June 7, 1990

Docket No. 50-335

ч,

DISTRIBUTION See attached sheet

Mr. J. H. Goldberg Executive Vice President Florida Power and Light Company P.O. Box 14000 Juno Beach, Florida 33408-0420

Dear Mr. Goldberg:

SUBJECT: ST. LUCIE UNIT 1 - ISSUANCE OF AMENDMENT RE: DIESEL GENERATOR RELIABILITY (TAC NO. 75505)

The Commission has issued the enclosed Amendment No. 103 to Facility Operating License No. DPR-67 for the St. Lucie Plant, Unit No. 1. This amendment consists of changes to the Technical Specifications in response to your application dated December 15, 1989, modified by letter dated April 24, 1990.

This amendment changes the St. Lucie Plant, Unit 1 Technical Specifications (TS) to enhance diesel generator reliability. It also makes St. Lucie Unit 1 TS for "Electrical Power Systems, A.C. Sources" similar to St. Lucie Unit 2 TS.

A copy of the Safety Evaluation is also enclosed. The Notice of Issuance will be included in the Commission's biweekly Federal Register notice.

Sincerely,

Original signed by

Jan A. Norris, Senior Project Manager Project Directorate II-2 Division of Reactor Projects - I/II Office of Nuclear Reactor Regulation

Enclosures:

1. Amendment No.103 to DPR-67

2. Safety Evaluation

cc w/enclosures: See next page

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> OFFICIAL RECORD COPY Document Name: AMEND ST. LUCIE 75505

9006200211 900607 PDR ADOCK 05000335 PNU Mr. J. H. Goldberg Florida Power & Light Company

cc:

Mr. Jack Shreve Office of the Public Counsel Room 4, Holland Building Tallahassee, Florida 32304

Senior Resident Inspector St. Lucie Plant U.S. Nuclear Regulatory Commission 7585 S. Hwy A1A Jensen Beach, Florida 33457

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Mr. Charles B. Brinkman, Manager Washington Nuclear Operations Combustion Engineering, Inc. 12300 Twinbrook Parkway, Suite 330 Rockville, Maryland 20852 St. Lucie Plant

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Regional Administrator, Region II U.S. Nuclear Regulatory Commission 101 Marietta Street N.W., Suite 2900 Atlanta, Georgia 30323

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DATED: June 7, 1990

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AMENDMENT NO. 103 TO FACILITY OPERATING LICENSE NO. DPR-67 - ST. LUCIE, UNIT 1

Docket File NRC & Local PDRs **PDII-2** Reading S. Varga, 14/E/4 G. Lainas, 14/H/3 H. Berkow D. Miller J. Norris OGC-WF D. Hagan, 3302 MNBB E. Jordan, 3302 MNBB B. Grimes, 9/A/2 G. Hill (4), P1-137 Wanda Jones, P-130A J. Calvo, 11/F/23 OMChopra, 8/D/20 ACRS (10) GPA/PA OC/LFMB M. Sinkule, R-II

cc: Plant Service list

June 7, 1990.

Docket No. 50-335

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Sincerely,

Original signed by

Jan A. Norris, Senior Project Manager Project Directorate II-2 Division of Reactor Projects - I/II Office of Nuclear Reactor Regulation

Enclosures: 1. Amendment No.103 to DPR-67 Safety Evaluation 2. cc w/enclosures: See next page OFC D:PD22 OGC / : ٠ NAME : JNorri is∛ikd: R Jer HBer DATE : M/90 572790 / 21/90 5 :5 /1790 : •

> OFFICIAL RECORD COPY Document Name: AMEND ST. LUCIE 75505

DATED: June 7, 1990

AMENDMENT NO. 103 TO FACILITY OPERATING LICENSE NO. DPR-67 - ST. LUCIE, UNIT 1

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Docket File NRC & Local PDRs PDII-2 Reading S. Varga, 14/Ĕ/4 G. Lainas, 14/H/3 H. Berkow D. Miller J. Norris OGC-WF D. Hagan, 3302 MNBB E. Jordan, 3302 MNBB B. Grimes, 9/A/2 G. Hill (4), P1-137 Wanda Jones, P-130A J. Calvo, 11/F/23 OMChopra, 8/D/20 ACRS (10) GPA/PÅ OC/LFMB M. Sinkule, R-II

cc: Plant Service list



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

FLORIDA POWER & LIGHT COMPANY

DOCKET NO. 50-335

ST. LUCIE PLANT UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 103 License No. DPR-67

4

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Florida Power & Light Company, (the licensee) dated December 15, 1989, modified by letter dated April 24, 1990, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.



