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Exelon Generation Company, LLC Byron Station 4450 North German Church Road Byron, IL 61010-9794

February 27, 2002

LTR: BYRON 2002-0023 File: 2.01.0700

United States Nuclear Regulatory Commission Attention: Document Control Desk Washington, DC 20555-0001

> Byron Station, Unit 1 Facility Operating License No. NPF-37 NRC Docket No. STN 50-454

Subject: Revision 3 to Byron Station Unit 1 Cycle 11A Core Operating Limits Report

In accordance with Technical Specification 5.6.5, "Core Operating Limits Report (COLR)," we are submitting Revision 3 to the Unit 1 COLR. The Unit 1 COLR was revised to specify the power distribution transient function (i.e., W(z)) for cycle burnup of 18000 MWD/MTU and beyond. Please note that Revision 2 of the COLR was issued but not implemented due to Plant Review comments. These comments were addressed and incorporated into Revision 3.

Should you have any questions concerning these reports, please contact William Grundmann, Regulatory Assurance Manager, at (815) 234-5441, extension 2800.

Respectfully,

Richard P. Lopriore Site Vice President Byron Nuclear Generating Station

Attachment: Byron Station Unit 1 Cycle 11A COLR, Revision 3

RPL/JL/dpk

cc: Regional Administrator – NRC Region III NRC Senior Resident Inspector – Byron Station NRC Project Manager – NRR – Byron Station Office of Nuclear Facility Safety – Illinois Department of Nuclear Safety

ATTACHMENT 1

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Byron Station Unit 1 Cycle 11A Core Operating Limits Report Revision 3

 NON-SAFETY RELATED REGULATORY RELATED 	Originating Organization Image: State of the st	NFM ID # NFM0100048 Rev. No. 3 Page 1 of 16 16
Station Byron	Unit _1 Cycle _11A Generic	
To: Ronald J. Niederer – Byron		
Subject Byron Unit 1 Cycle 11	A Core Operating Limits Report in ITS Format and W(z)) Function
Drive L. Manage	Bus I Manas	2/07/2002
Preparer	Preparer's Signature 1	Date
	At	altha
Tyrone L. Stevens	Reviewa's Signature	Date
Neviewei	aret 21. Te .	2-10/02
R. Tsai		- <u>Data</u>
NEW Supervisor	Approver's Signature	Date
Status of Information:	Verified	
Method and Schedule of Verificat	ion for Unverified TODIs:	
Description of Information:		
Description of Information: Attached is the Byron Unit 1	Cycle 11A Core Operating Limits Report (COLF	R) in the ITS format and W(z) function. This
Description of Information: Attached is the Byron Unit 1 COLR is for uprate at 3586.6	Cycle 11A Core Operating Limits Report (COLF MWt. Revision 3 of this TODI supercedes Revision	R) in the ITS format and W(z) function. This on 2.
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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT | CYCLE 11A

1.0 CORE OPERATING LIMITS REPORT

This Core Operating Limits Report (COLR) for Byron Station Unit 1 Cycle 11A has been prepared in accordance with the requirements of Technical Specification 5.6.5 (ITS).

The Technical Specifications affected by this report are listed below:

- SL 2.1.1 Reactor Core Safety Limits (SLs)
- LCO 3.1.1 Shutdown Margin (SDM)
- LCO 3.1.3 Moderator Temperature Coefficient
- LCO 3.1.4 Rod Group Alignment Limits
- LCO 3.1.5 Shutdown Bank Insertion Limits
- LCO 3.1.6 Control Bank Insertion Limits
- LCO 3.1.8 Physics Tests Exceptions Mode 2
- LCO 3.2.1 Heat Flux Hot Channel Factor ($F_Q(Z)$)
- LCO 3.2.2 Nuclear Enthalpy Rise Hot Channel Factor $(F^{N}_{\Delta H})$
- LCO 3.2.3 Axial Flux Difference (AFD)
- LCO 3.2.5 Departure from Nucleate Boiling Ratio (DNBR)
- LCO 3.3.1 Reactor Trip System (RTS) Instrumentation
- LCO 3.3.9 Boron Dilution Protection System (BDPS)
- LCO 3.4.1 Reactor Coolant System (RCS) DNB Parameters
- LCO 3.9.1 Boron Concentration

The portions of the Technical Requirements Manual affected by this report are listed below:

- TRM TLCO 3.1.b Boration Flow Paths Operating
- TRM TLCO 3.1.d Charging Pumps Operating
- TRM TLCO 3.1.f Borated Water Sources Operating
- TRM TLCO 3.1.g Position Indication System Shutdown
- TRM TLCO 3.1.h Shutdown Margin (SDM) MODE 1 and MODE 2 with keff ≥ 1.0
- TRM TLCO 3.1.i Shutdown Margin (SDM) MODE 5
- TRM TLCO 3.1.j Shutdown and Control Rods
- TRM TLCO 3.1.k Position Indication System Shutdown (Special Test Exception)

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

2.0 OPERATING LIMITS

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits are applicable for the entire cycle unless otherwise identified. These limits have been developed using the NRC-approved methodologies specified in Technical Specification 5.6.5.

