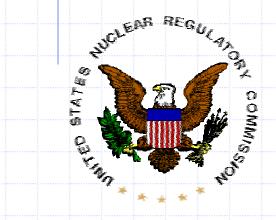
U.S. Experience with Dry Cask Storage A Regulator's Perspective



Kimberly A. Gruss, Sr. Materials Engineer Technical Review Directorate Spent Fuel Project Office

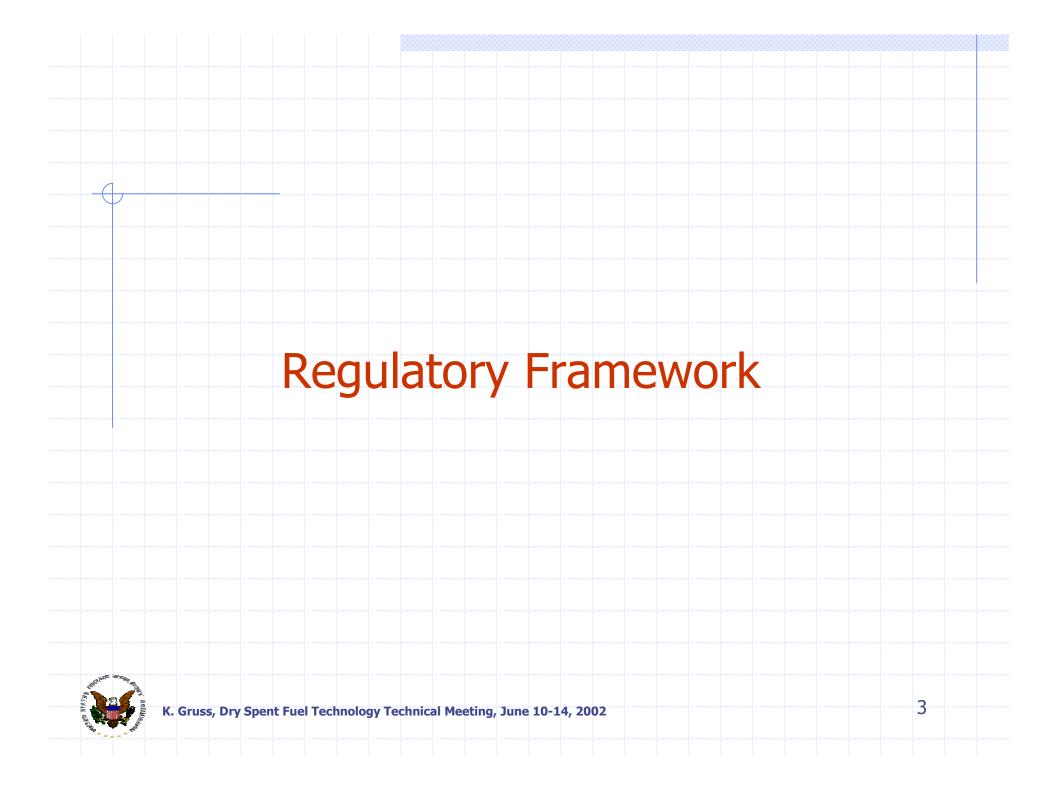
Dry Spent Fuel Technology Technical Meeting June 10-14, 2002 St. Petersburg, Russia

Presentation Overview

- Regulatory Framework
- U.S. Licensing Processes
- Assuring Safety
- Status of Dry Cask Storage in U.S.

