

2/18/00

Table of IP2 (Cameron) ^(?)

Water found for MSL on night of event.
Will file a "condition report"

Open & inspected MSIV to investigate.

More leakage during hydro than during the event.

Calculated P-S loss for event.

John Ventusa is looking at this for IP2

2/22

John McKeen

John Ventura 914-734-5224

SG 24 Hydro

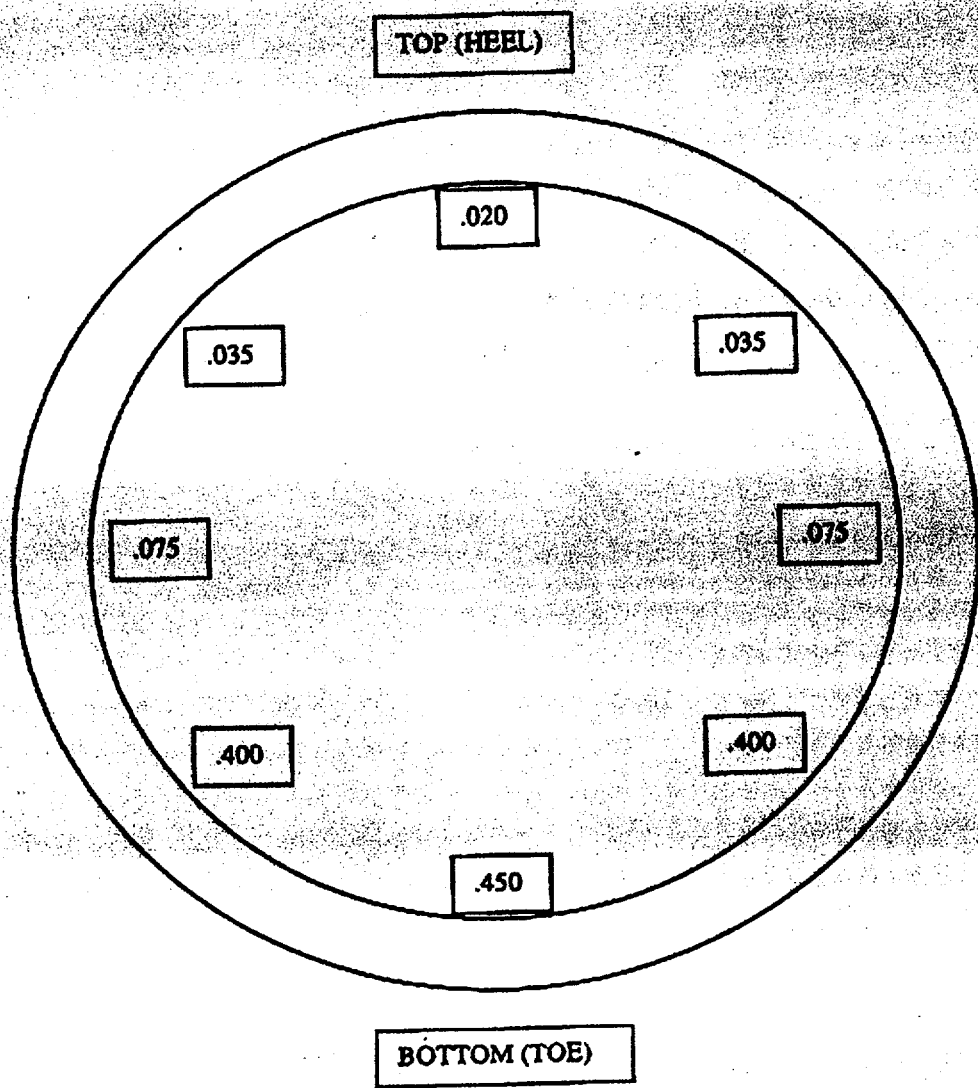
24 MSIV majority (disk was in at seat)
bypass valve (double disk) - non-preferred
direction

Event - water in headers

Loss than 10mils average around seat & between
7-8 mils was measured at front
area from in

Pressure above 200 psi stopped leakage.

