



GENERIC AUTHORITY FILE COPY  
UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555

April 22, 1991

*60 GEN 11/10/91*  
Posted  
*Amdt. 195 to DPR-52*

Docket Nos. 50-259, 50-260  
and 50-296

Mr. Dan A. Nauman  
Senior Vice President, Nuclear Power  
Tennessee Valley Authority  
6N 38A Lookout Place  
1101 Market Street  
Chattanooga, Tennessee 37402-2801

Dear Mr. Nauman:

SUBJECT: ISSUANCE OF AMENDMENTS (TAC NOS. 79851, 79852 and 79853) (TS 294)

The Commission has issued the enclosed Amendment Nos. 182, 195, and 154 to Facility Operating Licenses Nos. DPR-33, DPR-52 and DPR-68 for the Browns Ferry Nuclear Plant, Units 1, 2 and 3, respectively. These amendments are in response to your application dated March 1, 1991.

A copy of the Safety Evaluation is also enclosed. Notice of Issuance will be included in the Commission's biweekly Federal Register notice.

Sincerely,

Frederick J. Hebdon, Director  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Enclosures:

1. Amendment No.182 to License No. DPR-33
2. Amendment No.195 to License No. DPR-52
3. Amendment No.154 to License No. DPR-68
4. Safety Evaluation

cc w/enclosures:  
See next page

Mr. Dan A. Nauman

cc:

Mr. Marvin Runyon, Chairman  
Tennessee Valley Authority  
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Knoxville, Tennessee 37902

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Mr. O. J. Zeringue, Site Director  
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Tennessee Valley Authority  
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Mr. P. Carrier, Site Licensing Manager  
Browns Ferry Nuclear Plant  
Tennessee Valley Authority  
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Mr. L. W. Myers, Plant Manager  
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Chairman, Limestone County Commission  
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State Office Building  
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Regional Administrator, Region II  
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Rockville, Maryland 20852



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-259

BROWNS FERRY NUCLEAR PLANT, UNIT 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 182  
License No. DPR-33

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Tennessee Valley Authority (the licensee) dated March 1, 1991 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

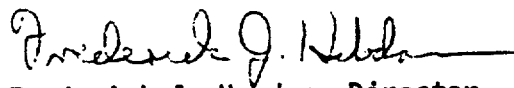
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C.(2) of Facility Operating License No. DPR-33 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 182, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of its date of issuance and shall be implemented within 30 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Frederick J. Hebdon, Director  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: April 22, 1991

ATTACHMENT TO LICENSE AMENDMENT NO. 182

FACILITY OPERATING LICENSE NO. DPR-33

DOCKET NO. 50-259

Revise the Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by the captioned amendment number and contain marginal lines indicating the area of change. Overleaf\* pages are provided to maintain document completeness.

REMOVE

6.0-5  
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### 6.3 PLANT STAFF QUALIFICATIONS

Qualifications of the Browns Ferry Nuclear Plant management and operating staff shall meet the minimum acceptable levels as described in ANSI - N18.1, Selection and Training of Nuclear Power Plant Personnel, dated March 8, 1971. The qualifications of the Radiological Control Manager will meet or exceed the minimum acceptable levels as described in Regulatory Guide 1.8, Revision 1, dated September 1975. The Shift Technical Advisor shall have a bachelor's degree or equivalent in a scientific or engineering discipline with specific training in plant design and transient and accident response and analysis.

### 6.4 TRAINING

A retraining and replacement training program for station personnel shall be in accordance with ANSI - N18.1, Selection and Training of Nuclear Power Plant Personnel, dated March 8, 1971. The minimum frequency of the retraining program shall be every two years.

### 6.5 PLANT REVIEW AND AUDIT

#### 6.5.1 PLANT OPERATIONS REVIEW COMMITTEE (PORC)

##### FUNCTION

- 6.5.1.1 a. The PORC shall function to advise the Plant Manager in all matters related to nuclear safety.
- b. This advisory function shall be performed by the PORC acting in a formal meeting or by members acting individually without a formal meeting.

**COMPOSITION**

6.5.1.2 The PORC shall be composed of the:

- a. Chairman: Plant Manager
- Alternate Chairman: Plant Operations Manager
- Alternate Chairman or Member: Technical Support Manager
- Member: Operations Superintendent
- Member: Maintenance Manager
- Member: Site Quality Manager
- Member: Radiological Control Manager

b. All alternate chairmen and alternate members shall be appointed in writing by the PORC chairman.

