DEC 2 1 1982

Docket No. 50-335

Dr. Robert E. Uhrig Vice President Advanced Systems & Technology Florida Power & Light Company P. O. Box 529100 Miami, Florida 33152

Dear Dr. Uhrig:

The Commission has issued the enclosed Amendment No.5 6 to Facility Operating License No. DPR-67 for the St. Lucie Plant, Unit No. 1. The amendment consists of changes to the Technical Specifications (TS) in response to your application dated October 30, 1980.

Your application was in response to our letter of June 11, 1980, which requested that you amend your TS with respect to decay heat removal capability. Our request was based upon a number of events that have occurred at operating pressurized water reactors where decay heat removal capability was seriously degraded due to inadequate administrative controls utilized when the plants were in shutdown modes of operation. We enclosed with our letter model TS which would provide an acceptable resolution of our concerns.

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We have reviewed your submittal and consider that your TS, as modified to meet our requirements and agreed to by your staff, are more conservative than existing TS with respect to concerns expressed in our June 11, 1980 letter. Specifically, in operating modes 3-6, your existing TS require only one system operating to remove decay heat. With the enactment of the proposed TS, an additional system would be maintained in an operable status, should an unforeseen event occur which renders the operating system inoperable. Therefore, we find the proposed amendment acceptable.

This amendment resolves the staff safety concerns related to the decay heat removal capability. However, this amendment does not resolve the staff concerns dealing with the current disagreement between the staff and Florida Power and Light Company with regard to the water level required for refueling of St. Lucie, Unit 2. Resolution of this disagreement may lead to a requirement for a future TS change for St. Lucie, Unit 1.

We have determined that the amendment does not authorize a change in effluent types or total amounts nor an increase in power level and will not result in any significant environmental impact. Having made this determination, we have further concluded that the amendment involves an action which is insignificant from the standpoint of

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Dr. Robert E. Uhrig

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environmental impact and, pursuant to 10 CFR 51.5(d)(4). that an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with the issuance of this amendment.

We have concluded, based on the considerations discussed above, that: (1) because the amendment does not involve a significant increase in the probability or consequences of an accident previously evaluated. does not create the possibility of an accident of a type different from any evaluated previously, and does not involve a significant reduction in a margin of safety, the amendment does not involve a significant hazards consideration, (2) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (3) such activities will be conducted in compliance with the Commission's regulations and the issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public.

A copy of the Notice of Issuance is also enclosed.

Sincerely,

Original signed by

Donald E. Sells, Project Manager Operating Reactors Branch #3 Division of Licensing

	Enclosures: 1. Amendmo 2. Notice	: ent No 5 6 of Issuar	to DPR	-67	DISTRIBUTION	:					
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We have concluded, based on the considerations discussed above, that: (1) because the amendment does not involve a significant increase in the probability or consequences of an accident previously evaluated, does not create the possibility of an accident of a/type different from any evaluated previously, and does not involve a significant reduction in a margin of safety, the amendment does not involve a significant hazards consideration, (2) there is reasonable assurance that the health and safety of the public will not be endangeped by operation in the proposed manner, and (3) such activities will be conducted in compliance with the Commission's regulations and the issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public.

A copy of the Notice of Issuance is also enclosed.

Sincerely.

Eben L. Conner, Project Manager **Operating Reactors Branch #3** Division of Licensing

Enclosures: to ØPR-67 1. Amendment No.

Notice of Issuance 2.

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UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D.C. 20555

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Docket No. 50-335

Docketing and Service Section Office of the Secretary of the Commission

SUBJECT: FLORIDA POWER & LIGHT COMPANY, St. Lucie Plant, Unit No. 1

Two signed originals of the <u>Federal Register</u> Notice identified below are enclosed for your transmittal to the Office of the Federal Register for publication. Additional conformed copies (12) of the Notice are enclosed for your use.

