



ITEM LIST					
ITEM	PART NUMBER	QTY.	U/M	DESCRIPTION	
1	0221-00-0058	18	EA	BOLT, HEX HD. Z/P, M6 x 20	
2	0221-00-0060	4	EA	BOLT, HEX HD. Z/P, M6 x 30	
3	0221-00-0139	1	EA	BOLT, HEX HD Z/P, M12 x 30	
4	0221-00-0201	2	EA	BOLT, HEX HD. Z/P, M20 x 40	
5	0221-00-0219	2	EA	BOLT, HEX HD. Z/P, M20 x 200	
6	0227-00-0029	4	EA	SCREW, SOCKET HD. CAP Z/P, M4 x 12	
7	0231-00-0040	4	EA	SCREW, SOCKET FLAT HD. Z/P, M5 x 10	
8	0250-00-0007	4	EA	NUT, HEX Z/P, M6	
9	0252-00-0003	4	EA	WASHER, FLAT Z/P, 4mm	
10	0252-00-0005	4	EA	WASHER, FLAT Z/P, 6mm	
11	0252-00-0008	1	EA	WASHER, FLAT Z/P, 12mm	
12	0252-00-0010	4	EA	WASHER, FLAT Z/P, 20mm	
13	0252-00-0026	4	EA	WASHER, Z/P, 1/4" x 1 x #16	
14	0252-00-0042	4	EA	WASHER, SPRING Z/P, 4mm	
15	0252-00-0044	20	EA	WASHER, SPRING Z/P, 6mm	
16	0252-00-0047	1	EA	WASHER, SPRING Z/P, 12mm	
17	0252-00-0051	4	EA	WASHER, SPRING Z/P, 20mm	
18	0252-00-0105	18	EA	WASHER, FLAT PLASTIC, 6mm	
19	0254-00-0141	1	EA	PIN, ROLL 3mm x 25 LG	
20	0254-00-0181	2	EA	PIN, ROLL 5mm x 30 LG	
21	0254-00-0200	2	EA	PIN, ROLL 8mm x 25 LG	
22	2610-00-0019	1	EA	ACTUATOR, AIR, "FESTO" MODEL DSM-32-270P-FW	
23	5010-00-0034	1	EA	PLATE, GLAND BLANK	
24	5010-00-0131	1	EA	PLATE, INSPECTION	
25	5010-00-0146	1	EA	PLATE, ELECTRICAL GLAND	
26	5010-00-0165	1	EA	PLATE, ADAPTOR	
27	5010-00-0282	1	EA	PLATE, ADAPTOR BLANK	
28	5050-00-0252	1	EA	BRACKET, SHUTTER ACTUATOR SUPPORT	
29	5204-00-0007	1	EA	BEARING, THRUST (TIMKEN T199)	
30	5208-00-0004	1	EA	BEARING, SHUTTER CONTROL SHAFT	
31	5215-00-0003	1	EA	COLLAR, SPRING RETAINING	
32	5415-00-0023	1	EA	SHAFT, INDICATOR / SHUTTER CONTROL	
33	5612-00-0011	1.5	m	TUBE, NYLON BLACK 1/8 O.D.	
34	6065-00-0006	1	EA	COUPLING, ROTARY SHUTTER DRIVE	
35	6215-00-0010	1	EA	FLANGE, INDICATOR SHAFT SUPPORT	
36	6410-00-0024	1	EA	SPRING, SHUTTER RETURN	
37	6870-90-0005	1	EA	ARM ASSEMBLY	
38	7255-00-0006	1	EA	DISC, SHUTTER POSITION INDICATOR	
39	7310-00-0073	0.5	SHT	GASKET MATERIAL, NEOPRENE 3mm THICK	
40	7480-00-0102	2	EA	FITTING, MALE CONNECTOR, 1/8" - 1/8" BSP	
41	7810-00-0044	1	EA	FRAME, GAUGE	
42	8040-00-0063	1	EA	COVER, DUST	
43					

D-9

Scantech		PO BOX 64 UNLEY SOUTH AUSTRALIA 5061
FRAME ASSEMBLY GAUGE		
USED ON	CM100	DRAWING No.
DRAWN	P.B.	22/4/98
ACTUATOR WAS KINETROL "O2"		7810-90-0028
REV No.	1	10/1/01
CHANGE	NO.	DATE
CHECKED	SCALE: 1:5	SHEET: 1 OF 1
GENERAL TOLERANCE	±0.5 LINEAR	±0.25 ANGULAR
	±0.25 HOLE CRS.	DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED