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Subject: Peach Bottom Atomic Power Station Startup Report of Plant Startup Following the
13th Refueling Outage of Unit 3.

Gentlemen:

Enclosed is the Peach Bottom Atomic Power Station Startup Report for Unit 3 Cycle 14. The report is submitted pursuant to Unit 3 Technical requirements Manual Appendix A.

Sincerely,



John Doering, Jr.
Vice President,
Peach Bottom Atomic Power Station

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JD/PJD/MRD/SRH/ARP:cmg

Enclosure

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ccn 01-14109

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PEACH BOTTOM ATOMIC POWER STATION

UNIT 3 CYCLE 14 STARTUP REPORT

SUBMITTED TO
THE U.S. NUCLEAR REGULATORY COMMISSION
PURSUANT TO
FACILITY OPERATING LICENSE DPR 56

DECEMBER
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INTRODUCTION

Peach Bottom Atomic Power Station (PBAPS) Unit 3 Technical Requirements Manual Appendix A requires submittal of a Startup Report following an outage in which: 1) modifications were installed that may have significantly altered the nuclear, thermal, or hydraulic performance of the plant, or 2) amendment to the license involving a planned increase in power level, or 3) installation of fuel that has a different design or has been manufactured by a different fuel supplier.

This report summarizes the plant startup and power ascension testing performed to ensure that no operating conditions or system characteristic changes occurred during the thirteenth refueling outage of PBAPS Unit 3 which diminished the safe operation of the plant.

Startup testing was performed in accordance with the Updated Final Safety Analysis Report (UFSAR) section 13.5 "Startup and Power Test Program". This report will address each of the applicable tests identified in UFSAR section 13.5.2.2. UFSAR tests that were only required to be performed during the initial plant startup (Cycle 1) are not included in this report. A description of the measured values of the operating conditions or characteristics obtained during startup testing and a comparison of these values with design predictions and specifications will also be included in this report.

Level 1 and Level 2 test acceptance criteria are described in UFSAR section 13.5.2.1. For each applicable test identified in UFSAR section 13.5.5.2, all Level 1 criteria were met, and all Level 2 criteria were either met, or discrepancies were investigated and determined to have no effect on safety, reliability, operability, and pressure integrity of the systems tested. Any corrective actions that were required to obtain satisfactory operation will also be described.

Peach Bottom Unit 3 was out of service from 9-14-01 to 10-08-01 to accommodate its thirteenth refueling outage. During this 25 day, 3 hr, 43 minute outage, 284 new GE14 fuel bundles were loaded into the core, with the balance of the core load being comprised of once and twice burned GE13 fuel bundles. The Cycle 14 core consists entirely of GE barrier fuel.

INTRODUCTION (continued)

This is the first application of the GE14 product line at PBAPS Unit 3. The GE14 fuel type has been approved for use by the NRC. GE14 fuel is mechanically, neutronically, and thermal-hydraulically compatible with the co-resident fuel, RPV internals, spent fuel pool internals, refueling equipment, and other interfacing plant systems. There are some differences between GE14 and the GE13 fuel which makes up the balance of the loaded fuel. These differences are detailed in section 2.3 (Fuel Loading). GE14 fuel complies with all required fuel design and licensing bases during steady-state, transient, and accident conditions.

Other in-vessel maintenance performed during the outage included:

- Replacement of 19 control rod drives.
- Replacement of 20 control rod blades.
- Relocation of 4 control rod blades to new core locations.
- Replacement of 7 Local Power Range Monitors (LPRMs).
- Replacement of 129 core plate plugs.
- Cleaning of all 20 jet pump inlet mixers.

Unit 3 returned to service on 10-08-01 and reached steady-state full power for the first time in Cycle 14 on 10-14-01. Startup testing was completed on 10/18/01.

The successfully implemented startup test program ensures that the thirteenth refueling outage of Unit 3 has resulted in no conditions or system characteristics that in any way diminish the safe operation of the plant.

All tests and data referenced in this report are on file at Peach Bottom Atomic Power Station.

2.1 Chemical and Radiochemical

Objectives

Chemical and radiochemical analyses were performed in accordance with UFSAR section 13.5.2.2.(1). The objectives of these analyses were: (1) to maintain control of and knowledge about the reactor water chemistry, and (2) to determine that the sampling equipment, procedures, and analytic techniques are adequate to demonstrate that the coolant chemistry meets water quality specifications and process requirements. In addition, this testing also allowed evaluations to be made of fuel performance, filter demineralized operation, condenser integrity, offgas system operation, and calibration of certain process instruments.

Description

During the refueling outage and subsequent startup and power ascension, samples were taken and measurements were made to determine the chemical and radiochemical quality of the reactor water, feedwater, amount of radiolytic gas in the steam, gaseous activities leaving the air ejectors, delay times in the offgas lines, and performance of filters and demineralizers. Calibrations were also made of monitors in the stack, liquid waste system, and liquid process lines.

Acceptance Criteria

Water quality must be known and must conform to the water quality specifications at all times. The activities of gaseous and liquid effluents must be known and must conform to license limitations. Chemical factors defined in the Technical Specifications must be maintained within those limits specified.

Results

Prior to and during core alterations, chemistry values were verified to be within daily limits per CH-10 "Chemistry Goals".