- □ Notice of Receipt of Application for Construction Permit(s) and Operating License(s).
- □ Notice of Receipt of Partial Application for Construction Permit(s) and Facility License(s): Time for Submission of Views on Antitrust Matters.
- □ Notice of Availability of Applicant's Environmental Report.
- □ Notice of Proposed Issuance of Amendment to Facility Operating License.
- Notice of Receipt of Application for Facility License(s); Notice of Availability of Applicant's Environmental Report; and Notice of Consideration of Issuance of Facility License(s) and Notice of Opportunity for Hearing.
- □ Notice of Availability of NRC Draft/Final Environmental Statement.
- □ Notice of Limited Work Authorization.
- □ Notice of Availability of Safety Evaluation Report.
- □ Notice of Issuance of Construction Permit(s).
- □ Notice of Issuance of Facility Operating License(s) or Amendment(s).
- Amendment No. 56

Referenced documents have been provided PDR.

Division of Licensing Office of Nuclear Reactor Regulation

Enclosure: As Stated

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Docket No. 50-335

Docketing and Service Section Office of the Secretary of the Commission

SUBJECT: FLORIDA POWER & LIGHT COMPANY, St. Lucie Plant, Unit No. 1

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Division of I	icensing
Office of Nuclear	Reactor Regulation

Enclosure: As Stated

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Florida Power & Light Company

cc:

Harold F. Reis, Esquire Lowenstein, Newman, Reis & Alexrad 1025 Connecticut Avenue, N.W. Washington, D. C. 20036

Norman A. Coll, Esquire McCarthy, Steel, Hector & Davis 14th Floor, First National Bank Building Miami Florida 33131

Indian River Junior College Library 3209 Virginia Avenue Fort Pierce, Florida 33450

Administrator Department of Environmental Regulation Power Plant Siting Section State of Florida 2600 Blair Stone Road Tallahassee, Florida 32301

Mr. Weldon B. Lewis County Administrator St. Lucie County 2300 Virginia Avenue, Room 104 Fort Pierce, Florida 33450

U.S. Environmental Protection Agency Region IV Office ATTN: Regional Radiation Representative 345 Courtland Street, N.E. Atlanta, Georgia 30308

Mr. Charles B. Brinkman Manager - Washington Nuclear Operations C-E Power Systems Combustion Engineering, Inc. 4853 Cordell Avenue, Suite A-1 Bethesda, Maryland 20014

Regional Administrator Nuclear Regulatory Commission, Region II Office of Executive Director for Operations 101 Marietta Street, Suite 3100 Atlanta, Georgia 30303 Mr. Jack Schreve Office of the Public Counsel Room 4, Holland Building Tallahassee, Florida 32304

Resident Inspector c/o U.S.N.R.C. 7900 S. A1A Jensen Beach, Florida 33457

State Planning and Develpment Clearinghouse Office of Planning and Budgeting Executive Office of the Governor The Capitol Building Tallahassee, Florida 32301



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UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

FLORIDA POWER & LIGHT COMPANY

DOCKET NO. 50-335

ST. LUCIE PLANT UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 56 License No. DPR-67

1. The Nuclear Regulatory Commission (the Commission) has found that:

- A. The application for amendment by Florida Power & Light Company, (the licensee) dated October 30, 1980, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
- B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
- C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
- D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
- E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- Accordingly, Facility Operating License No. DPR-67 is amended by changes to the Technical Specifications as indicated in the Attachment to this license amendment, and by amending paragraph 2.C(2) to read as follows:
 - (2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 56, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Larles M. Trannell

Robert A. Clark, Chief Operating Reactors Branch #3 Division of Licensing

Attachment: Changes to the Technical Specifications

Date of Issuance: December 21, 1982

ATTACHMENT TO LICENSE AMENDMENT NO. 56

TO FACILITY OPERATING LICENSE NO. DPR-67

DOCKET NO. 50-335

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

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Amendment No. 4, 24, 27

3/4.4 REACTOR COOLANT SYSTEM

REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

STARTUP AND POWER OPERATION

LIMITING CONDITION FOR OPERATION

3.4.1.1 Both reactor coolant loops and both reactor coolant pumps in each loop shall be in operation.

APPLICABILITY: MODES 1 and 2.

