To: NRC Destination:

MAC: N/A Description: DC DESK

			Select	
Document:	Revision:	Comment:	Copy Totals	
EM0225A	07	MINOR CHANGE	1	
EM0225B	09	MINOR CHANGE	1	

Instructions to the Addressee: Please verify the document(s) received agrees with the above information. Notify Document Control if changes are required to addressee information.

Engineering managers are required by NEP-121 to determine if new, revised, or temporary changes to procedures affect job functions of their personnel. Managers will communicate change information appropriately and provide documentation of any training conducted to the Engineering Training Coordinator.

NO ACKNOWLEDGEMENT REQUIRED

Yo'

(End of Page)



20

l Information Use

FLORIDA POWER

CRYSTAL RIVER UNIT 3

PLANT OPERATING MANUAL

EMERGENCY PLAN IMPLEMENTING PROCEDURE

EM-225A

POST ACCIDENT RB HYDROGEN CONTROL

TABLE OF CONTENTS

SECTION	PAGE
1.0	PURPOSE
2.0	REFERENCES
3.0	PERSONNEL INDOCTRINATION 4 3.1 Definitions 4 3.2 Responsibilities 4 3.3 Limits and Precautions 5
4.0	INSTRUCTIONS
ENCLOS	SURES
4	Hudrogen Meritering 7
-	
2	Initial Preparations for Purging9
3	Portable Compressor Installation11
4	Prerequisite Field Actions
5	RB Pressurization for Hydrogen Purge15
6	Purge Release Authorization Form
7	Purging RB
8	RB Hydrogen Concentration Trend24
9	Access Routes
10	Continuous Purge Flow Rates After a LOCA
11	Hydrogen Purge System Flow Diagram

κ. v

1.0 PURPOSE

This procedure provides guidance for the Accident Assessment Team (AAT) and other emergency response personnel in developing appropriate actions to monitor and control post-accident hydrogen concentration in the Reactor Building (RB) to protect the health and safety of the general public and Crystal River Generating Complex personnel during an emergency at CR-3.

- 2.0 REFERENCES
- 2.1 Developmental References
- 2.1.1 FSAR Chapter 14 Appendix B
- 2.1.2 MAR 91-05-03-01, "Hydrogen Purge Redundancy Restoration"
- 2.1.3 MAR 93-05-03-02, "Hydrogen Purge Redundancy Restoration, Elect. & I&C"
- 2.1.4 CALC M-99-0051, "Mission Dose Assessment"
- 2.1.5 CALC I-90-0013, "Post Accident Reactor Building Hydrogen Purge Flow Accuracy"
- 2.1.6 CALC M-90-0056, "Hydrogen Mini Purge Pressure Loss"
- 2.1.7 CALC M-99-0052, "Zone Environmental Radiation Dose for LOCA"
- 2.1.8 CALC N-00-0002, "Public And Control Room Dose From A LOCA Using The Alternative Source Term"
- 2.1.9 CALC M-85-1004, "H2 Generation Rate"
- 2.1.10 CALC I-90-0023, "RB Hydrogen Concentration Loop Accuracy"

3.0 PERSONNEL INDOCTRINATION

3.1 Definitions

- 3.1.1 Off-shore winds winds originating from NNE to SE sectors (011.2° to 146.3°). The most common time for this to occur is midnight.
- 3.2 Responsibilities
- 3.2.1 Emergency Coordinator (EC) or designee
 - Approves RB purge prior to initiation (Enclosure 6).
 - Ensures coordination with off-site agencies prior to initiation of RB purges.

3.2.2 Accident Assessment Team

- Tracks RB conditions and predicts time for RB purge initiation.
- Monitors the effectiveness of purge methods in hydrogen removal.
- Informs the EC of RB conditions and the status of pre-planned releases
- Assign a Purge Release Authorization Form number (Enclosure 6).

3.2.3 Dose Assessment Team

- Monitors meteorological conditions and predicts when off-shore winds should exist.
- Projects off-site doses for proposed RB purges.

3.2.4 Procurement Representative

- Ensures required air compressors are delivered on-site within the required time.
- Ensures support materials (fuel, oil, etc.) are available to support portable compressor operations.
- 3.2.5 Emergency Repair Team
 - Connects temporary air compressors when delivered.
 - Installs LR-82-FE, LR-83-FE, LR-82-FI, and LR-83-FI in accordance with MP-815, Installation of Post Accident Hydrogen Purge Monitors.

3.2.6 Radiation Monitoring Team

- Evaluates actual plant radiological conditions and determine routes to be used (see Enclosure 9).

3.2.7 Operations

- Performs RB purge per Enclosure 7.

3.3 Limits and Precautions

- 3.3.1 All hydrogen concentration values referenced in this procedure are presented in % by volume as indicated on the hydrogen analyzers.
- 3.3.2 Maintain RB hydrogen concentration < 3.6% to provide adequate margin below the lower flammability limit of 4.1% for hydrogen in air.
- 3.3.3 Travel through radiation areas should be as shown in Enclosure 9 unless otherwise directed by the emergency RWP.
- 3.3.4 Purging should be performed under favorable meteorological conditions (off-shore winds) whenever possible.
- 3.3.5 RB pressure must be carefully controlled during purge evolutions to prevent ES actuations from high RB pressure.
- 3.3.6 The purging criteria established by this procedure is not valid during Severe Accidents.
- 3.3.7 Mission dose calculations credit 10 days of radioactive decay when determining the dose received for performance of local actions. Taking local actions prior to this time may result in excessive radiation exposure.
- 3.3.8 If a predictable pattern of off-shore winds is identified, consideration should be given to performing a series of intermittent releases during periods when off-shore winds are present.
- 3.3.9 The AAT is responsible for overall implementation of this procedure. TSC teams responsible for performing the specific actions listed in the enclosures of this procedure are denoted at the end of each step as applicable.

