VERMONT YANKEE NUCLEAR POWER CORPORATION

185 OLD FERRY ROAD, PO BOX 7002, BRATTLEBORO, VT 05302-7002 (802) 257-5271

March 28, 2002 BVY 02-20

U.S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D.C. 20555

Reference:

a) Letter, VYNPC to USNRC, "Removal of Primary Containment

Isolation Valve Table, Revised SBGT Heater Rating and Miscellaneous Administrative Changes," BVY 01-85, dated

November 20, 2001.

Subject:

Vermont Yankee Nuclear Power Station License No. DPR-28 (Docket No. 50-271)

Clarifying Information for Proposed Change No. 251

Following discussion with the Staff on March 13, 2002, this letter provides a copy of a calculation, VYC-2130 "SBGT Heater Power Requirement," referenced in our earlier submittal and explains how the incoming air temperature assumption was determined.

VYC-2130, establishes the required heater output of the Standby Gas Treatment system (SBGT) in kW necessary to ensure that the Relative Humidity (RH) of the air entering the SBGT charcoal filters is $\leq 70\%$. This calculation makes an assumption that the maximum air temperature entering the SBGT heater is equal to 150° F with a relative humidity of 100%, which ensures that the calculated heater output is conservative.

The 150° F entering temperature is conservative based on the following:

- Reactor Building temperature as calculated in VYC-2066, "Post LOCA Reactor Building Heatup Analysis Using the Gothic Computer Program," does not exceed 150°F. Additionally, the actual temperature of the air entering the SBGT heater will be considerably lower. The SBGT inlet air is taken from Reactor Building elevations 252', 280', and 303' in the following proportions: 50% (El. 280'), 25% (El. 252'), and 25% (El. 303'). Based on the temperatures determined in VYC-2066, the maximum SBGT heater inlet temperature is estimated to be approximately 113° F.
- Use of a conservatively high inlet air temperature will also ensure a conservative calculation of the maximum required heater power output. At a given % RH, air at a higher temperature will retain a greater amount of water than air at a lower temperature. Therefore, for a given mass flow rate more heat input will be required to affect a given reduction in RH. For example, VYC-2130 calculates a required heat input of 7.1 kW to raise the temperature of the air from 150° F to 165.1° F (reduces RH to 70%). If the inlet air temperature is assumed to be 113° F, a heat input of approximately 6.5 kW would be required to raise the temperature to approximately 125° F and reduce RH to 70%.

V00/

The attachment to this letter is a copy of VYC-2130, Revision 0, entitled "SBGT Heater Power Requirement." This calculation is current as of the date of this submittal and it is not Vermont Yankee's intent to maintain the docket current with regard to future changes to this calculation.

Additionally, this clarifying information does not alter the no significant hazards consideration conclusion or the environmental impact conclusion contained in our original submittal.

If you have any further questions, please contact Mr. Jeff Meyer at (802) 258-4105.

Sincerely,

VERMONT YANKEE NUCLEAR POWER CORPORATION

Michael A. Balduzzi

Senior Vice President and Chief Nuclear Officer

STATE OF VERMONT)
)ss
WINDHAM COUNTY)

Then personally appeared before me, Michael A. Balduzzi, who, being duly sworn, did state that he is Senior Vice President and Chief Nuclear Officer of Vermont Yankee Nuclear Power Corporation, that he is duly authorized to execute and file the foregoing document in the name and on behalf of Vermont Yankee Nuclear Power Corporation, and that the statements therein are true to the best of his knowledge and belief.

Mary J. Dower, Notary Public

My Commission Expires February 10, 2003

Attachment

cc:

USNRC Region 1 Administrator USNRC Resident Inspector - VYNPS USNRC Project Manager - VYNPS Vermont Department of Public Service This document contains Vermont Yankee proprietary information. This information may not be transmitted in whole or in part to any other organization without permission of Vermont Yankee.

