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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)
5	THERMAL-HYDRAULIC PHENOMENA SUBCOMMITTEE
6	+ + + +
7	TUESDAY,
8	APRIL 23, 2002
9	+ + + + +
10	ROCKVILLE, MARYLAND
11	+ + + +
12	The subcommittee met at the Nuclear
13	Regulatory Commission, Two White Fling North, 11545
14	Rockville Pike, Rockville, Maryland, at 8:30 a.m.,
15	with Graham B. Wallis, Chairman, presiding.
16	SUBCOMMITTEE MEMBERS:
17	Graham B. Wallis, Chairman
18	Thomas S. Kress, Member
19	Graham M. Leitch, Member
20	John D. Sieber, Member
21	
22	ACRS STAFF PRESENT:
23	Paul A. Boehnert
24	Sanjoy Banerjee, Consultant
25	Virgil Schrock, Consultant
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1	ALSO PRESENT:	
2	Zena Abdullahi, NRR	
3	Singh Baywa, NRR	
4	Herbert Berkow, NRR	
5	Ralph Caruso, NRR	
6	Richard Eckenrode, NRR	
7	Raj Goel, NRR	
8	George Georgieu, NRR	
9	John Hanon, NRR	
10	Donnie Harrison, NRR	
11	Tai L. Huang, NRR	
12	Thomas Kosity, NRR	
13	Richard Lobel, NRR	
14	L.B. (Tad) Marsh, NRR	
15	Brenda Mozafari, NRR	
16	K. Parczewski, NRR	
17	Dale Thatcher, NRR	
18	N.K. Trehan, NRR	
19	Tony Ulses, NRR	
20	Mike Waterman, NRR	
21	Jim Wigginton, NRR	
22	Cheng-Ju Wu, NRR	
23	Terry Bowman, CP&L	
24	Eric V. Browne, CP&L	
25	Tom Dresser, CP&L	
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1	ALSO PRESENT:	
2	Paul Flados, CP&L	
3	Cornelius J. Gannon, CP&L	
4	Mark Grantham, CP&L	
5	Robert Kitchen, CP&L	
6	Larry Lee, CP&L	
7	Daniel Poteralski, CP&L	
8	Mark Turkal, CP&L	
9	Michael S. Williams, CP&L	
10	Blane Wilton, CP&L	
11	Larry Yemma, CP&L	
12	Fran Bolger, General Electric	
13	Hoa Hoang, General Electric	
14	Carl Hinds, General Electric	
15	Dan Pappoane, General Electric	
16	Jason Post, General Electric	
17	George Strambook, General Electric	
18	Ben Gitnick, ISG, Inc.	
19	Brian Hobbs, VYNPC	
20	Lawrence Lee, ERIN	
21	Emin Ortalan, PSEG	
22	R.H. (Jackie) Wright, TVA-BFN	
23		
24		
25		
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1	P-R-O-C-E-E-D-I-N-G-S
2	(8:31 a.m.)
3	CHAIRMAN WALLIS: The meeting will come to
4	order. This is a meeting of the ACRS subcommittee on
5	thermal hydraulic phenomena. I'm Graham Wallis, the
6	Chairman of the subcommittee. Other ACRS members in
7	attendance are Tom Kress, Graham Leitch and Jack
8	Sieber. ACRS consultants in attendance are Sanjoy
9	Banerjee and Virgil Schrock. I'd like to welcome Dr.
10	Banerjee to this committee. Dr. Novak Zuber
11	(phonetic) served us very well for many years and
12	we're looking for a replacement that
13	MR. KRESS: That's a hard act to follow.
14	CHAIRMAN WALLIS: that would be the
15	caliber of Dr. Zuber. There's no way I could compare
16	you to Dr. Zuber, you're completely different people
17	but the caliber is certainly comparable. The
18	subcommittee will begin review of the application of
19	the Carolina Power and Light Company for a core power
20	uprate for the Brunswick Steam Electric Plant's Unit's
21	1 and 2 and the NRC staff's associated safety
22	evaluation.
23	The subcommittee will gather information,
24	analyze relevant issues and facts and formally propose
25	positions and actions as appropriate for deliberation
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1 by the full committee. Mr. Paul Boehnert is the 2 cognizant ACRS staff engineer for this meeting. The rules for participation in today's 3 meeting have been announced as part of the notice of 4 5 this meeting previously published in the Federal Register on March 20, 2002. Portions of the meeting 6 7 will be closed to the public to discuss information 8 considered proprietary to General Electric Nuclear 9 Company, Nuclear Energy. A transcript of this meeting is being kept 10 11 and the open portions of this transcript will be made 12 available as stated in the Federal Register notice. 13 It is requested that speakers first identify 14 themselves and speak with sufficient clarity and 15 volume so that they can be readily heard. We have 16 received no written comments nor requests for time to 17 make oral statements from members of the public. 18 We'll now proceed with the meeting. I 19 would like to finish, if at all possible, the 20 Brunswick presentation before lunch. We'll have a break at some convenient time in the morning and then 21 22 move to the staff presentation in the afternoon hoping that that will be over before about 4:00 o'clock. 23 So 24 without more ado, is Bob Kitchen ready to present? 25 It's all yours.

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1	MR. KITCHEN: Thank you. Good morning.
2	I'm Bob Kitchen, the project manager for the power
3	uprate at the Brunswick Station. I'd like to start
4	first
5	MR. BOEHNERT: Use the microphone, Bob.
6	Thank you.
7	MR. KITCHEN: Is that better?
8	MR. BOEHNERT: Yes.
9	MR. KITCHEN: I'd like to start first by
10	giving you an overview of the project for power uprate
11	at Brunswick and also to give you reference points to
12	understand the current operation of Brunswick.
13	Brunswick actually did a five percent uprate several
14	years ago so our current power level relative to the
15	original licensed power level is 105 percent.
16	We also operated on a two-year operating
17	cycle which, I think, we're the first EPU for the
18	committee on a two-year operating cycle. Our request
19	for extended power uprate is actually an additional 15
20	percent increase from where we currently operate today
21	and that will put the station at 120 percent operation
22	relevant to our original license.
23	The difference from our previous uprate
24	are one of the more significant ones for us. On our
25	previous uprate, we did actually raise reactor
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1	pressure in association with that uprate. The
2	extended power uprate proposed for Brunswick this
3	times does not include a reactor pressure increase.
4	The uprate, similar to the others that the ACRS has
5	seen, will be performed in two steps with a license
6	receipt. We will implement the first increment of
7	uprate on Unit 1 to about 112 percent power relative
8	to our original license. That's limited by our fuel
9	load for base load operation during the cycle.
10	On Unit 2, we actually loaded fuel to the
11	new fuel type that we need for the two-year cycle and
12	uprate previous outage on Unit 2 so we were able to
13	take a little bit advantage of that and our first step
14	on Unit 2 will be a little bit higher in power up to
15	115 percent relative to original power.
16	Dr. Schrock: On the pressure, does the no
17	pressure increase refer to the current pressure rating
18	or the original pressure rating?
19	MR. KITCHEN: It refers to the current
20	pressure rating.
21	Dr. Schrock: Thank you.
22	MR. KITCHEN: The second step
23	MR. LEITCH: Bob, are you seeking at this
24	time the license increase all the way up to 120
25	percent?
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1	MR. KITCHEN: Yes, sir.
2	MR. LEITCH: So that in the cycle, the one
3	cycle, between the first physical work and the second
4	physical work being done, you would be operating at
5	approximately 112 to 115 percent but during that
6	interval, the license would be 120 percent?
7	MR. KITCHEN: Yes, sir, that's correct.
8	We're actually limited by balance-of-plant equipment
9	and I'll show you the modifications that we're doing
10	and you'll see why that is.
11	MR. LEITCH: Thanks.
12	MR. KITCHEN: Just to give you some
13	reference point on our core operation, originally we
14	were licensed to 2,436 megawatts thermal. The uprate
15	that we are proposing would take the plant to 2,923
16	megawatts thermal. That's a 20 percent increase again
17	from our original license.
18	MR. KRESS: Are these identical for both
19	units?
20	MR. KITCHEN: Yes, sir.
21	MR. LEITCH: So when you're talking about
22	it, you're talking about both units.
23	MR. KITCHEN: Yes, sir. You can see the
24	core steam flow, B flow, increase would be
25	proportional to the power increase and you can see the
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pressure change from the previous uprate. We went from 1020 to 1045 and that will remain constant for this uprate.

Just to give you, this is our current 4 power flow operating map. 5 I know you've seen these before, just to show you where we are operating. 6 The 7 100 percent on this map refers to current power operation, 100 percent, so that includes the stretch 8 9 uprate to five percent shown in the green band on the 10 power flow map. The extended power uprate region is 11 shown in yellow and is the upper 15 percent that we're talking about on this power increase. 12

Modifications; we'll refer to the safety significant modifications that the plant's going to perform. We need to increase the Boron concentration in our standby liquid control system to provide cold shutdown reactivity requirements for standby liquid control. We'll be doing that prior to the second fuel load on each unit.

20 CHAIRMAN WALLIS: Is someone going to 21 explain that? I read what you intend to do. I didn't 22 see what -- is there an acceptance criterion you are 23 trying to meet by this change in concentration? 24 MR. KITCHEN: Yes, sir, we'll talk about 25 that a little more later.

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1	CHAIRMAN WALLIS: You'll give us a logical
2	explanation of why this meets some criterion.
3	MR. KITCHEN: We'll show you the
4	reactivity requirements.
5	CHAIRMAN WALLIS: Okay, thank you.
6	MR. KITCHEN: We've also associated
7	with this uprate, we've changed our power range
8	neutron monitoring system. We've gone to digital
9	instrumentation and that also involves a change from
10	out thermal hydraulic stability solution. Currently
11	we operate on one unit, that's stability solution E1A,
12	that's Unit 2. Unit 1, which was the first unit to
13	operate, has been converted to with the new system,
14	to thermal hydraulic stability Option III. That
15	system was installed during the refueling outage that
16	we just completed on Unit 1 at the end of March.
17	And finally, we've got unit trip load shed
18	modification which is an electrical modification to
19	insure that under accident conditions that we would
20	maintain the required voltage at our emergency busses.
21	At Brunswick our emergency busses are fed from offsite
22	through balance-of-plant busses. This modification is
23	planned to insure that the required voltage is
24	maintained under all conditions.
25	As you've seen, the extended power uprate
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really is much more challenging for balance-of-plant 1 the previous 2 equipment than uprate and more significant modifications to the plant required our 3 balance-of-plant modifications and we have quite a 4 5 first is the high pressure turbine list. The 6 This is required to provide the needed replacement. 7 steam flow for uprate as well as the power generation requirements. 8 Along with that 9 is a change in our 10 electro-hydraulic control system, EHC, that currently on one unit we operate on Unit 2 with 3-Arc, we're 11 12 going to 2-Arc partial control. 13 MR. SIEBER: You expect, that means you have nozzle banks that aren't being used. 14 15 MR. KITCHEN: We operate the valves, yes, steam chest entry is staged with three valves first 16 and then one valve as we go up in power. 17 MR. SIEBER: Do you worry about cracking 18 of the nozzle bore? 19 Yes, sir, that's actually 20 MR. KITCHEN: 21 the reason why we changed from a 3-Arc to 2-Arc. As you mentioned, there is a pulse stimulus on the first 22 stage high pressure turbine buckets because of partial 23 arc and GE's design review of that indicated that we 24 25 needed to go to 2-Arc which provides more fold around **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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1 the nozzle block steam emission and reduces that 2 stress level. MR. SIEBER: All right, thank you. 3 4 MR. KITCHEN: Also we need to replace 5 reactor feed pump turbines to provide -- also to meet 6 design requirements for bucket loading as well as 7 horsepower requirements for the turbine, for the 8 We've got several feedwater heaters. You'll pumps. 9 see this listed in both stages. Primarily those are 10 changed because of tube plugging that we'd had over 11 the years and with the uprate we needed to replace the 12 heaters to support that. 13 We've got also some actions that were 14 taken to improve grid stability under operate 15 A couple of things factor into that and conditions. we're going to discuss that more in detail with our 16 17 presentation later but as we increase the load on the 18 units and also as our area transmission load increases 19 we can effect stability. 20 A couple of modifications that we're doing 21 there, we're going to discuss these with you later in 22 the presentation, is the power system stabilizer which 23 is a feedback modification on our generator as well as 24 out-of-step protection to protect not only the grid 25 but also the generator being installed.

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MR. SIEBER: With respect to the feedwater 1 heaters, these are going to be larger in surface than 2 the originals? 3 Actually, the feedwater 4 MR. KITCHEN: design that we have for the -- we have five stages of 5 feedwater heating -- are adequate for uprate. 6 Our 7 design review indicated those that would be limiting 8 because of tube plugging or other degraded conditions in the heaters just from normal service life. And 9 those are the ones that we're replacing. Where we 10 replaced them, we're trying to optimize the design. 11 So, in fact, we do try to use a larger heater and 12 13 that's really for efficiency more than uprate support. 14 MR. SIEBER: But that gives you a plugging 15 margin, too, right? Yes, sir. 16 MR. KITCHEN: MR. SIEBER: Okay, what materials are the 17 tubes? 18 Dr. Schrock: You're not redesigning the 19 20 higher thermal heating system for feedwater 21 efficiency. It's basically the same thermal cycle as the original one? 22 Yes, sir, it's the same MR. KITCHEN: 23 thermal cycle. We're just trying to take advantage of 24 25 a new component with larger surface area for better **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	heating on that heater.
2	I need to check. I think the tubes are
3	stainless but I need to check on that.
4	MR. SIEBER: Were the original stainless?
5	MR. KITCHEN: I don't remember.
6	MR. SIEBER: Okay, thank you.
7	MR. KITCHEN: Yes, sir.
8	MR. SIEBER: That's not so important you
9	have to go and check it.
10	MR. KITCHEN: Okay.
11	MR. SIEBER: Okay?
12	MR. KITCHEN: We're also going to our
13	first uprate we pulsed more power out of the generator
14	on the bus bars and we need to increase the cooling,
15	our bussed out cooling, so we'll be doing some
16	modifications there.
17	These are the mods that are being done for
18	the first uprate. The modifications that you see
19	listed here have been completed on Unit 1. We just
20	finished a refueling outage at the end of March and
21	we'll be doing these mods, similar mods on Unit 2 next
22	year.
23	For the second uprate on each unit, we
24	have additional modifications to perform. Our main
25	transformers become limiting at about 115 percent of
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1 our original power, licensed power. So we'll be replacing those on each unit as well as putting in new 2 feedpumps to increase capacity and provide better 3 4 margin on our feedwater system with new feedpumps. 5 We're going to upgrade our condensate pumps and 6 motors. We want to maintain -- currently we run three 7 condensate pumps and three condensate booster pumps in 8 system with we have those three pumps our - -9 available. We run two pumps with one standby and our 10 desire is to maintain a standby pump under operate 11 So to support that, we're going to make conditions. some changes in the motors and pumps to enable a 12 13 standby pump to be maintained.

14 And finally, we're going to moisture Again, like feedwater heaters, 15 separator reheaters. there's really two drivers there. One is to insure 16 17 that we don't have flow vibration problems, although 18 our review indicated we would not, but also to gain 19 significant efficiency improvement through the 20 moisture separator bundles.

21 MR. KRESS: When you say you upgrade a 22 condensate pump and motor, does that mean you just 23 rewind the motor or -- and redo the rotor on the -- or 24 do you replace the whole thing?

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MR. KITCHEN: We would replace the motors

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1	where they exceeded their design rating.
2	MR. KRESS: But you'd keep the same pump
3	attached to that?
4	MR. KITCHEN: Yes, sir, now the condensate
5	pumps, we would actually make a modification to one of
6	the stages to insure that we had adequate net positive
7	suction head. So there are some changes in the pumps
8	but the overall pump itself remains.
9	MR. KRESS: Okay.
10	MR. LEITCH: There's an auxiliary
11	circulating water system or condensate cooling system
12	that I read about, are you going to discuss that?
13	MR. KITCHEN: I hadn't planned to but we
14	can. We're actually still reviewing the need for that
15	system. That is a system of heat exchangers which
16	basically just routes the condensate flow through two
17	stages of heat exchangers, regenerative and non-
18	regenerative heat exchangers that reject heat through
19	a cooling tower system as designed. The driver for
20	that is condensate temperature and the impact that it
21	would have on sulfates and chemistry and we're still
22	working through we're actually hopeful that we can
23	avoid the need for that system and right now looking
24	hard at whether we'll have to put it in at all.
25	If we do install it, it will be installed
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19 1 in the second uprate. MR. LEITCH: Okay, I quess the -it 2 seemed like there was a couple of mechanic draft 3 cooling towers. Would the plan be like a closed 4 circulating water system? 5 MR. KITCHEN: Yes, sir. Actually, the 6 make-up water, they're water cooled towers. 7 They would be three towers located on the roof of one of 8 our buildings in the power block, and the heat 9 10 exchangers would reject heat to those towers. The 11 tower make-up water would come from our county water system and then chemical control for normal cooling 12 13 tower operation. MR. LEITCH: Okay, but that whole issue is 14 still -- there still is some doubt about whether 15 you're actually going to do that. 16 MR. KITCHEN: Yes, sir. I think probably 17 18 we will not need that modification. 19 MR. LEITCH: Then failing that, assuming 20 you're not doing that, would the turbine operate at a higher back pressure? In other words, I'm picturing 21 a higher condensate, a higher circulating water 22 23 temperature. MR. KITCHEN: Actually, the system would 24 25 not effect our condenser vacuum. It's on the -- the **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

system is installed on the inlet to our condensate 1 demineralizer, so it's downstream of the condenser and 2 it really would not have any significant impact on our 3 condenser vacuum at all. 4 MR. LEITCH: Isn't there a concern about 5 the temperature that the resin would be exposed to in 6 7 your filter demineralizers? Where are they in the cycle? They're --8 Our flow is through -- we 9 MR. KITCHEN: have condensate filter demineralizers first that 10filter out particulate as well as some -- they are not 11 resin coated and then the flow goes through condensate 12 13 deep-bed demineralizers. 14 MR. LEITCH: Oh, deep-bed demineralizers? MR. KITCHEN: Yes, sir, and you're exactly 15 right, the concern is how much temperature can you 16 allow and not cause a chemical release to be a 17 Sulfates only release of 18 problem? are the significance there at the temperatures we're looking 19 20 at operating. And we were hopeful that we're going to be 21 able to not have to cool that condensate temperature 22 to maintain appropriate sulfate levels. 23 making 24 MR. BANERJEE: Are you any 25 modifications to the chemistry control system for --**NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	MR. KITCHEN: No, we're not.
2	MR. BANERJEE: Not at all.
3	MR. KITCHEN: No, sir.
4	MR. BANERJEE: You're adding zinc?
5	MR. KITCHEN: Yes, we did. We're going to
6	talk a little later about our reactor chemistry
7	control, specifically hydrogen water chemistry
8	injection.
9	MR. LEITCH: Back on the safety related
10	modifications, I was wondering if you had to do
11	anything to the to avoid potential instability, if
12	you had to make any changes. I guess, basically, my
13	question is, how does Brunswick avoid an instability
14	region on the power flow map and are you changing that
15	at all?
16	MR. KITCHEN: No, sir. We changed our
17	stability solution but it really is a desire to for
18	a couple of reasons on the power range system, the
19	driver was not the that we had to go to a new
20	thermal hydraulic stability solution. We currently
21	operate with E1A which is acceptable for power uprate
22	but it's there are a little bit more operational
23	restrictions with E1A than with Option III.
24	And with Option III we saw benefits in the
25	automatic SCRAM protection and the a little bit
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1 more flexibility operationally for our situation. In terms of avoiding thermal hydraulic instabilities, you 2 saw the power to flow map has not changed. Our 3 4 operating regions remain the same. The only change for us is in the new system and the changes that it 5 6 requires. 7 MR. LEITCH: So you are going to what is 8 called Option 3? MR. KITCHEN: Yes, sir. In fact, that is 9 10 operable on Unit 1 right now. 11 MR. LEITCH: I see, and tell me again, I'm a little confused as to exactly what Option III means. 12 13 MR. KITCHEN: Option III is a stability 14 algorithm. Ιf you compare the two stability solutions, E1A is prevent solution and it has very 15 large restricted areas or larger restricted areas in 16 the power to flow map operating region. Option III 17 also has areas of avoidance of course, but also 18 provides automatic SCRAM protection based on stability 19 20 algorithms. The one that is safety related is called 21 a period based algorithm and it looks for frequencies 22 that are known to represent instability phenomena and 23 provides an automatic SCRAM if certain threshold 24 25 requirements are met. So you've got the operator NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	manual actions and now also automatic protection.
2	MR. LEITCH: Okay, and that is active on
3	Unit 1 right now?
4	MR. KITCHEN: Yes, sir. We installed the
5	system on Unit 1 and it is operable.
6	MR. LEITCH: Yeah, thank you.
7	MR. KITCHEN: Just to touch on margins,
8	the overall extended power uprate reduces margins in
9	the plant and we're going to discuss those in detail
10	under our fuel design and vessel reviews, et cetera,
11	but I wanted to also show you the things that we're
12	doing to try to maintain or mitigate margin reductions
13	in the plant. We've touched on them in the review
14	already but the SLC margin, we're going to increase
15	the Boron concentration significantly.
16	In fact, right now to meet our SLC
17	requirements at Brunswick, we require a two-pump
18	operation. And with the changes that we're making
19	we'll only have to have one that are accident
20	situation so that's a bit of a margin gain for the
21	plant operationally. Also the stability Option III
22	which we just talked about
23	MR. LEITCH: On the Boron, and maybe we're
24	going to get into this a little more later and if so,
25	I can defer this question, but I basically, don't
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understand what is meant by super Boron and I guess it 1 -- I thought I read that you don't need to have 2 heating with it and I'm wondering how the Boron stays 3 in solution. I mean the problem was we used to have -4 - I'm picturing a curve in the tech specs that had 5 temperature versus Boron concentration and it was very 6 7 sensitive to temperature to maintain the right Boron 8 concentration. It sounds like that's all gone by the wayside with this super Boron. 9

10 MR. KITCHEN: Yes, sir, it's an enriched 11 Boron solution, atomic enriched solution, so that effectively it provides more concentration of Boron 10 12 13 in the solution. Also the solubility requirements are 14 less restrictive so the heat trace that we have currently installed on the system would 15 not be required with that Boron enriched solution. 16

17MR. LEITCH: So it stays in solution at18ambient temperature?

MR. KITCHEN: At lower temperatures, yes,
sir. I don't remember exactly the temperature for
solubility but it's much lower.

22 CHAIRMAN WALLIS: Super Boron has more 23 Boron tenants (phonetic), is that what makes the 24 difference?

MR. KITCHEN: That's correct.

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1	MR. LEITCH: Why didn't we do this a long
2	time ago? Is super Boron super expensive?
3	MR. KITCHEN: Actually, I think it's
4	called liquid gold but it is expensive. I don't know
5	how long it's actually been available.
6	MR. SIEBER: It's been around for awhile
7	but it is costly.
8	MR. KRESS: You have to enrich the Boron.
9	It's an extra step.
10	MR. KITCHEN: It's significantly more cost
11	to install.
12	MR. LEITCH: So with this Super Boron and
13	you only need you can the standby liquid control
14	system can do its mission with just one pump then.
15	MR. KITCHEN: Yes, sir, because of the
16	concentration increase that we're putting in.
17	MR. LEITCH: Yeah.
18	MR. KRESS: The overall concentration of
19	Boron stays the same.
20	MR. KITCHEN: It's an effective increase.
21	MR. KRESS: Yeah, an effective increase of
22	B-10.
23	MR. KITCHEN: Yes, sir. The stability
24	option we talked about a bit and again, we didn't have
25	to change solutions but we saw it as an improvement in
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1	operating margin and also it involved no change in
2	safety margin since there are several stability
3	solutions all of which are acceptable for operation.
4	The power range instrumentation, really
5	the stability solution is a part of that. But the
6	power range instrumentation also offers advantages to
7	us. I should change that to say it's really improved
8	operator interface, the digital displays. Also there
9	is a bit of a liability because of the self-test
10	features of the system. There are fewer surveillances
11	to do, so there's less maintenance activities to do.
12	It eliminates the half SCRAMs from the
13	power range that we used to get while testing so there
14	are several advantages to a system change, and also
15	for us it addresses an obsolescence issue with parts.
16	The condensate system we've already
17	discussed but basically we just want to maintain our
18	standby pump to get better reliability for the plant
19	and finally the power system stabilizer which we'll
20	talk downstream in our briefing here, which improves
21	the situation on a higher plant load as well as higher
22	grid load.
23	So we've tried to do some things that were
24	supporting of uprate but also helped us out with the
25	uprate. Some unique aspects for Brunswick, and again,
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we've got an electrical presentation here because it 1 2 is a little bit difference for us than some other 3 plants, depending on your geographic location and transmission system. So we want to talk a bit about 4 5 that with the ACRS. Also I think we're the first 6 plant with uprate that is hydrogen water chemistry. 7 We do not use normal metal chemistry. We wanted to discuss that a bit with the ACRS. 8 9 And finally, our energy cycle requirements are pretty demanding at Brunswick. 10 We -as I 11 mentioned, we're a two-year cycle which is of course, a higher energy load and we operate at a very high 12 13 capacity factor. We manage to a 97 percent capacity 14 factor. So the two combined with an uprate makes for 15 a very large energy load for the plant. refuel MR. 16 SIEBER: When you what percentage of the fuel is new fuel? 17 18 MR. KITCHEN: Right now, we load about 39 With uprate, we'll go to about 47 percent 19 percent. 20 change-out. 21 MR. BANERJEE: Does the two-year cycle 22 effect your cobalt levels radiation fields compared to shorter cycles? 23 24 MR. KITCHEN: In the fuel itself? 25 MR. BANERJEE: No, no, on the external **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	hoops.
2	MR. KITCHEN: The shutdown radiation
3	levels are not significantly impacted. I mean, there
4	is a radiation impact from operation directly to the
5	power level.
6	MR. GANNON: Can I make a comment about
7	the radiation levels? We use my name is Neil
8	Gannon, Director of Site Operations at Brunswick.
9	We've enhanced our practices with zinc injection and
10	our experience over the most recent two-year cycles is
11	about a 15 percent decrease in our radiation levels on
12	Unit 1. So we're able to manage the two-year cycle
13	has had no impact on dose rates.
14	Our use of zinc has actually allowed us to
15	experience a slight decrease in those.
16	MR. BANERJEE: When did you start using
17	zinc?
18	MR. GANNON: Oh, I think it was about
19	four, five years ago.
20	MR. BANERJEE: And it's gone down.
21	MR. GANNON: Initially it remained flat,
22	controlled very well and our recent practice to
23	increase the amount of zinc is over this cycle on
24	Unit 1 showed about a 15 percent decrease in dose
25	rates in the driver, so this has been our first
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29 experience to actually see it decrease. 1 2 MR. LEITCH: Thank you. MR. KITCHEN: Before we get into detailed 3 presentations, exceptions. We 4 there are some 5 generally followed the extended license topical report. There were a few exceptions that we took in 6 7 Three of these are related to the our submittal. 8 constant pressure aspect of our uprate involving the 9 thermal-hydraulic stability. The ECCS-LOCA analysis and reactor transients, and we'll discuss these in 10 11 more detail in the closed session that we have later this morning. 12 13 The last item is large transient testings. As you know the ELTR requires for 10-percent uprates 14 15 an MSIV closure test and for 15-percent uprates a generator load reject. We are also asking for 16 17 exceptions from those tests. I'll explain why here in 18 just a second but the exceptions that you see here are all in line with previous uprate submittals that 19 you've seen for addressing Quad Cities as well, as 20 Dresden. 21 22 The generator load reject test,

22 Intergenerator road reject test, 23 unfortunately we had an event at Brunswick in 24 September of 2000 operating at full power which again, 25 for us is 105 percent relative to our original