- Spent Fuel Integrity Issues
 - High Burnup Fuel
 - Failed Fuel





Regulatory Framework

- Atomic Energy Act of 1954
- Nuclear Waste Policy Act of 1982
- 10 CFR Part 72
- NRC's Strategic Plan and Performance Goals

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Spent Fuel Project Office (SFPO)

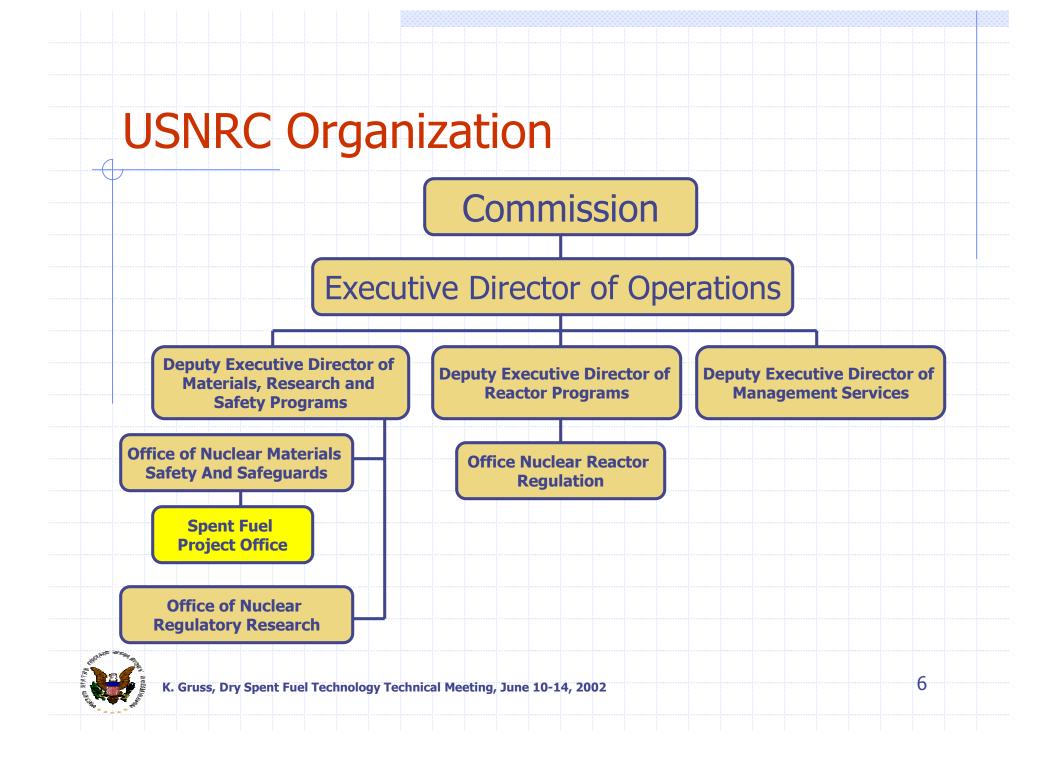


NRC Performance Goals

- Maintain Safety
- Increase Public Confidence
- Increase Efficiency and Effectiveness
- Reduce Unnecessary Regulatory Burden