**MEETING FREQUENCY**

6.5.1.3 The PORC shall convene in a formal meeting at least once a month and as directed by the chairman. Other PORC meetings may be requested by the chairmen or members as required.

### 6.5.3 TECHNICAL REVIEW AND APPROVAL OF PROCEDURES

#### ACTIVITIES

6.5.3.1 Procedures required by Technical Specification 6.8.1.1 and other procedures which affect plant nuclear safety, and changes (other than editorial or typographical changes) thereto, shall be prepared, reviewed and approved. Each procedure or procedure change shall be reviewed by an individual other than the preparer. The reviewer may be from the same organization or from a different organization. Procedures other than Site Director Standard Practices will be approved by the responsible Section Supervisor, or applicable Manager.

6.5.3.2 Proposed changes or modifications to plant nuclear safety-related structures, systems and components shall be reviewed as designated by the Plant Manager. Each such modification shall be reviewed by an individual/group other than the individual/group which designed the modification, but who may be from the same organization as the individual/group which designed the modification. Proposed modifications to plant nuclear safety-related structures, systems and components shall be approved by the Plant Manager, prior to implementation.



6.5.3.3 Individuals responsible for reviews performed in accordance with 6.5.3.1 shall be members of the site supervisory staff previously designated by the Plant Manager. Each such review shall include a determination of whether or not additional, cross-disciplinary, review is necessary. If deemed necessary, such review shall be performed by review personnel of the appropriate discipline.

6.5.3.4 The Plant Manager shall approve all administrative procedures requiring PORC review prior to implementation.

6.6 REPORTABLE EVENT ACTION

6.6.1 The following actions shall be taken for REPORTABLE EVENTS:

- a. The Commission shall be notified and a report submitted pursuant to the requirements of Section 50.73 to 10 CFR Part 50, and
- b. Each REPORTABLE EVENT shall be reviewed by the PORC and the results of this review shall be submitted to the NSRB and the Site Director.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-260

BROWNS FERRY NUCLEAR PLANT, UNIT 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 195  
License No. DPR-52

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Tennessee Valley Authority (the licensee) dated March 1, 1991 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

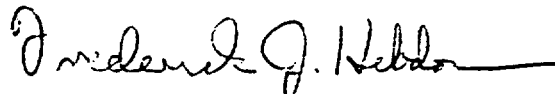
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C.(2) of Facility Operating License No. DPR-52 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No.195, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of its date of issuance and shall be implemented within 30 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Frederick J. Hebdon, Director  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: April 22, 1991

ATTACHMENT TO LICENSE AMENDMENT NO. 195

FACILITY OPERATING LICENSE NO. DPR-52

DOCKET NO. 50-260

Revise the Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by the captioned amendment number and contain marginal lines indicating the area of change. Overleaf\* pages are provided to maintain document completeness.

REMOVE

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### 6.3 PLANT STAFF QUALIFICATIONS

Qualifications of the Browns Ferry Nuclear Plant management and operating staff shall meet the minimum acceptable levels as described in ANSI - N18.1, Selection and Training of Nuclear Power Plant Personnel, dated March 8, 1971. The qualifications of the Radiological Control Manager will meet or exceed the minimum acceptable levels as described in Regulatory Guide 1.8, Revision 1, dated September 1975. The Shift Technical Advisor shall have a bachelor's degree or equivalent in a scientific or engineering discipline with specific training in plant design and transient and accident response and analysis.

### 6.4 TRAINING

A retraining and replacement training program for station personnel shall be in accordance with ANSI - N18.1, Selection and Training of Nuclear Power Plant Personnel, dated March 8, 1971. The minimum frequency of the retraining program shall be every two years.

### 6.5 PLANT REVIEW AND AUDIT

#### 6.5.1 PLANT OPERATIONS REVIEW COMMITTEE (PORC)

##### FUNCTION

- 6.5.1.1 a. The PORC shall function to advise the Plant Manager in all matters related to nuclear safety.
- b. This advisory function shall be performed by the PORC acting in a formal meeting or by members acting individually without a formal meeting.

COMPOSITION

6.5.1.2 The PORC shall be composed of the:

- a. Chairman: Plant Manager
  - Alternate Chairman: Plant Operations Manager
  - Alternate Chairman or Member: Technical Support Manager
  - Member: Operations Superintendent
  - Member: Maintenance Manager
  - Member: Site Quality Manager
  - Member: Radiological Control Manager
- b. All alternate chairmen and alternate members shall be appointed in writing by the PORC chairman.