	VY CALCULAT	ON TITLE PAGE	
VYC-2130	0	N/A	N/A
VY Calculation Number	Revision #	Vendor Calculation	
Title: SBGT Heater Power	er Requirement		
57.50			
QA Status: SC		Operating Cycle Number	N/A
Calculation Supports A Des	ign Change/Specification?	∏ Yes ⊠ No	N/A VYDC/MM/TM/Spec. No.
Calculation Supports An Inc	lependent Analysis?	′es ⊠ No	1
		n.c.	ence
Calculation Done as a Study	Only? Yes N	10	TROLLED COPY ORMATION ONLY
Safety Evaluation Number:	N/A	- Toron	TRULINGN ONL
Superseded Calculation Nur	nber, Title, Revision: N/A	UNCO	TROLLED CO. ONLY ORMATION ONLY
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Review and Approval: (Pri	nt and Sign Name)	\'	
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Preparer: Corl D. E.	Silvia G. Westerlind	ilva la	Date: 11 2 00
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Interdiscipline Revie	wer(s): Don Garbe	deles	Date: 11/2/00
	V		
Independent Reviewe	er(s): Bill Timofeev	1 miles	Date: 11-2-00
1	· /-		
Approved:	CARLO, FAM	<i>s</i> 2	Date: 11/8/00
Open Items Associated with	Calculation? Yes	⊠ No ☐ Closed	Total No. Pages in Package (including all attachments)
			13 pages
Installation Verification			
	ately reflects plant as-built co	onfiguration, OR	
□ N/A, calculation a	does not affect plant configura	ation	
SiLVIA WEST	erlind / Silvia	ignature /	II/B 00 Date
	Page I of 9 Pa	ges (body of calculation)	

VY CALCULATION DATABASE INPUT FORM

v	YC-2130 0	N/A	N/A
	YC-2130 0 culation/CCN # Revision #	Vendor Calculation #	Revision #
Vendor Na	me: N/A	PO Number: N/A	
Originatin	Design Engineering, Fluid Systems		
Implement	ation Required: Yes 🛛 No		
	pment ID Number(s): EUH-2, EUH-4		
Asset/Syst	em ID Number(s): 1-125 (Standby Gas Treatment)		
Keywords	SBGT (Standby Gas Treatment), Heater		
General Ref	erences		,
Reference #	Reference Title (including Rev. No. and Date, if applicable) (So	ee App. A, Section 3.1.7 for Guidanc	e) Critical Ref (√)
1.	Document SGT, Rev. 0, Design Basis Document for S Secondary Containment	tandby Gas Treatment System	1/ ,
2.	ASHRAE Fundamentals, 1989		
4.	SPUCSF-042: "Setpoint Program Uncertainty Analysi	s Functional Screening	
3.	Justification", dated 7/27/00	, , , , , ,	
4.	Marks', "Standard Handbook for Mechanical Engineer	s", Eighth Edition, Chapter 1:	5
5.	VYNPC Technical Specifications		
6.	VYNPC Routine Work Order 99-009855-000, 10/06/1	999	
7.	VYC-2066 Rev.0: "Post LOCA Reactor Building Heat	up Analysis Using GOTHIC	·
	Computer Program", dated 5/31/00		
Design Inpu	t Documents - The following documents provide design	on input to this calculation. (Re	efer to Appendix A, section 4 Critical Ref (√)
Document#	Document Title (including Rev. No. and I	Date, if applicable)	
7.	VYC-2066 Rev. 0, "Post-LOCA Reactor Building Heat Computer Code"		THIC
·	SPUCSF-042: "Setpoint Program Uncertainty Analysis	is Functional Screening	
3.	Justification", dated 7/27/00		
Decian Out	put Documents - This calculation provides output to the	e following documents. (Refe	r to Appendix A, section 5)
Document #	Document Title		Critical Ref (V)
	Document SGT, Rev. 0, Design Basis Document for S	Standby Gas Treatment System	m/
1.	Secondary Containment		
		<u></u>	
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1.0 Introduction

This calculation determines the minimum required Standby Gas Treatment heater power output required to ensure that the relative humidity of the air entering the charcoal filter beds is ≤70% [1]

