Docket Nos. 50-454, 50-455 and 50-456, 50-457

Mr. Thomas J. Kovach Nuclear Licensing Manager Commonwealth Edison Company Post Office Box 767 Chicago, Illinois 60690

Dear Mr. Thomas J. Kovach

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The Commission has issued the enclosed Amendment No. 29 to Facility Operating License No. NPF-37 and Amendment No. 29 to Facility Operating License No. NPF-66 for the Byron Station, Unit Nos. 1 and 2, respectively, and Amendment No. 18 to Facility Operating License No. NPF-72, and Amendment No. 18 to Facility Operating License No. NPF-77 for Braidwood Station, Unit Nos. 1 and 2, respectively. The amendments consist of changes to the Technical Specifications in response to your application transmitted by letter dated January 25, 1989, supplemented February 3, 1989.

These amendments approve changes that modify specifications having cyclespecific maximum enrichment of reload fuel by replacing the values of those limits with a reference to a report entitled "Criticality Analysis of Byron and Braidwood Station Fuel Storage Racks" for the value of those limits.

A copy of the related Safety Evaluation is enclosed. A Notice of Issuance will be included in the Commission's next regular biweekly Federal Register notice.

Sincerely,

/s/ by originators

Stephen P. Sands, Project Manager Project Directorate III-2 Division of Reactor Projects - III, IV. V and Special Projects

Leonard N. Olshan, Project Manager Project Directorate III-2 Division of Reactor Projects - III, IV. V and Special Projects

#### Enclosures:

Amendment No. 18 to NPF-72 1. Amendment No. 29 3. to NPF-37

to NPF-66 Amendment No. 18 to NPF-77 2. Amendment No. 29 4.

Safety Evaluation

cc: w/enclosures See next page

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June 5, 1989

Docket Nos. 50-454, 50-455 and 50-456, 50-457

Mr. Thomas J. Kovach Nuclear Licensing Manager Commonwealth Edison Company Post Office Box 767 Chicago, Illinois 60690

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These amendments approve changes that modify specifications having cycle-specific maximum enrichment of reload fuel by replacing the values of those limits with a reference to a report entitled "Criticality Analysis of Byron and Braidwood Station Fuel Storage Racks" for the value of those limits.

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Sincerely,

Stephen P. Sands, Project Manager Project Directorate III-2

Division of Reactor Projects - III,

IV, V and Special Projects

Jean W. Dishe

Leonard N. Olshan, Project Manager Project Directorate III-2 Division of Reactor Projects - III, IV, V and Special Projects

#### Enclosures:

1. Amendment No. 29 to NPF-37

3. Amendment No. 18 to NPF-72

2. Amendment No. 29 to NPF-66

4. Amendment No. 18 to NPF-77

5. Safety Evaluation

cc: w/enclosures See next page Mr. Thomas J. Kovach Commonwealth Edison Company

CC:

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Commonwealth Edison Company Byron Station Manager 4450 North German Church Road Byron, Illinois 61010



## COMMONWEALTH EDISON COMPANY

DOCKET NO. 50-454

BYRON-STATION, UNIT-1

## AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 29 License No. NPF-37

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Commonwealth Edison Company (the licensee) dated January 25, 1989, supplement February 3, 1989, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
- 2. Accordingly, the license is amended by changes to the Technical Specification as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. NPF-37 is hereby amended to read as follows:

# (2) Technical Specifications

The Technical Specifications contained in Appendix A as revised through Amendment No. 29 and the Environmental Protection Plan contained in Appendix B, both of which are attached hereto, are hereby incorporated into this license. The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Paul C. Shemanski, Acting Director

Project Directorate III-2

Division of Reactor Projects - III,

IV, V and Special Projects

Attachment: Changes to the Technical Specifications

Date of Issuance: June 5, 1989



# COMMONWEALTH EDISON COMPANY

**DOCKET NO. 50-455** 

# BYRON STATION, UNIT 2

# AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 29 License No. NPF-66

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Commonwealth Edison Company (the licensee) dated January 25, 1989, supplemented February 3, 1989, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
- 2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. NPF-66 is hereby amended to read as follows:

# (2) Technical Specifications

The Technical Specifications contained in Appendix A (NUREG-1113), as revised through Amendment No. 29 and revised by Attachment 2 to NPF-60, and the Environmental Protection Plan contained in Appendix B, both of which are attached to License No. NPF-37, dated February 14, 1985, are hereby incorporated into this license. Attachment 2 contains a revision to Appendix A which is hereby incorporated into this license. The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Paul C. Shemanski, Acting Director