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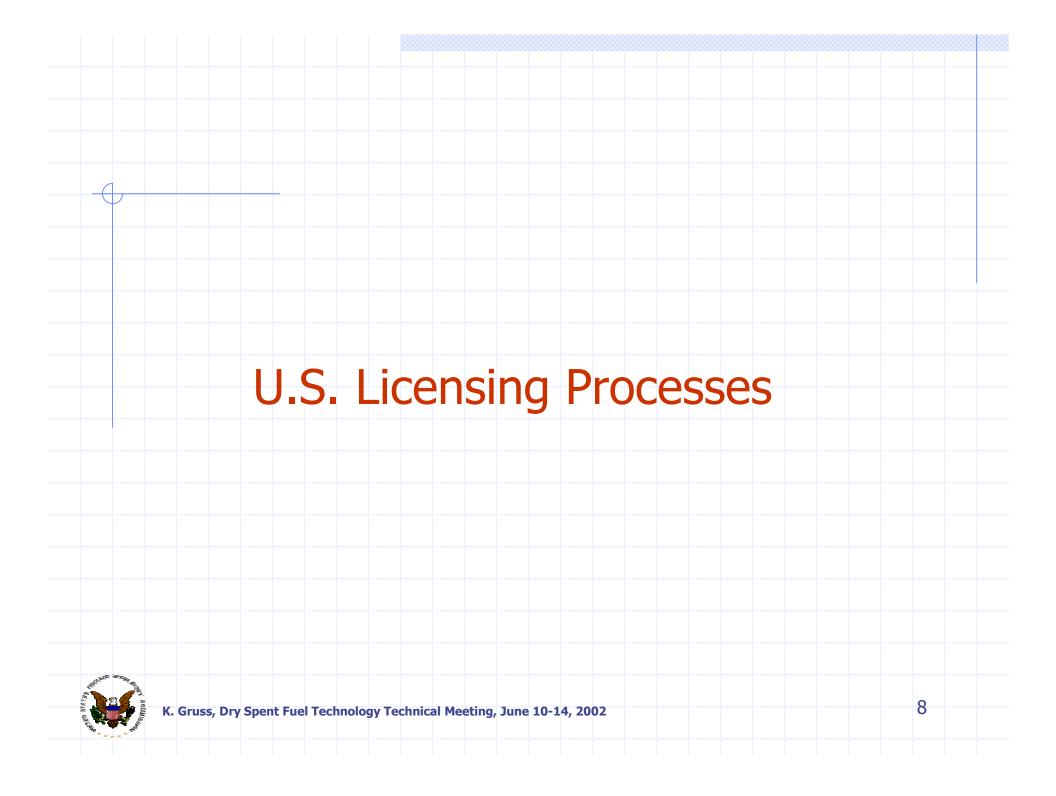
SFPO Responsibilities

- ISFSI Licensing and Inspection
- Certify Cask Designs for Storage and Transport
- Maintain Storage and Transport Regulations (Parts 71 & 72)
- Assist DOT with Transport Regulations

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Quality Assurance Program Reviews





Options for Spent Fuel Storage Licensing

- Site Specific License
 - Available to Part 50 (Operating Reactor) Licensees

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- Required for Away-from-Reactor Sites
- General License
 - Available to Part 50 Licensees



Site Specific Licensing

- Application Submitted to NRC
 - Safety Analysis Report
 - Environmental Report
- Opportunity for Hearing Provided
- NRC Oversight
 - Review of Application
 - Inspection (site construction, cask fabrication, dry runs, cask loading)

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General License Requirements

- Applicable to All Part 50 Licensees
- Requires Use of NRC Certified Casks
- Requires Site Evaluation for Compatibility with Cask Design
- Site Evaluation is Subject to Inspection
- NRC Oversight
 - Inspection (Site Construction and Evaluations, Cask Fabrication, Dry Runs, Cask Loading)

1-1-



General Licensing Process

- Certificate of Compliance Issuance
- Reactor Licensee Selection, Evaluation, and Construction of Dry Cask Storage System

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NRC Inspections



NRC Inspections

- Pre-Operational Testing
- First Cask Loaded
- Each Loading Campaign
- Periodic Review of ISFSI Activities

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Dry Cask Storage

- Passive System
- Multiple Boundaries Between Fuel and Environment
- Dose Limits Lower Than Operating Reactors

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Safety Objectives

Ensure Dose Limits are Controlled

- Maintain Subcriticality
- Ensure Confinement of Spent Fuel
- Structural, Thermal, and Materials Considerations
- Maintain Retrievability of Spent Fuel

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Calvert Cliffs Storage Facility



K. Gruss, Dry Spent Fuel Technology Technical Meeting, June 10-14, 2002

Safety Reviews

- Structural
- Thermal
- Shielding
- Criticality
- Confinement
 - Materials
- Operating Procedures
 - Accident Analysis

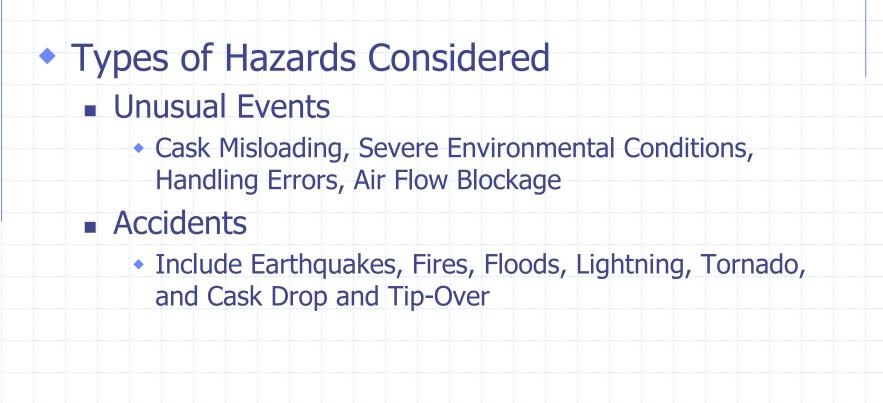
- Radiation Protection
- Quality Assurance
- Emergency Planning

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Physical Security



Safety Reviews





Standard Review Plans

- Dry Cask Storage Systems (NUREG 1536)
- Spent Fuel Dry Storage Facilities (NUREG 1567)
- Transport Packages for Spent Fuel (NUREG 1617)

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 Transportation Packages for Radioactive Material (NUREG 1609)



Interim Staff Guidance

- Supplements to SRPs
- Addresses Emergent Review Issues
- Provides for Immediate Use by Staff and Applicants