Prior to startup, chemistry requirements were verified by RT-C-095-886-3 "Chemistry Preparation for Reactor Startup" on 10-08-01. The Shift Chemist also verified that reactor water dose equivalent I-131, chloride concentration, and sulfate concentration were within specification per CH-10.

During power ascension, coolant chemistry was verified to meet water quality specifications and process requirements by ST-C-095-824-3 "Reactor Startup Chemistry With Steaming Rates Less Than 100,000 Lbs/Hr", performed on 10-09-01.

2.1 Chemical and Radiochemical (continued)

At high steaming rates, ST-C-095-823-3 "Conductivity and Chloride Ion Content in Primary Coolant During Normal Operation" was performed at least every 4 days after reaching 850 psig reactor pressure. This test verified that the conductivity was less than or equal to 5 $\mu\text{mhos}/\text{cm}$ and the chloride concentration was less than or equal to 200 ppb in all samples.

Gaseous and liquid effluent activities were checked by Chemistry Department surveillance tests and round sheets. The chemistry values required by the Technical Specifications were checked daily in accordance with CH-10 and were verified to be within the specified limits. Gaseous and particulate release dose rates from the main stack and roof vents were checked weekly in accordance with ST-C-095-857-2, ST-C-095-859-2, and ST-C-095-860-2. Condensate filter demineralizers were backwashed and precoated based on Chemistry recommendations.

The Offgas system was placed in service on 10-09-01. The steam jet air ejector discharge activity indicated that Unit 3 began Cycle 14 with no fuel failures. Subsequent analysis of radioisotopic samples using a fuel reliability code confirmed that no fuel failures exist.

Radiation monitors and chemistry sampling equipment were also calibrated during power ascension for the main offgas stack, liquid waste system, and liquid process lines.

2.2 Radiation Measurements

Objectives

Radiation measurements were performed in accordance with UFSAR section 13.5.2.2.(2). The objectives of these measurements were to determine the background gamma and neutron radiation levels in the plant and to monitor radiation levels during power ascension to assure protection of personnel and continuous compliance with 10CFR20 requirements.

Description

A survey of natural background radiation throughout the plant site is performed. During the refueling outage, startup, and power ascension, gamma radiation measurements and neutron dose rate measurements (where appropriate) are taken at significant locations throughout the plant. All potentially high radiation areas are surveyed.

Acceptance Criteria

The radiation doses of plant origin and occupancy times shall be controlled consistent with the guidelines of the standards for protection against radiation outlined in 10CFR20 NRC General Design Criteria.

Results

Routine surveys were performed throughout the protected area in accordance with HP-C-200 "Routine Survey Program" to determine background radiation levels and assure personnel safety.

The initial survey of the drywell was performed in accordance with HP-215. During the refueling outage and subsequent plant startup, appropriate radiation surveys were performed to generate Radiation Work Permits per HP-C-210 and properly post plant radiation areas per HP-C-215 to maintain compliance with 10CFR20 requirements.

During the refueling outage, several plant areas were continuously manned by Health Physics Personnel. These areas included the Refuel Floor, Drywell Access, and Personnel Access areas.

During the refueling outage, workers received 212.0 person-rem of exposure.

2.3 Fuel Loading

Objective

Fuel loading was performed in accordance with UFSAR section 13.5.2.2(3). The objective was to load new fuel and shuffle the existing fuel safely and efficiently to the final loading pattern.

Description

During fuel movement activities, all control rods must be fully inserted. At least 2 WRNMs must be operable, one in the quadrant that fuel movement is being performed in, and one in an adjacent quadrant. Each fuel bundle must remain neutronically coupled to an operable WRNM at all times. WRNM count rates will be recorded before and after each core component move.

Each control rod will be functionally tested by being completely withdrawn and reinserted. A subcriticality check will be performed by verifying that the core remains subcritical when any single rod is fully withdrawn and all other rods are fully inserted.

Acceptance Criteria

The core is fully loaded in its final loading pattern and the core shutdown margin demonstration has been completed.

Results

The fuel offload / reload was performed in accordance with FH-6C "Core Component Movement - Core Transfers" and was completed on 10-06-01. The final loading pattern includes 284 new GE14 fuel bundles, 276 once-burned GE13 bundles, and 204 twice-burned GE13 bundles. Unit 3 no longer uses GE11 fuel. The complete Cycle 14 core consists of barrier fuel.

To ensure proper fuel loading into the core, the following three steps were performed:

Proper fuel bundle serial number, location, orientation, seating verification and debris inspections of the final loaded core were performed on 10-06-01, in accordance with M-C-797-020 "Core Verification."

Each control rod was withdrawn and inserted to verify coupling integrity, position indication, proper rod withdrawal and insertion speeds, and core subcriticality via monitoring of WRNM response. This test data is documented in ST-0-003-465-3 "Control Rod Withdraw Tests", completed on 10-08-01. The acceptance criteria for this test was

2.3 Fuel Loading (continued)

met when the actual shutdown margin was demonstrated with a fully loaded core in accordance with ST-R-002-910-3, performed on 10-09-01.