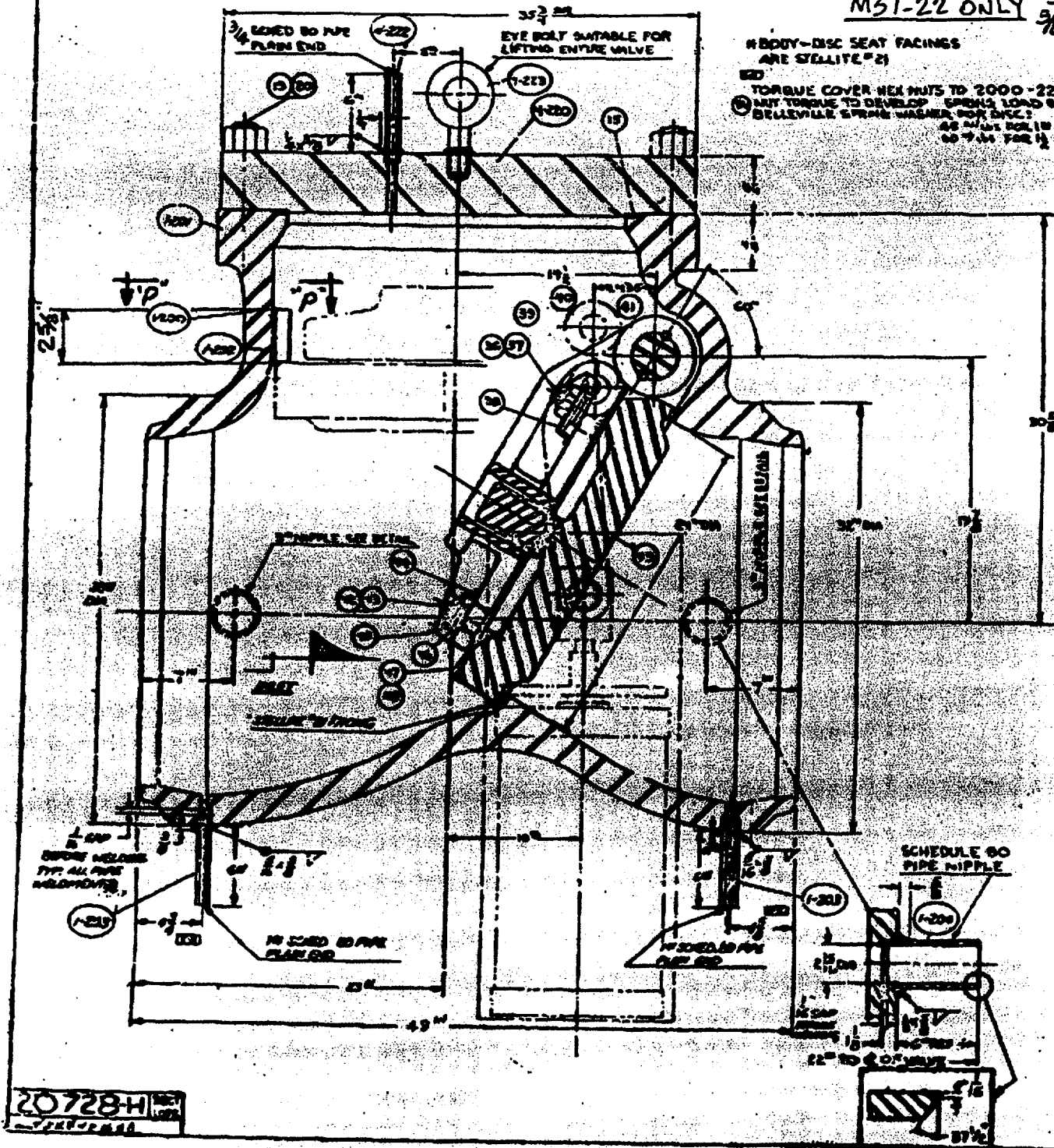
MS-1-24 DISC TO SEAT CLEARANCES IN INCHES



~ 14 in² opening

PLAN "P-P" DETAIL A

M51-22 ONLY



BODY-DISC SEAT FACINGS
 ARE STELLITE # 21
 TORQUE COVER HEX NUTS TO 2000-2250 FT-LB
 NUT TORQUE TO DEVELOP SPRING LOAD IN
 BELLEVILLE SPRING WASHER FOR DISC
 40 NUTS FOR 1/2" SIZE
 60 NUTS FOR 3/4" SIZE

20728-H
 7-11-64

20

31

14

14

14



DATE: 4/19/00 NO. OF PAGES: 3

(INCLUDING THIS PAGE)

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SUBJECT: _____