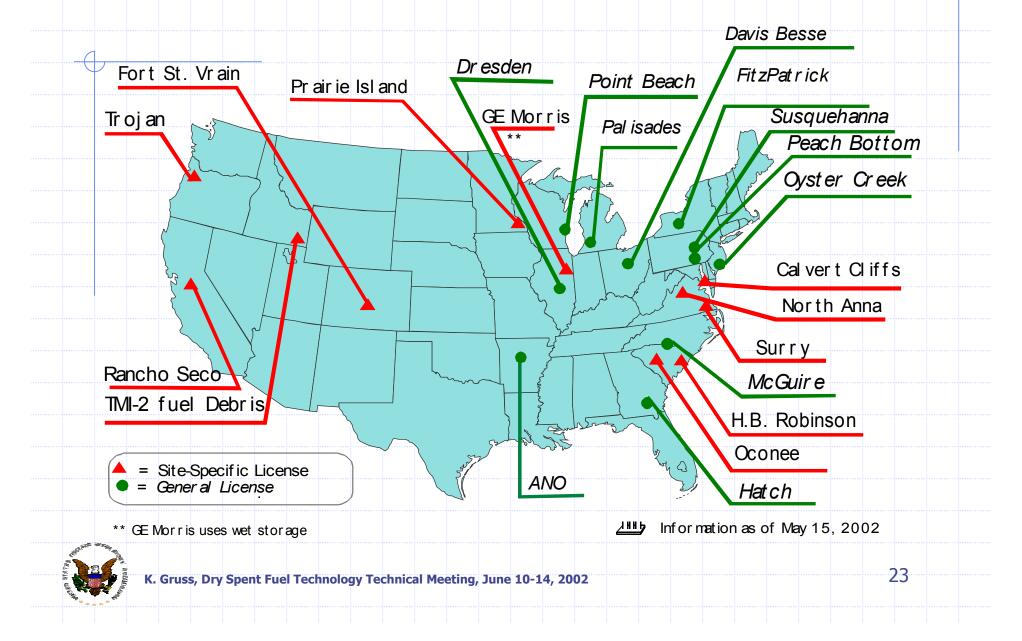
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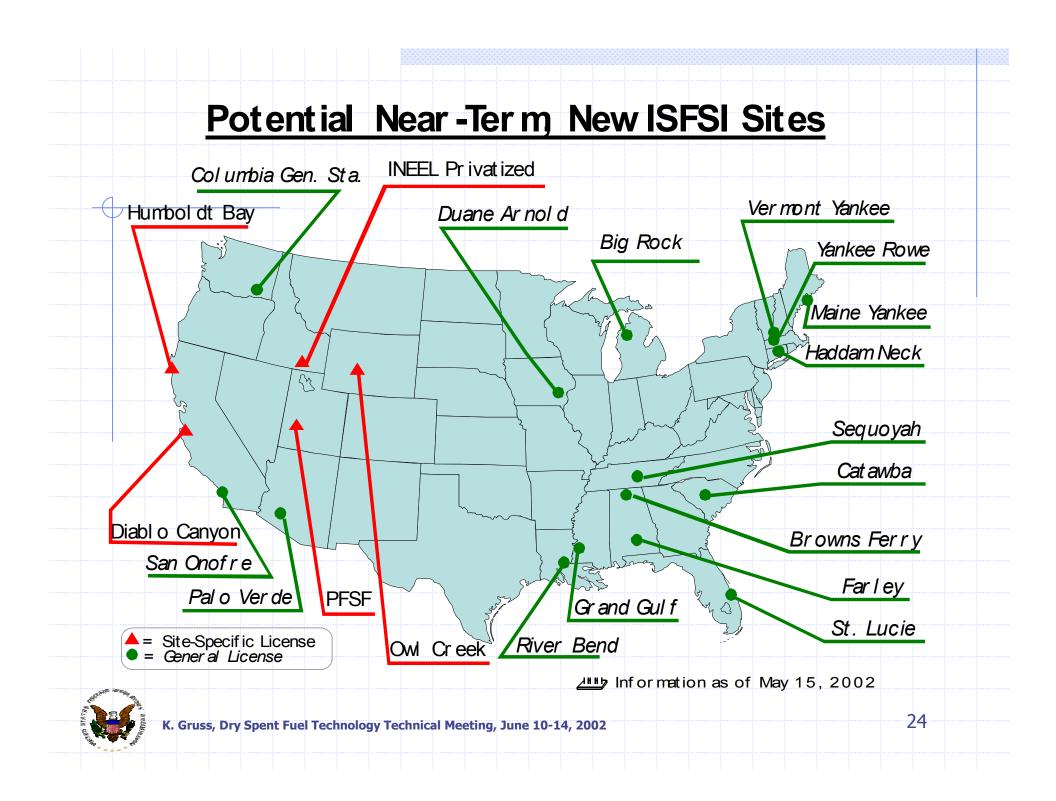
 Recognized as Interim Approach for Some Issues





Operating Spent Fuel Storage Sites (ISFSI)







K. Gruss, Dry Spent Fuel Technology Technical Meeting, June 10-14, 2002

Surry Storage Facility



K. Gruss, Dry Spent Fuel Technology Technical Meeting, June 10-14, 2002

Safety and Security

- No Spent Fuel Storage Cask Releases of Radiation Which Could Impact the Public
- No Known Attempts at Sabotage of Spent Fuel Stored in Dry Storage Casks
- Preliminary Dry Cask Storage PRA Analyses Show Very Low Potential Risk

