Docket Nos. 50-338 and 50-339

Mr. W. L. Stewart Vice President - Nuclear Operations Virginia Electric and Power Company Post Office Box 26666 Richmond, Virginia 23261

Dear Mr. Stewart:

DISTRIBUTION Docket File NRC & Local PDRs PD22 Reading S. Varga G. Lainas D. Miller H. Berkow L. Engle OGC-WF D. Hagan E. Jordan J. Partlow

T. Barnhart (🖛) W. Jones E. Butcher GPA/PA ARM/LFMB Grav File J. Schiffgens

SUBJECT: NORTH ANNA UNITS 1 AND 2 - ISSUANCE OF AMENDMENTS RE: EMERGENCY DIESEL GENERATORS AND STATION BATTERIES (TAC NOS. 66363 AND 66364)

The Commission has issued the enclosed Amendment Nos. 97 and 84 to Facility Operating License Nos. NPF-4 and NPF-7 for the North Anna Power Station, Units No. 1 and No. 2 (NA-1&2). The amendments revise the Technical Specifications (TS) in response to your letter dated September 22, 1987.

The amendments modify the NA-1&2 TS 4.8.1.1.3 and 4.8.2.3.2, which address the surveillance requirements for the emergency diesel generators and station batteries.

A copy of the Safety Evaluation is also enclosed. The Notice of Issuance will be included in the Commission's biweekly Federal Register notice.

Sincerely,

/s/

Leon B. Engle, Project Manager Project Directorate II-2 Division of Reactor Projects-I/II Office of Nuclear Reactor Regulation

Enclosures: 1. Amendment No. 97 to NPF-4 2. Amendment No. 84 to NPF-7

3. Safety Evaluation

cc w/enclosures: See next page

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8804050244 880325 PDR ADDCK 05000338 PDR PDR Mr. W. L. Stewart Virginia Electric & Power Company

cc:

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Resident Inspector/North Anna c/c U.S. NRC Senior Resident Inspector Route 2, Box 78 Mineral, Virginia 23117 North Anna Power Station Units 1 and 2

Atomic Safety and Licensing Appeal Board Panel U.S. Nuclear Regulatory Commission Washington, DC 20555

Regional Administrator, Region II U.S. Nuclear Regulatory Commission Office of Executive Director for Operations 101 Marietta Street N.W., Suite 2900 Atlanta, Georgia 30323

Mr. E. W. Harrell P. O. Box 402 Mineral, Virginia 23117

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James B. Kenley, M.D., Commissioner Department of Health 109 Governor Street Richmond, Virginia 23219



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

VIPGINIA ELECTRIC AND POWER COMPANY

OLD DOMINION FLECTRIC COOPERATIVE

DOCKET NO. 50-338

NORTH ANNA POWER STATION, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 97 License No. NPF-4

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Virginia Electric and Power Company et al., (the licensee) dated September 22, 1987, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.



- 2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.D.(2) of Facility Operating License No. NPF-4 is hereby amended to read as follows:
 - (2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 97, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective within 14 days of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Herbert N. Berkow, Director Project Directorate II-2 Division of Reactor Projects-I/II Office of Nuclear Reactor Regulation

Attachment: Changes to the Technical Specifications

Date of Issuance: March 25, 1988

ATTACHMENT TO LICENSE AMENDMENT NO. 97

TO FACILITY OPERATING LICENSE NO. NPF-4

DOCKET NO. 50-338

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages as indicated. The revised pages are identified by amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

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*This page was previously the overleaf for page 3/4 8-9. However, new page 3/4 8-9a is now the overleaf for page 3/4 8-9. Therefore, a copy of page 3/4 8-10 is included only to maintain document completeness.

SURVEILLANCE REQUIREMENTS

4.8.1.1.3 Each diesel generator 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The parameters in Table 4.8-3 meet Category A limits and
 - 2. The total battery terminal voltage is greater than or equal to 129 volts on a float charge.
- b. At least once per 92 days and within 7 days after a battery discharge where the battery terminal voltage decreased below 110 volts or battery overcharge above 150 volts, by verifying that:
 - 1. The parameters in Table 4.8-3 meet Category B limits and
 - 2. There is no visible corrosion at either terminals or connectors, or the connection resistance of these items is less than 150 x 10 to the minus 6 ohms.
- c. At least once per 18 months, by verifying that:
 - 1. The cells, cell plates and battery racks show no visual indication of physical damage or abnormal deterioration.
 - 2. The cell-to-cell and terminal connections are clean, tight and coated with anti-corrosion material.
 - 3. The resistance of each cell-to-cell and terminal connection is less than or equal to 150×10^{-6} ohms.
 - 4. The battery charger will supply at least 10 amperes at 125 volts for at least 4 hours.
- d. At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test.

e. At least once per 18 months, during shutdown, perform a performance discharge test of battery capacity if the battery shows signs of degradation or has reached 85% of its service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its average from previous performance discharge tests, or is below 90% of the manufacturer's rating.