- 2.1 Reactor Core Limits (SL 2.1.1)
 - 2.1.1 In Modes 1 and 2, the combination of Thermal Power, Reactor Coolant System (RCS) highest loop average temperature, and pressurizer pressure shall not exceed the limits specified in Figure 2.1.1.



Figure 2.1.1: Reactor Core Limits

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT | CYCLE 11A

2.2 Shutdown Margin (SDM)

The SDM limit for MODES 1, 2, 3, 4, and 5 is:

- 2.2.1 The SDM shall be greater than or equal to 1.3% Δk/k (LCOs 3.1.1, 3.1.4, 3.1.5, 3.1.6, 3.1.8, 3.3.9; TRM TLCOs 3.1.b, 3.1.d, 3.1.f, 3.1.h, 3.1.i, and 3.1.j).
- 2.3 <u>Moderator Temperature Coefficient</u> (LCO 3.1.3)

The Moderator Temperature Coefficient (MTC) limits are:

- 2.3.1 The BOL/ARO/HZP-MTC upper limit shall be +3.73 x 10⁻⁵ Δk/k/°F.
- 2.3.2 The EOL/ARO/HFP-MTC lower limit shall be -4.6 x $10^4 \Delta k/k/^{\circ}F$.
- 2.3.3 The EOL/ARO/HFP-MTC Surveillance limit at 300 ppm shall be less negative than or equal to -3.7 x $10^{-4} \Delta k/k/^{\circ}F$.
- 2.3.4 The EOL/ARO/HFP-MTC Surveillance limit at 60 ppm shall be less negative than or equal to -4.3 x $10^{-4} \Delta k/k/^{\circ}F$
- where: BOL stands for Beginning of Cycle Life ARO stands for All Rods Out HZP stands for Hot Zero Thermal Power EOL stands for End of Cycle Life HFP stands for Hot Full Thermal Power
- 2.4 <u>Shutdown Bank Insertion Limit</u> (LCO 3.1.5)
 - 2.4.1 All shutdown banks shall be fully withdrawn to at least 224 steps.
- 2.5 <u>Control Bank Insertion Limits</u> (LCO 3.1.6)
 - 2.5.1 The control banks shall be limited in physical insertion as shown in Figure 2.5.1.
 - 2.5.2 Each control bank shall be considered fully withdrawn from the core at greater than or equal to 224 steps.
 - 2.5.3 The control banks shall be operated in sequence by withdrawal of Bank A, Bank B, Bank C and Bank D. The control banks shall be sequenced in reverse order upon insertion.
 - 2.5.4 Each control bank not fully withdrawn from the core shall be operated with a 113 step overlap limit.

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A



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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

2.6 <u>Heat Flux Hot Channel Factor ($F_0(Z)$)</u> (LCO 3.2.1)

2.6.1

$$F_Q(Z) \le \frac{F_Q^{RTP}}{0.5} x K(Z) \text{ for } P \le 0.5$$

$$F_Q(Z) \le \frac{F_Q^{RTP}}{P} x K(Z)$$
 for $P > 0.5$

where: P = the ratio of THERMAL POWER to RATED THERMAL POWER

$$F_{Q}^{RTP} = 2.60$$

K(Z) is provided in Figure 2.6.1.

2.6.2 W(Z) Values:

a) When PDMS is OPERABLE, W(Z) = 1.00000 for all axial points.

b) When PDMS is Inoperable, W(Z) is provided in Figures 2.6.2.a through 2.6.2.d

The normal operation W(Z) values have been specified for burnups of 17000, 18000, 22000, and 25000 MWD/MTU.

For this cycle, the $F_{Q}^{c}(z)$ penalty factors are equal to 2% per 31 Effective Full Power Days (EFPD). These values shall be used to increase the $F_{Q}^{W}(z)$ as per Surveillance Requirement 3.2.1.2. A 2% penalty factor shall be used at all cycle burnups.