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30 1 license, where we had a transformer failure that, of 2 course, resulted in a generator load reject transient. So that in fact, we've had this transient and that's 3 our basis for not including it as part of the uprate 4 5 testing. 6 The MSIV closure test, we are asking for 7 an exemption on. And the basis for that are, first of all the fact that we are maintaining a constant 8 9 reactor pressure simplifies the analyses that are done 10 for uprate as well as minimizes plant changes required 11 to support uprate. MR. KRESS: If you had not had this event, 12 13 would you still have asked for an exemption on that 14 large transient testing? 15 MR. KITCHEN: Yes, sir. But that just gives extra MR. KRESS: 16 17 evidence to it. Yes, sir, the ELTR allows 18 MR. KITCHEN: actual events, of course, to be included as a test and 19 that's our basis but had we not had it, yes, we would 20 21 have asked for the exemption. MR. KRESS: Yeah, I think one of the other 22 plants, I forget which one, had not had one. 23 I don't think any of them 24 MR. LEITCH: 25 did. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	MR. KITCHEN: I don't know if Dresden or
2	Dresden either have had one, I'm not sure.
3	MR. SIEBER: Dresden didn't and Quad
4	didn't either.
5	MR. LEITCH: No, I don't think they did.
6	MR. KITCHEN: We would have asked for the
7	generator load reject. We try to avoid these things.
8	We do surveillances that confirm component
9	performance. Then when you look at the transient test
10	and what you're trying to demonstrate with the
11	transient test, we feel that the component test that
12	we do adequately demonstrate the components and when
13	you look at the test itself, what makes the transient
14	very significant is reliance on the SCRAM from flux as
15	opposed to the we have an MSIV limit switch that
16	actuates the SCRAM as well and of course, for the test
17	we would not disable that.
18	And without that disabled, it certainly
19	minimizes the severity of the transient very much. So
20	it's nowhere near as challenging a transient under
21	test conditions as what we use for the analysis. And
22	when you look at what you are actually testing, the
23	surveillances that we do on components demonstrates
24	adequate performance.
25	MR. LEITCH: On that point, I guess what
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1 concerns one in this situation is are the MSIVs going 2 to be able to close in their required time, usually three to five seconds with the increased steam flow 3 4 and how would you demonstrate that? Is that demonstrated by one of the surveillance tests? 5 Yes, sir, actually it is. 6 MR. KITCHEN: 7 Our surveillance requirement on MSIV is this closure 8 in three to five seconds. We have a y-type globe 9 pattern valve with steam flow over the seat so the 10 steam flow increase actually tends to try to shut the 11 valve faster. So the concern for MSIV closure would be fast closure. 12 13 installed the modification several We 14 years ago that with the flow control valve in the 15 hydraulic actuator is adjusted to set, the closure 16 speed of that valve -- and by being on the hydraulic 17 side of the valve it's independent of the steam flow. 18 In other words, it maintains that constant closure 19 rate because it's supporting the fluid from one side 20 to the other. So our MSIV surveillances are performed 21 routinely and satisfactorily. 22 MR. LEITCH: Okay, thank you. 23 You check those without any MR. KRESS: 24 steam flow though. 25 MR. KITCHEN: Yes, sir, they're checked **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	during the refueling outage periods and adjusted, if
2	required, to put them in the center of that
3	MR. KRESS: Have you ever run a test with
4	steam flow to confirm that steam flow actually doesn't
5	change the closure rate?
6	MR. KITCHEN: No, we do stroke testing the
7	valves at power but not a timing not a three to
8	five-second timing.
9	The other basis for our request to exempt
10	this is the codes that are used to analyze it are
11	well-proven. The ODYN is used for the analyses and
12	has been proven to benchmark against plant transients
13	and it supports this transient as well. And finally,
14	as I mentioned earlier, it's not it's a severe risk
15	but it's not something that we would do if we had a
16	choice. That's all I have on the overview. We're
17	going to talk next about core considerations.
18	CHAIRMAN WALLIS: Thank you.
19	MR. DRESSER: Good morning. My name is
20	Tom Dresser. I'm with CP&L's DWR Fuel Engineering
21	Group. I'm going to speak this morning about five
22	different types of analyses all related to the reactor
23	core. The first two, the fuel bundle and core design
24	and the anticipated transient without SCRAM or ATWS
25	are performed completely consistent with GE's generic
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topical for extended power uprate ELTR 2 and 2. The last three, thermal-hydraulic stability, the emergency core cooling system, loss of coolant in accident analysis and the transient analyses each takes some kind of exception to the generic methodology.

And my presentations will contain material 6 7 which GE considers proprietary so it's between the second and third topic here that we'll need to take a 8 9 break to go to closed session. The complete package 10 of fuel bundle and core design is performed in several 11 different stages. The power uprate analysis itself develops the idealize concept of an equilibrium core 12 13 where the core operates at full power uprate 14 conditions for an entire cycle and then the fuel is 15 shuffled, the same reload is put in again and the cycle cleanses itself reload after reload. 16

That equilibrium cycle is not actually seen often in reality but it's very useful for seeing what extended power uprate will and can perform feasibly in your plant and also necessary for providing to the other work scopes and power uprate the required fuel related input.

The reload analysis is what's done to actually develop the blueprints to which the fuel bundles are built and the loading patterns are

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developed and the reload analysis is what develops the core -- the fuel related operating limits that go into the core operating limits report.

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4 Also with the reload analysis is performed a succession of reload cycles to carry us all the way 5 the current cycle out to essentially the 6 from 7 equilibrium core. That might be two to four or five cycles, but that demonstrates that there's a good 8 9 success path to carry us from the cycle we're designing out to the objectives we want to achieve. 10 11 Looking first at the equilibrium core design, the design target for Brunswick are the same as the ACRS 12 13 has seen on prior EPU submittals. The one thing as 14 Bob mentioned in the intro, that's a little bit different about Brunswick is this should be the first 15 16 plant that you've seen with a 24-month operating 17 cycle.

Brunswick does operate extremely well with 18 a load factor in the range of 97 or 98 percent, so a 19 20 24-month cycle with a 15-percent increase in the power 21 qeneration is a very high energy cycle. To achieve those targets we had to make a number of changes to 22 our prior strategy. First was to change the fuel 23 design from the 9-by-9 GE 13 to the 10-by-10 GE 14. 24 25 That gives us the benefit of a lower linear heat

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36 1 generation rate but even more important than that GE 14 is a heavier bundle. It's got about five percent 2 more uranium dioxide. 3 4 In addition to the more U0, we increased 5 the enrichment of the fuel in the vicinity of .4 б weight percent. 7 MR. SIEBER: From what enrichment to what 8 new enrichment? 9 MR. DRESSER: The fuel is built in several 10 The high enrichment stream went from about streams. 11 4.0 to about 4.4. Okay. 12 MR. SIEBER: 13 MR. DRESSER: The -- I think Bob mentioned 14also that the amount of new fuel that we load 15 increased substantially from about 39 percent of core to 12 bundles to about 47 percent of the core --16 17 MR. SIEBER: So the discharged fuel is twice burned, right? 18 19 MR. DRESSER: That's right. Now, we had 20 to essentially do everything, do all the options to 21 increase the reactivity of the core sufficient to get 22 the energy out. One thing that had to be done in 23 compensation for loading so much more reactivity to 24 get the energy was to make the change to the standby 25 liquid control system Boron system. In analysis base, **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	we analyze it as a change in concentration. That's
2	about a 10 percent increase in concentration.
3	In practice, we will use the Super Boron
4	but effectively it's the same thing. A 20-percent
5	natural Boron or a 68-percent enriched just winds up
6	being a difference in concentration.
7	MR. LEITCH: My question concerns this one
8	cycle of operation when presumably we've approved up
9	to 120 percent, yet the physical changes have not been
10	made yet to accommodate that.
11	MR. DRESSER: I understand. As it turns
12	out, the changes required to achieve the cold shutdown
13	and cold shutdown is not driven so much by the power
14	rating as it is by the overall reactivity of the core
15	and by the fuel design. This first cycle for Unit 1
16	will have one reloaded GE14 fuel. The existing cycle
17	on Unit 2, which won't be operated, also has one
18	reloaded GE14 fuel. As it turns out for Unit 2, for
19	our first uprate when we go to 112 to 115 percent and
20	that kind of range, that is going to require a
21	modification for the standby liquid control system for
22	that unit and we have made a licensing commitment that
23	by this August we'll submit a tech spec change to
24	require that mod.
25	MR. LEITCH: I see, okay.

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38 MR. DRESSER: And for this Unit 1 we'll do 1 the same thing for the following August for the 2004 2 3 mod. 4 MR. LEITCH: Okay, thank you. MR. DRESSER: The actual cycle for Unit 1 5 Cycle 14 we were able to meet all of the design goals 6 with a slightly smaller reload fraction. It's about 7 8 46 percent instead of 47 percent of the core. And we 9 did meet all the design targets with our standard expectation of design margins. This is -- the numbers 10 11 that we actually achieved are shown on the slide. that's of 12 The one thing particular 13 interest to you, like I pointed out, that a large 14 amount of margin for the standby liquid control, 1.96 15 percent, that is with the existing Boron. I think our requirement will normally be about 1.0, so that's a 16 17 lot of excess margin. MR. SIEBER: Your fuel cost actually goes 18 up with this kind of a design, does it not? 19 20 MR. DRESSER: Our fuel cost goes way up. MR. SIEBER: 21 Okay. 22 See those big smiles back MR. DRESSER: 23 there. MR. SIEBER: I'm sure you're happy about 24 25 that. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	Dr. Schrock: My eyes are not good enough
2	to read the slide. What's the color mean?
3	MR. DRESSER: The colors, the green on the
4	periphery is the highest enrichment. That would be
5	the approximately 4.4 nominal enrichment. The gray is
6	the next higher enrichment. The yellow is next higher
7	enrichment. Those colored slots are all the new fuel.
8	And one thing I'd point out is that if you
9	look at the interior, the checkboard in the interior
10	of the fuel is that there's so much new fuel well,
11	in this case, bringing in one Cycle 14, the loading
12	pattern will actually continue to support our control
13	cell core but by the time we go to a little bit more,
14	we will have to go to a conventional core and
15	sacrifice that control cell.
16	The largest implication for us of that is
17	we'll have to do a little bit more control rod
18	movement.
19	MR. KRESS: How much of your fuel gets up
20	close to the same megawatt days in metric time, about
21	as much as a third of it?
22	MR. DRESSER: No, I don't think as much as
23	a third of it would drive the pellets up there. I
24	a number I'm more familiar with is the batch rather
25	than the pellet average. I think the corresponding
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40 1 batch average exposure would be about 50 kilowatt days 2 per ton and the actual batch average winds up being in the range of a little bit less than 44. 3 4 So you'd wind up losing а lot of efficiency in terms of the amount of burn-up you'd be 5 6 able to achieve with the fuel when you go to these 7 high energy cycles. 8 MR. KRESS: Okay. MR. DRESSER: But one thing you do pick up 9 10 and I can't read the slide either as far as the 11 numbers go so I did use a take-out box to magnify. 12 The thing I think is most significant about the 13 loading patterns, that is that the large reload 14 impressions give us an extremely flat radial power 15 distribution. I think if we look at the sub-batches here, the largest average power of recycle is about 16 17 1.22 on Cycle 14 and that's going to go down even more 18 in equilibrium, down to about 1.19. It's very flat. 19 And as a point of comparison, the last 20 power point presentation which was showing a similar 21 kind of effect, the flat core, Ι think the 22 corresponding number is about 1.27. So Brunswick has, you know, a pancake flat radial power distribution and 23 that's going to effect a lot of things that you'll see 24 25 throughout the course of the day.

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1	MR. KRESS: You end up with about the same
2	axial.
3	MR. DRESSER: It's a slightly more
4	because of the higher void fraction, it winds up being
5	a slightly more bottom peaked axial.
6	MR. KRESS: Yeah.
7	Dr. Schrock: I've got difficulty
8	visualizing what's happening in terms of
9	redistribution of the total core flow on these higher
10	power bundles in the periphery and the central region.
11	It does seem to me without some change in inlet
12	orificing, which I heard previously is a no, no, that
13	you don't modify the whole distribution of the core
14	flow by putting in there higher powered peripheral
15	bundles which have much higher steam generation.
16	MR. DRESSER: You're absolutely correct.
17	It does modify the core flow. It's got some
18	beneficial effects for us. It
19	Dr. Schrock: Well, it could have but I
20	haven't heard a clear explanation of it, that's my
21	point.
22	MR. DRESSER: The
23	Dr. Schrock: I think maybe it was clear
24	to some, but it was not clear enough to me.
25	MR. DRESSER: Okay, well, the let me
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1 give you a 5,000 foot explanation of it and that would 2 simply be that, of course, the higher power generation is going to give us more voiding lower in the core, so 3 4 you're going to have a lot more two-phase flow over 5 the elevation. Of course, the two-phase flow is going to give us much higher pressure drop and that's -- you 6 7 know, the overall pressure drop from а core 8 perspective stays about the same. So that's going to drive flow from the 9 10 higher powered bundles to the lower powered bundles. 11 Now, with the power uprate like this, we're not changing our design limits. So the peak generation --12 13 peak power generation for any bundle remains the same. 14Heat generation rate doesn't change with power uprate. That has an impact on your 15 MR. SIEBER: stability, right? 16 17 MR. DRESSER: Absolutely. That is -and of itself, that is a stabilizing 18 that, in 19 influence. Uh-huh. 20 MR. SIEBER: MR. DRESSER: And so what we see overall 21 22 is because the highest power bundles remain -- you 23 know, can't get no higher. They remain at the design 24 limit. And the core average must go higher to 25 generate more power, you have the core as a whole, **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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43 which is lower than the high power bundle is taking 1 2 less of the total flow and the highest power bundles are getting more of the flow. 3 a core designer, it's a nice 4 So as 5 situation. Dr. Schrock: Now, I guess in my mind it 6 7 would be more satisfying if I heard some numbers put 8 to the statements but that may not be possible here. 9 MR. BANERJEE: Do we have the flow rates anywhere through the bundles documented what you 10 11 expect them to be? MR. DRESSER: I do not have those numbers. 12 Perhaps General Electric can give us something. 13 MR. BOLGER: This is Fran Bolger, General 14 15 Electric. When the plant is operating at approximately 100 percent core flow, which is about 77 16 17 megapounds per hour, the bundles are seeing about 18 10,000 pounds per hour flow through each individual 19 channel. The total leakage flow is about on the order of 15 percent of the total core flow. When you go to 20 power uprate, it does increase slightly, maybe less 21 22 than one percent. 23 You know the plant has some allowable 24 variation in core flow which can increase it maybe up 25 to 11,000 or so and slightly less. It doesn't have a NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS

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very large range of allowable core flow at the full 1 power uprate. But if you were to compare the channel 2 flows at the current rate of power and at the EPU 3 power, you may only see maybe a two percent variation 4 5 in the channel flows. MR. BANERJEE: Were the bundles -- were 6 the channels orificed originally to give higher flow 7 8 in the central and lower from the peripheral? MR. BOLGER: Yes, that's correct. 9 MR. BANERJEE: Is that the same orificing 10 that would be there now? 11 MR. BOLGER: Yes, that's the same. 12 MR. BANERJEE: So how do you keep the void 13 fractions and flow rates relatively constant, because 14 you're going to get higher pressure drop now in the 15 peripheral bundles? 16 MR. BOLGER: You know, the overall core 17 pressure drop will go up about one psi and there will 18 be an increase in the pumping power requirement to 19 achieve the same rate of core flow. 20 MR. SIEBER: This kind of a fuel design 21 22 seems to result in high affluence to the reactor vessel; is that correct? 23 24 MR. DRESSER: That is correct and I 25 believe we're planning to discuss that later in the NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	day.
2	MR. SIEBER: All right.
3	Dr. Schrock: In the documents that I've
4	looked at, there's mention that the inlet orificing is
5	not the same for these two plants. Could you comment
6	a little bit about that? I'm not clear about why it
7	was different, what significance it may have for the
8	uprate.
9	MR. DRESSER: The yes, the inlet
10	orifices on the on Unit 1 are a little bit smaller.
11	On Unit 1 they're a little bit larger. On Unit 2
12	they're a little bit smaller. The biggest difference
13	that that makes to the power right now and also the
14	power uprate is that that makes the thermal hydraulic
15	instability for Unit 1 a little bit worse than for
16	Unit 2 with the tighter orificing.
17	In terms of operation, it doesn't have a
18	significant effect because the option both well,
19	the E1A option is calculated specifically for the
20	unit. The regent (phonetic) sizes correspond to the
21	stability of the unit and for Option 3 the methodology
22	will work in exactly the same fashion.
23	Dr. Schrock: What did that difference
24	accomplish in the original designs?
25	MR. DRESSER: I am not I would have to
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1 look into that. I would expect. I'm kind of 2 speculating here but I would expect that when one unit 3 was built, it had some difficulty achieving as much 4 core flow as we would like and so the orifices were 5 relaxed slightly for the other unit to reduce the 6 pressure drop.

Paul Flados here, I'm with 7 MR. FLADOS: The original arrangement of our units was 8 the plant. that Unit 2 went on line first. There was some 9 transition between 7 by 7 and 8 by 8 fuel. At one 10 11 time we had changed out the orifices on one of our two It was a fairly expensive mod but we 12 units. 13 physically had to, to meet licensing requirements. By 14 the time we got to the other unit, we had changed fuel designs and done other implementations that allowed us 15 to not change our the orifices. So that's how the 16 17 designs ended up different.

18 CHAIRMAN WALLIS: You have actual 19 variations. You have actual variations in enrichment 20 and as burn-up proceeds the flux distribution changes 21 and so on.

MR. DRESSER: That's correct.

23 CHAIRMAN WALLIS: When you do something 24 like an ECC analysis, does everything get smeared out 25 there or do you look at the details of these things

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47 1 which are different at different times in the cycle and so on? How do you decide which is the place where 2 you're most likely to have DNB and all of that. Ιt 3 must be changing. 4 MR. DRESSER: Right, it changes through --5 it does change throughout the cycle and I believe that 6 7 the analysis is done to select the most limiting point in the cycle and that's been -- the LOCA is done just 8 at that one point. 9 CHAIRMAN WALLIS: But knowing which is the 10 most limiting point must itself involve some rather 11 detailed calculation. 12 13 MR. DRESSER: Right, there is a -- the --14 well, I quess I would not like to describe LOCA I'm going to ask Dan Pappoane from 15 calculations. General Electric to describe that. 16 17 MR. PAPPOANE: Yes, this is Dan Pappoane I'm the LOCA process lead and with respect to 18 of GE. the axial power shape, the location of -- when we're 19 looking at the early boiling transition part of it, 20 that -- we're looking at whether or not the high 21 powered node in the axial peak goes into a early 22 boiling transition. That's really more sensitive to 23 core flow than it is to axial location. 24 25 So when we look at increased core flow NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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48 1 versus the lower core flow MELLLA, when we get to the MELLLA low core flow point, that's where we're more 2 expecting to see that early boiling transition in the 3 high node and the axial location doesn't make that 4 much of a difference. But we have looked at the axial 5 power shapes and we're -- over the cycle and the shape 6 7 that we're using in the analysis gives us the highest 8 PCT. When you get to the end of the cycle and 9 you have a top peak, the -- you may have bundle power 10 on critical power limits but you don't have the linear 11 heat generation rate on the -- on its thermal limit 12 13 and it's really the -- the linear heat generation rate 14 is the primary driver for the PCT. So we end up with a power shape that gives us a bounding calculation in 15 the end. 16 CHAIRMAN WALLIS: So this MELLLA line is 17 actually moving around. 18 The MELLLA line is fixed. MR. PAPPOANE: 19 It's the core flow -- the core flow that we're 20 21 analyzing is --It's an envelope of a

22 CHAIRMAN WALLIS: It's an envelope of a 23 whole lot of calculations, the MELLLA line, is it? 24 MR. PAPPOANE: The MELLLA line itself is 25 a generic licensing boundary. It approximates that

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49 power flow relationship that you get if you ran back 1 the recirculation flow but it's not a bounding line in 2 fact that we don't go and analyze all the 3 the variations throughout the cycle but we draw the line 4 and then the plant has to operate to the line. 5 CHAIRMAN WALLIS: I guess what I'm getting 6 7 at is how detailed is this analysis? You don't have -- you don't analyze very bundle. You don't have a 8 model for the core that breaks it up into all these 9 separate bundles and then does a complete thermal-10 hydraulic calculation for everything. That would be 11 an extraordinary number of nodes, wouldn't it? 12 13 MR. PAPPOANE: Not yet. We're working on 14 that one but the safer model that we're using now The models a hot bundle and an average bundle. 15 average bundle feeds the overall core conditions and 16 provides boundary conditions to the hot bundle and 17 then we assume that the hot bundles on both the 18 critical power limit and the LHGR limit and we've got 19 that bounding power shape in it. So we're doing a 20 single bounding bundle for the calculation. 21 CHAIRMAN WALLIS: So knowing which is the 22 hot bundle requires what sort of knowledge? 23 MR. PAPPOANE: Well, we start with --24 well, since we were defining the limits for that hot 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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bundle, the operational limits for that hot bundle, 1 the part that we do need is coming out of the steady 2 state thermal hydraulic calculation and there we model 3 4 a bundle the same way. We've got the full core designed, the 100 and whatever bundles usually grouped 5 into three regions and from that we get the flow 6 7 distribution. We'll have a peripheral region and an

8 We'll have a peripheral region and an 9 average core region and the hot bundle, and from that 10 we get the flow distribution of what the flow is to 11 the hot bundle versus the average bundle and that's 12 what's used to initialize the steady state.

13 CHAIRMAN WALLIS: I guess what I'm trying 14 to look at is, you've got this much fire power 15 distribution and you've got this very sophisticated 16 fuel and then you say there's a hot bundle. It would 17 seem that there could be quite a few bundles competing 18 for this hot bundle status --

MR. PAPPOANE: Right, and that's --CHAIRMAN WALLIS: -- in different parts of the core and how do you deal with that? MR. PAPPOANE: That's where the steady state flow distribution comes in and if we have more of those bundles essentially at that hot power, effectively what's happening is the average -- you end

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1 up with the hot bundle looking more like an average 2 bundle and when you look at the flow distribution, its 3 parallel resistance problem you've got essentially the 4 same pressure drop across the core and as the 5 resistance -- the flow resistance in the hot bundle 6 and the average bundle come closer together, the flow 7 distribution comes closer together.

8 So you'll end up with more of those hot 9 bundles. The bundle that we're analyzing as the hot 10 bundle will look like a larger percentage of the 11 population. When we go through the LOCA the PCLAD 12 (phonetic) temperature that we calculate will be 13 representative of more bundles in the core.

But again, because we're setting that one hot bundle on limits and those -- we can't -- we're not going to allow any of the other high powered bundles to exceed those limits. We're still analyzing that one hot bundle.

MR. DRESSER: One place where that effect does show up more is in the safety limiting CPR because we do have more bundles that are operating closer to its limit, the safety limit must go up in order to keep the same number of bundles from going into the departure for nuclear boiling machine to 99.9 percent and so the effect Dr. Wallis, that you're

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1	referring to will result in the safety limit going up
2	for this cycle from about 1.10 to 1.12.
3	That's included in the thermal margin of
4	7 percent here. If it hadn't been for that, we'd have
5	had 9 percent margin.
6	CHAIRMAN WALLIS: So some day you're going
7	to give us a calculation which treats all the bundles
8	separately.
9	MR. PAPPOANE: Not all of them. When we
10	get to the track model, when we get to that
11	methodology, we'll be modeling more bundles. We'll
12	have more bundles in the separate regions.
13	Dr. Schrock: On the neutronics
14	calculation, how large a node is used?
15	MR. BOLGER: There is 25 axial six-inch
16	nodes for each each channel is modeled separately.
17	Dr. Schrock: Every channel is a node,
18	basically?
19	MR. BOLGER: Fran Bolger from GE. Each
20	challenge is broken up into 25 nodes axially.
21	Dr. Schrock: Axially, but in the cross
22	section, every bundle is a separate node.
23	MR. BOLGER: That's correct.
24	MR. DRESSER: Well, this has been a
25	fruitful slide. If we don't have any more on this
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1	CHAIRMAN WALLIS: How are we doing with
2	time? Are you on time?
3	MR. DRESSER: We'll be eating a late lunch
4	at this rate. No, I'm not planning to spend long on
5	this.
6	CHAIRMAN WALLIS: Well, maybe you can move
7	things along.
8	MR. DRESSER: We'll conclude the fuel
9	bundling core design. We're using the same current
10	design tools and processes. We've got the same margin
11	expectations and with that, it doesn't require any
12	change to the fuel design limits to satisfy the
13	extended power uprate design.
14	The thermal limits monitoring threshold,
15	the tech spec changed from 25 percent to 23 percent,
16	that is just to maintain the same absolute bundle
17	power as is used throughout the GE link at 3.35
18	megawatts. So as far as the neutronic design goes,
19	there is adequate margin demonstrated for the first
20	operated cycle, all the transitions and the
21	equilibrium.
22	The second topic is ATWS. The methodology
23	that's used for Brunswick is the same as described in
24	the generic ELTR. The four limiting ATWS transients
25	were analyzed for the plant and the results I'll go
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1 over the results in just a moment. The procedures and training at Brunswick 2 for the actions taken by the operator are based on the 3 BWR owners group emergency planning guidelines, the 4 optimum mitigation strategy approach, where water 5 level is maintained between the minimum steam cooling 6 7 water level and two feet below the feedwater spargers. 8 The actions that the operator takes are based on observing the condition of the core and reacting with 9 10 the mitigation strategy. 11 Since neither the symptoms nor the actions the operator takes are changed from a big picture 12 13 perspective, there is no impact on the operator 14 actions. What about the timing of MR. SIEBER: 15 operator actions, does that change? 16 Yes, the actual time at 17 MR. DRESSER: 18 which the operator takes actions will change and I 19 believe we're planning to address that later in the day in some detail, but yes, things will happen at a 20 different rate but the operator will see symptoms and 21 22 react the same way. Okay, so that changes the 23 MR. SIEBER: probability of the operator making an error, or does 24 25 it? **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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1	MR. DRESSER: Well, I'm going to say no
2	because the operator the assumptions at the time
3	the operator needs to respond in are still the same.
4	He does not need to respond quicker to be successful
5	even though events might be happening quicker.
6	MR. SIEBER: All right.
7	MR. DRESSER: The standby liquid control
8	system Boron modification is not required for the hot
9	shutdown for the ATWS transients. The current levels
10	are quite conservative for hot shutdown and finally,
11	a calculation was performed for Brunswick for the
12	relief valve for the standby liquid control. It was
13	done for the worst ATWS transient and with very
14	conservative assumptions including extremely rapid
15	response from operator's action time and it verified
16	that the pressure remained low enough the relief valve
17	does not have to lift.
18	This is the results of the ATWS analysis
19	together with a sensitivity study for the original
20	license thermal power. The peak vessel bottom
21	pressure goes up to 1487 pounds, that's 13 pounds
22	below the ASME service level during the 1500 pounds.
23	From a licensing perspective, that's okay, as long as
24	it's below the limit. I guess as an engineer, that
25	seems like it's fairly close and so I wanted to
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56 observe that this calculation has a number of -- it's 1 a transient but it doesn't use nominal best estimate 2 values for how the plant operates. 3 It's got a number of conservative inputs. 4 5 Maybe the most dramatic one is that the SRV is very important to this event. They're assumed to pass only 6 90 percent of their actual capacity and also one of 7 8 the SRVs is a soon to be out of service. CHAIRMAN WALLIS: Were they tested at full 9 scale, full pressure? How do you know the flow rate 10 11 through these SRVs? MR. DRESSER: Paul Flados will answer 12 13 that. MR. FLADOS: Paul Flados again. These are 14 standard industry target safety relief valves. The 15 original sizing and the design of them actually 16 performed field testing of this type of valve, 17 18 certified what the flow was, the ASME methodology then had them rate the valve at 90 percent of what it 19 20 actually did. CHAIRMAN WALLIS: So it's based on real 21 experience with real valves, with real pressures and 22 23 all right --MR. FLADOS: Absolutely. 24 25 MR. BOEHNERT: Can you tell me what the **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	PRFO acronym is?
2	MR. KITCHEN: Yes, excuse me, that's the
3	pressure regulator failure open position.
4	MR. BOEHNERT: Okay.
5	MR. KITCHEN: MISVC is the main
6	MR. BOEHNERT: Yeah, thank you.
7	MR. KITCHEN: closed.
8	CHAIRMAN WALLIS: Now, this MSIVC whatever
9	it is, that's what a one-shot thing or something? Why
10	is why are these different pressures? The tech
11	specs is 1325 and this is some of them goes up to
12	1500.
13	MR. DRESSER: Right, the tech specs is
14	based on 110 percent of the design. I think they have
15	different acceptance criterions for the different
16	severity of accidents or frequencies.
17	CHAIRMAN WALLIS: Oh, frequency.
18	MR. DRESSER: Yeah, the 110 percent design
19	is what the tech spec is based on. That was is a
20	much less expected type of an occurrence. The one
21	other thing that provides a lot of conservatism in
22	this particular calculation is that the open model was
23	used. That's a lot more a lot less real, a lot
24	more conservative than a TRAC G calculation would have
25	been which would have given us more than 100 pounds of
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1	margin.
2	CHAIRMAN WALLIS: What's the difference?
3	MR. DRESSER: Well, I'll let GE respond.
4	TRAC G is a much more realistic and much more
5	sophisticated model.
6	CHAIRMAN WALLIS: So there's some, what,
7	conservatism.
8	MR. BOLGER: This is Fran Bolger of GE.
9	As the problem changes to an ATWS type of event where
10	you have a transient that does not have a SCRAM and
11	void feedback is very critical to the response, the
12	TRAC G model has a 3-D kinetics capability and with 3-
13	D kinetics, you get essentially a credit with high
14	power channels. As they begin to void, as you
15	pressurize, you get void feedback. That type of
16	feedback is not seen as significantly with a 1-D
17	transient model such as ODEN (phonetic.)
18	As you get down more into nominal
19	conditions with faster SCRAMs, more of the type of
20	scenario where the Peach Bottom Turbine Trip
21	benchmarks occur, then you start seeing that the
22	models respond very similarly.
23	MR. BANERJEE: And the thermal-hydraulic
24	model is similar to drip flux or what type of models?
25	MR. BOLGER: The ODEN is a drip flux type
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59 model and the TRAC G model is a two-fluid model. 1 MR. BANERJEE: Are there any significant 2 differences in the voiding rates that you see on the 3 average? 4 MR. BOLGER: No, the codes will predict, 5 given the same channel, seeing the same type of 6 7 pressure trajectory, they're predict similar type void responses. 8 MR. DRESSER: The other criterion for the 9 substantially more margin. The peak 10 ATWS have suppression pool temperature, you'll note that design 11 limit that CP&L placed was not 220 but 207.7. 12 That's 13 to keep the design base accident LOCA as the limiting 14 event for that temperature. The containment pressure there is allowable margin to the design limit. 15 The peak cladding temperature that is seen 16 17 goes down to 1309 pounds, way below the 2200 degree design limit and that -- I believe that it was 18 mentioned earlier about the axial power shape and some 19 of the impacts we might see from that, the power shape 20 21 being much more bottom peaked and the hot peak clad temperature occurring much lower in the core in this 22 event, you get much better heat transfer to the water 23 with less void and that's why this temperature goes 24 25 down so much.