INSTRUCTIONS

NOTE			
Enclosure 11 established b	Enclosure 11, "Hydrogen Purge System Flow Diagram," depicts the hydrogen Purge flow paths established by this procedure. Enclosure 11 is provided for information only.		
4.1	<u>IF</u> RCS LOCA conditions exist, <u>THEN</u> monitor RB hydrogen concentration in accordance with Enclosure 1, Hydrogen Monitoring, of this procedure.		
4.2	 IF at any time RB hydrogen concentration ≥ 1%, THEN perform the following: Perform Enclosure 2, Initial Preparations For Purging, in this procedure. Notify Procurement Representative to contact Hydrogen Recombiner vendor to coordinate preliminary transportation plan and schedule for delivery of recombiner. Refer to EM-104. DAT/AAT evaluate plant conditions and equipment availability to determine if a Hydrogen Recombiner will be required. Notify Procurement Representative if recombiner is required. 		
4.3	<u>WHEN</u> at any time RB purge compressors arrive on site, <u>AND</u> radiological conditions permit, <u>THEN</u> perform Enclosure 3, Portable Compressor Installation, of this procedure.		
4.4	<u>WHEN</u> RB hydrogen concentration \geq 3.3%, <u>AND</u> radiological conditions permit, <u>THEN</u> perform Enclosure 4, Prerequisite Field Actions, of this procedure.		
4.5	<u>WHEN</u> RB hydrogen concentration \geq 3.4%, <u>THEN</u> perform Enclosure 5, RB Pressurization For Hydrogen Purge, of this procedure.		
4.6	<u>WHEN</u> RB hydrogen concentration \geq 3.5%, <u>THEN</u> begin Enclosure 6, Purge Release Authorization Form, of this procedure.		
4.7	WHEN any RB H2 concentration $\geq 3.5\%$ for ≥ 24 hoursRB H2 concentration $\geq 3.5\%$ and off shore winds existRB H2 concentration $\geq 3.5\%$ and off shore winds existRB H2 concentration $\geq 3.6\%$,THEN perform Enclosure 7, Purging RB, of this procedure.		
4.8	<u>WHEN</u> RB purge is stopped, <u>THEN</u> GO TO Step 4.6 or this procedure.		

• ·

4.0

ENCLOSURE 1 (Page 1 of 2)

HTUROGEN MONITORING				
	LOCA Conditions Exist			
1.1	*****	<u>ACTIONS</u> Ensure one H_2 analyzer is aligned and placed in service (Ops).	DETAILS • Ensure applicable steps of EOP-14, Enclosure 2, PPO Post Event Actions, have been completed for H ₂ analyzers.	
1.2		Plot RB H ₂ concentration on Enclosure 8 of this procedure (AAT).	 Obtain H₂ concentrations from either of the following: EOP-14, Enclosure 21, RB Hydrogen Monitor Log. RECALL 	
1.3		Project when RB H ₂ concentration will exceed action levels of this procedure (AAT).	• Use H ₂ concentration plotted on Enclosure 8 of this procedure. • Extrapolate to estimate time when H ₂ concentration will reach procedure action levels. • Action Level Date Time H ₂ \geq 1%	

HYDROGEN MONITORING

EM-225A

HYDROGEN MONITORING (Cont'd)

<u>ACTIONS</u>

1.4

DETAILS

IF at anytime H₂ concentration is ≥ an action level of this procedure, <u>THEN</u> immediately notify the Accident Assessment Team Coordinator (AAT).

• Action levels based on RB H₂ concentrations.

Action LevelRequired Action $H_2 \ge 1\%$ See step 4.2 $H_2 \ge 3.3\%$ See step 4.4 $H_2 \ge 3.4\%$ See step 4.5 $H_2 \ge 3.5\%$ See step 4.6

1.5 ____ Continue monitoring RB H₂ concentration (AAT).

Plot RB H₂ concentration on Enclosure 8 of this procedure every 8 hours.

Perform Step 1.3 of this Enclosure every 8 hours.

INITIAL PREPARATIONS FOR PURGING

	STATUS		
• F	RB H_2 Concentration $\geq 1\%$		
έ αι επιέπ δαιτι ής ογ	ACTIONS	DETAILS	
1.1	Notify the Procurement Representative, Radiation Controls Coordinator, Repairs Coordinator and Control Room to begin preparations for RB purge.	Review this procedure for: Procurement of tools and equipment. Selection of emergency team personnel. Assigning Operations support to the OSC. Initiation of reentry process per EM-104. Collection of radiological and meteorologic data. Review of dose projection process.	
1.2	Evaluate plant radiological conditions and determine routes to be used to perform Enclosures 2, 3, 4, 5, and 7 (RMT).	Refer to Enclosure 9 for locations of requir actions/components and suggested routes	
1.3	Notify off-site sources to obtain portable air compressors (Procurement Representative).	 Obtain 3 or more air compressors from or of the following off-site sources: Compressed Air Systems, Telephone (800) 626-8177 OR (813) 626-8177 (Tampa) Air Components & Equipment, Inc., Telephone (813) 621-3087 (Tampa) Obtain air compressors capable of 225 scfm minimum each for continuous purge (rated exhaust flow) and rated discharge TEMP < 150°F. 	

1.4 ____ Ensure all CCHE habitability breaches are sealed (ERT).

ENCLOSURE 2 (Page 2 of 2)

PREPARATIONS FOR RB HYDROGEN PURGE (Cont'd)

	ACTIONS	DETAILS
1.5 _	Monitor meteorological conditions to predict off-shore wind cycle (DAT).	 Off-shore winds originate from NNE to SE sectors (011.2° to 146.3°). Most common time for off-shore winds is midnight.
1.6	Ensure the purge flow instrumentation cart is properly staged and equipped (ERT).	 Refer to MP-815 for location of equipment. DO NOT install purge instruments until Enclosure 4 is performed.
1.7	Ensure power is available to LR-82-FI and LR-83-FI receptacle (OPS).	 RX MCC 3B2 is energized. RX MCC 3B2, BKR 8AR closed. ACDP-20, BKR 12 closed. (143 ft AB near elevator)

1.8 ____ Notify the Accident Assessment Team Coordinator that Enclosure 2 is complete (AAT).

PORTABLE COMPRESSOR INSTALLATION

STATUS Purge Compressors Are On Site Hydrogen Concentration ≥1% DETAILS ACTIONS DETAILS — Consult Radiation Monitoring Team to determine routes and precautions to be used during compressor installation (ERT). • Refer to Enclosure 9 for locations of required actions/components and suggested routes.

