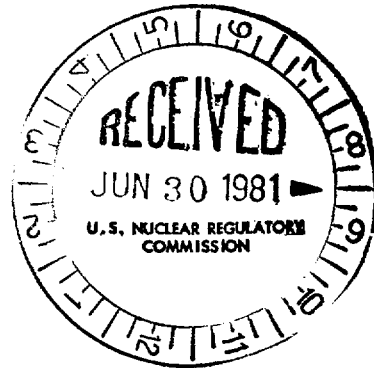


Docket File

Docket No. 50-260

June 29, 1981

Mr. Hugh G. Parris
Manager of Power
Tennessee Valley Authority
500A Chestnut Street, Tower II
Chattanooga, Tennessee 37401



Dear Mr. Parris:

On June 12, 1981 we issued Amendment No. 67 to Facility License No. DPR-52 for the Browns Ferry Nuclear Plant, Unit No. 2. Page 160 of the revised Technical Specifications was omitted from some of the copies and is hereby enclosed.

Sincerely,

for Vern Rooney
Thomas A. Ippolito, Chief
Operating Reactors Branch #2
Division of Licensing

Enclosure:
Page 159/160

cc: w/enclosure
See next page

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DATE	6/26/81	6/24/81	6/26/81			



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

Docket file

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Sincerely,

A handwritten signature in cursive script, appearing to read "T. Ippolito".

Thomas A. Ippolito, Chief
Operating Reactors Branch #2
Division of Licensing

Enclosure:
Page 159/160

cc: w/enclosure
See next page

Mr. Hugh G. Parris

cc:

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3.5.H Maintenance of Filled Discharge Pipe

The suction of the RCIC and HPCI pumps shall be aligned to the condensate storage tank, and the pressure suppression chamber head tank shall normally be aligned to serve the discharge piping of the RHR and CS pumps. The condensate head tank may be used to serve the RHR and CS discharge piping if the PSC head tank is unavailable. The pressure indicators on the discharge of the RHR and CS pumps shall indicate not less than listed below.

P1-75-20	48 psig
P1-75-48	48 psig
P1-74-51	48 psig
P1-74-65	48 psig

I. Average Planar Linear Heat Generation Rate

During steady state power operation, the Maximum Average Planar Heat Generation Rate (MAPHGR) for each type of fuel as a function of average planar exposure shall not exceed the limiting value shown in Tables 3.5.I-1, -2, -3, -4, and -5. If at any time during operation it is determined by normal surveillance that the limiting value for APLHGR is being exceeded, action shall be initiated within 15 minutes to restore operation to within the prescribed limits. If the APLHGR is not returned to within the prescribed limits within two (2) hours, the reactor shall be brought to the Cold Shutdown condition within 36 hours. Surveillance and corresponding action shall continue until reactor operation is within the prescribed limits.

J. Linear Heat Generation Rate (LHGR)

During steady state power operation, the linear heat generation rate (LHGR) of any rod in any fuel assembly at any axial location shall not exceed the following limits:

for 8x8, 8x8R, and P8x8R fuel
13.4 Kw/ft;

for 7x7 fuel, the maximum allowable LHGR as calculated by the following equation:

4.5.H Maintenance of Filled Discharge Pipe

1. Every month prior to the testing of the RHRS (LPCI and Containment Spray) and core spray system, the discharge piping of these systems shall be vented from the high point and water flow determined.
2. Following any period where the LPCI or core spray systems have not been required to be operable, the discharge piping of the inoperable system shall be vented from the high point prior to the return of the system to service.
3. Whenever the HPCI or RCIC system is lined up to take suction from the condensate storage tank, the discharge piping of the HPCI and RCIC shall be vented from the high point of the system and water flow observed on a monthly basis.
4. When the RHRS and the CSS are required to be operable, the pressure indicators which monitor the discharge lines shall be monitored daily and the pressure recorded.

I. Maximum Average Planar Linear Heat Generation Rate (MAPLHGR)

The MAPLHGR for each type of fuel as a function of average planar exposure shall be determined daily during reactor operation at $\geq 25\%$ rated thermal power.

J. Linear Heat Generation Rate (LHGR)

The LHGR as a function of core height for 7x7 fuel and as a constant for 8x8, 8x8R, and P8x8R fuel shall be checked daily during reactor operation at $\geq 25\%$ rated thermal power.

$$\text{LHGR}_{\text{max}} < \text{LHGR}_d [1 - (\Delta P/P)_{\text{max}} (L/LT)]$$

$$\text{LHGR}_d = \text{Design LHGR} = 18.5 \text{ kW/ft}$$

$$(\Delta P/P)_{\text{max}} = \text{Maximum power spiking penalty}$$

$$= 0.026$$

LT = Total core length = 12.0 ft

L = Axial position above bottom of core

If at any time during operation it is determined by normal surveillance that the limiting value for LHGR is being exceeded, action shall be initiated within 15 minutes to restore operation to within the prescribed limits.

If the LHGR is not returned to within the prescribed limits within two (2) hours, the reactor shall be brought to the Cold Shutdown condition within 36 hours. Surveillance and corresponding action shall continue until reactor operation is within the prescribed limits.

K. Minimum Critical Power Ratio (MCPR)

The MCPR operating limit for BFNP 2 cycle 4 is 1.32 for 7X7, 1.27 for 8X8, 8x8R, and P8x8R fuels. These limits apply to steady state power operation at rated power and flow. For core flows other than rated, the MCPR shall be greater than the above limits times K_f . K_f is the value shown in Figure 3.5.2.

If at any time during operation it is determined by normal surveillance that the limiting value for MCPR is being exceeded, action shall be initiated within 15 minutes to restore operation to within the prescribed limits. If the steady MCPR is not returned to within the prescribed limits within two (2) hours, the reactor shall be brought to the Cold Shutdown condition within 36 hours, surveillance and corresponding action shall continue until reactor operation is within the prescribed limits.

L. Reporting Requirements

If any of the limiting values identified in Specifications 3.5.1, J, or K are exceeded and the specified action is taken, the event shall be logged and reported in a 30-day written report.

K. Minimum Critical Power Ratio (MCPR)

MCPR shall be determined daily during reactor power operation at 25% rated thermal power and following any change in power level or distribution that would cause operation with a limiting control rod pattern as described in the bases for Specification 3.3.