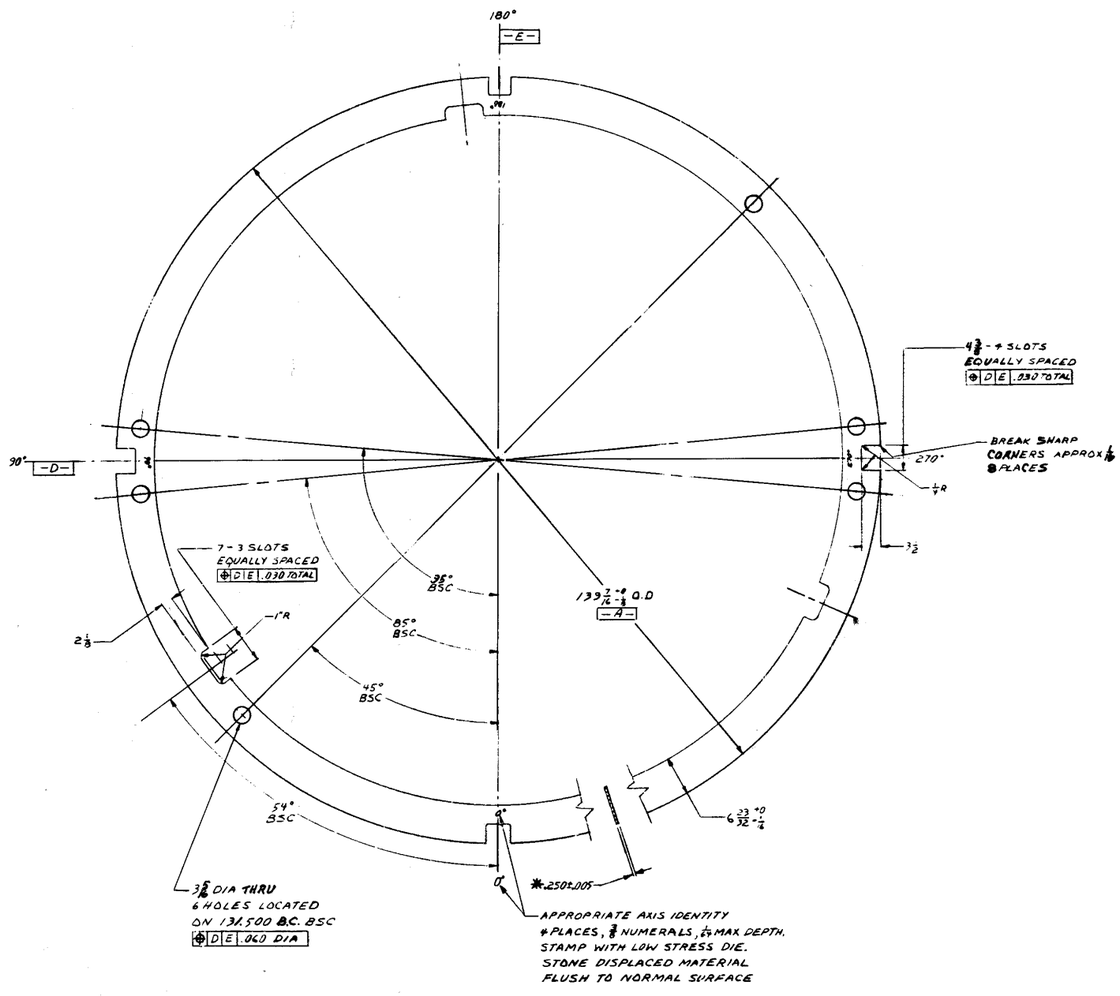
BILL OF MATERIALS QUANTITIES ARE FOR									
GROUP NO. & QUANTITY						ITEM NO.	NAME	PIECE NO.	MATERIAL	REMARKS
6	5	4	3	2	1					
						1	RING SHIM	E-23866-164-039-1	ASTM A240-72 EPZ-3R	



5. * INDICATES IN PROCESS DIMENSIONS TO BE RECORDED. DIMENSIONS TO BE TAKEN AT 8 EQUALLY SPACED LOCATIONS APPROX. 2" INWARD FROM O.D.

4. 190 MIN. FINISHED THICKNESS WITH 3/1 MIN. TAPER ALLOWABLE AT WELD JOINTS NUMBER OF WELD JOINTS AT MPG OPTION NO RADIOGRAPHY REQ'D.

3. DATUMS -D- & -E- ARE PERPENDICULAR PLANES INTERSECTING AT THE TRUE CENTER OF DIA -A-.

2. PRODUCT TO BE IN ACCORDANCE WITH CENPD SPEC. STD-485-400.

1. DIMENSIONING & TOLERANCING PER USASI VM5-1966.

TAG NO.
RC-1

E-23866-164-039
01

EA-FC-00-134 DF 12/01

OPPD FORT CALHOUN STATION
PRODUCTION ENGINEERING DIVISION

REV. SH. 34918 | APVD 12-22-92 | REV 1
FILE 1522

CERTIFIED FOR CONSTRUCTION

REV.	DESCRIPTION
01	"CERTIFIED FOR CONSTRUCTION" PER REV REQ. 23866-825

UNLESS OTHERWISE SPECIFIED

OMAHA PUBLIC POWER DISTRICT
FORT CALHOUN UNIT NO. 1

CONSTRUCTION DIVISION

RING SHIM

E-23866-164-039 01

ALL ITEMS DEPICTED ON THIS DRAWING ARE WITHIN LICENSE RENEWAL SCOPE.

FOR INFORMATION ONLY

NOTE: THIS PRINT IS TO BE USED FOR THE FCS LICENSE RENEWAL PROJECT ONLY.
IT MAY NOT REFLECT THE MOST CURRENT REVISION OF THIS DRAWING.