ACTION:

With less than the above required reactor coolant pumps in operation, be in at least HOT STANDBY within 1 hour.

SURVEILLANCE REQUIREMENTS

4.4.1.1 The above required reactor coolant loops shall be verified to be in operation and circulating reactor coolant at least once per 12 hours.

ST LUCIE - UNIT 1

Amendment No. 78, 27, 48, 56

HOT STANDBY

LIMITING CONDITION FOR OPERATION

3.4.1.2 The reactor coolant loops listed below shall be OPERABLE and at least one of these reactor coolant loops shall be in operation.*

- a. Reactor Coolant Loop A and its associated steam generator and at least one associated reactor coolant pump.
- b. Reactor Coolant Loop B and its associated steam generator and at least one associated reactor coolant pump.

APPLICABILITY: MODE 3.

ACTION:

- a. With less than the above required reactor coolant loops OPERABLE, restore the required loops to OPERABLE status within 72 hours or be in HOT SHUTDOWN within the next 12 hours.
- b. With no reactor coolant loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required reactor coolant loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.2.1 At least the above required reactor coolant pumps, if not in operation, shall be determined to be OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4.1.2.2 At least one reactor coolant loop shall be verified to be in operation and circulating reactor coolant at least once per 12 hours.

4.4.1.2.3 The required steam generators shall be determined OPERABLE by verifying the secondary side water level to be $\geq 10\%$ of narrow range indication at least once per 12 hours.

*All reactor coolant pumps may be de-energized for up to 1 hour provided (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

ST. LUCIE - UNIT 1

Amendment No. 5 6

HOT SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.4.1.3 At least two of the loops listed below shall be OPERABLE and at least one reactor coolant or shutdown cooling loop shall be in operation.*

- a. Reactor Coolant Loop A and its associated steam generator and at least one associated reactor coolant pump,
- b. Reactor Coolant Loop B and its associated steam generator and at least one associated reactor coolant pump.
- c. Shutdown Cooling Loop A,
- d. Shutdown Cooling Loop B.

APPLICABILITY: MODE 4.

ACTION:

- a. With less than the above required reactor coolant or shutdown cooling loops OPERABLE, within one (1) hour initiate corrective action to return the required loops to OPERABLE status. If the remaining OPERABLE loop is a shutdown cooling loop, be in COLD SHUTDOWN within 30 hours.
- b. With no reactor coolant or shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required coolant loop to operation.

*All reactor coolant pumps and shutdown cooling pumps may be de-energized for up to 1 hour provided (1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and (2) core outlet temperature is maintained at least 10°F below saturation temperature.

ST. LUCIE - UNIT 1

Amendment No. 5 8

HOT SHUTDOWN

SURVEILLANCE REQUIREMENTS

4.4.1.3.1 The required reactor coolant pump(s), if not in operation, shall be determined to be OPERABLE once per 7 days by verifying correct breaker alignments and indicated power availability.

4.4.1.3.2 The required steam generator(s) shall be determined OPERABLE by verifying the secondary side water level to be $\geq 10\%$ of narrow range indication at least once per 12 hours.

4.4.1.3.3 At least one reactor coolant or shutdown cooling loop shall be verified to be in operation and circulating reactor coolant at least once per 12 hours.

ST. LUCIE - UNIT 1

Amendment No. 5 R

COLD SHUTDOWN - LOOPS FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.1 At least one shutdown cooling loop shall be OPERABLE and in operation* and either:

- a. One additional shutdown cooling loop shall be OPERABLE[#], or
- b. The secondary side water level of at least two steam generators shall be greater than 10% of narrow range indication.

<u>APPLICABILITY</u>: MODE 5 with reactor coolant loops filled^{##}.

ACTION:

- a. With less than the above required loops OPERABLE or with less than the required steam generator level, within one (1) hour initiate corrective action to return the required loops to OPERABLE status or to restore the required level.
- b. With no shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required shutdown cooling loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.1.1 The secondary side water level of at least two steam generators when required shall be determined to be within limits at least once per 12 hours.