Vaul C. Sferrander

Project Directorate III-2 Division of Reactor Projects -- III, IV, V and Special Projects

Attachment: Changes to the Technical Specifications

Date of Issuance: June 5, 1989

# ATTACHMENT TO LICENSE AMENDMENT NOS. 29 AND 29 FACILITY OPERATING LICENSE NOS. NPF-37 AND NPF-66 DOCKET NOS. 50-454 AND 50-455

# Revise Appendix A as follows:

Remove Pages	<u>Insert Pages</u>
1-2	1-2
	1-2a
5-4	5-4
6-22	6-22

## CONTAINMENT INTEGRITY

- 1.7 CONTAINMENT INTEGRITY shall exist when:
  - a. All penetrations required to be closed during accident conditions are either:
    - 1) Capable of being closed by an OPERABLE containment automatic isolation valve system, or
    - 2) Closed by manual valves, blind flanges, or deactivated automatic valves secured in their closed positions, except as provided in Table 3.6-1 of Specification 3.6.3.
  - b. All equipment hatches are closed and sealed,
  - c. Each air lock is in compliance with the requirements of Specification 3.6.1.3,
  - d. The containment leakage rates are within the limits of Specification 3.6.1.2, and
  - e. The sealing mechanism associated with each penetration (e.g., welds, bellows, or 0-rings) is OPERABLE.

# CONTROLLED LEAKAGE

1.8 CONTROLLED LEAKAGE shall be that seal water flow supplied to the reactor coolant pump seals.

#### CORE ALTERATION

1.9 CORE ALTERATION shall be the movement or manipulation of any component within the reactor vessel with the vessel head removed and fuel in the vessel. Suspension of CORE ALTERATION shall not preclude completion of movement of a component to a safe conservative position.

# CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS

1.9.a The CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS, is a document that provides the maximum allowable fuel enrichment for storage. These limits shall be determined and submitted in accordance with Specification 6.9.1.10. Plant operation within these limits is addressed in individual Specifications.

# DIGITAL CHANNEL OPERATIONAL TEST

1.10 A DIGITAL CHANNEL OPERATIONAL TEST shall consist of exercising the digital computer hardware using data base manipulation and injecting simulated process data to verify OPERABILITY of alarm and/or trip functions.

# DOSE EQUIVALENT I-131

1.11 DOSE EQUIVALENT I-131 shall be that concentration of I-131 (microCurie/gram) which alone would produce the same thyroid dose as the quantity and isotopic mixture of I-131, I-132, I-133, I-134, and I-135 actually present. The thyroid dose conversion factors used for this calculation shall be those listed in Table III of TID-14844, "Calculation of Distance Factors for Power and Test Reactor Sites."

#### 5.3 REACTOR CORE

#### FUEL ASSEMBLIES

5.3.1 The core shall contain 193 fuel assemblies with each fuel assembly containing 264 fuel rods clad with Zircaloy-4, except that limited substitution of fuel rods by filler rods consisting of Zircaloy-4 or stainless steel or by vacancies may be made if justified by a cycle specific reload analysis. Each fuel rod shall have a nominal active fuel length of 144 inches. The initial core loading shall have a maximum enrichment of less than 3.20 weight percent U-235. Reload fuel shall be similar in physical design to the initial core loading. The enrichment of any reload fuel design shall be determined to be acceptable for storage in either the spent fuel pool or the new fuel vault. Such acceptance criteria shall be based on the results of the CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS.

## CONTROL ROD ASSEMBLIES

5.3.2 The core shall contain 53 full-length and no part-length control rod assemblies. The full-length control rod assemblies shall contain a nominal 142 inches of absorber material. All control rods shall be hafnium, clad with stainless steel tubing.

# 5.4 REACTOR COOLANT SYSTEM

# DESIGN PRESSURE AND TEMPERATURE

- 5.4.1 The Reactor Coolant System is designed and shall be maintained:
  - a. In accordance with the Code requirements specified in Section 5.2 of the FSAR, with allowance for normal degradation pursuant to the applicable Surveillance Requirements,
  - b. For a pressure of 2485 psig, and
  - c. For a temperature of  $650^{\circ}\text{F}$ , except for the pressurizer which is  $680^{\circ}\text{F}$ .

#### **VOLUME**

5.4.2 The total water and steam volume of the Reactor Coolant System is 12,257 cubic feet at a nominal  $T_{\rm avg}$  of 588.4°F.