- 2. Accordingly, Facility Operating License No. DPR-67 is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and by amending paragraph 2.C.(2) to read as follows:
 - (2) <u>Technical</u> Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No.103, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Herbert N. Berkow, Director Project Directorate II-2 Division of Reactor Projects - I/II Office of Nuclear Reactor Regulation

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Attachment: Changes to the Technical Specifications

Date of Issuance: June 7, 1990

ATTACHMENT TO LICENSE AMENDMENT NO. 103

TO FACILITY OPERATING LICENSE NO. DPR-67

DOCKET NO. 50-335

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

Remove Pages	<u>Insert Pages</u>
3/4 0-1 3/4 1-8 3/4 4-1d 3/4 4-1e 3/4 8-1 3/4 8-2 3/4 8-3 3/4 8-3 3/4 8-4 3/4 8-5	3/4 0-1 3/4 1-8 3/4 4-1d 3/4 4-1e 3/4 8-1 3/4 8-2 3/4 8-3 3/4 8-4 3/4 8-5
3/4 8-6	3/4 8-6
	3/4 8-6b 3/4 8-6c
3/4 8-7 3/4 9-8a 3/4 9-9 B3/4 0-3 B3/4 0-4 B3/4 0-5 B3/4 8-1	3/4 8-7 3/4 9-8a 3/4 9-9 B3/4 0-3 B3/4 0-4 B3/4 0-5 B3/4 8-1

4

3/4 LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS

3/4.0 APPLICABILITY

LIMITING CONDITION FOR OPERATION

3.0.1 Compliance with the Limiting Conditions for Operation (LCO) contained in the succeeding specifications is required during the OPERATIONAL MODES or other conditions specified therein; except that upon failure to meet the Limiting Conditions for Operation, the associated ACTION requirements shall be met.

3.0.2 Noncompliance with a specification shall exist when the requirements of the Limiting Condition for Operation (LCO) and associated ACTION requirements are not met within the specified time intervals. If the Limiting Condition for Operation is restored prior to expiration of the specified time intervals, completion of the ACTION requirements is not required.

3.0.3 When a Limiting Condition for Operation (LCO) is not met, except as provided in the associated ACTION requirements, within 1 hour action shall be initiated to place the unit in a MODE in which the specification does not apply by placing it, as applicable in:

- 1. At least HOT STANDBY within the next 6 hours,
- 2. At least HOT SHUTDOWN within the following 6 hours, and
- 3. At least COLD SHUTDOWN within the subsequent 24 hours.

Where corrective measures are completed that permit operation under the ACTION requirements, the ACTION may be taken in accordance with the specified time limits as measured from the time of failure to meet the LCO. Exceptions to these requirements are stated in the individual specifications.

This specification is not applicable in MODES 5 or 6.

3.0.4 Entry into an OPERATIONAL MODE or other specified applicability condition shall not be made when the conditions of the Limiting Condition for Operation are not met and the associated ACTION requires a shutdown if they are not met within a specified time interval. Entry into an OPERATIONAL MODE or specified condition may be made in accordance with ACTION requirements when conformance to them permits continued operation of the facility for an unlimited period of time. This provision shall not prevent passage through or to OPERATIONAL MODES as required to comply with ACTION statements. Exceptions to these requirements are stated in the individual specifications.

ST. LUCIE - UNIT 1

Amendment No. 40, 98, 103

REACTIVITY CONTROL SYSTEMS

MINIMUM TEMPERATURE FOR CRITICALITY

LIMITING CONDITION FOR OPERATION

3.1.1.5 The Reactor Coolant System lowest operating loop temperature (T_{avg}) shall be $\geq 515^{\circ}$ F when the reactor is critical.

APPLICABILITY: MODES 1 and 2#.

ACTION:

With a Reactor Coolant System operating loop temperature $(T_{avg}) < 515^{\circ}F$, restore T to within its limit within 15 minutes or be in HOT STANDBY within the next 15 minutes.

SURVEILLANCE REQUIREMENTS

4.1.1.5 The Reactor Coolant System temperature (T_{avg}) shall be determined to be \geq 515°F.

a. Within 15 minutes prior to achieving reactor criticality, and

b. At least once per 30 minutes when the reactor is critical and the Reactor Coolant System temperature (T_{avg}) is < 525°F.

With $K_{eff} \ge 1.0$.

ST. LUCIE - UNIT 1

3/4 1-7

Amendment No. 4

REACTIVITY CONTROL SYSTEMS

3/4.1.2 BORATION SYSTEMS

FLOW PATHS - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.1.2.1 As a minimum, one of the following boron injection flow paths shall be OPERABLE and capable of being powered from an OPERABLE emergency power source.

- a. A flow path from the boric acid makeup tank via either a boric acid pump or a gravity feed connection and any charging pump to the Reactor Coolant System if only the boric acid makeup tank in Specification 3.1.2.7a is OPERABLE, or
- b. The flow path from the refueling water tank via either a charging pump or a high pressure safety injection pump* to the Reactor Coolant System if only the refueling water tank in Specification 3.1.2.7b is OPERABLE.

APPLICABILITY: MODES 5 and 6.

ACTION:

With none of the above flow paths OPERABLE, suspend all operations involving CORE ALTERATIONS or positive reactivity changes until at least one injection path is restored to OPERABLE status.

SURVEILLANCE REQUIREMENTS

4.1.2.1 At least one of the above required flow paths shall be demonstrated OPERABLE:

a. At least once per 31 days by verifying that each valve (manual, power operated or automatic) in the flow path that is not locked, sealed, or otherwise secured in position, is in its correct position.

*The flow path from the RWT to the RCS via a single HPSI pump shall only be established if: (a) the RCS pressure boundary does not exist, or (b) no charging pumps are operable. In this case all charging pumps shall be disabled, and heatup and cooldown rates shall be limited in accordance with Fig. 3.1-15.

ST. LUCIE - UMIT 1

Amendment No. 9 9, 81, 40,94/103

REACTOR COOLANT SYSTEM

COLD SHUTDOWN - LOOPS FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.1, At least one shutdown cooling loop shall be OPERABLE and in operation and either:

a. One additional shutdown cooling loop shall be $OPERABLE^{\#}$, or

b. The secondary side water level of at least two steam generators shall be greater than 10% of narrow range indication.