4.4.1.4.1.2 At least one shutdown cooling loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

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Amendment No. 58

^{*} The shutdown cooling pump may be de-energized for up to 1 hour provided 1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and 2) core outlet temperature is maintained at least 10°F below saturation temperature.

[#] One shutdown cooling loop may be inoperable for up to 2 hours for surveillance testing provided the other shutdown cooling loop is OPERABLE and in operation.

^{##} A reactor coolant pump shall not be started with two idle loops in which one or more of the Reactor Coolant System cold leg temperatures is less than or equal to 165°F unless 1) the pressurizer water volume is less than 40% indicated level, or 2) the secondary water temperature of each steam generator is less than 45°F above each of the Reactor Coolant System cold leg temperatures.

COLD SHUTDOWN - LOOPS NOT FILLED

LIMITING CONDITION FOR OPERATION

3.4.1.4.2 Two shutdown cooling loops shall be OPERABLE[#] and at least one shutdown cooling loop shall be in operation*.

APPLICABILITY: MODE 5 with reactor coolant loops not filled.

ACTION:

- a. With less than the above required loops OPERABLE, within one (1) hour initiate corrective action to return the required loops to OPERABLE status.
- b. With no shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required shutdown cooling loop to operation.

SURVEILLANCE REQUIREMENTS

4.4.1.4.2 At least one shutdown cooling loop shall be determined to be in operation and circulating reactor coolant at least once per 12 hours.

[#]One shutdown cooling loop may be inoperable for up to 2 hours for surveillance testing provided the other shutdown cooling loop is OPERABLE and in operation.

*The shutdown cooling pump may be de-energized for up to 1 hour provided 1) no operations are permitted that would cause dilution of the Reactor Coolant System boron concentration, and 2) core outlet temperature is maintained at least 10°F below saturation temperature.

ST. LUCIE - UNIT 1

Amendment No. 56

SAFETY VALVES - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.4.2 A minimum of one pressurizer code safety value shall be OPERABLE with a lift setting of 2500 PSIA + 1%.

APPLICABILITY: MODES 4 and 5.

ACTION:

With no pressurizer code safety valve OPERABLE, immediately suspend all operations involving positive reactivity changes and place an OPERABLE shutdown cooling loop into operation.

SURVEILLANCE REQUIREMENTS

4.4.2 The pressurizer code safety valve shall be demonstrated OPERABLE per Surveillance Reguirement 4.4.3.

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CRANE TRAVEL - SPENT FUEL STORAGE POOL BUILDING

LIMITING CONDITION FOR OPERATION

3.9.7 Loads in excess of 2000 pounds shall be prohibited from travel over irradiated fuel assemblies in the storage pool.

APPLICABILITY: With fuel assemblies in the storage pool.

ACTION:

With the requirements of the above specification not satisfied, place the crane load in a safe condition. The provisions of Specification 3.0.3 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.7 Crane interlocks and physical stops which prevent crane travel with loads in excess of 2000 pounds over fuel assemblies shall be demonstrated OPERABLE within 7 days prior to crane use and at least once per 7 days thereafter during crane operation.

ST. LUCIE - UNIT 1

SHUTDOWN COOLING AND COOLANT CIRCULATION

HIGH WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.9.8.1 At least one shutdown cooling loop shall be OPERABLE and in operation*.

APPLICABILITY: MODE 6 when the water level above the top of irradiated fuel assemblies seated within the reactor pressure vessel is greater than or equal to 23 feet.

ACTION:

- a. With less than one shutdown cooling loop in operation, suspend all operations involving an increase in reactor decay heat load or a reduction in boron concentration of the Reactor Coolant System. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.
- b. The provisions of Specification 3.0.3_are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.8.1 At least one shutdown cooling loop shall be verified to be in operation and circulating reactor coolant at a flow rate of greater than or equal to 3000 gpm at least once per 12 hours.

* The shutdown cooling loop may be removed from operation for up to 1 hour per 8 hour period during the performance of CORE ALTERATIONS in the vicinity of reactor pressure vessel hot legs.