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1	CHAIRMAN WALLIS: Are you taking any
2	credit for this alternate rod insertion system?
3	MR. DRESSER: We take credit for recirc
4	pump trip but we do not take credit for the ARI.
5	CHAIRMAN WALLIS: I was intrigued by that
6	because it gets mentioned but you don't tell us much
7	about what it does or maybe we should just ignore it,
8	but I mean, is that an important design change to have
9	an ARI system?
10	MR. POST: This is Jason Post with GE.
11	That was the original design requirement of the ATWS
12	modifications. If we took credit with it in our
13	analysis, it wouldn't effect the peak bottom the
14	peak vessel pressure very much. It would have a
15	dramatic impact on suppression pool temperature. It
16	would be a very mild event and so, therefore, we don't
17	analyze it.
18	MR. DRESSER: In conclusion, on the ATWS
19	all the criterion are met, including the 10 CFR 50.62
20	of course, which are less stringent than some of
21	CP&L's design criteria. And the mitigation strategy
22	for ATWS to comply with the emergency planning
23	guidelines is unaffected by power uprate.
24	That's all I wanted to say about ATWS and
25	so I'm about ready to go into my final three topics
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1	and some of these do contain GE proprietary
2	information.
3	MR. BOEHNERT: Okay, we'll go I'm
4	sorry.
5	MR. LEITCH: Just before you get there,
6	can I just ask a question? I'm not sure if this is
7	the right part of the presentation, but I'm still a
8	little confused as to the status of Unit 1 at the
9	moment. Have all the modifications and the current
10	reload been designed such that we're now in a
11	situation where the only thing that prevents you from
12	going from a up from 112 to 115 percent power is
13	the licensing situation?
14	In other words, as soon as you get NRC
15	permission to do that, what do you do? Are you ready
16	to go?
17	MR. DRESSER: That is well, yes, the
18	core is designed and it's ready to go. What we would
19	need to do is simply to install the operating limits
20	for the fuel into the process computer and change the
21	core operating limits report from the current power to
22	the rated power and the core would be ready to go.
23	MR. BOLGER: This is Fran Bolger from GE.
24	The reload licensing analysis were done assuming full
25	EPU capability.
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1	MR. LEITCH: Okay.
2	MR. DRESSER: So licensings basically go
3	to 120. It's balance-of-plants that will hold us back
4	to 112, 115.
5	MR. LEITCH: So then in a practical sense,
6	once you've made these modifications to the computer,
7	which can all be done on line, then what you do then
8	is go over to the recirc pumps and increase the speed
9	of the recirc pumps and see make sure you have
10	enough feedwater pumping capability and that's what
11	the limit is? I mean, you just go
12	MR. DRESSER: Well, there's some testing.
13	There's quite a bit I mean, from my perspective as
14	a core designer, that's all there is but actually from
15	plant operation there's a lot more.
16	MR. KITCHEN: This is Bob Kitchen. The
17	modifications have been incorporated in the plant.
18	They were performed during the refueling outage we
19	just completed. Once we receive the license, as you
20	mentioned, we can the license would allow operation
21	to 120 percent. The plant modifications are in place
22	to allow the plant to operate to 112 percent.
23	And we would implement that
24	MR. LEITCH: When you say it's been a
25	physical limitation, your ability to pump feedwater?
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MR. KITCHEN: Actually, the limitation 1 2 would be for base load operation, fuel load itself. And ultimately the main transformers would limit us to 3 115 percent of our original license power or less. 4 5 But we could -- we'd have to make some set point changes. We're going to talk about the testing that 6 7 we have to implement the license later but we would 8 have to go through that process and very -- increase 9 power very slowly monitoring plant components and various points we stop and run testing to verify plant 10 11 response. Okay. I may have some more 12 MR. LEITCH: questions in that area later but basically what I'm 13 getting the picture here is we're on the critical path 14 In other words, you get this approval, you can 15 here. basically come up to 115 percent --16 MR. KITCHEN: 17Yes. MR. LEITCH: -- on Unit 1. 18 MR. KITCHEN: Yes, sir, that's correct. 19 20 MR. LEITCH: Okay, thank you. All right, then we'll go 21 MR. BOEHNERT: I would ask anyone who doesn't 22 into closed session. have an agreement with GE to hear proprietary 23 information to leave the room. The transcriber can go 24 25 to a closed session transcript. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1		(Whereupon,	the	subcommittee	went	into
2	closed sess	sion at 9:45 a	a.m.)			
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1	(On the record at 10:31 a.m.)
2	CHAIRMAN WALLIS: We're back in session.
3	And this is a non-proprietary session; is that
4	correct?
5	MR. WILTON: That's correct.
6	CHAIRMAN WALLIS: Go ahead.
7	MR. WILTON: Good morning. My name is
8	Blane Wilton and I'm the Supervisor of Reactor Systems
9	at Brunswick Nuclear Plant. Today, I'd like to
10	discuss the reactor vessel and internals with you.
11	The areas I'll be covering are the scope, the EPU
12	effects and impact, our preservation/mitigation
13	strategy that we use, monitoring aspects. I'd like to
14	go into a little bit on steam dryer and then the
15	conclusions.
16	The scope of the internals in reactor
17	vessels include all the components that were
18	identified in the license topical report. All of
19	those were considered within the scope for Brunswick.
20	Implementation of the EPU includes the evaluation of
21	the components, inspection, as well as mitigation.
22	One thing I do want to point out is that no
23	modifications were required as a part of power uprate
24	to support for the reactor vessel or internals, to
25	support the implementation of EPU.
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Degradation modes that were addressed 1 include stress corrosion cracking of both IASCC and 2 IGSCC, fatigue and embrittlement. Effects and 3 Impacts, our PT curves, our pressure temperature 4 curves, were impacted by extended power uprate. 5 Our current curves that we're operating on today have been 6 7 approved for use with extended power uprate through March of 2003. We're developing new curves right now 8 and we plan on submitting those curves in June of 9 2002, this year with updated fluence methodology in 1.0 accordance with Reg Guide 1.190, as well, as including 11 instrumentation uncertainty in the curves. 12 13 And like I said, that will be issued in June of this year. Fluence was effected by power The fluence impacts were not directly uprate. proportional to the power increase which is what we

14 15 16 17 kind of expected initially going into this. The reason for that as Tom eluded to earlier in his 18 presentation on the core, we flattened the power shape 19 out and move a lot more power out to the periphery of 20 the core, so therefore the fluence increase was 21 greater than the power increase. 22 Embrittlement --23 the 24 CHAIRMAN WALLIS: In your case, 25 fluence actually went up. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	MR. WILTON: Yes.			
2	CHAIRMAN WALLIS: In one of these other			
3	operators, we had, yes, you'd expect it to go up but			
4	because of an improved method of calculation it			
5	actually went down.			
6	MR. KRESS: Well, that's his other one			
7	that he just covered on the previous slide.			
8	CHAIRMAN WALLIS: Yeah, so you're going to			
9	recapture that with the RG1.190, okay.			
10	MR. WILTON: Yes.			
11	CHAIRMAN WALLIS: Okay.			
12	MR. WILTON: Embrittlement, 10 CRF 50			
13	Appendix G requires that your upper shelf energy be			
14	75-foot pounds initially and you must maintain 50-foot			
15	pounds through end of life. Our plant does not have			
16	full Sharpy curves; therefore, 10 CFR Appendix G			
17	allows for an equivalent margins analysis to be			
18	performed.			
19	That analysis was also effected by power			
20	uprate. That analysis has been recalculated and we're			
21	within our margins on that. So there really was not			
22	an impact on embrittlement, but we did have to redo			
23	that calculations on that.			
24	MR. KRESS: When you say your plant			
25	doesn't have full Sharpy curves			
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1	MR. WILTON: Yes.
2	MR. KRESS: that means you don't have
3	the specs on the materials?
4	MR. WILTON: The materials weren't tested
5	over a full range of temperatures.
6	MR. KRESS: The full range of
7	temperatures.
8	MR. WILTON: Yeah, that you need to be
9	able to show compliance with the 50-foot pounds.
10	Therefore, we use the equivalent margins analysis.
11	MR. KRESS: I understand that.
12	MR. WILTON: Okay. Let's see, fatigue;
13	another factor that was impacted as far as power
14	uprate. All the components were addressed for fatigue
15	and what we found is that all components remained
16	qualified through end of life.
17	I'd like to go into our preservation and
18	mitigation strategy. We protect our reactor vessel
19	and internals against IGSCC. Brunswick implemented
20	moderate hydrogen water chemistry as our strategy for
21	protection back in 1989 on Unit 2 and in 1990 on Unit
22	1. Current injection rate will be maintained as part
23	of power uprate. Right now we inject at 39-1/2 SCFM.
24	That same rate will be maintained.
25	Our post-EPU protection will be as good or
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93 1 better under power uprate conditions with the same 2 flow rate. We've done extensive modeling of our core using the BWRVIA software which is an industry 3 developed code for modeling the radiolysis effects as 4 well as the ECPs in our core. And the model shows 5 this. 6 7 MR. BANERJEE: Where is the hydrogen 8 injected? 9 It's injected in the MR. WILTON: 10 feedwater. 11 MR. BANERJEE: And it goes through the 12 sparger and mixes. 13 MR. WILTON: Yes, it goes down through the 14 bottom and up through the center of the core. MR. LEITCH: And depending upon the amount 15 of hydrogen that's injected, varies the -- I say the 16 17 depth of protection. Have you been able to protect all the vessel internals with your present hydrogen 18 19 flow rate? MR. WILTON: No. We probably should go to 20 a backup slide on that, starting with this one. 21 22 MR. KRESS: Let Darrin help. When we laid out 23 MR. WILTON: our mitigation strategy, what we -- the area highlighted 24 25 here in yellow is the area that we determined that we **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

wanted to try to protect with hydrogen, okay? And 1 what we've got is we are able to protect most of that 2 area at minus 230. Some areas are above that, but 3 those areas are typically areas that you couldn't 4 protect regardless of how much hydrogen you put in, 5 just because of their locations. 6 MR. LEITCH: I see. But the core -- okay, 7 qo ahead. 8 This is the outer by-pass 9 MR. WILTON: region of the core. This is the inside of the shroud 10 but external of the fuel channel. Okay, so that was 11 one of the areas that we say we were trying to 12 13 protect. And we are a 1.0 to 1.5 PPM plant. So you can see the levels. That's the bottom curve on this 14 and we're down in the minus 270 range, in that region. 15 The -- if you look at another area that 16 we're trying to protect, this is the downcomer region. 17 This is the area external of the jet pumps and the 18 annulus area of the core shroud. And you can see that 19 at the very top part of the core, which is the first 20 part, up in this are, regardless of how much hydrogen 21 you put in, you're just not to get it negative enough 22 23 to protect that area. Uh-huh. 24 MR. LEITCH: 25 MR. WILTON: But it all drops off and **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1 we're operating along this curve here which is down to the minus 320 range, that area. 2 MR. LEITCH: Okay. 3 MR. BANERJEE: Is that -- the effect due 4 to incomplete mixing on the downcomer? What do you 5 think it's due to, that you're not getting --6 You're talking about the 7 MR. WILTON: 8 region up in here? It's the height. This is what I believe it is. It's you're outside of the influence 9 of the flux up in that area. You're above part of the 10 11 core. MR. BANERJEE: Right, yeah. 12 MR. WILTON: And flux actually makes the 13 recombination reaction a lot more efficient. So 14 because you're outside of the region of the high flux 15 areas, then it becomes inefficient in that area and 16 17 that's why you see the levels go up. MR. BANERJEE: And the previous slide that 18 you showed --19 MR. WILTON: Yes. 20 MR. BANERJEE: -- are there areas which 21 22 are inefficient there as well? MR. WILTON: Well, this is inside the core 23 shroud and it runs from below the core plate down to 24 above -- I'm sorry, above the core plate to the bottom 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

1 side of the top quide and just because of its proximity to fuel, you see in this region here at the 2 very beginning up at the highest portions, you're 3 4 seeing that it is going up and it's pretty stable along the entire region of the fuel. 5 Another area we're trying to protect is 6 7 the inside of the jet pump area to mitigate that and 8 you can see here that along this curve we're down around the minus 350 region. So again, we have 9 10 protection. The last area that we're trying to 11 protect here is the lower plenum, the bottom head 12 region. And again, you can see where we're down low 13 and it tails up. This area here is as it goes through 14 the core plate and you can see the levels are starting 15 to rise again. MR. KRESS: You calculate these with TRAC? 16 17 MR. WILTON: No, we calculate these using 18 what's a computer code called the BWRVIA model. 19 MR. KRESS: It's the VIA. MR. WILTON: Yes, the VIA model that was 20 developed and benchmarked on initially, I believe 23 21 plants. 22 flow 23 MR. KRESS: It has to have distributions. 24 25 MR. WILTON: Yes. And what we have here **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	is this is not a generic model. We took the model and
2	we took the Brunswick specific inputs for both
3	geometry flow, we included the equilibrium this is
4	for an equilibrium core, so we took the equilibrium
5	core from the power uprate and used the actual fuel
6	information and this is a Brunswick specific model
7	that was developed for our plant.
8	MR. KRESS: This is the VIA model the flux
9	also?
10	MR. WILTON: Yes, yes, that's a separate
11	input to the model.
12	MR. KRESS: It's an input.
13	MR. WILTON: Yes.
14	MR. KRESS: Okay.
15	MR. LEITCH: And these curves are
16	relatively unaffected by the power uprate.
17	MR. WILTON: Well, actually, I don't have
18	the curves here for where we are today, but what we
19	saw is, is uniformly, we saw a shift more negative
20	with power uprate because the flux out in the
21	periphery of the core is actually going up, so
22	therefore, the effect is becoming more efficient. So
23	power uprate is actually giving us better protection
24	with the same amount of hydrogen.
25	Let's see. Okay, our mitigation strategy
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is one that is also supported by BWRVIP-62, which is 1 the technical approach for relief of inspections using 2 hydrogen. So the point I wanted to make here is we're 3 not doing something different than what has been 4 It is in accordance with the industry 5 looked at. developed quidelines for a moderate hydrogen water 6 chemistry plant. And what we're showing is that with 7 moderate hydrogen water chemistry, we are protected in 8 the areas that we're trying to protect. 9 MR. KRESS: Why did you decide that those 10 were the areas that you wanted to protect? 11 MR. WILTON: Well, the only other areas 12 13 that you can get into area areas like above top guide 14 which no amount of hydrogen -- and if you look at the protection that you get from chem in that area, it's 15 limited if -- the fuel itself which is something that 16 is changed out on a cycle by cycle basis. 17 MR. KRESS: You don't even need --18 MR. WILTON: The areas, you really don't 19 need the protection in those areas. So we're trying 20 to maximize the protection. 21 MR. KRESS: In fact, you may be even worse 22 off with the hydrogen on the fuel. 23 MR. WILTON: Yes. 24 25 MR. BANERJEE: Do you have coupons **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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(phonetic) or anything that would actually show you're 1 getting this or you're doing some monitoring? 2 Yes, yes. We do monitoring MR. WILTON: 3 but our monitoring is actually our inspection program. 4 Okay, we also have -- another part of our mitigation 5 strategy is our water chemistry. We maintain water 6 7 chemistry in accordance with the EPRI quidelines on water chemistry and our conductivity is kept low. 8 It's on the average of .09 on an average for the 9 10 cycle. To make sure that our mitigation strategy 11 works, we have a monitoring program. Our monitoring 12 13 program confirms that our mitigation strategy is 14 adequate and also provides feedback to us in case that we see something that we don't expect. It gives us 15 time to adjust our program. Our inspection program is 16 in accordance with the guidelines of the BWRVIP. 17 Our re-inspection results have shown no 18 new crack initiation with moderate hydrogen and the 19 crack growth rates for existing flaws is well below 20 what's expected. You know, GE -- the NRC accepted 21 number is minus five inches per hour which has been 22 reduced for certain locations down to 2.5. We're 23 actually seeing growth below the error band in the 24 25 inspection equipment of what we can see.

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We also are monitoring on fatigue. We've 1 done our fatique updates for post-EPU for limiting 2 components for both units. We just completed detailed 3 fatigue updates. We do those on a 10-year cycle. We 4 also do interim updates following every outage to 5 project where we think we'll be. The fatigue updates 6 have been extrapolated through end of life plus 20 7 8 years and using EPU conditions and all components have been found acceptable through end of life plus 20 9 10 years. 11 Monitoring for embrittlement, we are a

member of the VIP and therefore, we are also a member 12 of the integrated surveillance program. Each utility 13 in the program -- to be part of that program, each 14 utility must comply with the specific requirements of 15 the two documents which control it. VIP-78 is an 16 overall, just a program, describes the program and 17 BWRVIP-86 is actually the implementation plan. We are 18 members of VIP and, therefore, we are part of this 19 20 program.

21 Select utilities will pull test coupons. 22 We are not one of those. We will be using data from 23 a sister plant. VIP guidelines require licensee to 24 calculate neutron fluence using compatible 25 methodologies to be able to use a sister plant and

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we've already done an update per reg guide 1.190 to be 1 able to do that. 2 Let me talk a little bit about steam 3 dryer. We inspected the steam dryer on Unit 1 during 4 our last refueling outage. We did observe minor 5 cracking had been previously This 6 cracking. identified back in 1988. We have cracking -- what we 7 saw as cracking in our dryer bank vertical welds. We 8 do not have drain channel cracking at this time. Our 9 plan, we -- the cracking had grown from eight inches, 10 which is what we initially found in '88 to about 11 to 11 12 inches in 2001. 12 We performed a conservative analysis that 13 showed that the cracking is fine for continued 14 operation for multiple cycles. Our plan is to go back 15 in following uprate at our next outage and reinspect 16 to see, just to verify that the power uprate is having 17 no detrimental effects to our steam dryer. 18 MR. KRESS: Do you have any problems with 19 the vessel supports. I mean, this is internal things 20 21 here. MR. WILTON: Right. 22 Because of embrittlement? MR. KRESS: 23 These are Mark 1's. 24 Do you want to take that, 25 MR. WILTON: **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

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1	Larry?
2	MR. YEMMA: This is Larry Yemma from CP&L.
3	I'm not sure I understand the question.
4	MR. KRESS: There was some question one
5	time about radiating the structures below the vessel
6	on the supported
7	MR. YEMMA: Oh, the vessel support?
8	MR. KRESS: Yeah, not be deteriorating.
9	MR. YEMMA: Unfortunately, that's out of
10	our jurisdiction.
11	MR. WILTON: We, essentially, from the
12	safe ends into the vessel and just the internals
13	itself.
14	CHAIRMAN WALLIS: Those cracks are due to
15	vibration or something? What is the cause of the
16	cracking?
17	MR. WILTON: The cracking was believed to
18	be IGS60 initiated. In conclusion the RPV and
19	internal components have been assessed for impacts of
20	EPU. Our site program documents have been revised to
21	include the impacts of the power uprate and all
22	components remain qualified through end of life.
23	MR. KRESS: You don't have any pressurized
24	thermal shock problems.
25	MR. WILTON: No.
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auxiliary 1 MR. LEITCH: Blane, this condensate cooling system which I now understand is 2 likely not to be installed but one of the things that 3 was concerning me when I read about that initially was 4 particularly the tube material and I quess it would be 5 I'm picturing the non-regenerative heat exchangers. 6 7 this non-regenerative heat exchanger as having basically river water on one side of it and then used 8 on an intermittent basis a couple months a year at 9 10 most.

And I quess when you were talking about 11 condensate conductivity, obviously, it speaks well of 12 13 your main condenser. If we introduced this nonregenerative heat exchanger into the cycle, a tube 14 leakage there would -- could be a significant problem 15 and I think there is a propensity for those tubes to 16 leak in that kind of service. But obviously, if you're 17 not going to do it, you're not going to have that kind 18 of problem. But I think if you do move forward with 19 that, you have to be very careful about the selection 20 21 of material for tubing in that non-regenerative heat 22 exchanger. 23

MR. WILTON: Agreed.

Thank you very much. 24 CHAIRMAN WALLIS: 25 MR. GRANTHAM: Good morning, I'm Mark

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Grantham. I'm the Design Superintendent on our EPU team. I'll be talking about our containment responses to include a review of the methodology used for our containment analysis, the containment analysis results, impact on Mark 1 hydro-dynamic loads and as well as impact on MPSH for our emergency core cooling water.

8 The containment analysis was completed using the methodology that's currently approved in the 9 10 ELTR. The analysis is actually broken down into a 11 short term and a long term analysis. As short term, 12 that's really the first 10 seconds of an event. The 13 short term analysis, the focus of that analysis is on 14 drywell temperature and pressure; whereas on the long 15 term analysis the focus is on wetwell pressure as well as suppression pool temperature. 16

The short term analysis is completed using the LAMB code which is using Moodies (phonetic) slip critical flow model to develop blow-down flows and that's used as an input into an M3CPT code.

The long term analysis is using the Super HEX code. All of those codes are approved and the Brunswick power level for EPU is within the range of applicable -- that's applicable for those codes. This provides the actual containment analysis results for

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The first data column there actually 1 DBA LOCA. provides the current UFSAR values containment analysis 2 For power uprate, a new analysis was 3 parameters. 4 performed usina the same methods for uprated conditions as well as current rate of thermal power 5 conditions. All of these are done at the 102 percent 6 7 of thermal power.

comparison between the current 8 So а methods, the current license thermal power and the EPU 9 numbers will give a true indication of what the actual 10 change is due to the power level increase. If you 11 look at this for containment pressure, the peak value 12 for EPU is 46.4 PSIG versus an acceptance limit of 62. 13 The drywell air space temperature for DBA LOCA, 293 14 degrees, versus an acceptance limit of 340. 15

Wet well pressure is 31.1 PSIG versus an 16 suppression pool 17 acceptance limit of 62. And the peak value of 207.7 versus an 18 temperature, acceptance limit of 220 degrees. So all these values 19 are well within the acceptance limits. For the Mark 20 I hydro-dynamic loads, we reviewed the pool swell, 21 vent thrust, condensation oscillation, chugging and 22 discharge loads and for SRV discharge that 23 SRV included the initial actuation as well as subsequent 24 25 reactuations. And all of those loads for EPU were

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within the original definition, load definitions that 1 were established as part of the Mark I long term 2 3 program. MR. LEITCH: You have a HPSI and a RCIC 4 that discharge into the tarus. 5 Takes suction for the MR. GRANTHAM: 6 7 tarus, that's correct. 8 MR. LEITCH: It takes suction from the 9 tarus. GRANTHAM: And a discharge into 10 MR. 11 feedwater pipes. MR. LEITCH: I mean the steam for the 12 13 turbines. 14 MR. GRANTHAM: Yes, discharges into the 15 turbine, or tarus, correct. 16 MR. LEITCH: To the tarus, yeah. So I 17 quess the operation of HPSI and RCIC is unaffected by this uprate. 18 That's correct, for DBA-19 MR. GRANTHAM: LOCAs HPSI and RCIC are essentially assumed not to 20 The pressure goes down quickly enough to 21 operate. 22 where you're essentially below their range of 23 effective operation almost immediately. 24 MR. LEITCH: Okay. 25 MR. GRANTHAM: Due to the changes in **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

1 suppression pool temperature, we had to look very 2 closely at our NPSH, net positive suction head. 3 Brunswick is currently committed to safety Guide 1 4 which does not allow credit for containment over 5 pressure. As a result of EPU we will now require 6 containment over pressure for adequate NPSH and that 7 is an allotment that is made in the ELTR 1.

For the NPSH evaluation, we looked at that 8 short term and long term -- or short term, and that's 9 the first 10 minutes of an event. We looked at the 10 11 conditions where the core spray and RHR pumps are essentially in run-out conditions, where no operator 12 actions for throttling them back is credited. Under 13 those conditions, there's adequate NPSH available 14 without any credit for containment over-pressure. 15

The long term NPSH evaluation after 10 minutes, the peak value required -- peak over pressure required is 3.1 psig. The available over pressure at that point is 11.3 psig and as apart of this license submittal, we're actually requesting credit for 5 psig.

22 MR. KRESS: Those numbers are at the same 23 time in the transient.

MR. GRANTHAM: Yes, yes.

