

Docket Nos. 50-266  
and 50-301

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Collection to  
Amatt. 106 to DPR-24

Mr. C. W. Fay, Vice President  
Nuclear Power Department  
Wisconsin Electric Power Company  
231 W. Michigan Street, Room 308  
Milwaukee, Wisconsin 53201

Dear Mr. Fay:

On March 3, 1987, we issued amendments 106 and 109 to Facility Operating Licenses DPR-24 and DPR-27 for the Point Beach Nuclear Plant Units 1 and 2, respectively. It has come to our attention that a few minor typographical errors existed in the Technical Specification pages issued with those amendments. We are enclosing corrected pages 1 of 4 and 3 of 4 for Table 15.4.1-2. We apologize for any inconvenience this may have caused you.

Sincerely,

Timothy G. Colburn, Project Manager  
Project Directorate #1  
Division of PWR Licensing-A

Enclosure:  
As Stated

cc's: See Next Page

\*SEE PREVIOUS CONCURRENCE

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TABLE 15.4.1-2

MINIMUM FREQUENCIES FOR EQUIPMENT AND SAMPLING TEST

	<u>Test</u>	<u>Frequency</u>
1. Reactor Coolant Samples	Gross Beta-gamma activity (excluding tritium)	5/week <sup>(7)</sup>
	Tritium activity	Monthly
	Radiochemical E Determination	Semiannually <sup>(2)(11)</sup>
	Isotopic Analysis for Dose Equivalent I-131 Concentration	Every two weeks <sup>(1)</sup>
	Isotopic Analysis for Iodine including I-131, I-133, and I-135	a) Once per 4 hours whenever the specific activity exceeds 1.0 $\mu\text{Ci}/\text{gram}$ Dose Equivalent I-131 or 100/E $\mu\text{Ci}/\text{gram}$ . <sup>(8)</sup> b) One sample between 2 and 6 hours following a thermal power change exceeding 15% of rated power in a one-hour period.
	Chloride Concentration	5/week <sup>(8)</sup>
	Diss. Oxygen Conc.	5/week <sup>(6)</sup>
2. Reactor Coolant Boron	Fluoride Conc.	Weekly
	Boron Concentration	Twice/week
3. Refueling Water Storage Tank Water Sample	Boron Concentration	Weekly <sup>(6)</sup>
4. Boric Acid Tanks	Boron Concentration	Twice/week
5. Spray Additive Tank	NaOH Concentration	Monthly
6. Accumulator	Boron Concentration	Monthly
7. Spent Fuel Pit	Boron Concentration	Monthly

Unit 1 - Amendment No. 48, 71, 106

Unit 2 - Amendment No. 82, 76, 109

TABLE 15.4.1-2 (Continued)

	<u>Test</u>	<u>Frequency</u>
24.	Integrity of Post Accident Recovery Systems Outside Containment	Evaluate Each refueling cycle
25.	Containment Purge Supply and Exhaust Isolation Valves	Verify valves are locked closed Monthly (9)
26.	Reactor Trip Breakers	a. Verify independent operability of automatic shunt and undervoltage trip functions. Monthly (9)
		b. Verify independent operability of manual trip to shunt and undervoltage trip functions. Each refueling shutdown
27.	Reactor Trip Bypass Breakers	a. Verify operability of the undervoltage trip function. Prior to breaker use
		b. Verify operability of the shunt trip functions. Each refueling shutdown
		c. Verify operability of the manual trip to undervoltage trip functions. Each refueling shutdown

- (1) Required only during periods of power operation.
- (2) E determination will be started when the gross activity analysis of a filtered sample indicates  $>10\mu\text{Ci/cc}$  and will be redetermined if the primary coolant gross radioactivity of a filtered sample increases by more than  $>10\mu\text{Ci/cc}$ .
- (3) Drop test shall be conducted at rated reactor coolant flow. Rods shall be dropped under both cold and hot condition, but cold drop tests need not be timed.
- (4) Drop tests will be conducted in the hot condition for rods on which maintenance was performed.
- (5) As accessible without disassembly of rotor.
- (6) Not required during periods of refueling shutdown.
- (7) At least once per week during periods of refueling shutdown.
- (8) At least three times per week (with maximum time of 72 hours between samples) during periods of refueling shutdown.
- (9) Not required during periods of cold or refueling shutdown.
- (10) During end-of-cycle period of operation when boron concentration is less than 100 ppm, this test may be waived due to operational limitations.
- (11) Sample to be taken after a minimum of 2 EFPD and 20 days power operation since the reactor was last subcritical for 48 hours or longer.

Unit 1 - Amendment No. 6A, 6B, 77, 82, 100, 106

Unit 2 - Amendment No. 6B, 7D, 7E, 87, 103, 109 page 3 of 4