ST. LUCIE - UNIT 1

Amendment No. 5 8

LOW WATER LEVEL

LIMITING CONDITION FOR OPERATION

3.9.8.2 Two independent shutdown cooling loops shall be OPERABLE* and at least one shutdown cooling loop shall be in operation.

<u>APPLICABILITY</u>: MODE 6 when the water level above the top of irradiated fuel assemblies seated within the reactor pressure vessel is less than 23 feet.

ACTION:

- a. With less than the required shutdown cooling loops OPERABLE, within one (1) hour 1) initiate corrective action to return the required loops to OPERABLE status, or 2) establish greater than or equal to 23 feet of water above irradiated fuel assemblies seated within the reactor pressure vessel.
- b. With no shutdown cooling loop in operation, suspend all operations involving a reduction in boron concentration of the Reactor Coolant System and within one (1) hour initiate corrective action to return the required shutdown cooling loop to operation. Close all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere within 4 hours.
- c. The provisions of Specification 3.0.3 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.8.2 At least one shutdown cooling loop shall be verified to be in operation and circulating reactor coolant at a flow rate of greater than or equal to 3000 gpm at least once per 12 hours.

*The Normal or Emergency Power Source may be inoperable for each shutdown cooling loop.

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Amendment No. 56

3/4.4 REACTOR COOLANT SYSTEM

BASES

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

The plant is designed to operate with both reactor coolant loops and associated reactor coolant pumps in operation, and maintain DNBR above 1.23 during all normal operations and anticipated transients. In MODES 1 and 2 with one reactor coolant loop not in operation, this specification requires that the plant be in at least HOT STANDBY within 1 hour.

In MODE 3, a single reactor coolant loop provides sufficient heat removal capability for removing decay heat; however, single failure considerations require that two loops be OPERABLE.

In MODE 4, and in MODE 5 with reactor coolant loops filled, a single reactor coolant loop or shutdown cooling loop provides sufficient heat removal capability for removing decay heat; but single failure considerations require that at least two loops (either shutdown cooling or RCS) be OPERABLE.

In MODE 5 with reactor coolant loops not filled, a single shutdown cooling loop provides sufficient heat removal capability for removing decay heat; but single failure considerations and the unavailability of the steam generators as a heat removing component, require that at least two shutdown cooling loops be OPERABLE.

The operation of one Reactor Coolant Pump or one shutdown cooling pump provides adequate flow to ensure mixing, prevent stratification and produce gradual reactivity changes during boron concentration reductions in the Reactor Coolant System. The reactivity change rate associated with boron reductions will, therefore, be within the capability of operator recognition and control.

The restrictions on starting a Reactor Coolant Pump in MODE 5 with one or more RCS cold legs less than or equal to 165°F are provided to prevent RCS pressure transients, caused by energy additions from the secondary system, which could exceed the limits of Appendix G to 10 CFR 50. The RCS will be protected against overpressure transients and will not exceed the limits of Appendix G by either 1) restricting the water volume in the pressurizer and thereby providing a volume for the primary coolant to expand into, or 2) by restricting starting of the Reactor Coolant Pumps to when the secondary water temperature of each steam generator is less than 45°F above each of the Reactor Coolant System cold leg temperatures.

3/4.4.2 and 3/4.4.3 SAFETY VALVES

The pressurizer code safety values operate to prevent the RCS from being pressurized above its Safety Limit of 2750 psia. Each safety value is designed to relieve 2×10^5 lbs per hour of saturated steam at the value setpoint. The relief capacity of a single safety value is adequate to relieve any over-pressure condition which could occur during shutdown. In the event that no safety values are OPERABLE, an operating shutdown cooling loop, connected to the RCS, provides overpressure relief capability and will prevent RCS overpressurization.