# 5.5 METEOROLOGICAL TOWER LOCATION

5.5.1 The meteorological tower shall be located as shown on Figure 5.1-1.

# CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS

6.9.1.10 Fuel enrichment limits for storage shall be established and documented in the CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS. The analytical methods used to determine the maximum fuel enrichments shall be those previously reviewed and approved by the NRC in "CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS". The fuel enrichment limits for storage shall be determined so that all applicable limits (e.g., subcriticality) of the safety analysis are met.

The CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS report shall be provided upon issuance of any changes, to the NRC Document Control Desk, with copies to the Regional Administrator and the Resident Inspector.

# SPECIAL REPORTS

6.9.2 Special reports shall be submitted to the Regional Administrator of the NRC Regional Office within the time period specified for each report.

#### 6.10 RECORD RETENTION

In addition to the applicable record retention requirements of Title 10, Code of Federal Regulations, the following records shall be retained for at least the minimum period indicated.

- 6.10.1 The following records shall be retained for at least 5 years:
  - Records and logs of unit operation covering time interval at each power level;
  - Records and logs of principal maintenance activities, inspections, repair and replacement of principal items of equipment related to nuclear safety;
  - c. All REPORTABLE EVENTS:
  - d. Records of surveillance activities, inspections, and calibrations required by these Technical Specifications;
  - e. Records of changes made to the procedures required by Specification 6.8.1;
  - f. Records of radioactive shipments;
  - g. Records of sealed source and fission detector leak tests and results; and
  - h. Records of annual physical inventory of all sealed source material of record.
- 6.10.2 The following records shall be retained for the duration of the unit Operating License:
  - Records and drawing changes reflecting unit design modifications made to systems and equipment described in the Final Safety Analysis Report;
  - Records of new and irradiated fuel inventory, fuel transfers and assembly burnup histories;



## COMMONWEALTH EDISON COMPANY

## DOCKET NO. 50-456

# BRAIDWOOD STATION, UNIT 1

# AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 18 License No. NPF-72

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Commonwealth Edison Company (the licensee) dated January 25, 1989, supplemented February 3, 1989, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
- 2. Accordingly, the license is amended by changes to the Technical Specification as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. NPF-72 is hereby amended to read as follows:

# (2) Technical Specifications

The Technical Specifications contained in Appendix A as revised through Amendment No. 18 and the Environmental Protection Plan contained in Appendix B, both of which are attached hereto, are hereby incorporated into this license. The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Paul C. Shemanski, Acting Director

Project Directorate III-2

Vaul C. Sterrane

Division of Reactor Projects - III,

IV, V and Special Projects

Attachment: Changes to the Technical Specifications

Date of Issuance: June 5, 1989



# COMMONWEALTH EDISON COMPANY

DOCKET NO. 50-457

# BRAIDWOOD STATION, UNIT 2

# AMENDMENT TO FACILITY OPERATING LICENSE

Ameridment No. 18 License No. NPF-77

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Commonwealth Edison Company (the licensee) dated January 25, 1989, supplemented February 3, 1989, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
- 2. Accordingly, the license is amended by changes to the Technical Specification as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. NPF-77 is hereby amended to read as follows:

# (2) Technical Specifications

The Technical Specifications contained in Appendix A as revised through Amendment No. 18 and the Environmental Protection Plan contained in Appendix B, both of which were attached to License No. NPF-72, dated July 2, 1987, are hereby incorporated into this license. The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Paul C. Shemanski, Acting Director

Project Directorate III-2

Division of Reactor Projects - III,

IV, V and Special Projects

Paul C. Stemare

Attachment: Changes to the Technical Specifications

Date of Issuance: June 5, 1989

# ATTACHMENT TO LICENSE AMENDMENT NOS. 18 AND 18 AND FACILITY OPERATING LICENSE NOS. NPF-72 AND NPF-77 DOCKET NOS. 50-456 AND 50-457

# Revise Appendix A as follows:

Remove Pages	<u>Insert Pages</u>
1-2	1-2
5-4	5-4
6-22	6-22

#### CONTAINMENT INTEGRITY

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  - c. For a temperature of 650°F, except for the pressurizer which is 680°F.

#### **VOLUME**

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The CRITICALITY ANALYSIS OF BYRON AND BRAIDWOOD STATION FUEL STORAGE RACKS report shall be provided upon issuance of any changes, to the NRC Document Control Desk, with copies to the Regional Administrator and the Resident Inspector.

# SPECIAL REPORTS

6.9.2 Special reports shall be submitted to the Regional Administrator of the NRC Regional Office within the time period specified for each report.