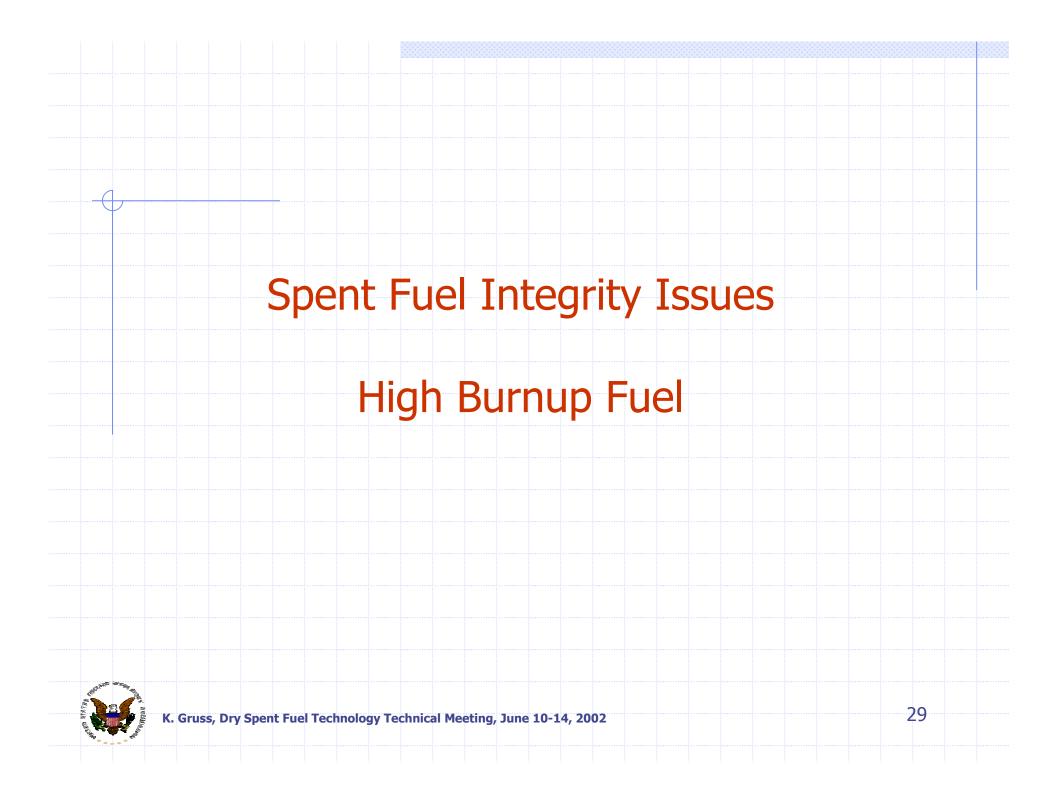
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Operational Experience

- No Operational Incidents Have Resulted in Reduction of Safety to Worker, Public or Environment
 - Minor Design Changes During Fabrication
 - Loose Lid Bolts, Pressure Switches
 - Corrosion of Secondary Metallic Lid Seals
 - Issues with Crane and Rigging Equipment





Safety Objectives

Ensure Dose Limits are Controlled

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- Maintain Retrievability of Spent Fuel

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Characteristics of High Burnup Fuel

- High Burnup Fuel Characteristics
 - <u>Estimated Hoop Stresses</u>: 50-150 MPa at Storage Temperatures
 - <u>Oxide Thickness</u>: 30-100 Micrometers, Varies Axially and at Grid Spacers, Spallation
 - <u>Hydrogen</u>: up to 600 ppm (Average), up to 1200-1500 ppm Locally as Hydride Lenses, Zirconium Hydrides Generally Oriented Circumferential



Temperatures for Storage Operations

Cask	Fuel Type	Vacuum Drying		Transfer Operations		Normal Storage Conditions	
		Time Hrs	Temp. °C	Time Hrs	Temp. °C	Allowable Temp. °C	Calculated Temp. °C
Α	PWR	10	363	16	363	380	354
В	PWR	36	501	?	?	327	296
С	PWR	48	510	30+	510	382	376
D	PWR	<50	487	?	?	384	370
Е	PWR	32	380	48	320	385	385
F	BWR	10	345	24	345	380	343
G	BWR	48	324	?	?	342	261
н	BWR	48	510	30+	510	398	393
1	BWR	<50	530	?	?	421	415



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Current Guidance

Intact fuel

- Oxide Thickness Less than 70-80 Micrometers
- 1% Creep Strain Limit to Calculate Temperature Limits
- Fission Gases Available for Release to Cask Environment
- Cladding Must Maintain As-Analyzed Configuration
- Damaged fuel
 - Oxide Thickness Greater than 70-80 Micrometers
 - Can Fuel or Provide Alternative Justification