- 1.2 ____ Connect portable air compressors (ERT).
- ____ DO NOT open LRVs at this time.
- ____ Indicate LRVs to which portable air compressors are connected.
- ____ Preferred RB portable compressor connections (119 ft IB outside west wall):

LRV-11	LRV-16
LRV-12	LRV-17
LRV-13	LRV-18
LRV-14	LRV-19
LRV-15	LRV-20

 Alternate - H₂ recombiner connections (119 ft IB outside west wall): (adapters in stores – FIMIS #01260356)

LRV-92 (Pen 125)
LRV-90 (Pen 121)
LRV-94 (Pen 125)
LRV-88 (Pen 122)

1.1

ENCLOSURE 3 (Page 2 of 2)

PORTABLE COMPRESSOR INSTALLATION (Cont'd)

<u>ACTIONS</u>

DETAILS

1.3 Ensure plant personnel are familiar with the operation of the portable compressors (OPS/ERT).

1.4 ____ Obtain support materials for portable compressors (Procurement Representative).

- ____ Determine portable compressor fuel and oil consumption rate from compressor vendor.
- ____ Ensure sufficient fuel and oil supplies are available to support compressor operation.

1.5 ____ Notify the Accident Assessment Team Coordinator that Enclosure 3 is complete (OPS/ERT).

ENCLOSURE 4 (Page 1 of 2)

PREREQUISITE FIELD ACTIONS

RB H ₂ Concentration $\geq 3.3\%$	
ACTIONS	DETAILS
Consult Radiation Monitoring Team to determine routes and precautions to be used while performing RB Purge Field Actions (ERT).	 Refer to Enclosure 9 for locations of required actions/components and suggested routes.
· · · · · · · · · · · · · · · · · · ·	
Defeat all starting interlocks on	1 Obtain key 92 from the Control Room.
AHF-/A and /B (OPS).	 Select RB exhaust fan permissive bypass switches to the "Emergency" position . (119 ft IB East Door)
	 AHF-7A, Ventilation MCC 3A-10C
	AHF-7B, Ventilation MCC 3B-9C
Open RB exhaust dampers for emergency operation (OPS).	 Align 3 way values on door of air handling pan 13 to point to the right (143 ft AB Ventilation Equipment Area):
	Emergency operation of AHD-95, AHD-96, and AHD-94
	Emergency operation of AHD-97, AHD-98, and AHD-94
	 <u>ACTIONS</u> Consult Radiation Monitoring Team to determine routes and precautions to be used while performing RB Purge Field Actions (ERT). Defeat all starting interlocks on AHF-7A and 7B (OPS). Open RB exhaust dampers for emergency operation (OPS).

PREREQUISITE FIELD ACTIONS (Cont'd)

	ACTIONS		DETAILS
1.4	Ensure RM-A1 is in service (OPS/DAT).	•	Ensure RM-A1 pump is running with path to and from pump (143 ft AB).
		•	Ensure RM-A1 monitors have power aligned.
		•	Ensure the following MCB annunciator links are closed:
-			1712
			1713
		,	1714
		•	Adjust RM-A1 gas channel "HIGH" alarm setting potentiometer to maximum (clockwise).
		•	Ensure LMH controller associated with RM-A1 is in "AUTO".
<u></u>			
1.5	Notify Repairs Coordinator to obtain and install flow instrumentation (ERT).	•	CONCURRENTLY PERFORM MP-815, Installation of Post Accident H ₂ Purge Flow Instruments.
1.6	WHEN H ₂ Purge Flow Instruments		

are installed <u>THEN</u> notify the Accident Assessment Team Coordinator that Enclosure 4 is complete (OPS/ERT).

ENCLOSURE 5 (Page 1 of 2)

RB PRESSURIZATION FOR HYDROGEN PURGE

		STATUS
	 RB H₂ Concentration ≥ 3.4% Portage Air Compressors are installed. 	
	ACTIONS	DETAILS
1.1	Consult Radiation Monitoring Team to determine routes and precautions to be used while performing RB Pressurization (ERT).	Refer to Enclosure 9 for locations of required actions/components and suggested routes.
1.2	<u>IF</u> portable air compressors were connected to RB portable compressor connections, <u>THEN</u> start air supply to RB and establish and maintain RB PRESS at \approx 2 psig (ERT/Ops).	 Start portable air compressors. Open isolation valves for operating air compressors (119 ft IB west door):

LRV-11	LRV-16
LRV-12	LRV-17
LRV-13	LRV-18
LRV-14	LRV-19
LRV-15	LRV-20

- 3 ____ Open LRV-36 "AIR SUPPLY TO PENETRATION 121 ISO" (119 ft IB south of A MSSVs).
- 4 _____ Unlock and open LRV-50 "PENETRATION 121 ISO" (119 IB ft south of PZR Htr MCC 3B overhead).
- 5 ____ Adjust LRV-26 "LRV-24 BYPASS" (119 ft IB south of A MSSVs) to maintain RB PRESS at ≈ 2 psig.

RB PRESSURIZATION FOR HYDROGEN PURGE (Cont'd)

<u>ACTIONS</u>

1.3

<u>IF</u> portable air compressors were connected to H₂ recombiner connections,
 <u>THEN</u> start air supply to RB and establish and maintain RB PRESS at ≈ 2 psig (ERT/Ops).

DETAILS

1 ____ Start portable air compressors.

2 Open H₂ recombiner connection isolations for operating air compressors (119 ft IB):

LRV-87 (unlock)	LRV-88	
LRV-89 (unlock)	LRV-90	
LRV-91 (unlock)	LRV-92	
LRV-93 (unlock)	LRV-94	

3 ____ Adjust the compressor output to establish and maintain RB PRESS at \approx 2 psig.

1.4 <u>WHEN</u> RB PRESS is being maintained at ≈ 2 psig, <u>THEN</u> notify the Accident Assessment Team Coordinator that Enclosure 5 is complete (OPS/ERT).

