your criteria based on risk, you are
12 forcing the use of PRA. You have to, to assess how a
13 design would meet those criteria.

14 CHAIRMAN KRESS: This is interesting
15 because this will be the first time that PRA actually
16 seems to have been required by regulation.

17 MS. DROUIN: Correct. And part of the
18 plan, one of the technical areas is development of the
19 PRA. And you will see for that aspect there will be
20 at certain times you are going to have to do research
21 and that research is going to be dependent. And I am
22 talking about PRA.

23 Your particular, it might be methods, it
24 might be development of data. And that is going to
25 depend, to what level are you depending on that

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1 analysis to help you in your decision making.

2 You're going to hear a little bit, at the
3 full committee, on the risk-informed implementation
4 plan about coherence, and we have an SRM from the
5 Commission. Now this was for current reactors, you
6 know that says, provide a plan for moving forward with
7 risk-informed regulation to address regulatory
8 structure convergence with our risk-informed
9 processes.

10 So even though that is for the current
11 reactors, and you talked a little bit this morning
12 about technology neutral. If you talk about
13 technology neutral that would also bring into your
14 Light Water Reactors, our current generation of
15 plants. And so ultimately, you know, we would like to
16 have a single over-arching framework, a regulatory
17 structure that encompasses both our current and our
18 advanced reactor designs.

19 So at this point, in terms of our
20 framework, and I want to really emphasize this next
21 bullet because this is all the way through, we just
22 started thinking. We haven't gone very far. Today is
23 very timely. Because I certainly welcome, you know,
24 input in our plan.

25 MEMBER BONACA: Just a comment I have.

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1 You are really coming down to the structure of
2 approach. Where you are saying criteria are going to
3 be risk-informed and then you are talking about how
4 you meet them.

5 Are you going to say something about
6 safety goals?

7 MS. DROUIN: Yes.

8 MEMBER BONACA: Okay, so --

9 MS. DROUIN: I am going to get more into
10 that. But I am saying, our whole plan here, you know
11 -- and what I am looking for is that we are just in
12 our conceptual stage -- is our plan and approach
13 reasonable? Are we identifying the key issues?

14 CHAIRMAN KRESS: Will we still have design
15 basis accidents that refine the licensing basis, you
16 think?

17 MS. DROUIN: Good question.

18 MEMBER ROSEN: Well I would think from
19 Farouk's comment the answer is no.

20 CHAIRMAN KRESS: I've been assuming the
21 answer would be yes. But the design basis accidents
22 would somehow recognize beyond design basis.

23 MR. ELTAWILA: There would be a design
24 basis envelope. I think the distinction might be in
25 the specification what the level of safety margin and

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1 all of the stuff. But for example, if you tried to
2 have a design basis accident, I mention one issue here
3 is the source term? If you try to have a mechanistic
4 source term you have to go to beyond design basis to
5 get that source term. There is no source term during -
6 -

7 So that is why I mean -- so you will
8 require an applicant or licensee to do a test to try
9 to verify what is the source term that is going to be
10 used. So you might have to run beyond design basis
11 tests, be required from applicant and licensee in
12 order to address this issue.

13 Based on what Exelon presented, it is
14 called a design basis envelope. It was not a design
15 basis accident per se. And also, this is again all
16 issues that need to be discussed during the next
17 couple of years when Mary develops her plan.

18 I just want to make one point clear at
19 this time. This framework does not, we don't need to
20 have that framework to address issues like AP-1000,
21 ESPWR. These are, can be licensed right now under the
22 existing regulation without any problem.

23 CHAIRMAN KRESS: And they probably will
24 be.

25 MR. ELTAWILA: And they will, definitely.

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1 MEMBER SIEBER: It would seem to me though
2 the concept of design basis in quality requirements
3 came about because in the early days there was not the
4 computational PRA that defined what the risks were.
5 And so this design basis was sort of a substitute for
6 that. And as we move along and progress in the PRA
7 technology, we come up with the concept of maybe some
8 design basis quality requirements are too much or too
9 little.

10 And that is the basis of the South Texas
11 amendment. And it would seem to me that you ought to
12 start with a clean piece of paper and decide whether
13 you need the old style design basis, or not, or have
14 PRA and safety goals define what the quality
15 requirements are and what system requirements are,
16 whether you need a containment or not and so forth.

17 And in this framework, that is where you
18 would decide how you are going to apply that. That
19 would define what the new rules look like, to me.
20 That is one way, anyway.

21 MEMBER ROSEN: In effect, provide a graded
22 approach to quality.

23 MEMBER SIEBER: That's right.

24 MEMBER ROSEN: Which by the way is not new.
25 We never really did it, because we didn't have the

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1 tools. We had black and white. Our grading was black
2 and white, yes or no, on or off. Now we can do much
3 better.

4 MEMBER BONACA: You still have to design
5 the ACCS System if you have the water reactor design.
6 So still you'll have to define what are the criteria
7 that you have to fulfill with the ACCS System. So you
8 have to come down I think to some kind of design basis
9 event, whatever.

10 CHAIRMAN KRESS: I think I agree with
11 that. It is a very nice tool for the designer to
12 design to. It could be risk-informed. It is also a
13 good way to work in your concepts of defense in depth
14 --

15 MEMBER BONACA: Well, I think information
16 should reduce the burden, the unnecessary burden.
17 That's the whole purpose of that. But in reality,
18 ultimately the designer has to know how much water
19 they have to provide, under what conditions and where.

20 CHAIRMAN KRESS: I think one of the real
21 challenges for getting design basis accidents is going
22 to be what are your figures of merit that you have to
23 meet.

24 MEMBER SIEBER: That's right.

25 CHAIRMAN KRESS: For some of the concepts,

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1 you just got to have new figures of merit. You can't
2 use the ones you have been using for LWRs.

3 MEMBER BONACA: True.

4 CHAIRMAN KRESS: I think preserving a
5 design basis concept is probably worthwhile thinking
6 about.

7 MS. DROUIN: When we look, forgive my
8 typing there at the top. When we look at this
9 structure and this framework, a lot of basic questions
10 when we just start dealing with it conceptually.
11 Where you would start putting the words to it.

12 But, you know, one of the basic questions
13 that comes up first. Can it be established at various
14 levels? Should it be established at various levels?
15 I mean beginning at the top, should it be a generic
16 level where it is applicable to all currently
17 envisioned designs? Or should it be more design-
18 specific?

19 And so we have multiple frameworks, one
20 applicable to each design, or some combination of the
21 above. Our approach right now is going to start with
22 the Generic I High Level, or conceptually it should be
23 technology neutral. And then as you go down in depth,
24 but again, is this the right, you know, approach to go
25 after?

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1 Also another fundamental question is,
2 should the framework have both qualitative and
3 quantitative aspects to it, criteria?

4 CHAIRMAN KRESS: Well you know how this
5 committee feels about that. The "n". We want that
6 "n" in there. Quantitative. I think once again, you
7 are establishing various levels depending on whether
8 you are trying to preserve some sort of Appendix A,
9 general design criteria.

10 MS. DROUIN: Yes.

11 CHAIRMAN KRESS: That is where it is going
12 to get tricky.

13 MS. DROUIN: There is going to be
14 difficulties and issues. Both policy and technical
15 associated as we look at these and try and make some
16 decisions. We kind of jumped ahead a little bit a few
17 minutes ago, but major point.

18 We said that the risk insights, our PRAs
19 are going to be an integral part from the very
20 beginning, such that as each reactor is licensed. You
21 are going to bring, your risk insights will be used as
22 appropriate, you know, at each step of the process in
23 your decision making.

24 And because it is going to be integral, we
25 want the structure, this framework to be risk-informed

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1 and to be used as a key player and help focusing the
2 regulations and where the high risk areas are. And
3 because it is also still going to be risk-informed as
4 with our current, and we are going to maintain the
5 principles, you know, of defense in depth and safety
6 margins.

7 And all of these have issues that are
8 going to be associated with them. That I will touch
9 on briefly as we go along.

10 MEMBER WALLIS: I don't know how you do
11 that? How do you write these new regulations for
12 something that doesn't exist yet, based on high risk
13 areas when you don't have a PRA yet. You don't know
14 what the high risk areas are?

15 MS. DROUIN: That is why it is iterative.

16 MEMBER WALLIS: Well you need a better way
17 of designing something. Then something which is so
18 dependent on waiting for something else to happen.

19 MS. DROUIN: I think you have a lot of
20 experience. And when you talk about something that is
21 going to be technology neutral, the issues that you
22 are talking about can be at the next level. And what
23 I mean by that is one approach is you write your
24 regulations at a high level where they are technology
25 neutral.

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1 And then as you come to the next level,
2 perhaps in your regulatory guide, then you start
3 dealing with the specific issues on the specific
4 reactor designs.

5 MEMBER FORD: Maybe it would help us, Mary
6 if you, could just give us an example? I am mirroring
7 Graham's concern, how do you apply such a -- Well,
8 what is the frequency of an event. What is the impact
9 going through a PRA analysis which is technology
10 neutral. Could you give an example?

11 MEMBER BONACA: You could use option three
12 as an example. Because there you have, for example,
13 defense in depth with prevention and mitigation that
14 you set with certain criteria. You could talk about
15 how do you allow in this framework. Maybe, there's a
16 portion that could take place in different ways.

17 MS. DROUIN: Well, I think also we are
18 stepping way ahead than where we are even in our
19 thinking process at this point. What we are trying to
20 do right now is to outline an approach and a plan for
21 getting there.

22 How it is all going to fall out, it is too
23 early to say at this point. I do think that you can
24 come in and you have enough knowledge at a high level
25 of these reactor designs to build a high level PRA

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1 that will kind of focus you -- You know, I am not
2 trying to get to this valve or this component, is what
3 you have to worry about.

4 MEMBER FORD: Okay.

5 MS. DROUIN: You're not there at this
6 point. You are at a much higher area, level. Sorry.
7 And maybe LOCAs, I am just talking about now,
8 conceptually. Maybe LOCAs is where you need to worry
9 about versus maybe it is more transient. Or maybe it
10 is some other different reactor type. But I think you
11 do know enough about the designs to come in to help
12 you formulate, for example, what your design basis
13 accidents should be.

14 MR. ELTAWILA: I am going to go out on a
15 limb for right now and say it is not going to look
16 anything different from what we might -- it might
17 slightly look different from what we have right now.
18 But instead of having embedded in the regulation a
19 pellet temperature and correlation for maker and just
20 for oxidation model. You are going to make the
21 regulation neutral.

22 For example say that you should not have
23 a fuel failure for example. And it is almost written
24 exactly like that right now. And relegate all the
25 details about the evaluation model. About how to

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1 demonstrate that for the difference type of reactors
2 into the regard. So that, I really, we are making it
3 bigger than what it is. But it is going to look --
4 just to clean up the regulation to make it look at
5 very high level and the rest of this stuff will be in
6 a specific other document.

7 CHAIRMAN KRESS: We are not thinking
8 exclusively of the CDF and LERF.

9 MS. DROUIN: And you will see that in
10 another slide.

11 MEMBER WALLIS: I think it would help if
12 we had a framework for the current regulations. If we
13 really knew what that was, then we could perhaps
14 duplicate it.

15 MS. DROUIN: And I'm going to get into
16 that because our intent is not to re-invent, you know
17 a lot of good work that has gone in the past. Take
18 advantage of all the previous work. Such as the
19 framework that we have developed for risk-informing
20 Part 50.

21 CHAIRMAN KRESS: Let me ask you about
22 that. You know when I think about that framework, I
23 picture this table where you have various frequency
24 events and then you have a CDF and a conditional
25 containment failure probability for those which are

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1 acceptable levels.

2 That bothers me, if that is what you mean
3 as the starting framework.

4 MS. DROUIN: I am going to get into that.

5 CHAIRMAN KRESS: Okay, but that bothers me
6 if that is your starting framework. Because those
7 concepts may or may not be the right ones.

8 MS. DROUIN: That is exactly right.

9 MEMBER BONACA: Although from the
10 perspective of the way they structure the table,
11 prevention and mitigation?

12 CHAIRMAN KRESS: That may even be wrong.

13 MEMBER BONACA: Yes, but I am saying that
14 you could introduce flexibility in that. And how to
15 achieve that in a way that, and I am not thinking of
16 the Pebble Bed. I mean, where you can be able to
17 accommodate a balance as long as you can achieve the
18 ultimate objective which you are setting. So there
19 are ways in which you can do flexibility with that.

20 CHAIRMAN KRESS: That is what I'm working
21 toward.

22 MS. DROUIN: Let me skip the next slide.
23 I am going to come back to it. But I think it would
24 be easier if I go to the next one, slide nine.
25 Because I wanted to go through our current framework

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1 that we're using on Part 50. And this is the start of
2 the framework.

3 And that it has, our framework, our
4 current framework that we are using on Part 50 has
5 both qualitative and quantitative aspects. So it is
6 not just that single figure that you are referring to
7 that has numbers.

8 On the qualitative aspect we say there is
9 two parts to it. We have one that's a hierarchal
10 structure that starts with the goal to protect the
11 public health and safety. That is the over-arching
12 structure.

13 CHAIRMAN KRESS: Do you have a definition
14 of what that means?

15 MS. DROUIN: I am going to get to that in
16 the next slide. It starts with that goal. And then
17 the second part of the qualitative is that it is going
18 to be constructed in such a manner that it maintains
19 a defense in depth philosophy. You will see that
20 hopefully on the next couple of slides.

21 And then the second aspect is the
22 quantitative part of the framework. And that is where
23 we bring in quantitative guidelines to help us define
24 what is meant by safe enough. And we do that with the
25 current one by using the safety goals.

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1 If you go to the next slide, again dealing
2 with our current. Looking at the qualitative aspects
3 now what we mean by the hierarchical structure. And
4 what we are saying is that with the advanced reactors
5 we are going to follow this same concept.

6 That we are going to start with this goal
7 of protecting the public health and safety. It is
8 going to be the top-down approach. And then how we
9 define what that goal is, or differently, how we are
10 going to achieve it, is identifying the cornerstones.
11 And the cornerstones on the current framework were
12 derived from the reactor oversight program.

13 And there were seven cornerstones, but we
14 focused the cornerstones for Safe Nuclear Power Plant
15 Operations. And you will see on the next slide that
16 we had focused in on the reactor safety ones.

17 And we are going to implement those
18 cornerstones through strategies of accident prevention
19 and accident mitigation. And then ultimately to
20 achieve those strategies, we are going to employ these
21 tactics such as defense in depth, safety margins,
22 design bases. We are going to use those to help us
23 form the regulations and how we do oversight.

24 So that is the hierarchical structure of
25 the current one and we are going to stay with that

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1 same concept. We see no reason to change it right now
2 for the advanced reactors at that level.

3 On the next slide, and you will see there
4 over to the left, the top down going from your goal to
5 your cornerstones to your strategies to your tactics.

6 Is that on the corner framework, those are
7 now defined to the next level of detail. And so if
8 you start with your reactor safety, there were four
9 very specific cornerstones that were identified for
10 the reactor safety.

11 Your Initiating events, mitigation
12 systems, barrier integrity and emergency preparedness.
13 Now whether or not these will be the same. And
14 whether we should expand, for example, over to
15 radiation safety and security, these are all questions
16 now that we are going to have to deal with and answer
17 for the advanced reactors.

18 And the same thing when we get to the
19 strategies. Here for the current reactors under
20 accident prevention we said limit the initiating
21 events, limit your core damage frequency given you
22 have the initiating, limit your radionuclide release
23 and limit your public health.

24 Whether those remain the same at that
25 level, the same strategies, are questions that we are

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1 going to look at and answer.

2 CHAIRMAN KRESS: Remind me what you meant
3 by radiation safety, the bullet called general public.
4 Was that intended to apply to smaller releases of
5 radioactivity? Or control of waste? Or what was that
6 bullet for? I forgot.

7 MS. DROUIN: You know, to be honest, I
8 don't remember. I would have to go back and look at
9 the definition of that one.

10 CHAIRMAN KRESS: What I am trying to
11 decide is whether or not under reactor safety you just
12 focus on things like prong fatalities and latent
13 fatalities. And relegate things like frequency of
14 small releases and things of that nature to the
15 radiation safety.

16 MEMBER SIEBER: I think there is two
17 different things there. For example, if you look at
18 the oversight program, it talks about routine releases
19 ODCM and those kinds of things. But if you look at it
20 from a public safety standpoint, it would have more to
21 do with the effectiveness of evacuation plans and
22 warning systems and potassium iodide. At least in my
23 way of looking at it.

24 So, it ends up in the global sense as a
25 combination of the two. It is either chronic or

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1 acute. And we need to limit both effects, both the
2 chronic effect and the acute effect.

3 MEMBER WALLIS: Why would anything change
4 on a new design from this framework?

5 MS. DROUIN: I think when you talk about
6 at this level, the concept, the structure I don't
7 think changes.

8 MEMBER SIEBER: Right.

9 MS. DROUIN: I think at the level of
10 protecting the public health, reactor safety,
11 radiation safety, security, I don't think that
12 changes.

13 Accident prevention/mitigation I don't
14 think changes. But how you define those cornerstones
15 and how you define the strategies, that next level may
16 change. I don't necessarily think that your tactics
17 will change. But how you define the tactics may
18 change.

19 MEMBER BONACA: Wouldn't that be very much
20 PRA-driven. I mean how you apply defense in depth and
21 safety margin. Although they are, we always say that
22 PRA is subsidiary to the defense in depth. Yet you
23 are using the PRA to make decisions about how -- the
24 way you are going to apply it. So that is going to
25 take you in different directions.

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1 But insofar as the prevention and
2 mitigation right now, you are very, in Option Three
3 you are very prescriptive about how you go insofar as
4 what, how much you give to prevention, how much to
5 mitigation. Any thoughts about how far you are going
6 to be in allowing a shift, for example, between the
7 two? Some new designs are challenging in that
8 particular area.

9 MS. DROUIN: We have not gotten there yet.

10 MR. FLACK: Yes, I think that is a good
11 point. I think a lot is going to depend on how much
12 we really know about the plant. That is where I
13 research, I think becomes very important. Because the
14 more confidence and the more data and the more
15 information you have about a plan, the better
16 decisions could be made.

17 Because the lapse in that is going to
18 result in the need for more defense in depth and so
19 on. So I think that is going to play out in kind of
20 a --

21 MEMBER BONACA: The reason why I asked
22 that question is it seems to me that in the Pebble
23 Bed, I mean there was the challenging issue that how
24 far are you going to allow to prevention insofar as --
25 and then, less, okay.

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1 So that is really what you are going to do
2 with those issues at that strategy level.

3 MEMBER SIEBER: I guess another factor in
4 new advanced designs is that there is going to be more
5 uncertainty than you would have with a fleet of 25
6 year old PWRs.

7 MR. FLACK: That's right.

8 MEMBER SIEBER: Because of that, you are
9 going to end up initially with more defense in depth
10 and you may ultimately accept that as being adequate.

11 MEMBER BONACA: That is a very good point
12 that Jack is raising. Because so much of what we call
13 regulatory burden today, wasn't driven by purely,
14 simply we just slap on a requirement. It was driven
15 by uncertainty that was inherent in the technology 30
16 to 40 years ago.

17 So the risk is that, although we want to
18 have all the necessary and sufficient criteria here,
19 we are going to have burden.

20 MR. FLACK: I don't know how we deal with
21 that. Initially we'll have to.

22 MS. DROUIN: AS you can see, our approach
23 is to go through each level here. And you know,
24 evaluate its applicability and its appropriateness for
25 advanced reactors. So each one is that safety goal

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1 the appropriate one. You know the current framework
2 uses the QHOs. Are those the right ones to be used
3 here? In defining how you are going to protect the
4 public health and safety. Are the cornerstones
5 appropriate? Do you need to expand it? Same thing
6 with the strategies, both from a qualitative
7 perspective and from a quantitative perspective.

8 And again, have we identified the
9 appropriate tactics? The level of detail that we are
10 going to go into, is that appropriate? I'm going to
11 discuss these a little bit more on the next couple of
12 slides where I have given some examples. It is hard
13 sometimes to separate out policy versus technical
14 because sometimes they feed into each other in trying
15 to answer the policy. You might have to have more
16 technical understanding.

17 And I haven't tried to list everything
18 here, just some of the preliminary ones that we have
19 identified and thought about. Again, I have said this
20 one several times, should additional cornerstones,
21 just at the high level, should we go beyond the
22 reactor safety? Should we include radiation safety,
23 security and safeguards? And then within the reactor
24 safety are the four that are identified there, the
25 appropriate ones. Should we start looking into land

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1 contamination, for example?

2 CHAIRMAN KRESS: You know, I don't even
3 think you should have even asked the question. To me
4 it was obvious, yes you should be thinking about it.
5 It is part of your regulatory objectives to have an
6 acceptable level of insult. And that is an insult
7 that you have to think about. You know, we would say
8 sure.

9 MS. DROUIN: Okay.

10 MEMBER SIEBER: Yes, but it is not in the
11 policy now.

12 MR. ELTAWILA: It is a policy issue.

13 CHAIRMAN KRESS: There are things -- but
14 it is dealt with in the regulations to some extent.

15 MEMBER ROSEN: You are not implying that
16 all of these are new questions. I think, should the
17 level of safety be raised for new plants, your next
18 bullet. I thought the commission has already
19 expressed its expectation on that subject.

20 CHAIRMAN KRESS: Well that was sort of
21 ambiguous statement.

22 MS. DROUIN: Yes.

23 MEMBER SIEBER: That's right and it needs
24 to develop into some kind of policy.

25 MS. DROUIN: And what it is meant by that.

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1 MEMBER SIEBER: Right.

2 MEMBER ROSEN: It's not going to be less
3 safe than the current generation.

4 MS. DROUIN: It will not --

5 CHAIRMAN KRESS: It certainly says that.

6 MEMBER FORD: Mary, where does early site
7 permits come into this whole argument?

8 MS. DROUIN: I'm sorry?

9 MEMBER FORD: Where does early site
10 permits come into this whole argument? I keep
11 thinking about timing. We have got three applications
12 for early site permits on the desk right now. And as
13 I understand it from what I have seen, it may require
14 a fair amount of additional work.

15 I don't know if there is any research
16 money being allocated to it. Where does it come in on
17 this policy issue? Is there any policy issues
18 associated with early site permits for unspecified new
19 reactors at those three sites?

20 MS. DROUIN: I don't have an answer to
21 that.

22 MR. FLACK: Yes, I am not aware of any at
23 the moment. We are actually testing the process as we
24 go. As you know, this has not been exercised before.
25 And a lot of the interest is in seeing how this will

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1 go.

2 But at the moment, there wasn't anything
3 within the context of the plan itself that research
4 needs in that area at the moment. Whether or not
5 something else comes up related to the framework.
6 Actually that may come out of this process as it is
7 being exercised.

8 MEMBER FORD: So, for any one of these
9 three sites that are being proposed, if someone came
10 in and said we want to put in an MHR, a GT-MHR, the
11 existing regulations would just be sufficient?

12 MR. FLACK: Well it would be applied.

13 MS. DROUIN: Yes, you wouldn't say that
14 the existing regulations would be sufficient, but you
15 would use the existing regulations to make your
16 decision. And you would go through them to decide
17 which ones were appropriate and which ones would not
18 be appropriate. And where you may need to make some
19 changes to the current ones to meet that reactor
20 design.

21 MEMBER FORD: Okay.

22 MS. DROUIN: And then we get to --

23 CHAIRMAN KRESS: Your regulations ought to
24 be site-related. Talking about the various site
25 permits. When you are talking about a LERF, that is

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1 a site characteristic. That is not a plant
2 characteristic.

3 MS. DROUIN: That's site.

4 CHAIRMAN KRESS: The LERF is a plant
5 characteristic, the acceptable value of LERF is a site
6 characteristic. When you are dealing with regulations
7 you are talking about acceptable values. So,
8 implicitly, you have to have a site in mind. And that
9 ought to be part of the thinking when you deal with
10 early site permits.

11 You have to ask how many plants are
12 already on there? What is their collective LERF
13 value? And am I going to put a new one on there? How
14 much I am going to add to that LERF? That's the sort
15 of thing you have to think about.

16 MEMBER FORD: I am really showing my
17 ignorance here at this point. As soon as the
18 different radionuclide release, which give rise to
19 different pump fatality statistics. Would that not
20 impact on ESP?

21 CHAIRMAN KRESS: Absolutely it would. If
22 you got a different mix of isotopes for example, and
23 different quantity of isotopes, then the definition we
24 now have for LERF, acceptable value of LERF in terms
25 of what it means in terms of a surrogate for prong

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1 fatality safety though, just completely wrong.

2 MEMBER FORD: So, that is dependent on
3 that --

4 CHAIRMAN KRESS: Absolutely. On the type
5 and the site.

6 MS. DROUIN: One of the reasons that when
7 you look at the hierarchical structure of the
8 framework and if you stay at the highest level where
9 you are coming down you have your goal, your
10 cornerstone, your strategies and tactics. And while
11 conceptually, you know, I do firmly believe that that
12 is applicable to all technologies.

13 The details of it that are currently there
14 for Part 50 are there because of how you are using
15 that framework. And that framework was being used to
16 help look at the current set of regulations and see if
17 they need to be revised, deleted, enhanced or
18 whatever.

19 So now we are going to stay with that same
20 concept, but how this framework is going to be used,
21 is a critical decision in this whole process. When
22 and how it is to be used, will be fundamental in
23 helping you decide in determining whether at each part
24 whether your goals, cornerstones, etc. are applicable
25 and appropriate.

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1 So, one of the very fundamental questions
2 that has to be asked is how do you plan to use this?
3 When are you going to use it? And how are you going
4 to use it?

5 CHAIRMAN KRESS: I think you are going to
6 have to back up on this LERF concept. Because it is
7 going to be site-specific. It is going to depend on
8 the design of your reactor. What type of reactor you
9 have. I think you are going to have to back up to the
10 next level again and say my goals are something else.
11 They're prong fatalities. They're land contamination,
12 whatever. They're frequency of release of fission
13 products.

14 I think you are going to have to define
15 the high level acceptance criteria in that. And
16 whether you can back down to a LERF, is in my mind,
17 questionable at this time.

18 MS. DROUIN: I didn't put it on the slide,
19 but it is in my notes here. I mean I still haven't
20 given you your quantitative health objections. Are
21 those even the appropriate ones?

22 CHAIRMAN KRESS: That is questionable too
23 in my mind, yes.

24 MS. DROUIN: You have to start there.

25 CHAIRMAN KRESS: That is a good place to

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1 start.

2 MS. DROUIN: That is where you have to
3 start. What should be that safety goal?

4 CHAIRMAN KRESS: Yes.

5 MS. DROUIN: And the safety goal that we
6 are using right now in the current structure are the
7 QHOs.

8 CHAIRMAN KRESS: Well, I think that is a
9 good start.

10 MS. DROUIN: You know, should we start
11 there and then given that, what are the appropriate
12 surrogates? Right now we are using CDF and LERF. Are
13 those the appropriate ones? And then given, once you
14 determine what are your appropriate surrogates,
15 whether they are CDF or LERF, then what are the
16 appropriate quantitative guidelines associated with
17 them?

18 CHAIRMAN KRESS: LERF may be appropriate,
19 but the one that's in regulatory guide 1.174, I don't
20 think is appropriate. 1 time seven minus five per
21 year, I think you should throw that one out of your
22 mind and start from there.

23 MR. CARLSON: Could I make a comment on
24 that?

25 MS. DROUIN: I think you have to look at

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1 both what it should be just qualitative, what should
2 the surrogate be. And then what should be its
3 quantitative value.

4 MEMBER SIEBER: I think that problem is
5 pretty complicated because the source term changes
6 with burn up, number one.

7 CHAIRMAN KRESS: That's right. That 1.1
8 times 10, to the minus 5 depends on it.

9 MEMBER SIEBER: That's right. And so
10 really what you are looking at is how much uncertainty
11 is there in defining what LERF means in terms of QHOs.
12 And then you have to make another decision beyond
13 that, which is how conservative do you want to be.

14 You may end up with LERF times some factor
15 that you agree on envelopes the uncertainty. You know
16 that is one way to do it. Otherwise, a computation of
17 that gets very complicated. As you and I know.

18 CHAIRMAN KRESS: Yes. We have hashed that
19 one out, haven't we.

20 MEMBER SIEBER: Took a long time.

21 MS. DROUIN: I also think another very
22 tough one is going to be you know, the level of
23 defense in depth and what we mean by that. Right now,
24 under the current framework, let me say it a little
25 differently.

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1 I think your thought process is different
2 when you are looking at a current set of regulations
3 and you are risk informing them and you want to
4 maintain the defense in depth that is built into them
5 versus starting fresh. Where you want to build
6 defense in depth, but you don't want to go to the
7 extent where you are now creating undue burden from
8 the very beginning.

9 So how you define defense in depth from
10 that perspective, and safety margins so you don't go
11 too far. I think brings different questions that need
12 to be asked further than what we were doing on the
13 current Part 50.

14 CHAIRMAN KRESS: Yes, we'll be very
15 interested in how you come down on that eventually.

16 MS. DROUIN: I will be too.

17 MEMBER WALLIS: Well I suspect you'll find
18 what Jack Sieber was saying. That if you go to
19 something which you don't know much about, you are
20 going to have to have more defense in depth to account
21 for your uncertainty about what is going to happen.
22 So it is not going to be a question of reducing
23 burden.

24 You're going to reduce burden maybe after
25 you have had some experience with these.

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1 MS. DROUIN: That might have to be the way
2 it gets. Going back to the previous slide.

3 MEMBER SIEBER: That's not progress.

4 MS. DROUIN: Yes, we want to create -- and
5 I apologize the slide did not get changed. It is
6 supposed to read outline a path for generating a
7 framework. Decision-making criteria was supposed to
8 be framework there.

9 You know, how do we intend to create this
10 framework. You know, recognizing that you know, we
11 want a framework that is going to ensure that the
12 design and operating requirements for advanced
13 reactors are developing in a consistent, systematic
14 and structured manner.

15 I think that is very important. We want
16 to make sure that the advanced reactor regulations,
17 you know, are going to be directly tied to these high
18 level safety goals and principles that we end up
19 defining. We want to be able to show that these
20 safety goals, however we define them, are met.
21 Perhaps even exceeded. And that is another issue we
22 are going to have to deal with. And ensure that the
23 regulations, where appropriate, are performance based.

24 MEMBER WALLIS: So this is, again, a
25 statement of objectives?

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1 MS. DROUIN: Yes.

2 MEMBER WALLIS: There isn't much of a
3 plan?

4 MS. DROUIN: We don't have a plan yet.

5 MEMBER WALLIS: You call it a plan,
6 though.

7 MS. DROUIN: Well this is what we want our
8 plan to do.

9 MEMBER WALLIS: Right, so while I am
10 sitting here assessing the likelihood that you will
11 ever succeed. And all you keep doing is asking
12 questions and having objectives, and I don't know how
13 to assess the probability that you will ever get
14 there.

15 MS. DROUIN: Well I think we are going to
16 have to come back. Because again, I wanted to put
17 right up front here, we just started on this.

18 MEMBER WALLIS: You have talked to us
19 before, so can't have just started.

20 MS. DROUIN: This is my first time up
21 here.

22 MR. ELTAWILA: I came here, Graham you are
23 correct, and talked about it. But again, we go
24 through a budget process and we will try to allocate
25 resources and all this stuff. So it is just part of

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1 the --

2 MEMBER WALLIS: That's the impression I
3 get. Is that when you get the money then you will
4 figure out what to do.

5 MR. ELTAWILA: That is not fair, but at --

6 MEMBER WALLIS: No it's realistic.

7 MR. ELTAWILA: I suggest you don't give
8 credit to the staff at all --

9 MEMBER FORD: Jack, at the very beginning
10 in your opening statements, you correctly said that
11 this plan is identifying all of the issues that have
12 to be addressed, from a framework regulatory position
13 and the technical position. You then said the next
14 stage would be, with our help, to come up with some
15 sort of PERT. To prioritize all of those questions
16 and then go and do something. When will the PERT be
17 done?

18 MR. FLACK: Well, we talked about the
19 umbrella PERT. PERTs are going on as we speak within
20 the technical areas themselves. What are the issues
21 and ranking those within, just for example, fuels.

22 . Across the board again, it gets back to
23 this question of what is it that is causing us to
24 react now, versus what do we need to put in place for
25 the long term and maintain that for the future,

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1 someday at a gas cooled design coming in. I mean
2 there's two pieces to that.

3 The first piece is that we are reacting to
4 pre-applications. Design certifications that are very
5 close on the horizon that we'll need to prepare for.
6 What are the issues? Since these are light water
7 issues, we are more prepared to deal with those kinds
8 of issues.

9 The question on how much to put into the
10 longer term goals of establishing an infrastructure,
11 a regulatory infrastructure that can process an
12 advanced gas cooled design. I think that is the
13 question. And how this trades off. Whether or not a
14 global PERT will come to an answer on that question,
15 I don't think so.

16 I think that is more of a PERT that needs
17 the commission itself to decide where we go and set
18 that vision. And from there and allocating what needs
19 to be done, how much resources are to be spent in each
20 part of this. Well then we have a plan next to say,
21 well these are the things that are coming out to be
22 the most important things. They are going to need a
23 long term effort that we need to start now if we want
24 to be prepared when the design comes in.

25 A lot of this plan focuses on that.

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1 Getting the tough issues on the table. Saying are we
2 really prepared to deal with these. And if not, when
3 would we be needed to deal with these and try to
4 establish some time frame and resource level to
5 accommodate that. There is no simple process that can
6 get us an answer. I mean everybody has their own
7 views on this.

8 A lot of it will be driven by the
9 Commission's desire to establish certain things and
10 goals for themselves that will then be implemented by
11 the staff. So I don't think that kind of PERT.

12 The PERT that we mentioned earlier,
13 umbrella PERT. Would be okay, now, for a non-light
14 water reactor gas cooled designs, what are the key
15 issues. And we see that even coming as we speak from
16 the plan itself. That is why we are going to be
17 focusing on three of them. Basically the materials,
18 the fuels, and the reactor system analysis.

19 MEMBER FORD: For gas cool reactors?-

20 MR. FLACK: For gas cooled reactors. I
21 mean these are the most complex issues that we are
22 dealing with. There is a lot to them. There is a
23 need to have people familiar with those areas that, in
24 gaps we see more. And so, I think it is coming out at
25 that level from laying everything out on the table,

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1 what is it that needs to be addressed in the long term
2 that we need to start doing now. And a lot of that is
3 from our interactions with stakeholders and the
4 Commission.

5 MEMBER FORD: Are there sufficient plans,
6 i.e., actions ongoing to address evolutionary Light
7 Water Reactors? The ones that you, some of them that
8 you have mentioned, which are probably much more
9 likely to be built than a gas cooled reactor?

10 MR. FLACK: Well we are expanding that as
11 we speak actually.

12 MR. ELTAWILA: Can I add something to what
13 John is saying here. So Graham does not think that we
14 are not working on any of these issues. Just for your
15 information, for a year right now we have been
16 modifying our thermohydraulic and severe accident core
17 to deal with gas cooled reactor. We have been
18 negotiating with DOE about cooperative agreement on
19 performance testing.

20 But to answer Peter's question directly
21 for advanced revolutionary light water reactor, we are
22 right now in the process for that. That is part of
23 the complication of the issue.

24 The money that was going to be spent on
25 testing of Pebble Bed fuel, right now is going to be

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1 reprogrammed to address ESBWR issue. So we are going
2 to delay decision about testing on gas cooled reactor.
3 For other reason, you know that DOE is not ready. We
4 don't have the Pebble yet. And we have the money, so
5 we move the money to address ESBWR.

6 So the priority in my opinion is going to
7 be AP-1000 which we are definitely are on top of
8 everything. And I don't think we have any problem
9 with the ESBWR and the ACR-700, that is the Canadian
10 CANDU reactor.

11 But we will continue to work on gas cooled
12 reactor and when we see opportunity to enter into
13 cooperative agreement that is going to be cost
14 effective for the government, and within our budget,
15 we will enter into this agreement to get information
16 from overseas.

17 So, the plan is being implemented in
18 certain areas. In case of Mary, the Commission told
19 us not to work on the framework in '02. So that was
20 the Commission decision, so we cannot go against the
21 Commission directions.

22 MEMBER FORD: You said the framework --

23 MEMBER SIEBER: Just once --

24 MEMBER FORD: You don't need to change --

25 MR. ELTAWILA: We don't need to change the

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1 framework for light water reactor, they are certified
2 under --

3 MEMBER BONACA: I have a question that. I
4 received in the mail, and haven't been able to review
5 it all, but the document from NEI. I believe NEI 02-
6 02.

7 MS. DROUIN: Right.

8 MEMBER BONACA: Where they are proposing
9 you know, using cornerstone so that the framework.
10 And there is a full approach that's being described
11 there from the reactors. You are communicating with
12 each other?

13 MS. DROUIN: Yes, we've had a meeting on
14 that and we're going to continue to have meetings with
15 them. And that is going to be one of the inputs here
16 that we are going to take into account.

