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Catawba Unit 1 Cycle 14

Core Operating Limits Report Revision 22

April 2002

Duke Power Company

QA Condition 1

The information presented in this report has been prepared and issued in accordance with Catawba Technical Specification 5.6.5.

IMPLEMENTATION INSTRUCTIONS FOR REVISION 22

Revision 22 of the Catawba Unit 1 COLR contains limits specific to the Catawba 1 Cycle 14 core and may become effective any time during the NO MODE between Cycles 13 and 14.

This revision must become effective prior to entering MODE 6 which starts Cycle 14.

REVISION LOG

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INSERTION SHEET FOR REVISION 22

Remove pages Insert Rev. 22 pages

Pages 1-26b

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* Appendix A contains power distribution monitoring factors used in Technical Specification Surveillance. Appendix A is only included in the COLR copy sent to the NRC.

1.0 Core Operating Limits Report

This Core Operating Limits Report (COLR) has been prepared in accordance with the requirements of Technical Specification 5.6.5.

The Technical Specifications that reference this report are listed below:

The Selected License Commitments that reference this report are listed below:

1.1 Analytical Methods

The analytical methods used to determine core operating limits for parameters identified in Technical Specifications and previously reviewed and approved by the NRC are as follows.

1. WCAP-9272-P-A, "WESTINGHOUSE RELOAD SAFETY EVALUATION METHODOLOGY," (W Proprietary).

Revision 0 Report Date: July 1985 **Not Used for C1C14**

2. WCAP-10054-P-A, "Westinghouse Small Break ECCS Evaluation Model using the NOTRUMP Code, " (W Proprietary).

Revision 0 Report Date: August 1985 Note: Amendments to this report are included in Ref. 12.

3. WCAP-10266-P-A, "THE 1981 VERSION OF WESTINGHOUSE EVALUATION MODEL USING BASH CODE", (W Proprietary).

Revision 2 Report Date: March 1987 **Not Used for C1C14**

4. WCAP-12945-P-A, Volume 1 and Volumes 2-5, "Code Qualification Document for Best-Estimate Loss of Coolant Analysis," (W Proprietary).

Revision: Volume 1 (Revision 2) and Volumes 2-5 (Revision 1) Report Date: March 1998

5. BAW-10168P-A, "B&W Loss-of-Coolant Accident Evaluation Model for Recalculating Steam Generator Plants," (B&W Proprietary).

Revision 1 SER Date: January 22, 1991 Revision 2 SER Dates: August 22, 1996 and November 26, 1996. Revision 3 SER Date: June 15, 1994. **Not Used for C1C14**

1.1 Analytical Methods (continued)

6. DPC-NE-3000PA, "Thermal-Hydraulic Transient Analysis Methodology," (DPC Proprietary).

Revision 2 SER Date: October 14, 1998

7. DPC-NE-3001PA, "Multidimensional Reactor Transients and Safety Analysis Physics Parameter Methodology," (DPC Proprietary).

Revision 0 Report Date: November 1991

8. DPC-NE-3002A, "FSAR Chapter 15 System Transient Analysis Methodology".

Revision 3 SER Date: February 5, 1999

9. DPC-NE-2004P-A, "Duke Power Company McGuire and Catawba Nuclear Stations Core Thermal-Hydraulic Methodology using VIPRE-01," (DPC Proprietary).

Revision 1 SER Date: February 20, 1997

10. DPC-NE-2005P-A, "Thermal Hydraulic Statistical Core Design Methodology," (DPC Proprietary).

Revision 1 SER Date: November 7, 1996

11. DPC-NE-2008P-A, "Fuel Mechanical Reload Analysis Methodology Using TACO3," (DPC Proprietary).

Revision 0 SER Date: April 3, 1995

12. DPC-NE-2009-P-A, "Westinghouse Fuel Transition Report," (DPC Proprietary).

Revision 0 SER Date: September 22, 1999

13. DPC-NE-1004A, "Nuclear Design Methodology Using CASMO-3/SIMULATE-3P."

Revision 1 SER Date: April 26, 1996

1.1 Analytical Methods (continued)

14. DPC-NF-2010A, "Duke Power Company McGuire Nuclear Station Catawba Nuclear Station Nuclear Physics Methodology for Reload Design."