2.0 Analysis

The following basic psychrometric equation set will be used to determine the heat input required to reduce the relative humidity of the incoming air from the worst-case reactor building conditions to 70% RH at the new dry bulb temperature. The equation set is from ASHRAE Fundamentals [2]

$$_{1}q_{2} = m_{a}(h_{2} - h_{1})$$
 (1) (Ref.2, pg. 6.16, Eq. 40)

$$h = 0.240t + W(1061 + 0.444t)$$
 (2) (Ref. 2, pg. 6.13, Eq. 30)

$$W = 0.62198 \left(\frac{p_w}{p - p_w} \right)$$
 (3) (Ref. 2, pg. 6.12, Eq. 20)

$$\phi = \frac{P_w}{p_{vol}}$$
 (4) (Ref. 2, pg. 6.13, Eq. 22)

$$\phi = \frac{p_w}{p_{wr}}$$

$$m_a = 60 \frac{V_m}{v_1}$$
(4) (Ref. 2,

where $_1q_2$ = heat input required to raise air temperature from t_1 to t_2 , BTU/hr

= mass flow of dry air, lbm/hr

= enthalpy of moist air, BTU/lbm dry air h

= dry-bulb temperature, °F

W = humidity ratio of moist air, lbm water / lbm dry air

= partial pressure of water vapor in moist air, psia p_w

= total pressure of moist air, psia p

= relative humidity

= pressure of saturated water vapor, psia p_{ws}

 V_{m} = volumetric flow of moist air, cfm

= specific volume of dry air at point 1, ft³/lbm dry air ν_{i}

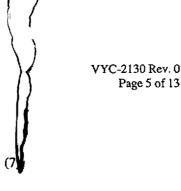
Rearranging Eq. 4 and substituting into Eq. 3 yields:

$$W = 0.62198 \left(\frac{\phi \ p_{ws}}{p - \phi \ p_{ws}} \right) \tag{6}$$

SBGT Heater Power Requirement

Solving for p_{ws} yields:

$$p_{ws} = \frac{pW}{0.62198\phi} \frac{1}{\left(1 + \frac{W}{0.62198}\right)}$$



Additionally, the heat input required to increase air from temperature, t_1 , to temperature, t_2 , in terms of temperature and a constant humidity ratio can be determined by substituting Eq. 2 into Eq. 1. As well, Eq. 5 can be substituted into Eq. 1. These operations yield:

$${}_{1}q_{2} = \frac{V_{m} \cdot 60}{V_{1}} \left[0.240 \left(t_{2} - t_{1} \right) + 0.444 W \left(t_{2} - t_{1} \right) \right]$$
 (8)

For the problem at hand, the final air temperature is an unknown. However, the beginning and final relative humidity, the total pressure, the flow rate and the inlet temperature are known. Therefore, Eq. 7 can be solved to determine the final pressure of saturated water vapor at the heater outlet temperature. Looking up the saturated water vapor pressure will yield the final temperature.

With the outlet temperature now known, Eq. 8 can be solved to provide the total required heat input.

3.0 Inputs/Outputs/Assumptions

The following input assumptions are made:

- SBGT heater inlet conditions, 150°F at 100% RH

 SBGT heater outlet required relative humidity, 70%
 SBGT heater air flow, 1650 SCFM (1500 SCFM +10% margin)
 Humidity ratio of moist air, W=.21273 lbm water/lbm dry air
 (Ref. 2, pg.6.5, Table 1)
- It is assumed that a maximum of 3% heater current phase variance exists; this is a conservative assumption as measurements (Attach.B) indicate that the imbalance between the three phases is insignificant (less than 1%).
- Specific volume of dry air: v₁=20.589 Ft³/lbm at t₁=150°F and v₁=17.875 Ft3/lbm at t₁=133°F (Ref.2, Table 1)

The heater inlet conditions are selected to produce the maximum required heat input, as defined in equations (1) and (8). As illustrated in equation (8), the heater inlet conditions that result in the maximum temperature differential across the heater, (t_2-t_1) , and the highest humidity ratio, W, should be selected. Thus, for this calculation, the post-LOCA Reactor Building conditions determined in Ref.7 are used, i.e. heater inlet temperature of 150°F, as these conditions were found to bound the system design conditions, as shown in section 4.0 below.