17 MEMBER BONACA: Okay.

18 MS. DROUIN: Absolutely. We have already
19 started looking at it.

20 MEMBER BONACA: Is that the final document
21 from NEI or is it a proposed document for comment or?

22 MS. DROUIN: No it is just --

23 MR. ELTAWILA: It's send as an information
24 paper for NRC. They are not asking a formal reply
25 from NRC. And the staff is going to take that into

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1 account in developing the framework and in the
2 coherent.

3 MEMBER BONACA: Okay, so really the staff
4 in this communication with stakeholders.

5 MR. ELTAWILA: That is correct.

6 MEMBER FORD: Can I ask a question of Tom
7 and yourself. There is another plan? On action plan,
8 ongoing for evolutionary light water reactor.

9 MR. ELTAWILA: in the ESWBR, yes.

10 MEMBER FORD: Those are ongoing plans. I
11 am thinking more selfishly the research report aspect.
12 Would it be useful that you were briefed on those
13 plans, the evolutionary light water reactor?

14 CHAIRMAN KRESS: I certainly think so.

15 MEMBER FORD: Because the way I am seeing
16 it is that the plans that you are talking about for
17 gas cool reactors. By the time we are ready write a
18 research report, are not going to be - We could say
19 yes you hit all the right questions, but the result of
20 those questions is not going to be identified.

21 MS. DROUIN: When I talk about plan here,
22 I am talking about my piece which is the framework.

23 MEMBER FORD: Yes, I understand that.

24 MEMBER SIEBER: It would seem to me though
25 when you consider just the elements that you are

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1 dealing with so far. You have on the one hand
2 phenomena logical research. Which is how the systems
3 work. How the fuel responds. And even going so far
4 as to try and figure out what the source term is for
5 difference between a fast reactor and a thermal
6 reactor and fuel matrix.

7 Then you have on the other hand, this
8 framework. And think the framework has to come first.
9 I believe that there are some flaws in the current
10 framework to be corrected. For example, the concept
11 of LERF being a site issue. The fact that land
12 contamination isn't in there.

13 And LERF may not be the right surrogate.
14 So I think that you have to do that first before you
15 have an idea as to how you want to structure
16 regulations to license and advanced plans. Then on
17 the other hand you need to know about the phenomenon,
18 the responsive materials and the behavior systems in
19 order to actually be able to put your arms around the
20 specific reactor types.

21 So I see it as two different things. And
22 I see the framework as probably having a greater
23 conceptual priority than all the other stuff.

24 CHAIRMAN KRESS: Yeah, I guess I would
25 disagree a little with that. I think parts of the

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1 research plan that deal with the things like
2 neutronics and fission product release and materials.
3 I think no, you are going to need those.

4 MS. DROUIN: Yes.

5 CHAIRMAN KRESS: Regardless of what
6 regulatory structure you don't have. So I think they
7 are independent. There are some things in the plan I
8 think that will depend on what kind of framework you
9 could have. And that has to do with what kind of PRA
10 research you will need to do. And some things having
11 to do with that sort of thing. To me in my mind, they
12 are almost independent.

13 MR. FLACK: Yes.

14 MEMBER SIEBER: That's my point.

15 MS. DROUIN: I think there is some that
16 are independent, but I would also say that there is
17 some cases where you are going to need some research
18 to answer some questions to resolve some framework.

19 CHAIRMAN KRESS: Yeah, I think going in
20 that direction is definitely a positive truth.

21 MEMBER SIEBER: That's what ought to be
22 identified right up front.

23 MS. DROUIN: And those are all the
24 thinking things that we are going to try. In
25 September we aren't going to have answers. But

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1 hopefully we will have identify and how the approach
2 we are going to use.

3 MEMBER BONACA: So this is preliminary
4 plan or preliminary framework? What is going to be in
5 September.

6 MS. DROUIN: No, what you are going to see
7 in September is the preliminary plan.

8 MEMBER ROSEN: That is our next meeting.

9 MEMBER FORD: The itemization of things
10 that have to be done, will not be done I understand
11 for Fiscal Year 2003. Sometime or other beyond 2003
12 to attack those actions that you are going to identify
13 in September.

14 MR. ELTAWILA: Mary, can I say quick words
15 from your mouth?

16 MS. DROUIN: Please.

17 MR. ELTAWILA: The plan that you are
18 talking about here, so we won't start from a clean
19 sheet of paper to develop this regulation. Which is
20 going to build on the existing framework of 10 CFR
21 that we are using right now to change the information
22 10 CFR 5046 to 4044. And you are going to look at
23 that framework to see how it can be expanded to
24 include advanced light water reactor in a technology
25 neutral fashion.

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1 If I say it correctly so we really have a
2 start where not really starting from scratch.

3 MS. DROUIN: Yes. And when I say we
4 aren't going to have answers, what I mean by that is
5 that as we expand. And I have gone through all and
6 showed you all the places where we are going to be
7 looking at. Is identify what we think the issues are
8 and how we intend to go about resolving those issues.

9 MEMBER WALLIS: But you're going in to
10 build the framework. Your objective is to build the
11 framework. And there is someone like a bridge
12 designer coming here saying I have a plan for building
13 this bridge. And I don't really see you building the
14 bridge yet. Because you are so far back in your
15 development in the plan. That is what I have been
16 saying.

17 And I am not talking about the whole
18 program. I think you have parts of the program that
19 is needed to be done which are important. I am just
20 suggesting this framework. I sort of suspect that
21 Jack is right. The framework is the key. To get the
22 framework right, then that guides everything else you
23 do. So I really would like to see a great framework.

24 The only reason I am asking these
25 questions is I think you are a long way from saying

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1 here is our plan. We can see the framework coming.
2 I don't see the framework coming yet. And I am
3 reassured by Farouk saying it is a perturbation of
4 what we have already. But that is not what some of
5 your slides seem to say.

6 MS. DROUIN: I thought they were clear all
7 the way through.

8 MEMBER WALLIS: They seem to suggest you
9 are going to look right back at the beginning of
10 regulations. Rewrite everything from the beginning.
11 But maybe --

12 MS. DROUIN: But all the slides are
13 showing we are starting with, all those pictures that
14 you see are concerning framework.

15 MEMBER WALLIS: Sometimes they said that.
16 But sometimes you were reexamining the goals and the
17 cornerstones and the strategies and everything else.

18 MS. DROUIN: We will have cornerstones.
19 We will have strategies. I mean that concept, that
20 structure --

21 MEMBER WALLIS: I think you might make a
22 decision today that the existing goals, cornerstones
23 and strategies are a good basis for developing a
24 framework. And then move on.

25 MS. DROUIN: But we have made that

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1 decision.

2 MEMBER WALLIS: Well that is good to know.
3 Then we don't need to keep hearing about it then.
4 Make that decision and move on to the next stage.

5 MEMBER FORD: But Mary, I can understand
6 what you have said. You said you take the existing
7 one down to a certain level, the tactics level. And
8 then take it as a given, there may be some questions
9 about LERF and things of this nature.

10 But you are dotting the I's and crossing
11 the T's on that statement is what is going to be done
12 in 2002. The actual reduction to practice, checking
13 on the PRA associated with those things, etc. That
14 will not be done, as I understand it in 2003. The
15 Commissioner said you will not do work on this in
16 2003?

17 MR. ELTAWILA: In the budget --

18 MEMBER FORD: Okay, so there could be a
19 fourth bullet in that saying no work in 2003 on this
20 particular issue?

21 MS. DROUIN: Yes.

22 MEMBER FORD: Okay.

23 MEMBER LEITCH: Have we muddied the issue?
24 Let's take the case of a utility who, you know,
25 project yourself a year or two out into the future, I

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1 mean relatively short term. As a early site permit
2 approved. It comes in and says I want to put a AP-
3 1000 on that site.

4 One of the important factors in a
5 utilities mind in coming to that point is
6 predictability of the regulatory process. Have we
7 made the process less predictable. Would that be
8 different if they came in 2003 versus 2005? With this
9 new framework?

10 MS. DROUIN: I am not sure I understand
11 the question.

12 MEMBER LEITCH: Have we introduced some
13 confusion into the regulatory process that is what the
14 utilities expectation of the regulatory process might
15 be.

16 MS. DROUIN: I don't think so.

17 MR. ELTAWILA: No, because again, as I
18 indicated earlier for advanced light water reactor of
19 any kind, we can go and apply for certification based
20 on the existing regulation. We don't have to wait for
21 it. I think that will be benefit you need a different
22 concept like gas core reactor and things like that.
23 Will benefit more out of that framework than the light
24 water reactor.

25 MEMBER LEITCH: So once again, the prime

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1 driver for this is gas cooled reactors?

2 MR. ELTAWILA: Gas cooled or the other
3 type of reactor that I mentioned earlier today.

4 MEMBER LEITCH: And if we are just dealing
5 with light water reactors this change in the framework
6 then, would likely not be done?

7 MR. ELTAWILA: I think it can be done
8 either, it is being done under the coherence program.
9 We are looking at the existing regulations to make
10 themselves consistent and coherent in terms of their
11 value and preparedness for risk.

12 So we are doing it, but again, as I
13 mentioned to enlarge the playing field and include
14 non-light water reactor and that is that what is the
15 Delta we are talking about here.

16 MEMBER SIEBER: from the standpoint of the
17 licensee, saying to myself. Do I understand what the
18 basis for the licensing of an advanced reactor is, one
19 thing that disappears for advanced reactors out of Part
20 50 is all of the deterministic stuff. Since this
21 framework really is a risk based system. I would
22 think that once a licensee understood that, then that
23 would be just as predictable as the old deterministic
24 system.

25 MEMBER BONACA: The trouble is that this

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1 framework is just a plan. I understand that it is not
2 going to be worked on right now.

3 MEMBER SIEBER: No money.

4 MEMBER BONACA: I understand that. It
5 troubles me because it means that you already saw
6 Exelon coming in with a plan. At least they were
7 proposing a framework of some nature and we had
8 questions about that. There were a lot of good things
9 about it.

10 And now we are going to wait for another
11 person to come in with another proposal and another
12 attempt to framework and everybody there probably
13 wants to proposal design is going to struggle trying
14 to think about where are we going to go with the
15 regulation.

16 And I think it would be very helpful. In
17 fact, my thought was that I was hoping that it would
18 be a framework at least that licensees or potential
19 licensees would look at and see different frames of it
20 and then apply it within their proposals whenever they
21 want to come into the concept.

22 MR. FLACK: Well, we're not really
23 waiting. I guess a month or so ago we talked about
24 the policy issues that were coming out of the designs
25 that we have looked at to date. We are going up on a

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1 separate track on that one. And in the fall, there
2 will be a follow up SECY.

3 That will talk about these policy issues
4 and the resolution of those issues, pathways to
5 resolutions and options and so on. It would probably
6 be best in that context to think about what it would
7 mean with the sense of a new revised framework, I
8 would think. So it is not that we are waiting, we do
9 have these other activities going on. We'll see how
10 they develop and come forth in the fall.

11 CHAIRMAN KRESS: Where is the early site
12 permitting being dealt with. That is not being done
13 in research?

14 MR. FLACK: No.

15 CHAIRMAN KRESS: I think we need to get
16 involved in that. We haven't been involved in that
17 at all.

18 MEMBER SIEBER: So we understand the
19 concept.

20 CHAIRMAN KRESS: So we understand the
21 concept, what the criteria are for giving -- and how
22 they are basing it. Anyway, I think this would be a
23 good time to have a break.

24 MR. FLACK: Are you ready to wrap up?

25 MS. DROUIN: I'm done.

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1 CHAIRMAN KRESS: You're through. So I
2 will declare a 15 minute break. Please be back at
3 10:30.

4 MS. DROUIN: Thank you.

5 (Whereupon, the foregoing matter went off
6 the record at 10:15 a.m. and went back on
7 the record at 10:31 a.m.)

8 CHAIRMAN KRESS: Let's get started again.

9 MR. FLACK: Okay, our next speaker is
10 Stuart Rubin who is part of the Advanced Reactor Group
11 in the Office of Research. And his area is Fuels
12 Analysis. So you will hear everything you want to
13 know about TRISO fuel particles and associated issues.

14 MR. RUBIN: Yes, I'm a very tiny part of
15 the advanced reactor research plan. And I am passing
16 around a little of what those particles are. I
17 haven't brought my pebbles because the plan was
18 intended to be neutral with regard to specific HTGR
19 fuel design. Whether it be pebble or prismatic.

20 And so, I should mention that although the
21 presentation is focused on HTGR fields, advanced
22 reactor research plan does have a piece on IRIS. And
23 I can talk about that at the end if time and interest
24 allow.

25 This first slide provides an outline of

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1 what I will be talking about this morning. I will
2 begin by reviewing the safety performance objective
3 for the fuel. Its paramount role in ensuring fission
4 product containment within the reactor system.

5 Next I will discuss the key issues,
6 technical and research issues that were identified by
7 the staff as well as by experts around the world in
8 workshops and other forum that raised questions on the
9 ability of TRISOP particle fuels to actually meet that
10 performance objectives.

11 I will summarize the purpose and focus for
12 the identified research needs. And then I will
13 discuss the specific scope and content of our plan
14 research activities.

15 In general, the research activities
16 involve a radiation testing as well as accident
17 simulation testing. Developing analytical codes and
18 methods. And also developing staff expertise and
19 knowledge in the are of fuel fabrication and how that
20 relates to the fuel performance.

21 And then I will finally mention a few
22 research projects and outcomes that we think will stem
23 from this work.

24 As far as the safety objective, and this
25 is not something that is written down, it's something

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1 I put together myself. To begin with the, it is
2 probably well known here, that the safety features and
3 design characteristics of modern modular HTGRs are
4 quite different from current generation LWRs. And
5 first and foremost, among those differences is the all
6 ceramic fuel element containing those tiny coated
7 particles of fuel that are being passed around.

8 And by way of a concept, each TRISOP
9 particle is in of itself a principle safety barrier.
10 And the primary containment function for protecting
11 against a release of fission products to the
12 environment from all conditions of operations is
13 design-basis accidents and accidents beyond that.

14 And so the fuel performance objective is
15 to retain and contain those vision products at the
16 site where they are generated within the fuel. And
17 each withing those billions of particles that comprise
18 a reactor core, a GT-MHR, PBMR cor.

19 And so because of the statement and
20 position of reactor designers of HTGR's, that
21 containment is essentially served by the fuel itself.
22 There is a proposal or submittal of that the
23 requirements for the reactor containment itself can be
24 relaxed in terms of need to retain pressure and being
25 leak tight.

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1 MEMBER WALLIS: It seems to me, what you
2 have just said fits right into the framework that Mary
3 was talking about. There is no need to develop a new
4 vocabulary or anything to deal with this new concept.
5 Just to make a link to what we heard before.

6 CHAIRMAN KRESS: Well the framework had
7 words like prevention and mitigation.

8 MEMBER WALLIS: Which we have here. I am
9 just looking at it. It says barrier integrity and
10 limit --

11 CHAIRMAN KRESS: The framework viewed
12 those as separate things, prevention and mitigation.
13 Here we have prevention and mitigation as one thing.

14 MEMBER WALLIS: That is okay, just as long
15 as you combine features. You can combine the function
16 and design.

17 CHAIRMAN KRESS: When you have --

18 MEMBER WALLIS: I felt that the framework
19 was important. I couldn't understand why the
20 Commission didn't spend the money on it. I'm just
21 trying to put all these things into conceptual
22 framework.

23 CHAIRMAN KRESS: I agree. I was
24 flabbergasted that the Commission didn't want them to
25 work on that.

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1 MR. ELTAWILA: Again, it is budget. I
2 tried to allocate the budget, so it was deferred for
3 until '03.

4 MR. RUBIN: This next slide is intended to
5 by way of background, provide some of the more
6 important issues that were identified in these
7 workshops and discussion within the staff and external
8 stakeholders on what are the issues related to the
9 question of whether or not TRISOP particle fuels can
10 in fact retain fission products within the particles
11 itself.

12 Some of the issues related to the adequacy
13 of the historical irradiation test that were
14 performed and perhaps not covering the more
15 challenging operating conditions that we can expect in
16 a modular HTGR. Such as in higher core operating
17 temperatures, and also the fact that these historical
18 tests may not have explored fully the safety margins
19 during normal operation.

20 Similarly, there are concerns about the
21 accident simulation testing. Whether they were
22 sufficient to fully explore the safety margins. And
23 for conditions such as even core heat-up, reactivity
24 events, and chemical attack events, like air ingress.

25 There were also concerns and issues raised

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1 regarding the differences in fuel fabrication between
2 the fuel that was made historically in Germany and
3 performed very well. And the fuel that is yet to be
4 made and knowledge that even subtle changes in a
5 process for fabrication can cause significant changes
6 in the fuel particle characteristics. Which play out
7 as significant performance differences in an actual
8 reactor environment.

9 And so there is work being done today to
10 try to understand those links and how they connect.
11 Also, questions involved the conservatism of the
12 traditional testing methods that we used to qualify
13 this fuel. Accelerated burn-up testing is typical of
14 this fuel testing and other to get answers more
15 quickly. But questions could come up whether or not
16 that is conservative for chemical reaction failure
17 mechanisms that may require more time to actually be
18 seen.

19 Also the accident simulation test
20 typically are a constant temperature type test, as
21 opposed to actually tracking the time versus
22 temperature. History that one would see in an actual
23 event.

24 MEMBER WALLIS: You are talking about a
25 irradiation testing. Where does burn-up come up in

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1 this?

2 MR. RUBIN: Irradiation burn-up would be
3 associated with the irradiation testing. I am drawing
4 distinction between the behavior of the fuel and an
5 operating environment, fast fluence, burn-up operating
6 temperature.

7 MEMBER WALLIS: My radiation that it has
8 actually undergone a lot of nuclear reaction?

9 MR. RUBIN: Yes.

10 CHAIRMAN KRESS: Normally, all you have to
11 do is stick them in a research reactor.

12 MR. RUBIN: A test reactor.

13 MEMBER WALLIS: But just irradiating
14 doesn't simulate burn-up.

15 CHAIRMAN KRESS: No, they actually stick
16 them in a neutron for a long time.

17 MR. RUBIN: Right. Burn-up is implied by
18 the radiation testing. Other concerns relate to the
19 ability to add analytical codes to actually predict
20 fuel performance during normal operation and the
21 ability to actually calculate temperatures in the core
22 during normal operation and accidents.

23 And also, what were the quality controls
24 that were used in those previous tests and how they
25 compare with what we would expect today. And so with

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1 that background, this next slide provides the overall
2 purpose of the HTGR fuels research.