<u>APPLICABILITY</u>: MODE 5 with reactor coolant loops filled^{##}.

ACTION:

- a. With less than the above required loops OPERABLE or with less than the required steam generator level, within one (1) hour initiate corrective action to return the required loops to OPERABLE status or to restore the required level.
- b. With no shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required shutdown cooling loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.1.1 The secondary side water level of at least two steam generators when required shall be determined to be within limits at least once per 12 hours.

4.4.1.4.1.2 At least one shutdown cooling loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

*The shutdown cooling pump may be de-energized for up to 1 hour provided 1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and 2) core outlet temperature is maintained at least 10°F below saturation temperature.

One shutdown cooling loop may be inoperable for up to 2 hours for surveillance testing provided the other shutdown cooling loop is OPERABLE and in operation.

##A reactor coolant pump shall not be started with two idle loops unless the secondary water temperature of each steam generator is less than 30°F above each of the Reactor Coolant System cold leg temperatures.

ST LUCIE - UNIT 1

Amendment No. 56,81/, 103

REACTOR COOLANT SYSTEM

COLD SHUTDOWN - LOOPS NOT FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.2 Two shutdown cooling loops shall be OPERABLE[#] and at least one shutdown cooling loop shall be in operation*.

APPLICABILITY: MODE 5 with reactor coolant loops not filled.

ACTION:

- a. With less than the above required loops OPERABLE, within one (1) hour initiate corrective action to return the required loops to OPERABLE status.
- b. With no shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required shutdown cooling loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.2 At least one shutdown cooling loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

[#]One shutdown cooling loop may be inoperable for up to 2 hours for surveillance testing provided the other shutdown cooling loop is OPERABLE and in operation.

*The shutdown cooling pump may be de-energized for up to 1 hour provided 1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and 2) core outlet temperature is maintained at least 10°F below saturation temperature.

ST. LUCIE - UNIT 1

Amendment No. 56,103

3/4.8.1 A.C. SOURCES

OPERATING

LIMITING CONDITION FOR OPERATION

3.8.1.1 As a minimum, the following A.C. electrical power sources shall be OPERABLE:

- a. Two physically independent circuits between the offsite transmission network and the onsite Class 1E distribution system, and
- b. Two separate and independent diesel generator sets each with:
 - 1. Engine-mounted fuel tanks containing a minimum of 152 gallons of fuel,
 - 2. A separate fuel storage system containing a minimum of 16,450 gallons of fuel, and
 - 3. A separate fuel transfer pump.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one offsite circuit of 3.8.1.1.a inoperable, except as provided in Action f. below, demonstrate the OPERABILITY of the remaining A.C. sources by performing Surveillance Requirement 4.8.1.1.1.a within 1 hour and at least once per 8 hours thereafter. If either EDG has not been successfully tested within the past 24 hours, demonstrate its OPERABILITY by performing Surveillance Requirement 4.8.1.1.2.a.4 separately for each such EDG within 24 hours. Restore the offsite circuit to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and COLD SHUTDOWN within the following 30 hours.
- b. With one diesel generator of 3.8.1.1.b inoperable, demonstrate the operability of the A.C. sources by performing Surveillance Requirement 4.8.1.1.1.a within 1 hour and at least once per 8 hours thereafter; and if the EDG became inoperable due to any cause other than preplanned preventative maintenance or testing, demonstrate the OPERABILITY of the remaining OPERABLE EDG by performing Surveillance Requirement 4.8.1.1.2.a.4 within 24 hours*; restore the diesel generator to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Additionally, verify within 2 hours or be in HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours that:

*This test is required to be completed regardless of when the inoperable EDG is restored to OPERABILITY.

ST. LUCIE - UNIT 1

3/4 8-1

Amendment No.103

ACTION (Continued)

- all required systems, subsystems, trains, components and devices that depend on the remaining OPERABLE diesel generator as a source of emergency power are also OPERABLE, and
- 2. When in MODE 1, 2 or 3, the steam-driven auxiliary feed pump is OPERABLE.
- With one offsite A.C. circuit and one diesel generator inoperable, C. demonstrate the OPERABILITY of the remaining A.C. sources by performing Surveillance Requirement 4.8.1.1.1.a within one hour and at least once per 8 hours thereafter; and if the EDG became inoperable due to any cause other than preplanned preventative maintenance or testing, demonstrate the OPERABILITY of the remaining OPERABLE EDG by performing Surveillance Requirement 4.8.1.1.2.a.4 within 8 hours*. Restore at least one of the inoperable sources to OPERABLE status within 12 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore the other A.C. power source (offsite circuit or diesel generator) to OPERABLE status in accordance with the provisions of Section 3.8.1.1 ACTION statement a or b, as appropriate, with the time requirement of that ACTION Statement based on the time of the initial loss of the remaining inoperable A.C. power source. Additionally, verify within 2 hours or be in HOT STANDBY within the next 6 hours and COLD SHUTDOWN within the following 30 hours that:
 - all required systems, subsystems, trains, components and devices that depend on the remaining OPERABLE diesel generator as a source of emergency power are also OPERABLE, and
 - 2. When in MODE 1, 2 or 3, the steam-driven auxiliary feed pump is OPERABLE.
- d. With two of the required offsite A.C. circuits inoperable, demonstrate the OPERABILITY of two diesel generators by sequentially performing Surveillance Requirement 4.8.1.1.2.a.4 on both diesels within 8 hours, unless the diesel generators are already operating; restore one of the inoperable offsite sources to OPERABLE status within 24 hours or be in at least HOT STANDBY within the next 6 hours. Following restoration of one offsite source, follow ACTION Statement a. with the time requirement of that ACTION Statement based on the time of the initial loss of the remaining inoperable offsite A.C. circuit.