MEETING FREQUENCY

6.5.1.3 The PORC shall convene in a formal meeting at least once a month and as directed by the chairman. Other PORC meetings may be requested by the chairmen or members as required.

### 6.5.3 TECHNICAL REVIEW AND APPROVAL OF PROCEDURES

#### ACTIVITIES

- 6.5.3.1 Procedures required by Technical Specification 6.8.1.1 and other procedures which affect plant nuclear safety, and changes (other than editorial or typographical changes) thereto, shall be prepared, reviewed and approved. Each procedure or procedure change shall be reviewed by an individual other than the preparer. The reviewer may be from the same organization or from a different organization. Procedures other than Site Director Standard Practices will be approved by the responsible Section Supervisor, or applicable Manager.
- 6.5.3.2 Proposed changes or modifications to plant nuclear safety-related structures, systems and components shall be reviewed as designated by the Plant Manager. Each such modification shall be reviewed by an individual/group other than the individual/group which designed the modification, but who may be from the same organization as the individual/group which designed the modification. Proposed modifications to plant nuclear safety-related structures, systems and components shall be approved by the Plant Manager, prior to implementation.

6.5.3.3 Individuals responsible for reviews performed in accordance with 6.5.3.1 shall be members of the site supervisory staff previously designated by the Plant Manager. Each such review shall include a determination of whether or not additional, cross-disciplinary, review is necessary. If deemed necessary, such review shall be performed by review personnel of the appropriate discipline.

6.5.3.4 The Plant Manager shall approve all administrative procedures requiring PORC review prior to implementation.

## 6.6 REPORTABLE EVENT ACTION

6.6.1 The following actions shall be taken for REPORTABLE EVENTS:

- a. The Commission shall be notified and a report submitted pursuant to the requirements of Section 50.73 to 10 CFR Part 50, and
- b. Each REPORTABLE EVENT shall be reviewed by the PORC and the results of this review shall be submitted to the NSRB and the Site Director.





UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-296

BROWNS FERRY NUCLEAR PLANT, UNIT 3

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 154  
License No. DPR-68

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Tennessee Valley Authority (the licensee) dated March 1, 1991 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C.(2) of Facility Operating License No. DPR-68 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 154, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of its date of issuance and shall be implemented within 30 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Frederick J. Hebdon, Director  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: April 22, 1991

ATTACHMENT TO LICENSE AMENDMENT NO. 154

FACILITY OPERATING LICENSE NO. DPR-68

DOCKET NO. 50-296

Revise the Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by the captioned amendment number and contain marginal lines indicating the area of change. Overleaf\* pages are provided to maintain document completeness.

REMOVE

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### 6.3 PLANT STAFF QUALIFICATIONS

Qualifications of the Browns Ferry Nuclear Plant management and operating staff shall meet the minimum acceptable levels as described in ANSI - N18.1, Selection and Training of Nuclear Power Plant Personnel, dated March 8, 1971. The qualifications of the Radiological Control Manager will meet or exceed the minimum acceptable levels as described in Regulatory Guide 1.8, Revision 1, dated September 1975. The Shift Technical Advisor shall have a bachelor's degree or equivalent in a scientific or engineering discipline with specific training in plant design and transient and accident response and analysis.

### 6.4 TRAINING

A retraining and replacement training program for station personnel shall be in accordance with ANSI - N18.1, Selection and Training of Nuclear Power Plant Personnel, dated March 8, 1971. The minimum frequency of the retraining program shall be every two years.

### 6.5 PLANT REVIEW AND AUDIT

#### 6.5.1 PLANT OPERATIONS REVIEW COMMITTEE (PORC)

##### FUNCTION

- 6.5.1.1 a. The PORC shall function to advise the Plant Manager in all matters related to nuclear safety.
- b. This advisory function shall be performed by the PORC acting in a formal meeting or by members acting individually without a formal meeting.

## COMPOSITION

6.5.1.2 The PORC shall be composed of the:

- a. Chairman: Plant Manager
- Alternate Chairman: Plant Operations Manager
- Alternate Chairman or Member: Technical Support Manager
- Member: Operations Superintendent
- Member: Maintenance Manager
- Member: Site Quality Manager
- Member: Radiological Control Manager

- b. All alternate chairmen and alternate members shall be appointed in writing by the PORC chairman.

## MEETING FREQUENCY

6.5.1.3 The PORC shall convene in a formal meeting at least once a month and as directed by the chairman. Other PORC meetings may be requested by the chairmen or members as required.