284 bundles of GE-14 advanced 10X10 matrix fuel bundles were installed in the reactor. ECR-99-02682 justified and documented the technical acceptability of using GE14 fuel in PBAPS reactors. The potential impact on the following systems and analyses have been analyzed: loose parts, accident and transient analysis results, thermal limits, off rated multipliers (ARTS/MELLA), spent fuel pool racks, spent fuel pool cooling, fuel handling equipment, receipt inspection, Appendix R, EPGs, TRIP procedures, heavy loads, operator training, RECT lesson plans, noble metal impact, dose rate impact, post LOCA hydrogen generation, feedwater heater asymmetry, containment response, and vessel fluence. The ECR 10CFR50.59 further addressed the acceptability of GE-14 fuel in PBAPS reactors.

2.4 Shutdown Margin

Objective

Core shutdown margin was demonstrated in accordance with UFSAR section 13.5.2.2.(4). The objective of this test is to demonstrate that the reactor will be subcritical throughout the fuel cycle with any single control rod fully withdrawn.

Description

Core shutdown margin was demonstrated with the "In-Sequence Critical" method. At criticality, correction factors were applied for moderator temperature, reactor period, worth of the "strongest" rod, the bias between local and distributed eigenvalue, and the "R" value for the cycle.

Acceptance Criteria

The fully loaded core must be subcritical by at least 0.38% $\Delta K/K$ throughout the fuel cycle with any single control rod fully withdrawn.

Results

Core shutdown margin was demonstrated by performing ST-R-002-910-3 "Shutdown Margin" on 10-09-01. Control rods were withdrawn according to the startup sequence per GP-2-3 Appendix A2. WRNM count rates were monitored after each control rod withdrawal. The reactor was declared critical at 23:59 on 10-08-01 with RWM Group 2 control rod 34-39 at position 16, RWM step 31. Reactor water temperature was 182 degrees F. Count rate doubling time was 76 seconds, and the calculated reactor period was 109 seconds.

The BOC SDM value was calculated by subtracting the worth of the analytically determined strongest rod from the worth of all withdrawn rods and then applying the temperature, period, local versus distributed eigenvalue, and 'R' correction factors. This calculated SDM value was equal to 1.504% delta K/K. This value was verified to be greater than 0.38% $\Delta K/K$.

The difference between the predicted and actual SDM values is calculated as $\Delta SDM = SDM_{actual} - ((SDM_{predicted} - R))$, where R is the maximum decrease in SDM from BOC (which is 0 for this BOC start-up): (1.504 - (0.0127-0)), or 0.234% $\Delta K/K$.

2.5 Control Rod Drives

Objectives

Control rod drive testing was performed in accordance with UFSAR section 13.5.2.2.(5). The objectives of this testing were to demonstrate that the CRD system operates properly over the full range of primary coolant temperatures and pressures and that thermal expansion of core components does not bind or significantly slow the control rod movements.

Description

The CRD system was tested at rated reactor pressure to verify that there was no significant binding caused by thermal expansion of core components. The withdraw and insert speeds were checked for each control rod, and each rod was individually scram-timed at rated reactor pressure.

Acceptance Criteria

Each CRD must have a normal insert or withdraw speed of 3.0 +/- 0.6 in/sec (7.62 +/- 1.52 cm/sec), indicated by a full 12 foot stroke in 40 to 60 seconds.

Upon scrambling, the average of the insertion times of all operable control rods, exclusive of circuit response times, must be no greater than:

Percent Inserted	FSAR Insertion Time (sec)	T.S. Adjusted Insertion Time (sec)
5	0.375	.44 to pos 46
20	0.900	1.08 to pos 36
50	2.000	1.83 to pos 26
90	5.000	3.35 to pos 06

Note: Scram time is measured from time pilot scram valve solenoids are de-energized.

Results

Each CRD had its normal insert speeds, withdraw speeds and coupling integrity checked by ST-0-003-465-3 "Control Rod Withdraw Tests", completed on 10-08-01. All insert and withdraw speeds fell within the acceptance criteria of 45-51 sec/full stroke, or an Action Request was generated to investigate the problem. This test also checked CRD stall flows and rod position indication, and verified core subcriticality.

Prior to exceeding 40% power during the BOC startup, each CRD was scram timed in accordance with ST-R-003-460-3 "CRD Scram Insertion Timing for All Operable Control Rods", completed on 10-11-01. All 185 rods were declared operable prior to exceeding 40% power.

2.5 Control Rod Drives (cont.)

Control rod 30-35 was declared "slow" when its insertion time to position 46 was 0.449 seconds, with a Tech Spec required time of 0.440 seconds. PTSA entry 01-3-327 tracks this condition. During power ascension, ST-0-003-470-3 "CRD Coupling Integrity Test" was performed to verify CRD/blade coupling integrity for each control rod when it is fully withdrawn. This test was completed on 10-12-01.

During power ascension, when reactor power was above the RWM LPSP (approximately 23%), ST-0-003-560-3 "Control Rod Exercise - Fully Withdrawn" was performed weekly. This test required each fully withdrawn rod to be inserted and withdrawn one notch.

In addition, ST-0-003-561-3 "Control Rod Exercise - All Rods" is performed monthly, and requires every control rod to be exercised one notch.

