

November 15, 1982

DCS-016

CP 51

Docket Nos. 50-266  
and 50-301

Mr. C. W. Fay  
Assistant Vice President  
Wisconsin Electric Power Company  
231 West Michigan Street  
Milwaukee, Wisconsin 53201

Dear Mr. Fay:

The Commission has issued the enclosed Amendment Nos. 67 and 72 to Facility Operating License Nos. DPR-24 and DPR-27 for the Point Beach Nuclear Power Plant, Unit Nos. 1 and 2, in response to your submittals dated April 7, 1981, July 28, 1981 and August 6, 1982.

The amendments modify the licenses to include a requirement to maintain a Security Force Training and Qualification Plan to be followed, in accordance with 10 CFR 73.55(b), within 60 days of this approval by the Commission. All security personnel shall be qualified within two years of this approval.

We have completed our review and evaluation of your Security Force Training and Qualification Plan and have concluded that the plan for your facility, when fully implemented, will provide the protection needed to satisfy the objectives of the specific requirements of 10 CFR 73.55(b)(4) and Appendix B to 10 CFR 73. We, therefore, further conclude that your Security Force Training and Qualification Plan is acceptable.

Changes which would not decrease the safeguards effectiveness of your approved Security Force Training and Qualification Plan may be made without approval by the Commission. A report containing a description of each change shall be furnished to the Director, Office of Nuclear Reactor Regulation, U. S. Nuclear Regulatory Commission, Washington, D. C. 20555, with a copy to the appropriate NRC Regional Office within two months after the change is made. Records of changes made without Commission approval shall be maintained for a period of two years from the date of change.

The amendments apply to the Security Force Training and Qualification Plan and, therefore, do not authorize a change in effluent types or total amounts nor an increase in power level, and will not result in any significant environmental impact. Having made this determination, we have further concluded that the amendments involve an action which is insignificant from the standpoint of environmental impact and pursuant to 10 CFR 51.5(d)(4) that an environmental impact statement, or negative declaration and environmental impact appraisal need not be prepared in connection with the issuance of the amendments.

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November 15, 1982

The amendments do not involve a significant increase in the probability or consequences of an accident previously evaluated, do not create the possibility of an accident of a type different from any evaluated previously, do not involve a significant reduction in a margin of safety, and therefore, do not involve a significant hazards consideration. We have also concluded that there is reasonable assurance that the health and safety of the public will not be endangered by this action and that the issuance of the amendments will not be inimical to the common defense and security or to the health and safety of the public.

Your Security Force Training and Qualification Plan and related material contains Safeguards Information required to be protected from unauthorized disclosure in accordance with the provisions of 10 CFR 73.21.

A copy of the Notice of Issuance is also enclosed.

Sincerely,

Robert A. Clark, Chief  
Operating Reactors Branch #3  
Division of Licensing

Enclosures:

1. Amendment No. 67  
to DPR-24
2. Amendment No. 72  
to DPR-27
3. Notice of Issuance

cc w/enclosures:  
See next page

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AMENDMENT

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SURNAME	Anderson:ka	EMcPeek	Thomas	PKreutzer	TColburn	RClark	GLainas
DATE	11/4/82	11/04/82	11/5/82	11/08/82	11/8/82	11/8/82	11/8/82

Wisconsin Electric Power Company

cc:

Mr. Bruce Churchill, Esquire  
Shaw, Pittman, Potts and Trowbridge  
1800 M Street, N. W.  
Washington, D. C. 20036

USNRC Resident Inspectors Office  
6612 Nuclear Road  
Two Rivers, Wisconsin 54241

Joseph Mann Library  
1516 Sixteenth Street  
Two Rivers, Wisconsin 54241

Mr. Glenn A. Reed, Manager  
Nuclear Operations  
Wisconsin Electric Power Company  
Point Beach Nuclear Plant  
6610 Nuclear Road  
Two Rivers, Wisconsin 54241

Mr. Gordon Blaha  
Town Chairman  
Town of Two Creeks  
Route 3  
Two Rivers, Wisconsin 54241