Revision 0 Report Date: June 1985

15. DPC-NE-2011PA, "Duke Power Company Nuclear Design Methodology for Core Operating Limits of Westinghouse Reactors," (DPC Proprietary).

Revision 0 Report Date: March 1990

2.0 Operating Limits

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits have been developed using NRC approved methodologies specified in Section 1.1.

2.1 Shutdown Margin - SDM (TS 3.1.1, TS 3.1.4, TS 3.1.5, TS 3.1.6, TS 3.1.8)

- **2.1.1** For TS 3.1.1, shutdown margin shall be greater than or equal to 1.3% ∆K/K in mode 2 with Keff < 1.0 and in modes 3 and 4.
- **2.1.2** For TS 3.1.1, shutdown margin shall be greater than or equal to 1.0% ∆K/K in mode 5.
- **2.1.3** For TS 3.1.4, shutdown margin shall be greater than or equal to 1.3% ∆K/K in mode 1 and mode 2.
- **2.1.4** For TS 3.1.5, shutdown margin shall be greater than or equal to 1.3% ∆K/K in mode 1 and mode 2 with any control bank not fully inserted.
- **2.1.5** For TS 3.1.6, shutdown margin shall be greater than or equal to 1.3% ∆K/K in mode 1 and mode 2 with $Keff > 1.0$.
- **2.1.6** For TS 3.1.8, shutdown margin shall be greater than or equal to 1.3% ∆K/K in mode 2 during Physics Testing.

2.2 Moderator Temperature Coefficient - MTC (TS 3.1.3)

2.2.1 The Moderator Temperature Coefficient (MTC) Limits are:

The MTC shall be less positive than the upper limits shown in Figure 1. The BOC, ARO, HZP MTC shall be less positive than 0.7E-04 ∆K/K/°F.

The EOC, ARO, RTP MTC shall be less negative than the -4.1E-04 ∆K/K/°F lower MTC limit.

2.2.2 The 300 ppm MTC Surveillance Limit is:

The measured 300 PPM ARO, equilibrium RTP MTC shall be less negative than or equal to -3.2E-04 ∆K/K/°F.

2.2.3 The 60 PPM MTC Surveillance Limit is:

The 60 PPM ARO, equilibrium RTP MTC shall be less negative than or equal to -3.85E-04 ∆K/K/°F.

2.3 Shutdown Bank Insertion Limit (TS 3.1.5)

2.3.1 Each shutdown bank shall be withdrawn to at least 226 steps. Shutdown banks are withdrawn in sequence and with no overlap.

2.4 Control Bank Insertion Limits (TS 3.1.6)

2.4.1 Control banks shall be within the insertion, sequence, and overlap limits shown in Figure 2. Specific control bank withdrawal and overlap limits as a function of the fully withdrawn position are shown in Table 1.

Figure 1

Moderator Temperature Coefficient Upper Limit Versus Power Level

NOTE: Compliance with Technical Specification 3.1.3 may require rod withdrawal limits. Refer to the Unit 1 ROD manual for details.

Figure 2 Control Bank Insertion Limits Versus Percent Rated Thermal Power

NOTE: Compliance with Technical Specification 3.1.3 may require rod withdrawal limits. Refer to the Unit 1 ROD manual for details.

Table 1 Control Bank Withdrawal Steps and Sequence

2.5 Heat Flux Hot Channel Factor - $F_0(X,Y,Z)$ (TS 3.2.1)

2.5.1 F_O (X, Y, Z) steady-state limits are defined by the following relationships:

where,

P = (Thermal Power)/(Rated Power)

Note: The measured $F_O(X,Y,Z)$ shall be increased by 3% to account for manufacturing tolerances and 5% to account for measurement uncertainty when comparing against the limits. The manufacturing tolerance and measurement uncertainty are implicitly included in the F_O surveillance limits as defined in COLR Sections 2.5.5 and 2.5.6.