EM-225A

PURGE RELEASE AUTHORIZATION FORM

PRAF #
COMPLETED BY THE ACCIDENT ASSESSMENT TEAM:
1) Date/Time accident started:/
2) Projected Date/Time for purge start:/
3) Time after accident for purge start: (hrs) [1 minus 2]
4) Error Corrected Flowrate based on time after accident (see Enclosure 10)(scfm)
Completed By: Date:
COMPLETED BY THE DOSE ASSESSMENT TEAM:
Containment Atmosphere Activity (µCi/cc)
Meteorological Conditions used in projection:
Wind Direction Wind Speed Stability Class
Projected purge duration = 1440 minutes (1 day)
RADDOSE-IV Projected Dose (REM) based on Error Corrected Flow rate:
Site Boundary 2 miles5 miles10 miles
RADDOSE-IV Projected Curies to be released: Noble Gas lodine
Completed By: Date:
COMPLETED BY EMERGENCY COORDINATOR:
EOF Director notified:
EOF Director notified: Date/Time/
Ensure the EOF Director has coordinated with the State and local government officials prior to initiating purge.
EMERGENCY COORDINATOR APPROVAL / Sign/Date

,

PURGING RB

	ST	ATUS
• R	RB Purge Is Required	
	ACTIONS	DETAILS
1.1	Ensure Enclosure 2, 3, 4, and 5 of	Enclosure 2 complete
	completed (AAT).	Enclosure 3 complete
		Enclosure 4 complete
		Enclosure 5 complete
<u> </u>		
1.2	Determine required purge flow rate (AAT/DAT).	• <u>IF</u> H ₂ purge has been previously performe <u>THEN</u> use flows from previous purge.
		 IF H₂ purge has <u>NOT</u> been previously performed, <u>THEN</u> refer to Enclosure 10 to determine flows:
		Required Purge Flow sc
		Error Corrected Flow sc
		Record Error Corrected Flow on Enclosure 6.
1.3	Consult Radiation Monitoring Team to determine routes and precautions to be used while performing RB Pressurization (ERT).	 Refer to Enclosure 9 for locations of required actions/components and suggested routes.
1.4	<u>WHEN</u> Enclosure 6, Purge Release Authorization Form is complete and approved by the EC,	

•	STATUS EC has approved Purge Release Authorization Form, Enclosure 6 				
1.5	<u>ACTIONS</u> <u>Notify the EC and the EOF Director</u> that RB hydrogen purge is commencing (AAT).	DETAILS			
1.6	Start RB purge Exhaust fan (OPS).	 Start at least one RB Exhaust fan: AHF-7A AHF-7B 			
1.7	IF RB purge has previously been performed, <u>THEN</u> open purge isolation valves associated with the previously adjusted throttle valve (OPS).	 IF LRV-121 was previously throttled <u>THEN</u> Open A Train isolation valves. LRV-70 LRV-71 IF LRV-123 was previously throttled <u>THEN</u> Open B Train isolation valves. LRV-72 LRV-73 			

ENCLOSURE 7 (Page 3 of 6)

PURGING RB (Cont'd)

<u>ACTIONS</u>

1.8 <u>IF purge has NOT previously been</u> performed, <u>THEN</u> establish required RB purge flow (OPS).

DETAILS

- 1 ____ Record "Required Purge Flow" from Step 1.2 of this enclosure.
 - Required Purge Flow _____ scfm
- 2 <u>IF A Train purging is desired,</u> <u>THEN perform the following in order:</u>
 - ____ Open LRV-70
 - ____ Open LRV-71
 - Throttle LRV-121 to obtain "Required Purge Flow" on flow indicator LR-82-FI (143 ft AB Ventilation Room).
 - Record reading from LR-82-FI

scfm

3 ____ IF B Train purging is desired, THEN perform the following in order:

_ Open LRV-72

____ Open LRV-73

Throttle LRV-123 to obtain "Required Purge Flow" on flow indicator LR-83-Fl (143 ft AB Ventilation Room).

Record reading from LR-83-FI

scfm

ACTIONS

1.9 ____ Maintain RB PRESS constant at ≈ 2 psig (OPS).

DETAILS

- <u>IF</u> portable air compressors were connected to RB portable compressor connections, <u>THEN</u> adjust LRV-26
 "AIR SUPPLY TO PENETRATION 121 CONTROL BYPASS" (119 ft IB south of A MSSVs) to maintain RB PRESS at ≈ 2 psig.
- ____ IF portable air compressors were connected to H₂ recombiner connections, <u>THEN</u> adjust the compressor output to maintain RB PRESS at ≈ 2 psig.

<u>ACTIONS</u>

DETAILS

1.10 <u>WHEN all</u> of the following exist:

____ RB H₂ Concentration is ≤ 3.5% EC approves termination

THEN stop RB purge (OPS/ERT).

1 Ensure the following valves are closed:

A Train	B Train	
LRV-70	LRV-72	
LRV-71	LRV-73	

2 Ensure RB exhaust fans are stopped:

____ AHF-7A

____ AHF-7B

- 3 <u>IF</u> portable air compressors are connected to RB portable compressor connections, <u>THEN</u> close the following valves:
 - LRV-50 "PENETRATION 121 ISO" (119 ft IB south of PZR Htr MCC 3B overhead)
 - LRV-36 "AIR SUPPLY TO PENETRATION 121 ISO" (119 ft IB south of A MSSVs)
- 4 _____ IF portable air compressors are connected to H₂ recombiner connections, <u>THEN</u> close the following valves:

LRV-87	LRV-88
LRV-89	LRV-90
LRV-91	LRV-92
LRV-93	LRV-94

5 ____ Stop portable air compressors.

ACTIONS

DETAILS

1.11 ____ Notify the Accident Assessment Team Coordinator that RB purge is secured. **RB HYDROGEN CONCENTRATION TREND**



EM-225A

Page 24 of 30

 $\mathcal{X}_{\mathcal{C}}$

ENCLOSURE 8

ACCESS ROUTES

119' EL. INTERMEDIATE BUILDING



ENCLOSURE 9 (Page 1 of 4)

ACCESS ROUTES (Cont'd)



ACCESS ROUTES (Cont'd)



Ť.