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Amendment No. 48,56

BASES

3/4.4.2 and 3/4.4.3 SAFETY VALVES (Continued)

During operation, all pressurizer code safety valves must be OPERABLE to prevent the RCS from being pressurized above its safety limit of 2750 psia. The combined relief capacity of these valves is sufficient to limit the Reactor Coolant System pressure to within its Safety Limit of 2750 psia following a complete loss of turbine generator load while operating at RATED THERMAL POWER and assuming no reactor trip until the first Reactor Protective System trip setpoint (Pressurizer Pressure-High) is reached (i.e., no credit is taken for a direct reactor trip on the loss of turbine) and also assuming no operation of the pressurizer power operated relief valve or steam dump valves.

Demonstration of the safety valves' lift settings will occur only during shutdown and will be performed in accordance with the provisions of Section XI of the ASME Boiler and Pressure Code, 1974 Edition.

3/4.4.4 PRESSURIZER

A steam bubble in the pressurizer ensures that the RCS is not a hydraulically solid system and is capable of accommodating pressure surges during operation. The steam bubble also protects the pressurizer code safety valves and power operated relief valve against water relief. The power operated relief valve and steam bubble function to relieve RCS pressure during all design transients. Operation of the power operated relief valve in conjunction with a reactor trip on a Pressurizer-Pressure-High signal minimizes the undesirable opening of the spring-loaded pressurizer code safety valves. The required pressurizer heater capacity is capable of maintaining natural circulation subcooling. Operability of the heaters, which are powered by a diesel generator bus, ensures ability to maintain pressure control even with loss of offsite power.

3/4.4.5 STEAM GENERATORS

One OPERABLE steam generator provides sufficient heat removal capability to remove decay heat after a reactor shutdown. The requirement for two steam generators capable of removing decay heat, combined with the requirements of Specifications 3.7.1.1, 3.7.1.2 and 3.7.1.3 ensures adequate decay heat removal capabilities for RCS temperatures greater than 325°F if one steam generator becomes inoperable due to single failure considerations. Below 325°F, decay heat is removed by the shutdown cooling system.

The Surveillance Requirements for inspection of the steam generator tubes ensure that the structural integrity of this portion of the RCS will be maintained. The program for inservice inspection of steam generator tubes is based on a modification of Regulatory Guide 1.83, Revision 1. Inservice inspection of steam generator tubing is essential in order to maintain surveillance of the conditions of the tubes in the event that there is evidence of mechanical demage or progressive degradation due to design, manufacturing errors, or inservice conditions that lead to corrosion. Inservice inspection of steam generator tubing also provides a means of characterizing the nature and cause of any tube degradation so that corrective measures can be taken.

ST. LUCIE - UNIT 1

Amendment No. 28, 37, 56

3/4.9 REFUELING OPERATIONS

BASES

3/4.9.1 BORON CONCENTRATION

The limitations on minimum boron concentration (1720 ppm) ensures that: 1) the reactor will remain subcritical during CORE ALTERATIONS, and 2) a uniform boron concentration is maintained for reactivity control in the water volumes having direct access to the reactor vessel. The limitation on K no greater than 0.95 is sufficient to prevent reactor criticality with all full length rods (shutdown and regulating) fully withdrawn.

3/4.9.2 INSTRUMENTATION

The OPERABILITY of the wide range logarithmic range neutron flux monitors ensures that redundant monitoring capability is available to detect changes in the reactivity condition of the core.

3/4.9.3 DECAY TIME

The minimum requirement for reactor subcriticality prior to movement of irradiated fuel assemblies in the reactor pressure vessel ensures that sufficient time has elapsed to allow the radioactive decay of the short lived fission products. This decay time is consistent with the assumptions used in the accident analyses.

3/4.9.4 CONTAINMENT PENETRATIONS

The requirements on containment penetration closure and OPERABILITY ensure that a release of radioactive material within containment will be restricted from leakage to the environment. The OPERABILITY and closure restrictions are sufficient to restrict radioactive material release from a fuel element rupture based upon the lack of containment pressurization potential while in the REFUELING MODE.

3/4.9.5 COMMUNICATIONS

The requirement for communications capability ensures that refueling station personnel can be promptly informed of significant changes in the facility status or core reactivity condition during CORE ALTERATIONS.