3 First our focus is to more fully explore
4 the limits for TRISO particle integrity and fission
5 product retention capability. Both during normal
6 operation/irradiation and burn up. As well as for the
7 ability of the particle to stay intact in accidents
8 that go beyond the licensing basis. And so as to more
9 fully understand the safety margins in both arenas.

10 MEMBER LEITCH: Stuart could you help me
11 with a question about my knowledge on this topic? Is
12 TRISO a process or a manufacturers name. Or what?

13 MR. RUBIN: Okay, I brought a few pictures
14 to actually explain this. On the right side, the one
15 you are looking at there is a --

16 MEMBER ROSEN: Could you move to the side.

17 MR. RUBIN: On the right side, is a huge
18 magnification of those particles that would be passed
19 around.

20 MEMBER LEITCH: Okay.

21 MR. RUBIN: And then the TRISO refers to
22 three layers principality that retain fission product.
23 Going from the outward in, you have the outer
24 Pyrolytic Carbon layer. And then you have the most
25 important layer the silicon carbine layer, number two.

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1 And an import of that is an inner Pyrolytic Carbon
2 layer. Each has a fission product retention
3 capability.

4 There is a fourth layer that is not part
5 of the TRISO terminology and this a buffer layer to
6 absorb fission gases to accommodate pressure build up
7 in the fuel. And each of those layers is isotropic in
8 terms of their properties. You get the TRISO for
9 short. Trisotropic layers.

10 MEMBER ROSEN: Then in the center, you
11 took us all the way through the buffer then there is
12 this big hole, what is in the middle?

13 MR. RUBIN: Okay, that is way the way pay
14 the bills. That is where the fuel is located. That
15 is the fuel kernel, as it is called. Where you have
16 either UO_2 in the case of a PBMR or UCO fuel in the
17 case of GT-MHR. And so that is where the burn up is
18 taking place, fission gases are being --

19 MEMBER WALLIS: This is just conceptual.

20 MR. RUBIN: No, this is an actual cut
21 away, but it has been colorized at the uranium dioxide
22 fuel kernel. There is the buffer layer. There is the
23 inner Pyrolytic carbon layer.

24 MEMBER WALLIS: What I meant is it isn't
25 a cartoon. It doesn't show dimension. It doesn't

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1 shoe tolerances on dimensions.

2 (MORE THAN ONE VOICE).

3 MEMBER WALLIS: But these again, these are
4 all spherical.

5 MEMBER ROSEN: Wait a minute. You are not
6 getting bogged down, this is the heart of it.

7 MR. RUBIN: Well sure, let's get going
8 then.

9 MEMBER ROSEN: I wanted to know in the
10 other picture. Will you go back to the other picture
11 when you get a chance there. You can answer Graham's
12 question and go back.

13 MR. RUBIN: The reason why I put that up
14 is that shows some --

15 MEMBER ROSEN: That looks like to be kind
16 of squashed. Do they all come out like that?

17 MEMBER WALLIS: My real question was are
18 they spherical? There must be variations of
19 manufacturers.

20 MEMBER ROSEN: Is that a real particle cut
21 in half?

22 MR. RUBIN: I do believe that is.

23 MEMBER ROSEN: Or is that broad case?
24 That is a real particle. It is a microscopic cross
25 section. So we can see is that there is a lot of

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1 variability. It is not circular.

2 MR. RUBIN: That would come up in the part
3 of fuel fabrication. Over the years it has been
4 understood that it is important that the inner kernel
5 is fuel maintain a sphericity power. In other words,
6 the largest diameter, that is controlled in the fuel
7 fabrication process.

8 And then they in turn you have coatings
9 that are applied in a chemical vapor deposition burnup
10 environment, and that deposition process is not
11 uniform. It will be variations of thickness of it.
12 It may be thicker over here than it is over there.

13 And again there are tolerances on what are
14 the permitted variances between the max and the min.

15 MEMBER ROSEN: At 90 degrees there, it is
16 very thin. At 270, it is quite a bit all the way up
17 to 290 to 300 is quite a bit thicker.

18 MR. RUBIN: That is right, the particles
19 are not perfect in their sphericity, the thicknesses
20 are not perfectly uniform around the particle, but
21 through radiation testing and pure analysis, design
22 analysis, there have been tolerances that have been
23 developed that provide for what is an acceptable
24 variation from perfection in the thickness of the
25 sphericity.

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1 But the extent of that kernel is not
2 perfectly, a perfect sphere when the coatings take
3 place, that will drive larger variations in the coding
4 thickness. So that is really a base starting point it
5 is very important to get that kernel just as right as
6 you can get it. If you don't you will see worse case
7 outer thickness or thickness variation particles that
8 miss. Okay, and there is a limit and I think on this
9 next slide, there is some indication of what the -- no
10 this doesn't actually show the tower. This only shows
11 the means of those thicknesses. But there are towers
12 that are according to the manufacturers specification.
13 And there are tests, examinations that you could do on
14 a sampling basis from each batch of particles to see
15 if you are in those tolerances.

16 If you are not in those tolerances, you
17 basically recycle those particles and start all over
18 again.

19 MEMBER BONACA: I had a question on this
20 thing. In your objectives you stated that the
21 objective is to contain and retain the radiologically
22 important fission products. Is there any gases which
23 are being released through a normal operation of this?

24 MR. RUBIN: Yes. I say that because there
25 is trapped uranium outside of the fuel particles. And

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1 there is also some uranium that finds itself in the
2 outer layer due to manufacturer. And that uranium
3 when it fissions, will give fission gas release and
4 the only thing that is presenting that from escaping
5 out of the boundary of the fuel element is the matrix
6 material. And it is rather permeable to gases,
7 fission product transport.

8 Now for gases that are generated inside
9 the kernel, the concept is that those inner/outer
10 Pyrolytic carbide layer and silicon-carbide layer will
11 in fact retain those gases.

12 MEMBER BONACA: All right, I understand.
13 Thank you.

14 MEMBER LEITCH: For some reason, we know
15 enough that the research would be done on this TRISO
16 fuel is going to be applicable. In other words, do we
17 know that this is the concept that would be used in
18 any gas reactor that would come forward. I mean are
19 we sure enough of that that we can focus our research
20 efforts on this now. Or is that still a subsequent
21 decision?

22 MR. RUBIN: That's a good question. The
23 information we got from PBMR or Exelon during the pre-
24 application review is their plan for fuel design and
25 manufacturer is to duplicate essentially the German

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1 particle design and pebble element design. And
2 manufacture process as well. So, the particle for
3 PBMR would be what I am showing here.

4 In fact, the dimensions I show on the
5 other slide. And just in the side, the dimensions of
6 those particles thicknesses are identical to the
7 German reference fuel design that was made toward the
8 end of their development process. For which there is
9 a lot of experimental data.

10 Now as far as the GT-MHR is concerned, the
11 plan, we have heard from GA, is to use TRISO particle
12 fuel design. The thicknesses of the various layers
13 will differ somewhat because of the kernel size. And
14 also the application. However, they have said that
15 they plan to follow the German manufacturing process
16 as well for the fabrication of their fuel.

17 The biggest difference between the two
18 concepts is the fuel matrix itself. As I said again,
19 PBMR will be utilizing UO_2 fuel and GT-MHR will be
20 utilizing UCO fuel. Uranium oxycarbide fuel. But the
21 particle coatings will be essentially the same for
22 both applications. Environments will be different
23 that needs to be explored.

24 MEMBER FORD: Wasn't there a problem with
25 carbon dust?

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1 MR. RUBIN: The issue of carbon dust is
2 not focused on the fuel research plan itself. The
3 dust issue relates to fission product transport within
4 the reactor system. And then exiting the reactor
5 system as dust carrying off fission products in the
6 case of a large break. And so there is a concern for,
7 as a source term for whether or not that dust could
8 be, should be included in the source term calculation.

9 MEMBER FORD: The reason why I asked just
10 relates to Graham's point, I'd have thought that any
11 OEM would want to reduce that. And therefore change
12 the design of this coated fuel pallet.

13 MR. RUBIN: No.

14 MEMBER FORD: Just to give you a higher
15 wear resistance. However it is going to do it.

16 MR. RUBIN: Again, just let me go back to
17 this slide. The focus of this presentation is on what
18 might be viewed as generic to both designs. Which is
19 the particle itself. I think you are referring to the
20 fuel sphere, which is the size of a tennis ball, I'd
21 say. And due to motion through the reactor before
22 creation of dust particles to the grinding action on
23 the pebbles. And then fission product transport.

24 So that research plan is not focused on
25 dust generation. However, I think as part of the

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1 reactor analysis part of this presentation, that would
2 come into play there. In terms of how do we account
3 for the dust in the source term, reactor systems
4 analysis.

5 Well let me just try to keep moving here.

6 MEMBER LEITCH: I guess, Stuart, my
7 question is basically, we know enough now to proceed
8 with meaningful research or must we wait until the
9 further resolution of the design?

10 MR. RUBIN: Yes, I think it is worthwhile
11 to proceed if we research even now. Because again,
12 although we have yet to have in hand fuel that is made
13 from a production for use in a GT-MHR/PBMR. The
14 reference fuel is in hand. And again, the particle
15 design and the particle manufacturer of what we have
16 in hand is to be followed by the vendors for those
17 fuel to reactor types.

18 So we have a way to essentially
19 benchmarking, if you will, what would be the safety
20 margins for this kind of fuel with the fuel we have in
21 hand. There are more similarities than differences
22 and we can provide a benchmark in terms of particle
23 integrity at high temperatures, high burn up, high
24 fluence and also accident conditions.

25 And it would be useful then when the fuel

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1 for the actual reactors is available to prepare that
2 benchmark against what how that fuel would perform.

3 MEMBER SIEBER: Would the agency actually
4 be conducting basic research or would you be
5 evaluating vendor research?

6 For example, all of the stuff has been
7 tested in the past to determine its basic
8 radiological/physical characteristics of the idea is
9 to look at the test, I would imagine. To determine
10 that the tests were valid, were conducted properly.
11 And gave sufficient quality and quantity of data to
12 these statistics.

13 MEMBER ROSEN: I am not sure your premise
14 is right.

15 MEMBER SIEBER: Well that's the question.
16 Is my premise right?

17 MEMBER ROSEN: Because you have named two
18 different kinds of fuel. You said that there was a
19 Uranium oxide fuel and an uranium oxycarbide fuel.
20 Those are two different kinds of fuel. They would
21 have two different kinds of interactions with the
22 buffer and the rest of the TRISO particle layers. Is
23 there a solid research and basis for both of those
24 kinds of fuel? Both of those particles?

25 MR. RUBIN: Well, again, the research plan

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1 is really a plan that plays out over many years. And
2 it starts with testing a fuel that is currently
3 available which we think is important to do the
4 testing on. The fuel which is currently available
5 which is UO₂ fuel, TRISO particle fuel.

6 But then it moves over time, presumably
7 when fuel for those specific plant designs are
8 available to do a complimentary testing on that fuel.
9 Okay, so this fuel is not the be all, end all test
10 program. It is the beginning of the test program.

11 In other words, if you look at the plan,
12 you will see test matrices for the fuel that is German
13 archived fuel. You see test matrix for the production
14 fuel for PBMR, if and when that is available. And
15 then you see test matrix for fuel for the other
16 design.

17 So you rarely over the course of the
18 research plan will be looking at all of --

19 MEMBER ROSEN: Try to answer my question.
20 My question is, based on my understanding that there
21 is a lot of data available for TRISO coated particle
22 fuel performances for uranium oxide particles. And
23 that in that sense, the staff, for that fuel, the
24 staff would be looking the data. Now change the
25 subject, is there a similar database for uranium

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1 oxycarbide fuel? Or is that totally new?

2 MR. RUBIN: No, it is not new. There were
3 relatively few irradiation tests and accident
4 simulation tests done on oxycarbide fuel in Germany.
5 The database for UO_2 , TRISO particle fuel is much,
6 much larger than UCO fuel. That is a point of fact.

7 MEMBER SIEBER: Now, this testing involves
8 the particle, but not the fuel elements themselves,
9 tennis balls or whatever they turn out to be. And
10 that testing, to me, would be important for the
11 thermal hydraulic standpoint in predicting what the
12 ultimate temperatures would be during accident
13 conditions or loss of coolant accidents. That
14 actually is related directly to the reactor concept as
15 opposed to the individual components of the fuel.
16 Which are releasing tiny particles. Is that correct?

17 MR. RUBIN: Let me say that the fuel
18 testing in all cases, will be carried out, not as
19 loose particles, but as particles within there
20 specific fuel elements. Okay, so the initial testing
21 that is envisioned for the German archive fuel will be
22 done on TRISO particles in a pebble bed format, you
23 might say, a fuel element.

24 But the primary interest is on the
25 behavior of the particles within that fuel matrix.

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1 So, we do in a way get the performance characteristics
2 of the fuel by testing it that way. And we would be
3 measuring fission product release. Or we need to
4 measure fission product release coming off of the fuel
5 element itself. Which is an integration of releases
6 from particles in tact and broken as well as from the
7 matrix.

8 But the plan would be to focus in on the
9 performance limitations or integrity limits of the
10 particles themselves within, whether it be a spherical
11 element, a pebble or a prismatic element, a compact.

12 CHAIRMAN KRESS: When you have a actual
13 rule that says that this reactor will not release so
14 many fission products because of the site location and
15 stuff. The rule will be backed down to certain
16 qualities of fuel. In terms of how many of these
17 particles not be failed in the first place. Track how
18 much uranium is in there. And how much particle may
19 be defective and actually release more than the
20 standard particle.

21 There is so many particles in loading the
22 fuel, that there is no way you can know ahead of time
23 other than by looking at the process in which it was
24 made. And looking at the batch thing to see if the
25 tolerance is there on the dimensions. But there is no

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1 way you can really know for a batch of fuel that is
2 coming in that meets these quality specifications. It
3 has to meet the regulatory requirements on the release
4 rate.

5 My question is, is there anything in the
6 plan that says, okay, when we load this fuel, I am
7 going to start looking at the build up of activity of
8 the coolant system to see what it is in terms of rates
9 and what the isotopic mixture is and stuff. And I am
10 going to confer from that, whether or not I am meeting
11 my fuel quality standards during the initial
12 operation.

13 Is that in the plan anywhere or, because
14 that is basically what we do with the fuel now. And
15 I am wondering if we have any research plan a way to
16 look at that as a concept to as we say, yes you have
17 met the fuel quality that we expected you to meet?

18 MR. RUBIN: The research plan is not
19 focused in on the integrated fission product release
20 question that might be measured by a coolant activity
21 monitoring system. But, what we are interested is in
22 the understanding whether or not such a coolant
23 activity monitoring system is really capable of
24 detecting what you might call incipient or latent
25 failures of a fuel. A weakening of the fuel.

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1 So, certainly if one can show that the
2 monitoring system is capable of detecting failures
3 that actually occur in the radiation, we would want to
4 understand how the measurements are actually taken can
5 be back tracked into the actual fuel performance
6 determination.

7 But this research plan is not focused on
8 that kind of integrated issue. It is really focused
9 in on can that monitoring system detect failures
10 before they might announce themselves in an actual
11 accident situation. That is a question.

12 MR. FLACK: Yeah, I think the question on
13 the correlation between you know, vision product
14 release for a normal operation is an indication on how
15 the fuel performed during an accident is a good
16 question. And we have talked about this many times.
17 But whether there is in fact, a correlation, and how
18 we are going to go about determining it. And it is
19 not in the plan to say well we plan to look at normal
20 operation and vision product behavior during that. I
21 think that will come as part of the operation.

22 The question comes down to can it be
23 predictable from the model that can be generated about
24 the fuel fabrication. And then from that, understand
25 how the fuel should perform during normal operation.

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1 And then, understand whether or not from fission
2 product release into the coolant, predict what the
3 performance would be during an accident.

4 It is a very good question and it is
5 something we have been discussing about. We don't
6 know how far these models will ultimately take us.
7 But as far as trying to understand the fuel, and
8 what's important for fabrication, I think the best we
9 could do now is look at what these models will tell us
10 and predict.

11 CHAIRMAN KRESS: But it is in your
12 thinking?

13 MR. FLACK: It is in our thinking. I
14 constantly talk about it quite often, so.

15 MR. RUBIN: Okay, let me -- I don't know
16 where we ended up, let me go back to this slide first.
17 The objective for the -- let me back up one more time.
18 The purpose.

19 Again, the purpose is to understand what
20 the safety margins are within the fuel. Again, the
21 testing that was done in Germany and around the world
22 for that matter was really focused in on showing
23 performance being acceptable within the licensing
24 basis. That is predominately the philosophy of fuel
25 testing that we have seen.

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1 What we are interested in is testing
2 outside the licensing basis to find out what the
3 failure point of the fuel margins are. The fuel
4 qualification testing that an applicant will submit
5 will again focus in on fuel performance within the
6 licensing basis and maybe a little bit beyond that.

7 But they are not interested in showing
8 failure points. That is where we come in. That is
9 where our focus is in understanding where those
10 failure points are. And so that is one of the key
11 aspects of the plan.

12 We also think that the research is by
13 actually doing this, will enable our staff to better
14 assess the validity of the applicants claims of fuel
15 performance in terms of failure and fission product
16 release. We think they will also strengthen our
17 knowledge and information about how you actually do a
18 radiation testing.

19 And let me just jump down. And finally we
20 think the research plan includes activities that will
21 provide the staff with, I think an essential
22 understanding of the relationship between how fuel is
23 made. How that process turns into actual fuel
24 characteristics or properties that then play out in
25 terms of actual fuel performance.

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1 MEMBER ROSEN: Stu, hold on a minute.
2 There seems to be a little confusion here. At least
3 in my mind. Maybe you and Farouk can help me.

4 Earlier we talked about licensing basis
5 and beyond licensing basis. Here, and I think Farouk
6 may a very important point that in the risk informed
7 license world, we will have a smoother continuum. We
8 won't have this cut off point between licensing basis
9 and what is beyond licensing basis.

10 Yet in this discussion, you seem to imply
11 that there is this firm cut off date. That we want to
12 know what is going on within the licensing basis and
13 beyond. And so what would help me understand why one
14 part of the discussion we hear that no black and white
15 situation, we have a continuum. And another part we
16 hear there is. I don't get it.

17 MR. RUBIN: Well, from what we have seen
18 in terms of the proposals from Exelon and we have been
19 told by GA that they are going to plan on following in
20 Exelon's footsteps, is that you essentially have a
21 frequency versus the kind of consequences type
22 mapping.

23 And from that mapping there are bands
24 which have been identified for what the frequency
25 between, let's say once per year, to so many times per

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1 year is defined to the normal operation. Is the
2 frequency band and they just label it as such. And
3 there are consequences that are associated with that.

4 Then there is another band of less
5 frequent events that pick up where the normal
6 operations frequency ends. And drops it down to a
7 lower bound of frequency if you will, that defines
8 what they would call the design basis events. And
9 then below that band is events that are considered for
10 emergency planning basis beyond the design.

11 So I think the two kind of work together.
12 It is just a way of labeling those bands and that is
13 how I labeled, that is the framework that I am
14 talking about. It is a continuum, but I am just
15 making reference to the normal operation being in that
16 frequency range. Design basis events being in the
17 lower frequency range. And then the events beyond
18 design basis, for example, air ingress events may be
19 viewed as beyond a design basis for some plants.

20 But we are interested in other standards,
21 fuel performance anyway. So we understand what
22 margins they exist. Should that type of event occur.

23 MR. FLACK: From our perspective, we look
24 at the fuel as saying, well if the temperature is
25 below 1600 degrees, let's say. On the average, for

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1 most of the challenging events that Stu has just
2 described. They will go as far as, and here is where
3 the difference of philosophy comes between where the
4 regulatory perspective comes in and an applicants
5 perspective comes in.

6 The applicant will say, well we have
7 margin even beyond 1600 degrees and go on about to
8 demonstrate their margin up to a certain point. For
9 us to fully understand how the fuel is going to
10 behave, we would take the fuel to failure for example.

11 We wouldn't necessarily stop at 1800 we
12 would continue to test up until the fission products
13 came off at a certain rate. At what rate and what
14 temperature. And in that way, understand how the fuel
15 really will behave under maybe more severe conditions
16 than we can ever imagine.

17 One of them may have been an air ingress
18 event which licensee would consider a self low and the
19 frequency that we no longer consider that to be a
20 credible event. And therefore we won't look at that.

21 We'll only look at these events of higher
22 frequency, which are still pretty low. And they may
23 very well be. The question is, do you want an
24 infrastructure in the regulatory commission that
25 understands how this fuel performs under all

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1 conditions and is comfortable with that fuel and the
2 point at which it will really get to unravel. What
3 temperature, over what periods of time and so on.

4 So that is more of the perspective for us
5 to take things all the way to their limits. Not to be
6 satisfied at one particular margin limit which an
7 applicant might demonstrate with data. Of course, we
8 are certainly interested in that.

9 But there are other conditions, just from
10 the sake of regulatory perspective, to cover our own
11 knowledge and understanding of the fuel. And so that
12 we are not left with, well what happens if the fuel
13 goes higher in temperature. What is the ramification?

14 I mean, I think we do need to look
15 there. And from there, I think you start to see the
16 difference in philosophy between a regulator in an
17 applicant.

18 MR. ELTAWILA: There is no difference. I
19 think John said most of the stuff that I would have
20 said. However, it is not a philosophy difference
21 between happily content NRC. That issue we raised it
22 to the policy level issue. We are asking the
23 commission should the NRC require a licensee to
24 administrate fewer performance under all the spectrum
25 of accident, including severe accident.

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1 In the past, we did this work ourselves as
2 John indicated. But for in the future, we are raising
3 that question to the commission to get some guidance.
4 You know, because if the commission says yes that
5 would be a requirement, then the applicant and the
6 licensee would be required to test that fuel to
7 failure.

8 MEMBER BONACA: It seems to me also that
9 it could be the critical element in support of the
10 confinement versus containment. What I mean, is that
11 if you could demonstrate not only the applicant says
12 he can't get beyond 1800 degrees Centigrade for
13 example, and under certain conditions, it excludes
14 certain events that is possible.

15 And you can prove that you can go 3000
16 degrees to make a number. And you cannot get there in
17 anyway, it seems to me that would be a fundamental
18 decision point that says you have confinement. And
19 confinement is totally adequate. So I think in this
20 case, it seems to me like it is an issue that goes
21 beyond just the fuel performance per se as we have
22 seen it in the light water reactors.

23 It goes into the role of confinement that
24 or containment. Really we attributing to the matrix,
25 the fuel matrix.

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1 MR. FLACK: That is a good point.

2 MEMBER BONACA: It seems to me that would
3 fall under physical challenges that are out there was
4 that.

5 MR. RUBIN: Just let me say that the way
6 plan is put together and the way I hope to talk about
7 it, is in terms of needs. Whether or not ultimately
8 the commission policy will be that those needs need to
9 be met by the applicant. They need to do this
10 research whether or not we are not going to require
11 that.

12 And we would do the research that question
13 is part of the policy issue. But the need to explore
14 the failure points is valid. That has not has been
15 explored and argued sufficiently.

16 And so just to talk about the scope of the
17 research, it really involves these five areas, the
18 radiation testing, accent condition testing,
19 development of analytical miles and methods for
20 predicting fuel performance and fission product
21 release. Developing knowledge of a fuel fabrication
22 process and how they relate to particle
23 characteristics and performance. And then generally
24 to develop our level of knowledge across all these
25 areas.

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1 MEMBER FORD: Stuart, you said earlier on
2 that this work could go on for quite a few years?

3 MR. RUBIN: Yes.

4 MR. ELTAWILA: The first two bullets,
5 especially. They are going to be time consuming in
6 reactor work. Is that work, is it going to be done by
7 the NRC with contractors?

8 MR. RUBIN: Well I was going to get to
9 that. The strategy for how we would do this testing.
10 That comes up under the discussions of how we would
11 actually implement the irradiation testing. My
12 response to your question will just come out in the
13 wash in the presentation.

14 The answer is we are going to try to enter
15 into cooperative research and coordinated research.

16 MEMBER FORD: Does that mean before,
17 several years before you come up with the criteria
18 that the applicant has to meet. There is going to be
19 several years before he can even start to obtain the
20 data to resolve, to meet those criteria.

21 MR. RUBIN: The focus this research is not
22 necessarily to develop the performance criteria. We
23 expect that the applicant will propose what are the
24 operating and safety limits of the fuel. And then to
25 go about doing analysis and qualification testing to

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1 show that the fuel will perform in terms of very
2 limited fuel particle failures up to those limits.

3 And then in turn, you take those results
4 from the testing plan and you put it into your
5 analysis of consequences. And ultimately the criteria
6 is the radiological consequence levels that we have.
7 So there is no need for an applicant to wait for our
8 testing to be completed.

9 MEMBER FORD: This is where General
10 Atomics have been doing research, which obviously you
11 must have been. And they are coming up with defining
12 a certain performance criteria for their fuel pellets.
13 What happens in two years time because the regular
14 framework aspects and then later you come up with
15 completely different criteria. In order to meet the
16 risk informed aspects of this design. That means you
17 are going to start again.

18 MR. FLACK: Well I don't think you would
19 have to start again. I think a lot of it goes back to
20 the question that was raised earlier, a comment made
21 by Jack.

22 And that has to do with regulatory
23 decisions and how confident you are in making those
24 decisions and how much defense-in-depth you will need
25 to implement into the plan.

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1 And the more we know about the fuel
2 behavior, the more we know about the plan, the better
3 informed the regulator will be in making those
4 decisions. If we say, well wouldn't carry on a test
5 program now, we will wait until the design comes in.
6 And then when the design comes in, now it is like,
7 well now these questions need to be answered.

8 How are we going to make decisions? Now
9 we are left with how many years in the future are we
10 going to have the answers to these. And then what we
11 are going to have make decisions now based on the
12 regulations in place and here is how we are going to
13 do that.

14 I think the whole thing is in preparing
15 ourselves now for those decisions in the future. And
16 where we are. I mean we will always make a decision.
17 The question is how good of a decision can we make at
18 that time.

19 MEMBER FORD: The sooner the start, the
20 better you are going to be.

21 MR. FLACK: Right.

22 MEMBER RANSOM: The question I had is does
23 DOE have any role in the research in general. You
24 know they have the NERI programs?

25 MR. RUBIN: Again, that is coming up in a

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1 slide just to mention it now. DOE has a HTGR fuels
2 development and qualification test program that they
3 have funding for.

4 And the elements of that program include
5 developing fuel fabrication technology for the
6 manufacturer of TRISO particle fuels and compacts or
7 pebble format. Also for development for analytical
8 codes for predicting particle failure and fission
9 product release.

10 The last major area relates to irradiation
11 testing and accident simulation testing of fuel. And
12 it is that activity that the NRC is looking to enter
13 into a cooperative irradiation testing agreement with
14 DOE to test fuel. So, we think there is an ability to
15 leverage our resources.

16 MEMBER RANSOM: So you're complimenting
17 what they do or it is integrated, I guess?

18 MR. RUBIN: Well we have established our
19 test objectives in terms of where we want to explore
20 margins. And they have established our test
21 objectives and we see where they might be overlapped.
22 And we can take advantage of what they have planned,
23 but we anticipate there is going to be stuff that we
24 want to do that they have no interest in things that
25 they want to do and that we are not interested in.

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1 Because it maybe within the design basis environment.

2 And so, the idea would be to enter into an
3 agreement with some cost sharing to equitably pay for
4 the entire integrated tests together. And share all
5 the data.

6 MEMBER WALLIS: How do you know what this
7 design basis is until you have some regulation?

8 MR. RUBIN: Well, the -- we have in terms
9 of PBMR, through the pre-application review, some
10 information as to the fuel design basis. Sixteen
11 hundred degrees, we have been told is anticipated to
12 be the accident limit.

13 The burn up level for the fuel is I
14 believe is 80,000 megawatt days per ton. We have some
15 information on what the fast fluence is for our fuel
16 as a design limit. The one variable that we have, we
17 are not sure of is the maximum fuel operating
18 temperature in the core.

19 And that was kind of increasing as we went
20 through the pre-application review as they were
21 sharpening their pencils. And taking account of
22 issues that were identified. But now all that maybe
23 have to be thrown out because the latest information
24 is that they maybe going to a solid core, rather than
25 a graphite pebble core.

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1 What that does is it will serve to lower
2 the operating temperatures of the hottest fuel in the
3 core. And so, we don't know exactly where they may be
4 on fuel operating temperature. But we will have to
5 pin that down before we start testing.

6 But I will say this, that our range of
7 testing for operating temperature in my mind should
8 significantly exceed what they are going to come up
9 with. We are looking at 1400 degrees C as a maximum
10 operating temperature for irradiation. And they are
11 likely to be below 1250. So we will have 150 perhaps
12 more margin testing on temperature.

13 MEMBER SIEBER: Actually the fuel element
14 temperature, average fuel element temperature peak is
15 one factor, but you also have to consider the
16 temperature of the vessel that holds all this stuff.
17 And if you had an accident temperature that was up
18 like 2 or 3 thousand degrees C, then one wonders how
19 long it would take for the reactor vessel to fall
20 apart and everything go to the floor and from the
21 floor to wherever it goes. Which is the other half.

22 MR. FLACK: That's right, you will hear
23 about the materials presentation shortly on some of
24 them.

25 MEMBER SIEBER: To me that would be an

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1 important factor. Because this fuel is pretty robust
2 being it is a ceramic. You know, in every kind of
3 engine you ultimately run into a materials problem
4 that says this is as far as you can go.

5 MR. RUBIN: Well you mentioned that the
6 fuel is pretty robust, I think at the April 11 ACRS
7 meeting on the plans the statement was made the fuel
8 never fails. This slide is intended to just dismiss
9 that notion by providing various mechanisms that have
10 been identified over the years for particle failure
11 and fission product release.

12 I won't go through them, other than to
13 mention, I have tried to label whether or not those
14 mechanisms are driven by environmental that is
15 temperature, fluence, burn up, type, processes, or
16 whether or not they are driven by, let's say
17 manufacturing causes.

18 And so you can see there is a whole host
19 of a failure mechanisms and fission product release
20 mechanisms that have been identified for this fuel.

21 MEMBER ROSEN: Wait a minute, what does
22 Opy C mean?

23 MR. RUBIN: Outer Pyrolytic carbon layer.
24 And inner Pyrolytic carbon layer.

25 MEMBER ROSEN: Heavy metal contamination

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1 of the graphite matrix or outer Pyrolytic?

2 MR. RUBIN: Again, as I mentioned earlier
3 that there is trapped uranium that you are going to
4 get just by using the natural graphite in the matrix.
5 The release of uranium in there just naturally
6 occurring and that will be part of a source of fission
7 products. And then there is uranium or heavy metal
8 that will contaminate the outer layers simply by the
9 process that is used.

10 The initial kernel uranium will find its
11 way through the reuse or the multiple layer coatings
12 in the vapor depositing furnace will show up on that
13 outer layer. And then when that fissions that will be
14 seen as a fission product release element.

15 MEMBER FORD: I noticed that environmental
16 dominates that list. And therefore you are concerned
17 about mass transport connections and things of this
18 nature. I remember at the commission meeting Graham
19 said advanced reactors are going to be a give me.
20 Because it is going to be so easy to resolve all of
21 these mass transport equations for a single phase
22 system.

23 Is that true. Do you see any big concerns
24 about mass transport modeling for these systems? And
25 therefore sending a patent to an --

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1 MR. RUBIN: Yes, the equations that have
2 been used in Germany are fairly well recognized
3 diffusion equations and have been best fit to the test
4 data that has been developed from irradiations.

5 I am not sure we are going to push the
6 state of the art beyond the use of those kinds of
7 models. We would want to develop our own test data to
8 fully understand that these models that they would be
9 proposing are adequate.

10 MEMBER WALLIS: I would think there was
11 something between the pressure induced failure and
12 diffusion then there must be mechanisms for cracking
13 or other things to happen to the coating by which it
14 would loose some of its integrity.

15 MR. RUBIN: Yes.

16 MEMBER WALLIS: Which would some time be
17 somewhat mysterious until you have done the research.

18 MR. RUBIN: Yes, there is a whole host of
19 mechanisms including, by the way the comment that the
20 failures are dominated by the environment is not
21 necessarily to be a conclusion to be drawn from this
22 list. Although there are a lot of environmental
23 lines up there.

24 If you take a look at the radiation
25 performance of German fuel and compare that to the

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1 irradiation performance of U.S. made fuel, you would
2 see about two to three orders of magnitude difference
3 between the fission product release of those two fuel
4 types.

5 MEMBER ROSEN: Which is higher?

6 MR. RUBIN: The higher being the American
7 made TRISO particle fuel. And in recent studies that
8 have been conducted have concluded that the
9 differences in the manufacturing process for the
10 manufacturer of those particles which result in
11 differences in the particle layer properties and the
12 bonding between layers is a very, very important, if
13 not dominate factor in how particles will perform in
14 the reactor.

15 And so although the environment will
16 actually push those particles to failure, it kind of
17 begins in a way with how you made those particles.
18 And that by the way, understanding how you make
19 particles and achieve the necessary characteristics,
20 is a large world wide effort that is ongoing right
21 now. Both DOE and the European Commission and others
22 are trying to understand how manufacturing processes
23 give rise to particle properties which give rise to
24 performance.

25 Knowing that if you just make it the way

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1 you thought they made it, it will work out. There is
2 a lot of devil in the details of the processes that
3 are used. And that seems to be the big issue Areas in
4 particle performances in manufacturer.

5 MEMBER ROSEN: Is there also a silver
6 migration problem here?

7 MR. RUBIN: The silver 110M, that is
8 pretty much not contained within the particles. And
9 so silver 110M will migrate out of the particles
10 through the graphite matrix and out into the system.
11 And ultimately will adhere to the coal surfaces
12 principally on the balance of plant surfaces. And
13 then that becomes a occupational dose kind of a
14 concern as opposed to an off site radiological
15 concern.

16 MEMBER ROSEN: What is it about that
17 isotope that makes it different from the other
18 isotopes?

19 MR. RUBIN: That is an area where there
20 has been speculation as to why those particle layers
21 are somewhat permeable to that. I don't have an
22 answer. I don't know that anyone has an answer to
23 that other than they measure it and it happens. There
24 are theories, but they are just theories.

25 MEMBER ROSEN: Are you going to research

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1 that?

2 MR. RUBIN: Are we going to research the
3 causes?

4 MEMBER ROSEN: Why it happens and what can
5 be done to prevent it?

6 MR. RUBIN: Well, let me say this, there
7 are two principle ways to reduce it. It is driven by
8 diffusion processes which is driven by temperature
9 differences across the particle and across the pebble.
10 And one way to reduce it is to reduce the operating
11 temperatures of the particles.

12 The other way to reduce it is to thicken
13 the silicon carbide layer. It does provide some
14 barrier to diffusion. So those are the two principle
15 ways to do it. However, since these are high
16 temperature reactors and they are trying to achieve
17 high temperature gas temperatures for various
18 applications, including power generation, I don't
19 think they want to reduce the temperature of the fuel
20 necessarily to a point where a silver 110M is going to
21 disappear.

22 The approaches we have seen recently is
23 that managing the consequences in terms of how you
24 manage the maintenance of these balance of plan
25 equipment to deal with that. But not to reduce it by

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1 containing it within the fuel itself.

2 MEMBER ROSEN: Let the operators handle
3 it.

4 MR. RUBIN: Well one of the plans we have
5 seen is to have kind of a package where you pull out
6 the turbine generator out of the plant. And you put
7 it aside and put a new one in its place. That is
8 uncontaminated. And then you wait for that
9 contaminated one to kind of pull down if you will and
10 then after a year and a half or so, you do maintenance
11 on it. As opposed to try and do maintenance on that
12 one turbo generator.

13 MEMBER SIEBER: But see, solar is only one
14 factor. The carbon dust has got trapped uranium in
15 it. And I am sure there is tons of crud traps in the
16 balance in the plants where all this stuff would
17 collect.

18 MR. FLACK: Yeah, but it's not a missed
19 point. The plan does recognize it from a LARP
20 perspective, as an issue. And then the question of
21 how far down in detail do we need to understand this
22 from a risk perspective, I don't know.

23 It is there. It is something we are going
24 to have to look at from regulator, from a regulatory
25 perspective. And how much effort we need to put into

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1 it is still yet to be determined.

2 MEMBER ROSEN: Why wouldn't you tell the
3 vendors to come back when they know how to control the
4 silver?

5 MR. FLACK: If it's from a risk
6 perspective, that is the indication that we get. That
7 may be a message back. But right now, I don't know if
8 we are in a position to give that back.

9 MEMBER SIEBER: That sounds deterministic
10 to me.

11 MEMBER ROSEN: Well we rationalists often
12 get deterministic. We have streaks of determinism in
13 us.

14 CHAIRMAN KRESS: Yellow streaks.

15 MEMBER ROSEN: That's right.

16 MR. RUBIN: Okay, just real quickly. In
17 terms of exploring the limits. We want to push the
18 fuel beyond the design basis certainly and these are
19 the kind of parameters that we are looking at.
20 Temperature to fuel during irradiation. The burn up
21 of the fuel. Fast fluence. Power in the coated
22 particles.