ACCESS ROUTES (Cont'd)



Page 28 of 30

à

a i

ENCLOSURE 9

(Page 4 of 4)

CONTINUOUS PURGE FLOW RATES AFTER A LOCA



Υ.,

£

ENCLOSURE 10

ENCLOSURE 11

HYDROGEN PURGE SYSTEM FLOW DIAGRAM





C Continuous Use

FLORIDA POWER CORPORATION

CRYSTAL RIVER UNIT 3

PLANT OPERATING MANUAL

EMERGENCY PLAN IMPLEMENTING PROCEDURE

EM-225B

POST-ACCIDENT BORON CONCENTRATION MANAGEMENT

TABLE OF CONTENTS

SECTION	PAGE	
1.0	PURPOSE	
2.0	REFERENCES	
3.0	PERSONNEL INDOCTRINATION43.1 Definitions43.2 Responsibilities43.3 Limits And Precautions5	
4.0	INSTRUCTIONS	
5.0	FOLLOW-UP ACTIONS8	
5.0 ENCLOS	FOLLOW-UP ACTIONS	
5.0 ENCLOSI	FOLLOW-UP ACTIONS	
5.0 ENCLOSI 1 (2 I	FOLLOW-UP ACTIONS 8 JRES Calculation of Expected RB Sump Concentration 9 Mitigation Matrix with RB Sump Sampling 11	
5.0 ENCLOS 1 (2 1 3 1	FOLLOW-UP ACTIONS 8 JRES Calculation of Expected RB Sump Concentration 9 Mitigation Matrix with RB Sump Sampling 11 Mitigation Matrix without RB Sump Sampling 12	
5.0 ENCLOSU 1 (2 1 3 1 4 /	FOLLOW-UP ACTIONS 8 JRES Calculation of Expected RB Sump Concentration 9 Mitigation Matrix with RB Sump Sampling 11 Mitigation Matrix without RB Sump Sampling 12 APS Effectiveness 13	
5.0 ENCLOSU 1 (2 1 3 1 4 2 5 (FOLLOW-UP ACTIONS 8 JRES Calculation of Expected RB Sump Concentration 9 Mitigation Matrix with RB Sump Sampling 11 Mitigation Matrix without RB Sump Sampling 12 APS Effectiveness 13 Core Boron Control Limit 14	
5.0 ENCLOS 1 (2 1 3 1 4 (5 (6)	FOLLOW-UP ACTIONS 8 JRES Calculation of Expected RB Sump Concentration 9 Mitigation Matrix with RB Sump Sampling 11 Mitigation Matrix without RB Sump Sampling 12 APS Effectiveness 13 Core Boron Control Limit 14 Boron Precipitation Mitigation Time Requirements 15	

1.0 PURPOSE

The purpose of this procedure is to provide methodology for determining when post LOCA boron precipitation mitigation is required.

2.0 REFERENCES

2.1 Developmental References

FPC Calculation M97-0120 – Sump Suction Valve Open Area

FPC Calculation M97-0122 – DH Dropline Backflow for Boron Dilution

FPC Calculation M97-0097 – Auxiliary Pressurizer Spray Flow Rate

FTI Letter IRS-97-4045 dated 10/10/97 Subject: Required APS Flow

FTI Letter IRS-97-4220 dated 10/29/97 Subject: DH Drop Line Backflow RELAP Sensitivity Evaluation

NOE 97-1628, Instrument Uncertainty Analysis for Boronometer (CA-56-CI)

NOE 97-2696, Engineering Evaluation: Incore Temperature Uncertainty

FPC Calculation M97-0138, "Temperature/Time Response for the Auxiliary Spray Line During Boron Precipitation Mitigation"

FPC Calculation M97-0139, "Temperature/Time Response for the DH Dropline with Gravity Flow Initiated for Born Precipitation"

FPC Calculation M97-0098, Boron Dilution by Hot-Leg Injection

FPC Calculation M97-0119, Post-LOCA Boron Concentration Management

FPC Calculation S96-0134, Fluid Velocity Analysis for RB Sump Screens

FPC Calculation M97-0146, Post-LOCA Boron Concentration Management for CR-3

3.0 PERSONNEL INDOCTRINATION

3.1 Definitions

- Auxiliary Pressurizer Spray (APS) A boron precipitation mitigation method that diverts a portion of LPI flow to the pressurizer spray nozzle. Providing flow to the pressurizer builds a height of water in the core region. When an adequate height of water is developed, reverse flow through the core is initiated. This method is only effective if spray flow exceeds core boil-off and is started early enough to allow a liquid level to be established prior to reaching actual core solubility limits.
- **Delta Boron** The difference between Expected RB Sump Concentration and actual measured RB sump boron concentration (boronometer, grab sample) after ECCS suction transfer.
- **Dump To Sump (DTS)** A boron precipitation mitigation method that aligns the DH drop-line to the RB sump through an idle LPI train. This alignment redirects the ECCS injection being lost though a break in the RCS cold leg through the core region. This redirection occurs because the DH drop-line connects to the hot leg at an elevation lower than the RCS cold leg piping.
- Expected RB Sump Concentration (Sump_{EXP}) A calculated value of RB sump boron concentration assuming even mixing of the RCS, CFTs, and BWST located in the RB sump.

3.2 Responsibilities

The TSC Accident Assessment Team is responsible for monitoring plant conditions and determining when boron precipitation mitigation is required.

3.3 Limits And Precautions

- APS is the preferred method of boron precipitation mitigation, and should be used if acceptable plant conditions exist. This preference is due to the significant adverse impact on ECCS performance if DTS is improperly implemented, and the need to stop a train of ECCS to perform the DTS alignment.
- If required for A Train APS effectiveness DHV-5 may be closed provided HPI has been established.
- Grab samples should be taken from the recirculating fluid to assure correct boronometer performance, if dose limitations allow.
- Sump sampling should continue to be used after initiation of an active method to assure the boron concentration control mechanism is working effectively.
- The following must be used for Tincore measurements:
 - "Tincore Average Temp" on SPDS alpha page with input from at least
 (2) incore thermocouples.
 - The average of at least 2 incore thermocouples displayed on a chesel recorder (If all inputs are operable the average point may be used).
- The "Delta Boron Limit" as shown on Enclosure 5, includes a 25% factor of safety, and shall be used when the core has been in a saturated condition for greater than five (5) hours.
- Boron precipitation can not occur if adequate SCM exists.