*This test is required to be completed regardless of when the inoperable EDG is restored to OPERABILITY.

ST. LUCIE - UNIT 1

3/4 8-2

Amendment No. 103

ACTION (Continued)

- e. With two of the above required diesel generators inoperable, demonstrate the OPERABILITY of two offsite A.C. circuits by performing Surveillance Requirement 4.8.1.1.1.a within 1 hour and at least once per 8 hours thereafter; restore one of the inoperable diesel generators to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Following restoration of one diesel generator unit, follow ACTION Statement b. with the time requirement of that ACTION Statement based on the time of initial loss of the remaining inoperable diesel generator.
- f. With one Unit 1 startup transformer (1A or 1B) inoperable and with a Unit 2 startup transformer (2A or 2B) connected to the same A or B offsite power circuit and administratively available to both units, then should Unit 2 require the use of the startup transformer administratively available to both units, Unit 1 shall demonstrate the operability of the remaining A.C. sources by performing Surveillance Requirement 4.8.1.1.1.a within 1 hour and at least once per 8 hours thereafter. If either EDG has not been successfully tested within the past 24 hours, demonstrate its OPERABILITY by performing Surveillance Requirement 4.8.1.1.2.a.4 separately for each such EDG within 24 hours. Restore the inoperable startup transformer to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.1.1.1 Each of the above required independent circuits between the offsite transmission network and the onsite Class 1E distribution system shall be:

- a. Determined OPERABLE at least once per 7 days by verifying correct breaker alignments, indicated power availability; and
- b. Demonstrated OPERABLE at least once per 18 months by transferring (manually and automatically) unit power supply from the auxiliary transformer to the startup transformer.

4.8.1.1.2 Each diesel generator shall be demonstrated OPERABLE:

- a. In accordance with the frequency specified in Table 4.8-1 on a STAGGERED TEST BASIS by:
 - 1. Verifying fuel level in the engine-mounted fuel tank,
 - 2. Verifying the fuel level in the fuel storage tank,
 - 3. Verifying the fuel transfer pump can be started and transfers fuel from the storage system to the engine-mounted tank,

ST. LUCIE - UNIT 1

3/4 8-3

Amendment No. 103

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SURVEILLANCE REQUIREMENTS (Continued)

- 4. Verifying the diesel starts from ambient condition and accelerates to approximately 900 rpm in less than or equal to 10 seconds**. The generator voltage and frequency shall be 4160 ± 420 volts and 60 ± 1.2 Hz within 10 seconds after the start signal**. The diesel generator shall be started for this test by using one of the following signals:
 - a) Manual.
 - b) Simulated loss-of-offsite power by itself.
 - c) Simulated loss-of-offsite power in conjunction with an ESF actuation test signal.
 - d) An ESF actuation test signal by itself.
- 5. Verifying the generator is synchronized, loaded to greater than or equal to 3500 kW in less than or equal to 60 seconds***, and operates within a load band of 3300 to 3500 kW*** for at least an additional 60 minutes, and
- Verifying the diesel generator is aligned to provide standby power to the associated emergency busses.
- b. By removing accumulated water:
 - 1. From the engine-mounted fuel tank at least once per 31 days and after each occasion when the diesel is operated for greater than 1 hour, and
 - 2. From the storage tank at least once per 92 days.
- **The diesel generator start (10 sec.) from ambient conditions shall be performed at least once per 184 days in these surveillance tests. All other diesel generator starts for the purposes of this surveillance testing may be preceded by an engine prelube period and may also include warmup procedures (e.g., gradual acceleration) as recommended by the manufacturer so that mechanical stress and wear on the diesel generator is minimized.
- ***Generator loading in less than or equal to 60 seconds shall be performed at least once every 184 days; timing for this loading test shall start upon the closing the diesel generator breaker. All other loading for the purpose of this surveillance test may be performed according to manufacturer's recommendations. The indicated load band is meant as guidance to avoid routine overloading. Variations in loads in excess of the band due to changing bus loads shall not invalidate this test.

ST. LUCIE - UNIT 1

3/4 8-4

Amendment No. 17, 53, 103

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SURVEILLANCE REQUIREMENTS (Continued)

- c. By sampling new fuel in accordance with ASTM D4057-81 prior to addition to the storage tanks and:
 - By verifying in accordance with the tests specified in ASTM D975-81 prior to addition to the storage tanks that the sample has:
 - a) API Gravity within 0.3 degrees at 60°F or a specific gravity of within 0.0016 at 60/60°F, when compared to the supplier's certificate or an absolute specific gravity at 60/60°F of greater than or equal to 0.83 but less than or equal to 0.89 or an API gravity of 60°F of greater than or equal to 27 degrees but less than or equal to 39 degrees.
 - b) A kinematic viscosity at 40°C of greater than or equal to 1.9 centistokes, but less than or equal to 4.1 centistokes, if gravity was not determined by comparison with the supplier's certification.
 - c) A flash point equal to or greater than 125°F, and
 - d) A clear and bright appearance with proper color when tested in accordance with ASTM D4176-82.
 - 2. By verifying within 31 days of obtaining the sample that the other properties specified in Table 1 of ASTM D975-81 are met when tested in accordance with ASTM D975-81 except that the analysis for sulfur may be performed in accordance with ASTM D1552-79 or ASTM D2622-82.
- d. At least once every 31 days by obtaining a sample of fuel oil from the storage tanks in accordance with ASTM D2276-83 and verifying that total particulate contamination is less than 10 mg/liter when checked in accordance with ASTM D2276-83, Method A, or Annex A-2.
- e. At least once per 18 months during shutdown by:
 - 1. Subjecting the diesel to an inspection in accordance with procedures prepared in conjunction with its manufacturer's recommendations for this class of standby service.
 - 2. Verifying generator capability to reject a load of greater than or equal to 600 hp while maintaining voltage at 4160 \pm 420 volts and frequency at 60 \pm 1.2 Hz.
 - 3. Simulating a loss of offsite power by itself, and:
 - a) Verifying deenergization of the emergency busses and load shedding from the emergency busses.

ST. LUCIE - UNIT 1

3/4 8-5

Amendment No. \$3, 103

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SURVEILLANCE REQUIREMENTS (Continued)

- b) Verifying the diesel starts on the auto-start signal****, energizes the emergency busses with permanently connected loads within 10 seconds, energizes the auto-connected shutdown loads through the load sequencer and operates for greater than or equal to 5 minutes while its generator is loaded with the shutdown loads. After energization, the steady-state voltage and frequency of the emergency busses shall be maintained at 4160 ± 420 volts and 60 ± 1.2 Hz during this test.
- 4. Verifying that on an ESF actuation test signal (without lossof-offsite power) the diesel generator starts**** on the auto-start signal and operates on standby for greater than or equal to 5 minutes. The steady state generator voltage and frequency shall be 4160 ± 420 volts and 60 ± 1.2 Hz within 10 seconds after the auto-start signal; the generator voltage and frequency shall be maintained within these limits during this test.
- 5. Simulating a loss-of-offsite power in conjunction with an ESF actuation test signal, and
 - Verifying deenergization of the emergency busses and load shedding from the emergency busses.
 - b) Verifying the diesel starts on the auto-start signal****, energizes the emergency busses with permanently connected loads within 10 seconds, energizes the auto-connected emergency (accident) loads through the auto-sequencer and operates for greater than or equal to 5 minutes while its generator is loaded with the emergency loads. After energization, the steady-state voltage and frequency of the emergency busses shall be maintained at 4160 ± 420 volts and 60 ± 1.2 Hz during this test.
 - c) Verifying that all automatic diesel generator trips, except engine overspeed and generator differential, are automatically bypassed upon loss of voltage on the emergency bus concurrent with a safety injection signal.

****This test may be conducted in accordance with the manufacturer's recommendations concerning engine prelube period.

ST. LUCIE - UNIT 1

3/4 8-6

Amendment No. \$3, 103

SURVEILLANCE REQUIREMENTS (Continued)

- 6. Verifying the diesel generator operates for at least 24 hours****. During the first 2 hours of this test, the diesel generator shall be loaded within a load band of 3800 to 3960 kW and during the remaining 22 hours of this test, the diesel generator shall be loaded within a load band of 3300 to 3500 kW. The generator voltage and frequency shall be 4160 + 420 volts and 60 + 1.2 Hz within 10 seconds after the start signal; the steady state generator voltage and frequency shall be maintained within these limits during this test.
- 7. Verifying that the auto-connected loads do not exceed the 2000-hour rating of 3730 kW.
- 8. Verifying the diesel generator's capability to:
 - a) Synchronize with the offsite power source while the generator is loaded with its emergency loads upon a simulated restoration of offsite power.
 - b) Transfer its loads to the offsite power source, and
 - c) Be restored to its standby status.
- 9. Verifying that the diesel generator operating in a test mode (connected to its bus), a simulated safety injection signal overrides the test mode by (1) returning the diesel generator to standby operation and (2) automatically energizes the emergency loads with offsite power.
- 10. Verifying that the fuel transfer pump transfers fuel from each fuel storage tank to the engine-mounted tanks of each diesel via the installed cross connection lines.
- 11. Verifying that the automatic load sequence timers are operable with the interval between each load block within <u>+</u> 1 second of its design interval.
- f. At least once per ten years or after any modification which could affect diesel generator independence by starting**** the diesel generators simultaneously, during shutdown, and verifying that the diesel generators accelerate to approximately 900 rpm in less than or equal to 10 seconds.

#This band is meant as guidance to avoid routine overloading of the engine. Variations in load in excess of this band due to changing bus loads shall not invalidate this test.

****This test may be conducted in accordance with the manufacturer's recommendations concerning engine prelube period.

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SURVEILLANCE REQUIREMENTS (Continued)

- g. At least once per ten years by:
 - 1. Draining each fuel storage tank, removing the accummulated sediment and cleaning the tank using an appropriate cleaning compound, and
 - 2. Performing a pressure test of those portions of the diesel fuel oil system designed to USAS B31.7 Class 3 requirements at a test pressure equal to 110% of the system design pressure.

4.8.1.1.3 <u>Reports</u> - All diesel generator failures, valid or non-valid, shall be reported to the Commission pursuant to Secpfication 6.9.2. Reports of diesel generator failures shall include the information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977. If the number of failures in the last 100 valid tests (on a per nuclear unit basis) is greater than or equal to 7, the report shall be supplemented to include the additional infomration recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977.

4.8.1.1.4 The Class 1E underground cable system shall be demonstrated OPERABLE within 30 days after the movement of any loads in excess of 80% of the ground surface design basis load over the cable ducts by pulling a mandrel with a diameter of at least 80% of the duct's inside diameter through a duct exposed to the maximum loading (duct nearest the ground's surface) and verifying that the duct has not been damaged.

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TABLE 4.8-1

DIESEL GENERATOR TEST SCHEDULE

Number of Failures inNumber of FailuresLast 20 Valid Tests*Last 100 Valid Test		in * Test Frequency		
<u>< 1</u>	<u><</u> 5	At least once per 31 days		
<u>></u> 2**	> 5	At least once per 7 days		

* Criteria for determining number of failures and number of valid tests shall be in accordance with Regulatory Position C.2.e of Regulatory Guide 1.108, Revision 1, August 1977, where the number of tests and failures is determined on a per diesel generator basis.

**This test frequency shall be maintained until seven consecutive failure free demands have been performed and the number of failures in the last 20 valid demands have been reduced to one or less. Initial entry into this test schedule shall be at the 31 day test frequency.

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SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.1.2 As a minimum, the following A.C. electrical power sources shall be OPERABLE:

- a. One circuit between the offsite transmission network and the onsite Class 1E distribution system, and
- b. One diesel generator set with:
 - 1. Engine-mounted fuel tanks containing a minimum of 152 gallons of fuel,
 - 2. A fuel storage system containing a minimum of 16,450 gallons of fuel, and
 - 3. A fuel transfer pump.

APPLICABILITY: MODES 5 and 6.

ACTION:

With less than the above minimum required A.C. electrical power sources OPERABLE, immediately suspend all operations involving CORE ALTERATIONS, positive reactivity changes, movement of irradiated fuel, or crane operation with loads over the fuel storage pool. In addition, when in MODE 5 with the reactor coolant loops not filled, or in MODE 6 with the water level less than 23 feet above the top of irradiated fuel assemblies seated within the reactor pressure vessel, immediately initiate corrective action to restore the required sources to OPERABLE status as soon as possible.

SURVEILLANCE REQUIREMENTS

4.8.1.2.1 The above required A.C. electrical power sources shall be demonstrated OPERABLE by the performance of each of the Surveillance Requirements of 4.8.1.1.1 and 4.8.1.1.2 except for requirement 4.8.1.1.2a.5.

4.8.1.2.2 <u>Reports</u> - All diesel generator failures, valid or non-valid, shall be reported to the Commission pursuant to Specification 6.9.2. Reports of diesel generator failures shall include the information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977. If the number of failures in the last 100 valid tests (on a per nuclear unit basis) is greater than or equal to 7, the report shall be supplemented to include the additional information recommended in Regulatory Position C.3.b of Regulatory Guide 1.108, Revision 1, August 1977.

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3/4.8.2 ONSITE POWER DISTRIBUTION SYSTEMS

A.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION

3.8.2.1 The following A.C. electrical busses shall be OPERABLE and energized from sources of power other than the diesel generator sets:

4160	volt Emergency Bus	1A3
4160	volt Emergency Bus	1B3
480	volt Emergency Bus	1A2
480	volt Emergency Bus	182
480	volt Emergency MCC Busses	1A5, 1A6, 1A7
480	volt Emergency MCC Busses	1B5, 1B6, 1B7
120	volt A.C. Instrument Bus	1MA
120	volt A.C. Instrument Bus	1MB
120	volt A.C. Instrument Bus	IMC
120	volt A.C. Instrument Bus	IMD
APPLICABILITY:	MODES 1, 2, 3 and 4.	

ACTION:

With less than the above complement of A.C. busses OPERABLE, restore the inoperable bus to OPERABLE status within 8 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.1 The specified A.C. busses shall be determined OPERABLE and energized from A.C. sources other than the diesel generators at least once per 7 days by verifying indicated power availability.

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REFUELING OPERATIONS

LOW WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.9.8.2 Two independent shutdown cooling loops shall be OPERABLE and at least one shutdown cooling loop shall be in operation.

<u>APPLICABILITY</u>: MODE 6 when the water level above the top of irradiated fuel assemblies seated within the reactor pressure vessel is less than 23 feet.

ACTION:

- a. With less than the required shutdown cooling loops OPERABLE, within one (1) hour 1) initiate corrective action to return the required loops to OPERABLE status, or 2) establish greater than or equal to 23 feet of water above irradiated fuel assemblies seated within the reactor pressure vessel.
- b. With no shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required shutdown cooling loop to operation. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.
- c. The provisions of Specification 3.0.3 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.8.2 At least one shutdown cooling loop shall be verified to be in operation and circulating reactor coolant at a flow rate of greater than or equal to 3000 gpm at least once per 12 hours.

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REFUELING OPERATIONS

CONTAINMENT ISOLATION SYSTEM

LIMITING CONDITION FOR OPERATION

3.9.9 The containment isolation system shall be OPERABLE

APPLICABILITY: MODE 6.

ACTION:

With the containment isolation system inoperable, close each of the penetrations providing direct access from the containment atmosphere to the outside atmosphere. The provisions of Specification 3.0.3 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.9 The containment isolation system shall be demonstrated OPERABLE within 72 hours prior to the start of and at least once per 7 days during CORE ALTERATIONS by verifying that containment isolation occurs on manual initiation and on a high radiation signal from two of the containment radiation monitoring instrumentation channels.

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APPLICABILITY

BASES

The same principle applies with regard to the allowable outage time limits of the ACTION requirements, if compliance with the ACTION requirements for one specification results in entry into a MODE or condition of operation for another specification in which the requirements of the Limiting Condition for Operation are not met. If the new specification becomes applicable in less time than specified, the difference may be added to the allowable outage time limits of the second specification. However, the allowable outage time limits of ACTION requirements for a higher MODE of operation may not be used to extend the allowable outage time that is applicable when a Limiting Condition for Operation is not met in a lower MODE of operation.

The shutdown requirements of Specification 3.0.3 do not apply in MODES 5 and 6, because the ACTION requirements of individual specifications define the remedial measures to be taken.

3.0.4 This specification establishes limitations on MODE changes when a Limiting Condition for Operation is not met. It precludes placing the facility in a higher MODE of operation when the requirements for a Limiting Condition for Operation are not met and continued noncompliance to these conditions would result in a shutdown to comply with the ACTION requirements if a change in MODES were permitted. The purpose of this specification is to ensure that facility operation is not initiated or that higher MODES of operation are not entered when corrective action is being taken to obtain compliance with a specification by restoring equipment to OPERABLE status or parameters to specified limits. Compliance with ACTION requirements that permit continued operation of the facility for an unlimited period of time provides an acceptable level of safety for continued operation without regard to the status of the plant before or after a MODE change. Therefore, in this case, entry into an OPERATIONAL MODE or other specified condition may be made in accordance with the provisions of the ACTION requirements. The provisions of this specification should not, however, be interpreted as endorsing the failure to exercise good practice in restoring systems or components to OPERABLE status before plant startup.

When a shutdown is required to comply with the ACTION requirements, the provisions of Specification 3.0.4 do not apply because they would delay placing the facility in a lower MODE of operation.

Exceptions to this provision have been provided for a limited number of specifications when startup with inoperable equipment would not affect plant safety. These exceptions are stated in the ACTION statements of the appropriate specifications.

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APPLICABILITY			
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BASES

The OPERABILITY of the A.C. and D.C. power sources and associated distribution systems during operation ensures that sufficient power will be available to supply the safety related equipment required for 1) the safe shutdown of the facility and 2) the mitigation and control of accident conditions within the facility. The minimum specified independent and redundant A.C. and D.C. power sources and distribution systems satisfy the requirements of General Design Criteria 17 of Appendix "A" to 10 CFR 50.

The ACTION requirements specified for the levels of degradation of the power sources provide restriction upon continued facility operation commensurate with the level of degradation. The OPERABILITY of the power sources are consistent with the initial condition assumptions of the accident analyses and are based upon maintaining at least one of each of the onsite A.C. and D.C. power sources and associated distribution systems OPERABLE during accident conditions coincident with an assumed loss of offsite power and single failure of the other onsite A.C. source. When one diesel generator is inoperable, there is an additional ACTION requirement to verify that all required systems, subsystems, trains, components and devices that depend on the remaining OPERABLE diesel generator as a source of emergency power, are also OPERABLE, and that the steam-driven auxiliary feedwater pump is OPERABLE. This requirement is intended to provide assurance that a loss of offsite power event will not result in a complete loss of safety function of critical systems during the period one of the diesel generators is inoperable. The term verify as used in this context means to administratively check by examining logs or other information to determine if certain components are out-of-service for maintenance or other reasons. It does not mean to perform the surveillance requirements needed to demonstrate the OPERABILITY of the component.

Ambient conditions are the normal standby conditions for the diesel engines. Any normally running warmup systems should be in service and operating, and manufacturer's recommendations for engine oil and water temperatures and other parameters should be followed.

The OPERABILITY of the minimum specified A.C. and D.C. power sources and associated distribution systems during shutdown and refueling ensures that 1) the facility can be maintained in the shutdown or refueling condition for extended time periods and 2) sufficient instrumentation and control capability is available for monitoring and maintaining the facility status.

The Surveillance Requirements for demonstrating the OPERABILITY of the diesel generators are in accordance with the recommendations of Regulatory Guide 1.108, "Periodic Testing of Diesel Generator Units Used as Onsite Electric Power Systems at Nuclear Power Plants," Revision 1, August 1977, Regulatory Guide 1.137, "Fuel Oil Systems for Standby Diesel Generators," Revision 1, October 1979, Generic Letter 84-15, "Proposed Staff Actions to Improve and Maintain Diesel Generator Reliability," dated July 2, 1984, and NRC staff positions reflected in Amendment No. 48 to Facility Operating License NPF-7 for North Anna Unit 2, dated April 25, 1985.

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Amendment No. 103



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

RELATED TO AMENDMENT NO.103

TO FACILITY OPERATING LICENSE NO. DPR-67

FLORIDA POWER & LIGHT COMPANY

ST. LUCIE PLANT, UNIT NO. 1

DOCKET NO. 50-335

INTRODUCTION

By letter dated December 15, 1989, as modified April 24, 1990, Florida Power and Light Company (the licensee) proposed changes to St. Lucie Unit 1 Technical Specifications (TS). The proposed amendments would revise the Unit 1 TS to reduce the number of fast cold starts as well as excessive testing of diesel generators consistent with the recommendations provided in the Commission's Generic Letter 84-15, "Proposed Staff Actions to Improve and Maintain Diesel Generator Reliability," July 2, 1984. The proposed changes would also make the Unit 1 TS comparable with those of Unit 2.

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The April 24, 1990 letter added two tests to the proposed Technical Specifications and provided clarifying information. This additional information did not change the staff's initial determination of no significant hazards consideration as published in the Federal Register on January 10, 1990 (55 FR 933).

Our evaluation of the proposed changes is as follows:

EVALUATION

Action Statement 3.8.1.1: AC Sources

All action statements (3.8.1.1.a-e) have been rewritten to incorporate the recommendations of Generic Letter 84-15 and the changes made to the St. Lucie Unit 2 specifications. A new Action Statement 3.8.1.1.f has been added, allowing Unit 1 to use the Unit 2 startup transformer when one Unit 1 transformer is not operable. This design feature of the St. Lucie plant was evaluated and found to be acceptable by the staff during the licensing of St. Lucie Unit 2.

Surveillance Requirement 4.8.1.1.1

This surveillance requirement has been amended to allow verification of the operability of two offsite circuits every 7 days in lieu of every 24 hours. An additional requirement for the verification of manual and automatic transfer capability from auxiliary transformers, or normal circuit, to the startup transformers, or alternate circuit, has been added. This new surveillance is to be performed once every 18 months. The above changes are consistent with St. Lucie Unit 2 TS.

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Surveillance Requirements 4.8.1.1.2.a, e and f

These surveillance requirements have been re-written to incorporate diesel generator testing requirements consistent with St. Lucie Unit 2 TS and the recommendations of Generic Letter 84-15. However, the licensee has taken exceptions to Unit 2 TS Surveillance Requirement 4.8.1.1.2.e.3 (full load rejection test) and performance of Surveillance Requirement 4.8.1.1.2.e.4.b (hot start) after the 24 hour test (4.8.1.1.2.e.7). The staff agrees with the licensee's position.

Scheduling of the tests is also being amended to require that test frequency be dictated by the number of failures during a specified testing period. A new Table 4.8-1 has been added to be consistent with St. Lucie Unit 2 TS.

Surveillance Requirements 4.8.1.1.2.b,c and d

Current Surveillance Requirement 4.8.1.1.2.b is being replaced by Surveillance Requirements 4.8.1.1.2.b,c and d. The new oil surveillances are identical to those approved for St. Lucie Unit 2. A minor change has been made to the Unit 1 TS which allows the removal of accumulated water from the diesel oil storage tanks once every 94 days, as opposed to the current requirement of every 31 days. Plant experience has shown that the amount of water removed from the tanks is minimal and does not warrant the waste of fuel oil caused by more frequent removal. The staff agrees with the licensee's assessment.

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Surveillance Requirement 4.8.1.1.3

The existing Surveillance Requirement 4.8.1.1.3 is being replaced by a new diesel generator failure reporting requirement. This new reporting requirement has been added to make the Unit 1 TS consistent with St. Lucie Unit 2 TS. The new Surveillance Requirement 4.8.1.1.4 will encompass the requirements of the existing 4.8.1.1.3.

Action Statement 3.8.1.2: Electrical Power Systems - Shutdown

The existing operability requirements of A.C. sources have not been amended, however, the action statement has been amended to make the Unit 1 TS consistent with St. Lucie Unit 2 TS.

Surveillance Requirement 4.8.1.2.2

This new surveillance has been added to address reporting of diesel generator failures in Modes 5 and 6 to make the Unit 1 TS consistent with St. Lucie Unit 2 TS.

The above proposed set of changes would accomplish the following general objectives. First, for routine diesel generator testing and action statement tests, fast starts (10 seconds) and fast loadings (60 seconds) would be deleted, except for once per 6 months and during 18-month (refueling) tests. Second, for action statement tests, the number of diesel generator tests would be reduced. Third, the Unit 1 TS would be consistent with St. Lucie Unit 2 TS.

SUMMARY

The staff has reviewed the proposed changes and concludes that the changes are consistent with Generic Letter 84-15 as well as TS changes accepted by staff on St. Lucie Unit 2. The SE for St. Lucie Unit 2 was issued on February 7, 1989, which provides safety basis for accepting the above changes to TS. Since Unit 1 is like the St. Lucie Unit 2, the staff finds the above changes to be acceptable for Unit 1 also.

ENVIRONMENTAL CONSIDERATION

This amendment involves a change to a requirement with respect to installation or use of a facility component located within the restricted area as defined in 10 CFR Part 20 and changes surveillance requirements. We have determined that this amendment involves no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no significant increase in individual or cumulative occupational radiation exposure. The Commission has previously issued a proposed finding that this amendment involves no significant hazards consideration and there has been no public comment on such finding. Accordingly, this amendment meets the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). Pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the issuance of this amendment.

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CONCLUSION

We have concluded, based on the considerations discussed above, that (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations, and the issuance of the amendment will not be inimical to the common defense and security or to the health and safety of the public.

Date: June 7, 1990

<u>Principal Contributor:</u> Om Chopra