MR. KRESS: So --

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MR. GRANTHAM: What we did for the ECCS 1 evaluation, we made, I quess, a conservative analysis 2 in that we took a combination of containment sprays as 3 well as direct pool cooling. For suppression pool 4 pressure, we assumed the containment spray case which 5 gave us the lowest pressure. б 7 MR. KRESS: Which gave you the lower 8 pressure. 9 MR. GRANTHAM: For suppression pool temperature, we assumed the direct pooling, pooling 10 11 case which gave us the highest temperature. So really 12 you --MR. KRESS: So really you combined those. 13 MR. GRANTHAM: Right, to get a worst case 14 15 combination and --So I don't have to ask what MR. KRESS: 16 17 the uncertainty is in this number because --Right, and we --18 MR. GRANTHAM: MR. KRESS: -- you know which side of the 19 20 thing it's on. MR. GRANTHAM: Correct, and we plodded it 21 22 out versus time and pick the worst case. MR. BANERJEE: Do you have a plot of the 23 24 changes with time, pressure and available -- what you 25 need? **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	MR. GRANTHAM: I have a graphical
2	reference. Yes, we do have that.
3	MR. KRESS: Could we see that some time
4	because I've often wondered if there was some area in
5	the timing associated with these things?
6	MR. GRANTHAM: Yes, I can show you that
7	maybe at a break or something. We have I don't
8	think we have a backup slide on it but we do have
9	that.
10	CHAIRMAN WALLIS: Maybe right after lunch.
11	MR. GRANTHAM: Yeah.
12	MR. LEITCH: I guess it had been my
13	understanding that the NRC was reluctant to approve
14	credit for containment over pressure; is that I
15	guess that's more a question for the NRC, but do you
16	know if any other BWRs have
17	MR. GRANTHAM: I know most BWRs credit
18	containment over pressure. Ralph
19	MR. CARUSO: This is Ralph Caruso from the
20	staff. And this is just I'm in the Reactor Systems
21	Branch. We don't review this but I have some
22	knowledge of it. And generally what the staff does is
23	controls this very carefully. They do a very detailed
24	thorough review of requests to use that over-pressure
25	in order to make sure that it isn't used creatively.
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1	MR. LEITCH: Okay, thanks.
2	CHAIRMAN WALLIS: But it has been granted
3	for other plants.
4	MR. CARUSO: Yes.
5	MR. BOEHNERT: Oh, yeah, Duane Arnold
6	(phonetic) got it for their uprate.
7	MR. CARUSO: And not just for power
8	uprates.
9	MR. GRANTHAM: And conclusions for the
10	containment analysis, the containment temperatures and
11	pressures remain within existing design limits. The
12	Mark I containment hydro-dynamic loads are within the
13	current load definition and adequate NPSH margin
14	exists with the available over-pressure.
15	MR. BOWMAN: My name is Terry Bowan. I'm
16	the electrical project engineer for power uprate. I
17	want to spend a few minutes talking about the impact
18	power uprate had on our power systems and how we are
19	addressing that impact.
20	In Bob Kitchen's introduction he mentioned
21	that we were replacing our main power transformers and
22	we were upgrading our isophase coolers and that's
23	pretty typical of plants that are uprating and you'll
24	see that, that it's pretty common. But in our
25	situation we also determined that there were two other
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areas that we need to evaluate and that's generator 1 and grid stability and the voltage adequacy of offsite 2 power, so I want to spend a few minutes talking about 3 They are somewhat unique to those two areas. 4 Brunswick. 5

The first area that I want to talk about 6 will address the stability and with our increase in 7 power output, our stability studies indicate to us 8 that our stability margin would be reduced somewhat. 9 So there are two modifications that we will be 10 implementing to compensate for this reduction in 11 stability and they are the out of step protective 12 relaying modification and also implementation or 13 installation of power systems stabilizers on our main 14 15 generators.

MR. SIEBER: Does that mean if a generator 16 on one unit slips poles that that unit trips? 17

the out of MR. BOWMAN: With step 18 protective relaying which I'm going to address in the 19 next slide, yes, to answer your question. 20

Which will cause the other MR. SIEBER: 21 unit to probably slip, too, right? 22 23

MR. BOWMAN: No.

You're sure? MR. SIEBER:

I'll first talk about out of MR. BOWMAN:

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1 step protective relaying which I hope will address your question there. This is a two-piece scheme, if 2 you will. One portion of the scheme will trip the 3 generator on a major out of step event, a very severe 4 5 event on the grid. And what that does is it does two things for us. One, it protects our generator from 6 7 slip pole, the damage, but it also prevents cascading 8 grid outages.

Whenever you have a machine that's on your 9 falls out of synchronism, it's very 10 grid that 11 important to get it off very quickly. It's not going 12 to regain synchronism, so you have to trip the generator. So that will help prevent any cascading 13 grid outages. It will help prevent that machine from 14 15 dragging down the rest of the grid.

The second piece of this is to help 16 preserve off site power during an out-of-step event 17 and the way we're going to accomplish this is the use 18 of out-of-step blocking relays. There will be out-of-19 step relays located on the end of each transmission 20 line, the remote end and the plant end and they will 21 22 be monitoring for an out-of-step event out on the line in the sense that they will block tripping of those 23 That's very important because if we do trip 24 lines. 25 our main generator, (tape fades) and so that increases

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1	the reliability.
2	MR. SIEBER: Now, what do you say
3	whether you prevent the adjacent unit from tripping or
4	not, depends on how many cycles you go through and how
5	tightly how low the impedance is between the two of
6	them.
7	MR. BOWMAN: That's correct and the
8	this scheme has a very fast tripping ability. It's
9	not it is conventional and out-of-step tripping but
10	it also has another aspect, it's called anticipatory
11	out-of-step tripping. It looks for closing faults
12	that could cause that event and trips it very quickly,
13	so the other generator does not go out of sync.
14	MR. SIEBER: Okay.
15	MR. BOWMAN: So that's the first mod that
16	we're implementing. The second modification is the
17	installation of the power system stabilizers on each
18	of the main generators. These power system
19	stabilizers sense changes in generator speed and power
20	and using these inputs, they provide feedback to the
21	generator's excitation system. And with that
22	feedback, the regulator will actually produce a torque
23	which is in opposition to the torques that are caused
24	by the grid disturbance. So it has an ability to
25	dampen out the oscillations that would occur after

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1	your disturbance of the grid.
2	MR. LEITCH: Is there under and over
3	frequency protection on these machines?
4	MR. BOWMAN: There are volts for hertz
5	protection on our main generators, but this is
6	different.
7	MR. LEITCH: I guess I'm always concerned
8	about these large machines operating at other than
9	very close to 60 cycles, particularly vibration
10	patterns that can be set up on the turbine blades. In
11	other words the turbine blades carefully designed
12	assuming that at power, the machine is going to be
13	operating very close to 60 cycles. Does any of this
14	allow permit operation further from 60 cycles?
15	MR. BOWMAN: I believe the power system
16	stabilizer, what it will do is it will bring the
17	machine back quicker. If you did have an instability
18	event, it would actually bring it back quicker.
19	MR. LEITCH: Bring it back quicker.
20	MR. BOWMAN: Yeah. What typically happens
21	is the machine is trying to catch up with the system
22	so to speak, so, you know, as it's falling of
23	synchronism, then it tries to overshoot and this will
24	help dampen out those overshoots so that you can get
25	back on line with the system.
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l	MR. SIEBER: The transients that you're
2	talking about here, they're all system generated
3	transients as opposed to station generated transients.
4	MR. BOWMAN: That's correct. It may be an
5	external fault somewhere on the system. It may be a
6	lightening strike or some kind of heavy switching
7	that's taking place and the power system stabilizer
8	would help prevent the ringing or oscillation that
9	might occur under that situation.
10	MR. SIEBER: How many transmission lines
11	do you have coming into the station?
12	MR. BOWMAN: We have four transmission
13	lines coming into each unit. The units are not tied,
14	the switch arcs are not tied but we have four coming
15	into each one.
16	MR. BOWMAN: I'll turn my attention now to
17	voltage adequacy of the offsite power system. As we
18	are adding load to our electrical distribution system,
19	as a result of power upright there will be a number of
20	loads added. That reduces our available voltage down
21	to our sector laid loads. We have more voltage drop
22	down for our distribution system and especially, you
23	know, if it's feeding from offsite power, if it's
24	feeding from the start-up transformer unit, ops
25	transformer, it's all in the unit trip, we will see
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1	significant change in voltage there.
2	So to accommodate that, to compensate for
3	it, we are implementing a modification called the unit
4	trip load shed modification and that will help restore
5	the margin. This modification provides selected load
6	shed of balance-of-plant motors and in order they
7	would receive the signal on a LOCA and/or unit trip.
8	So we're in effect, dumping some of our load on our
9	distribution system to improve the voltages down to
10	the emergency busses and safety loads.
11	And that will help insure adequate post-
12	unit trip voltages available at emergency busses.
13	MR. LEITCH: Terry, as I understood this,
14	there was a selection that could be made and at
15	various points along the way here, depending upon
16	whether you're in Phase 1 or Phase 2 of this uprate
17	program, the operator would administrate the
18	selection of loads that would be shed would be
19	administratively controlled.
20	MR. BOWMAN: They will be procedurally
21	controlled.
22	MR. LEITCH: Procedurally controlled.
23	MR. BOWMAN: That's correct.
24	MR. LEITCH: After the second phase
25	modifications are done, in other words, you're humming
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1	along at 120 percent, would they still be under
2	administrative controls or would they be permanently
3	locked in one particular position?
4	MR. BOWMAN: It would continue to be
5	procedurally controlled.
6	MR. LEITCH: Would here be
7	MR. BOWMAN: And that's to give you
8	flexibility. For instance, initially we have two
9	heater drain pumps that will be shed on the unit trip
10	signal. We have three pump motors and one is
11	basically a backup. So you need some flexibility to
12	be able to swap which one is being shed. Two out of
13	three operation, we will be able to have two that are
14	shed. The third one doesn't need to be shed. It
15	provides
16	MR. LEITCH: But wouldn't you get to a
17	situation where the loads to be shed could be
18	permanently selected rather than procedurally
19	controlled?
20	MR. BOWMAN: In essence that's what's
21	happened. Our initial load shed of the heater drain
22	pumps, that will be from here on out. We have we
23	also have built in the ability to shed other loads in
24	the future if necessary, if the grid conditions
25	warrant that kind of thing. As load continues to grow
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1	on the grid, the ability to maintain offsite power
2	voltage and adequate voltage is more difficult to
3	achieve and so to compensate for that we may elect at
4	some point in the future, to give up another load.
5	MR. LEITCH: I'm just a little concerned
6	with procedural controls rather than something that
7	could be permanently built into the system.
8	MR. BOWMAN: They are key locked so that,
9	you know, somebody can't get in and inadvertently
10	manipulate one of these things.
11	MR. LEITCH: They are key locked.
12	MR. BOWMAN: They are key locked and also
13	there is a second verification that's performed when
14	they put these in a load shed position.
15	MR. LEITCH: Okay, thanks.
16	MR. BOWMAN: That pretty much concludes
17	what I wanted to talk about. Implementation of these
18	three mods, load shed modification, out-of-step
19	protective relaying and the power system stabilizer
20	will help us insure the adequacy and reliability of
21	offsite power.
22	MR. BOEHNERT: Will these be tested or
23	have they been tested somewhere before so you know
24	what to expect from them?
25	MR. BOWMAN: You're referring to the unit
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trip load shed? 1 2 MR. BOEHNERT: Yeah, the first two in particular, the out-of-step and the trip load shed. 3 4 MR. BOWMAN: They were tested, out-of-step 5 protective relaying was tested on Unit 1 this past It was implemented and then there was very 6 outage. 7 extensive testing on it and unit trip load shed was 8 also tested. And we will periodically -- actually, on 9 unit trip load shed, we will periodically test that as well and out-of-step protective relaying, they will 10 11 test that when they test the other protective relaying 12 for offsite power. 13 MR. BOEHNERT: Thank you. 14 MR. SIEBER: Those are pretty common relay 15 schemes anyway. It doesn't involve anything new as far as the relay. 16 17 MR. BOWMAN: And the Switzer (phonetic) relays are very commonly used for that system. 18 19 CHAIRMAN WALLIS: Okay, thank you very 20 We'll move right along. much. 21 MR. YEMMA: Good morning. My name is 22 Larry Yemma. I'll be talking this morning about flow 23 accelerated corrosion and piping in general. I don't 24 believe I'll bring anything new to the table this 25 morning on these two topics. Brunswick is fairly NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1 typical when it comes to flow accelerated corrosion 2 and their piping analysis. I'll talk about the 3 program overview and then we'll discuss EPU impacts 4 and conclusions.

Brunswick meets the generic guidance of 5 Generic Letter 89-08 and NSAC/202L. We use the 6 7 Checkworks software program as a tool to predict and 8 track areas of significant wear. Additionally, we 9 regularly check the industry OE data base for events in the industry that apply to Brunswick just from a 10 fact point of view. These tools with program manager 11 engineering judgment allows us to run an efficient and 12 13 effective FAC program.

14 Brunswick typically inspects between 75 and 100 components each outage and since we have a 15 dual unit, it comes out to be about 100 components a 16 year, 100 components a year, correct. We do have a 17 large data base of information. And the overwhelming 18 majority of the rates that we are 19 wear see 20 conservatively predicted by Checkworks.

21 MR. LEITCH: Have you found any wear in 22 the feedwater flow venturies. I guess picturing --23 well, the BWR powers but usually inferred from the 24 feedwater flow --

MR. YEMMA: We do see --

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1	MR. LEITCH: What I'm saying is if you've
2	got higher flow assisted corrosion in the feedwater
3	venturies and wear some of that away, could you get a
4	false indication of feedwater flow being somewhat
5	lower than it really is?
6	MR. YEMMA: To my knowledge, we don't see
7	anything unusual in the feedwater venturies.
8	MR. GRANTHAM: This is Mark Grantham. I
9	think the feedwater flow venturies are actually
10	stainless steel which are not susceptible to FAC.
11	MR. LEITCH: I think that's right, yeah.
12	Yeah. That's good, thank you.
13	MR. BANERJEE: But you can get some
14	deposition on them, so that depends on the coolant
15	chemistry. That's a slightly different problem but
16	have you ever had a direct check on the flow
17	measurements. This is power or this is some other
18	means of tracking the flow. There's a way of doing it
19	with radio nuclides to see how accurate the flow
20	measurement is. Are any such tests being made?
21	MR. GRANTHAM: This is Mark Grantham
22	again. I think, it was about three or four years ago
23	on both units we had an ultrasonic test that was
24	performed using, I think it was the ABB system.
25	MR. BANERJEE: It was quite accurate?
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122 1 MR. GRANTHAM: Correct, it compared very 2 accurately back to our original weigh tank testing 3 that was done at Alton (phonetic) Labs. 4 MR. BANERJEE: Okay, thanks. 5 MR. YEMMA: Okay, as you know, Brunswick went through a five percent uprate about six years ago 6 7 and the results of that associated with flow accelerated corrosion showed no measurable increase in 8 9 wear at any point. And as you can see, the flow increase of approximately 15.3 percent and we have a 10 11 maximum temperature increase of six degrees The impact on feedwater piping which we 12 fahrenheit. 13 consider one of our more interested -- we're more 14 interested in feedwater than in a lot of other 15 systems. Essentially because we have changed out 16 17 extraction steam lines to the three and four heaters 18 with chrome moli so we don't have any problems there 19 any more. And the extraction steam to the five heater 20 is of sufficient quality steam that our actual flow 21 rates are predicted to decrease -- wear rates, rather. 22 And then that concludes my presentation on 23 the --CHAIRMAN WALLIS: About how thick is this 24 25 pipe that's losing 20 mils a year? NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	MR. YEMMA: The feedwater pipe is
2	approximately an inch and a half in thickness.
3	CHAIRMAN WALLIS: So it's going to lose a
4	significant amount in a few years.
5	MR. YEMMA: It's predicted to but we've
6	seen our actual wear rates are a lot lower than
7	predicted.
8	CHAIRMAN WALLIS: How big are the actual
9	wear rates?
10	MR. YEMMA: They're within single digit
11	mils.
12	MR. KRESS: Checkworks is set up so you've
13	got basically, in a sense you feed back in the
14	actual wear rates?
15	MR. YEMMA: Yes, there are ways to modify
16	the inputs and to tweak it to come closer to what
17	you're actually seeing, yes.
18	MR. KRESS: You guys do it that way.
19	MR. YEMMA: We haven't
20	MR. KRESS: I was trying to understand
21	your statement about the estimated wear rates being
22	bigger than the actual.
23	MR. YEMMA: Well, it's due to the
24	inspection. We go out and inspect a lot of components
25	and we're not seeing what they're predicting.
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1	CHAIRMAN WALLIS: Then you'd revise
2	Checkworks I would think.
3	MR. YEMMA: Well, that's the way yes,
4	that's what we plan on doing.
5	MR. BOEHNERT: Have you had to replace any
6	feedwater piping?
7	MR. YEMMA: Not due to not to my
8	knowledge, in fact.
9	CHAIRMAN WALLIS: Checkworks is operated
10	fundamental. It relies on a lot of experience.
11	MR. YEMMA: That's correct, and we use the
12	standard EPRI inputs so and they're very
13	conservative.
14	Okay, onto piping. Piping analysis is
15	pretty typical for Brunswick as well. We have gone
16	through the same steps as we went through in the five
17	percent uprate. The piping was included in the five
18	percent uprate actually bounds the scope of this
19	uprate since this is a constant pressure uprate. So
20	we don't look at anything other than what we looked at
21	in the five percent uprate, which I just said here.
22	After we select the piping of interest, we
23	gather the peak stresses for each line and we take the
24	increases caused by the uprate, the temperatures
25	mostly since there's no pressure increase, and we
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125 scale the stresses up, the combined stresses up in 1 accordance with the increase in the impact of EPU and 2 we just compare the increases with the code allowables 3 and the results of that was everything was fine. 4 5 Everything is below allowables. We also evaluated nozzles, penetrations 6 7 and pipe supporting systems as well with the same 8 conclusion. In addition, we looked at high energy line break and no new break locations were identified. 9 MR. LEITCH: When I think about Brunswick, 10 11 it brings to mind some pretty major problems that you 12 had with pipe supports, maybe 10 years or more ago, 13 where pipe supports were tied into block walls. 14 MR. YEMMA: Well, you sound like you have We did have challenges. 15 experience in that area. MR. LEITCH: I quess I'm wondering, it 16 that problem all well behind us now? 17 MR. YEMMA: Yes, as a matter of fact, I 18 was involved in reconstitution of the piping stress 19 20 analysis about 12 years ago, and we went through every safety related system in the plant and upgraded it to 21 22 requirements; three dimensional the latest earthquakes. And we replaced a lot of supports and we 23 went through the whole system. 24 25 MR. LEITCH: Okay. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	MR. YEMMA: So that's all behind us.
2	Okay, the results that I show here is for a line
3	that's inside containment. The lines outside
4	containment show a similar there are some similar
5	lines on the outside of containment that I didn't put
6	down here but the stress ratio is very similar. We
7	were up in the .8, .9 range for some of the lines.
8	And for feedwater, that came up to about
9	a 2.2 increase, percent increase. In conclusion,
10	piping and safety related components are related
11	components are acceptable for EPU.
12	MR. BOEHNERT: Are you maybe you'll
13	discuss this in your testing. Are you planning to do
14	any vibration monitoring on the lines and so forth?
15	MR. YEMMA: Yes, yes, we the lines in
16	Unit 1 are now instrumented and we will be it's
17	feedwater and then main steam.
18	MR. BOEHNERT: Thank you.
19	MR. YEMMA: Uh-huh. Okay.
20	CHAIRMAN WALLIS: Thank you.
21	MR. YEMMA: Thank you.
22	MR. POTERALSKI: Good morning. I'm Dan
23	Poteralski, Manger of the Nuclear Fuel Manager and
24	Safety Analysis and I'm going to describe the results
25	of the probablistic safety analysis for extended
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127 1 operate uprate for the Brunswick plant. Sitting next to me, I'd like to introduce Larry Lee from Aaron 2 3 (phonetic) Engineering. Larry was one of the 4 principals in the performance of the analysis for the extended power uprate. 5 The purpose of the analysis is to provide 6 7 confirmatory insights and insure that no new 8 vulnerabilities are created by extended power uprate. 9 Extended power uprate is not a risk conformed 10 submittal. However, the ACRS has requested a reg 11 guide 1174 risk analysis for power uprates in excess of five percent. 12 13 MR. KRESS: Did the ACRS request that or did the staff? 14 MR. LEE: This is Larry Lee. The staff to 15 support the risk application. 16 17 MR. KRESS: Yeah, I didn't think the ACRS 18 made a request like that. I apologize. The 19 MR. POTERALSKI: 20 analysis was performed to determine the risk impact of extended power uprate implementation. Based upon a 21 22 comment that was made before the break, I would propose that -- I was originally going to talk about 23 the scope of the analysis, the methodology, results 24 and conclusion. I can skip over the methodology which 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	will eliminate about five slides from the presentation
2	or I can go through them. It's your pleasure.
3	MR. KRESS: Which five are you talking
4	about?
5	MR. POTERALSKI: The ones that are titled
6	I would skip the five that are titled methodology
7	at the top, go right from scope to
8	CHAIRMAN WALLIS: We're doing fairly well
9	on time, so maybe you're skipping, you could just go
10	very quickly through those slides.
11	MR. KRESS: I wouldn't want you to skip
12	the one on success criteria.
13	MR. POTERALSKI: Okay, I'll go through
14	them then.
15	MR. KRESS: And operator responses.
16	MR. POTERALSKI: Okay, the scope of the
17	analysis was to analyze internal events using the
18	Brunswick PSA model. We did both a Level 1 and Level
19	2 analysis. Level 1
20	CHAIRMAN WALLIS: You need to advance the
21	slides.
22	MR. POTERALSKI: Thank you.
23	MR. KRESS: Is your PSA, has it been given
24	the industry peer review?
25	MR. POTERALSKI: Yes, it was peer reviewed
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1	in September of 2001 after the submittal was made to
2	the Commission.
3	MR. KRESS: And it was qualified for what
4	level of usage?
5	MR. POTERALSKI: The qualification
6	statement basically says that the PSA can be
7	effectively used to support application involving
8	absolute risk determination when combined with
9	deterministic insights. This corresponds to an
10	overall grade of 3 on a scale of 1 to 4, 4 being the
11	highest.
12	MR. KRESS: Okay, that's good for power
13	uprates, I understand.
14	MR. POTERALSKI: Right. And we submitted
15	the results of the certification review in an RAI to
16	the staff on November 30th, 2001. Level 1 addresses
17	core damage frequency or CDF. Level 2 calculates
18	large early release frequency or LERF. The external
19	events portion was done based upon the original IPEEE
20	study which was more qualitative in nature than the
21	events analysis.
22	The results of the valuation were for fire
23	was viewed to be non was determined to be non-
24	significant. The seismic margins assessment had no
25	effect. The other included external hazards such as
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1 tornadoes and hurricanes and they had negligible 2 impact. We also did a qualitative assessment of 3 shutdown risk and it was also assessed to be non-4 significant with a change according to the image 5 frequency of less than one percent.

to evaluate the impact of In order 6 extended power uprate on PSA we considered a number of 7 We verified that the hardware changes that 8 things. were mentioned by Bob Kitchen earlier did not 9 new accident type increase the 10 introduce a or frequency of challenges to the plant. The hardware 11 impact because negligible it was either а 12 had replacement or upgrade of existing equipment, except 13 for the standby liquid control system where a system 14 modification described by Mr. Kitchen to meet cold 15 shutdown requirements for future core designs as 16 described by Tom Dresser. 17

There are no changes to the PSA were 18 potential emergency identified а result of 19 as accident management procedures severe 20 operating quidelines. Set points showed negligible impact. The 21 power level had an impact on the timing of short term 22 important operator actions and these were addressed in 23 the human reliability analysis. 24

25

MR. KRESS: In the IPEEE where you were

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131 1 talking about external events, did that include an analysis of a Class 5 hurricane hitting the site or 2 were the analysis bounded by an earthquake bounding, 3 4 Class 5. 5 MR. LEE: This is Larry Lee from Aaron Engineering. Yeah, the IPEEE evaluated all types of 6 7 high winds and hurricanes and found the plant to be 8 acceptable. MR. LEITCH: It seems to me you're in a 9 zone there where you could have --10 11 MR. LEE: It probably would be evaluated 12 as a very low frequency event. MR. LEITCH: Very low frequency. 13 MR. LEE: Yes. 14 MR. LEITCH: Well, yeah, but you're -- it 15 in an area there that is 16 me you're seems to 17 susceptible to hurricanes. Is that not true? We can -- if 18 MR. LEE: That it true. needed, we can relook at exactly what the submittal 19 says to see what the frequency of a Class 5 tornado 20 would be compared to the IPEEE core damage frequency 21 quidelines. Usually if it's below 1 E⁻⁶ frequency of 22 then it's considered below the margins 23 event, requirement, below the screening criteria. 24 25 MR. LEITCH: Yeah, okay, thank you. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	MR. KRESS: Are these plants located near
2	the shore?
3	MR. POTERALSKI: Yes.
4	MR. KRESS: So they're susceptible to
5	hurricanes?
6	MR. POTERALSKI: Yes.
7	MR. LEITCH: That includes storm surge, I
8	take it?
9	MR. LEE: Well, I don't know if it
10	includes exactly storm surge, but it does include,
11	yeah, all high winds, hurricanes, tornadoes.
12	MR. LEITCH: Okay, I guess I'm really a
13	little off the point anyway. All of this has nothing
14	to do with power uprate anyway.
15	MR. LEE: Right.
16	CHAIRMAN WALLIS: Power uprated hurricane.
17	MR. POTERALSKI: I'd now like to describe
18	the Brunswick PSA model. It was a again, we looked
19	at both Level 1 and Level 2. We analyzed internal
20	events, including flooding. The model has been
21	MR. KRESS: When you say Level 2, does
22	that include fission products? Level 2 usually
23	includes fission products but when you're just doing
24	a LERF it doesn't usually.
25	MR. LEE: Well, the Level 2 does include,
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1	yeah, the release from containment but it doesn't
2	evaluate in terms of consequences with a Level 3
3	analysis. It was just Level 2 LERF in terms of large
4	release frequency.
5	MR. KRESS: Yeah, but you don't maybe
6	I'll ask it another way. Did you use MAP for that?
7	MR. POTERALSKI: Yes, we used MAP.
8	MR. LEITCH: Okay, that will answer my
9	question.
10	MR. POTERALSKI: The model has been
11	maintained up to date. It reflects the current plant
12	configuration. It was based upon the original IPE
13	model that was developed in response to generic letter
14	88-20. The model has been updated in 1993, 1996 and
15	2000 and underwent an NEI peer review in September of
16	2001 as I mentioned previously.
17	The process used to evaluate the impact of
18	extended power uprate included an independent peer
19	review of the PRA technical elements that were derived
20	from the NEI RPA peer review guidelines, specifically
21	in
22	MR. KRESS: When you say independent, does
23	that mean that you've brought in outside experts?
24	MR. POTERALSKI: That's correct. Before
25	we started the analysis, we brought in a team to
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134 review the model before we did the analysis, before 1 the submittal and then a few months later, we actually 2 had the full peer review completed. 3 We looked at initiating events, success 4 criteria, systems, data, operator responses, accident 5 impact on thermal We evaluated the 6 sequences. hydraulic parameters using the MAP code and then 7 compared the results against the reg guide 1.174 8 criteria for core damage frequency and change in large 9 early release frequency. 10 the human reliability The impact on 11 analysis was developed utilizing the criteria of risk 12 importance and short time to complete. The evaluation 13 identified 42 significant operator actions; however, 14 only four operator actions impacted by extended power 15 uprate due to reduced time to perform certain actions. 16 All of them involved level control during anticipated 17 transient without SCRAM ATWS. 18 You did Fussel Vessley MR. KRESS: 19 importance of operator action? 20 MR. POTERALSKI: Yes. 21 KRESS: Did it come out to be --22 MR. that's not surprising I guess, it's that important. 23 That's CDF Fussel Vessley, right? 24 Yes, we did a Fussel 25 MR. POTERALSKI: **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