4.0 Results

As described in Section 2, the heater outlet temperature is determined based upon the required outlet relative humidity. Solving for the saturated water vapor pressure at the heater outlet conditions:

$$p_{ws} = \frac{p\vec{W}}{0.62198\phi} \frac{1}{(1+W_{0.62198})}$$

$$= \frac{14.7 \cdot 0.212730}{0.62198 \cdot 0.70} \frac{1}{(1+0.212730_{0.62198})}$$

$$= 5.352 \text{ psia}$$

From Table 2 of Ref. 2, the corresponding dry-bulb temperature is determined by linear interpolation:

$$t = \left(\frac{5.352 - 5.3422}{5.4685 - 5.3422}\right) (166 - 165) + 165$$
$$= 165.1^{\circ}F$$

The required heat input can now be determined:

$${}_{1}q_{2} = \frac{V_{m} \cdot 60}{v_{1}} [0.240(t_{2} - t_{1}) + 0.444W(t_{2} - t_{1})]$$

$$= \frac{1650 \cdot 60}{20.589} [0.240(165.1 - 150) + 0.444 \cdot 0.212730(165.1 - 150)]$$

$$= 24283.5 BTU/hr = 7.1 kw$$

Alternately, a calculation of the required heat input at design conditions is also performed:

From Ref.1 the heater inlet temperature is t_1 =133 °F, thus the corresponding humidity ratio from Ref.2 is W=0.122855 and the specific volume of dry air is 17.875 Ft³/lbm. The saturated vapor pressure becomes:

$$p_{ws} = \frac{14.7 \cdot 0.122855}{0.62198 \cdot 0.70} \frac{1}{(1 + 0.122855 / 0.62198)}$$
$$= 3.464 \text{ psia}$$

From Table 2 of Ref.2 the corresponding dry bulb temperature is determined as follows:

$$t = \left(\frac{3.464 - 3.4548}{3.44226 - 3.4548}\right) (148 - 147) + 147$$

=147.103°F

Thus the heat input at design conditions becomes:

$${}_{1}q_{2} = \frac{V_{m} \cdot 60}{v_{1}} [0.240(t_{2} - t_{1}) + 0.444W(t_{2} - t_{1})]$$

$$= \frac{1650 \cdot 60}{17.875} [0.240(147.1 - 133) + 0.444 \cdot 0.122855(147.1 - 133)]$$

$$= 23001.9 BTU/hr = 6.742kw$$

Therefore the heater power required to reduce the relative humidity of the incoming air from the worst-case reactor building conditions to 70% would be 7.1 kW. Surveillance tests performed on the SBGT System require readings of the heater phase current and voltage and the determination of the heater power (OP-4117). However, in order to ensure heater operability, namely a heater output of 7.1 kW, the heater power determined during the surveillance test must be higher than this value to account for the uncertainties associated with readings of voltage and current. The following uncertainties are applied to the calculated power of 7.1 kW:

1. 10% Instrument error uncertainty - Ref. 3

While the OP-4114 requires current measurement for all three phases and the selection of the lowest value to calculate the heater power, only one phase voltage is being measured (Bus 9(8)) during the surveillance test according to procedure. It is presumed that the three phases could be slightly unbalanced. Therefore an uncertainty accounting for voltage variance between any two phases should be considered. It is assumed that a maximum of 3% difference between the lowest and the highest phase voltage could exist. This is a conservative assumption as indicated by the phase voltage measurements on the attached Work Order (Ref.6/pg.9). Thus, it will be conservative to assume that the voltage being measured is the lowest of the three phases. Then an adjustment to increase the measured voltage by 3% should be made. This adjustment translates into a power uncertainty of 3.%, as shown:

2 3.0% phase variance uncertainty

Given a three-phase voltage and current at the heater, the heater power output is determined as:

$$P = \sqrt{3} (VxI)$$
 Ref. 4

V- = heater phase voltage [volts]
I- =heater phase current [ampers]