Ms. Kathleen M. Falk  
General Counsel  
Wisconsin's Environmental Decade  
114 N. Carroll Street  
Madison, Wisconsin 53703

U. S. Environmental Protection Agency  
Federal Activities Branch  
Region V Office  
ATTN: Regional Radiation  
Representative  
230 S. Dearborn Street  
Chicago, Illinois 60604

Chairman  
Public Service Commission of Wisconsin  
Hills Farms State Office Building  
Madison, Wisconsin 53702

Regional Administrator  
Nuclear Regulatory Commission, Region III  
Office of Executive Director for Operations  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

WISCONSIN ELECTRIC POWER COMPANY  
POINT BEACH NUCLEAR POWER PLANT, UNIT NO. 1  
DOCKET NO. 50-266  
AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 67  
License No. DPR-24

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The filing (which is being handled by the Commission as an application) by Wisconsin Electric Power Company (the licensee) dated April 7, 1981 as revised July 28, 1981 and August 6, 1982, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the filing, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, Facility Operating License No. DPR-24 is hereby amended by renumbering and reformating the existing Paragraph 3.F to 3.F.(1) and (2) and by adding new paragraph 3.F.(3) to read as follows:


3.F Physical Protection

The licensee shall fully implement and maintain in effect all provisions of the following Commission approved documents, including amendments and changes made pursuant to the authority of 10 CFR 50.54(p). These approved documents consist of Safeguards Information required to be protected from public disclosure pursuant to 10 CFR 73.21.

- (1) "Point Beach Nuclear Plant Physical Security Plan" dated May 24, 1977 as revised September 25, 1978, February 2, 1979, March 29, 1979, December 7, 1979 and May 29, 1980.
- (2) "Safeguards Contingency Plan" (identified as revised Chapter 8, Revision 3 to the Security Plan) dated March 6, 1981 submitted pursuant to 10 CFR 73.40. The Plan shall be fully implemented, in accordance with 10 CFR 73.40(b), within 30 days of this approval by the Commission.
- (3) "Point Beach Nuclear Plant Security Force Training and Qualification Plan" transmitted by letter dated April 7, 1981 as revised by letters dated July 28, 1981 and August 6, 1982. This plan shall be followed in accordance with 10 CFR 73.55(b)(4), 60 days after approval by the Commission. All security personnel, as required in the above plan, shall be qualified within two years of this approval. The licensee may make changes to this plan without prior Commission approval if the changes do not decrease the safeguards effectiveness of the plan. The licensee shall maintain records of and submit reports concerning such changes in the same manner as required for changes made to the Safeguards Contingency Plan pursuant to 10 CFR 50.54(p).

3. This license amendment is effective as of its date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

  
Robert A. Clark, Chief  
Operating Reactors Branch #3  
Division of Licensing

Date of Issuance: November 15, 1982



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

WISCONSIN ELECTRIC POWER COMPANY  
POINT BEACH NUCLEAR POWER PLANT, UNIT NO. 2  
DOCKET NO. 50-301  
AMENDMENT TO FACILITY OPERATING LICENSE

- Amendment No. 72  
License No. DPR-27

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The filing (which is being handled by the Commission as an application) by Wisconsin Electric Power Company (the licensee) dated April 7, 1981 as revised July 28, 1981 and August 6, 1982, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the filing, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, Facility Operating License No. DPR-27 is hereby amended by renumbering and reformating the existing Paragraph 3.F to 3.F.(1) and (2) and by adding new paragraph 3.F.(3) to read as follows:

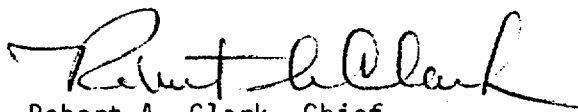
3.F Physical Protection

The licensee shall fully implement and maintain in effect all provisions of the following Commission approved documents, including amendments and changes made pursuant to the authority of 10 CFR 50.54(p). These approved documents consist of Safeguards Information required to be protected from public disclosure pursuant to 10 CFR 73.21.