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1	Vessley on the base Level 1 PRA model to see what
2	operator actions were above Fussel Vessley of $5E^{-3}$ and
3	in addition we looked at all short term operator
4	actions below 30 minutes.
5	MR. KRESS: Okay.
6	MR. POTERALSKI: Operator actions
7	necessary do not change due to extended power uprate.
8	The time to perform the operator actions probably does
9	not change significantly and the operator responds to
10	the observed symptoms. The time available window does
11	reduce from 30 to 24 minutes based upon the MAP
12	thermal hydraulic calculations and the PSA postulates
13	and increase in human air probability due to the
14	reduced time available.
15	CHAIRMAN WALLIS: Could you tell us what
16	these operators are doing while they're controlling
17	level?
18	MR. LEE: While they're controlling level,
19	they're going through the procedures to make sure that
20	they lower water level in response to the fail to
21	SCRAM event.
22	CHAIRMAN WALLIS: Well, are they
23	continuously lowering or do they lower it once or do
24	they
25	MR. LEE: Well, they're going lower it and
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1	then try to control it at a lower level.
2	CHAIRMAN WALLIS: So their attention is
3	focused very much on this level during that period of
4	time?
5	MR. LEE: Yes, it is.
6	CHAIRMAN WALLIS: And they're actively
7	controlling some valve during that period of time.
8	They're not just doing it once. They're doing it
9	continuously.
10	MR. LEE: Yes, they're controlling
11	injection flow for either HPSI or RCIC, depending on
12	which system they're using.
13	CHAIRMAN WALLIS: And is there any idea of
14	how easy it is to maintain the level within required
15	limits?
16	MR. LEE: Well, the operators are
17	extremely trained on this type of event. We believe
18	it is more difficult to control HPSI just in terms of
19	the higher flow rate compared to RCIC, but for HPSI
20	based on information from the operators, the time to
21	get to this step and be able to control level near TAF
22	would be approximately five minutes. And for RCIC
23	it's an easier time so or an easier procedure, so
24	it's estimated at approximately two minutes.
25	CHAIRMAN WALLIS: So how many corrections
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1	do they make during that period of time?
2	MR. WILLIAMS: This is Mike Williams. I'm
3	operations manager at Brunswick. The response to the
4	ATWS, it's not going to change as part of power
5	uprate. Now, the response would be what we do is we
6	lower level down till we meet certain conditions and
7	we establish a level control band so there's really no
8	set number of times at which you'd have to change or
9	take different directions but you would lower level
10	down until a specific set of criteria is met and
11	establish a level control band and maintain level
12	within that band.
13	CHAIRMAN WALLIS: This is a pretty benign
14	transient. It's not as if this level is bouncing
15	around and then trying to control it. It's actually
16	trending in a fairly slow way in some direction or
17	another, is it?
18	MR. WILLIAMS: Depending on the severity
19	of the ATWS, if you do 100 percent rod pattern very
20	high power ATWS, it moves the level will move
21	around pretty quickly but it's consistent. It's not -
22	- it's not moving all over the place. So you'll be
23	able to set a band and control level. The way we do
24	these in the simulator is pretty consistent in that we
25	have high power ATWS is MSIVs closed and the operators
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1	are well trained to get level
2	CHAIRMAN WALLIS: And you get simulation
3	with the extended power uprate?
4	MR. WILLIAMS: I'm sorry?
5	CHAIRMAN WALLIS: Have you run the
6	simulator under EPU condition?
7	MR. WILLIAMS: We have ran the simulator
8	with extended power uprating, compared the old model
9	with the new model and there's very little difference.
10	There's some but it's not significant difference.
11	CHAIRMAN WALLIS: Thank you.
12	MR. POTERALSKI: There is very little
13	impact on the risk profile. Specifically there was a
14	slight change in risk importance of the four operator
15	reactions. We adjusted the human error probability of
16	the four impacted actions and then resolved the model
17	to get new values for core damage frequency and larger
18	early release frequency.
19	There was the same relative significance
20	to the risk profile. There were no new significant
21	actions due to extended power uprate and no actions
22	became non-risk significant because of extended power
23	uprate.
24	MR. KRESS: Do you use the EPRI models of
25	the human error function of time?
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MR. LEE: Yes, for the operator actions we 1 used the EPRI HCR/ORE methodology and also the EPRI 2 time cause based approach for the diagnosis error. 3 Then we used the THIRT methodology from NUREG 1278 for 4 5 the execution error. 6 MR. KRESS: Okay. The results of the 7 MR. POTERALSKI: analysis are shown on the next slide. There's no 8 change in system success criteria, no new action 9 sequences identified, no significant impact due to 10 11 procedural changes, no significant impact due to hardware changes. And there was a slight decrease in 12 time available for four operator actions. 13 KRESS: Is one of your 14 MR. success criteria have to do with opening release valves? 15 for ADS for MR. LEE: In terms 16 17 depressurization? MR. KRESS: Yeah. 18 Yes, the success criteria for 19 MR. LEE: for SRV valves 20 Brunswick is to open three depressurization. 21 And that didn't change with 22 MR. KRESS: 23 this --MR. LEE: It didn't change. In fact when 24 we ran the MAP code, it looked like even two SRVs 25 NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	would be successful, so we maintained the three SRV
2	success criteria.
3	MR. KRESS: When these open, do they open
4	and close, do they chatter or do they open and stay
5	open?
6	MR. LEE: I would believe for the
7	depressurization function they would just remain open.
8	MR. POTERALSKI: The results of the
9	analysis when compared to the Reg Guide 1.174
10	criteria, for extended power uprate, there was a
11	change in the core damage frequency of $4.0E^{-7}$ or about
12	1.6 percent. This represents a very small change and
13	puts us in Region 3 of the delta CDF versus CDF
14	criteria. For large early release frequency, the
15	change due to extended power uprate is 1.9 E^{-7} and
16	that correspondence to a small change or puts us in
17	Region 2.
18	MR. KRESS: Let me ask you that then.
19	That 4.46 absolute value of 10^{-6} on your LERF, is that
20	the sum of the LERF for both plants?
21	MR. LEE: That's for a single unit.
22	MR. KRESS: Why wouldn't you sum the two
23	plants because you're changing the LERF for the site
24	equally for both and why wouldn't you double both the
25	delta and the actual LERF for comparison? I guess
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1	this is a question to the staff more than to you
2	because I don't think it's clear in 1.174 what you do
3	with multiple sites, but clearly to me it's LERF is
4	a cite characteristic and your actual LERF for the
5	site ought to be doubled and your delay LERF ought to
6	be doubled. And I don't know where that puts you in
7	which region.
8	If you're already in Region 2 it's getting
9	you up closer to Region 1. I don't know if it does or
10	not. That's a question to the staff, I guess.
11	MR. LEE: The border between Region 3 and
12	2 for LERF is IE^{-7} so we're still at the lower border
13	of the region for Region 2.
14	MR. HARRISON: This is the slide
15	MR. KRESS: What I was concerned with if
16	you take your 4 4.6, E^{-6} LERF and double that,
17	that gets you up to almost 10 ⁻⁵ and you're just above
18	the 10^{-7} which puts you close to the really dark area
19	there in Region 1. See, my problem is, I don't think
20	we're using 1.174 correctly but still this is a
21	question to the staff.
22	MR. HARRISON: Yeah, this is Donnie
23	Harrison from the PRA branch and I remember this
24	question has come up in the past and there's been
25	questions on the scale that if you should adjust the
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1	scale on the bottom line as well, and but again, I
2	don't recall the full answer to your question. But I
3	do recall this question from three or four months ago.
4	MR. KRESS: Yeah, I've asked it before and
5	I will ask it again until I get the right answer.
6	CHAIRMAN WALLIS: Well, do we know the
7	right answer?
8	MR. KRESS: The right answer is, yes, you
9	should double and
10	MR. HARRISON: And there is a revision of
11	the reg going on but I don't think they're going to
12	address that.
13	MR. KRESS: If we get to review it.
14	CHAIRMAN WALLIS: Do we agree that you
15	should double? I mean, you've also doubled the
16	benefit and there must be some kind of cost benefit
17	here. It's not purely risk.
18	MR. KRESS: Oh, now you're getting too
19	deep.
20	CHAIRMAN WALLIS: I'm thinking too deeply
21	here?
22	MR. KRESS: Yeah.
23	CHAIRMAN WALLIS: Oh, okay, then I'll
24	stop.
25	MR. KRESS: You're really correct. You
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143 should adjust the -- you're saying you should adjust 1 the pump safety go depending on the benefits you're 2 getting and that's probably true but nobody's going to 3 do that. 4 5 MR. HARRISON: And Dr. Kress, partly the answer in the past has been is this is, if you will, 6 7 a generic plot. didn't take into account Ιt 8 populations densities and that's part of the problem 9 we have. MR. KRESS: Oh, absolutely and I think 10 11 that's part of the answer. The other part of the answer is, of course, that they've changed the SLC and 12 13 they actually get a decrease in both of these which makes it fine with me on this thing. I just wanted to 14 raise the question because it's going to come up again 15 some time and --16 CHAIRMAN WALLIS: Well, the SLC has a big 17 effect. 18 Oh, yeah, it has a better --19 MR. KRESS: bigger effect than the uprate, I think. 20 But, you know, if I double both your delta and your actual 21 absolute value, that puts you right on the line of 22 that Region 1 and, you know, that bothers me but it 23 24 doesn't bother me because I agree that changing the SLC offset this and gets you down in the right region 25

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1	anyway.
2	CHAIRMAN WALLIS: So if you had four
3	units, you'd say they were in real trouble.
4	MR. KRESS: Absolutely.
5	Dr. Schrock: Does the reg guide a require
6	it anyway?
7	MR. KRESS: No the reg guide is silent on
8	that.
9	CHAIRMAN WALLIS: Let's move on. We know
10	that this is an issue we've raised before and we'll
11	raise it again.
12	MR. POTERALSKI: With that lead into the
13	next point I'm going to make, with the standby liquid
14	control system modification, the success criteria
15	improves due to single train operation where we only
16	need to credit one out of the two trains.
17	MR. LEITCH: Let me make sure I understand
18	correctly that last slide. The bottom line there is
19	EPU with the SLC modification.
20	MR. POTERALSKI: That's correct.
21	MR. LEITCH: So the net effect is an
22	improvement.
23	MR. POTERALSKI: Improvement for core
24	damage frequency and it's an improvement of nine
25	percent for LERF it's an improvement of 28 percent.
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1	MR. LEITCH: And you are committing, I
2	think one of the other speakers said, to the SLC
3	modification.
4	MR. POTERALSKI: Right, with the second
5	load of the
6	MR. LEITCH: In my reading, it was still
7	questionable, I guess, whether you were going to do
8	that or not, so there is every intention of doing that
9	or a commitment to do that now.
10	MR. POTERALSKI: That's correct.
11	MR. LEITCH: Yeah.
12	MR. POTERALSKI: In conclusion, based upon
13	the current reg guide 1.174 criteria there's a very
14	small risk increase in core damage frequency of about
15	1.6 percent, a small risk increase with large early
16	release frequency of 4.5 percent. The qualitative
17	assessment shows no significant risk impact on fire,
18	seismic or during shutdown. When the changes in the
19	shutdown excuse me. When the changes in the
20	standby liquid control system success criteria are
21	included, the impact is a reduction in both core
22	damage frequency and large early release fraction
23	frequency. That concludes my presentation.
24	CHAIRMAN WALLIS: Thank you very much.
25	MR. BANERJEE: What about early fuel
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storage, the fuel has more radioactive material, so is 1 there any sort of risk associated with that? 2 MR. LEE: Risk related to shutdown. So 3 there's what the -- the potential that credit 4 secondary systems such as fuel pool cooling or reactor 5 water cooling as decay heat removal systems by 6 themselves. Most of risk during shutdown is during 7 the early times of the outage when you can only use 8 RHR and fuel pool cooling wouldn't be effective. 9 MR. BANERJEE: And nothing is effected in 10 There's no additional risk that this RHR phase? 11 arises due to that? 12 MR. LEE: Not in terms of the additional 13 decay heat load, no. 14 MR. LEITCH: I quess if I understand that 15 In other words, it's last slide, it's incorrect. 16 somewhat dated. If I was making this presentation, 17 I'd get rid of that. 18 CHAIRMAN WALLIS: So it's a risk decrease. 19 MR. LEITCH: I'd say decrease instead of 20 21 increase; is that correct? MR. POTERALSKI: The reason the slide is 22 shown the way it is, is the formal commitment to the 23 staff has not been made for the tech spec change and 24 this captures what was in the original submittal of a 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	year ago.
2	MR. LEITCH: Okay, thank you.
3	CHAIRMAN WALLIS: Are we ready to move on.
4	Thank you very much for your presentation.
5	MR. WILLIAMS: Good morning, I'm Mike
6	Williams, the manager of operations at the Brunswick
7	plant. I want to talk about the operational impacts,
8	the training and the testing that we plan to do as
9	part of the extended power uprate. Some of the
10	operational impacts we have we've talked quite a bit
11	about stability III versus stability Option E1A that
12	we had previously. It's fully operational on Unit 1
13	right now. It is a good change for us.
14	It actually has an automatic detect and
15	suppress. The E1A option has a detect function and it
16	has an automatic trip function based on a flow versus
17	power relationship but you could have instability and
18	with only an alarm function and under E1A would allow
19	the operator then to have to insert the manual SCRAM
20	to suppress it.
21	Either one either option works well,
22	but Option III I think is a very, very good change for
23	us. The other part of thing that power uprate has
24	done is we are implementing that power range neutron
25	monitoring system. It's basically an upgrade for our
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148 power range system and it's going to have a much 1 better operator interface than what we had previously. 2 That's on the good side. 3 On the other side there's -- we will be 4 doing more rod pattern adjustments. Currently we have 5 to change our rod pattern approximately once ever four 6 months. With extended power uprate. Once we get into 7 it, we'll be doing that much more often, on the order 8 of about every month. It's not a significant impact. 9 Moving control rods is what we do and it's very well 10 able to be controlled. 11 We also will have a slight reduction in 12 13 operator action times and they're very slight. We have with the modeling we've done and with the 14 simulator exercises we developed, the change in the 15 operator response and the change in the plant response 16 is there but it's small enough to where it's not a 17 major impact at all and for the most part, from a 18 transient response situation the operators won't be 19 able to see the difference on the simulator. 20 Has the preconditioning 21 MR. LEITCH: operating requirements all been taken away now with 22 In other words, this control the fuel that exists? 23 rod pattern change need not be accomplished with a 24 power reduction and then gradually working your way 25 **NEAL R. GROSS**

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1	back up the way it used to be?
2	MR. WILLIAMS: My understanding is it will
3	still require preconditioning limits on GE14 as it has
4	in the past.
5	MR. LEITCH: Oh, really?
6	MR. WILLIAMS: Now, I'm not 100 percent
7	confident about that; is that correct?
8	MR. BOLGER: This is Fran Bolger from GE.
9	There is some best practices for fuel maneuvering
10	guidelines that are being followed. They're not
11	exactly they're not pre-conditioning, per se, but
12	there are other guidelines that are recommended.
13	MR. WILLIAMS: We're still following the
14	recommended guidelines and we will continue to do
15	that.
16	MR. LEITCH: So on a monthly rod pattern,
17	one might expect power to be reduced and then work up
18	again over a period of a day or so, something like
19	that?
20	MR. WILLIAMS: About a shift, yes, sir,
21	somewhere in that range.
22	MR. LEITCH: A shift. Okay, thank you.
23	MR. WILLIAMS: Operator training, we
24	started early last summer to do a conceptual, I guess,
25	overview of what was coming with power uprate talking
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1	in very large terms as to what we were going to do.
2	We've gotten very much more detailed with that. So we
3	actually did training four times last year on what was
4	coming on power uprate. We started out very
5	conceptual and it moved into a lot more detail as we
6	got closer to the outage. Principally the large
7	changes that we have with the power range neutron
8	monitoring system, our management of thermal-hydraulic
9	instability and the balance of plant modifications.
10	So we trained on those four times last
11	year beginning with very conceptual based type stuff,
12	up to a lot of detail by December of last year.
13	MR. LEITCH: Do you have a plant specific
14	simulator at Brunswick?
15	MR. WILLIAMS: Yes, sir, uh-huh.
16	MR. LEITCH: And what is the status of
17	simulator with respect to these physical changes in
18	the plant? When is the simulator going to be changed?
19	MR. WILLIAMS: The simulator has been
20	upgraded to be physically compatible with Unit 1 as in
21	the new power range neutron monitoring system. All
22	those things have been installed on the simulator.
23	The new core model that is duplicating the 112 percent
24	power is what we have right now. And we have we
25	will be training on that starting in about a week.
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151 The operators have not been trained with 1 the new core model. They have been trained with all 2 the new hardware power range neutron monitoring 3 4 system. What kind of frequency do 5 Dr. Schrock: Is it you expect on this automatic trip feature? 6 7 something that will be seen rarely or is it something operators are going to have to get used to dealing 8 9 with or what? MR. WILLIAMS: The automatic trip feature 10 would only -- it's the detect and suppress part of the 11 oscillating power range monitor. I would expect to 12 13 not see that in the plant at all. Dr. Schrock: Never see it. 14 MR. WILLIAMS: I don't think so. We will 15 train on a simulator. Pretty much every time we go 16 17 over there, you will see something along that line but 18 I don't ever expect to see that in the plant. 19 Dr. Schrock: So how to you qain confidence that it's going to work if it's really the 20 last resort? 21 Well, we test the system 22 MR. WILLIAMS: when we put it in to verify that it's functionally, 23 you know, doing what it's designed to do, so I have 24 25 confidence that --**NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	Dr. Schrock: Well, there are tests.
2	MR. WILLIAMS: We do test it in the plant,
3	yes, sir. I mean, you know, not make instabilities
4	and make it trip us but
5	Dr. Schrock: Uh-huh.
6	MR. WILLIAMS: Now, in addition to that,
7	I mean, the way we train the operators is that system
8	doesn't even need to be there because if we detect
9	instability, we'll shut the reactor down. Whether
10	that system is there or not, it's pretty much
11	independent.
12	MR. POST: This is Jason Post from GE.
13	And also, the design of the instruction is such that
14	it has a low level of response even for normal noise
15	and so you have confidence that the instrument is
16	working during normal stable operation as well.
17	MR. WILLIAMS: Okay, just a list there of
18	the training things that we put into the cycle right
19	before this last outage so that we made sure that we
20	covered everything, the set point changes, tech specs,
21	all our procedure changes. The procedure changes here
22	were very minor. The set points, there were no
23	fundamental changes in how we operate with the
24	exception of the stability solution.
25	We before we go to uprate, we will go
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153 in and do training on the simulator, demonstrate 1 transients, do transient response training, and talk 2 about the test plan, the start-up test plan with the 3 operators prior to going anywhere above our current 4 5 license power level. There will be classroom and simulator training. 6 7 MR. LEITCH: Where do you stand in the 8 INPO accreditation cycle. Has the operator training 9 program been recently --We were accredited last 10 MR. WILLIAMS: 11 year, I think it was and so we are now, I think on an I mean, INPO changed that from two 12 18-month cycle. years. We were put on 18 months so they could get the 13 plant evaluations lined up with the accreditation 14 15 evaluations. We're on an 18-month cycle. CHAIRMAN WALLIS: This business about no 16 17 operating procedure changes, there really aren't many, 18 are there? MR. WILLIAMS: Very few, and the ones that 19 were there dealt with set point changes more than 20 anything but also the instability change caused us to 21 22 change our AOP going from E1A to Option III. CHAIRMAN WALLIS: But it's not a major 23 24 item, is it? I mean, you've got a bullet there. Ι just wondered if there was something significant under 25 NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	that bullet.
2	MR. WILLIAMS: There's nothing significant
3	about what we changed in the AOP.
4	CHAIRMAN WALLIS: And there's nothing
5	significant under EOP, the emergency operating
6	MR. WILLIAMS: Fundamentally what we do
7	did not change with the exception of
8	CHAIRMAN WALLIS: The plant transient
9	response is essentially the same.
10	MR. WILLIAMS: Right, yes.
11	CHAIRMAN WALLIS: So eliminate the slide,
12	yes.
13	MR. WILLIAMS: I can do that, watch this.
14	(Laughter)
15	MR. WILLIAMS: I'm going to talk a few
16	minutes about implementation testing. We're going
17	through pretty much the LTR testing, chemistry
18	radiation monitoring. We'll monitor those parameters
19	on the way up to make sure we're staying within our
20	limits. We have to recalibrate our main steamline
21	flow transmitters because we'll be going to a higher
22	steam flow and we have an MSIV isolation of high steam
23	flow. We'll also be doing the APRM set point adjust
24	up to the 120 percent of original license power.
25	We'll be doing performance monitoring as
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we always do on power increases. Our EHC, electrohydraulic control system, pressure control system and our feedwater level control systems will be stopping every five percent power and doing step changes, regulator fail-over testing on those just as we did coming out of the outage to make sure that they're responding correctly at the above our current power level.

During that last outage we also installed 9 10 main and feedwater piping vibration our steam 11 instrumentation with monitoring data on the way up and we'll be doing all our balance-of-plant monitoring on 12 13 the way up to look for anything in the plant that is 14 going to be a limitation for us on the way up. But we'll be coming up very slowly in power, a little bit 15 at a time, doing a lot of monitoring and deciding it's 16 okay to keep going. 17

I'm not so much concerned 18 MR. LEITCH: after you have all the modifications done, but when 19 20 you bring the units up initially after only the Phase 1 modifications have been completed, what are the kind 21 of things you'll be looking for. Someone mentioned 22 earlier that the main transformer is one of the 23 limiting factors. Are there other factors that could 24 25 potentially be limiting?

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1	MR. WILLIAMS: We have a large list of
2	parameters that we'll be monitoring on the way up. We
3	know our limiting point could be main transformers, it
4	could be our bus duct temperatures, it could be the
5	actual amperage on our condensate booster pumps as we
6	currently are. So we have a list, procedure already
7	made up that incrementally come up in power under
8	those parameters and that they're okay to continue up
9	to the next level.
10	MR. LEITCH: On that list would be things
11	like condensate booster pumps, suction pressure and
12	reactor feed pump suction pressure?
13	MR. WILLIAMS: Yes, all those things, lost
14	amperage, temperatures, flows.
15	MR. LEITCH: Okay.
16	MR. KITCHEN: This is Bob Kitchen. We
17	have a special procedure that's going to be issued
18	with the license part of the license testing that
19	coordinates the plateaus and the data to take during
20	the power ascension in very small increments up to the
21	test plateaus, which includes, as you mentioned the
22	balance-of-plant, core performance, pressures,
23	temperatures at various points in the plants. Steam
24	line tunnel temperature for example, is an area of
25	concern that we'll monitor, temperature on the main
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generator, isophase cooling, as well as the routine core performance parameters. We'll be doing that throughout the start-up.

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We also have three management hold points built in, one prior to starting, power ascension above current license power level, one at the intermediate plateau and one prior to resuming normal operation.

8 MR. LEITCH: Now, what concerns me is that a license is granted for 120 percent power, yet, 9 admittedly, you don't know of all the physical changes 10 11 made to go to 120 percent power, so we're okay here and eventually we'll be okay there, but I quess what 12 I'm concerned about is moving through this zone where 13 14 you've got permission so to speak to go to 120 percent, yet not the physical hardware to move to 120 15 percent yet, so all those things have to be very 16 17 carefully monitored and it sounds like you have a 18 program to do that.

CHAIRMAN WALLIS: Can you run at this 120 19 20 all year round or do you have percent power environmental limiting conditions some of the time? 21 22 MR. KITCHEN: We'll be able to operate at the 120 percent power level year round. In terms of 23 environmental, condenser or temperature limitations, 24 25 we do have an environmental MPDS change in progress

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which was -- coincidentally it was due for renewal 1 anyway and there is a slight change in our circ. water 2 discharge temperature so that the mixing zone is 3 increased. And we'll have to have that -- we'll want 4 that in concert with the full uprate. We do not 5 anticipate any limitations for environmental. 6 To summarize the greater 7 MR. WILLIAMS: impacts of EPU augmentation, we have done extensive 8 training and we still have training to do before we go 9 above our current license power level and we have a 10 very comprehensive test plan laid out to monitor the 11 plant carefully as we're coming up above our original 12 license power level. 13 The operational changes that we see have 14to do with extended power upgrade. As we have a new 15 approach to instability, we will be doing more rod 16 manipulations to maintain power and there is some 17 small reduction on operator response time with respect 18 to transients but it's very small and in most cases 19 the operators won't notice the difference. 20 MR. LEITCH: Mike, one concern I have with 21 I have the this -- with these power uprates is, 22 perception and maybe it's incorrect, but I have the 23 perception that it's going to be a great deal more 24 challenging for the operators to maneuver rods without 25 NEAL R. GROSS

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making a mistake. It seems to me we're encroaching on 1 margins and I quess I'm concerned about thermal limits 2 being exceeded as we operate these what I call 3 designer fuels. And I guess, have you done anything 4 to increase the operator training in that area or 5 perhaps, even more importantly, the guy that really 6 7 has the control in that situation and the way most plants operate is the reactor engineer. 8 That's correct. 9 MR. WILLIAMS: MR. LEITCH: And I'm concerned about the 10 training of reactor engineers. Have you done anything 11 different in that area? 12 I don't know that -- I MR. WILLIAMS: 13 really can't speak for the reactor engineers. Blane 14 15 may want to do that. I can tell you from the operator's side, we have a very strong reactivity 16 management program that we use and we also have a very 17 good relationship at Brunswick with the reactor 18 engineers and the operators and you'll almost never 19 see, unless it's something that we have to do, an ALP 20 type situation, a power change in the control room 21 that doesn't involve the reactor engineer being in the 22 control room to help us monitor the thermal limits 23 24 while the operators are performing that action. As far as any additional training for 25 NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS

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1	reactor engineers based on having to do more control
2	rod manipulations, I don't know of any plan.
3	MR. KITCHEN: Well, right now the training
4	to say it's changed, I'm not sure I could say that but
5	the training that is given for operators as well as
6	the engineers includes the reload plan and fuel cycle
7	plan and impacts and it's also reviewed with the
8	operators mid-cycle. So they get the core performance
9	expectations twice during cycle on each unit as part
10	of the routine training.
11	I don't think there's really a change in -
12	- you know, in that. It's just the content of it
13	would be different, certainly because of new fuel and
14	different parameters are limiting.
15	MR. LEITCH: Some plants have a
16	qualification program, if you will, for reactor
17	engineers where a reactor engineer, in order to be a
18	reactor engineer, one must pass through certain
19	hurdles, including witnessing some draw rod pattern
20	exchanges in the control room and so forth. I was
21	just wondering if you have such a program.
22	MR. WILLIAMS: Yes, sir, we do.
23	MR. KITCHEN: And Blane, can you add
24	anything?
25	MR. WILTON: Yeah. The way we control
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1 that is really going to be the same way we've always 2 controlled it, which is we have a predictor code that 3 we have in the control room and before -- when we 4 start getting tight on limits, before we do any 5 manipulation which changes reactivity, we run the 6 predictor codes, see where it's going to put us and 7 then we march through those steps.

