

DCS 715-016

Docket Nos. 50-335

APR 25 1984

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Mr. J. W. Williams, Jr.
 Vice President
 Nuclear Energy Department
 Florida Power & Light Company
 P. O. Box 14000
 Juno Beach, Florida 33408

Dear Mr. Williams:

The Commission has issued the enclosed Amendment No. 65 to Facility Operating License No. DPR-67 for the St. Lucie Plant, Unit No. 1. The amendment consists of changes to the Technical Specifications in response to your application dated August 25, 1983 as supplemented October 21, 1983.

The amendment changes the technical specifications to delete all references to load follow operations and eliminate the azimuthal tilt penalty factor when radial peaking factors are calculated by a full core power distribution program.

A copy of the related Safety Evaluation is also enclosed. The notice of issuance will be included in the Commission's next monthly Federal Register notice.

Sincerely,

Original signed by:

Donald E. Sells, Project Manager
 Operating Reactors Branch #3
 Division of Licensing

Enclosures:

1. Amendment No. 65 to DPR-67
2. Safety Evaluation

cc w/enclosures:
 See next page

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UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

FLORIDA POWER & LIGHT COMPANY

DOCKET NO. 50-335

ST. LUCIE PLANT UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 65
License No. DPR-67

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Florida Power & Light Company, (the licensee) dated August 25, 1983 as supplemented October 21, 1983, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

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2. Accordingly, Facility Operating License No. DPR-67 is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and by amending paragraph 2.C.(2) to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 65, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

James R. Miller, Chief
Operating Reactors Branch #3
Division of Licensing

Attachment:
Changes to the Technical
Specifications

Date of Issuance: April 25, 1984

ATTACHMENT TO LICENSE AMENDMENT NO. 65
TO FACILITY OPERATING LICENSE NO. DPR-67
DOCKET NO. 50-335

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

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DEFINITIONS

STAGGERED TEST BASIS

- 1.21 A STAGGERED TEST BASIS shall consist of:
- a. A test schedule for n systems, subsystems, trains or other designated components obtained by dividing the specified test interval into n equal subintervals, and
 - b. The testing of one system, subsystem, train or other designated component at the beginning of each subinterval.

FREQUENCY NOTATION

1.22 The FREQUENCY NOTATION specified for the performance of Surveillance Requirements shall correspond to the intervals defined in Table 1.2.

AXIAL SHAPE INDEX

1.23 The AXIAL SHAPE INDEX (Y_E) is the power level detected by the lower excore nuclear instrument detectors (L) less the power level detected by the upper excore nuclear instrument detectors (U) divided by the sum of these power levels. The AXIAL SHAPE INDEX (Y_I) used for the trip and pretrip signals in the reactor protection system is the above value (Y_E) modified by an appropriate multiplier (A) and a constant (B) to determine the true core axial power distribution for that channel.

$$Y_E = \frac{L-U}{L+U}$$

$$Y_I = AY_E + B$$

UNRODDED PLANAR RADIAL PEAKING FACTOR - F_{xy}

1.24 The UNRODDED PLANAR RADIAL PEAKING FACTOR is the maximum ratio of the peak to average power density of the individual fuel rods in any of the unrodded horizontal planes, excluding tilt.

SHIELD BUILDING INTEGRITY

- 1.25 SHIELD BUILDING INTEGRITY shall exist when:
- 1.25.1 Each door is closed except when the access opening is being used for normal transit entry and exit, and
 - 1.25.2 The shield building ventilation system is OPERABLE.

DEFINITIONS

REACTOR TRIP SYSTEM RESPONSE TIME

1.26 The REACTOR TRIP SYSTEM RESPONSE TIME shall be the time interval from when the monitored parameter exceeds its trip setpoint at the channel sensor until electrical power is interrupted to the CEA drive mechanism.

ENGINEERED SAFETY FEATURE RESPONSE TIME

1.27 The ENGINEERED SAFETY FEATURE RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ESF actuation setpoint at the channel sensor until the ESF equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays where applicable.

PHYSICS TESTS

1.28 PHYSICS TESTS shall be those tests performed to measure the fundamental nuclear characteristics of the reactor core and related instrumentation and 1) described in Chapter 14.0 of the FSAR, 2) authorized under the provisions of 10 CFR 50.59, or 3) otherwise approved by the Commission.

UNRODDED INTEGRATED RADIAL PEAKING FACTOR - F_r

1.29 The UNRODDED INTEGRATED RADIAL PEAKING FACTOR is the ratio of the peak pin power to the average pin power in an unrodded core, excluding tilt.

GASEOUS RADWASTE TREATMENT SYSTEM

1.31 A GASEOUS RADWASTE TREATMENT SYSTEM is any system designed and installed to reduce radioactive gaseous effluents by collecting primary coolant system offgases from the primary system and providing for delay or holdup for the purpose of reducing the total radioactivity prior to release to the environment.

3/4.2 POWER DISTRIBUTION LIMITS

LINEAR HEAT RATE

LIMITING CONDITION FOR OPERATION

3.2.1 The linear heat rate shall not exceed the limits shown on Figure 3.2-1.

APPLICABILITY: MODE 1.

ACTION:

With the linear heat rate exceeding its limits, as indicated by four or more coincident incore channels or by the AXIAL SHAPE INDEX outside of the power dependent control limits of Figure 3.2-2, within 15 minutes initiate corrective action to reduce the linear heat rate to within the limits and either:

- a. Restore the linear heat rate to within its limits within one hour, or
- b. Be in HOT STANDBY within the next 6 hours.

SURVEILLANCE REQUIREMENTS

4.2.1.1 The provisions of Specification 4.0.4 are not applicable.

4.2.1.2 The linear heat rate shall be determined to be within its limits by continuously monitoring the core power distribution with either the excore detector monitoring system or with the incore detector monitoring system.

4.2.1.3 Excore Detector Monitoring System - The excore detector monitoring system may be used for monitoring the core power distribution by:

- a. Verifying at least once per 12 hours that the full length CEAs are withdrawn to and maintained at or beyond the Long Term Steady State Insertion Limit of Specification 3.1.3.6.
- b. Verifying at least once per 31 days that the AXIAL SHAPE INDEX alarm setpoints are adjusted to within the limits shown on Figure 3.2-2.

POWER DISTRIBUTION LIMITS

SURVEILLANCE REQUIREMENTS (Continued)

- c. Verifying that the AXIAL SHAPE INDEX is maintained within the allowable limits of Figure 3.2-2, where 100 percent of maximum allowable power represents the maximum THERMAL POWER allowed by the following expression:

$$M \times N$$

where:

1. M is the maximum allowable THERMAL POWER level for the existing Reactor Coolant Pump combination.
2. N is the maximum allowable fraction of RATED THERMAL POWER as determined by the F_{xy}^T curve of Figure 3.2-3.

4.2.1.4 Incore Detector Monitoring System[#] - The incore detector monitoring system may be used for monitoring the core power distribution by verifying that the incore detector Local Power Density alarms:

- a. Are adjusted to satisfy the requirements of the core power distribution map which shall be updated at least once per 31 days of accumulated operation in MODE 1.
- b. Have their alarm setpoint adjusted to less than or equal to the limits shown on Figure 3.2-1 when the following factors are appropriately included in the setting of these alarms:
 1. A measurement-calculational uncertainty factor of 1.07,
 2. An engineering uncertainty factor of 1.03,
 3. A linear heat rate uncertainty factor of 1.01 due to axial fuel densification and thermal expansion, and
 4. A THERMAL POWER measurement uncertainty factor of 1.02.

[#]If the core system becomes inoperable, reduce power to M x N within 4 hours and monitor linear heat rate in accordance with Specification 4.2.1.

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POWER DISTRIBUTION LIMITS

TOTAL PLANAR RADIAL PEAKING FACTOR - F_{xy}^T

LIMITING CONDITION FOR OPERATION

3.2.2 The calculated value of F_{xy}^T shall be limited to ≤ 1.70 .

APPLICABILITY: MODE 1*.

ACTION:

With $F_{xy}^T > 1.70$, within 6 hours either:

- a. Reduce THERMAL POWER to bring the combination of THERMAL POWER and F_{xy}^T to within the limits of Figure 3.2-3 and withdraw the full length CEAs to or beyond the Long Term Steady State Insertion Limits of Specification 3.1.3.6; or
- b. Be in HOT STANDBY.

SURVEILLANCE REQUIREMENTS

4.2.2.1 The provisions of Specification 4.0.4 are not applicable.

4.2.2.2 F_{xy}^T shall be calculated by the expression $F_{xy}^T = F_{xy}(1+T_q)$ when F_{xy} is calculated with a non-full core power distribution analysis code and shall be calculated as $F_{xy} = F_{xy}$ when calculations are performed with a full core power distribution analysis code. F_{xy}^T shall be determined to be within its limit at the following intervals:

- a. Prior to operation above 70 percent of RATED THERMAL POWER after each fuel loading,
- b. At least once per 31 days of accumulated operation in MODE 1, and
- c. Within four hours if the AZIMUTHAL POWER TILT (T_q) is > 0.03 .

*See Special Test Exception 3.10.2.

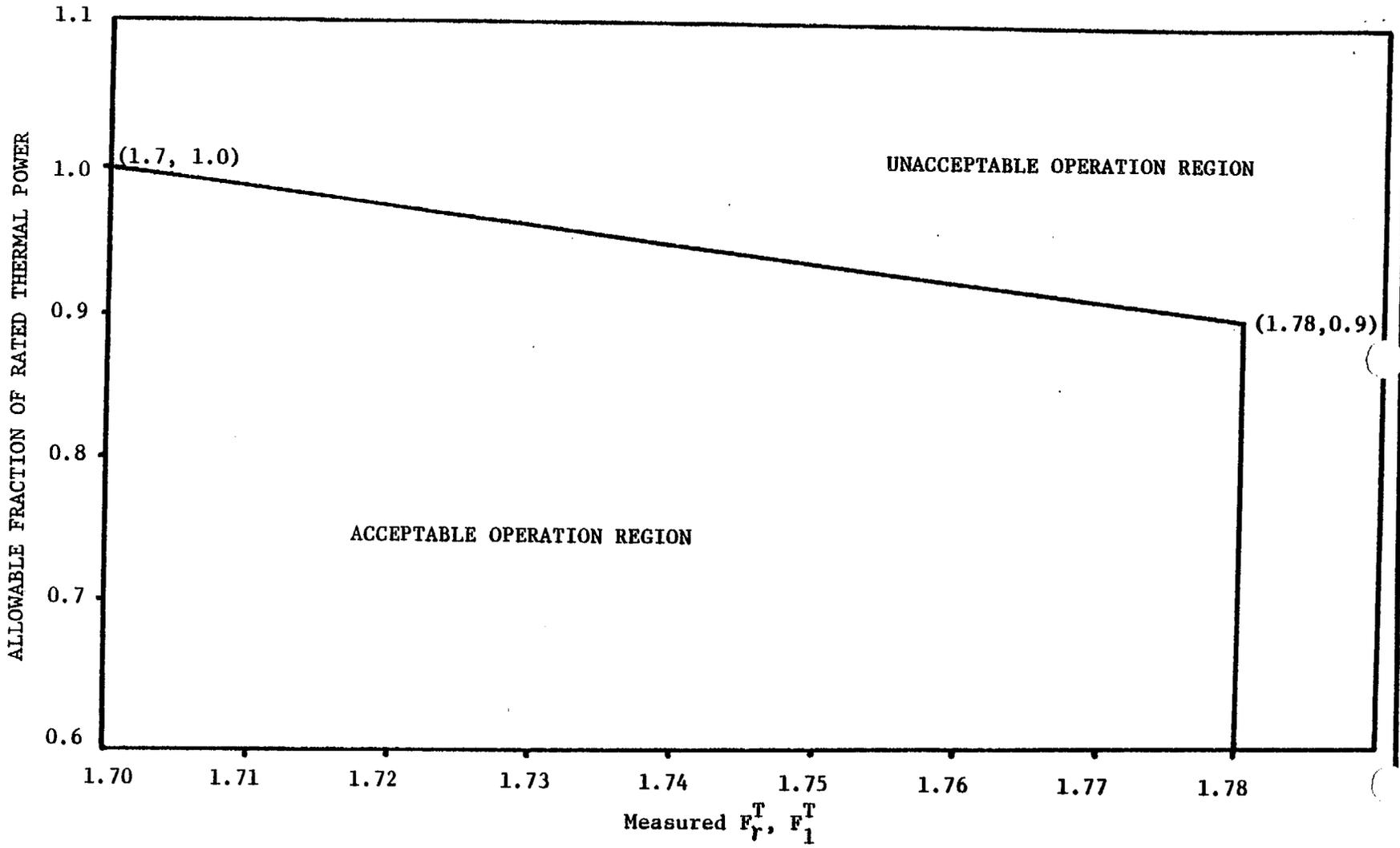


FIGURE 3.2-3
Allowable Combinations Of Thermal Power And F_v^T, F_{xy}^T

POWER DISTRIBUTION LIMITS

SURVEILLANCE REQUIREMENTS (Continued)

4.2.2.3 F_{xy} shall be determined each time a calculation of F_{xy}^T is required by using the incore detectors to obtain a power distribution map with all full length CEAs at or above the Long Term Steady State Insertion Limit for the existing Reactor Coolant Pump combination. This determination shall be limited to core planes between 15% and 85% of full core height and shall exclude regions influenced by grid effects.

4.2.2.4 T_q shall be determined each time a calculation of F_{xy}^T is made using a non full core power distribution analysis code. The value of T_q used in this case to determine F_{xy}^T shall be the measured value of T_q .

POWER DISTRIBUTION LIMITS

TOTAL INTEGRATED RADIAL PEAKING FACTOR - F_r^T

LIMITING CONDITION FOR OPERATION

3.2.3 The calculated value of F_r^T shall be limited to ≤ 1.70 .

APPLICABILITY: MODE 1*.

ACTION:

With $F_r^T > 1.70$, within 6 hours either:

- a. Be in at least HOT STANDBY, or
- b. Reduce THERMAL POWER to bring the combination of THERMAL POWER and F_r^T to within the limits of Figure 3.2-3 and withdraw the full length CEAs to or beyond the Long Term Steady State Insertion Limits of Specification 3.1.3.6. The THERMAL POWER limit determined from Figure 3.2-3 shall then be used to establish a revised upper THERMAL POWER level limit on Figure 3.2-4 (truncate Figure 3.2-4 at the allowable fraction of RATED THERMAL POWER determined by Figure 3.2-3) and subsequent operation shall be maintained within the reduced acceptable operation region of Figure 3.2-4.

SURVEILLANCE REQUIREMENTS

4.2.3.1 The provisions of Specification 4.0.4 are not applicable.

4.2.3.2 F_r^T shall be calculated by the expression $F_r^T = F_r(1+T_q)$ when F_r is calculated with a non-full core power distribution analysis code and shall be calculated as $F_r^T = F_r$ when calculations are performed with a full core power distribution analysis code. F_r^T shall be determined to be within its limit at the following intervals.

- a. Prior to operation above 70 percent of RATED THERMAL POWER after each fuel loading,
- b. At least once per 31 days of accumulated operation in MODE 1, and
- c. Within four hours if the AZIMUTHAL POWER TILT (T_q) is > 0.03 .

*See Special Test Exception 3.10.2.

POWER DISTRIBUTION LIMITS

SURVEILLANCE REQUIREMENTS (Continued)

4.2.3.3 F_r shall be determined each time a calculation of F_r^T is required by using the incore detectors to obtain a power distribution map with all full length CEAs at or above the Long Term Steady State Insertion Limit for the existing Reactor Coolant Pump combination.

4.2.3.4 T_q shall be determined each time a calculation of F_r^T is made using a non-full core power distribution analysis code. The value of T_q used to determine F_r^T in this case shall be the measured value of T_q .

3/4.2 POWER DISTRIBUTION LIMITS

BASES

3/4.2.1 LINEAR HEAT RATE

The limitation on linear heat rate ensures that in the event of a LOCA, the peak temperature of the fuel cladding will not exceed 2200°F.

Either of the two core power distribution monitoring systems, the Excore Detector Monitoring System and the Incore Detector Monitoring System, provides adequate monitoring of the core power distribution and is capable of verifying that the linear heat rate does not exceed its limits. The Excore Detector Monitoring System performs this function by continuously monitoring the AXIAL SHAPE INDEX with the OPERABLE quadrant symmetric excore neutron flux detectors and verifying that the AXIAL SHAPE INDEX is maintained within the allowable limits of Figure 3.2-2. In conjunction with the use of the excore monitoring system and in establishing the AXIAL SHAPE INDEX limits, the following assumptions are made: 1) the CEA insertion limits of Specifications 3.1.3.5 and 3.1.3.6 are satisfied, 2) the AZIMUTHAL POWER TILT restrictions of Specification 3.2.4 are satisfied, and 3) the TOTAL PLANAR RADIAL PEAKING FACTOR does not exceed the limits of Specification 3.2.2.

The Incore Detector Monitoring System continuously provides a direct measure of the peaking factors and the alarms which have been established for the individual incore detector segments ensure that the peak linear heat rates will be maintained within the allowable limits of Figure 3.2-1. The setpoints for these alarms include allowances, set in the conservative directions, for 1) a measurement-calculational uncertainty factor of 1.07, 2) an engineering uncertainty factor of 1.03, 3) an allowance of 1.01 for axial fuel densification and thermal expansion, and 4) a THERMAL POWER measurement uncertainty factor of 1.02.