2.6 Control Rod Sequence

Objectives

Control rod sequence testing was performed in accordance with UFSAR section 13.5.2.2(6). The objectives of this testing were to achieve criticality in a safe and efficient manner using the approved rod withdrawal sequence, and to determine the effect on reactor power of control rod motion at various operating conditions.

Description

The approved rod withdrawal sequence used for startup implemented the BPWS (Banked Position Withdrawal Sequence) methodology with the A2 sequence control rods. This sequence is contained in GP-2-3 Appendix A2 (Startup Rod Withdrawal Sequence Instructions), which is used by operations personnel when rod movement is enforced by the RWM.

At power levels below the RWM LPSP, the RWM will prevent an out of sequence rod withdrawal and will not allow more than two rods to be inserted out of sequence. The GP-2-3 Appendix A2 sequence is programmed into the RWM and is designated as "Startup A2". This sequence specifies rod withdrawal from the all-rods-in condition to the rod pattern in which all A2 rods are fully inserted and all other rods are fully withdrawn. Rod withdrawals beyond this pattern are governed by RE-C-01 "Reactor Engineering General Instructions".

Results

Cold criticality was achieved on 10-08-01 by withdrawing rods in accordance with GP-2-3 Appendix A2. This same sequence (Startup 2) had previously been verified in the RWM in accordance with ST-R-62A-220-3 "RWM Sequence Verification", performed on 4-27-01. Prior to withdrawing the first rod, ST-0-62A-210-3 "RWM Operability Check" was performed on 10-11-01. Criticality occurred on RWM sequence step 31 in RWM Group 2. The critical rod pattern is recorded in GP-2-3 Appendix A2 and ST-R-002-910-3 "Shutdown Margin".

PBAPS Unit 3 will operate in the A2 control rod sequence for approximately the first four months of Cycle 14 and then will be swapped to the A1 control rod sequence. These two sequences will be alternated every 4 months for the remainder of Cycle 14.

2.7 Rod Pattern Exchange

Objective

A rod pattern exchange was performed in accordance with UFSAR section 13.5.2.2.(7). The objective was to perform a representative change in basic rod pattern at a reasonably high reactor power level.

Description

The control rod pattern was adjusted by rod withdrawals in a planned sequence in order to ultimately achieve the full power target rod pattern.

Acceptance Criteria

The achievement of the final target rod pattern by the use of the intermediate rod patterns while staying within licensed core limits meets the requirements of this test.

Results

Several intermediate rod patterns were developed and attained prior to achieving the target rod pattern. Two follow-up load drops were undertaken to set the final rod pattern. The final target rod pattern was set on 10/17/01 at 01:31.

During the numerous control rod movements performed during the startup, no thermal limit violations occurred and thermal limits remained below the administrative limit of 0.98 at all times.

2.8 WRNM Performance

Objective

SRM performance (UFSAR section 13.5.2.2.(8)) and IRM performance (UFSAR section 13.5.2.2.(9).) are no longer applicable to Peach Bottom Unit 3 since the SRM and the IRM systems were replaced with the Wide Range Neutron Monitor (WRNM) system.

The objective was to demonstrate that WRNM instrumentation provided adequate information to the operator during startup.

Description

WRNM count rate data was taken during rod withdrawals to criticality and was compared with stated operability criteria.

Acceptance Criteria

There must be a neutron signal-to-noise ratio of at least 2 to 1 on the required operable WRNMs as well as a minimum count rate of 3 CPS on the required operable WRNMs. In addition, WRNM indication was monitored throughout the startup range to verify proper period response and correct auto-ranging during power ascension.

Results

During startup, WRNM operability was verified in accordance with GP-2 "Normal Plant Startup." During the approach to criticality, WRNM count rate data was periodically recorded in ST-R-002-910-3. WRNM response during power ascension was monitored and verified in accordance with GP-2.

2.9 LPRM Calibration

Objective

To calibrate the Local Power Range Monitor (LPRM) system in accordance with UFSAR section 13.5.2.2.(10).

Description

The LPRM channels were calibrated to make the LPRM readings proportional to the neutron flux in the narrow-narrow water gap at the LPRM detector elevations. Calibration and gain adjustment information was obtained by using the 3D Monicore System to relate the LPRM reading to the average fuel assembly power at the detector location.

Acceptance Criteria

With the reactor in the rod pattern and at the power level which the calibration is to be performed, the LPRM readings will be proportional to the average flux in the four adjacent fuel assemblies at the LPRM detector elevation.

Results

ST-I-60A-230-3 "LPRM Gain Calibration" was performed on 10-16-01 at 100% power. The Gain Adjustment Factor (GAF) acceptance criteria in the test ensured that the LPRM detectors were adjusted to be proportional to the neutron flux at the detector locations.

There were seven (7) LPRM string (28 detectors) replacements performed during 3R13.

2.10 APRM Calibration

Objective

To calibrate the Average Power Range Monitor (APRM) system in accordance with UFSAR section 13.5.2.2.(11).

Description

During power ascension, the APRM channel readings were adjusted to be consistent with core thermal power as determined from the Plant Monitoring System heat balance.

Acceptance Criteria

The APRM channels must be calibrated to read Core Thermal Power. The absolute difference between the APRM channels and calculated core thermal power is verified to be $\leq 2\%$ CTP, while operating at $\geq 25\%$ CTP.