Then the corrected power for phase variance becomes

$$P_{corrected} = \sqrt{3} (1.03 VxI) = 1.03 \sqrt{3} (VxI) = 1.03 xP$$
, thus

For conservatism, the two uncertainties above, the instrument and the phase variance uncertainties, are added and the required power output for the SGT System heater will be determined as follows:

Power Uncertainty = 10% Instrument Error + 3.0% Phase Variance = 13.0%

$$P_{required} = 1.13xP_{analytical} = 1.13x7.1kw = 8.02kw$$

5.0 Conclusion

This calculation determined that the required power for the SBGT System heater is 8.02 kW. This value represents the heat input needed to reduce the relative humidity of incoming air from the worst-case reactor building conditions to 70% including instrument and phase variance uncertainties. The Technical Specification (Ref. 5/pg.152) requires at least 9 kW heater input therefore providing sufficient margin to the analytically derived heater power. This calculation affects the information presented in the SBGT Design Basis Document (DBD). A DBD change needs to be initiated to include the required SBGT heat input for the most bounding reactor building conditions. No 50.59 Safety Evaluation is required.

6.0 References

- 1. Document SGT, Rev. 0, Design Basis Document for Standby Gas Treatment System / Secondary Containment
- 2. ASHRAE Fundamentals, 1989
- 3. SPUCSF-042: "Setpoint Program Uncertainty Analysis Functional Screening Justification", dated 7/27/00
- 4. Marks', "Standard Handbook for Mechanical Engineers", Eighth Edition, Chapter 15
- 5. VYNPC Technical Specification
- 6. VYNPC Routine Work Order 99-009855-000, 10/06/1999 (Attch.B)
- VYC-2066 Rev.0: "Post LOCA Reactor Building Heatup Analysis Using GOTHIC Computer Program", dated 5/31/2000

Attachment A:

	•		A THONK THE MELLY EV	NDA 6	Page9 of13
		VY CALCUL	ATION REVIEW FO	JKIM	
Calculation Number:	VYC-2130	Revision Nu	mber: 0	CCN Number:_	NA
Title: <u>SBGT Heater P</u>	ower Requireme	<u>nt</u>			
Reviewer Assigned:	W. Timofeev		Required	Date: <u>NA</u>	_
☐ Interdiscipline Rev	riew 🛛 Indep	endent Review			
Comments*			Resolution		
7. Pg. 4, 5 & 6 - Equa 8. Pg. 6 (Bus 9(8)) - S sentence "to calcul 9. Pg. 7 - In Conclus 10. Pg. 5, - Ref. W=2	quation (5) Form – should reacted in the property of the prope	where is it used? should be a ref. for 9KW of V 10/10 tached to the end of the ref. fety Eval. is not applicable page 6.5, Table 1 @150°F	Silvis 1	r lo jo uncurtainty on t	\ 1115100
Reviewer Sig Method of Review:	_	Date 'Analysis Review	Calculation Pr	eparer (Comments Resolved)) Date
Method of Keview:	☐ Alternative ☐ Qualification	Calculation	Reviewer Sign	nature (Comments Resolved)	/ II/2/av Date
*Comments shall be interpretation of issu	specific, not gen ies. Questions sl	eral. Do not list questions on ould be asked of the prepara	or suggestions unle arer directly.	ss suggesting wording to ens	ure the correct

VERMONT YANKEE NUCLEAR POWER *** Routine Work Order ***

99-009855-000 (C)

Attachment B

	MACKIN, TIMOTHY	Start Date: 10/06/19		Action Code: PLANNED PMS
Requester : I	CONALD GARBE	Shutdown : NORMAL O		Priority : 2 START AND COM
Planner : N	iackin, Timothy	Parts Reqd:		Project No : 5320-5320
Reference :		Area Code : 480AC	_	Date Regrd : 10/05/1999
G/L Overlay:		CWD : 1427		Late Date :
WOR Number : 9	99-041517	WOR Entry Date: 28 S		Frequency :
•	•		•	Drawing No : G-191301 SH.1 Model No. : TYPE W
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	TR EUH-2	WORK ORDER CLAS	STETCATION	***************************************
		PRIORITY: 2		
Safety Class:	SCE Fire	Protection: '	Environmen	nt Qual: N Class. of Work: 0/E
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	Work Permit AP0502			[X] M. Rule Risk Significant
[] ANI		(X) Housekeeping Zon	e AP-6024	ZN-V
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Accepted by Em	mp# : Signatu	re: Asse	et Downtime	e: Meter Reading:
Accepted by Da	te :/			VERMONT YANKEE DESIGN ENGINEERING
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				ATTACHMENT PAGE 10 OF 13