Our design margins really aren't going 8 down with respect to the core. And at least for this 9 10 cycle, we're still going to be in a control cell core 11 configuration. So we really haven't planned any special training other than we do initial training. 12 13 Our fuels group, after they've designed to core for 14 the upcoming cycle, they do an extensive training 15 session with the reactor engineering staff to let us know what the cycle is going to look like, what our 16 17 limits are going to be, those type things and then do also emit cycle training session also. 18

So I don't see our conduct of operation really changing in the control room, which we're still going to be running our predictor codes as we planned. Our margins to our thermal limits from a design perspective really haven't changed. So I don't see really a change in operating strategy for us up there. MR. LEITCH: Okay, I'm just concerned that

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if VWRs are becoming more complex to operate as we 1 move to these higher power levels from a fuel 2 management standpoint and I just want to be sure folks 3 are putting the right emphasis on the operators and 4 the reactor engineers and it sounds like you've got a 5 6 program to do that. Well, like Mike eluded to 7 MR. WILTON: earlier, any plan change in reactivity is controlled 8 with a reactor engineer in the control room, so those 9 are covered. Any time there is an unplanned change, 10 they have immediate reduction, power reduction sheets 11 available to tell them --12 MR. LEITCH: To stay calm. 13 MR. WILTON: Yeah, on what to do in those 14 cases and then the reactor engineer is there to help 15 with the recovery and those are going to remain. 16 MR. LEITCH: Thank you, that's good. 17 I'm Neil Gannon. I'm the MR. GANNON: 18 director of site operations at the Brunswick plant. 19 You look at our discussion on the various topics 20 today, you can follow through this program of our 21 analysis on the fuels. ECCS performance, PSA, we'll 22 call your attention to the operational impacts. 23 In light of the change to the station and 24 the potential challenges to the BOP system and the 25 NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433

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1 fact that we're changing the station, one thing that 2 was incorporated into our evaluation of the extended 3 power uprate program was a standing PNSC, plant 4 nuclear safety committee, standing committee on power 5 uprate itself to identify power uprate related issues 6 as they impact operations.

Some of the things that came out of that 7 the concern on the impact to our chemistry 8 was performance index and things of that nature so that 9 while not necessarily an obstacle to power uprate, 10 11 operational impacts that we wanted to carry forward and resolve them as we implemented the program, an 12 example being the condensate cooling modification 13 14 which our subsequent activities indicate to us it may not be necessary but we'll follow those through to 15 resolution. 16

Obviously, there's a business case to be made for extended power uprate. It increases the plant capacity, so that's one of the business plan aspects of this. We are also using the extended power uprate program at Brunswick to look at some of the operation strategies and our plans for the future of the plant.

24 Some of the features of that are we are 25 using our plant staff as the extended power uprate

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1 program. This is not something that's out-sourced. 2 Bob and a lot of the crew are people that came out of 3 the line organizations so that we have that sense of 4 plant ownership and we have that knowledge that's 5 going to be institutionalized and come back to the 6 plant when we're done.

We'll use this opportunity to increase our 7 knowledge base at the station, the BOP systems and 8 we're going to address some long term issues that, 9 while not necessarily strictly power uprate related 10 are challenges to us, equipment obsolescence, the 11 power range neutron monitoring is something that we'll 12 address. An equipment obsolescence issue and provide 13 a benefit as well as just facilitating extended power 14 15 uprate.

components that we've 16 We have some identified here such as feedwater heaters that while 17 not necessarily obstacles, are components identified 18 as not going to serve to the existing license life of 19 the plant and we're using this opportunity to go ahead 20 and upgrade those and give ourselves a better plant 21 when we're done. 22

We also feel that our plant staff capabilities will be increased, as I said before. The individuals that we're using to manage power uprate

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165 are people that came out of our line organizations; 1 engineering, operations and other areas, and will 2 return to the station when we're done. So this is 3 something that's internalized and we'll have that 4 available to us as we go forward and operate the 5 station. 6 7 So we're proud of the work that's gone into this and pleased to present this material to you. 8 If there are no other questions for me or anyone else 9 10 here -and MR. KRESS: The upgrades the 11 improvements you've listed are all very good. Is the 12 power uprate approval contingent on those being made 13 or are they -- is that a separate issue? I don't know 14 if that's -- that may be another question to the 15 staff. 16 MR. HARRISON: Could you rephrase that 17 18 question? The question is, they're KRESS: 19 MR. talking in order to make this power uprate or as part 20 of the power uprate are improving the power range 21 instrument, particularly increasing the SLCand 22 upgrading the grid stability. My question is, if 23 you're going to say we will approve this power uprate, 24 is there something in that approval that says these 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1 things have to be done and it has to be demonstrated 2 that these improvements and upgrades have been made before the power uprate takes place or not? 3 MR. HARRISON: Well, some of them, the one 4 5 in particular, the safety -- the standby liquid control system modification won't be done until later 6 7 They're going to make a license amendment later on. 8 on this summer to revise the operation of the standby 9 liquid control system and we're going to put a license condition in the license that says that they have to 10 11 do that. 12 MR. LEITCH: Okay. 13 MR. HARRISON: But the rest of the 14 modifications are being described in the documentation that has been submitted to the staff. 15 16 MR. KRESS: So that's part of the 17 application. 18 MR. HARRISON: Part of the application and that will be done in order to --19 MR. KRESS: But the SLC is the only one 20 that's not part of that. 21 22 MR. HARRISON: I believe that's the only 23 one that -- well, there are some secondary site 24 believe, that -changes, Ι what was it, the 25 transformers and some other changes that won't be done **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	until later.
2	MR. KRESS: Okay.
3	MR. HARRISON: But they can't physically
4	get to that power level without making those changes.
5	MR. KRESS: Yeah, those don't bother me
6	because they'll have to make those if they're needed,
7	yeah.
8	MR. LEITCH: But did I understand well,
9	maybe this is this afternoon's discussion. Let me
10	just quickly ask a question. Did I understand you to
11	say that power uprate will be conditional on SLC
12	modification being installed?
13	MR. HARRISON: There's a condition that's
14	going to go on the license that says that by what's
15	the date?
16	MS. ABDULLAHI: I'm Zena Abdullahi, the
17	reviewer. The license condition that is attached to
18	the power uprate on the SLC is for the shutdown
19	requirement that the change from 660 to 620 I'm
20	sorry, 660 to 720 or whatever ppm, that is what that
21	is based on and in any case, we're giving them an
22	uprate of 20 percent and we don't know when they put
23	in the second batch of G14 fuel what the reactivity
24	requirement would be then. And this will insure that
25	the staff will review it six months before the
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1	implement.
2	The SLC margin, though, is the licensee
3	plans to make the change but the condition is not
4	really there and we will be discussing it in our
5	presentation.
6	MR. KRESS: So the change from one to two
7	pumps
8	MR. HARRISON: Two to one.
9	MR. KRESS: two to one, I'm sorry, will
10	not be a condition on the uprate.
11	MR. HARRISON: No, the way the condition
12	is currently worded, it says that the licensee shall
13	submit a license amendment request to insure that the
14	system remains capable of shutting down the reactor,
15	demonstrating appropriate shutdown margin and
16	continues to meet the requirements of 10 CFR 50.62
17	which is the ATWS requirement, by August I believe
18	August 29th or August 30th. So there's a requirement
19	in the license condition that they must submit a
20	license amendment request to show that they meet the
21	shutdown margin requirements and the ATWS requirements
22	by August this year.
23	MR. KRESS: Yeah, but they could do that
24	without making that particular change probably.
25	MR. HARRISON: Well, we don't believe that
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1	they can meet the shutdown requirements.
2	MR. KRESS: Okay.
3	MR. HARRISON: So that will allow us to
4	review the other aspects of the system at that point.
5	MR. BOLGER: This is Fran Bolger from GE.
6	As far as Unit 1 cycle 14, which is the first plant
7	that's uprating, the shutdown requirements were met
8	with the 6-60 as Tom Dresser has shown earlier.
9	MR. HARRISON: That's for the first cycle,
10	but that's not to go to for the next cycle of
11	operation, they need this in order to meet that next
12	cycle of operation, to load a full batch of GE14 fuel.
13	Is that correct, Fran?
14	MR. BOLGER: Yes, I believe it will be
15	required for the next cycle.
16	MR. HARRISON: And that's why we allowed
17	them to operate right now with this cycle with the
18	current standby liquid control system as designed.
19	That's why we insisted that we get a license amendment
20	in August to support the next cycle.
21	CHAIRMAN WALLIS: Can I ask you how much
22	of the cost of this uprate is what I call regulatory
23	costs, preparing for presentations to ACRS, filling
24	out paperwork?
25	MR. KRESS: A very small amount.
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1	CHAIRMAN WALLIS: And how much of it is
2	cost in the Super Boron, balance-of-plant and new
3	fuel?
4	MR. GANNON: Well, the project overall is
5	run at about \$150 million over four outages for two
6	years, two outages per unit. The breakdown in cost,
7	I think for analysis and things like that it's about
8	\$10 million.
9	CHAIRMAN WALLIS: It's \$10 million of this
10	regulatory overhead or whatever you call it?
11	MR. KITCHEN: Are you talking about just
12	the licensing effort itself?
13	CHAIRMAN WALLIS: Yes, how much of that
14	MR. KITCHEN: That would be in the
15	neighborhood of about 10 to \$12 million.
16	CHAIRMAN WALLIS: So it doesn't sound
17	unreasonable, does it?
18	MR. KITCHEN: No.
19	CHAIRMAN WALLIS: Well, what's the return
20	on investment?
21	MR. KITCHEN: It's been awhile since I've
22	looked at that number to be honest with you. The
23	payback period, which I can remember, is about 2009
24	with the implementation on the time line we've
25	requested.
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1	CHAIRMAN WALLIS: It's 2000
2	MR. KITCHEN: 2009, the year 2009.
3	CHAIRMAN WALLIS: 2009, okay.
4	MR. GANNON: A relative merit when we had
5	our treasury group price this out or do the cost
6	justification, this and the cost benefit came out,
7	number 1 for progress energy capital investment.
8	CHAIRMAN WALLIS: Are there any other
9	questions for the
10	MS. MOZAFARI: I just wanted to make a
11	comment. I'm Brenda Mozafari, the project manager for
12	Brunswick. I was not Duane Arnold, you may recognize
13	me. I want to make sure that it's very clear that
14	these are not all going to be license conditions. In
15	fact, the power range instrumentation I believe, has
16	already been approved. So some of these are done as
17	separate actions and they've already been approved or
18	will be approved.
19	Anything that is not approved or upgraded
20	will be in the license condition and as I understand
21	there's only one license condition at this point and
22	that was the one
23	CHAIRMAN WALLIS: You'll tell us more this
24	afternoon?
25	MS. MOZAFARI: Hopefully, all you need to
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1	know. Thank you.
2	MR. LEITCH: Just one quick question, Neil
3	and it's really not part of this discussion but could
4	you give us any insight as to what your thinking is
5	with respect to license renewal for Brunswick?
6	MR. GANNON: We have an active license
7	renewal program at this point started and the
8	individuals are on site doing the evaluation right
9	now. In progress energy, you know, we have a program
10	that's going to go through all sites to first plant,
11	to go through the license life extension was the
12	Robinson Plant. The Brunswick units will be following
13	that.
14	MR. LEITCH: Okay, thank you.
15	CHAIRMAN WALLIS: Do you another question?
16	You owe us a couple of things after the break, I
17	think, that you're going to come back to us.
18	MR. KRESS: Timing of the net positive
19	suction head pressure.
20	CHAIRMAN WALLIS: Show us some curves of
21	pressure versus time and things like that.
22	MR. KITCHEN: So I understand, you wanted
23	the feedwater line forces and the net positive suction
24	head break time line.
25	CHAIRMAN WALLIS: Right. Is there
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1	anything else that we need? I'm just about to break
2	for lunch. We have mysteriously gained some time
3	having lost some earlier. Maybe we should have spent
4	some more time when we were asking questions earlier.
5	I propose that we meet again at 1:30
6	instead of 2:00. The staff has indicated they prefer
7	to do that and it's going quickly in the afternoon and
8	get us out of here, perhaps, a bit earlier, otherwise
9	I'm going to break for lunch and thank you very much
10	for all your hard work and presentations this morning.
11	(Whereupon, at 12:23 p.m., a luncheon
12	recess was taken.)
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1	A-F-T-E-R-N-O-O-N S-E-S-S-I-O-N
2	(1:31 p.m.)
3	CHAIRMAN WALLIS: We'll come back into
4	session, please. Does Brunswick have a couple of
5	answers from this morning before we get started with
6	the staff?
7	MR. GRANTHAM: Yeah, this is Mark
8	Grantham. I've got a couple of slides for the MPSH.
9	CHAIRMAN WALLIS: Oh, that's
10	MR. GRANTHAM: Can you see this?
11	CHAIRMAN WALLIS: You wanted a picture,
12	Tom?
13	MR. KRESS: It says the pressure gets up
14	pretty fast and stays there a long time. You know I
15	didn't want to see a repeat. It comes up there and
16	just hangs there a long time.
17	MR. GRANTHAM: Right, what this shows is
18	right around 1.8 hours is where we actually lose our
19	margin and our acquired credit for containment over-
20	pressure. The actual peak occurs at about 7.3 hours.
21	This is
22	MR. KRESS: Yeah, but it's not much of a
23	peak. It's pretty flat all the way up through there.
24	MR. GRANTHAM: Right, 3.1 psi is what was
25	needed and we require a containment of under pressure
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175 out to about the roughly 18, 19 hour mark when it goes 1 back positive and credit for containment over-pressure 2 3 is not required. MR. KRESS: Now, in this analysis for the 4 containment pressure, you said you did have sprays 5 6 operating? 7 did was for MR. GRANTHAM: What we 8 containment pressure, we assumed that the spray is 9 That gave you the lowest wet well operated, okay. pressure. Okay. For suppression pool temperature, we 10 11 assumed direct cooling which gave you the highest pool 12 temperature. So you got a worst case combination for 13 MPSH of lowest wet well pressure and hiqhest 14 temperatures. I'm just surprised that with MR. KRESS: 15 the sprays operating that you kept that pressure up 16 17 there for 24 hours almost at a high level. That 18 surprises me for some reason. Where are the -- are 19 these -- this is Mark I containment. The sprays are in the dry well? 20 Dry well and suppression 21 MR. GRANTHAM: 22 pool. MR. KRESS: And suppression pool. 23 the MR. FLADOS: The reason that 24 containment pressure stays so high is the fact that 25 NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	the sprays are taking the suppression pool water and
2	spraying it down. The quenching effect isn't there
3	because you don't have cold water.
4	MR. KRESS: It's already hot water.
5	MR. FLADOS: The pressure is really the
6	overall contribution of water vapor pressure plus the
7	pre-existing nitrogen at that temperature almost
8	equilibrium conditions. So that's why it goes up and
9	stays up until you start bringing suppression pool
10	water temperature down. That drives pressure down.
11	MR. KRESS: Yeah, just by condensation.
12	Okay. So that answers my question. I was worried
13	that there would be a peak pressure and the timing
14	might be such that if you didn't have that just right,
15	you would miss it, but okay, thank you.
16	MR. GANNON: The other question, as far as
17	the feedwater loading, GE is actually researching some
18	information on that. We'll have a response back by
19	the end of the day.
20	CHAIRMAN WALLIS: Okay. Before the end of
21	the day.
22	MR. GANNON: Hopefully.
23	CHAIRMAN WALLIS: Brenda, are you ready to
24	make your presentation?
25	MR. BERKOW: Good afternoon, my name is
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Herb Berkow and I am the project director for Region 1 plants in the Division of Licensing Project 2 2 Management, and, of course Brunswick is a Region 2 3 plant. The staff is here today to present the results 4 of our review of the extended power uprate application 5 for the Brunswick plant. Several members of the NRR 6 7 management team are here to support the staff and the staff's safety evaluation and others will be joining 8 9 us as we proceed through the agenda.

10 The Brunswick power uprate is similar to 11 Duane Arnold, Dresden, Quad Cities and Clinton 12 extended power uprates which were recently reviewed by 13 the ACRS. The Brunswick application deviates from the 14 approved ELTR 1 and 2 methodologies for BWR extended 15 power uprates in five areas as discussed in the 16 staff's safety evaluation.

This is consistent with the four areas of 17 deviation identified by the licensee this morning. We 18 just broke them out a little differently. 19 In this 20 respect the Brunswick power uprate most closely 21 resembles the Clinton power uprate, even more so than the others. This review was consistent with existing 22 staff practice and includes the Maine Yankee lessons 23 learned. The results were transmitted to you in our 24 25 draft safety evaluation last month.

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178 Our project manager for the Brunswick 1 plant is Brenda Mozafari and Brenda will guide us 2 individual staff presentations this through the 3 afternoon. As we proceed, the staff is available to 4 answer any questions that might arise and at this 5 point, I'll turn it over to Brenda. 6 MS. MOZAFARI: Good afternoon. I'm Brenda 7 8 Mozafari. I've recently been assigned the project management responsibilities for the licensing portion 9 for NRR of the Brunswick power uprate. 10 11 MR. LEITCH: Brenda, right on the first slide, I have a question that I was sort of wondering 12 13 about this morning. 14 MS. MOZAFARI: Okay. MR. LEITCH: And that's we refer to this 15 as an extended power uprate. 16 MS. MOZAFARI: Right. 17 LEITCH: last week General MR. And 18 Electric was here talking to us about constant 19 20 pressure power uprate and this is a constant pressure power uprate but I guess my confusion is, is this just 21 semantics or is there really something different about 22 EPU versus constant pressure power uprate? 23 MR. SIEBER: One's approved and one isn't. 24 25 MS. MOZAFARI: Right. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	MS. ABDULLAHI: This is reactor systems.
2	MR. HOANG: This is Hoa Hoang with General
3	Electric. I'd like to address that question. The
4	Brunswick submittal is actually based on the extended
5	licensing topical report. So it's the ELTR
6	methodology and guideline. ELTR methodology does
7	provide a provision for dome pressure increase. And
8	CPPU or constant pressure power uprate, that you were
9	discussed with GE recently is the next evolution of
10	ELTR.
11	As part of CPPU, we have taken the scope
12	and the methodology and the generic evaluation from
13	ELTR and further simplified them to be commensurate
14	with a pressure uprate I mean, with a power uprate
15	with no pressure increase, and, therefore, this
16	submittal technically is still under ELTR with those
17	specific exceptions that were discussed, presented to
18	you.
19	MR. LEITCH: So it does not have those
20	simplifications, if you will, that would be associated
21	with CPPR.
22	MR. HOANG: That's absolutely correct.
23	MR. LEITCH: Okay, thank you.
24	MR. HOANG: With exceptions for those four
25	areas that were mentioned in the presentation.
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1	MR. LEITCH: Right, okay, thanks.
2	MS. MOZAFARI: Okay, just by way of
3	reviewing a little setting the stage over what's been
4	presented this morning, Brunswick is a BWR 4 Mark 1.
5	They have requested a 20 percent power uprate from the
6	original reactor thermal power, licensed power. They
7	do include a constant reactor dome operating pressure.
8	The five percent stretch uprate was approved in
9	November 1996, so they've gotten the five percent.
10	This would be 15 percent on top of that, bringing them
11	to 20 percent.
12	There is two parts in their
13	implementation. It would be done in two phases, a
14	seven percent and an eight percent. It does include
15	balance-of-plant modifications and it does incorporate
16	the GE14 fuel further in their plant. The application
17	for the most part follows ILTR 1 and 2. There are
18	some exceptions as Mr. Berkow mentioned, to the ELTR
19	1 and 2 in predominantly four areas that the reviewer
20	will be going over.
21	It is a non-risk informed submittal.
22	However, Brunswick did submit some risk information to
23	assist us in doing our evaluation of their submittal
24	and the application incorporated experience from
25	Hatch, Montecello, Duane Arnold, Dresden/Quad Cities
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and Clinton. They did go through, they looked at 1 2 RAI's from the various plants, questions that may have 3 been raised previously by ACRS, and tried to address them in making their application. 4 5 MR. KRESS: Your third bullet there, every plant so far has submitted this risk information. 6 7 MS. MOZAFARI: Right, right, but there is 8 no requirement. 9 MR. KRESS: There's no requirement for it? 10 MS. MOZAFARI: There is no requirement. 11 MR. KRESS: Do you expect some plant will 12 come in without it some time and what would you do if 13 they did? MS. MOZAFARI: I wouldn't know. I'm not 14 15 in that position right now to make a decision but my management would tell me what to do. 16 17 MR. HARRISON: This is Donnie Harrison 18 from the PRA Branch. Right now, it's in the GE 19 methodologies that the topical reports ask for the 20 risk information to be provided. MR. KRESS: Oh, one of the topical reports 21 22 has it. 23 MR. HARRISON: The ELTR actually asks for 24 it and even on the constant power pressure uprate, it 25 has a section in it --NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	MR. KRESS: So they could take exception
2	to that.
3	MR. HARRISON: Sure, sure and then we'd
4	evaluate the exception.
5	MS. MOZAFARI: They could.
6	CHAIRMAN WALLIS: Well, looking at how
7	little really you have to worry about it in the PRA
8	results, I would think they might it might be
9	advantageous to have a risk informed submittal. It
10	might reduce the work.
11	MS. MOZAFARI: According to Donnie, that
12	does seem to be the case at times.
13	MR. HARRISON: I would argue for like
14	Brunswick if they actually did the SLC modification
15	where they could actually change from a two-pump to a
16	one-pump success criteria, it would be worthwhile to
17	submit it. That would be a open and closed book as
18	far as I'm concerned on the power uprate.
19	MS. MOZAFARI: Okay, Zena Abdullahi, the
20	lead reviewer in the reactor systems branch area for
21	the Brunswick power uprate and she's going to do the
22	next portion of the presentation.
23	MR. BOEHNERT: Excuse me, Zena, you or
24	Brenda told me that you'll need to have a closed
25	session for part of this?
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1	MS. ABDULLAHI: I would think my notes
2	would have something that would require me to have a
3	closed session, otherwise I would have to edit myself
4	throughout and that would be difficult.
5	MR. BOEHNERT: So you're suggesting we
6	close this session?
7	MS. ABDULLAHI: I think so, then I could
8	speak freely without worrying about it.
9	MR. BOEHNERT: All right. GE, would you
10	make sure that on one's here that shouldn't be here?
11	Transcriber, let's go into closed session.
12	(Whereupon, the subcommittee went into
13	closed session at 1:44 p.m.)
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1	(On the record at 2:37 p.m.)
2	MS. MOZAFARI: We were going to present
3	the PRA, the PSA portion with Donnie Harrison but he's
4	not here right now. He'd asked to have it done before
5	3:00 o'clock, so the next person would be Richard
6	Lobel, who is going to give the plant systems portion
7	of the staff's evaluation.
8	MR. LOBEL: He's here now.
9	CHAIRMAN WALLIS: So we're going back to
10	PRA?
11	MS. MOZAFARI: We had a staff meeting in
12	order to accommodate someone's schedule, so
13	MR. HARRISON: I'll do better next time
14	with my bathroom break.
15	MR. KRESS: You're here right on time.
16	You can't beat that.
17	MR. HARRISON: Now, if this was a PRA
18	MR. KRESS: You have negative margins,
19	though.
20	MR. HARRISON: That's right. Hopefully,
21	we'll go through this fairly quickly, at least the
22	first few slides because you all some of this is
23	almost motherhood now. What we look at is the same
24	thing we look at, at all the other power uprates that
25	have come through and how we do that. So we can
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1	probably move to like the third slide.
2	MR. KRESS: No, no, don't do that.
3	MR. HARRISON: Okay. I put these together
4	last night so if they're off center, that's probably
5	why. But what we do is we look at the internal
6	events, external events, shutdown operations and we
7	take a look at PRA quality, asking questions on those
8	things and we also took a look at the SEs on both the
9	OPE and the IPEEE and to get back to, I think, Graham
10	Leitch's comment earlier about hurricanes and winds,
11	that is in the IPEEE and it's four times 2 ⁻⁶ . You'll
12	see it on the next slide.
13	MR. KRESS: Let me ask you a question.
14	MR. HARRISON: Okay.
15	MR. KRESS: Similar to the one asked
16	before but a little different.
17	MR. HARRISON: Okay.
18	MR. KRESS: I know these are not risk
19	informed submissions but suppose one of the plants
20	came in and you found that your LERF or delta LERF or
21	CDF or delta CDF puts you in the Region 1 on 1.174.
22	MR. HARRISON: Puts me into the black
23	region.
24	MR. KRESS: Yeah what would you do?
25	MR. HARRISON: At that point, what we're
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227 put into is there's a RIS (phonetic) on the street, I 1 think it's 2001.02 which says are we -- and in the 2 area where we're questioning adequate protection and 3 at that point, then I'm instructed to inform my 4 management and inform the licensee that we've got some 5 serious questions that need to be answered. 6 7 MR. KRESS: You're questioning adequate protection at that point? 8 And at that point, you're MR. HARRISON: 9 questioning adequate protection because it's not risk 10 informed. 11 MR. KRESS: Uh-huh. 12 13 MR. HARRISON: If it were a risk informed application, you would be in a -- you know, you could 14 15 pursue it directly. all KRESS: But they meet the 16 MR. regulations. 17 Right. 18 MR. HARRISON: The --So how can you question 19 MR. KRESS: adequate protection? 20 Well, 21 MR. HARRISON: what the - conditions of adequate protection -- actually, I've 22 got a slide on this. 23 MR. KRESS: Oh, okay. 24 25 MR. HARRISON: Slide 5 in the risk as we **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 (202) 234-4433 www.nealrgross.com

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1	bounce through my conclusions here, oh, never mind.
2	The backup, yeah. Sometimes technology is not the
3	best friend.
4	MR. KRESS: At this point, my computer
5	would hang up and quit.
6	MR. HARRISON: Slide number 5. There is
7	it, that's it. This is the top part of that RIS. In
8	the back of the RIS is a nice page-long logic diagram.
9	This is the top block. It's a decision block that
10	says, you know, you get a non-risk informed submittal.
11	You ask a question, does it raise issues that could
12	rebut the presumption of adequate protection, just in
13	case you wonder where I get those words in my SE. And
14	if you do, then it's because you believe there's a
15	special circumstance that exists and it gives a
16	definition for special circumstance and that's on my
17	next slide, slide 6.
18	And these are the two conditions for
19	special circumstance. The first one says, you've found
20	a problem that the regulations never thought of and I
21	think the classical example here is the electrode
22	sleeves for steam generators. And it was a condition
23	they found. The regulations didn't cover the area and
24	so it was missed and so now you can get in the process
25	through that. The other condition says, I, as a
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1	reviewer knows something about this plant that would
2	say if this was risk informed, we would deny it.
3	Essentially that's what it comes down to.
4	MR. KRESS: That's what I was looking for.
5	MR. HARRISON: The reason to believe that
6	the risk increase would warrant denial. So at that
7	point, if we get to that high a level and again, if
8	I'm up in Region 1 in the dark region of the reg guide
9	117.4 chart, I'm going to invoke that and I'm going to
10	start asking more questions.
11	MR. KRESS: Now it may not it just
12	leads you to a further investigation.
13	MR. HARRISON: It leads me to a and it
14	may result I think in Arkansas, we actually were up
15	and just barely got up there but we saw that the fire
16	analysis was so conservative that we convinced
17	ourselves that it wasn't that bad and that if they'd
18	done a realistic analysis, they wouldn't have been up
19	there. If we're up in that region and we think we're
20	up in that region, then we're going to
21	MR. KRESS: Now, in the case of Brunswick,
22	they didn't have any numbers for the shutdown
23	contribution and seismic or
24	MR. HARRISON: Right. You could well,
25	actually there is a fire number and a wind number.
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1	MR. KRESS: But they're it's internal
2	events.
3	MR. HARRISON: Right, again, this is a
4	MR. KRESS: If you added those in
5	MR. HARRISON: Right.
6	MR. KRESS: Do you? Do you add them in?
7	MR. HARRISON: I take a look at them and
8	as a matter of fact, one of the concerns I had on
9	Arkansas was you were approaching the limit if you
10	added everything together and then the fires just kind
11	of blew the world apart. On this one, if you add them
12	all together, you're still not there. If you
13	MR. KRESS: Unless you double the LERF.
14	MR. HARRISON: Unless you double the LERF
15	but and I've been thinking about your question on
16	doubling the LERF. The reg guide's not
17	MR. KRESS: The reg guide
18	MR. HARRISON: It doesn't speak to it and
19	I
20	MR. KRESS: It's silent.
21	MR. HARRISON: Right, and I think partly
22	because the concept was, it was done most of these
23	analyses are done on a per plant and so that just
24	carries through.
25	MR. KRESS: But the LERF is a site
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231 It's a surrogate for the proper characteristic. 1 2 safety --MR. HARRISON: Right, the problem you have 3 is your LERF may double at a site, but your dose 4 release from an accident is going to be from one 5 б plant. Yeah, but that release is 7 MR. KRESS: frequency times the dose. 8 Right, and that's the 9 MR. HARRISON: problem we've got. We've doubled -- the LERF doesn't 10 directly tie at a dual unit site to a dose. 11 But it's a surrogate. MR. KRESS: 12 13 MR. HARRISON: It's being used as a 14 surrogate but that's the problem we're in. MR. KRESS: Yeah. You really should think 15 because there ought to be а site of that 16 characteristic. And this comes up, for example, with 17 the modular reactors, you've got 10 modules. You're 18 going to add up every one of those. 19 MR. HARRISON: Right. 20 MR. KRESS: Well, it's the same thing. 21 It's just --22 MR. HARRISON: On the LERF criteria, you 23 could go there. The question becomes if I postulate 24 an accident, I do my dose consequence part of it, I'm 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