Results

Numerous APRM calibrations were performed in accordance with ST-O-60A-210-3 "APRM System Calibration During Two Loop Operation" throughout power ascension. The first APRM gain calibration was performed on 10-09-01 at ~5% power and the last APRM gain calibration was performed on 10-17-01 at 100% power.

The APRMs were calibrated to within plus or minus 2% of indicated core thermal power during the power ascension. PBAPS Tech Specs require that the absolute difference between APRM channels and the calculated thermal power is less than or equal to 2% CTP when operating above 25% core thermal power.

All 4 APRM channels were operable for the initial BOC startup.

2.11 Power Range Neutron Monitor (PRNM) Performance

Objective

The PRNM system employs the approved BWROG Option III Instability Detect and Suppress Algorithm as a long term solution for reactor thermal-hydraulic instability. The trip and rod block logic associated with this feature is being maintained in the bypass state pending resolution of GE's 10CFR50 Part 21 report for nonconservative OPRM setpoint methodology.

Description

LPRM and APRM flux response was verified as Mode-1 was approached. Following initial APRM gain calibration to BPV position, subsequent APRM gain calibrations were performed against a formal heat balance via direct digital download of core thermal power values from 3D Monicore to the APRMs. LPRM gain calibration was also performed via down load of LPRM GAFT values from 3D Monicore.

RBM trip set points were changed to reflect the new operating MCPR limit values for cycle 14.

Acceptance Criteria

Indicated APRM power must be within 2% absolute of formal heat balance once reactor power is greater than or equal to 25%. In addition, PRNM power and associated Recirc Drive Flow indication was monitored throughout Mode-1 power ascension and verified to conform to historical data trends.

Results

During startup, PRNM operability was verified in accordance with GP-2 "Normal Plant Startup." LPRM flux response and APRM downscale indications were verified to clear as mode-1 was approached. APRM gain adjustments were performed utilizing ST-O-60A-210-3 "APRM Gain Calibration for Two Loop Operation". During mode-1 power ascension, tuning of the Option III Period Based Algorithm (PBA) of the Oscillation Power Range Monitor (OPRM) was performed at various steady-state points on the power to flow map. APRM and LPRM gain calibrations were performed via direct data download from 3D Monicore to the APRM system. All tests were acceptable. All four APRM and both RBM channels were operable for BOC14 startup.

2.12 Process Computer

Objective

The Plant Monitoring System (PMS) and 3D Monicore System were tested in accordance with USFAR section 13.5.2.2.(12). The objective was to verify the performance of the these systems under operating conditions.

Description

During power ascension, the PMS provided NSSS and BOP process variable information to the operator. 3D Monicore provided core monitoring and predictor capabilities. The NSSS heat balance was verified to be correct and the BOC NSSS databank was installed and verified to be correct.

Acceptance Criteria

The PMS and 3D Monicore systems will be considered operational when plant sensor information is processed accurately, resulting in a correct thermal heat balance and core power distribution. The calculations shall be independently evaluated by the use of an off-line core physics code.

Results

The BOC14 databank was installed and verified in accordance with FM-UG-270, "Process Computer Databank Review", RE-C-28, "NSSS Software BOC Databank Update", and RE-C-41, "Installation/Verification of the 3D Monicore Thermal Operating Limits". During power ascension, the core heat balance was verified to be correct by performing RT-R-59C-500-3 "Checkout of the NSSS Computer Calculation of Core Thermal Power" at approximately 100% power on 10-17-01.

Thermal limit and power distribution results were also independently evaluated by Fuels & Services Division (FSD) using their off-line PANACEA code. Agreement was observed between 3D Monicore and PANACEA results.

2.13 RCIC System

Objective

Reactor Core Isolation Cooling (RCIC) system testing was performed in accordance with UFSAR section 13.5.2.2.(13). The objective was to verify RCIC operation at various reactor pressures during the power ascension.

Description

A controlled start of the RCIC system will be done at a reactor pressure of approximately 150 psig and a quick start will be done at a reactor pressure of 1000 psig. Proper operation of the RCIC system will be verified and the time required to reach rated flow will be determined. These tests will be performed with the system in test mode so that discharge flow will not be routed to the reactor pressure vessel.

Acceptance Criteria

The RCIC system must have the capability to deliver rated flow (600 gpm) in less than or equal to the rated actuation time (30 seconds) against rated reactor pressure.

Results

A controlled start was performed at 175 psig reactor pressure in accordance with ST-0-013-200-3 on 10-09-01. A cold quick start at rated reactor pressure was performed in accordance with ST-0-013-301-3 on 10-09-01.

The RCIC turbine did not trip off during the testing and rated flow was achieved in less than 30 seconds.

2.14 HPCI System

Objective

High Pressure Coolant Injection (HPCI) system testing was performed in accordance with UFSAR section 13.5.2.2.(14). The objective was to verify proper operation of the HPCI system throughout the range of reactor pressure conditions.

Description

Controlled starts of the HPCI system will be performed at reactor pressures near 150 psig and 1000 psig, and a quick start will be initiated at rated pressure. Proper operation of the HPCI system will be verified, the time required to reach rated flow will be determined, and any adjustments to the HPCI flow controller and HPCI turbine overspeed trip will be made. These tests will be performed with the system in test mode so that discharge flow will not be routed to the reactor pressure vessel.