- **2.5.2** $F_Q^{RTP} = 2.50 \times K(BU)$
- **2.5.3** K(Z) is the normalized $F_O(X,Y,Z)$ as a function of core height. K(Z) for MkBW fuel is provided in Figure 3, and the $K(Z)$ for Westinghouse RFA fuel is provided in Figure 4.
- **2.5.4** K(BU) is the normalized $F_O(X,Y,Z)$ as a function of burnup. K(BU) for both MkBW fuel and Westinghouse RFA fuel is 1.0 at all burnups.

The following parameters are required for core monitoring per the Surveillance Requirements of Technical Specification 3.2.1:

2.5.5
$$
[F_Q^L(X, Y, Z)]^{OP} = \frac{F_Q^D(X, Y, Z) * M_Q(X, Y, Z)}{UMT * MT * TILT}
$$

where:

 $[F_o^L(X, Y, Z)]^{OP}$ = Cycle dependent maximum allowable design peaking factor that ensures that the $F_O(X,Y,Z)$ LOCA limit is not exceeded for operation within the AFD, RIL, and QPTR limits. $F_Q^L(X, Y, Z)^{^{\text{OP}}}$ includes allowances for calculational and measurement uncertainties.

- F_o^D (X,Y,Z) = Design power distribution for F_Q. F_o^D (X,Y,Z) is provided in Table 4, Appendix A, for normal operating conditions and in Table 7, Appendix A for power escalation testing during initial startup operation.
- $M_0(X, Y, Z)$ = Margin remaining in core location X, Y, Z to the LOCA limit in the transient power distribution. $M_0(X, Y, Z)$ is provided in Table 4, Appendix A for normal operating conditions and in Table 7, Appendix A for power escalation testing during initial startup operation.
	- UMT = Total Peak Measurement Uncertainty. (UMT = 1.05)
		- $MT =$ Engineering Hot Channel Factor. (MT = 1.03)
	- $TILT$ = Peaking penalty that accounts for allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)

2.5.6
$$
[F_Q^L(X,Y,Z)]^{RPS} = \frac{F_Q^D(X,Y,Z) * M_C(X,Y,Z)}{UMT * MT * TILT}
$$

where:

- $[F_Q^L(X, Y, Z)]^{RPS} = \text{Cycle dependent maximum allowable design peaking factor}$ that ensures that the $F_O(X,Y,Z)$ Centerline Fuel Melt (CFM) limit is not exceeded for operation within the AFD, RIL, and QPRT limits. $[F_Q^L(X, Y, Z)]^{RPS}$ includes allowances for calculational and measurement uncertainties.
- $F_Q^D(X, Y, Z)$ = Design power distributions for F_Q. $F_Q^D(X, Y, Z)$ is provided in Table 4, Appendix A for normal operating conditions and in Table 7, Appendix A for power escalation testing during initial startup operations.
- $M_C(X, Y, Z)$ = Margin remaining to the CFM limit in core location X, Y, Z from the transient power distribution. $M_C(X, Y, Z)$ is provided in Table 5, Appendix A for normal operating conditions and in Table 8, Appendix A for power escalation testing during initial startup operations.

$$
UMT = Measurement Uncertainty (UMT = 1.05)
$$

- $MT =$ Engineering Hot Channel Factor (MT = 1.03)
- TILT = Peaking penalty that accounts for allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)
- **2.5.7** KSLOPE = 0.0725

where:

- KSLOPE = the adjustment to the K₁ value from OT ΔT trip setpoint required to compensate for each 1% that $F_Q^M(X, Y, Z)$ exceeds $F_Q^L(X, Y, Z)$ ^{RPS}.
- **2.5.8** F_O(X,Y,Z) Penalty Factors for Technical Specification Surveillances 3.2.1.2 and 3.2.1.3 are provided in Table 2.

