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Docket No. 50-335

Dr. Robert E. Uhrig
 Vice President
 Advanced Systems & Technology
 Florida Power & Light Company
 P. O. Box 529100
 Juno Beach, Florida 33408

Dear Dr. Uhrig:

The Commission has issued the enclosed Amendment No. 6¹ to Facility Operating License No. DPR-67 for the St. Lucie Plant, Unit No. 1. The amendment consists of changes to the Technical Specifications (TS) in response to your application dated February 16, 1983.

The amendment revises the limiting conditions for operation and the surveillance requirements of the 125 volt DC batteries in conjunction with modifications to the system.

A copy of the related Safety Evaluation is also enclosed. The Notice of Issuance will be included in the Commission's next regular monthly Federal Register notice.

Sincerely,

Original signed by

Donald E. Sells, Project Manager
 Operating Reactors Branch #3
 Division of Licensing

Enclosures:

1. Amendment No. 6¹ to DPR-67
2. Safety Evaluation

cc w/enclosures:
 See next page

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Florida Power & Light Company

cc:

Harold F. Reis, Esquire
Lowenstein, Newman, Reis & Alexrad
1025 Connecticut Avenue, N.W.
Washington, D. C. 20036

Mr. Jack Schreve
Office of the Public Counsel
Room 4, Holland Building
Tallahassee, Florida 32304

Norman A. Coll, Esquire
McCarthy, Steel, Hector & Davis
14th Floor, First National Bank Building
Miami Florida 33131

Resident Inspector
c/o U.S.N.R.C.
7900 S. A1A
Jensen Beach, Florida 33457

Administrator
Department of Environmental Regulation
Power Plant Siting Section
State of Florida
2600 Blair Stone Road
Tallahassee, Florida 32301

State Planning and Development Clearinghouse
Office of Planning and Budgeting
Executive Office of the Governor
The Capitol Building
Tallahassee, Florida 32301

Mr. Weldon B. Lewis
County Administrator
St. Lucie County
2300 Virginia Avenue, Room 104
Fort Pierce, Florida 33450

U.S. Environmental Protection Agency
Region IV Office
ATTN: Regional Radiation
Representative
345 Courtland Street, N.E.
Atlanta, Georgia 30308

Mr. Charles B. Brinkman
Manager - Washington Nuclear Operations
C-E Power Systems
Combustion Engineering, Inc.
7910 Woodmont Avenue
Bethesda, Maryland 20814

Regional Administrator
Nuclear Regulatory Commission, Region II
Office of Executive Director for Operations
101 Marietta Street, Suite 3100
Atlanta, Georgia 30303



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

FLORIDA POWER & LIGHT COMPANY

DOCKET NO. 50-335

ST. LUCIE PLANT UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 61
License No. DPR-67

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Florida Power & Light Company, (the licensee) dated February 16, 1983, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

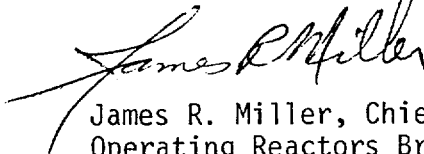
2. Accordingly, Facility Operating License No. DPR-67 is amended by changes to the Technical Specifications as indicated in the Attachment to this license amendment, and by amending paragraph 2.C(2) to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 61, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance,

FOR THE NUCLEAR REGULATORY COMMISSION



James R. Miller, Chief
Operating Reactors Branch #3
Division of Licensing

Attachment:
Changes to the Technical
Specifications

Date of Issuance: September 22, 1983

ATTACHMENT TO LICENSE AMENDMENT NO. 61

TO FACILITY OPERATING LICENSE NO. DPR-67

DOCKET NO. 50-335

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

Pages

3/4 8-10

3/4 8-11

3/4 8-12

ELECTRICAL POWER SYSTEMS

A.C. DISTRIBUTION - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.2.2 As a minimum, the following A.C. electrical busses shall be OPERABLE and energized from sources of power other than a diesel generator set but aligned to an OPERABLE diesel generator set:

- 1 - 4160 volt Emergency Bus
- 1 - 480 volt Emergency Bus
- 3 - 480 volt Emergency MCC Busses
- 2 - 120 volt A.C. Instrument Busses

APPLICABILITY: MODES 5 and 6

ACTION:

With less than the above complement of A.C. busses OPERABLE and energized, establish CONTAINMENT INTEGRITY within 8 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.2 The specified A.C. busses shall be determined OPERABLE and energized from A.C. sources other than the diesel generators at least once per 7 days by verifying indicated power availability.