4.0 INSTRUCTIONS

4.1	Emergency Repair Team Maintenance
4.1.1	IF ES MCC 3AB can <u>NOT</u> be energized, <u>THEN</u> coordinate performance of Enclosure 7 in this procedure.
4.2	Boron Precipitation Mitigation Determination
4.2.1	<u>IF</u> adequate SCM exists, <u>THEN</u> Exit this procedure.
4.2.2	<u>WHEN</u> ECCS suction transfer has been completed, <u>THEN</u> calculate Expected RB Sump Concentration (Sump _{EXP}) using Enclosure 1 in this procedure.
4.2.3	Request the OSC Chemistry Coordinator to have RB sump boron concentration determined on a 2 hour interval.
4.2.4	IF at any time RB sump sample results are received, <u>THEN</u> calculate Delta Boron (Sump _{EXP} - Measured Sump Boron Concentration).
4.2.5	<u>IF</u> the RB sump can be sampled, <u>THEN</u> perform Enclosure 2 of this procedure.
4.2.6	<u>IF</u> RB sump can <u>NOT</u> be sampled, <u>THEN</u> perform Enclosure 3 of this procedure.
4.3	Boron Precipitation Mitigation Prerequisites
4.3.1	<u>IF</u> LPI crosstie is in progress, <u>THEN</u> prior to directing performance of EOP-14, Enclosure 20, establish HPI piggyback using EM-225E, Guidelines for Long Term Cooling.
4.3.2	<u>IF</u> an HPI pump will be started using EOP-14, Enclosure 20, <u>THEN</u> ensure HPI flow is controlled within the limits of EM-225E.

4.4 Boron Precipitation Mitigation Initiation

4.4.1 IF APS will be directed,

THEN consider the following regarding use and effectiveness:

- APS should cause Delta Boron to decrease in \leq 12 hours after initiation.
- Indications of APS flow:
 - Monitor APS line thermocouple indicated on AH-1003-TIR (DH-61-TE) for early indications of flow. The APS line thermocouple should be ≈ DHHE outlet temperature in ≤ 1 minute.
 - Continued RB sump sampling, in the longer term, will provide positive verification of successful mitigation.

4.4.2 <u>IF DTS will be directed,</u> <u>THEN</u> consider the following regarding use and effectiveness:

- DTS should cause Delta Boron to decrease in \leq 10 hours after initiation.
- Indications of DH drop-line flow:
 - Monitor DH drop-line thermocouple indicated on AH-1003-TIR (DH-60-TE) for early indications drop-line flow.
 - Continued RB sump sampling, in the longer term, will provide positive verification of successful mitigation.
- Adequate flow in the drop line can be inferred if any of the following exist:
 - IF the difference between initial Tincore and average RB temperature is ≤ 40° F, <u>THEN</u> Tincore should be 90% of average RB temperature within 13 minutes.

 IF the difference between initial Tincore and average RB temperature is > 40° F,

<u>THEN</u> Tincore should be 90% of average RB temperature within 26 minutes.

- 4.4.3 <u>WHEN</u> boron precipitation mitigation is required, <u>THEN</u> direct the Control Room to perform the appropriate alignment using EOP-14, Enclosure 20
- 4.4.4 <u>IF</u> all the following exist:
 - APS has been directed as the boron precipitation mitigation method
 - A Train LPI is providing APS flow

APS was aligned using EOP-14, Enclosure 20

_____ Tincore plots on Enclosure 4 indicate DHV-5 must be closed for APS effectiveness

THEN direct the Control Room to close DHV-5

5.0 FOLLOW-UP ACTIONS

• Continue RB sump monitoring and plotting of Delta Boron.

ENCLOSURE 1 (Page 1 of 2)

CALCULATION OF EXPECTED RB SUMP CONCENTRATION

1.	Obtain the following data:				
	Pre-LOCA BWST Boron Concentration ppmb (C _{BWST})				
	Pre-LOCA RCS Boron Concentration (C _{RCS}) ppmb				
2.	2. Determine ΔM _{BWST} using Page 2 of this Enclosure				
3.	Calculate Expected RB Sump Concentration (Sump _{EXP}):				
	Sump _{EXP} $(\Delta M_{BWST} * C_{BWST}) + (M_{CFTS} * C_{CFTS}) + (M_{RCS} * C_{RCS})$ = $\Delta M_{BWST} + M_{CFTS} + M_{RCS}$				
	= (+ + + + + + + + + + + + + + + + + +				

BWST Level After Transfer (ft) 14.00 15.00 11.00 13.00 10.00 12.00 9.00 8.00 7.00 2.00 3.00 5.00 6.00 4.00 2.55E+06 2.60E+06 2.65E+06 2.70E+06 2.75E+06 2.80E+06 2.85E+06 **BWST Mass Used During Injection** 2.90E+06 2.95E+06 delta M 3.00E+06 3.05E+06 3.10E+06 3.15E+06 3.20E+06 3.00E+06 3.25E+06 3.30E+06 3.35E+06 3.40E+06 3.45E+06 3.50E+06 3.55E+06 3.60E+06 3.65E+06

CALCULATION OF EXPECTED RB SUMP CONCENTRATION (Cont'd)

ENCLOSURE 1 (Page 2 of 2)

(MC) Rev. 9

Page 10 of 25

EM-225B

ENCLOSURE 2

MITIGATION MATRIX WITH RB SUMP SAMPLING



MITIGATION MATRIX WITHOUT RB SUMP SAMPLING



EM-225B

(MC) Rev. 9

ENCLOSURE 4



APS Effectiveness







Boron Precipitation Mitigation Time Requirements

CONTINGENCY ACTIONS FOR ESTABLISHING AUXILIARY PRESSURIZER SPRAY

1.0 PURPOSE

The purpose of this enclosure is to manually initiate APS. The instructions provide a method for manually opening DHV-91 and establishing temporary power for RCV-53 in the event of a power failure to ES MCC 3AB. The repowering instructions are set up in two sections, dependent upon the condition and failure mode of ES MCC 3AB. The condition of ES MCC 3AB and the associated area dose rates must be considered before performing these instructions.

Section "A": Instructions provide temporary power to ES MCC⁻³AB-5B in the event of loss of power to ES MCC 3AB, however the control circuitry and indication for RCV-53 will still be utilized at ES MCC 3AB-5B.

Section "B": Instructions provide temporary power and control circuitry for RCV-53, utilizing ES MCC 3B1-8C (Ref. dwg. 206-056). Local control and indication will be at this MCC. ES MCC 3AB is assumed to be inoperable, and no longer intact.