Acceptance Criteria

The time from actuating signal to required flow must be less than 30 seconds with reactor pressure at 1000 psig. With HPCI discharge pressure at 1220 psig, the flow should be at least 5000 gpm. The HPCI turbine must not trip off during startup.

Results

During the outage, the HPCI turbine overspeed test was performed (on aux steam from the boilers) on 9-29-01 in accordance with RT-N-023-240-3.

A controlled start was performed at 175 psig reactor pressure in accordance with ST-0-023-200-3 on 10-09-01. A cold quick start at rated pressure was performed in accordance with ST-0-023-301-3 on 10-09-01. The HPCI turbine did not trip off during testing, and rated flow was achieved within the required time period.

2.15 Selected Process Temperatures

Objective

Selected temperatures were monitored in accordance with UFSAR section 13.5.2.2.(1S). The objective was to ensure that the water temperature in the bottom head of the reactor vessel was within 145 degrees F of the steam dome saturation pressure prior to starting a second Recirc pump.

Description

The applicable reactor parameters were monitored during the power ascension in order to determine that adequate mixing of the reactor water was occurring in the lower plenum of the pressure vessel. This was done to ensure that thermal stratification of the reactor water was not occurring.

Acceptance Criteria

The second reactor Recirc pump shall not be started unless the coolant temperatures in the upper (steam dome) and lower (bottom head drain) regions of the reactor pressure vessel are within 145 degrees F of each other. The pump in the idle Recirc loop shall not be started unless the temperature of the coolant within the idle loop is within 50 degrees F of the active Recirc loop temperature.

Results

Prior to placing the second Recirc pump in service, all temperature requirements specified in SO 2A.1.B-3 were verified to be met. Throughout power ascension, whenever a heatup or cooldown of the RPV was in progress, the appropriate temperature readings were recorded in accordance with ST-0-080-500-3 "Recording and Monitoring Reactor Vessel Temperatures and Pressure".

2.16 System Expansion

Objective

System expansion inspections were performed in accordance with UFSAR section 13.5.2.2.(16). The objective was to verify that the reactor drywell piping system is free and unrestrained in regard to thermal expansion and that suspension components are functioning in the specified manner.

Description

An inspection of the horizontal and vertical movements of major equipment and piping in the nuclear steam supply system and auxiliary systems will be made to assure components are free to move as designed. Any adjustments necessary to assure freedom of movement will be made.

Acceptance Criteria

There shall be no evidence of blocking or the displacement of any system component caused by thermal expansion of the system. Hangers shall not be bottomed out or have the spring fully stretched.

Results

During the refueling outage, snubber inspections were performed in accordance with Tech Specs. A sample of pipe hangers were inspected in accordance with the ISI program.

During the RPV pressure test performed on 10-08-01, drywell piping was visually inspected at between 980 and 1030 psig. No blocking or interference of piping due to thermal expansion was observed.

2.17 Core Power Distribution

Objectives

Core power distribution testing was performed in accordance with UFSAR section 13.5.2.2.(17). The objectives were to confirm the reproducibility of the TIP readings, determine the core power distribution in three dimensions, and determine core power symmetry.

Description

TIP reproducibility is checked with the plant at steady-state conditions by running several TIP traverses through the same core location (common channel 32-33) with each TIP detector. The TIP data is then statistically evaluated to determine the extent of deviations between traverses from the same TIP machine.

Core power distribution, including power symmetry, will be determined by running at least two full sets of TIP runs (OD-1s) at steady state conditions, and then statistically evaluating the TIP data from symmetric core locations to determine core power symmetry. This TIP data will also provide the axial and radial flux distribution for the core.

Acceptance Criteria

In the TIP reproducibility test, the TIP traverses shall be reproducible within $\pm 3.5\%$ relative error or ± 0.15 inches (3.8 mm) absolute error at each axial position, whichever is greater.

Results

RE-C-06 "Core Power Symmetry and TIP Reproducibility Test" was performed at 100% power on 10-17-01. Total TIP uncertainty is 1.58%, therefore, the acceptance criteria of RE-C-06 was met. A gross check of symmetrically located TIP pairs at location 41/19, node 22 was found to have a maximum deviation of 8.293%. Test results were completed on 12/12/01. The random noise component was 0.798% and the geometric noise component was 1.374%.

The axial and ring relative power distributions that were predicted for the short shallow and full power target rod patterns were compared with the actual power distributions after the rod patterns were set and the results were SAT.

2.18 Core Performance

Objectives

Core performance was monitored in accordance with UFSAR section 13.5.2.2.(18). The objectives were to evaluate the core performance parameters of the core flow rate, core thermal power, and the core thermal limit values of Minimum Critical Power Ratio, Linear Heat Generation Rate, and Average Planar Linear Heat Generation Rate.

Description

Core thermal power, core flow, and thermal limit values were determined using the Plant Monitoring System, 3D Monicore system, and other plant instrumentation. This was determined at various reactor conditions, and methods independent of the Plant Monitoring System were also used.