3/4.9.6 MANIPULATOR CRANE OPERABILITY

The OPERABILITY requirements of the cranes used for movement of fuel assemblies ensures that: 1) each crane has sufficient load capacity to lift a fuel element, and 2) the core internals and pressure vessel are protected from excessive lifting force in the event they are inadvertently engaged during lifting operations.

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Amendment No. 56

BASES

3/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE BUILDING

The restriction on movement of loads in excess of the nominal weight of a fuel assembly and CEA over irradiated fuel assemblies ensures that no more than the contents of one fuel assembly will be ruptured in the event of a fuel handling accident. This assumption is consistent with the activity release assumed in the accident analyses.

3/4.9.8 SHUTDOWN COOLING AND COOLANT CIRCULATION

The requirement that at least one shutdown cooling loop be in operation ensures that 1) sufficient cooling capacity is available to remove decay heat and maintain the water in the reactor pressure vessel below 140°F as required during the REFUELING MODE, and 2) sufficient coolant circulation is maintained through the reactor core to minimize the effects of a boron dilution incident and prevent boron stratification.

The requirement to have two shutdown cooling loops OPERABLE when there is less than 23 feet of water above the irradiated fuel in the core ensures that a single failure of the operating shutdown cooling loop will not result in a complete loss of decay heat removal capability. With the reactor vessel head removed and 23 feet of water above the irradiated fuel in the core, a large heat sink is available for core cooling, thus in the event of a failure of the operating shutdown cooling loop, adequate time is provided to initiate emergency procedures to cool the core.

3/4.9.9 CONTAINMENT ISOLATION SYSTEM

The OPERABILITY of this system ensures that the containment isolation valves will be automatically isolated upon detection of high radiation levels within the containment. The OPERABILITY of this system is required to restrict the release of radioactive material from the containment atmosphere to the environment.

3/4.9.10 and 3/4.9.11 WATER LEVEL-REACTOR VESSEL AND STORAGE POOL WATER LEVEL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gap activity released from the rupture of an irradiated fuel assembly. The minimum water depth is consistent with the assumptions of the accident analysis.

ST. LUCIE - UNIT 1

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Amendment No. 56

UNITED STATES NUCLEAR REGULATORY COMMISSION

7590-01

DOCKET NO. 50-335

FLORIDA POWER & LIGHT COMPANY

NOTICE OF ISSUANCE OF AMENDMENT TO FACILITY OPERATING LICENSE

The U. S. Nuclear Regulatory Commission (the Commission) has issued Amendment No. 56 to Facility Operating License No. DPR-67, issued to Florida Power & Light Company (the licensee), which revised Technical Specifications for operation of the St. Lucie Plant, Unit No. 1 (the facility), located in St. Lucie County, Florida. The amendment is effective as of the date of issuance.

The amendment incorporates into the operating license technical specifications to provide for decay heat removal. Specifically, this amendment requires the operability of a second system, in addition to an operational system for decay heat removal in modes 3-6.

The application for the amendment complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations. The Commission has made appropriate findings as required by the Act and the Commission's rules and regulations in 10 CFR Chapter I, which are set forth in the license amendment. Prior public notice of this amendment was not required since this amendment does not involve a significant hazards consideration.

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The Commission has determined that the issuance of this amendment will not result in any significant environmental impact and that pursuant to 10 CFR §51.5(d)(4) an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with issuance of this amendment.

For further details with respect to this action, see (1) the application for amendment dated October 30, 1980, (2) Amendment No. 56 to License No. DPR-67 and (3) the Commission's letter dated December 21, 1982. All of these items are available for public inspection at the Commission's Public Document Room, 1717 H Street, N.W., Washington, D.C. and at the Indian River Junior College Library, 3209 Virginia Avenue, Ft. Pierce, Florida. A copy of items (2) and (3) may be obtained upon request addressed to the U. S. Nuclear Regulatory Commission, Washington, D.C. 20555, Attention: Director, Division of Licensing.

Dated at Bethesda, Maryland, this 21st day of December, 1982.

FOR THE NUCLEAR REGULATORY COMMISSION

Charles M. Trammell, Acting Chief Operating Reactors Branch #3 Division of Licensing