2.0 REFERENCES

2.1 Implementing References

2.1.1 MP-405A, Handling, Pulling and Terminations for Safety and Non Safety Related Cables.

2.2 Developmental References

- 2.2.1 Print EC-206-058, One Line Motor Control Center ES-3AB- AUX. BLDG.-119'0'
- 2.2.2 Print EC-206-056, One Line Motor Control Center ES-3B1- AUX. BLDG.-119'0'
- 2.2.3 Print B-208-047 RC-16 Elementary Diagram, RCV-53
- 2.2.4 Print B-208-082 RS-10 Elementary Diagram, Remote Shutdown Panel RCV-53
- 2.2.5 Print 209-047 RC-04 Interconnection Diagram, RCV-53
- 2.2.6 Print 209-101 Sh. 28 Interconnection Diagram, Penetration 308
- 2.2.7 Vendor Drawing Y-90543 Sh. 3, ES MCC 3B1-8C fuses

3.0 PERSONNEL INDOCTRINATION

3.1 Material Parts List

Materials for this procedure are located in EOB-13, located at 145' Aux Bldg. near the RB purge exhaust valve room.

3.2 Limits And Precautions

- 3.2.1 The panel must be de-energized and checked to ensure the absence of any 480 VAC voltage prior to performing work in the panel. Consideration should be given for processing an equipment clearance based on the dose rates and time allowed for this activity.
- 3.2.2 Cables should exit the panel via the bottom.
- 3.2.3 This activity must be fully reviewed with the Radiological Assessment Team in the TSC to determine the best route to take in performing this activity. If dose rates are prohibitive in the areas required by this activity, then this activity should not be performed and other measures should be evaluated by the Accident Assessment Team.

3.3 Prerequisites

- 3.3.1 Personnel assigned shall be knowledgeable, experienced, and qualified to perform the specified tasks as determined by the appropriate supervisor or Maintenance representative in the TSC/OSC.
- 3.3.2 Tools and equipment required for this task are pre-staged in the tool box (EOB-13) located at 145' Aux Bldg. near the RB purge exhaust valve room. All cables are pre-lugged and marked for proper installation. Electrical gloves, meter, and safety clothing are obtained from the Electric shop prior to entrance into the Aux Bldg.
- 3.3.3 To remove equipment to be worked from service, evaluate the need to obtain an equipment clearance. Due to the plant conditions, which could be present when performing this activity, tags may not be necessary. Coordinate this activity through the TSC.
- 3.3.4 The person in charge of this activity must ensure the following:
 - Work Group has reviewed and understands previous sections of this enclosure.
 - Initial conditions have been met.
 - Safety briefing has been conducted.
 - Emergency Coordinator has been notified.

Completed by: _____ Date: _____

3.4 Responsibilities

The TSC Emergency Repair Team is responsible for ensuring qualified individuals are assigned to perform the temporary power configurations and that proper work practices and boundaries are considered during this evolution, including the use of Concurrent Verification.

4.0 INSTRUCTIONS

- 4.1 Verify DHV-91 is open.
- 4.1.1 IF DHV-91 cannot be opened from the Main Control Room, <u>THEN</u> establish a Re-entry Team to manually open DHV-91 "DH TO PZR SPRAY ISO" 119 ft AB penetration area.
- **4.2** <u>Section "A"</u>: This section of instructions provide temporary power to ES MCC 3AB-5B in the event of loss of power to ES MCC 3AB. However, the control circuitry and indication for RCV-53 will still be utilized at ES MCC 3AB-5B. These instructions anticipate that ES MCC 3AB is still intact and the normal breaker cubicle for RCV-53 can be used.
- 4.2.1 If required, obtain proper clearances from Operations to work in ES MCC 3B1-8C and ES MCC 3AB-5B.
- 4.2.2 Obtain approximately 100 ft. of 1-3/C-10 cable. This cable is tagged as "power" and is located in the "Section A" materials bag, in EOB-13 located on 145' Aux Bldg. near the RB purge exhaust valve room.
- 4.2.3 Route the "power" cable (1-3/C-10) from ES MCC 3B1-8C to ES MCC 3AB-5B.
- 4.2.4 Ensure the breaker at 480V ES MCC 3AB-5B is open.
- 4.2.5 Determinate the three conductors on the line side of the breaker in ES MCC 3AB-5B and tape the bare ends of the conductors and secure.

Performed

Concurrent Verification

- 4.2.6 Remove the bottom plate of ES MCC 3AB below breaker 5C, and open the door to breaker 5C to allow the cable to be routed through the bottom of the motor control center.
- 4.2.7 Terminate one end of the "power" cable (1-3/C-10) to the line side of breaker located in ES MCC 3AB-5B as follows: L1, L2, L3, left to right respectively.

Performed	
-----------	--

Concurrent Verification

- 4.2.8 Ensure the breaker located in ES MCC 3B1-8C is open.
- 4.2.9 Determinate the three conductors on the load side of the breaker in ES MCC 3B1-8C and tape the bare ends of the conductors and secure.

	Performed	Concurrent Verification			
4.2.10	Remove the bottom plate or door to breaker 8D to allow motor control center.	f ES MCC 3B1 below breaker 8D, and open the the cable to be routed through the bottom of the			
4.2.11	Terminate the other end of the "power" cable (1-3/C-10) to the load side of the breaker in ES MCC 3B1-8C as follows: L1, L2, L3, left to right respectively.				
	Performed	Concurrent Verification			
4.2.12	If dose rates allow, then ensure cable is protected where personnel or equipment may need to cross over.				
4.2.13	Inspect "power" cable installation and ensure ready for energizing.				
4.2.14	Obtain permission from Operations to energize the temporary power installation.				
4.2.15	Close the breaker located in ES MCC 3B1-8C.				
4.2.16	Verify voltage at the load side of breaker in ES MCC 3B1-8C.				
4.2.17	Close the breaker located in ES MCC 3AB-5B.				
4.2.18	Verify voltage at the load side of breaker in ES MCC 3AB-5B.				
4.2.19	Notify the supervisor in charge of this activity that temporary power installation for RCV-53 is ready to test.				
4.2.20	Test temporary power installation for RCV-53 as described in Section 4.4				

4.3 <u>Section "B"</u>: This section of instructions provide temporary power and control circuitry for RCV-53, utilizing ES MCC 3B1-8C (Ref. dwg. 206-056). Local control and indication will be at ES MCC 3B1-8C. The normal feed for RCV-53,

ES MCC 3AB-5B is assumed to be inoperable, and no longer intact. Remote Shutdown and Control Room indication and control will be removed as a result of this activity.