23 Again the testing that has been done
24 historically, you are looking at about 80,000
25 megawatts days per ton, perhaps 1100 degrees C. And

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1 let's say four times ten to the 25th neutrons per
2 meter squared of fast neutrons.

3 And in Germany, good fuel performance was
4 observed with those conditions. But what we are
5 looking at is pushing those parameters much higher.
6 Perhaps 20% FEMA, 1250 to 1400 degrees C, and burn ups
7 double what have been seen or tested in Germany to
8 kind of address the gaps in safety margins.

9 And again these will involve coated
10 particle powers higher than one would see in a reactor
11 since we are going to be irradiation testing on
12 accelerated basis in this field.

13 MEMBER LEITCH: Stuart, are you planning
14 to look at fuel performance in non stress conditions.
15 In other words, just coming out of the manufacturer
16 shop, how good is the fuel?

17 I am not talking about under stress
18 conditions. I mean, just come out of the shop, might
19 there be imperfections in the fuel. Are you taking a
20 look at that at all?

21 MR. RUBIN: In terms of looking at the
22 fuel, we have to think in terms of what fuel that we
23 have to look at. And the fuel that we have to look at
24 right now, is again the German reference archive fuel
25 and we do expect to do pre-irradiation

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1 characterizations of that fuel before we irradiate
2 with, I think we have more fuel than we are going to
3 irradiate and we use that fuel for pre-irradiation
4 characterizations.

5 We already have, you might say the
6 manufacturing sampling statistics on the various QA
7 tests that are done on that fuel. So we know in
8 general what the statistics say. But we ought to be
9 examining the particles.

10 Now for the fuel that is yet to be made,
11 there is not much we can do right now to look at that.
12 Since that is years away. But that is part of the
13 plan is to do pre-irradiation characterizations of all
14 the fuel that we are testing.

15 MEMBER FORD: Stuart, would you mind going
16 back to the previous graph. If you looked at those
17 four factors there, and refer back to the previous one
18 where you got a whole list of all the potential
19 performance and things. You have got a huge x by x
20 matrix of all the interactions between the previous
21 one and those four items.

22 How do you prioritize as to which of these
23 aspects you must look at in the first year? What is
24 your prioritization strategy?

25 MR. RUBIN: Well, it is kind of what you

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1 see is what you get in terms of the actual mechanisms
2 that will play out in the environment. And although
3 these are the drivers for seeing those mechanisms, not
4 all mechanisms will be seen by the fuel. Because we
5 may not get to the temperatures necessary to where
6 some of these mechanisms are active.

7 MEMBER FORD: For instance, the
8 probability of having a certain defect density in your
9 fuel particles would impact on what the allowable
10 highest irradiation temperature would be. And so on,
11 you could go on first and second and third order
12 effects.

13 Are there algorithms to tell you what your
14 prioritizations should be in terms of doing these very
15 expensive tests?

16 MR. RUBIN: Well, again, we are looking at
17 specific fuel design. As specific manufacturer for
18 that design. And then subjecting it to a particular
19 environment. And that specific manufacturer will give
20 rise to variations as you said.

21 And those will be imbedded into the actual
22 tests due to the fact that you have perhaps 15,000
23 particles in each pebble I would say. What we will
24 see, for example, under disassociation at high
25 temperatures. I don't expect we are going to see

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1 that, because we are not going to get near the
2 temperatures where that mechanism would show up.
3 Certainly not during operations in the accident
4 temperatures were envisioning of say 1800 degrees
5 maximum. That wouldn't show up there either.

6 You would see that in the starting out,
7 let's say 2200 degree C. So we wouldn't see that. We
8 will see what failure mechanisms occurred, if any in
9 the PIEs. That is the purpose of the PIE is doing
10 examination to see what the condition of the fuel is
11 and what really happened in terms of particle
12 failures.

13 Were they failures where there were cracks
14 in the outer Pyrolytic carbon layer that then
15 progressed into cracks not the silicon carbide. That
16 is to say a high stress region occurring in the
17 silicon carbide. Do we see Palladium attack. We'll
18 see that in the PIE's. I don't expect to see
19 Palladium attack in these experiments because the
20 amount of time and temperature involved is again, a
21 far in excess of the licensing basis conditions for
22 any PBMR, certainly.

23 The test is not designed to test fuel
24 where every particle is identical. And then go
25 through a variation of environmental conditions.

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1 MEMBER FORD: That is not practical. That
2 is not achievable. The strategy you are outlining
3 seems to be we will take what we get. In other words,
4 you are taking a spot stab because those happen to be
5 the conditions you have. But you can't extract from
6 those conditions and say look here for that reactor or
7 that design by that manufacturer, United States
8 manufacturer versus German manufacturer.

9 You can't do the extrapolation from that
10 data point to those conditions. I think that is true.

11 MR. RUBIN: I think there is a truth in
12 what you say. Certainly because of what I said before
13 that manufacturing will drive performance in large
14 respects. But again, the reference fuel that we are
15 testing is the reference fuel for these new designs so
16 it establishes a bench mark, if you will, on
17 capability of this fuel.

18 MEMBER FORD: But there is no way of doing
19 a PRA or because you just don't have the data?

20 MR. RUBIN: Well if we were to test --

21 MEMBER FORD: A lower level PRA.

22 MR. RUBIN: If we were to test this fuel
23 as they have tested it historically within let's say
24 the design envelope for the fuel. In Germany, they
25 saw no fuel failures during irradiation testing within

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1 a design envelope. And even a little beyond that they
2 saw no particle failures in the accident simulation
3 testing.

4 I mean they are very proud of those
5 results. We want to see if we can drive the fuel to
6 a more challenging operating conditions and more
7 challenging accident conditions. And to see where we
8 start to see some statistically significant up take if
9 you will, in the particle failure rates. But the
10 actual mechanisms, we won't know what they are until
11 we do the PIE.

12 MEMBER WALLIS: Well finding out the
13 mechanism may not be so easy. I mean you have got all
14 these myriads of particles in some kind of a matrix.
15 And then you find you have got to detect some
16 radiation somewhere.

17 You are going to take everything apart to
18 figure what happened? Look at every one of those
19 particles? What are actually going to do
20 diagnostically?

21 MR. RUBIN: Well there are mechanisms to,
22 if you will, take apart the matrix material.

23 MEMBER WALLIS: Then you have got 15,000
24 particles, all which have failed in various ways.

25 MR. RUBIN: Well, we don't expect that

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1 they are going to fail in various ways.

2 MEMBER WALLIS: Well why not?

3 MR. RUBIN: Well --

4 MEMBER BONACA: One concern I have, by the
5 way, is --

6 MR. RUBIN: We could drive through all of
7 these failure mechanisms if we had in hand fuel that,
8 let's say was, made by the U.S., okay with our
9 manufacturing. And we were to drive the fuel up to
10 places where we know it is definitely going to fail.
11 Up to 2200, 2400 degrees C. Or if we take it out to
12 burn up, if we could, to 200,000 megawatts days per
13 ton. We know we will see a significant fraction of
14 failures.

15 MEMBER BONACA: In manufacturing, how do
16 you assure uniformity of distribution of the 15,000
17 particles in the spherical? You may sample it. But
18 I am saying this too, you have to deal with the
19 possibility that you may have lumping of particles in
20 some location rather than others. Which means that in
21 certain locations you could decouple almost a sector
22 with a much higher density that co-responds to 30,000
23 particles and vice versa somewhere else. You have the
24 equivalent of 7,000 parts.

25 So, I am trying to understand how you deal

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1 with those issues in this matrix because, what I am
2 trying to say is that the matrix may be even more
3 complicated than what you are presenting here.

4 MR. RUBIN: Well in any test program, you
5 are going to be testing a sampling of the manufactured
6 fuel. And that sampling will have had to have met the
7 production QA requirements in terms of a sampling
8 rate. And what the measured variance was and what the
9 mean was in a particular parameter.

10 With all that, there will be some pebbles
11 that will have initial particle defects in them. And
12 there will be some pebbles that have no initial
13 particle defects in them. And there will be pebbles
14 that have perhaps more particles with thinner layers
15 than other pebbles have.

16 We will be dealing with the manufacturing
17 QA results for the batches of pebbles that these fuels
18 came from. Beyond that, we don't have an ability to
19 be more precise in knowing what the exact distribution
20 was on these particular pebbles in terms of the --

21 MEMBER BONACA: So you are not going to
22 attempt -- it certainly would be interesting to have
23 some pebble that has 20,000 particles in it and some
24 with 10,000 and see how they -- the challenges here
25 and that would give you some idea of how this changes

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1 in distribution may affect performance.

2 MR. RUBIN: I don't have a, perhaps, Don
3 can help me out there in terms of the number of
4 particles within a pebble. Or the number of particles
5 within the compact and how that would play out in
6 terms of temperatures and temperatures in effecting
7 fuel performance.

8 But I think our analysis of difference in
9 the number of particles in a pebble was not a
10 significant driver of fuel performance in reactor.
11 And that was due in large part due to the temperatures
12 that the individual particles would see during
13 operation. Would not be significantly different.

14 If you had 15,000 or you had 17,000
15 particles in there. So that is not a large factor, if
16 you will, in particle failure phenomena. Is there
17 something you would add?

18 MEMBER SIEBER: That is easy to control
19 too.

20 MR. RUBIN: That's easy to control. That
21 is true.

22 MEMBER SIEBER: Weigh them, see how much
23 they weigh.

24 MEMBER BONACA: No, I am not talking
25 about, I am talking about only changing the number of

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1 pebbles to test the density of particles that may be
2 higher in some location or another.

3 MEMBER SIEBER: You mean within the pebble
4 itself?

5 MEMBER BONACA: No, no, I am talking about
6 --

7 MEMBER SIEBER: From one pebble to
8 another?

9 MEMBER BONACA: When you mix using the
10 matrix, you have 15,000 particles. That is easy to
11 control. But am saying that you are not sure how
12 distributed they are. They may be lumped together in
13 some area rather than other. And you know, in that
14 particular area, you can almost conceive it as
15 decoupled area with more density than some.

16 MEMBER ROSEN: I think you see that right
17 there Mario, in the picture that is showing. There is
18 an area where there are very few pebbles.

19 MEMBER BONACA: You're right.

20 MR. FLACK: Just to try to get us back on
21 track a little, there is a lot of questions. And the
22 approach of the plan is first find out what was all
23 done world wide in all these different areas. Try to
24 get as much information as we can. And part of it is
25 opportune. What we can do now within our budget.

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1 What is the best thing to do. It is an integrative
2 process as well.

3 As we learn more, we will be asking
4 ourselves more questions to try to keep it focused.
5 But as the discussions have been, it is a complicated
6 subject. And it is just there is not a simple answer.
7 There is a lot of parameters that need to be
8 controlled.

9 CHAIRMAN KRESS: Well one comment I might
10 have is, I would start my thinking from a viewpoint of
11 what analytical tool I am going to be using. And it
12 is probably something like MELCOR. And if you looked
13 at the fission product release models from fuel that
14 are in MELCOR now, they are all empirically based.

15 They are not mechanistic at all. They are
16 empirical.

17 MR. FLACK: Sure.

18 CHAIRMAN KRESS: So I would say now, if I
19 want to put in a replacement model for in MELCOR for
20 fission product release, I have my choice. Am I going
21 to use some sort of mechanistic model that talks about
22 mechanisms of failure of the fuel. And how that is
23 related to temperature. I don't give much hope there.

24 I think you are going to be empirical
25 again, which tells me you are going to do something

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1 like separate out the influence of tramp uranium, for
2 example. And already failed particles. They are
3 going to behave differently in an empirical manner
4 than the pebble beds that are in there -- that are
5 already good.

6 But what are there behavior going to be
7 when it goes through some sort of transient nitrites
8 that have been in a radiation field for a long time.
9 So I would say if I was going to redo MELCORs models,
10 I would trade tramp uranium and failed particles
11 differently then I would intact particles. And then
12 my experiments, my research would be empirically based
13 and I would be looking at full fuel elements.

14 MR. FLACK: Right.

15 CHAIRMAN KRESS: And what happens to them
16 when they go to a temperature transient and translate
17 into a fission product release model of some kind.

18 MR. FLACK: Sure.

19 MR. RUBIN: I would say that the fission
20 product transport and release models for fuel do
21 account for the tramp uranium as well as release from
22 the outer coating due to contamination of that.
23 Possible diffusion through intact particles and
24 release from broken particles. So there are a number
25 of terms --

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1 CHAIRMAN KRESS: I would accept separate
2 terms.

3 MR. RUBIN: Yes, there are many separate
4 terms that one could look at in those codes. Just
5 very quickly, given those irradiation test conditions,
6 we would plan to do two things basically. Monitor
7 fission gas release as a measure of diffusion of
8 fission products of intact particles and release from
9 failed particles.

10 And also, again, we would plan on doing
11 PIEs to better understand the fuel condition and more
12 specifically what were the failure mechanisms that
13 were --

14 MEMBER WALLIS: How do you tell the
15 difference between fusion and failure? It gets out,
16 but how do you know it got out?

17 MR. RUBIN: Well if you are looking at
18 15,000 particles in a pebble and each pebble is
19 individually monitored for fission product release,
20 what you will see in a fuel with all intact particles,
21 is perhaps in the order of ten to the minus eighth R
22 over B ratio of krypton release.

23 MEMBER ROSEN: What is R over B?

24 MR. RUBIN: Release to birth of a
25 particular. In other words, the release fraction of

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1 particular radioisotope to the birth fraction. Okay.
2 And that history over the irradiation has a signature
3 which is so low that essentially says, you don't have
4 a particle failure. Now when a particle failure does
5 occur, you will see a significant --

6 MEMBER WALLIS: So it's all or nothing?

7 MR. RUBIN: Into the range of ten to the
8 minus five.

9 MEMBER WALLIS: It's all or nothing. You
10 don't get partial failure, you don't get slight
11 weights.

12 MR. RUBIN: Once that particle, the first
13 one goes, you will see the step change in the curb.
14 And I think I might have brought --

15 MEMBER WALLIS: Okay --

16 MEMBER ROSEN: That is one of the 15,000
17 particles goes, you see it.

18 MR. RUBIN: Yeah, you'll be able to get a
19 good handle on the numbers based on how that curve
20 goes. I don't think I have one here that shows that,
21 no.

22 CHAIRMAN KRESS: We saw a curve of a
23 number of particles versus failure versus time at a
24 given temperature --

25 MR. RUBIN: Yes and this one doesn't show

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1 it as clearly.

2 CHAIRMAN KRESS: It is something like
3 that, yes.

4 MR. RUBIN: These curves down here would
5 be typical of no particle failures. If you take a
6 look at R over B from one particle failure out of
7 let's say 15,000, you have to be up in this range up
8 here. So around here, you would be talking about one
9 particle failure.

10 MEMBER SIEBER: It would be better if you
11 sed the microphone.

12 MR. RUBIN: I'm sorry. The 1700 degree
13 family is an indicator of multiple particle failures.
14 The 1600 family is indication of no particle failures
15 in this fuel.

16 MEMBER WALLIS: That's so far. But you
17 might get an American fuel which it is so bad that it
18 is porous and it doesn't fail at all, but it is up at
19 1700.

20 MR. RUBIN: This by the way is for an
21 accident simulation, but for, if you can imagine this
22 at irradiation time and release of krypton, then you
23 would see it. This is an R over B ratio. Such as
24 you would see perhaps a spike going from this curve up
25 to that level. And then if you had more particle

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1 failure, it would start to change.

2 MEMBER WALLIS: I don't see steps in the
3 curves though.

4 MR. RUBIN: Well, again I don't have the
5 right curve here. Maybe if you give me some time, I
6 can --

7 MEMBER WALLIS: No its okay, we need to go
8 on I think.

9 MR. RUBIN: This again is a heat up curve
10 not an irradiation curve. All I will say is that if
11 you just go through the arithmetic of when one
12 particle in 15,000 fails, what does that turn out to
13 be in terms of --

14 MEMBER WALLIS: My point simply is that
15 because the German's had some experience, it doesn't
16 mean to say that is the experience you are going to
17 have?

18 MR. RUBIN: Absolutely not. That is why
19 we said we want to test production fuel for the GT-
20 MHR. Whether it becomes available --

21 MEMBER WALLIS: It may not be so clear,
22 the distinction between the fusion and leaky particles
23 and porous particles and popped particles and
24 whatever. It is all going on together.

25 MR. RUBIN: Let me say this. That there

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1 are test that we don't propose to do that are
2 characterized in --

3 MEMBER ROSEN: Use the microphone.

4 MR. RUBIN: There are tests that we don't
5 propose to do and that is testing on individual loose
6 particles. When you can do testing on individual
7 failed particles, then you can get a good measure of
8 fission product release from failed particles. It is
9 kind of a separate effects type of a test.

10 What we are doing is an integrated effects
11 test by looking at the entire pebble. But I will say
12 this, that you will see a step change in release to
13 birth ratio by the gas re-monitoring when a particle
14 fails and you can actually determine how many
15 particles have failed just based on the mathematics.

16 And that particle failure will dominate
17 the releases that are being monitored. They will just
18 by the order of magnitude, you are picking up a
19 particle failure and then that will basically swamp
20 the tramp uranium of the ratio. At that point you are
21 seeing particle releases.

22 MR. RUBIN: I am not sure where we are
23 here. Okay, let me just say the other thing. In
24 addition to pushing the margins, we do want to
25 understand whether or not the irradiation testing

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1 itself is, that has been historical used is
2 conservative again, accelerated testing has been done
3 as a necessity for getting results sooner.

4 But there are some issue whether or not
5 that may not be conservative for some of the failure
6 mechanisms such as chemical attack which take more
7 time. We also think that simply by doing these kinds
8 of tests, we will better understand the how you can do
9 them right and how you can do them wrong and be in a
10 better position to evaluate fuel qualifications.

11 CHAIRMAN KRESS: When you say chemical
12 attack, you are not thinking of air and water ingress?
13 You are thinking of fission palladium attack.

14 MR. RUBIN: Palladium attack, that kind of
15 chemical attack. In terms of the kinds of accident
16 testing we would now do, moving from irradiation
17 testing to accident simulation testing that are going
18 to be basically three areas.

19 Heat up testing, reactivity type events
20 and then the chemical attack type events. Again,
21 these would be for conditions in each category that
22 are beyond the design basis.

23 So for heat up events, we would start with
24 fuel that was irradiated beyond the design conditions
25 and then go through a heat up that was beyond let's

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1 say the 1600 degrees C temperature criteria that is
2 specified typically for this fuel.