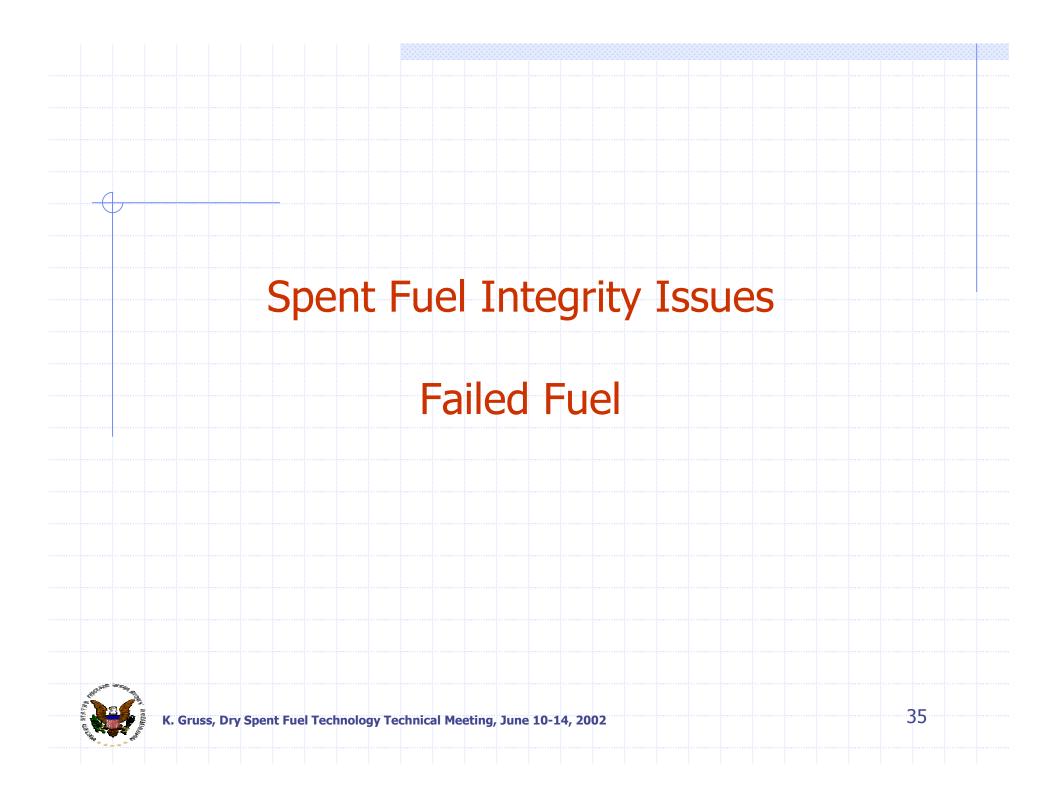


Revising the Guidance

- Revised Guidance will Become Independent of
 - Oxide Thickness and Creep Strain Limit
 - Cladding Material and Burnup Level
- Changing Approach to Calculate Temperature Limits

- ANL Research will Confirm Staff's Approach
- Revision Completed July 2002





Current Guidance

Defines "Damaged Fuel"

Based Only on Cladding Defects

Assures Retrievability of Fuel from Storage and Transportation Casks
Simplifies Safety Analyses
Casks Provide Radiological Boundary, Not the Cladding



Lessons Learned

 Varying Reactor Operating Conditions Can Lead to a Variety of Damage Conditions

 Need to Assure Retrievability of <u>All</u> Fuel while Relieving Burden to Licensees

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Revising the Guidance

- Revised Guidance will:
 - Expand Definition of Damaged Fuel
 - Cladding Damage
 - Assembly Hardware Damage (e.g., Grid Spacers & Straps)
 - Fuel Debris
 - Provide Protocol for Classifying Damaged Fuel Based on Records, Inspections, Testing
 - Rely on Analysis to Otherwise Demonstrate Fuel Integrity
- Minimize Fuel Canning Operations