All 129 core plate plugs were replaced on Unit 3. The core plate plugs were originally installed during the first operating cycle to eliminate nuclear instrumentation flow induced vibration. The replacement was required during this refuel outage as a result of reaching end of plug service life as described in GE analysis GENE-B11-00647-01, March 1995. All plugs were sucessfully replaced and inspected IAW maintenance procedure MA-PB-004-519, Core Support Plug Exchange.

Acceptance Criteria

Steady state core thermal power shall not exceed 3458 MWth. The thermal limit values of Maximum Fraction of Limiting Critical Power Ratio (MFLCPR), Maximum Fraction of Limiting Power Density (MFLPD), and Maximum Average Planar Ratio (MAPRAT) shall not exceed 1.00. Total Core flow shall not exceed 110% (112.75 Mlb/Hr).

Results

The core thermal limit values were checked at least daily above 25% power using the 3D Monicore System in accordance with GP-2 and RE-C-01. The core thermal power heat balance and core flow values were verified by performing RT-R-59C-500-3 on 10-17-01 and RT-I-002-250-3 "Core Flow Verification" on 10-16-01.

Core thermal power, core flow, and thermal limit values did not exceed their maximum allowed values at any time during the power ascension.

The proper reactivity behavior of the core as a function of cycle exposure was verified by performing ST-R-002-900-3 "Reactivity Anomalies" on 10-16-01.

2.19 Feedwater System

Objectives

Feedwater system testing was performed in accordance with UFSAR section 13.5.2.2.(22). The objectives were to demonstrate acceptable reactor water level control, and to evaluate and adjust feedwater controls, as appropriate.

Description

Reactor water level setpoint changes of approximately +/- 6 inches will be used to evaluate and adjust the Feedwater control system settings for all power and Feedwater pump modes.

Acceptance Criteria

The decay ratio is expected to be less than or equal to 0.25 for each process variable that exhibits oscillatory response to Feedwater system setpoint changes. System response for large transients should not be unexplainably worse than pre-analysis.

Results

RT-0-02B-250-3 "Reactor Water Level Instrument Perturbation Test", a monthly test, was performed satisfactorily on 10-08-01.

No Feed Pumps were tripped during the power ascension, so the automatic Recirc runback feature was not observed.

2.20 Bypass Valves

Objectives

The main turbine Bypass Valves (BPVs) were tested in accordance with UFSAR section 13.5.2.2.(23). The objectives were to demonstrate the ability of the pressure regulator to minimize the reactor disturbance during a change in reactor steam flow and to demonstrate that a bypass valve can be tested for proper functioning at rated power without causing a high flux scram.

Description

One of the BPVs will be tripped open by a test switch. The pressure transient will be measured and evaluated to aid in making adjustments to the pressure regulator.

Acceptance Criteria

The decay ratio is expected to be less than or equal to 0.25 for each process variable that exhibits oscillatory response to BPV position changes. The maximum pressure decrease at the turbine inlet should be less than 50 psig to avoid approaching low steam line pressure isolation or cause excessive water level swell in the reactor.

Results

Each BPV was operationally tested in accordance with ST-0-001-409-3, performed on 10-06-01. This is a monthly test that fully strokes all 9 BPVs. Turbine first stage pressure and reactor water level remained normal during the BPV testing. During power ascension, the performance of the BPVs were monitored in accordance with GP-2.

2.21 Main Steam Isolation Valves

Objectives

The MSIVs were tested in accordance with UFSAR section 13.5.2.2.(24). The objectives were to functionally check the MSIVs for proper operation at selected power levels and to determine isolation valve closure time.

Description

Functional checks (10% closure) of each isolation valve will be performed at selected power levels. Each MSIV will be individually closed below 75% power and the closure times will be measured.

Acceptance Criteria

MSIV stroke time will be within 3 and 5 seconds, exclusive of electrical delay time. During full closure of individual valves, reactor pressure must remain 20 psi below scram, neutron flux must remain 10% below scram, and steam flow in individual lines must be below the trip point.

Results

The PBAPS Tech Specs and IST program have been revised such that MSIV full closure testing at power is no longer required. MSIV closure testing is now performed in Cold Shutdown.

During the outage, each MSIV was stroked satisfactorily in accordance with ST-M-O1A-471-3, performed on 09-28-01. During the initial startup, each MSIV was opened in accordance with GP-2 and SO 1A.1.A-3, Main Steam System Start-up.

MSIV individual closure timing and continuity checks are performed quarterly when in Cold Shutdown per ST-0-07G-470-3 and were performed on 09-28-01. All MSIVs had a full closure stroke time between 3 and 5 seconds.

2.22 Relief Valves

Objective

Relief valve testing was performed in accordance with UFSAR section 13.5.2.2.(25). The objectives were to verify the proper operation of the dual purpose relief safety valves, to determine their capacity, and to verify their leak-tightness following operation.

Description

The Main Steam Relief Valves (MSRVs) will each be opened manually so that at any time only one is open. Capacity of each relief valve will be determined by the amount the Bypass or Turbine Control Valves close to maintain reactor pressure. Proper reseating of each relief valve will be verified by observation of temperatures in the relief valve discharge tailpipe.