3 For reactivity events, we do a similar
4 thing there. Identify what would be a bounding
5 reactivity pulse event and then run a test of that to
6 observe fuel behavior in terms of disassociation and
7 gross failure of the fuel. And then we would plan on
8 doing oxidation tests on a irradiated fuel elements to
9 understand how fuel that has been irradiated beyond
10 its design conditions. What the oxidation effects are
11 in terms of particle failures.

12 CHAIRMAN KRESS: In the models for fission
13 product release from LWR fuel, the testing was done by
14 heating up slowly and holding temperatures. And
15 heating up and holding at other temperatures. And
16 because the release was basically at the fusion
17 process.

18 I envision the release from this kind of
19 fuel being a failure of the particle process mostly.
20 Plus some diffusion after that. That is driven by the
21 failure of particles. It doesn't seem to me like this
22 slow heat up and hold is an appropriate test to look
23 at what causes the particles to fail. It seems to me
24 like you need to model an actual set of expected
25 temperature ramp rates in accidents.

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1 I am just exploring what your tests might
2 look like -- accident heat up rates?

3 MR. RUBIN: That comes up in the next
4 slide actually where we want to explore whether or not
5 the traditional testing methods for accidents, for
6 heat up accidents is conservative. And I could just
7 jump to that one next.

8 MEMBER ROSEN: You'll have to come back,
9 I have a question on this thing.

10 MR. RUBIN: Okay. I can get to it in the
11 next slide or two. But we will be testing the ramp
12 and hold, as I refer to it, against the actual time
13 versus temperature that you would see in a real
14 accident to see if you see any differences in the
15 number of particle failures you get for that.

16 MEMBER ROSEN: One of the things you will
17 have to do I think is on the reactivity events, you'll
18 have to do that test with high burn up fuel. Because
19 you can't choose when you are going to have the super
20 critical reactivity event. It might just decide to
21 happen late in the life of some of the particles.

22 MR. RUBIN: Yes, there is a tradeoff
23 between the level of energy that you can put into the
24 particles late in life, versus the pre-condition of
25 weakened fuel, you might say, later in life. Against

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1 the newer fuel that is not weakened, if you will, by
2 irradiation. But has a higher potential for a larger
3 energy spike in it. And so it is not clear which is
4 the worst.

5 MEMBER ROSEN: You'll have to figure out
6 what the worst case is and test it. Otherwise you
7 will end up where we are on light water reactor fuel.

8 CHAIRMAN KRESS: I think you have to test
9 both of them.

10 MEMBER ROSEN: Yeah, reactivity insertion
11 accident questions about high burn up fuel.

12 MR. RUBIN: Yes, I would agree with you on
13 that. That you need to do two or even three places in
14 the burn up history of the particle.

15 I will go over the next slide in terms of
16 what we will be monitoring because it's the same for
17 irradiation pretty much. But here is where that
18 question came up. We also want to evaluate the test
19 methods by this test program and so we want to do it
20 both ways on fuel that has been irradiated to beyond
21 the design levels to go through the traditional law of
22 rapid temperature increase and then hold at constant
23 temperature, let's say 1600, 1700 or 1800 for hundreds
24 of hours as opposed to going through a heat up which
25 tracks the predicted temperature increase in the fuel

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1 in the worst case accident.

2 There is some evidence that in testing of
3 AVR fuel in Germany, that there were failures seen in
4 fuel that was tested that way with the actual time
5 temperature approach that we are not seeing in the
6 ramp-up and hold approach. And there is not a good
7 explanation for that at this point. I will say that
8 in the pre-application review from PBMR, there was a
9 sentence in their information on qualification testing
10 that they may do that kind of testing themselves to
11 see whether or not there is an unknown phenomenon that
12 makes that kind of a more precise temperature versus
13 time more challenging at fuel than the ramp-up and
14 hold.

15 And that is a good example of who is going
16 to do this test. Are they are going to do it? Or are
17 we going to do it. And that can come up along the way
18 in many of these areas. We are not sure, but somebody
19 needs to do this.

20 MEMBER ROSEN: The curious statement that
21 applicant says he may do this testing. Now, how much
22 credit do you give them for the "may"?

23 MR. RUBIN: Well that kind of needs to be
24 kind of discussed. I think what happened was, we
25 raised this issue in one of the early meetings and the

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1 put a little place holder in their submittal.

2 MR. FLACK: They didn't say they won't do
3 it.

4 MR. RUBIN: I think we would like to see
5 them do that. Okay, the question came up, how the
6 heck are we going to do all of this. And in terms of
7 the irradiation testing, we want to enter into
8 cooperative agreements where we can. One is with DOE.
9 DOE has this fuel development and qualification
10 program which involves irradiation accident simulation
11 testing.

12 And we have put together a document which
13 describes how we would cooperate in sharing of data
14 for that kind of testing. We are not yet sure whether
15 or not DOE plans to go forward with irradiation
16 testing given the current situation with the pull back
17 by Exelon.

18 Also, we have been in discussion with the
19 European commission. They also have an irradiation
20 test program, an accident simulation test program with
21 what they call the HTRF. Which is a High Temperature
22 Reactive Fuels working group project. That calls for
23 irradiation testing of both Pebble fuel and compacts
24 to burn ups which far exceed the anticipated burn ups
25 for this next generation HTGR's.

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1 Another opportunity for obtaining data is
2 IAEA initiated efforts to put together a new
3 coordinated research project, Number 6 they call it.
4 Which will pull international data on current and
5 previous testing, irradiation testing of TRISO
6 particle fuel as well as many other things like model
7 development, properties for models, manufacturing
8 expertise and the like.

9 We are also in the process of putting
10 together an agreement with the Japan Atomic Energy
11 Research Institute for obtaining information data on
12 what they have developed on irradiation testing of
13 fuel compacts with TRISO fuel. And there may be some
14 basis for actual reactivity pulse testing which they
15 have a need actually, a licensing need to do that kind
16 of testing on their fuel. And we might want to enter
17 into a cooperative arrangement where we get that data
18 and also provide some fuel compacts for fuel with
19 TRISO particles made in this country.

20 And also information exchanged from I-Net.
21 And they currently have fuel qualification program
22 that is no ongoing and we'll soon hopefully have
23 operational data on their fuel. And we hope to obtain
24 data from that.

25 So we don't see that we are going to be

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1 paying for everything, in fact we like to get data
2 from other sources and share in the cost. Let me
3 quickly go over the next part, which is to develop our
4 analytical tools. The objective here is to provide
5 the staff with an independent capability to analyze a
6 TRISO particle fuel performance. In both Pebble bed
7 reactors and reactors with prismatic fuel.

8 We have two kind of complimentary
9 objectives and two kinds of analysis needs. One is
10 codes that can predict particle failure if you will
11 that has in it many of the models for the failure
12 mechanism that I talked about. But then there is a
13 traditionally a second code that actually goes through
14 and calculates the fission product transport out of
15 the fuel element due to diffusion mechanisms from
16 matrix material as well as from intact particles, as
17 well as from failed particles.

18 And so you are looking at the need to kind
19 of couple those two codes and those two capabilities.
20 With the two, we would then have an independent
21 capability to assess an applicant's calculations and
22 to provide input to our own source term analysis for
23 accent consequences based on the fuel fission product
24 release from these codes.

25 MEMBER RANSOM: Is that an effort starting

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1 from scratch or are you building on existing?

2 MR. RUBIN: Same approach. I think it is
3 in my next slide. The strategy is again to
4 cooperative research with organizations world wide
5 that are working on developing such codes. And there
6 are many choices, many organizations that are doing
7 this. We have to place our bets soon on which one we
8 want to support.

9 Let me just say though that developing
10 these tools is a challenge. If you look back at the
11 German codes and let's say the more recently the
12 Japanese fuel codes. They were very specific to the
13 properties that related to the way they made the fuel
14 and the results of the irradiation testing to bench
15 mark those codes. And so you don't really have a code
16 with models which have universal applicability to fuel
17 that we made in the future. And so you need to have
18 enough capability build into the codes to be able to
19 predict any kind of new manufacturer given the kind of
20 characteristics or properties that may evolve from
21 that manufacturer. So that is a difficulty.

22 The property data that exists for
23 unirradiated, and especially for unirradiated codings
24 is meager and wide variations. And these properties
25 play a very large role in when particle failure might

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1 be predicted. Things like creep, irradiation induced
2 changes in dimensions of the Pyrolytic carbon layers
3 varies tremendously. Even thermo expansion, there are
4 large variations one would see in the literature. And
5 so kind of get it right, you have got to get the
6 materials data right.

7 We talked about the failure mechanisms.
8 And you can have local imperfections in the silicon
9 carbide. You can have local tearing away or debonding
10 of let's say the outer Pyrolytic carbon layer from the
11 silicon carbide. And so you have localized effects
12 and that drives a need for 3-D modeling in doing these
13 kinds of analysis.

14 CHAIRMAN KRESS: The 3-D modeling, where
15 would that come in to play? Let's talk about a local
16 defect in one of the layers. Are you talking about 3-
17 D modeling of how the fission products move through
18 that, or are you talking about further expansion of
19 the failure to make it worse?

20 MR. RUBIN: Well I mean what you are
21 talking about is localized stress risers ultimately.
22 That then are going to be controlling in terms of
23 exceeding the ultimate strength of the silicon
24 carbide.

25 CHAIRMAN KRESS: But that is normally not

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1 a 3-D concept.

2 MR. RUBIN: Well I mean you do have an
3 azimuthal variance. You don't have uniformed
4 properties in all directions. It might be a
5 localized. So typically you use a fine net element
6 code to try.

7 CHAIRMAN KRESS: Normally those properties
8 vary the radio as compared to azimuthal. In all,
9 azimuthal directions are doing about the same.

10 MR. RUBIN: Well, but I mean if --

11 CHAIRMAN KRESS: I'll just try to figure
12 out what actually is a 3-D. Is it a 3-D finite
13 element model?

14 MR. RUBIN: 3-D finite element is
15 different than what it is your looking at here to get
16 those localized effects like a local layer debonding
17 that may ultimately cause the ultimate stress to be
18 exceeded in a silicon carbide.

19 CHAIRMAN KRESS: Is the idea of these
20 finite element to actually mechanistically predict
21 failures of fuel. As they sit there in temperature
22 for a long time for example?

23 MR. RUBIN: I mean when you do a PIE and
24 you see a failure. And you see the failure mechanism
25 was due to let's say a crack forming in the outer

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1 layer. And then that you will see it propagate then
2 into the silicon carbide layer. And then you
3 basically failed the particle. How do you model that
4 localized phenomenon of that propagation of the crack
5 from way or into the other.

6 Three D modeling is typically what is used
7 for that. If there is a little imperfection in the
8 silicon carbide layer to cause a stress riser, it may
9 not be uniformed around 360, but it may be a small
10 arch where you have a notch, shall I say, so to speak
11 in the silicon carbide and finite element techniques
12 are useful for that.

13 CHAIRMAN KRESS: Other than understanding
14 what when on, I am trying to figure out how I use that
15 information in a severe accident or a normal operating
16 predictive mode.

17 MR. RUBIN: Well those kinds of issues, I
18 guess in my mind would be if they were to be
19 significantly wide spread by say the reactor reload.
20 Where you had imperfections. This kind of a code with
21 this capability is what you would need to kind of
22 really understand how that defect played out in terms
23 of the failure rates.

24 And so it would be useful then as a tool
25 for understanding, agreeing that yes, that was the

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1 root cause for the failures that we saw. And we now
2 understand the corrective actions to address that.
3 This kind of a code may not be of importance for a
4 source term, however.

5 Okay and in the case of a source term you
6 might be able to get by with a nonfinite element, two
7 dimensional type code. And then you could variation
8 of properties to get some statistical results in terms
9 of number of particles that failed due to variations.

10 CHAIRMAN KRESS: That was what I was
11 envisioning.

12 MR. RUBIN: That kind of thing. But, if
13 you do in fact find that you are having some defects
14 or manufactured, the only way you can actually
15 corroborate analytically that is what was the cause is
16 through this kind of capability. But I am not
17 proposing that we would need three dimensional finite
18 element codes for source term calculations.

19 CHAIRMAN KRESS: I think I understand now.

20 MR. RUBIN: I am envisioning the time
21 where we have an operating plant and low and behold we
22 have hard and expected fuel failures. And we start
23 getting information from the applicants, this is what
24 we are seeing. And this what we think was the cause
25 in manufacture and this what we are going to do.

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1 Okay we are going to want to do an
2 analysis of that to see if we would predict that kind
3 of wide spread failure do to that cause. But that
4 capability is not needed for a source term
5 calculation.

6 MEMBER WALLIS: You have described so many
7 things that I think you are going to be under great
8 pressures or restrict your activities. And someone is
9 going to say, what regulatory need does this serve.
10 And do I need to know this now. Because your scope is
11 getting so huge. I think you are going to be under
12 those pressures. I think that is what the gentleman
13 is getting at here.

14 Do you need to do all these things in
15 order to serve the regulatory needs?

16 MR. RUBIN: Let me just say that with the
17 computing power of modern day computing the finite
18 element basic platform for doing failure analysis is
19 not a costly or prohibitive approach. And many of the
20 newest codes that are being developed for a particle
21 performance analysis are finite element codes.

22 As opposed to two dimensional codes. The
23 older codes that were developed in Germany were two
24 dimensional codes. But to go to three dimensional
25 codes is not a big price to pay, if you will. And we

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1 are just taking advantage of the opportunity and it
2 gives us more flexibility in how we can apply that
3 code.

4 MR. FLACK: Your point is well taken. The
5 plan itself is to get out all the issues that we have
6 on the table. And then we have to decide at some
7 point what it is that we really need to do, now and
8 what other licenses can do and that sort of thing.

9 MEMBER SIEBER: It sounds like one you
10 would do later.

11 MR. FLACK: I am sorry?

12 MEMBER SIEBER: This one sounds like one
13 you would do later.

14 MR. RUBIN: But again if you basically
15 going to use the three dimensional code as your
16 platform, it is just, it is wise to go with that
17 platform. Because that is what they are using now.
18 It is not a big cost in terms of running the code.

19 MEMBER SIEBER: By the time you will need
20 it, they will be doing something else.

21 MR. RUBIN: But again, the 3-D code can be
22 used in the two dimensional analysis to do what the
23 old two dimensional codes have been doing.

24 Let me just say that probably a bigger
25 issue is the statistical variation in properties, both

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1 dimensions and material properties of particles that
2 can when -- goes through 15,000 particles, we win
3 predict failure of a particle that a nominal
4 properties and dimensions. You would start to see
5 some small number particle failures given the
6 variations that occurred in properties and dimensions.

7 And the last thing is chemical attack in
8 the news codes are putting capability through
9 essentially reduction in the thickness of the silicon
10 carbide to account for chemical attack.

11 Again, the strategy here is the same as we
12 were looking at on irradiation testing. There is a
13 lot of work being done internationally. INEEL has
14 what is called PARFUME code. It is a three
15 dimensional code that they are continuing to develop.
16 They brought it and developed some assessments of the
17 differences and performance of German and U.S. fuel
18 with that. And that may be a venue for obtaining our
19 needs.

20 MIT also is working on a fuel performance
21 code. Includes modeling of chemical affects. And we
22 have had discussions with MIT on possibly supporting
23 the development of their code and using their code.

24 The European Commission as part of our
25 HTR-F program has an element that is to develop fuel

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1 performance modeling. And we have had discussions
2 with them about sharing in the cost and in the use of
3 that performance code.

4 So we are not going to start from scratch,
5 we are going to try to piggy back on what others are
6 doing.

7 Just real quickly, I think we talked about
8 the applications for these kinds of code. To kind of
9 audit the applicants integrity analysis for their
10 fuel. To assess anomalies that may be detected in
11 fuel performance through fission product measurements
12 of coolant activity. And also can be used as an input
13 into the source term analysis that the NRC would like
14 to be able to do.

15 As far as fuel fabrication is concerned,
16 we don't really plan to do any fuel fabrication
17 development work. There are plan is to learn from
18 what others are embarking on in terms of developing
19 understanding of fuel fabrication.

20 Let me just say again, that the recent
21 studies show a large difference in fuel performance
22 between German and U.S. fuel, a couple orders of
23 magnitude. Analysis of that data shows that the
24 differences in manufacture was a big driver for those
25 differences and so the importance of the manufacturing

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1 process on fuel performance ultimately was recognized
2 in Germany.

3 In fact in their manufacturing
4 specifications, they included a fuel process
5 specification along with the product specifications
6 for the finished particles which were checked by QA.
7 The difficulty is, even today, there is not a clear
8 understanding of how a process variation effects a
9 change in properties and how that then plays out.

10 So a lot of development work that is being
11 done worldwide, it is a very hot area. Is to
12 understand how you make good fuel that achieves the
13 properties that you want. And are made consistent in
14 terms of every particle coming out the same. So our
15 interest there is to understand the important factors
16 of the process of fuel fabrication that gave rise to
17 good performance.

18 What are the important measurable product
19 factors that need to be controlled for a good fuel
20 performance and what are the quality control schemes
21 that are used to maintain both process and product
22 within the requirements.

23 Again, how we are going to do this is not
24 going to do anything ourselves, but to try through
25 cooperative agreements with the kind of the same

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1 organizations to obtain these kind of insights and
2 information. The EC as part of the HTR-F has also a
3 fuel fabrication technology development component.
4 And they are going to be trying to re-establish that
5 or establish for the first time I should say that
6 understanding of how fabrication causes performance.

7 And we want the cooperative agreement to
8 be able to share in that insight. DOE and Oakridge
9 are also planning to develop fabrication capability in
10 this country. And so there might be the opportunity
11 to obtain information from that activity.

12 We have information exchange from INET.
13 And they have within the last couple of years kind of
14 walked in the foot steps of the German fuel
15 fabrication and now become a source or a destination
16 for others who want to learn how to make good fuel.
17 And so we might try to obtain data from them. And
18 Jerry as well now has fuel operating in the HTTR.

19 And then the pre-application reviews
20 themselves have provided a very good source of
21 information for what are the key factors for fuel
22 fabrication. So we are not really talking about doing
23 anything ourselves, but to basically learn from the
24 work of others.

25 MEMBER FORD: Stuart, do we know anything

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1 at all about the quality of work done in China? When
2 you say you are going to be doing collaborative work
3 and nuclear data coming from INET. For instance, do
4 we know anything at all about the quality of the data
5 compared to that in Europe and Japan?

6 MR. RUBIN: I have not personally seen any
7 of the manufacturing QC results for the fuel they have
8 made. I have only heard antidotal stories and
9 statements that they achieved the level after many
10 years that they say exceeded the German quality.

11 In terms of particle failure rates from
12 manufacturer. In terms of performance in reactor, we
13 have asked for but not yet received the results of
14 their ongoing fuel qualification testing. So that is
15 the proof in the pudding. So I haven't gotten that
16 yet.