Multiplication Factor = 1.02

2.6.3 Uncertainty:

The uncertainty, U_{FQ} , to be applied to the Heat Flux Hot Channel Factor $F_Q(Z)$ shall be calculated by the following formula

$$U_{FQ} = U_{qu} \bullet U_{e}$$

where:

 U_{qu} = Base FQ measurement uncertainty = 1.05 when PDMS is Inoperable U_e = Engineering uncertainty factor = 1.03

2.6.4 PDMS Alarms:

 $F_Q(Z)$ Warning Setpoint $\ge 2\%$ of $F_Q(Z)$ Margin $F_Q(Z)$ Alarm Setpoint $\ge 0\%$ of $F_Q(Z)$ Margin

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT | CYCLE 11A

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

Height

Feet

0.00

0.20

0.40

0.60 0.80

1.00

1.20

1.40 1.60

1.80

2.00

2.20 2.40

2.60

2.80

3.00

3.20

3.40 3.60

3.80

4.00

4.20

4.40 4.60

4.80

5.00

5.20

5.40

5.60

5.80

6.00

6.20

6.40

6.60 6.80

7.00

7.20

7.40 7.60

7.80

8.00

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8.40

8.60

8.80 9.00

9.20

9.40

9.60

9.80

10.00

10.20

10.40

10.60

10.80

11.00

11.20

11.40

11.60

11.80

12.00



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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

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Height Feet	MAX W(Z)						Byron	Unit 1 C	Cvele I	IA					
0.00	1.0000														
0.20	1.0000						Fi	igure 2.	6.2.b						
0.40	1.0000							-							
0.60	1.0000					Summary of	W(Z) F	unction	n at 180	00 MW	D/MTL	j			
0.80	1.0000					(Top and Bot	tom 159	% Exch	ided pe	r WCA	P-10216	5)			
1.00	1.0000														
1.20	1.0000						·								
1.40	1.0000														
1.60	1.0000	1	1.45												
1.80	1.2333	1			1									: : [
2.00	1.2230			1		1			1						
2.20	1.2102				÷										
2.40	1.1972														
2.60	1.1819		1							. :		· :	1 3	·	
2.80	1.1669		i					: :			1	:			
3.00	1.1526	1	1.40								<u>`</u>		†		
3.20	1.1450									<u> </u>		; <u> </u>			
3.40	1.1511				1				1	•		• •			
3.60	1.1554									: 1			· · ·		
3.80	1.1597						:					•	<u> </u>		
4.00	1.1656			· · ·	<u> </u>		-:	(·				.		
4.20	1.1782		35								:				
4.40	1.1890								1			:			
4.60	1.1975				-		·								
4.80	1.2041	:			-				·····						
5.00	1.2086					: : :				•	:	•		1	
5.20	1.2108	:			:				:	÷					
5.40	1.2122	:			-			·				; ;			
5.60	1.2284	j 1	1.30					· · · ·		1		:	<u> </u>		
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12.00	1.0000														

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Height	MAX W(Z)				Byron Linit 1 (Tycle LLA		
0.00	1.0000				byton only 1	cycle m.r		
0.20	1.0000				Figure 2.	6.2.c		
0.40	1.0000							
0.60	1.0000			Summary of	W(Z) Function	1 at 22000 MW	D/MTU	
0.80	1.0000			(Top and Bott	tom 15% Excli	uded per WCAI	P-10216)	
1.00	1.0000							
1.20	1.0000							
1.40	0000							
1.60	1.0000	^{1.45} Г		T				· · · · · · · · · · · · · · · · · · ·
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3.00	1.1320		:					
340	1.1450	ľ			1			[]
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3.80	1,1597	Ļ		:		·		II
4 00	1.1656						•	
4.20	1,1782			: :		:		
4,40	1.1890	1.35				:		
4.60	1.1975					: :		· · · · · · · · · · · · · · · · · · ·
4.80	1.2041	:						
5.00	1.2086	:					•	
5.20	1.2108	t i i						
5.40	1.2122	· ·			1 1			· · · · · · · · · · · · · · · · · · ·
5.60	1.2284	1.30	· · · · · · · · · · · · · · · · · · ·			1		
5.80	1.2449	ŏ			11日 11日			
6.00	1.2585	Ē	· · · ·					
6.20	1.2681	N N				A***		
6.40	1.2757	2	<u></u> .					
6.60	1.2774							
6.80	1.2782	N N				•	,	
7.00	1.2768	1.25				•		<u> </u>
7.20	1.2733							
7.40	1.2679		•				•	
7.60	1.2571							
7.80	1.2469						•	
8.00	1.2337			+	•••	·		
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10.20	1.4333					·	<u> </u>	·
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11 40	1,0000	0.0						5.50 IZ.
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12.00	1.0000							

