

DEC 28 1978

Docket No. 50-255

Mr. David Bixel  
Nuclear Licensing  
Administrator  
Consumers Power Company  
212 West Michigan Avenue  
Jackson, Michigan 49201

Dear Mr. Bixel:

By Amendment No. 37 to License No. DPR-20 dated March 1, 1978, we unintentionally deleted a portion of Specification 6.3 (Plant Staff Qualifications) incorporated in the Palisades Technical Specifications by Amendment No. 32, dated November 28, 1977. Therefore, you are requested to replace page 6-1 with the enclosed pages 6-1 and 6-1a.

We regret any inconvenience caused by this administrative error.

Sincerely,

*original signed by  
T.V. Wambach for*

Dennis L. Ziemann, Chief  
Operating Reactors Branch #2  
Division of Operating Reactors

Enclosure:  
Pages 6-1 and 6-1a

cc w/enclosure:  
See next page

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OFFICE →	DOR:ORB#3	DOR:ORB#2	DOR:ORB#2			
SURNAME →	HSmith:sah	RSilver	DLZiemann			
DATE →	12/27/78	12/27/78	12/28/78			

Consumers Power Company

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December 28, 1978

cc

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U. S. Environmental Protection  
Agency  
Federal Activities Branch  
Region V Office  
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230 South Dearborn Street  
Chicago, Illinois 60604

## 6.0 ADMINISTRATIVE CONTROLS

### 6.1 RESPONSIBILITY

6.1.1 The Plant Superintendent shall be responsible for overall plant operation and shall delegate in writing the succession for this responsibility during his absence.

### 6.2 ORGANIZATION

#### 6.2.1 OFFSITE

The offsite organization for plant management and technical support shall be as shown on Figure 6.2-1.

#### 6.2.2 PLANT STAFF

The plant organization shall be as shown on Figure 6.2-2 and:

- a. Each on-duty shift shall be composed of at least the minimum shift crew composition shown in Table 6.2-1.
- b. At least one licensed Operator shall be in the control room when fuel is in the reactor.
- c. At least two licensed Operators shall be present in the control room during reactor start-up (through 15% power), scheduled reactor shutdown and during recovery from reactor trips.
- d. An individual qualified in radiation protection procedures shall be on site when fuel is in the reactor.
- e. All core alterations after the initial fuel loading shall either be performed by a licensed Reactor Operator under the general supervision of a Senior Reactor Operator or directly supervised by a licensed Senior Reactor Operator (or Senior Operator limited to Fuel Handling) who has no other concurrent responsibilities during this operation.
- f. A fire brigade of at least 3 members shall be maintained on site at all times. This excludes 3 members of the minimum shift crew necessary for safe shutdown or any personnel required for other essential functions during a fire emergency. Either the SAS or CAS operator may be used as a fire brigade member.

### 6.3 PLANT STAFF QUALIFICATIONS

6.3.1 Each member of the plant staff shall meet or exceed the minimum qualifications of ANSI N18.1-1971 for comparable positions.

6.3.2 The Health Physicist shall meet or exceed the qualifications of Regulatory Guide 1.8, September 1975. (1)

(1) For the purpose of this section "Equivalent," as utilized in Regulatory Guide 1.8 for the bachelor's degree requirement, may be met with four years of any one or combination of the following; (a) Formal schooling in science or engineering, or (b) operational or technical experience/training in nuclear power.

#### 6.4 TRAINING

- 6.4.1 A retraining and replacement training program for the plant staff shall be maintained under the direction of the Nuclear Training Administrator and shall meet or exceed the requirements and recommendations of Section 5.5 of ANSI N18.1-1971 and Appendix "A" of 10 CFR, Part 55.
- 6.4.2 A training program for the fire brigade shall be maintained under the direction of the Plant Training Coordinator and shall, as practical, meet or exceed the requirements of Section 27 of the NFPA Code.