17 We would hope to, in discussions with
18 them, to learn about each of those aspects, the
19 fabrication, the quality of the product, if you will.
20 Thicknesses, densities, and things that you can
21 measure. As well as learn how they made it in terms
22 of the process through discussions and technical
23 exchange.

24 And then follow up and to get information
25 on their radiation experiments. But I mean that is

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1 our picture of what we haven't implemented that yet.
2 I would say that the European Commission had a
3 delegation that went to China about two months ago.
4 And the topic was fuel fabrication. And the European
5 Commission folks who were working on this element in
6 the HTR-F wanted to pick the brains, if you will, of
7 the Chinese fabrication folks who develop their
8 process to kind of learn from them. And then try to
9 go back and try to add to it in their own program.
10 And we would like to get involved with that.

11 With that, I think I am pretty much --
12 just in terms of how we might apply this knowledge for
13 fabrication. We think there is a potential policy
14 decision for the Commission to make on how the
15 Commission would regulate fuel quality and ultimately
16 ensuring performance in a reactor. One approach is to
17 actually put a regulatory imprint or footprint on the
18 fuel fabrication through technical specifications.

19 In other words, to monitor reactor --
20 excuse me, coolant activity. And another is to do
21 testing of fuel after it comes out of a reactor.

22 The first one is kind of an obvious one.
23 But it is one that I think that we have not, as an
24 agency, gotten into on light water reactors is to
25 actually put tech specs on manufacturing processes.

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1 But that is where the tire hits the road in terms of
2 assuring or resulting in good performance. So we need
3 to make that decision on whether or not we are going
4 to do it or not. Knowing that is where quality of
5 performance are built in. Well let's do that.

6 So there is a policy issuer there, we
7 think there is an opportunity to provide input from
8 this into fabrication process. A risk informed, I
9 should say performance based fuel fabrication
10 procedures, we think there will be inspectors that
11 will go through these plans and do some inspections.
12 And this will provide input into what they will be
13 looking at. Perhaps training of inspectors as well.

14 I am just going to jump to the last slide
15 on summary and conclusions. Just kind of recap where
16 we think we end up with all of this. Through this
17 plan, we think we'll develop the infrastructure, we
18 will effectively develop the infrastructure of
19 analytical tools and data and know how to let the
20 staff effectively evaluate HTG-R safety performance
21 and also commission policy decisions.

22 Notably on fuel performance and quality
23 specifications and the need for that. It is going to
24 allow us to explore the limits and understand the
25 limits on safety performance and safety margins of

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1 TRISO particle fuels.

2 It will provide the staff with
3 the key knowledge that is needed to understand how
4 fuel fabrication plays into fuel performance. And
5 therefore what we need to watch and what we need to
6 have a regulatory oversight in the fuel fabrication
7 areas.

8 It does capitalize, we think, on existing
9 national and international activities and knowledge
10 and experience that has been developed before in
11 design and manufacture as well as analytical methods
12 in testing of fuels. We think that the plan focuses
13 on the technical issues and the research issues that
14 have been identified at the beginning of our planning
15 activities.

16 We think that the cooperative research
17 approach that is going to be a good leverage tool to
18 get the information that less cost and the shorter
19 time. And we think that it is also going to put us in
20 a position to effectively reveal a COL -- come in on
21 either PBMR or GT-MHR.

22 MEMBER FORD: Do you have any idea at all
23 of how much this all costs and are orders of magnitude
24 away from what you might reasonably expect?

25 MR. FLACK: Well, you took a shot at that

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1 already.

2 MR. RUBIN: Well, you're in charge of the
3 dollars. The biggest component is the irradiation
4 testing. It is very expensive to do irradiation
5 testing. You are in to the millions of dollars per
6 year to do irradiation testing.

7 That is where we think sharing costs is
8 going to be the only viable way to implement what we
9 have in mind. Either through partnership with the
10 HTR-F, the European Commission, the DOE. And that
11 will half for lessen the cost. But it is still in the
12 millions of dollars. The cost of developing codes is
13 not nearly as large.

14 Manufacturing is virtually little cost
15 there. Because we are not going to be doing that
16 development, fabrication technology. We just want to
17 have access to it through cooperative agreements.

18 And then the fuel, accident simulation
19 testing, that will provide perhaps a lesser order of
20 magnitude. Let's say in the multiple hundreds of
21 thousands of dollars to do accident simulation testing
22 on irradiated fuel.

23 But the biggest cost factor is the
24 irradiation testing. But that is really where the
25 biggest benefits are in terms of understanding what

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1 the limits are of this fuel.

2 MEMBER FORD: But even with a reasonable
3 surety of getting some collaborative work done, you
4 are still going to have to have a big prioritization
5 pruning exercise. Is that right?

6 MR. RUBIN: I think that is true.

7 MEMBER FORD: And therefore prioritization
8 approaches and methodologies are going to become
9 paramount.

10 MR. RUBIN: There is a limit though. If
11 you take a look at the test reactors that are out
12 there. Whether you put one pebble into the reactor,
13 you put 14 in the reactor, you pay the same. You pay
14 for a particular slot.

15 It almost behooves you, if you agree that
16 you want to do irradiation testing, is to take full
17 advantage of all of the positions that you can put
18 fuel in there. Because the fuel you will be getting
19 is virtually cost free to the NRC. The money is not
20 an issue there.

21 CHAIRMAN KRESS: Clearly understanding the
22 fuel for gas cooled reactors is paramount to
23 understanding the health and safety effects. So I
24 would put this one high on my list of things needed to
25 be done.

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1 MR. FLACK: As well as how much we can
2 capitalize on using leverage.

3 CHAIRMAN KRESS: And that is a timing
4 issue also. So, you if they are going ahead with it,
5 you need to get in there.

6 MR. RUBIN: Yes, that is personally a
7 concern that if we don't sign those agreements now and
8 have something to share with them, then we loose that
9 collaborative possibility.

10 MEMBER ROSEN: At the risk of being a
11 broken record, could you go back to the slide that has
12 purpose of the fuel research. It was like fourth or
13 fifth slide. If you might be able to drag that one
14 out. Well I'll tell you what it says.

15 MR. RUBIN: Okay.

16 MEMBER ROSEN: It has five bullets, the
17 fourth one being develop independent fuels to predict
18 fuel fission product release and TRISO particle
19 failure for licensing basis conditions. And I think
20 that last phrase, for licensing basis conditions is
21 puzzling in the light of what we said and shouldn't be
22 in there.

23 You need to develop independent tools to
24 predict fuel efficient product release and TRISO
25 particle failure, period.

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1 MR. FLACK: It comes down to what, the
2 frontline office is NRR. And what they will require
3 to license a plan and what they will put down as this
4 is what is necessary for the applicant to achieve is
5 one thing. And we would develop the tools that would
6 support them in independently confirming that. Back
7 to the point of where do we draw the line on this. Is
8 that the issue? Like what we mean by design basis?

9 MEMBER ROSEN: Right, it's that issue and
10 your apparent confusion at least on this slide that I
11 am referring to, the fourth bullet. That you are
12 going to only understand fuel behavior up to the
13 licensing basis. Now, I think you need, you said you
14 want to really understand it well beyond that. So, I
15 think you are contradicting yourself here.

16 MR. FLACK: It may be that --

17 CHAIRMAN KRESS: It may just be a wording
18 problem.

19 MR. FLACK: Yes, I think it is. I think
20 the whole point of developing infrastructure is really
21 to understand the fuel performance.

22 MEMBER ROSEN: I am trying to urge you not
23 to say okay, some arbitrary 1600 degrees we are going
24 to stop understanding.

25 CHAIRMAN KRESS: They clearly aren't going

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1 to do that.

2 MEMBER SIEBER: But they said they
3 wouldn't do that.

4 MR. RUBIN: Yeah, I think what I had there
5 was the thought that irradiation conditions maybe up
6 to 1250, 80,000 megawatt days per ton, fluence of 2.5
7 times ten to the 25th neutrons per square centimeter.
8 But we want a code that will take it to a higher
9 temperature, higher fluence, higher burn up than that.
10 Well beyond that licensing basis in terms of the
11 operating environment.

12 MEMBER SIEBER: Well if I recall what you
13 said, you said you wanted to take it to failure.

14 MEMBER ROSEN: Right. And that is the
15 right answer. But not what you say on the slide.

16 CHAIRMAN KRESS: If there are no more
17 questions.

18 MEMBER WALLIS: Well, I don't know. I am
19 still grasping. This seems to me that this is a huge
20 program. And it looks to me that you are searching
21 for a level of understanding which is bigger than the
22 applicants are going to come in with. That seems to
23 be the philosophy.

24 I am not sure that should be the right
25 philosophy. You can regulate on other bases. When

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1 you actually talk about the regulatory needs, you may
2 find that you don't need to know all this stuff. It
3 would be very nice to know, but you may not have to
4 do it. I think that is the only way you can
5 prioritize this. What you really need to know in
6 order to regulate. And it may not have to be this
7 tremendous knowledge base, but it would be nice to
8 have.

9 MEMBER FORD: Also prioritizing would be
10 in terms of risk. You just do work at the highest
11 risk. Do you have enough knowledge base to come to
12 even that criteria.

13 MR. RUBIN: Well again, the performance of
14 the fuel is driven by manufacturing. And we really
15 have to understand what are the factors there, and it
16 is driven by the environmental conditions and the
17 accident conditions. And they all come into play.

18 MEMBER WALLIS: You don't have to
19 understand it, you just have to say to the applicant,
20 show me.

21 MR. RUBIN: Well, I mean, the basic
22 assumption in this is that the applicants are not
23 going to be pushing their fuel to failure. They have
24 been highly resistant of pushing it well beyond the
25 licensing basis. They'll try to get their toes wet a

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1 hundred degrees above the maximum operating
2 temperature. Maybe a little beyond. But they don't
3 want to go out there and see where the failure points
4 are.

5 MEMBER SIEBER: The problem is, is that it
6 is very difficult unless you have that additional data
7 to know what the severe accident is all about.

8 MR. FLACK: That's right.

9 MEMBER SIEBER: And then how do you do the
10 risk. How do you make determinations like should you
11 have containment or not.

12 MEMBER ROSEN: I think I respectfully
13 disagree with my colleague. In the case of a new
14 reactor design for this country, we should go, I mean
15 the vendor should go as far as I would go. But if
16 they don't, then the staff should certainly go to a
17 level of understanding that is very deep.

18 MEMBER WALLIS: It's very expensive.

19 MEMBER ROSEN: It may very well be.

20 MEMBER WALLIS: You can't do it.

21 MEMBER ROSEN: You have to put it in
22 context of what we are thinking about doing.
23 Licensing, perhaps a lot of these reactors for this
24 country. If someone ever stepped up to the bar and
25 wanted to do that.

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1 I would prefer not to be in the
2 circumstance that we have found ourselves in in the
3 light water framework where we never had quite enough
4 knowledge. We always liked to have more. Here is a
5 chance to get out ahead of it. Let's get out ahead of
6 it.

7 MEMBER WALLIS: Do you know what it costs
8 to do the light water.

9 MEMBER ROSEN: I don't know what it costs
10 to do the light water. I imagine it was a lot. I
11 think this would be a lot too, but in context, it
12 ought to be done.

13 MEMBER BONACA: For these agreements that
14 you are trying arrange or you have already with other
15 programs. You probably go through some kind of, I
16 mean, are you talking together to see that there is no
17 duplication of testing.

18 MR. RUBIN: Yes.

19 MEMBER BONACA: Are you recording these
20 activities?

21 MR. RUBIN: We have had discussions with
22 DOE. In fact, they are coming in on Friday to give us
23 the latest assessment of what they want to get done in
24 terms of irradiation testing and fabrication
25 technology development.

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1 We have a co-operative agreement written.
2 The signing of that agreement, I think will be
3 contingent upon whether DOE feels they want to
4 actually do their irradiation testing in the
5 foreseeable future or if they want to kind of defer
6 that.

7 We also have had discussion this spring
8 with the HTR-F project leaders about what they are
9 doing. What we would like to do. And we see a kind
10 of synergism of between the two programs. Again, the
11 main thing they are looking at is high burn up. Which
12 is one of the parameters on pushing the fuel to beyond
13 the design licensing basis.

14 So we would like to get that data. Some
15 of our parameters in terms of higher temperature,
16 higher fluence, they are not covering that. So, we
17 could pool all this, I think our costs that we would
18 have to kick in for could be reduced. There is
19 overlap.

20 In terms of mapping out the space beyond
21 the licensing and design basis.

22 MEMBER BONACA: What is the manufacturing
23 steps? You have mentioned several times the
24 differences in performance resulting from the
25 manufacturing steps. Is this open information that

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1 you have available? Or much of it is proprietary and
2 you can't get your hands on it.

3 MR. RUBIN: The years past, there was free
4 sharing of this kind of information, but now
5 organizations that are doing work and spending money
6 see the commercial applications and the profits from
7 all this. And so, that is the one area, irradiation
8 testing, accident condition testing, modeling,
9 fabrication technology. And that last one is one very
10 few people want to share.

11 CHAIRMAN KRESS: In view of the time, I
12 think I am going to call a halt to these questions and
13 ask people to come back at 1:45 p.m. And we'll start
14 again.

15 (Whereupon, the foregoing matter went off
16 the record at 12:39 p.m. and went back on
17 the record at 1:45 p.m.)

18 CHAIRMAN KRESS: Let's call the meeting
19 back to order and we'll start right in with the
20 materials analysis I guess?

21 MR. FLACK: Right, that's Joe Muscara from
22 the Division of Engineering Technology, Office of
23 Research.

24 MR. MUSCARA: Thank you. As you just
25 mentioned, I will be discussing the materials analysis

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1 portion of the research plan.

2 This is essentially the outline for the
3 discussion on the materials analysis. We are looking
4 at background and discuss some of the metals issues
5 and research to address these issues.

6 Will do the same thing for graphite. Have
7 a little bit of a discussion on international
8 cooperation and then finally a brief summary.

9 As a way of background, the behavior of
10 metallic and graphite components is a key research
11 area to make sure they can maintain primary system
12 integrity. The primary system integrity is
13 essentially a major part of defense-in-depth. And we
14 must ensure that we maintain the integrity so that
15 the radioactivity can be contained.

16 In addition, the information from the
17 materials research is needed for conducting a PRA,
18 especially for the advanced gas cool reactors, where
19 there is no experience with the behavior of materials
20 and components. We would have to essentially guess at
21 the probability of failure for these components.

22 And therefore we have relatively large
23 uncertainties in the numbers that are selected. In
24 order to reduce those uncertainties and to get better
25 information probability of failure, we can study

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1 different degradation mechanisms and quantify these.
2 And then be able to use this information, probabilistic
3 fracture mechanics, to calculate failure probabilities
4 for different components under the different
5 conditions.

6 Well there are a number of issues that we
7 have uncovered with respect to metallic components.
8 We'll list these and then discuss each one in turn.

9 There are issues related to the
10 availability and applicability of national codes and
11 standards. This is both for metals and graphite. But
12 there is a lack of appropriate data bases for
13 calculating fatigue, creep and creep-fatigue
14 lifetimes.

15 There are issues related to the effects of
16 impurities. In particular, things like oxygen and
17 chloride on degradation of components in this
18 environment.

19 Issues related to the aging behavior of
20 alloys. There is a time-temperature dependence of
21 solid state transformation that occur in these alloys.
22 And the concurrent -- that happens.

23 CHAIRMAN KRESS: Are we talking about
24 metals and metallic components that are different than
25 we currently have in the LWRs?

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1 MR. MUSCARA: Yes, for the high
2 temperature gas cooled reactors, some of the metals
3 are different because of the higher temperature
4 requirements. Again, depending on the design.
5 Exelon, for example, with the pebble bed -- for the
6 pressure vessel material, they were maintaining the
7 same material that we are using in light water
8 reactors.

9 But for example, the duct pipe which
10 transfers the hot fluid up to the power generation
11 units, then that is a higher temperature material not
12 used in light water reactors. And of course, turbine
13 blade materials would be different.

14 So some materials are similar to light
15 water reactors --

16 CHAIRMAN KRESS: So most of this is dated
17 for the gas cooled reactors?

18 MR. MUSCARA: Yes, this concept is mostly
19 on gas cooled reactors. There are a couple of issues
20 that are also present for advanced light water
21 reactors and I will mention those as I go along.

22 But, yes, most of this is based on the gas
23 cooled reactors.

24 MEMBER SIEBER: It seems to me that the,
25 in the pebble bed the piping and the turbine casings

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1 and all that are to be designed to the same
2 specifications as the reactor vessel itself?

3 MR. MUSCARA: Well, yeah that is actually
4 one of the key issues that I'll discuss.

5 MEMBER SIEBER: Well that way they seem to
6 feel that they can get rid of any kind of pipe
7 rupture. And I would scratch my head about that.

8 MR. MUSCARA: Yeah, I think that is both
9 a technical and possibly a policy issue. So we need
10 to address that.

11 MEMBER SIEBER: I think so to.

12 MR. MUSCARA: The question comes up with
13 respect to sensitization. And of course we are going
14 to be talking about what we call low temperature
15 sensitization. The sensitization during operation,
16 not necessarily during the welding of the components.

17 There is a potential for the degradation
18 by carburization, decarburization and oxidation.
19 These are particularly interesting issues because the
20 fix to one problem may in fact generate the other
21 problem. So there is a very close balance in managing
22 the composition of the effluent.

23 CHAIRMAN KRESS: The sensitization is
24 sensitizing the stress corrosion?

25 MR. MUSCARA: Precisely. It is the same

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1 kind of sensitization we have seen for light water
2 reactors where the plate, the chromium at the grain
3 boundaries and then leave the materials susceptible to
4 subsequent tracking.

5 Treatment of the connecting pipe as a
6 vessel I think is an issue. And there are some
7 inspection issues with both the High Temperature Gas
8 Reactor and the Advanced Light Water Reactor.

9 CHAIRMAN KRESS: What is the implications
10 treating that connecting pipe as a vessel? Is that
11 excluded from arch break LOCA?

12 MR. MUSCARA: Correct, yes.

13 MEMBER FORD: Inspection of the high
14 temperature and ALWR, that is just to serve as a point
15 of reference for the research. And why would you
16 expect the advanced light water reactors to show low
17 temperature reactors? Why are we inspecting those?
18 In that last bullet?

19 MR. MUSCARA: Again, of course we inspect
20 current reactors as defense-in-depth concept. Some of
21 the differences with the high temperature gas cooler
22 reactors are the long times between inspections. For
23 example, pebble bed continuous refueling. The plants
24 have been down every six years for a short period of
25 time for maintenance.

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