Docket Nos. 50-266 and 50-301

Mr. C. W. Fay, Vice President Nuclear Power Department Wisconsin Electric Power Company 231 West Michigan Street, Room 308 Milwaukee, Wisconsin 53201

Dear Mr. Fay:

The Commission has issued the enclosed Amendment Nos.102 and 105 to Facility Operating License Nos. DPR-24 and DPR-27 for the Point Beach Nuclear Plant, Unit Nos. 1 and 2. The amendments consist of changes to the Technical Specifications in response to your application dated March 5, 1986.

These amendments revise the reporting requirements for primary coolant activity levels due to iodine spikes. They also delete the requirement to shutdown the reactor if primary coolant activity levels exceed 1.0 microcuries per gram (Dose Equivalent I-131) for 800 hours during any consecutive 12 month period.

A copy of the Safety Evaluation is also enclosed. A Notice of Issuance will be included in the Commission's next biweekly Federal Register notice.

Sincerely,

Timothy G. Colburn, Project Manager PWR Project Directorate #1 Division of PWR Licensing-A

Enclosures:

1. Amendment No.102 to DPR-24

2. Amendment No.105 to DPR-27

3. Safety Evaluation

cc w/enclosures: See next page

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Mr. C. W. Fay Wisconsin Electric Power Company Point Beach Nuclear Plant Units 1 and 2

cc: Mr. Bruce Churchill, Esq. Shaw, Pittman, Potts and Trowbridge 1800 M Street, N.W. Washington, DC 20036

Mr. James J. Zach, Manager Point Beach Nuclear Plant Wisconsin Electric Power Company 6610 Nuclear Road Two Rivers, Wisconsin 54241

Mr. Gordon Blaha Town Chairman Town of Two Creeks Route 3 Two Rivers, Wisconsin 54241

Chairman
Public Service Commission
of Wisconsin
Hills Farms State Office Building
Madison, Wisconsin 53702

Regional Administrator, Region III U.S. Nuclear Regulatory Commission Office of Executive Director for Operations 799 Roosevelt Road Glen Ellyn, Illinois 60137

Resident Inspector's Office U.S. Nuclear Regulatory Commission 6612 Nuclear Road Two Rivers, Wisconsin 54241



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

WISCONSIN ELECTRIC POWER COMPANY

DOCKET NO. 50-266

POINT BEACH NUCLEAR PLANT, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 102 License No. DPR-24

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Wisconsin Electric Power Company (the licensee) dated March 5, 1986 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission:
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- 2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-27 is hereby amended to read as follows:
 - B. <u>Technical Specifications</u>

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 102, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective 20 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Timothy A. Collins
Timothy G. Colburn

PWR Project Directorate #1 Division of PWR Licensing-A

Attachment: Changes to the Technical Specifications

Date of Issuance: June 27, 1986



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

WISCONSIN ELECTRIC POWER COMPANY

DOCKET NO. 50-301

POINT BEACH NUCLEAR PLANT, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 105 License No. DPR-27

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Wisconsin Electric Power Company (the licensee) dated March 5, 1986 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission:
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- 2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-24 is hereby amended to read as follows:
 - B. Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 105, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective 20 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Timothy & Colbum Timothy G. Colburn, Project Manager

PWR Project Directorate #1 Division of PWR Licensing-A

Attachment: Changes to the Technical Specifications

Date of Issuance: June 27, 1986

ATTACHMENT TO LICENSE AMENDMENT NOS. 102 AND 105

TO FACILITY OPERATING LICENSE NOS. DPR-24 AND DPR-27

DOCKET NOS. 50-266 AND 50-301

Revise Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by the captioned amendment number and contain marginal lines indicating the area of change.

<u>REMOVE</u>	INSERT
15.3.1-9 15.3.1-10	15.3.1-9 15.3.1-10
15.3.1-10a	
15.6.9-3	15.6.9-3
15.6.9-4	15.6.9-4
15.6.9-5	15.6.9-5

C. MAXIMUM COOLANT ACTIVITY

Specification:

The specific activity of the reactor coolant shall be limited to:

- 1. Less than or equal to 1.0 microcurie per gram Dose Equivalent I-131.
 - a. If the specific activity of the reactor coolant is greater than 1.0 microcuries per gram Dose Equivalent I-131 but within the allowable limit (below and to the left of the line) shown on Figure 15.3.1-5, operation may continue for up to 48 hours. Reactor coolant sampling shall be in accordance with Table 15.4.1-2.
 - b. If the specific activity of the reactor coolant is greater than 1.0 microcuries per gram Dose Equivalent I-131 for more than 48 hours during one continuous time interval or exceeds the allowable limit (above and to the right of the line) shown on Figure 15.3.1-5, the reactor will be shut down and the average reactor coolant temperature will be less than 500°F within 6 hours.
- 2. Less than or equal to 100/E microcuries per gram.
 - a. If the specific activity of the reactor coolant is greater than 100/E microcuries per gram, the reactor will be shut down and the average reactor coolant temperature will be less than 500°F within 6 hours.

 Reactor coolant Sampling shall be in accordance with Table 15.4.1-2.

Unit 1 Amendment No. 77, 102 Unit 2 Amendment No. 76, 105

Basis:

The limitations on the specific activity of the reactor coolant ensure that the resulting 2-hour doses at the site boundary will not exceed an appropriately small fraction of Part 100 limits following a steam generator tube rupture accident in conjunction with an assumed steady state primary-to-secondary steam generator leakage rate of 1.0 GPM. The values for the limits on specific activity represent limits based upon a parametric evaluation by the NRC of typical site locations. These values are conservative for Point Beach Nuclear Plant.

Continued power operation for limited time periods with the reactor coolant's specific activity greater than 1.0 microcurie/gram Dose Equivalent I-131, but within the allowable limit shown on Figure 15.3.1-5, accommodates possible iodine spiking phenomenon which may occur following changes in thermal power. Operation with specific activity levels exceeding 1.0 microcurie/gram Dose Equivalent I-131 but within the limits shown on Figure 15.3.1-5 increase the 2-hour thyroid dose at the site boundary by a factor of up to 20 following a postulated steam generator tube rupture.

Reducing T_{avg} to less than 500°F normally prevents the release of activity should a steam generator tube rupture since the saturation pressure of the reactor coolant is below the lift pressure of the atmospheric steam relief valves. The surveillance requirements provide adequate assurance that excessive specific activity levels in the primary coolant will be detected in sufficient time to take corrective action. A reduction in frequency of isotopic analyses following power changes may be permissible if justified by the data obtained.

- e. Reactor coolant activity

 The results of specific activity analysis in which the primary coolant exceeded the limits of specification 15.3.1.C. The following information shall be included:
 - 1. Reactor power history starting 48 hours prior to the first sample in which the activity limit was exceeded,
 - 2. Results of the last isotopic analysis for radioiodine analysis prior to exceeding the limit, results of analysis while limit was exceeded and results of one analysis after the radioiodine activity was reduced to less then the limit. Each result should include the date and time of sampling and the radioiodine concentrations;
 - 3. Clean-up flow history starting 48 hours prior to the first sample in which the activity limit was exceeded,
 - 4. Graph of the I-131 concentration and one other radioiodine isotope concentration in microcuries per gram as a function of time for the duration of the specific activity above the steady state level; and
 - 5. The time duration when the specific activity of the primary coolant exceeded 1.0 microcuries per gram DOSE EQUIVALENT I-131.

C. Monthly Operating Reports

- 1. Routine reports of operating statistics and shutdown experience shall be submitted on a monthly basis under the titles "Operating Data Report", "Average Daily Power Levels" and "Unit Shutdowns" and "Power Reduction". In addition, the report shall contain a narrative summary of operating experience that describes the operation of the facility, including major safety-related maintenance for the monthly report period.
- Completed reports shall be sent to the Director, Office of Management Information and Program Control, U.S. NRC, Washington, D. C., 20555, by the tenth of each month following the calendar month covered by the report.

15.6.9.2 Unique Reporting Requirements

The following written reports shall be submitted to the Director, Office of Nuclear Reactor Regulation, USNRC:

A. <u>Integrated Leak Rate Test</u>

Each integrated leak test shall be the subject of a summary technical report, including results of the local leak rate tests and isolation valve leak rate tests since the last report. The report shall include analysis and interpretations of the results which demonstrate compliance with specified leak rate limits.