Figure 3

$K(Z)$, Normalized $F_Q(X,Y,Z)$ as a Function of Core Height **for MkBW Fuel**

Figure 4

$K(Z)$, Normalized $F_Q(X,Y,Z)$ as a Function of Core Height **for RFA Fuel**

Table 2

FQ(X,Y,Z) and F∆**H(X,Y) Penalty Factors For Tech Spec Surveillances 3.2.1.2, 3.2.1.3 and 3.2.2.2**

Note: Linear interpolation is adequate for intermediate cycle burnups. All cycle burnups outside the range of the table shall use a 2% penalty factor for both $F_Q(X, Y, Z)$ and $F_{\Delta H}(X, Y)$ for compliance with the Tech Spec Surveillances 3.2.1.2, 3.2.1.3 and 3.2.2.2.

2.6 Nuclear Enthalpy Rise Hot Channel Factor - F∆**H(X,Y) (TS 3.2.2)**

The F∆H steady-state limits referred to in Technical Specification 3.2.2 is defined by the following relationship.

2.6.1
$$
[F_{\text{AH}}^{L}(X, Y)]^{LCO} = \text{MARP}(X, Y) * [1.0 + \frac{1}{RRH} * (1.0 - P)]
$$

where:

- $[F_{\text{AH}}^{L}(X, Y)]^{LCO}$ is defined as the steady-state, maximum allowed radial peak. $[F_{\Delta H}^{L}(X,Y)]^{LCO}$ includes allowances for calculation/measurement uncertainty.
- $MARP(X, Y) =$ Cycle-specific operating limit Maximum Allowable Radial Peaks. MARP(X,Y) radial peaking limits are provided in Table 3.

$$
P = \frac{Thermal Power}{Rated Thermal Power}
$$

RRH = Thermal Power reduction required to compensate for each 1% that the measured radial peak, $F_{\text{AH}}^{M}(X, Y)$, exceeds the limit. $(RRH = 3.34, 0.0 < P < 1.0)$

The following parameters are required for core monitoring per the Surveillance requirements of Technical Specification 3.2.2.

$$
\textbf{2.6.2} \quad \left[\text{ }F_{\Delta H}^{\text{L}}\left(X,Y\right)\right]^{\text{SURV}} = \frac{\text{ }F_{\Delta H}^{\text{D}}\left(X,Y\right) \times M_{\Delta H}\left(X,Y\right)}{\text{UMR} \times \text{TILT}}
$$

where:

- $[F_{ΔH}^L(X,Y)]$ ^{SURV} = Cycle dependent maximum allowable design peaking factor that ensures that the $F_{\text{AH}}(X, Y)$ limit is not exceeded for operation within the AFD, RIL, and QPTR limits. $F_{\text{AH}}^{L}(X,Y)$ ^{SURV} includes allowances for calculational and measurement uncertainty.
- $F_{\text{AH}}^{D}(X,Y)$ = Design power distribution for $F_{\text{AH}}^{D}(X,Y)$ is provided in Table 6, Appendix A for normal operation and in Table 9,

Appendix A for power escalation testing during initial startup operation.

- $M_{\text{AH}}(X, Y)$ = The margin remaining in core location X,Y relative to the Operational DNB limits in the transient power distribution. $M_{AH}(X,Y)$ is provided in Table 6, Appendix A for normal operation and in Table 9, Appendix A for power escalation testing during initial startup operation.
	- $UMR =$ Uncertainty value for measured radial peaks. UMR is set to 1.0 since a factor of 1.04 is implicitly included in the variable $M_{\overline{AH}}(X,Y)$.
	- $TILT$ = Peaking penalty that accounts for allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)
- **NOTE:** $[F_{\text{AH}}^{L}(X,Y)]^{\text{SURV}}$ is the parameter identified as $[F_{\text{AH}}(X,Y)]^{\text{MAX}}$ in DPC-NE-2011PA.
- **2.6.3** RRH = 3.34

where:

- RRH = Thermal Power reduction required to compensate for each 1% that the measured radial peak, $F_{AH}^{M}(X,Y)$ exceeds its limit. (0 < P \leq 1.0)
- **2.6.4** TRH = 0.04

where:

- TRH = Reduction in OT $\Delta T K_1$ setpoint required to compensate for each 1% that the measured radial peak, $F_{ΔH}(X, Y)$ exceeds its limit.
- **2.6.5** F∆H(X,Y) Penalty Factors for Technical Specification Surveillance 3.2.2.2 are provided in Table 2.