# 6.10 RECORD RETENTION

In addition to the applicable record retention requirements of Title 10, Code of Federal Regulations, the following records shall be retained for at least the minimum period indicated.

- 6.10.1 The following records shall be retained for at least 5 years:
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  - b. Records and logs of principal maintenance activities, inspections, repair and replacement of principal items of equipment related to nuclear safety:
  - c. All REPORTABLE EVENTS:
  - d. Records of surveillance activities, inspections, and calibrations required by these Technical Specifications;
  - e. Records of changes made to the procedures required by Specification 6.8.1;
  - f. Records of radioactive shipments;
  - g. Records of sealed source and fission detector leak tests and results; and
  - h. Records of annual physical inventory of all sealed source material of record.
- 6.10.2 The following records shall be retained for the duration of the unit Operating License:
  - Records and drawing changes reflecting unit design modifications made to systems and equipment described in the Final Safety Analysis Report;
  - b. Records of new and irradiated fuel inventory, fuel transfers and assembly burnup histories;



# UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D. C. 20555

## SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

SUPPORTING AMENDMENT NO. 29. TO FACILITY OPERATING LICENSES

NOS. NPF-37 AND NPF-66

BYRON-STATION, UNITS 1 AND 2

DOCKET NOS. 50-454 AND 50-455

AND

SUPPORTING AMENDMENT NO. 18 TO FACILITY OPERATING LICENSES

NOS. NPF-72 AND NPF-77

BRAIDWOOD STATION, UNITS 1 AND 2

DOCKET NOS. 50-456 AND 50-457

# 1.0 INTRODUCTION

By letter dated January 25, 1989, supplemented February 3, 1989, Commonwealth Edison Company proposed changes to the Technical Specifications (TS) for Byron Station, Units 1 and 2, and Braidwood Station, Units 1 and 2. The proposed changes would modify specifications having cycle-specific maximum enrichment of reload fuel by replacing the values of those limits with a reference to a report entitled "Criticality Analysis of Byron and Braidwood Station Fuel Storage Racks" for the values of those limits. The proposed changes also include the addition of this report to the Definitions Section and to the reporting requirements of the Administrative Controls Section of TS. Guidance on the proposed changes was developed by NRC on the basis of the review of a lead-plant proposal submitted on the Oconee Plant docket that was endorsed by the Babcock and Wilcox Owners Group. This guidance was provided to all power reactor licensees and applicants by Generic Letter 88-16 dated October 4, 1988.

## 2.0 EVALUATION

The licensee's proposed changes to the TS are in accordance with the guidance provided by Generic Letter 88-16 and are addressed below.

(1) The Definitions Section of the TS was modified to include a definition of the report entitled "Criticality Analysis of Byron and Braidwood Fuel Storage Racks" that requires cycle/reload-specific parameter limits to be established on a unit-specific basis in accordance with NRC - approved methodology that maintains the limits of the safety analysis. The definition notes that plant operation within these limits is addressed by incividual specifications.

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- (2) Specification 5.3.1 was revised to replace the values of cycle-specific limits reload fuel enrichment with a reference to this report that provides these limits.
- (3) Specification 6.9.1.10 was changed in the reporting requirements of the Administrative Controls Section of the TS. This specification requires that the report be submitted upon issuance to the NRC Document Control Desk with copies to the Regional Administrator and Resident Inspector. The report provides the values of cycle-specific parameter limits that are applicable for the current fuel cycle. Furthermore, this specification requires that the values of these limits be determined so that all applicable limits of the safety analysis are met. Finally, the specification requires that all changes in cycle-specific parameter limits be documented in the report and submitted upon issuance of any changes.

On the basis of the review of the above items, the NRC staff concludes that the licensee provided an acceptable response to those items as addressed in the NRC guidance in Generic Letter 88-16 on modifying cycle-specific limits in TS. Because plant operation continues to be limited in accordance with the values of cycle-specific parameter limits that are established using an NRC-approved methodology, the NRC staff concludes that this change is administrative in nature and there is no impact on plant safety as a consequence. Accordingly, the staff finds the proposed changes acceptable.

# 3.0 ENVIRONMENTAL CONSIDERATION

These amendments involve changes in recordkeeping, reporting, or administrative procedures or requirements. Accordingly, the amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(10). Pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the issuance of these amendments.

# 4.0 CONCLUSION

On the basis of the considerations discussed above, the NRC staff concludes that (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, (2) such activities will be conducted in compliance with the Commission's regulations, and (3) the issuance of these amendments will be inimical to the common defense and security or to the health and safety of the public.

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Dated: June 5, 1989 /