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

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Height Feet	MAX W(Z)					Byron Unit I C	ycle HIA			
0.00	1.0000		Figure 2.6.2.d							
0.20	1.0000									
0.40	1.0000									
0.60	1.0000				Summary of	W(Z) Function	at 25000 MW	D/MTU		
0.80	1.0000				(Top and Bot	iom 15% Exclu	ided per WCAF	P-10216)		
1.00	1.0000									
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1.40	1.0000	ļ								
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3 40	1.1511		Γ		1	: :				
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3.80	1,1597									
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4.20	1.1782	1	1 35			:				
4.40	1.1890		1.35			:				
4.60	1.1975		-						4	
4.80	1.2041	1	Ļ	· · · · · · · · · · · · · · · · · · ·						
5.00	1.2086						1	•		
5.20	1.2108		Γ							
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6.40	1.2757	. E	ł				• •			
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7.40	1.2079		·			•••••••••				
7.80	1 2460	1			•					
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8 20	1 2186	1	[1		•	· · · ·	•	•	
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8.80	1.1965	į.			•			· · · · · · · · · · · · · · · · · · ·		
9.00	1.2001	:		· ·						
9.20	1.2363				•					
9.40	1.2828				•		·			
9.60	1.3274		1.15	· · · · ·	•••	 	 	 		
9.80	1.3669				•	<u> </u>				
10.00	1.4026	-								
10.20	1.4333					1		E		
10.40	1.0000	:			1		 			
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11.40	1.0000					CORE HEM	GHT (EEET)			
11.60	1.0000									
11.80	1.0000									
12.00	1.0000									

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CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

- 2.7 <u>Nuclear Enthalpy Rise Hot Channel Factor</u> (F^N_{AH}) (LCO 3.2.2)
 - 2.7.1 $F_{\Delta H}^{N} \leq F_{\Delta H}^{RTP}[1.0 + PF_{\Delta H}(1.0 P)]$

where: P = the ratio of THERMAL POWER to RATED THERMAL POWER $F_{\Delta H}^{RTP} = 1.70$ PF_{ΔH} = 0.3

2.7.2 Uncertainty when PDMS is inoperable

The uncertainty, $U_{F\Delta H}$, to be applied to the Nuclear Enthalpy Rise Hot Channel Factor $F_{\Delta H}^{N}$ shall be calculated by the following formula:

 $U_{F\Delta H} = U_{F\Delta Hm}$

where:

 $U_{F\Delta Hm}$ = Base F^N_{ΔH} measurement uncertainty = 1.04

2.7.3 PDMS Alarms:

 $F^{N}_{\Delta H}$ Warning Setpoint $\geq 2\%$ of $F^{N}_{\Delta H}$ Margin $F^{N}_{\Delta H}$ Alarm Setpoint $\geq 0\%$ of $F^{N}_{\Delta H}$ Margin

2.8 Axial Flux Difference (AFD) (LCO 3.2.3)

- 2.8.1 When PDMS is Inoperable, the AXIAL FLUX DIFFERENCE (AFD) Acceptable Operation Limits are provided in Figure 2.8.1 or the latest valid PDMS Surveillance Report, whichever is more conservative.
- 2.8.2 When PDMS is OPERABLE, no AFD Acceptable Operation Limits are applicable.

2.9 Departure from Nucleate Boiling Ratio (DNBR) (LCO 3.2.5)

2.9.1 $DNBR_{APSL} \ge 1.659$

The Axial Power Shape Limiting DNBR (DNBR_{APSL}) is applicable with THERMAL POWER \geq 50% RTP when PDMS is OPERABLE.