- (1) "Point Beach Nuclear Plant Physical Security Plan" dated May 24, 1977 as revised September 25, 1978, February 2, 1979, March 29, 1979, December 7, 1979 and May 29, 1980.
- (2) "Safeguards Contingency Plan" (identified as revised Chapter 8, Revision 3 to the Security Plan) dated March 6, 1981 submitted pursuant to 10 CFR 73.40. The Plan shall be fully implemented, in accordance with 10 CFR 73.40(b), within 30 days of this approval by the Commission.
- (3) "Point Beach Nuclear Plant Security Force Training and Qualification Plan" transmitted by letter dated April 7, 1981 as revised by letters dated July 28, 1981 and August 6, 1982. This plan shall be followed in accordance with 10 CFR 73.55(b)(4), 60 days after approval by the Commission. All security personnel, as required in the above plan, shall be qualified within two years of this approval. The licensee may make changes to this plan without prior Commission approval if the changes do not decrease the safeguards effectiveness of the plan. The licensee shall maintain records of and submit reports concerning such changes in the same manner as required for changes made to the Safeguards Contingency Plan pursuant to 10 CFR 50.54(p).

3. This license amendment is effective as of its date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Robert A. Clark, Chief  
Operating Reactors Branch #3  
Division of Licensing

Date of Issuance: November 15, 1982

UNITED STATES NUCLEAR REGULATORY COMMISSIONDOCKET NOS. 50-266 AND 50-301WISCONSIN ELECTRIC POWER COMPANYNOTICE OF ISSUANCE OF AMENDMENTS TO FACILITY  
OPERATING LICENSES

The U. S. Nuclear Regulatory Commission (the Commission) has issued Amendment Nos. 67 and 72 to Facility Operating License Nos. DPR-24 and DPR-27 issued to the Wisconsin Electric Power Company (the licensee), which revised the license for operation of the Point Beach Nuclear Power Plant, Unit Nos. 1 and 2 (the facility) located in Manitowoc County, Wisconsin. The amendments are effective as of the date of issuance and are to be implemented in accordance with the provisions 10 CFR 73.55(b)(4) and Appendix B.

The amendments add license conditions to include the Commission approved ~~Security~~ Force Training and Qualification Plan as a part of the licenses.

The licensee's filing, which has been handled by the Commission as an application, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations. The Commission has made appropriate findings as required by the Act and the Commission's rules and regulations in 10 CFR Chapter I, which are set forth in the license amendments. Prior public notice of these amendments was not required since the amendments do not involve a significant hazards condition.



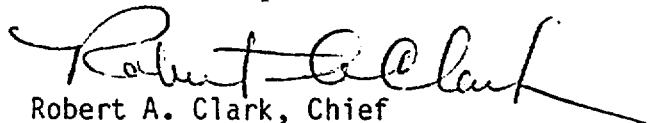
The Commission has determined that the issuance of the amendments will not result in any significant environmental impact and that pursuant to 10 CFR 51.5(d)(4) an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with issuance of the amendments.

The licensee's filings dated April 7, 1981, July 28, 1981 and August 6, 1982 consist of Safeguards Information required to be protected from public disclosure pursuant to 10 CFR 73.21.

For further details with respect to this action, see (1) Amendment Nos. 67 and 72 to Facility Operating License Nos. DPR-24 and DPR-27 and (2) the Commission's related letter to the licensee dated November 15, 1982. These items are available for public inspection at the Commission's Public Document Room, 1717 H Street, N.W., Washington, D.C. 20555 and at the Joseph Mann Library, 1516 Sixteenth Street, Two Rivers, Wisconsin. A copy of items (1) and (2) may be obtained upon request to the U. S. Nuclear Regulatory Commission, Washington, D. C. 20555, Attention: Director, Division of Licensing.

Dated at Bethesda, Maryland this 15th day of November 1982.

FOR THE NUCLEAR REGULATORY COMMISSION

  
Robert A. Clark, Chief  
Operating Reactors Branch #3  
Division of Licensing