Acceptance Criteria

Each relief valve is expected to have a capacity of at least 800,000 lb/hr at a pressure setting of 1080 psig. Relief valve leakage must be low enough that the temperature measured by the thermocouples in the discharge side of the valves falls to within 10 degrees F of the temperature recorded before the valve was opened. Each valve must move from fully closed to fully opened in 0.3 seconds.

Results

Each Safety Relief Valve (SRV) was manually cycled in accordance with ST-M-016-220-3 "Main Steam Relief Valve Actuator and Backup N₂ Supply Valve Functional Test". This test was performed on 09-24-01.

Each SRV (including the 5 ADS valves) had a satisfactory closure time.

2.23 Turbine Stop and Control Valve Trips

Objective

The Turbine Stop Valve (TSV) and Turbine Control Valve (TCV) trips were tested in accordance with UFSAR section 13.5.2.2.(26). The objective of this test was to demonstrate the response of the reactor and its control systems to protective trips in the turbine and the generator.

Description

The TSVs and TCVs will be tripped at a selected reactor power level in order to evaluate the effect on the primary system, pressure control, and the main turbine generator.

Acceptance Criteria

The maximum reactor pressure should be less than 1200 psig, 30 psi below the fast safety valve setpoint, during the transient following first closure of the TSVs and TCVs. Core thermal power must not exceed the safety limit line. The trip at or below 25% power must not cause a scram. Feedwater control adjustments shall prevent low level initiation of the HPCI system and Main Steam isolation as long as feedwater flow remains available.

Results

The following tests were performed on 10-10-01 at ~22% power:

- ST-0-60F-420-3 "Turbine Control Valve Fast Closure Scram Functional"
- RT-0-001-400-3 "Individual Full Closure Of Main Turbine Stop Valves"

In addition, the TSVs are tested monthly in accordance with RT-0-001-400-3.

2.24 Flow Control

Objective

Flow control testing was performed in accordance with UFSAR section 13.5.2.2.(28). The objective was to determine the plant response to changes in recirculation flow and thereby adjust the local control loops. The Recirc 30% and 45% limiters, and high speed mechanical stops, will also be set.

Description

Various process variables will be monitored while changes (positive and negative) are introduced into the Recirc flow control system.

Acceptance Criteria

The decay ratio is expected to be less than or equal to 0.25 for each process variable that exhibits oscillatory response to flow control changes.

Results

The Recirc pump 30% speed limiters were set on 10-09-01 in accordance with RT-I-002-230-3 "Recirculation Pump 30 Percent Speed Limiter In-Place Calibration".

The Recirc pump 45% speed limiters were set on 10-11-01 in accordance with RT-I-002-260-3 "Recirculation Pump 45 Percent Speed Limiter In-Place Calibration".

The original Recirc M/G set Bailey positioners were replaced with Jordan Controllers several years ago, and the Jordan controllers do not have mechanical stops.

2.25 Recirculation System

Objectives

Recirc system testing was performed in accordance with UFSAR section 13.5.2.2.(29). The objectives were to determine transient responses and steady state conditions following Recirculation pump trips at selected power levels, to obtain jet pump performance data, and to calibrate the jet pump and flow instrumentation.

Description

Following each Recirc pump trip, process variables such as reactor pressure, steam and feedwater flow, jet pump differential pressure, and neutron flux will be monitored during the transient and at steady state conditions. The jet pump instrumentation will be calibrated to indicate total core flow.

Reactor internal maintenance performed during 3R13 included removing the jet pump inlet mixers for internal cleaning to remove crud build-up in the nozzle, throat and barrel sections. The jet pump cleaning was performed to restore jet pump efficiencies which have been degrading due to the crud build-up within the nozzle and throat sections.

Acceptance Criteria

For each pump test, no core limits shall be exceeded. Flow instrumentation shall be calibrated such that the reactor jet pump total flow recorder provides correct flow indication.

Results

Dual Recirc pump trips as described in the UFSAR at 50%, 75%, and 100% CTP have not been required since Peach Bottom's 1st cycle startup, since that initial benchmarking data is still valid. The Unit/Cycle specific supplemental reload licensing report (SRLR) describes GE's analysis of the dual pump trip (and other related transients).

Individual Recirc pump trips were conducted during start-up as part of the RPT surveillance test requirements. ST-R-02-400-3, End Of Cycle Recirc Pump Trip Response Time Summation, was completed on 10-10-01 and demonstrated that the EOC-RPT System actuates within the prescribed response time designated in the Cycle Operating Limit Report.

During power ascension, jet pump operability was checked daily and performance was trended in accordance with ST-0-02F-560-3 Daily Jet Pump Operability.

Recirc system baseline data was obtained during power ascension in accordance with RT-O-02A-210-3, Recirc System Baseline Data - 2 Loop Operation.

2.25 Recirculation System (continued)

The flow instrumentation calibration was checked by performing RT-I-002-250-3, Core Flow Verification, on 10-16-01.

On 10-17-01 during the follow-up load drop to set the final steady state rod pattern, Recirc pump speeds were maximized IAW SO 2A.1.D-3, Operation Of The Recirc Speed Control System, to confirm the benefit of jet pump cleaning and the extent of the restoration in core flow capability of the Recirc system. At the maximum Recirc pump speeds, core flow was approximately 108% which represents a 7% net improvement. The licensed limit is 110% (112.75 Mlb/hr).