2.9.2 PDMS Alarms:

DNBR Warning Setpoint \geq 2% of DNBR Margin DNBR Alarm Setpoint \geq 0% of DNBR Margin TODI NFM0100048 Rev. 3 Page 13 of 16 CORE OPERATING LIMITS REPORT (COLR) for BYRON UNIT 1 CYCLE 11A

Figure 2.8.1 Axial Flux Difference Limits as a Function of Rated Thermal Power



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2.10 Reactor Trip System Overtemperature AT Setpoint Parameter Values (LCO 3.3.1) 2.10.1 The Overtemperature ΔT reactor trip setpoint K₁ shall be equal to 1.325. 2.10.2 The Overtemperature ΔT reactor trip setpoint T_{avg} coefficient K₂ shall be equal to 0.0297 / °F. 2.10.3 The Overtemperature ΔT reactor trip setpoint pressure coefficient K₃ shall be equal to 0.00181 / psiq. 2.10.4 The nominal T_{ave} at RTP (indicated) T' shall be less than or equal to 588.0 °F. 2.10.5 The nominal RCS operating pressure (indicated) P' shall be equal to 2235 psig. 2.10.6 The measured reactor vessel ΔT lead/lag time constant τ_1 shall be equal to 8 sec. 2.10.7 The measured reactor vessel ΔT lead/lag time constant τ_2 shall be equal to 3 sec. 2.10.8 The measured reactor vessel ΔT lag time constant τ_3 shall be less than or equal to 2 sec. 2.10.9 The measured reactor vessel average temperature lead/lag time constant τ_4 shall be equal to 33 sec. 2.10.10 The measured reactor vessel average temperature lead/lag time constant τ_5 shall be equal to 4 sec. 2.10.11 The measured reactor vessel average temperature lag time constant τ_6 shall be less than or equal to 2 sec. 2.10.12 The $f_1(\Delta I)$ "positive" breakpoint shall be +10% ΔI . 2.10.13 The $f_1(\Delta I)$ "negative" breakpoint shall be -18% ΔI . 2.10.14 The $f_1(\Delta I)$ "positive" slope shall be +3.47% / % ΔI . 2.10.15 The $f_1(\Delta I)$ "negative" slope shall be -2.61% / % ΔI .

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- 2.11 Reactor Trip System Overpower ΔT Setpoint Parameter Values (LCO 3.3.1)
 - 2.11.1 The Overpower ΔT reactor trip setpoint K₄ shall be equal to 1.072.
 - 2.11.2 The Overpower ΔT reactor trip setpoint T_{avg} rate/lag coefficient K₅ shall be equal to 0.02 / °F for increasing T_{avg} .
 - 2.11.3 The Overpower ΔT reactor trip setpoint T_{avg} rate/lag coefficient K₅ shall be equal to 0 / °F for decreasing T_{avg} .
 - 2.11.4 The Overpower ΔT reactor trip setpoint T_{avg} heatup coefficient K₆ shall be equal to 0.00245 / °F when T > T".
 - 2.11.5 The Overpower ΔT reactor trip setpoint T_{avg} heatup coefficient K₆ shall be equal to 0 / °F when T \leq T".
 - 2.11.6 The nominal Taxa at RTP (indicated) T" shall be less than or equal to 588.0 °F.
 - 2.11.7 The measured reactor vessel ΔT lead/lag time constant τ_1 shall be equal to 8 sec.
 - 2.11.8 The measured reactor vessel ΔT lead/lag time constant τ_2 shall be equal to 3 sec.
 - 2.11.9 The measured reactor vessel ΔT lag time constant τ_3 shall be less than or equal to 2 sec.
 - 2.11.10 The measured reactor vessel average temperature lag time constant τ_6 shall be less than or equal to 2 sec.
 - 2.11.11 The measured reactor vessel average temperature rate/lag time constant τ₇ shall be equal to 10 sec.
 - 2.11.12 The $f_2(\Delta I)$ "positive" breakpoint shall be 0 for all ΔI .
 - 2.11.13 The $f_2(\Delta I)$ "negative" breakpoint shall be 0 for all ΔI .
 - 2.11.14 The $f_2(\Delta I)$ "positive" slope shall be 0 for all ΔI .
 - 2.11.15 The $f_2(\Delta I)$ "negative" slope shall be 0 for all ΔI .

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2.12 Reactor Coolant System (RCS) DNB Parameter Limits (LCO 3.4.1)

2.12.1 The pressurizer pressure shall be greater than or equal to 2209 psig.

2.12.2 The RCS average temperature (Tavg) shall be less than or equal to 593.1 °F.

2.12.3 The RCS total flow rate shall be greater than or equal to 380,900 gpm.

2.13 Boron Concentration

- 2.13.1 The refueling boron concentration shall be greater than or equal to 2000 ppm (LCO 3.9.1).
- 2.13.2 The Reactor Coolant System boron concentration shall be greater than or equal to 2075 ppm at all times in core life, to maintain adequate shutdown margin for MODES 3, 4, and 5 during performance of rod drop time measurements and during the surveillance of Digital Rod Position Indication (DRPI) for OPERABILITY (TLCO 3.1.g and TLCO 3.1.k)