### 6.5.3 TECHNICAL REVIEW AND APPROVAL OF PROCEDURES

#### ACTIVITIES

- 6.5.3.1 Procedures required by Technical Specification 6.8.1.1 and other procedures which affect plant nuclear safety, and changes (other than editorial or typographical changes) thereto, shall be prepared, reviewed and approved. Each procedure or procedure change shall be reviewed by an individual other than the preparer. The reviewer may be from the same organization or from a different organization. Procedures other than Site Director Standard Practices will be approved by the responsible Section Supervisor, or applicable Manager.
- 6.5.3.2 Proposed changes or modifications to plant nuclear safety-related structures, systems and components shall be reviewed as designated by the Plant Manager. Each such modification shall be reviewed by an individual/group other than the individual/group which designed the modification, but who may be from the same organization as the individual/group which designed the modification. Proposed modifications to plant nuclear safety-related structures, systems and components shall be approved by the Plant Manager, prior to implementation.

6.5.3.3 Individuals responsible for reviews performed in accordance with 6.5.3.1 shall be members of the site supervisory staff previously designated by the Plant Manager. Each such review shall include a determination of whether or not additional, cross-disciplinary, review is necessary. If deemed necessary, such review shall be performed by review personnel of the appropriate discipline.

6.5.3.4 The Plant Manager shall approve all administrative procedures requiring PORC review prior to implementation.

## 6.6 REPORTABLE EVENT ACTION

6.6.1 The following actions shall be taken for REPORTABLE EVENTS:

- a. The Commission shall be notified and a report submitted pursuant to the requirements of Section 50.73 to 10 CFR Part 50, and
- b. Each REPORTABLE EVENT shall be reviewed by the PORC and the results of this review shall be submitted to the NSRB and the Site Director.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555

ENCLOSURE 4

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION  
RELATED TO AMENDMENT NO.182 TO FACILITY OPERATING LICENSE NO. DPR-33,  
AMENDMENT NO.195 TO FACILITY OPERATING LICENSE NO. DPR-52,  
AND AMENDMENT NO.154 TO FACILITY OPERATING LICENSE NO. DPR-68

TENNESSEE VALLEY AUTHORITY

BROWNS FERRY NUCLEAR PLANT, UNITS 1, 2, AND 3

DOCKET NOS. 50-259, 50-260, AND 50-296

1.0 INTRODUCTION

By letter dated March 1, 1991, the Tennessee Valley Authority (the licensee) submitted a request for changes to the Browns Ferry Nuclear Plant (BFN), Units 1, 2, and 3 Technical Specifications (TS). The requested changes to Section 6.0 "Administrative Controls," align the Plant Operations Review Committee (PORC) membership with the current Browns Ferry Nuclear Plant organizational titles.

2.0 EVALUATION

TVA has requested that numerous titles and/or positions in Section 6.0 be changed because of organizational changes that have occurred at BFN. The composition of the Plant Operations Review Committee (PORC), Section 6.5.1.2, has been changed to reflect the revised organization. The new membership includes the Plant Manager as Chairman, the Plant Operations Manager as Alternate Chairman, the Technical Support Manager as Alternate Chairman or member, and the Operations Superintendent, Maintenance Manager, Site Quality Manager, and Radiological Manager as members. TVA has also made changes in titles in Section 6.3 and 6.5.3.1 to reflect the revised organization.

The staff finds these changes acceptable as they maintain adequate levels of qualifications in the new positions and in the case of the PORC, meet the appropriate acceptance criteria of Section 13.4 of NUREG 0800, the Standard Review Plan.

3.0 STATE CONSULTATION

In accordance with the Commission's regulations, the Alabama State official was notified of the proposed issuance of the amendment. The State official had no comments.



#### 4.0 ENVIRONMENTAL CONSIDERATION

The amendment changes administrative procedures or requirements. Accordingly, the amendment meets the eligibility criteria for categorical exclusion set forth in 10 CFR Part 51.22(c)(10). Pursuant to 10 CFR 51.22(b) no environmental impact statement or environmental assessment need be prepared with the issuance of the amendment.

#### 5.0 CONCLUSION

The Commission has concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, (2) such activities will be conducted in compliance with the Commission's regulations, and (3) the issuance of the amendment will not be inimical to the common defense and security or to the health and safety of the public.

Principal Contributor: Frederick Allenspach

Date: April 22, 1991