VERMONT YANKEE NUCLEAR POWER *** Routine Work Order *** 99-009855-000 (C)

Page 2 of 5

*** Closed ***

		MCC-9A				Revision	No: 1		
Asset/(Cat	: MCC-9A		000					
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		C PHASE	12.67	A	MPS			,	
	2.	MEASURE	AND RECOR	D BUS VOL	TAGE.				
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		A - C	_486	vol/	rs				
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		AMMETER	VY#	L-2586	CAL I	OUE DATE	9/30/0	0	
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									ATTACHMENT PAGE 11 " 13

DATE/TIME PRINTED: 26 Oct 2000 15:12:38

VERMONT YANKEE NUCLEAR POWER *** Routine Work Order *** 99-009855-000 (C)

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*** Closed ***

Asset : MCC-9A-2D

Revision No: 1

Asset/Cat : MCC-9A-2D

CUBICLE, MCC 000

NOTES -----

Subject

Date Entered

PACKAGE & CLOSE OUT NOTES

11/02/1999

AMY KELLOM

WO PACKAGE RETURNED TO PLANNER

SS INIT: KAG FOR CJW 10/13/99

AS FOUND: NORMAL OPS

CORRECTIVE ACTIONS: VOLTAGE & CURRENT READINGS ON 9KW HEATERS

M/TE USED: MULITMETER 6241 DUE 7/31/00

CLAMP ON AMMETER L-2586 DUE 9/30/00

PROBABLE CAUSE: NA

PMT: NONE

NO DISCREPANCIES, FOLLOW UP RECOMMENDATIONS, DISPOSITION OR JO FILE REQUIRED.

SUPERVISOR VERIFY PROPER AREA RESTORATION/DECON

NO FORMS

K.GAMACHE, AAG, 10/13/99, WLS, A.KELLOM

PERILIDIAT YANKEE DESIGN ENDEREEMILL

CALCULATION NO. VYC-2130 YEV.O

_PAGÉ_12 - OF_13_

DATE/TIME PRINTED: 26 Oct 2000 15:12:38

VERMONT YANKEE NUCLEAR POWER *** Routine Work Order *** 99-009855-000 (C)

Page 4 of 5

*** Closed ***

Asset : MCC-9A-2D

Revision No: 1

Asset/Cat : MCC-9A-2D

000

CUBICLE, MCC

NOTES ----

Subject

Date Entered Entered By

WO NOTES

10/13/1999

ALAN GASPARDINO

TO RJK FOR CLOSE-OUT. AAG 10=13=1999.

TO E1 CREW. AAG 10-13-1999.

RTND TO MAIN W.O. FILE, FOR RESCHEDULING. AAG 10-05-1999.

TO E1 CREW. AAG 10-04-1999.

WORK ORDER IS IN THE MAIN FILE. TEM 10-4-1999

HAVE A CALL IN TO D. GARBE ASKING WHAT IS REQUIRED OF THE INFORMATION TAKEN PER THIS WORK ORDER. HE REQUESTS A COPY OF THE READINGS ALONG WITH VOLTMETER AND AMMETER VY NUMBERS AND CAL DATES BE FORWARDED TO HIM.

CHANGED THE ASSET NUMBER TO REFLECT THE MCC CUBICLE THAT FEEDS THE HEATER. THIS IS WHERE THE WORK WILL BE PERFORMED.

TEM

10-4-1999

VERMONT YANKEE DESIGN ENGINEERING

CALCULATION NO. YYC-2130 YEV. 6

ATTADIMENT PAGE 13 OF 13