3/4.2.2, 3/4.2.3 and 3/4.2.4 TOTAL PLANAR AND INTEGRATED RADIAL PEAKING FACTORS - F_{xy}^T AND F_r^T AND AZIMUTHAL POWER TILT - T_q

The limitations on F_{xy}^T and T_q are provided to ensure that the assumptions used in the analysis for establishing the Linear Heat Rate and Local Power Density-High LCOs and LSSS setpoints remain valid during operation at the various allowable CEA group insertion limits. The limitations on F_r^T and T_q are provided to ensure that the assumptions

POWER DISTRIBUTION LIMITS

BASES

used in the analysis establishing the DNB Margin LCO, and Thermal Margin/Low Pressure LSSS setpoints remain valid during operation at the various allowable CEA group insertion limits. If F_{xy}^T , F_r^T or T_q exceed their basic limitations, operation may continue under the additional restrictions imposed by the ACTION statements since these additional restrictions provide adequate provisions to assure that the assumptions used in establishing the Linear Heat Rate, Thermal Margin/Low Pressure and Local Power Density - High LCOs and LSSS setpoints remain valid. An AZIMUTHAL POWER TILT > 0.10 is not expected and if it should occur, subsequent operation would be restricted to only those operations required to identify the cause of this unexpected tilt.

The requirement that the measured value of $(1+T_q)$ be multiplied by the calculated values of F_r and F_{xy} to determine F_{xy}^T is applicable only when F_r and F_{xy} are calculated with a non-full core power distribution analysis. With a full core power distribution analysis code the azimuthal tilt is explicitly accounted for as part of the radial power distribution used to calculate F_{xy} and F_r .

The surveillance requirements for verifying that F_{xy}^T , F_r^T and T_q are within their limits provide assurance that the actual values of F_{xy}^T , F_r^T and T_q do not exceed the assumed values. Verifying F_{xy}^T and F_r^T after each fuel loading prior to exceeding 75% of RATED THERMAL POWER provides additional assurance that the core was properly loaded.

3/4.2.5 DNB PARAMETERS

The limits on the DNB related parameters assure that each of the parameters are maintained within the normal steady state envelope of operation assumed in the transient and accident analyses. The limits are consistent with the safety analyses assumptions and have been analytically demonstrated adequate to maintain a minimum DNBR of ≥ 1.22 throughout each analyzed transient.

The 12 hour periodic surveillance of these parameters through instrument readout is sufficient to ensure that the parameters are restored within their limits following load changes and other expected transient operation. The 18 month periodic measurement of the RCS total flow rate is adequate to detect flow degradation and ensure correlation of the flow indication channels with measured flow such that the indicated percent flow will provide sufficient verification of flow rate on a 12 hour basis.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

SUPPORTING AMENDMENT NO. 65

TO FACILITY OPERATING LICENSE NO. DPR-67

FLORIDA POWER & LIGHT COMPANY

ST. LUCIE PLANT, UNIT NO. 1

DOCKET NO. 50-335

Background

By letters dated August 25, 1983 as supplemented October 21, 1983, the Florida Power and Light Company submitted a proposed change to the Technical Specifications for the St. Lucie Plant, Unit No. 1. The proposed change is to delete all references to load follow operations and eliminate the azimuthal tilt penalty factor when radial peaking factors are calculated by a full core power distribution program.

Discussion

The staff notes that St. Lucie Plant, Unit No. 1 has always operated in a base loaded mode and load follow operations are not anticipated. It is also recognized that the Technical Specifications for St. Lucie 2 uses Standard Technical Specifications and were approved by the staff with no reference being made to load follow operations. Based on this discussion the staff approves of the deletion of all references to the load follow mode.

Nuclear peaking factor calculations for St. Lucie 1, as well as St. Lucie 2, are performed with a full core power distribution analysis computer program. Therefore, any tilt component in the radial power distribution is explicitly included in the calculated peaking factors. The staff, therefore, approves of the elimination of the tilt penalty factor when radial peaking factors are calculated using a full core power distribution computer program. It is noted that the tilt penalty will still be included, whenever radial peaking factor calculations are performed with a non-full core power distribution analysis code.

Environmental Consideration

We have determined that the amendment does not authorize a change in effluent types or total amounts nor an increase in power level and will not result in any significant environmental impact. Having made this determination, we have further concluded that the amendment involves an action which is insignificant from the standpoint of environmental impact and, pursuant to

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10 CFR §51.5(d)(4), that an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with the issuance of the amendment.

Conclusion

We have concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations and the issuance of the amendment will not be inimical to the common defense and security or to the health and safety of the public.

Date: April 25, 1984

Principal Contributor:

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D. Sells