- B. Poison Assembly Removal From Spent Fuel Storage Racks
 Plans for removal of any poison assemblies from the spent
 fuel storage racks shall be reported and described at least
 14 days prior to the planned activity. Such report shall
 describe neutron attenuation testing for any replacement
 poison assemblies, if applicable, to confirm the presence of
 boron material.
- C. Overpressure Mitigating System Operation

In the event the overpressure mitigating system is operated to relieve a pressure transient which, by licensee's evaluation, could have resulted in an overpressurization incident had the system not been operable, a special report shall be prepared and submitted to the Commission within 30 days. The report shall describe the circumstances initiating the transient, the effect of the system on the transient and any corrective action necessary to prevent recurrence.

Unit 1 Amendment No. 19, 85, 97, 102 Unit 2 Amendment No. 63, 89, 101, 105

D. Failure of Containment High-Range Radiation Monitor

A minimum of two in-containment radiation-level monitors with a maximum range of 10^8 rad/hr (10^7 /hr for photons only) should be operable at all times except for cold shutdown and refueling outages. This is specified in Table 15.3.5-5, item 7. If the minimum number of operable channels are not restored to operable condition within seven days after failure, a special report shall be submitted to the NRC within thirty days following the event outlining the action taken, the cause of the inoperability and the plans and schedule for restoring the system to operable status.

E. Failure of Main Steam Line Radiation Monitors

If a main steam line radiation monitor (SA-11) fails and cannot be restored to operability in seven days, prepare a special report within thirty days of the event, outlining the action taken, the cause of the inoperability and the plans and schedule for restoring the channel to operable status.

Unit 1 Amendment No. 71, 92, 97, 102 Unit 2 Amendment No. 76, 96, 101, 105



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

RELATED TO AMENDMENT NOS. 102 AND 105 TO

FACILITY OPERATING LICENSE NOS. DPR-24 AND DPR-27

WISCONSIN ELECTRIC POWER COMPANY

POINT BEACH NUCLEAR PLANT, UNIT NOS. 1 AND 2

DOCKET NOS. 50-266 AND 50-301

INTRODUCTION

On September 27, 1985, as part of an ongoing effort to eliminate unnecessary reporting requirements, the staff published Generic Letter No. 85-19, "Reporting Requirements on Primary Coolant Iodine Spikes." The staff had determined that the reporting requirements related to specific activity levels (notably primary coolant iodine spikes) could be reduced from a short-term report (Special Report or Licensee Event Report) to an item to be included in the Annual Report. Further, the staff had also determined that the existing requirements to shut down a plant if coolant iodine activity limits are exceeded for 800 hours in a 12-month period could be eliminated. The staff based this determination on the greatly improved quality of nuclear fuel developed over the past decade which has resulted in normal coolant iodine activity levels (i.e., in the absence of iodine spiking) which are well below the limit. The staff had determined that existing reporting requirements in accordance with 10 CFR 50.72(b)(1)(ii) and proper fuel management by licensees would preclude licensees ever approaching the 800 hour limit. As an enclosure to Generic Letter 85-19, the staff included model Technical Specifications in Standard Technical Specification format showing the acceptable revisions that could be used in submitting proposed changes to existing Technical Specifications.

On March 5, 1985 Wisconsin Electric Power Company (licensee) submitted proposed Technical Specifications in response to Generic Letter 85-19 for the Point Beach Nuclear Plant Units 1 and 2.

EVALUATION

The staff has reviewed the licensee's proposed Technical Specifications against the guidance contained in Generic Letter 85-19. The staff finds that the licensee's submittal conforms to the guidance contained in the generic letter for both Point Beach Units 1 and 2. Therefore, the proposed Technical Specifications are acceptable.

ENVIRONMENTAL CONSIDERATION

These amendments involve a change in the installation or use of a facility component located within the restricted area as defined in 10 CFR Part 20.

8607160320 860627 PDR ADOCK 05000266 P PDR The staff has determined that the amendments involve no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no significant increase in individual or cumulative occupational radiation exposure. The Commission has previously published a proposed finding that these amendments involve no significant hazards consideration and there has been no public comment on such finding. Accordingly, these amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). These amendments also involve changes in recordkeeping, reporting or administrative procedures or requirements. Accordingly, with respect to these items, the amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(10). Pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the issuance of these amendments.

CONCLUSION

We have concluded, based on the considerations discussed above, that (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations, and the issuance of the amendments will not be inimical to the common defense and security or to the health and safety of the public.

Date: June 27, 1986

Principal Contributor:

T. Colburn

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