2.7 Axial Flux Difference – AFD (TS 3.2.3)

2.7.1 The Axial Flux Difference (AFD) Limits are provided in Figure 5.

Table 3 Maximum Allowable Radial Peaks (MARPS)

MkBW and RFA Fuel MARPs 100% Full Power

Figure 5

NOTE: Compliance with Technical Specification 3.2.1 may require more restrictive AFD limits. Refer to the Unit 1 ROD manual for operational AFD limits.

2.8 Reactor Trip System Instrumentation Setpoints (TS 3.3.1) Table 3.3.1-1

2.8.1 Overtemperature ∆T Setpoint Parameter Values

^{*} The f₁(Δ I) "negative" breakpoint and the f₁(Δ I) "negative" slope are not applicable since the f₁(Δ I) function is not required below the f₁(ΔI) "positive" breakpoint of 19.0% ΔI .

2.8.2 Overpower ∆T Setpoint Parameter Values

2.9 Boron Dilution Mitigation System (TS 3.3.9)

2.9.1 Reactor Makeup Water Pump flow rate limits:

2.10 Accumulators (TS 3.5.1)

2.10.1 Boron concentration limits during modes 1 and 2, and mode 3 with RCS pressure >1000 psi:

2.11 Refueling Water Storage Tank - RWST (TS 3.5.4)

2.11.1 Boron concentration limits during modes 1, 2, 3, and 4:

2.12 Spent Fuel Pool Boron Concentration (TS 3.7.15)

2.12.1 Minimum boron concentration limit for the spent fuel pool. Applicable when fuel assemblies are stored in the spent fuel pool.

2.13 Refueling Operations - Boron Concentration (TS 3.9.1)

2.13.1 Minimum boron concentration limit for the filled portions of the Reactor Coolant System, refueling canal, and refueling cavity for mode 6 conditions. The minimum boron concentration limit and plant refueling procedures ensure that the Keff of the core will remain within the mode 6 reactivity requirement of Keff < 0.95.

2.14 Refueling Operations - Instrumentation (TS 3.9.2)

2.14.1 Reactor Makeup Water Pump Flow rate Limit:

Applicable Mode Limit

Mode 6 ≤ 70 gpm

2.15 Standby Shutdown System - Standby Makeup Pump Water Supply - (SLC-16.7-9.3)

2.15.1 Minimum boron concentration limit for the spent fuel pool. Applicable for modes 1, 2, and 3.

2.16 Borated Water Source – Shutdown (SLC 16.9-11)

2.16.1 Volume and boron concentrations for the Boric Acid Tank (BAT) and the Refueling Water Storage Tank (RWST) during Mode 4 with any RCS cold leg temperature $\leq 285^{\circ}$ F, and Modes 5 and 6.

2.17 Borated Water Source - Operating (SLC 16.9-12)

2.17.1 Volume and boron concentrations for the Boric Acid Tank (BAT) and the Refueling Water Storage Tank (RWST) during Modes 1, 2, and 3 and Mode 4 with all RCS cold leg temperatures $> 285^{\circ}$ F.

Figure 6

Boric Acid Storage Tank Indicated Level Versus Primary Coolant Boron Concentration

(Valid When Cycle Burnup is > 470 EFPD)

This figure includes additional volumes listed in SLC 16.9-11 and 16.9-12

Appendix A

Power Distribution Monitoring Factors

Appendix A contains power distribution monitoring factors used in Technical Specification Surveillance. Due to the size of the monitoring factor data, Appendix A is controlled electronically within Duke and is not included in the Duke internal copies of the COLR. The Catawba Reactor and Electrical Systems Engineering Section controls this information via computer files and should be contacted if there is a need to access this information.

Appendix A is included in the COLR copy transmitted to the NRC.

Appendix A Tables