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1	only going to postulate a single unit release.
2	MR. KRESS: Well, sure, but you're going
3	to multiply the frequency to it.
4	MR. HARRISON: Right, right.
5	MR. KRESS: I mean, you're going to
6	multiply the frequency.
7	MR. HARRISON: Right, it's just I didn't
8	want to give the concept that we were actually
9	doubling the dose somehow.
10	MR. KRESS: No, no, I realize that.
11	MR. HARRISON: Okay, right, in that case
12	you've
13	CHAIRMAN WALLIS: You're doubling the
14	probable dose.
15	MR. KRESS: That's right, you're doubling
16	the probable dose, that's right.
17	MR. HARRISON: I just wanted to make sure
18	we were on the same page there. And I agree with you,
19	it's the that would be an issue there. For doing
20	it again, the reg guide I wasn't here when it was
21	written but it was written with the idea it seems
22	like, that it's on a per plant or a per unit basis.
23	All the wording seems to go that way.
24	MR. KRESS: Now, suppose a plant came in
25	with a power uprate request, clearly that would put
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1	them in the wrong range, but at the same time, they
2	said, "Okay, we're going to do this and this and this,
3	make these other changes to the plant", and that
4	actually pulled them back out.
5	MR. HARRISON: Right. That would be
6	acceptable.
7	MR. KRESS: Is that all right with you?
8	MR. HARRISON: Yeah, yeah. Like I said
9	earlier, if Brunswick would make a solid commitment to
10	make the mod to the SLC system that changes its
11	success criteria to, you know, one pump success, that
12	the uprate effects the K heat, it's primarily
13	effecting the upper air actions in a ATWS. If you fix
14	the SLC system, ATWS falls of the table.
15	MR. KRESS: Sure.
16	MR. HARRISON: At that point, you're
17	making the plant safer by doing that. I'm not going
18	to I'll cut back on my RAIs, I promise.
19	MR. KRESS: But then should you make it a
20	condition for the uprate?
21	MR. HARRISON: If you were in a situation
22	where you're trading off and you need the trade-off,
23	yes, if you need it. What I did in this review
24	because I wasn't sure where CP&L was going to be at
25	the end of the process, my review for the most part
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1	does not reflect any mods to the SLC system. It still
2	assumes that it's a two out of two pump success.
3	MR. KRESS: Where do uncertainties enter
4	into this analysis on your say there are
5	uncertainties on the LERF?
6	MR. HARRISON: Well, again, I would say
7	that when you get close to the boundaries
8	MR. KRESS: You didn't think about
9	uncertainties?
10	MR. HARRISON: For this one, I don't go
11	down that route unless I feel like I'm getting close
12	to a boundary. Again, the example I would use would
13	be Arkansas, where we were not only at the boundary
14	but we kind of went a little bit on the other side of
15	it and at that point, it's like how much confidence do
16	we really have in what they're doing and how much
17	confidence do we have in their conservatisms to back -
18	- to have confidence that we really aren't going to be
19	over that line.
20	MR. KRESS: Do you have a simple way or
21	rule of thumb to go back to the actual site now and
22	look at the wind rows and the population and density
23	and distribution and say, "Oh, well, I could guess the
24	LERF is going to change so much"?
25	MR. HARRISON: No, no, I
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1	MR. KRESS: You'd have to do the Level 3.
2	MR. HARRISON: You'd have to the Level 3.
3	MR. KRESS: You don't have any rules of
4	thumbs.
5	MR. HARRISON: Right, at least I'm not
6	it's been a long time since I've done a dose
7	calculation and for me, you're in the Level 3 space
8	and we've only got a few plants out there doing Level
9	3 analysis.
10	MR. KRESS: I think the combination of the
11	wind direction and where the population is distributed
12	within that region where you calculate the LERF could
13	make a difference.
14	MR. HARRISON: Right.
15	MR. KRESS: And it's probably an easy
16	calculation to
17	MR. HARRISON: And you could use some
18	MR. KRESS: You could ratio the
19	MR. HARRISON: And you could use some
20	common sense. I would say, you know, a plant down
21	around Brunswick is probably a better plant than one
22	near a large population.
23	MR. KRESS: That would be nice if the
24	wind's blowing out to the ocean.
25	MR. HARRISON: Unless it's hurricane
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1	season.
2	MR. KRESS: Well, we don't get those.
3	CHAIRMAN WALLIS: Then disbursal is pretty
4	rapid.
5	MR. KRESS: Yeah, hurricanes are good for
6	that.
7	CHAIRMAN WALLIS: Are you going to finish
8	by 3:00 o'clock?
9	MR. LEITCH: I'm sorry, I'll quit. You
10	were asking me the questions. I just wanted to get my
11	point across.
12	MR. HARRISON: Yeah.
13	MR. KRESS: There are some things that
14	need to be thought about.
15	MR. HARRISON: Right. And I've heard you.
16	I hope Michael, you've heard him, right? Okay.
17	I've just thrown up on this slide, this is just the
18	bottom line result. Internal events, I've put
19	everything up here for their worst case sensitivity
20	results. They did some sensitivity studies. That's
21	another way of addressing some of the uncertainty, by
22	the way.
23	And really the driver for the worst case
24	is they increased their turbine trip frequency by
25	about 10 percent and ran that through and that
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237 resulted in about a seven percent increase in CDF and 1 I forget what the percent increase was for LERF, but 2 this gives the numbers. For external events, there's 3 a fire number. There's a high wind number 4 times 4 10⁻⁶, and that's not changed by the EPU. It's just 5 6 what it was. MR. KRESS: I know we're pressed for time 7 but let me ask you one more question before you leave 8 The conditional containment failure this slide. 9 probability for late failures for these Mark Is 10 generally run around .8? 11 HARRISON: Uh-huh, it wouldn't MR. 12 surprise me, yeah, okay. 13 MR. KRESS: It makes me worry about land 14 contamination and latent effects and --15 MR. HARRISON: That's something I didn't 16 even look at. 17 MR. KRESS: I just wondered if you'd even 18 thing about it in terms of, you know, we look at LERF 19 and CDF, that's it, but here I'd have a problem. Ι'd 20 be worried about late containment failures and does 21 effect the late containment, the 22 uprate the probability and the conditional late containment 23 24 probability. 25 MR. HARRISON: Yeah, I -- most of the Mark NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

238 I values even at early containment failure is like a 1 .5 or you know, you get those high numbers, .1, .5, is 2 done very conservatively. I don't know if that's 3 really the real value of the --4 Anyway, .8 something is KRESS: 5 MR. already close to 1. 6 MR. HARRISON: You might as well -- right. 7 MR. KRESS: It's the CD that saves you 8 9 anyway. MR. HARRISON: Right, right. 10 MR. KRESS: But anyway, it seems to me 11 like that ought to be something, well, anyway, when we 12 13 redo 1.174, we might ought to think more about late containment failure as well --14 MR. SIEBER: That's sort of a safety goal 15 16 policy issue, is it not, because it's certainly not a LERF or addresses itself to protecting the public. 17 Well, in my mind it could be 18 MR. KRESS: a long term latent condition. It could also be land 19 contamination. 20 MR. SIEBER: But I think you need another 21 term to describe that --22 MR. KRESS: Oh, yeah. 23 MR. SIEBER: -- and another safety goal to 24 25 say what's acceptable and what isn't. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

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1	MR. KRESS: Yeah, yeah, I don't think we
2	have a safety goal that deals with it.
3	MR. SIEBER: I don't think you have the
4	tools, nor do you have the goal.
5	MR. HARRISON: Again, yeah, the only way
6	to get there is to do the Level 2 Level 3 analysis.
7	MR. KRESS: Yeah, it comes right out of
8	MAX but you could use a surrogate for it just as well
9	as you do a LERF. You'd have a LERF of even a late
10	containment surrogate, but if you have the tools, you
11	can do it with MAX.
12	MR. SIEBER: You don't have the policy.
13	MR. KRESS: You don't have the policy,
14	that's right.
15	MR. HARRISON: Okay, and just my bottom
16	line, nothing we didn't identify anything that
17	would make us question adequate protection and again,
18	so we don't have anything that throws us into that
19	risk process.
20	If we go to the next slide, I just want to
21	make these observations. At the Arkansas full
22	committee, we were questioning about HRA methodologies
23	and one of the suggestions that I think in a
24	conversation between Dr. Kress and the full committee
25	chairman, Dr. Apostolakis, one of the ideas was why
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1 don't you just bound the HRA analysis and spit out an 2 answer? Well, that's pretty close to what Brunswick 3 has done.

And the problem you get is you can't 4 calculate a delta then or one that you truly know is 5 So Brunswick recalculated the -the right margin. 6 basically it's really one operator action. It just 7 has four conditions on it, it's power level control 8 and there are a whole bunch of operator actions that 9 we expected to see impacted that weren't and it's 10 because they were all covered by the way they did a 11 conservative timing for the operator action. 12

Therefore, when they did the MAAP runs to find out what the time was for those operator actions, they were already bounded. And the net result is you get a very small delta of one and a half percent delta risk increase when you know it's not. You know it's more than that.

 19
 MR. KRESS: You know it's something more

 20
 that that.

Right. Now, the reason 21 MR. HARRISON: that's not an adequate protecture question is because 22 it's changing the delta but you know the base is 23 So what this would really do, to do it 24 bounded. 25 correctly, you'd have to do the current plant

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condition, that would lower that number. The power uprate plant may actually come down just a little bit but that would give you the real delta, but I just wanted to put that up there just to make a point of what can happen.

The other thing I wanted to make a point 6 7 of is, the NESC, we're included a statement to make it 8 clearer. There was a question of we could be thinking 9 misleading the public and that we're approving methodologies, HRS methodologies and we've 10 11 added a statement to the SE to make it clear that these methodologies have not been formally reviewed 12 13 and approved. That they're common used, widely used 14 by the petitions and it's the current state of the 15 art, but it's not something that we've actually officially recognize as the method to use? 16

But it can be used. It can give you a relative feel for the importance of actions and importance of changes and those actions.

20 MR. KRESS: Do you know if they had a risk 21 informed submittal. Or the major changes were due to 22 human errors, would you feel like you'd have to go and 23 review these?

24 MR. HARRISON: Sadly, that's what Arkansas 25 did and it's -- if it was risk informed, I would have

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242 sent them to look at what Arkansas had which is go 1 back and recalculate your human error probabilities 2 based on your current condition using your MAAP code. 3 Make those runs, figure out what those should have 4 been, then calculate what they will be and give me the 5 delta. 6 But this is really not a slide necessarily 7 for Brunswick as much as it is just to address the 8 questions from before. And really, that's all I have. 9 MR. KRESS: Appreciate it, thank you. 10 MS. MOZAFARI: And now Richard Lobel from 11 the plant systems branch to discuss the containment 12 review. 13 Good afternoon. 14 MR. LOBEL: My name is Richard Lobel. I'm with the plant systems branch and 15 I would like to talk about the review we did of the 16 Brunswick containment and other balance plant systems 17 for power uprate. The -- we didn't find anything 18 There were no special extraordinary in this review. 19 issues raised and no tech spec changes for the plant 20 21 and the trends were as we expected. These are -- the next two slides are the 22 systems that we looked at. You've seen these slides 23 Main steam isolation before, for plant systems. 24 25 valves are evaluated by a generic evaluation in the GE **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	methods. The RHR suppression pool cooling and
2	containment spray cooling I'll talk about a little
3	later as well as the fuel pool cooling.
4	Containment system performance and NPSH
5	I'll talk about a little later. Combustible gas
6	control, the existing nitrogen suppose was found to
7	still be adequate and the CAD system for uprated
8	power. There was no significant change in the
9	conditions for the main control room atmospheric
10	control system. The standby gas treatment system, the
11	draw-down time hasn't changed and the loading actually
12	goes down with the alternate source term.
13	Spent fuel pool cooling, as we've
14	discussed before, there wasn't a big effect from the
15	power uprate. Service water, component cooling water
16	and
17	MR. LEITCH: Richard, could we just touch
18	a minute on the standby gas treatment system.
19	MR. LOBEL: Sure.
20	MR. LEITCH: You said the loading goes
21	down. I mean, I would picture that the loading on the
22	standby gas treatment system would be the iodine
23	level would be proportional to power and that the
24	higher power level you would have more iodine
25	production and would therefore, increase the loading
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in the standby gas treatment system. 1 Maybe somebody else can LOBEL: 2 MR. address it in terms of the loading. We don't look at 3 it in terms of how -- of the amount that's there. We 4 look at it in terms of heating of the filters and the 5 draw-down, the more mechanical parts of the system. 6 7 I don't know if there's anybody -- is there anybody else here to address that? 8 This is Mark Grantham, MR. GRANTHAM: 9 I think the loading went down as a result of 10 CP&L. implementation of alternate source term which was a 11 separate submittal from this. So we went from the --12 to the new methodology and that's what drove the 13 result loading down. So it's actually а of 14 methodology change and not due to an increase in 15 16 power. MR. LEITCH: Okay, that would make sense, 17 yeah, okay, thanks. 18 MR. LOBEL: And there were no significant 19 changes to the power dependent HVAC systems, liquid 20 and gaseous waste or the high energy line breaks since 21 the pressure didn't change. Next slide, please. 22 Okay, the containment system performance 23 was analyzed for the power uprate using General 24 25 Electric Codes M3CPT for the short term response. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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LAMB code was used for the blow-down analysis rather than the M3CPT code and Super Hex was used for the long term response. M2CPT and Super Hex were already in the Brunswick licensing basis. LAMB was added in order to give the licensee more flexibility in analyzing a wider range of conditions.

We did not perform an audit calculation 7 for Brunswick since we had previously performed one 8 for Mark I and had gotten good agreement with the GE 9 provide methods. This table is just to some 10 information about some of the changes that were made 11 in conditions for the power uprate analysis. The 12 service water temperature used was raised to the 13 14 technical specification limit at 92 degrees.

The licensee assumed spent -- assumed RHR 15 pool cooling rather than containment spray cooling for 16 17 the suppression pool and that's conservative. It adds a little bit to the temperature. The decay heat value 18 was upgraded from the nominal value to the nominal 19 plus the two sigma for the same correlation and also 20 some changes were made in terms of the longer burn-up 21 was used in the calculation of the decay heat and some 22 additional isotopes were considered. 23

DR. SCHROCK; Can I ask about this LAMB code. It was mentioned earlier that it was based on

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1	Moody's
2	MR. BOEHNERT: Virgil, do you want to get
3	the microphone there. They can't hear you.
4	DR. SCHROCK: Are you familiar with
5	MR. LOBEL: The LAMB code is in Appendix
6	K, ACCS code but it's also used by GE for performing
7	the blow-down in some cases for the mass and energy
8	release in the containment. It provides them with a
9	little more flexibility in the conditions that they
10	can analyze since the M3CPT model for blow-down is
11	fairly simple. And it does yeah, they said they
12	used the Moody correlation because that's the Appendix
13	К.
14	DR. SCHROCK: Which is generally
15	considered to be conservative from the standpoint of
16	analysis of the primary system which means what, it
17	blows down more slowly. From the standpoint of
18	containment, that's puts him to be non-conservative.
19	MR. LOBEL: No, I think it's the other
20	way.
21	DR. SCHROCK: The other way?
22	MR. LOBEL: Yeah, the Moody correlation,
23	in terms of ACCS, it gives you a faster depletion of
24	the inventory vessel because it is a rapid discharge
25	and that's conservative also for containment.
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1	DR. SCHROCK: Okay, thank you.
2	MR. LOBEL: Okay. The next table I
3	thought would just be interesting. Some of this was
4	shown this morning by the licensee and the only point
5	that I wanted to make by showing the table was the
6	licensee did calculations using the same methods for
7	the current rate of thermal power and for the extended
8	power uprate. So it gives you a chance to look at a
9	change due purely to the increase in power for the
10	drywell peak pressure, drywell peak temperature, the
11	bulk pool temperature and the wetwell pressure.
12	And also you can see the limits but
13	there's still considerable margin to the design
14	limits. The next slide. For the NPSH of the ECCS
15	pumps, the licensee hadn't previously taken credit for
16	containment over-pressure but with the power uprate,
17	it became necessary to take some credit. This was
18	discussed by the licensee this morning, too and maybe
19	the only point to make now is I tried to show in this
20	table a little bit of sensitivity studies that went
21	into the calculation.
22	When the the two important parameters
23	in terms of the containment are the wetwell
24	temperature and the wetwell pressure for determining
25	NPSH of the ECCS pumps and when the calculation was
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done with containment spray providing the cooling, the pressure was fairly high and the temperature was --I'm sorry, let me start over.

Without containment spray, with just bulk 4 cooling of the suppression pool water the pressure was 5 fairly high and the bulk temperature was high. б Assuming containment spray, which was done for the 7 actual calculations for Brunswick, the pressure, 8 calculated pressure is much lower, 11.3 psig, but 9 there wasn't much of a change in the calculated 10 temperature and, in fact, like the licensee said this 11 morning, they actually increased the temperature up to 12 13 the same value that they calculated without the spray.

So the point is just that the licensee 14 selected a conservative set of conditions and for the 15 case of NPSH conservatively low pressure and high 16 temperature. For the spent fuel pool cooling, the 17 spent fuel system consists of two independent spent 18 fuel pooling trains, one pump and one heat exchanger 19 each. The heat is transferred to the reactor building 20 closed cooling water system. The RHS system can serve 21 as a backup which may be needed for situations like --22 abnormal situations like the full core off-load and 23 Brunswick also has a supplement spent fuel pool 24 25 cooling system as a backup to the RHR spent fuel

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cooling system.

1 The analysis was done with a surface water 2 temperature of 95 degrees and in all cases the 3 temperature was less than the limit of 150 degrees 4 although it was fairly close. And in conclusion, the 5 licensee in the area of the balance of plant and 6 containment systems complied with the NRC regulations 7 and the guidance on EPU conditions. 8 I'd just ask you 9 MR. BANERJEE: a question. Are you going to talk at all about the fire 10 11 protection --Sanjay, get close to the MR. BOEHNERT: 12 13 microphone. MR. BANERJEE: -- because whoever is the 14 right person, I want to ask the question. 15 MR. LOBEL: It definitely isn't me. Ι 16 17 don't know if we have anybody here. MR. BANERJEE: Because there is an aspect 18 which I'd like to find something out about. It's part 19 20 of your --MR. SIEBER: It's SER and if you look on 21 page 73, Section 6. 22 We can try to get somebody 23 MR. LOBEL:

over here to answer your questions but I had nothing 24 25 to do with the fire protection side.

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1	MR. BANERJEE: Well, it's part of the
2	systems and facilities or whatever.
3	MR. LOBEL: Yeah.
4	A VOICE: A big increase in PCT then.
5	MR. BANERJEE: Yeah, what happens there is
6	the PCT goes very close to the limit.
7	MR. CARUSO: Mr. Chairman, why don't we
8	try to get the right fire protection engineer over for
9	you. John Hanon is the branch chief and he's just
10	going to give him a call and see if we can do this
11	either in this session or whatever you'd like to do.
12	MR. BANERJEE: Well, the issue really is
13	related to what happens to peak clad temperature.
14	MR. CARUSO: Okay, fire protection, peak
15	clad temperature.
16	MR. SIEBER: The Appendix R, peak clad
17	temperature maximum is 1500 compared to the LOCA
18	maximum which is 2200. That's the issue. I think the
19	numbers come out for safe shutdown the same as the
20	LOCA response. As far as containment performance,
21	peak clad temperature
22	MR. LOBEL: I can speak to that a little.
23	MR. SIEBER: Okay.
24	MR. LOBEL: The 1500 degrees is usually a
25	temperature that's used for the cladding when you
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1 don't want any damage or excessive oxidation to the It's typically thought 2 cladding. of as the temperature at which the cladding reaction starts to 3 increase significantly expedentially. The 2200 degree 4 5 temperature in the ECCS, the basis of that is maintaining a coolable geometry, so you can have б 7 failure of the cladding and in fact, the dose 8 calculations that are done for a LOCA assume that the fuel has all failed. 9 But I think that's the basic difference 10 11 between the numbers. but I mean, 12 MR. BANERJEE: Yes, the current RTP has a peal clad temperature of less than 13 1200 and with the EPU it was close to 1500. So 14 there's a big difference there. And --15 MR. LOBEL: Yeah, I can't explain why the 16 17 increase. MR. BANERJEE: Yeah, first why and then 18 the SCR or whatever it is --19 MR. CARUSO: Okay. 20 MR. BANERJEE: It's below the design limit 21 but it's very close and you know, I'd like to --22 MR. CARUSO: Okay, the gentleman's name 23 who is the fire protection reviewer is Ed Connell and 24 25 he is not here today but we will get the question to NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	him and get an answer to you. It will be whatever
2	you'd like it, in writing or phone call, whatever
3	you'd like.
4	MR. BANERJEE: Okay, it's on page 73 of
5	your SER and it's on page 617 of the NEDC 33039P.
6	MR. CARUSO: Well, all right, that's fine.
7	Is there any GE persons who can address the question
8	directly? We can also have the staff confirm the
9	answer. Okay.
10	CHAIRMAN WALLIS: I'd like to know the
11	result of this
12	MR. BOEHNERT: Will do, the staff, will
13	do.
14	CHAIRMAN WALLIS: response as well.
15	MR. PAPPOANE: This is Dan Pappoane. With
16	regards to the change in PCT for the Appendix R, the
17	Appendix R is similar to a small break LOCA. So we do
18	see we do see an increase in the PCT because we are
19	dealing with more decay heat and more steam that we
20	have to vent to depressurize the vessel.
21	The thing that I don't know right off the
22	top of my head, when we do an Appendix R analysis,
23	there is a certain number of relief valves that we can
24	take credit for in that analysis. Usually we're not
25	using the full okay, we use three relief valves
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253 instead of the full ADS complement or six or seven. 1 And with the smaller number of relief valves, that 2 accentuates the effect of the power because we're 3 using a smaller area to depressurize the vessel. 4 5 So we'll see a bigger change in the PCT bit of the power change. 6 7 Why do you use a smaller MR. SIEBER: 8 number of valves? Is that --MR. PAPPOANE: That's the number of valves 9 that they'll protect for the remote shutdown. 10 11 MR. SIEBER: So an Appendix R issue. 12 MR. PAPPOANE: Right. 13 MR. SIEBER: Okay. MR. PAPPOANE: Right, it's an Appendix R 14issue but we are seeing that power and the effect of 15 that power increase. 16 MR. BANERJEE: Right, it's just that the 17 number changes very lot, almost 300 degrees. 18 MR. PAPPOANE: Yeah, and that's in line 19 with what we've seen in some of the previous uprates. 20 When we have less relief valve capacity, one way or 21 another, either smaller valves or smaller number of 22 valves, the effect of the uprate goes up. The PCT 23 24 delta goes up. MR. FLADOS: Paul Flados again. Another 25 NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

big impact on the Appendix R is this event that had 1 the peak clad temperature is the one where we delay 2 any operator actions until they can get staged out 3 There's a big impact on this 4 into the power block. calculation in that with the extra decay heat in the 5 same amount of time, by the time he gets there ready 6 to do it, vessel level is a lot lower than it used to 7 8 be. As a matter of fact, top of core is already uncovered by the time he starts depressurization. 9 The EPU effect on Appendix R is very 10 11 significant and it's one of the things that could cross over a threshold if a utility does have a delay 12 that corresponds to boiling too far down on the vessel 13 level before he can get out there his remote shut down 14 15 pad. SIEBER: But the solution to that 16 MR. would be to protect another valve as far as Appendix 17 18 R is concerned. MR. FLADOS: If you uncover too much fuel 19 before he gets out there, the number of valves isn't 20 going to help you as much as doing something to 21 22 otherwise get out there faster or protect the vessel level before he gets there. 23 24 MR. SIEBER: So it would be better to buy 25 him roller skates. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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CARUSO: Yeah, these valves MR. are 1 normally divisionalized too, and you may have a train 2 that's protected, a whole train that may be protected 3 and to decide to protect another train is a major 4 You may have to put barriers and other 5 issue. sprinkler systems, et cetera, just to gain one or two 6 more valves. So -- and the whole alternate shutdown 7 technique is because of how many trains you can 8 9 protect. But let me get the staff's answer to the 10 11 question, too, just to make sure we're on the same wave length as GE. Okay. 12 MR. SIEBER: I'd like to have a copy of 13 14 whatever --MR. BOEHNERT: Yeah, why don't you have 15 him send it to --16 CHAIRMAN WALLIS: Okay, I'll send it to 17 Paul. 18 Send it to me, yeah. 19 MR. BOEHNERT: CHAIRMAN WALLIS: And it better be quick 20 because we're going to receive -- I think this is 21 22 going to the full committee next week. MR. BOEHNERT: That's correct. 23 MR. CARUSO: Okay, John, can you support 24 25 that? **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

256 MR. ULSES: Yeah. Yes, the reviewer is 1 actually working at home today, so we should be able 2 to get it by close of business today. 3 MR. CARUSO: Great, thank you. Super, 4 John. 5 CHAIRMAN WALLIS: I had a question earlier 6 about this SRV discharge being ingested into the ECCS 7 suction and I was told I'd get my answer this 8 afternoon. Are you the one who's going to give me the 9 answer? 10 11 MR. LOBEL: Well, I can -- we did ask the question and we have an answer. It was a response to 12 13 a question 1-4 on an October 17th, 2001 letter. CHAIRMAN WALLIS: Yeah, I remember that. 14 It basically --MR. SIEBER: 15 CHAIRMAN WALLIS: I read that in the SEC. 16 Okay, it was pretty much 17 MR. LOBEL: repeated in the SEC and we did not do any further 18 review of that. 19 CHAIRMAN WALLIS: You asked a question and 20 the licensee indicated that they had performed an 21 evaluation. 22 MR. LOBEL: Yes. 23 CHAIRMAN WALLIS: And they said something 24 about bubbles and so on and so on and so on. And then 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