- 4.3.1 Coordinate with Operations and obtain clearances as required for ES MCC 3B1-8C and ES MCC 3AB-5B (Ref. dwg. 206-056).
- 4.3.2 Locate cable RCC281 as indicated on ref. dwg. 209-101 sheet 28, at penetration 308, located outside the RB, in SE quadrant under RB purge exhaust valves and cut cable RCC281 to allow for butt splicing temporary power to the power cables outside the cable tray.

Performed

Concurrent Verification

4.3.3 Determinate the following conductors (Ref. drawing 209-047 RC-04) at Term Box RC 11, located on the east wall opposite penetration 308:

Circuit	Wire Mark/Color	Term.	Performed	Concurrent Verification
RCC283	1/1	TB-A-1		i
	11/4	TB-A-5		
	12/2	TB-A-6		
	13/3	TB-A-7		
	14/7	TB-A-8		
	15/9	TB-A-9		······
	21/5	TB-A-13	<u> </u>	
	33/6	TB-A-14		
	32/8	TB-A-16		
RCC284	17/4	TB-A-10		
	18/3	TB-A-11		
	19/7	TB-A-12	·	
	34/1	TB-A-15		
RCC312	1/1	TB-A-1		<u> </u>
	5/5	TB-A-3		
	9/3	TB-A-4		
	12/2	TB-A-6		
	21/4	TB-A-13		

- 4.3.4 Obtain materials located in the "Section B" materials bag, in EOB-13, located on the 145' Aux Bldg. near the RB purge exhaust valve room.
- 4.3.5 Route the "control" cable (1-9/C -14) from Term Box RC 11 and the "power" cable (1-3/C-10) from penetration 308 to ES MCC 3B1.
- 4.3.6 If time allows ensure the cable on the 119' elevation near ES MCC 3B1 is not a tripping hazard. Tie wrap cables as necessary to secure.

NOTE				
Butt splices are to	be made out	side the cable tray.		
Splice the "power" cable (1-3/C-10) to cable RCC281 from penetration 308. Performed Concurrent Verification				
Terminate the "control" cable (1-9/C-14) (Ref. dwg. 209-047 RC-04) at Term Box RC 11 as follows: Wire Color/Mark Term. Performed Concurrent				

1/1	TB-A-1	······
2/5	TB-A-3	 ·
3/9	TB-A-4	
4/11	TB-A-5	
5/13	TB-A-7	
6/14	TB-A-8	

4.3.9 Terminate the #14 AWG Jumper (Ref. dwg. 209-047 RC-04) at Term Box RC 11 as follows:

From	То	Performed	Concurrent Verification
TB-A-14	TB-A-1		

- 4.3.10 Ensure the breaker located in ES MCC 3B1-8C is open.
- 4.3.11 Remove the bottom plate of ES MCC 3B1 below breaker 8D, and open the door to breaker 8D to allow the cable to be routed through the bottom of the motor control center.

4.3.7

4.3.8

4.3.12 Terminate "control" cable (1-9/C-14) at ES MCC 3B1-8C as follows:

Wire Color/Mark	Termination	Performed	Concurrent Verification
1/1	8C-1		
2/5	8C-2		
3/9	8C-5		
4/11	8C-8		
5/12	8C-9		
6/14	8C-10		

4.3.13 Terminate "power" cable (1-3/C-10) at ES MCC 3B1-8C as follows:

Wire Color/Mark	Termination	Performed	Concurrent Verification
1/L1	8C-T1		
1/L2	8C-T2		
1/L3	8C-T3		

- 4.3.14 Obtain permission from Operations to energize the temporary power installation.
- 4.3.15 Close the breaker located in ES MCC 3B1-8C.
- 4.3.16 Verify voltage at the load side of breaker in ES MCC 3B1-8C.
- 4.3.17 Notify the supervisor in charge of this activity that temporary power installation for RCV-53 is ready to test.
- 4.3.18 Test the temporary power installation for RCV-53 per Section 4.4

4.4 STEPS FOR CHECKING PROPER MOTOR ROTATION FOR RCV-53

NOTE

Section 4.3 installation instructions remove Remote Shutdown and Control Room indication and control.

CAUTION

If the motor leads are reversed, the open limit switch and/or closed torque switch controls will not automatically stop the valve.

4.4.1 <u>IF</u> the **amber** light is lit on ES MCC 3B1-8C cubicle door, <u>THEN</u> perform the following:

- A. While observing the red (open) and green (close) indicating lights depress and hold the close push button until an indicating light is lit.
- B. <u>IF</u> the green light is lit, THEN the motor rotation is correct.
- C. <u>IF</u> the red light is lit, <u>THEN</u> reverse two of the motor leads in the ES MCC 3B1-8C cubicle to correct the rotation.
- D. Notify the supervisor that the system is ready for operation.

CAUTION

If the motor leads are reversed, the open limit switch and/or closed torque switch controls will not automatically stop the valve.

4.4.2 <u>IF</u> the **green** light is lit on ES MCC 3B1-8C cubicle door, <u>THEN</u> perform the following:

- A. Depress and hold the open push button for maximum of three (3) seconds and observe indication lights.
- B. <u>IF</u> the green light is lit, <u>THEN</u> reverse two of the motor leads in the ES MCC 3B1-8C cubicle to correct the rotation.
- C. <u>IF</u> the amber light is lit, <u>THEN</u> the motor rotation is correct.
- D. Notify the supervisor that the temporary power for RCV-53 is ready.

CAUTION

If the motor leads are reversed, the open limit switch and/or closed torque switch controls will not automatically stop the valve.

4.4.3 <u>IF</u> the **red** light is lit on ES MCC 3B1-8C cubicle door, <u>THEN</u> perform the following:

- A. Depress and hold the close push button for maximum of three (3) seconds and observe indication lights.
- B. <u>IF</u> the red light is lit, <u>THEN</u> reverse two of the motor leads in the ES MCC 3B1-8C cubicle to correct the rotation.
- C. <u>IF</u> the amber light is lit, <u>THEN</u> motor rotation is correct.
- D. Notify the supervisor that the temporary power for RCV-53 is ready.