ELECTRICAL POWER SYSTEMS

D.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION

3.8.2.3 As a minimum the following D.C. electrical sources shall be OPERABLE:

- a. 125-volt D.C. bus No. 1A, 125-volt Battery bank No. 1A and a full capacity charger.
- b. 125-volt D.C. bus No. 1B, 125-volt Battery bank No. 1B and a full capacity charger.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one of the required battery banks or busses inoperable, restore the inoperable battery bank or bus to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one of the required full capacity chargers inoperable, demonstrate the OPERABILITY of its associated battery banks by performing Surveillance Requirement 4.8.2.3.2.a.1 within 1 hour, and at least once per 8 hours thereafter. If any Category A limit in Table 4.8-2 is not met, declare the battery inoperable.

SURVEILLANCE REQUIREMENTS

4.8.2.3.1 Each D.C. bus train shall be determined OPERABLE and energized at least once per 7 days by verifying indicated power availability.

4.8.2.3.2 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 1. The parameters in Table 4.8-2 meet the Category A limits, and
 2. The total battery terminal voltage is greater than or equal to 129-volts on float charge.

ELECTRICAL POWER SYSTEMS

D.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION

3.8.2.3 As a minimum the following D.C. electrical sources shall be OPERABLE:

- a. 125-volt D.C. bus No. 1A, 125-volt Battery bank No. 1A and a full capacity charger.
- b. 125-volt D.C. bus No. 1B, 125-volt Battery bank No. 1B and a full capacity charger.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one of the required battery banks or busses inoperable, restore the inoperable battery bank or bus to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one of the required full capacity chargers inoperable, demonstrate the OPERABILITY of its associated battery banks by performing Surveillance Requirement 4.8.2.3.2.a.1 within 1 hour, and at least once per 8 hours thereafter. If any Category A limit in Table 4.8-2 is not met, declare the battery inoperable.

SURVEILLANCE REQUIREMENTS

4.8.2.3.1 Each D.C. bus train shall be determined OPERABLE and energized at least once per 7 days by verifying indicated power availability.

4.8.2.3.2 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The parameters in Table 4.8-2 meet the Category A limits, and
 - 2. The total battery terminal voltage is greater than or equal to 129-volts on float charge.

ELECTRICAL POWER SYSTEMS

SURVEILLANCE REQUIREMENTS (Continued)

- b. At least once per 92 days and within 7 days after a battery discharge with battery terminal voltage below 110 volts, or battery overcharge with battery terminal voltage above 150 volts, by verifying that:
 1. The parameters in Table 4.8-2 meet the Category B limits,
 2. There is no visible corrosion at either terminals or connectors, or the connection resistance of these items is less than 150×10^{-6} ohms, and
 3. The average electrolyte temperature of 10% (60 cells total) of connected cells is above 50°F.
- c. At least once per 18 months by verifying that:
 1. The cells, cell plates, and battery racks show no visual indication of physical damage or abnormal deterioration,
 2. The cell-to-cell and terminal connections are clean, tight, and coated with anti-corrosion material,
 3. The resistance of each cell-to-cell and terminal connection is less than or equal to 150×10^{-6} ohms, and
 4. The battery charger will supply at least 300 amperes at 140 volts for at least 6 hours.
- d. At least once per 18 months, during shutdown, by verifying that the battery capacity is adequate to supply and maintain in OPERABLE status all of the actual or simulated emergency loads for the design duty cycle when the battery is subjected to a battery service test.
- e. At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. This performance discharge test may be performed in lieu of the battery service test required by Surveillance Requirement 4.8.2.3.2.d.
- f. Annual performance discharge tests of battery capacity shall be given to any battery that shows signs of degradation or has reached 85% of the service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its average on previous performance tests, or is below 90% of the manufacturer's rating.

