

P21 94016  
1P.

# VELAN VIA FAX

Head Office (514) 748-8635  
Quotations (514) 748-7882

Plant 1 (514) 748-8635  
Plant 2 (514) 341-3032  
Plant 3 (802) 882-4014  
Plant 4 (514) 378-8885

NO. OF PAGES

1

FAX NUMBER: 301-504-2102

TO: BG & E

DATE: APRIL 13, 1994

ATTN: DAN MACDONALD

FROM: E.I. FRANCOIS

CC: CRAIG SLY, CALVERT CLIFFS

FAX: 410-260-2067

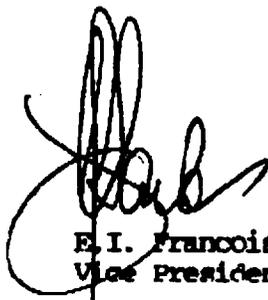
B. NILSSON, J. FARRELL

SUBJECT: UNDERSIZED VELAN ANTI ROTATION KEYS

Based on information which you provided we have reviewed our records which pertain to 6" Globe valves supplied to Calvert Cliffs. Our findings are that there was a design change in the early 70" to increase the depth of the key slot in stems supplied to Calvert Cliffs. It appears that since valves have been working satisfactorily over the years, valves were supplied with correct key size. The corresponding dimensional correction of key was apparently not formally incorporated by drawing revision.

We are reviewing other Globe Stem and Key drawings to ensure that this error does not apply to other valve sizes as well. This work is anticipated to take approximately 30 days. Upon completion of review we will issue a formal notification regarding our findings.

We trust that action generated meets with your acceptance. Should you require additional information, please feel free to contact us.



E.I. Francois  
Vice President, Quality Assurance

EIF/atq