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1	you concluded it was all right. Well, how do we know
2	that that evaluation was any good?
3	MR. LOBEL: We did not review the
4	CHAIRMAN WALLIS: So we're just taking the
5	word for the licensee that they did a proper technical
6	evaluation and
7	MR. LOBEL: In this case, yes. I don't
8	have any more to add.
9	MR. CARUSO: Okay, Brenda, do you want to
10	summarize for us, please?
11	MS. MOZAFARI: So just our last slide
12	summarizes that the analyses are based on NRC approved
13	analytical methods and codes. Onsite audits confirmed
14	the compliance to staff approved methodology. The EPU
15	SAR is consistent with NRC accepted guidelines and
16	generic evaluations. Thermal limits and applicable
17	safety analyses would be re-analyzed or re-confirmed
18	using NRC approved core reload analyses methodology.
19	Now, you did have on your agenda that you
20	had some issues in some other areas. Are there any
21	other areas that you want the staff to elaborate on?
22	We have the staff members available if there are any
23	other particular issues.
24	MR. LEITCH: I just harken back to the
25	Maine Yankee situation where there was evidently a
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258 controversy about the peak cladding temperature and 1 the code that was used to determine that and the first 2 bullet on your slide there, I guess, what you're 3 saying is you're confirming that for the whole 4 spectrum of LOCAs, the peak cladding temperature has 5 been calculated using NRS approved codes and found to 6 be less than 2200 degrees. 7 MS. MOZAFARI: That's correct. 8 MR. LEITCH: Okay. 9 Were there any other MS. MOZAFARI: 10 issues? 11 CHAIRMAN WALLIS: Any other issues? 12 MR. CARUSO: We do have the take-away on 13 We're going to get an answer on 14 fire protection. 15 that. MS. MOZAFARI: Right, we're going to get 16 back. 17 MR. CARUSO: And we heard some 18 discussions, too, about the number of RAIs in general, 19 20 and what I'd like to do for the subcommittee, the full committee, whatever you'd like is fill you in, in 21 terms of the plan for the standard review plan and the 22 plan for improving the efficiency, including looking 23 at the RAIs, whether there's duplicate RAIs, how we 24 can improve our efficiency in terms of that. 25 So **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701 www.nealrgross.com (202) 234-4433

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1	that's a take-away that I'll bring back to you.
2	We're due to go back to the Commission for
3	the Commission paper the end of June, June 26th, okay,
4	so we'll probably be talking back with you before that
5	time.
6	CHAIRMAN WALLIS: So it looks as though we
7	are through with the staff presentation.
8	MS. MOZAFARI: Right, and Herb Berkow
9	would like to give some closing remarks for our staff.
10	MR. BERKOW: I want to thank you for your
11	time and for the opportunity for us to present the
12	results of our Brunswick extended power uprate review.
13	The results of the staff's review, as Brenda pointed
14	out, show that the proposed power increase meets the
15	regulatory requirements and therefore, it's acceptable
16	and we recommend approval of this power uprate.
17	This concludes our presentation and I
18	guess there are no other questions and if there are,
19	we'd be happy to answer them.
20	CHAIRMAN WALLIS: Well, the question we
21	have to address is whether or not this is a mature
22	enough situation for it to go to the full committee
23	next week. I think that's what's on the schedule.
24	MR. SIEBER: That's right.
25	CHAIRMAN WALLIS: Is that your
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1	understanding.
2	MR. BOEHNERT: The morning of May 2nd.
3	CHAIRMAN WALLIS: Yes, May 2nd. And does
4	the committee disagree with me that this is ready for
5	next week's presentation?
6	MR. KRESS: I think it's ready.
7	MR. SIEBER: I think it is.
8	MR. LEITCH: I agree.
9	CHAIRMAN WALLIS: So it is okay to go
10	ahead next week. Then maybe we should talk a bit
11	about what's to be said next week. The licensee has
12	less time next week?
13	MR. BOEHNERT: We have a total time of two
14	hours for everything.
15	CHAIRMAN WALLIS: A lot less time next
16	week to put across your case.
17	MR. KITCHEN: Certainly, we can arrange
18	that.
19	CHAIRMAN WALLIS: Again, just speaking for
20	myself, I think we need your overview. That's
21	important. The core considerations are important.
22	There are some important issues covered there and my
23	impression is the reactor vessel cracking and
24	embrittlement could be covered fairly rapidly and also
25	the containment response. We probably don't need to
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261 spend a lot of time on electrical system and piping 1 2 stress limits. There isn't much about operation 3 _ _ operator actions and training. It just sounded as if 4 5 there's nothing much new there, not much of a testing So you should be able to do it in the time 6 program. 7 available, I think if you hit the main points. It's very much like what we've heard from other plants, so 8 9 the full committee should be familiar with that, this sort of a power uprate. 10 MR. KITCHEN: Yes, sir, the areas that you 11 don't want as much discussion do we eliminate those or 12 do we need to cover all the areas that we covered 13 14 today? 15 CHAIRMAN WALLIS: Well, you might put them on -- have a least a bullet saying, this has been 16 I don't think you need to go into the 17 covered. details unless asked. You never know what the full 18 committee is going to ask you. 19 20 MR. BOEHNERT: Do you want them to talk about PRA at all? 21 22 MR. KRESS: I think you'd better talk about the PRA but it went pretty fast. You can make 23 24 it pretty fast, you know, just almost bottom line 25 type. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	CHAIRMAN WALLIS: I think the bottom line
2	is important and the fact that the only thing that
3	really seemed to matter were changes in time operators
4	had to make decisions.
5	MR. KRESS: I think it's very important
6	that you cover the SLC changes.
7	CHAIRMAN WALLIS: Yes.
8	MR. LEITCH: I think it might also be
9	appropriate to discuss the justification for not doing
10	the large scale tests.
11	MR. KRESS: The large transient testing
12	because that will come up.
13	CHAIRMAN WALLIS: It will be the same
14	argument that we had before.
15	MR. KRESS: It will be the same, but it
16	will come up, so you ought to be prepared.
17	CHAIRMAN WALLIS: Anything else from the
18	committee members?
19	MR. BOEHNERT: What about the staff?
20	CHAIRMAN WALLIS: We're going to get to
21	the staff.
22	MR. LEITCH: I'm still a little not a
23	little confused but I think it bears some discussion
24	about the operation what I guess we're calling Phase
25	1, that is what is going to be the status during the
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263 first cycle when only certain physical changes have 1 been made, yet the license is approved up to 120 2 percent but the plant is not physically capable of 3 doing that. 4 So you would want an MR. KITCHEN: 5 the plant controls and expanded description of 6 mechanisms in place to operate the plant with a 7 reactor limit above our balance plant capability. 8 MR. LEITCH: Yeah, I don't think we need 9 anything expanded from what we heard today but I think 10 11 that is an area that initially was somewhat confusing and I think we could just sharpen that area up a 12 13 little bit. 14 MR. KITCHEN: Okay. Well, the thing that's MR. SIEBER: 15 limiting there I think is the turbine. If you're wide 16 open, that's all you're going to get, right? 17 I don't think so. MR. LEITCH: Well, 18 You've put in the new turbine, right. The new turbine 19 is part of Phase 1. 20 MR. KITCHEN: Yes, that's correct. That's 21 been installed but we could --22 MR. SIEBER: You need pumping, feedwater. 23 MR. LEITCH: I think you're more limited 24 by the transformer capability and by the ability of 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	the condensate feedwater system to pump enough water.
2	MR. KITCHEN: We can make that portion of
3	the presentation clearer as far as how we're
4	controlling the plant and what actions were put in
5	place to do that.
6	MR. LEITCH: I think that would be
7	helpful, yes, thank you.
8	MR. KRESS: One of your slides had
9	referred to a 70 megawatt base per metric ton burn-up.
10	That's going to raise the eyebrows of at least one of
11	the members and I'd be prepared to discuss it in
12	further detail in case a question comes up and the
13	detail would be how much of the core is actually at
14	what level.
15	MR. BANERJEE: There was very little
16	discussion, I don't know if this is the forum for it,
17	of fuel performance and fuel behavior because of this
18	high burnout and also you know
19	MR. KRESS: Yeah, that would be the nature
20	of it.
21	MR. BANERJEE: So that would be something
22	that is missing here and I don't know if there's
23	enough of a experience base here to talk about it.
24	MR. SIEBER: Well, the average discharge
25	burn-up is 50
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1	MR. BANERJEE: This is like 40 or 50 or
2	something.
3	MR. SIEBER: 40 to 50.
4	MR. KRESS: So, you know, if they could
5	that didn't come out until we asked the question.
6	MR. SIEBER: Yeah, well, that's where they
7	should start, starting at 70 and saying
8	MR. KRESS: Yeah, they should clarify what
9	does 70 they should clarify what does 70 mean.
10	MR. SIEBER: Yeah.
11	CHAIRMAN WALLIS: Are we ready to move
12	onto the staff presentation? My impression was that
13	the written report gives the impression that a great
14	deal was done and that the bases were all covered,
15	although in some cases we have to take something on
16	trust that, yes, indeed, the licensee did do good
17	work.
18	I think in your oral presentation, it has
19	to come across better than it did today that you folks
20	really are on top of things and you don't have to turn
21	to the licensee to get answers to questions and
22	there's more certainty somehow in your presentation.
23	Any colleagues want to wade in on this matter?
24	MR. BOEHNERT: Do you want to give them
25	direction on what topics?
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1	CHAIRMAN WALLIS: Well, we had asked in
2	the past and you responded a bit this time to which
3	parts of the review gave you some trouble or did you
4	really have to think about and that didn't really go
5	very far it seemed to me. Maybe there weren't any.
6	I got the impression there really weren't any. Maybe
7	that's the way it is. Maybe that's all you need to
8	say, unless there was something really interesting
9	that you had to pursue and resolve. That would be a
10	good story to tell there. The SLC you need to be a
11	bit more clear about.
12	MR. SIEBER: Well, I was wondering about
13	that. Is the licensee committed to the changes and if
14	they aren't, you know, even though it's been discussed
15	in the SER, they aren't committed to, you know, super
16	Boron and all of that, then I'm not sure we ought to
17	give credit for it because they may not do it.
18	MR. POST: This is Jason Post with GE. I
19	talked to Dr. Kress in the restroom a little while ago
20	about this. When we did that ATWS analysis that
21	doesn't have to be on the record, I guess. When we
22	did the ATWS analysis, we used 86 gpm equivalent,
23	okay. And so when the reload requires them to make a
24	change to increase the boron so they have more
25	shutdown margin. It will be made such that they
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1	maintain a minimum of the 86 gpm equivalent.
2	So the ATWS analysis remains applicable as
3	long as whatever change meets the ATWS rule
4	requirements, which, of course, it will.
5	MR. CARUSO: We'll talk about SLC and ATWS
6	and challenges that we had in those reviews. Are
7	there any other areas that were challenging that you
8	want to bring up? Okay, we'll present those two.
9	We'll highlight the challenges that we had and how we
10	resolved them.
11	CHAIRMAN WALLIS: And maybe we'll be able
12	to write a short letter.
13	MR. CARUSO: Great, short and sweet.
14	CHAIRMAN WALLIS: So is there anything
15	else we need to do today? Am I ready to adjourn is
16	the right word?
17	MR. KITCHEN: This is Bob Kitchen. I have
18	two things. The targeted time for the presentations
19	next week should be about an hour?
20	MR. BOEHNERT: Yeah, I'll get with you,
21	Bob, but yeah, basically there's a total of two hours.
22	I think with introductions and that, you guys will
23	have close to well, yeah, close to an hour and give
24	the staff the remaining time, maybe 45 minutes or
25	something like that. That's just off the top of my
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1	head, but I'll sit down and think about it. I'll get
2	back to both of you guys and let you know, but on that
3	order.
4	And you should plan on we try to keep
5	it 50 percent presentation time and 50 percent time
6	for questions but that's going to be tough, given what
7	we're handing you. But anyway, I'll get back with you
8	on this, give you the details.
9	MR. KITCHEN: Okay.
10	MR. BANERJEE: There's one thing. They
11	will provide some information about the feedwater
12	line.
13	CHAIRMAN WALLIS: That's right, you'd
14	asked for that. Yeah.
15	MR. KITCHEN: We can discuss that a little
16	bit right now if you'd like.
17	CHAIRMAN WALLIS: You're ready for that
18	now?
19	MR. KITCHEN: Yeah.
20	CHAIRMAN WALLIS: Okay.
21	MR. PAPPOANE: This is Dan Pappoane again.
22	I just went through a crash course in annulus
23	pressurization and the like that I guess what you're
24	after, the bad news is we don't have a direct one-to-
25	one comparison for feedwater line break. The original
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1	analysis or the current power analysis was done with
2	a fairly high feedwater pressure that was assumed of
3	1475 and what we did for the extended uprate was that
4	creativity that Ralph was talking about, we're using
5	the actual feedwater system pressure at the uprate
6	conditions, as the extended uprate conditions.
7	And that's 1210, so for the piping outside
8	of the containment, that's primarily driven by that
9	pumping pressure and that's what gives us the relief
10	to get fit under the current design loads for the
11	forces.
12	MR. BANERJEE: And what was done
13	originally? Did you look at the
14	MR. BOEHNERT: Talk into the mike.
15	CHAIRMAN WALLIS: Speak into the mike.
16	MR. BOEHNERT: They can't hear you.
17	MR. BANERJEE: What did you do originally
18	when you did the calculations at higher pressure?
19	MR. PAPPOANE: Well, when they're doing
20	those calculations outside the containment, they're
21	looking at the room pressurization and flooding and
22	they're also looking at pipe width and jet impingement
23	and make sure the forces don't take out any safety
24	systems. So those were all based on the on that
25	higher pressure.
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1	We've got an enveloping analysis and did
2	pencil sharpening with this extended uprate to fit in
3	that envelope by using the actual system pressure
4	instead of very high bounding pressure and then
5	MR. BANERJEE: Did you look at the force
6	imbalances on the reactor internals?
7	MR. PAPPOANE: Yeah, that's the next part.
8	We can go inside the containment. Inside the
9	containment we look at what happens to the reactor
10	vessel, what happens to the internals, also look at
11	what happens to the reactor shield wall, because when
12	we're looking at the pipe break inside the
13	containment, we're assuming the break is at the safe
14	end which is usually just inside the wall or actually
15	within the wall itself, in the shield wall itself.
16	So we're looking at pressurized in that
17	space and again, we're looking at the pipe width and
18	the jet impingement loads. The reactor side of that
19	is driven by the vessel pressure and for this uprate
20	this hasn't changed. So that side of the forcing
21	function is staying the same.
22	Now, for the pumping side, the feedwater
23	pumping side, again, we're looking at the high
24	pressure for the current or for the original
25	analysis and using the actual pressure for the lower -
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- for the extended uprate analysis and also did a 1 little bit of fine tuning on calculating what the two 2 phase flow out of the pump side of the pipe would be 3 because we're doing to be seeing some depressurization 4 in there and some flashing of pipe, so that's going to 5 restrict the flow. And so that contribution -- the 6 vessel site, what's coming into that annulus, the 7 vessel side is staying the same. What's coming in 8 with the fine tune calculation, is just fitting under 9 the original design value. 10

So the overall design envelope for the 11 And then look at the loads has stayed the same. 12 energy content in there, we are getting a little bit 13 We have lower feedwater higher flow initially. 14 temperature but a higher flow rate so the initial 15 energy that's being deposited in that annulus goes up 16 but about three percent. And we looked at that as far 17 as the -- as far as the forces on the shield wall and 18 there's a lot of margin on the shield wall. I didn't 19 fine it off-hand here but ones that I've looked at in 20 the past, the forces have been -- the pressure forces 21 have been down in the 25 to 50 percent range of what 22 the shield wall design forces were. 23

24 So there was a lot of margin to the 25 allowables.

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1	MR. BANERJEE: Did you take the pressure
2	wave going into account bouncing off the breaks? Is
3	it a sudden guillotine break you're looking at?
4	MR. PAPPOANE: Yes, it's a sudden
5	guillotine break. I don't have the analysis for the
6	annulus pressure calculation but there they are
7	looking at that pressure wave going out around the
8	vessel.
9	MR. BANERJEE: Do you have this available,
10	could be available?
11	MR. PAPPOANE: We have to see what they
12	have, what they can bring next week for that when we
13	get into that kind of detail.
14	MR. BANERJEE: Well, I'd just be
15	interested to know more about this problem so that I
16	understand what implication it may have. Were it be
17	ready for the ACRS meeting, I don't know because I
18	have encountered this problem with another BWR in some
19	other country, that problem.
20	MR. PAPPOANE: Yeah, we do look at that
21	acoustic loading for the circulation line break, which
22	is a bigger break.
23	CHAIRMAN WALLIS: Okay. I'll ask the
24	consultants to get
25	DR. SCHROCK: Send a report.
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1	CHAIRMAN WALLIS: a report to me right
2	away because I have to write a letter.
3	DR. SCHROCK: Very promptly as usual.
4	CHAIRMAN WALLIS: And I'm ready to adjourn
5	the meeting and will do so.
6	(Whereupon, at 3:38 p.m. the meeting of
7	the subcommittee was concluded.)
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CERTIFICATE

This is to certify that the attached proceedings before the United States Nuclear Regulatory Commission in the matter of:

Name of Proceeding: ACRS Thermal-Hydraulic

Phenomena Subcommittee (Open

Sessions)

N/A

Docket Number:

Location:

Rockville, MD

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission taken by me and, thereafter reduced to typewriting by me or under the direction of the court reporting company, and that the transcript is a true and accurate record of the foregoing proceedings.

Debra Wilenskv

Official Reporter . Neal R. Gross & Co., Inc.

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BRUNSWICK STEAM ELECTRIC PLANT Units 1 & 2

Extended Power Uprate

Brenda Mozafari

NRR Senior Project Manager Division of Licensing Project Management

April 23, 2002



- BWR4/Mark I
- 20 percent power uprate from OLRTP
- Constant reactor dome operating pressure
- •5 percent stretch uprate approved Nov 1996
- 2 part additional implementation (7% and 8%)

- BOP modifications
- ■GE14 fuel

Application

- Mostly follows ELTR1 and 2
- Some exceptions to ELTR1 and 2
- Non-risk-informed submittal
- Experience from Hatch, Monticello, Duane Arnold, Dresden/Quad Cities, and Clinton

BRUNSWICK UNITS 1 & 2 EXTENDED POWER UPRATE

ACRS Thermal- Hydraulic Phenomena Subcommittee Meeting April 23, 2002

Reactor Systems Branch BWRs and Fuel Performance Section

Zena Abdullahi: Lead Reviewer

AGENDA

- Review Scope
- Review Approach
- Background on the Brunswick Units
- Challenging Areas of Review
- Conclusion

REVIEW SCOPE

- Reactor Core and Fuel Performance
- Reactor Coolant System and Connected Systems

- Engineered Safety Features
- Standby Liquid Control System
- Reactor Safety Performance Evaluation

Review Approach

 Reviewed the BSEP Units 1 and 2 EPU safety analysis report (NEDC-33039P)

- Used applicable SRP sections
- On-site technical review /audit
- RAI process

BSEP Units 1 and 2 Background

8

BWR/4 -Mark I

Implement EPU in 2 phases

- 2nd batch of GE 14 fuel
- MELLLA rod line.
- implement EPU 2003 and 2004.

BSEP Units

- similarity
- differences

Bounding analysis

- ► Consider differences
 - Analyze limiting unit

Deviations

- SLMCPR evaluation
- the limiting transient analyses and the OLMCPR evaluation
- the stability Option III setpoints calculations
- ► the ECCS-LOCA performance evaluation approach
- Audited Deviations
- Reviewed Unit 1 Cycle 14 reload analyses

9

Concluded deviations acceptable

ATWS

- PUSAR peak vessel pressure of 1492 psig (1500 psig allowable).
- Due to low margin, staff performed more in-depth review
- Staff questioned
 - Imiting unit, with full bypass capacity analyzed for PRFO event
 - Unit 2 with larger bypass capacity (80.6 % v.s. 20.26% EPU steam flow)
- CP&L confirmed
 - ► ATWS analysis based on Unit 1 (limiting for LOOP and MSIVC)

ATWS

CP&L reanalyzed

- PRFO ATWS event based on Unit 2.
- Reanalyzed PRFO event based on plant-specific data
- Yielded lower peak vessel pressure of 1487 psig

Staff finds BSEP Unit 1 and 2 meet the requirements in 10 CFR 50.62 and the ATWS acceptance criteria

Standby Liquid Control

- No SLC relief valve margin evaluation in PUSAR
- Staff requested evaluation
- ATWS analysis assumed
 - SLC start to inject, later of
 - BIIT
 - ATWS-RPT occurs + 120 seconds
- Initial BSEP SLC relief valve evaluation resulted with negative margin.
 - Evaluation based on GE data.

Standby Liquid Control

CP&L re-evaluated the SLC relief valve margin based on

- Predicted dome pressure
- Two pump system losses based on plant-specific tests
 - Original system losses based on 1984 GE evaluation
- Plant-specific elevation head calculation

Resulted in a low SLC relief valve margin

- Staff concluded
 - margin positive but low.

- CP&L

- acknowledges low margin
- plans to make some margin improvement modifications in the future

SLC License Condition

SE approves 20 percent uprate

- SLC shutdown capability
 - Increase boron (660 ppm to 720 ppm)
 - Loading of 2nd batch of GE 14 fuel
- ► BSEP achieve EPU with 2nd batch of GE14 fuel.
- Amendment not submitted.

License Condition

- Requires amendment request
 - Changes to TS 3.1.7, "Standby Liquid Control (SLC) System."
- ► 6 months before implementation



SRXB CONCLUSIONS

- Licensing analyses are based on NRC-approved methods, codes and acceptance criteria
- BSEP EPU SAR is consistent with NRC-accepted guidelines and generic analysis for evaluating the impact of the extended power uprate on safe operation of the plant, except for the discussed deviations
- Deviations were presented to the Committee during the Clinton and the CPPU topical report meetings. (NEDC-32989P and NEDC-33004P)
- The staff finds that CP&L provided sufficient bases to support operation of BSEP Units 1 and 2 at the proposed power level of 2923 MWt.

BRUNSWICK STEAM ELECTRIC PLANT UNITS 1 AND 2 EXTENDED POWER UPRATE

STAFF RISK ASSESSMENT REVIEW

Donald Harrison, NRR

APRIL 23, 2002

STAFF RISK ASSESSMENT REVIEW

 Licensee Submitted Risk Information for Insights and to Ensure No New Vulnerabilities Created

- Internal Events
- External Events
- Shutdown Operations
- ► PRA Quality
- Staff SEs on IPEs and IPEEEs

OVERALL EPU RISK CONCLUSIONS

OVERALL RESULTS (Based on Sensitivity #5 - Worst Case)

- ► Internal Events CDF ~2.7E-5/yr LERF ~4.8E-6/yr
- ► External Events Fire CDF ~3.6E-5/yr Winds CDF ~4.0E-6/yr
- Shutdown Operations Negligibly Small Impact

LICENSE APPLICATION ACCEPTABLE

- Meets Deterministic Requirements
- No Changes Identified in Management of Risks
- No New Vulnerabilities Identified
- No Issues Identified That Would Question Adequate Protection and Base Risk Values Do Not Warrant Denial of the License Application

EPU HRA Evaluation

- The Only HEPs Re-Calculated for EPU Involve RPV Power/Level Control During an ATWS
 - The Operator Response Times used in the Current PSA are Shorter than the Time Available Under EPU for Most of the Typically Affected HEPs
 - Manual Scram, Initiating SLC, Inhibiting ADS, Initiating RPV Injection Sources, Initiating Emergency Depressurization, Initiating SPC
- SER Includes Statement that these HRA Methodologies Have Not Been Formally Reviewed/Approved by NRC
 - Commonly Used and Accepted Methods
 - Can Help Focus Reviews and Provide Comparative Insights into Relative Importance and Change in Importance of HEPs

BRUNSWICK UNITS 1 AND 2 POWER UPRATE

ACRS

APRIL 23, 2002

PLANT AND CONTAINMENT SYSTEMS, NRR

Richard Lobel

SPECIFIC AREAS OF REVIEW

- MAIN STEAM ISOLATION VALVES
- RHR SUPPRESSION POOL COOLING, CONTAINMENT SPRAY COOLING AND FUEL POOL COOLING
- CONTAINMENT SYSTEM PERFORMANCE NET POSITIVE SUCTION HEAD
- POST-LOCA COMBUSTIBLE GAS CONTROL SYSTEM
- MAIN CONTROL ROOM ATMOSPHERIC CONTROL SYSTEM
- STANDBY GAS TREATMENT SYSTEM

SPECIFIC AREAS OF REVIEW (CONT.)

- SPENT FUEL POOL COOLING SYSTEM
- SERVICE WATER, COMPONENT COOLING WATER AND TBCC WATER SYSTEMS
- **ULTIMATE HEAT SINK**
- POWER DEPENDENT HVAC SYSTEMS
- LIQUID WASTE, GASEOUS WASTE, AND OFF-GAS SYSTEMS
- HIGH AND MODERATE ENERGY LINE BREAKS

CONTAINMENT SYSTEM PERFORMANCE

- ANALYSIS METHODS CONFORM WITH ELTR1, APPENDIX G
 - M3CPT CODE FOR SHORT TERM RESPONSE
 - LAMB CODE FOR BLOWDOWN
 - SHEX CODE FOR LONG TERM RESPONSE
- NRC CALCULATIONS FOR ANOTHER MARK I CONTAINMENT PROVIDE AN INDEPENDENT ASSURANCE OF THE ADEQUACY OF THE METHODS USED FOR BRUNSWICK UNITS 1 AND 2
- NEW ASSUMPTIONS FOR CONTAINMENT ANALYSES:

PARAMETER

CURRENT

<u>EPU</u>

SWS TEMPERATURE POOL COOLING DECAY HEAT (ANSI/ANS 5.1 1979) 90°F CONTAINMENT SPRAY NOMINAL $92^{\circ}F$ RHR POOL COOLING NOMINAL + 2σ

DBA LOCA CONTAINMENT ANALYSIS RESULTS

CHANGE WITH INCREASE IN POWER FROM CURRENT RTP TO EPU SAME ANALYSIS METHODS

1	PARAMETER	AT CURRENT RTP	<u>AT EPU</u>	Δ	LIMIT
	Peak Drywell Pressure (psig)	44.2	46.4	2.2	62
	Peak Drywell Temperature (°F)	290.4	293.0	2.6	340 (ATIM) 300 (WALL)
	Peak Bulk Pool Temperature (°F)	197.9	207.7	9.8	220
	Peak Wetwell Pressure (psig)	30.5	31.1	0.6	62

NPSH OF ECCS PUMPS

3.1 PSI CONTAINMENT PRESSURE IS REQUIRED TO MEET REQUIRED NPSH FOR RHR PUMP

- 2.6 PSI IS REQUIRED FOR CONTAINMENT SPRAY PUMP
- 5.0 PSI CONTAINMENT OVERPRESSURE USED

• 11.3 PSIG IS CALCULATED MINIMUM WETWELL PRESSURE

PARAMETER	W/O CONTAINMENT SPRAY	W/CONTAINMENT SPRAY	
Wetwell Pressure	25.5	11.3	
(Psig) Wetwell Temperature (°F)	207.7	206.9 (207.7 used in analysis)	

SPENT FUEL POOL COOLING

- CONSISTS OF TWO INDEPENDENT SFP COOLING TRAINS: ONE PUMP AND ONE HEAT EXCHANGER EACH.
- MAINTAINS SFP TEMPERATURE < 150 F</p>
- HEAT TRANSFERRED TO RBCCW SYSTEM
- RHR SYSTEM BACKUP (E.G., FULL CORE OFFLOAD)
- ALSO, SUPPLEMENTAL SFP COOLING SYSTEM.

BACKUP TO RHR SFP COOLING

 WITH SWS TEMPERATURE = 95 F, SFP WATER
 TEMPERATURE REMAINS BELOW 150 F FOR NORMAL AND FULL CORE OFFLOAD

SPLB CONCLUSION

 ALL BALANCE OF PLANT AND CONTAINMENT SYSTEMS COMPLY WITH NRC REGULATIONS AND GUIDANCE AT EPU CONDITIONS

OVERALL CONCLUSIONS

- Analyses are based on NRC-approved analytical methods and codes
- On-site audit confirmed compliance to staff approved methodology
- EPU SAR is consistent with NRC-accepted guidelines and generic evaluations
- Thermal limits and the applicable safety analyses would be reanalyzed or reconfirmed using NRC approved core reload analyses methodology