TABLE 4.8-2
BATTERY SURVEILLANCE REQUIREMENT

Parameter	CATEGORY A ⁽¹⁾		CATEGORY B ⁽²⁾
	Limits for each designated pilot cell	Limits for each connected cell	Allowable ⁽³⁾ value for each connected cell
Electrolyte Level	>Minimum level indication mark, and $\leq 1/4$ " above maximum level indication mark	>Minimum level indication mark, and $\leq 1/4$ " above maximum level indication mark	Above top of plates and not overflowing
Float Voltage	≥ 2.13 volts	≥ 2.13 volts ^(c)	> 2.07 volts
Specific Gravity ^(a)	≥ 1.195 ^(b)	≥ 1.190 Average of all connected cells > 1.200	Not more than .020 below the average of all connected cells Average of all connected cells ≥ 1.190 ^(b)

(a) Corrected for electrolyte temperature and level.

(b) Or battery charging current is less than 2 amps when on charge.

(c) Corrected for average electrolyte temperature.

(1) For any Category A parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that within 24 hours all the Category B measurements are taken and found to be within their allowable values, and provided all Category A and B parameter(s) are restored to within limits within the next 6 days.

(2) For any Category B parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that the Category B parameters are within their allowable values and provided the Category B parameter(s) are restored to within limits within 7 days.

(3) With any Category B parameter not within its allowable value, declare the battery inoperable.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION
RELATED TO AMENDMENT NO. 61 TO FACILITY OPERATING LICENSE NO. DPR-67
FLORIDA POWER AND LIGHT COMPANY
ST. LUCIE UNIT 1
DOCKET NO. 50-335

Background

By letter dated February 16, 1983, Florida Power and Light Company (FP&L) proposed changes to the Technical Specifications (TS) for St. Lucie Plant, Unit No. 1. The proposed changes revise limiting conditions for operation and the surveillance requirements of the 125 volt DC batteries in conjunction with modifications to the system. The modifications to the DC distribution system call for the replacement of two 1800 amp. hr. batteries and the associated three 300 ampere chargers with two 2160 amp. hr. batteries and five 300 ampere chargers.

By letter dated June 30, 1983, FP&L confirmed that the modified system is identical to the DC distribution system installed on St. Lucie 2 and described in Section 8.3.2 of the St. Lucie 2 FSAR. FP&L also provided revised load tables for the new system.

Discussion

In NUREG-0737, "Clarification of TMI Action Plan Requirements", the Commission detailed the TMI related items approved for implementation. The requirement set forth in NUREG-0737, along with earlier correspondence with the licensee, caused modifications to be made to St. Lucie 1 that required an increased capacity in the DC distribution system. The increased capacity is comparable to that previously reviewed and approved at the St. Lucie 2 facility. A comparison of the load Tables reveals that a system identical to the St. Lucie 2 system is sufficient to meet the requirements for St. Lucie 1.

The licensee, in its letter of June 30, 1983, affirmed the fact that the St. Lucie 1 DC distribution system is identical to the system installed at St. Lucie 2. This system has been described in the St. Lucie 2 FSAR in Section 8.3.2. The staff reviewed this system and presented its findings in the St. Lucie 2 Safety Evaluation Report (NUREG-0843, October 1981) and in Supplement No. 3 to the Safety Evaluation Report dated April 1983. The staff therefore concludes that the increased DC capacity and loading at St. Lucie 1 is acceptable.

Changes to the Technical Specifications

The staff has reviewed the specific changes in the limiting conditions for operation and the surveillance requirements to the TS and finds that the changes meet the requirements of latest industry standards and are similar to those previously approved for St. Lucie 2. These changes to the TS are acceptable.

Conclusions

The plant modifications and its associated limiting conditions for operation and surveillance requirements proposed by FP&L for the St. Lucie 1 DC distribution system are judged to be adequate and are acceptable.

Environmental Consideration

We have determined that the amendment does not authorize a change in effluent types or total amounts nor an increase in power level and will not result in any significant environmental impact. Having made this determination, we have further concluded that the amendment involves an action which is insignificant from the standpoint of environmental impact and, pursuant to 10 CFR §51.5(d)(4), that an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with the issuance of this amendment.

Conclusion

We have concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations and the issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public.

Date: September 22, 1983

Principal Contributor:
D. Sells