

FEB 12 1981

Docket No. 50-263

Mr. L. O. Mayer, Manager
Nuclear Support Services
Northern States Power Company
414 Nicollet Mall - 8th Floor
Minneapolis, Minnesota 55401

Dear Mr. Mayer:

On January 9, 1981 the Commission issued Facility Operating License No. DPR-22 to operate the Monticello Nuclear Generating Plant. Appendix A and Appendix B Technical Specifications were included as part of this license.

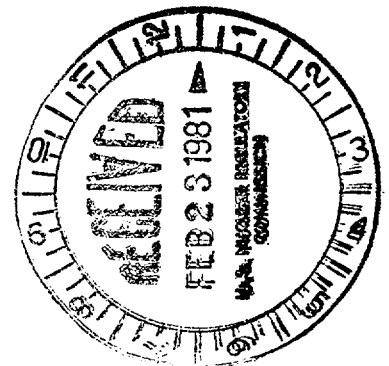
Page 147 of the new Appendix A Technical Specifications was inadvertently omitted from these Technical Specifications when issued. Transmitted with this letter is a copy of the omitted page. Please incorporate this page into all copies of the Appendix A Technical Specifications for the Monticello facility.

Sincerely,

Thomas A. Ippolito, Chief
Operating Reactors Branch #2
Division of Licensing

Enclosure:
Page 147

cc w/enclosure:
See next page



8103050/26

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Mr. L. O. Mayer
Northern States Power Company

- 2 -

cc:

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Citizens Association (MECCA)
Energy Task Force
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Executive Director
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1935 W. County Road B2
Roseville, Minnesota 55113

Mr. Steve Gadler
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St. Paul, Minnesota 55108

U.S. Nuclear Regulatory Commission
Resident Inspectors Office
Box 1200
Monticello, Minnesota 55362

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Mr. D. S. Douglas, Auditor
Wright County Board of Commissioners
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Director, Criteria and Standards
Division
Office of Radiation Programs (ANR-460)
U. S. Environmental Protection Agency
Washington, D. C. 20460

U. S. Environmental Protection Agency
Federal Activities Branch
Region V Office
ATTN: EIS COORDINATOR
230 South Dearborn Street
Chicago, Illinois 60604

Bases 3.6 and 4.6 - Continued

The requirements for cold bolt-up of the reactor vessel closure are based on the NDT temperature plus 60°F which is derived from the requirements of the ASME Boiler and Pressure Vessel Code to which the vessel was built. The NDT temperature of the closure flanges, adjacent head and shell material, and stud material is a maximum of 10°F. The minimum temperature for bolt-up is therefore $10^{\circ} + 60^{\circ} = 70^{\circ}\text{F}$. The neutron radiation fluence at the closure flanges is well below 10^{17} n/cm² (E>1 MEV) and therefore radiation effects will be minor and will not influence this temperature.

3.6/4.6 BASES

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