PROVIDE 3/4" GAP BETWEEN PIPE & SUPPORT MACHINE SHIM AS PER ECA 73/7867A
CHANGE BOLT LENGTH & ADD HARDENED WASHER AS PER ECA 73/7759A
HARDENED
SECTION A-A
SCALE 1/2"=1'-0
SECTION U-U
SCALE 1 1/2"=1'-0
SECTION T-T
SCALE 1 1/2"=1'-0
SECTION C-C
SCALE 1/2"=1'-0
VIEW S-S
SECTION P-P
DETAIL R (4)
SCALE 1 1/2"=1'-0
PRESSURIZER SCALE NTS
NOTES
1. FOR GENERAL NOTES SEE DWG 1186F47.
2. SHIM TO 0.030 BOTH SIDES COLD WITH SHIM PLATES 1/4 LH AND 1/4 FIELD FILLET WELD TO STRUT ON (2) TWO OPPOSITE SIDES. ALL SHIMS ARE TO BE CENTERED (±1/8) WITH RESPECT TO THE STRUT ℄ IF POSSIBLE. HOWEVER, THE SHIM MAY BE OFFSET (AS SHOWN) TO PROVIDE 1/8 ± 1/8 CLEARANCE (COLD) BETWEEN THE LUG RADIUS AND THE SHIM PLATE SEAM.
3. SHIMS MAY BE MANUFACTURED FROM 4 QUARTER SEGMENTS AS SHOWN OR FROM 2 HALF SEGMENTS WITH WELDS NOTED OR AS A CONTINUOUS RING WITHOUT WELDS.
PUBLIC SERVICE COMPANY OF NEW HAMPSHIRE
PLANT: SEABROOK STATION
UNITS: 1 & 2
STATUS: CERTIFIED FOR CONSTRUCTION
CERTIFICATION LTR.: NO. NAH-U-3437
AUTHORITY: D. R. GREGG
ENGR. LTR. NO. EP/SA-49620
Westinghouse Electric Corporation
SEABROOK STATION UNITS 1 & 2
RCS EQUIPMENT SUPPORTS
PRESSURIZER SUPPORTS
1186F56
CHECK PRINT
D-1
JOB NO. 97L230OANSS0915750586
PURCHASE ORDER FOREIGN PRINT NO.
COMM SEQ. (SUBMIT NO.)
VENDOR DRAWING OR DOCUMENT NO.
REV. NO. 1
VENDOR'S NAME
LINE 1 DESCRIPTION
LINE 2
RCS EQUIPMENT SUPPORTS PRESSURIZER
CLIENT'S REVIEW TO CLIENT
FROM CLIENT
USEC REVIEW TO VENDOR
FINAL DISTRIBUTION DATE
DISTRIBUT.
CHECK
ETTED TO USEC
USEC SUBMIT DATE
USEC SUBMIT NO.
FEV3103D1V9626X0
UNITED ENGINEERS & CONSTRUCTORS INC.
PROCEED AS PER P.O. OR CONTRACT
SUBMIT REVISED DRAWINGS FOR REVIEW
SEND CORRECTED DRAWINGS FOR RECORD
BY
DATE 11-25-85