NORTH ANNA - UNIT 1

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Amendment No. \$3, 97

A.C. DISTRIBUTION - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.2.2 As a minimum, the following A.C. electrical busses shall be OPERABLE.

1 - 4160 volt Emergency Bus, (1H or 1J)

1 - 480 volt Emergency Bus, (1H, 1H1) or (1J, 1J1)

2 - 120 volt A.C. Vital Busses, (1-I, 1-II) or (1-III, 1-IV)

APPLICABILITY: MODES 5 and 6.

ACTION:

With less than the above complement of A.C. busses OPERABLE and energized, establish CONTAINMENT INTEGRITY within 8 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.2 The specified A.C. busses shall be determined OPERABLE at least once per 7 days by verifying correct breaker alignment and indicated power availability.

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D.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION

3.8.2.3 The following D.C. bus trains shall be energized and OPERABLE with tie breakers between bus trains open:

TRAIN "A" consisting of 125-volt D.C. bus No. 1-I and 1-II, 125-volt D.C. battery bank No. 1-I and 1-II and a full capacity charger.

TRAIN "B" consisting of 125-volt D.C. bus No. 1-III and 1-IV, 125-volt D.C. battery bank No. 1-III and 1-IV and a full capacity charger.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one 125-volt D.C. bus inoperable, restore the inoperable bus to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one 125-volt D.C. battery and/or its charger inoperable, restore the inoperable battery and/or charger to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.3.1 Each D.C. bus train shall be determined OPERABLE and energized with tie breakers open at least once per 7 days by verifying correct breaker alignment and indicated power availability.

4.8.2.3.2 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The parameters in Table 4.8-3 meet Category A limits and
 - 2. The total battery terminal voltage is greater than or equal to 129 volts on float charge.

NORTH ANNA - UNIT 1

Amendment No. 97

SURVEILLANCE REQUIREMENTS (Continued)

b.	At least once per 92 days and within 7 days after a battery dischar where the battery terminal voltage went below 110 volts or battery overcharge above 150 volts, by verifying that:			ter a battery discharge 11° volts or battery
	1.	The parameters in Table	4.8-3 meet the Cate	egory B limits,
	2.	There is no visible cor connectors, or the conn is less than 150 x 10 t	rosion at either ten ection resistance of to the minus 6 ohms,	rminals or f these items and
	3.	Average electrolyte tem cells is above 60°F.	perature of at leas	t 10 connected
c.	At	least once per 18 months	by verifying that:	
	1.	The cells, cell plates indication of physical	and battery racks s damage or abnormal o	how no visual deterioation.
	2.	The cell-to-cell and te tight and coated with a	erminal connections a anti-corrosion mater	are clean, ial.
	3.	The battery charger wil at 125 volts for at lea	l supply at least 2 st 4 hours.	00 amperes
	4.	The resistance of each connection is less thar	cell-to-cell and te or equal to 150 x	rminal 10 ⁻⁶ ohms.
d.	At bai sta des sen	least once per 18 months tery capacity is adequat tus all of the actual or sign duty cycle when the vvice test.	s, during shutdown, te to supply and mai r simulated emergenc battery is subject	by verifying that the ntain in OPERABLE y loads for the to a battery
e.	At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. Once per 60 month interval, this performance discharge test may be performed in place of the battery service test.			
f.	At least once per 18 months, during shutdown, perform a performance discharge test of battery capacity if the battery shows signs of degradation or has reached 85% of its service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its average from previous performance discharge tests, or is below 90% of the manufacturer's rating.			
NORTH AN	INA -	- UNIT 1	3/4 8-9	Amendment No. 97

TABLE 4.8-3

BATTERY SURVEILLANCE REQUIREMENTS

	CATEGORY A ⁽¹⁾	CATEGORY B ⁽²⁾	
Parameter	Limits for each designated pilot cell	Limits for each connected cell	Allowable ⁽³⁾ value for each connected cell
Electrolyte Level	>Minimum level indication mark, and < 1/4" above maximum level indication mark	>Minimum level indication mark, and <u><</u> 1/4" above maximum level indication mark	Above top of plates, and not over- flowing
Float Voltage	<u>></u> 2.13 volts	\geq 2.13 volts ^(c)	> 2.07 volts
Specific(a) Gravity	<u>></u> 1.200 ^(b)	<u>></u> 1.195	Not more than .020 below the average of all connected cells
		Average of all connected cells > 1.205	Average of all connected cells \geq 1.195 ^(D)

- (a) Corrected for electrolyte temperature and level.
- (b) Or battery charging current is less than (12) amps when on charge (station batteries only).
- (c) For any cell with voltage below the limit and electrolyte temperature > 3°F from the average electrolyte temperature, correct the cell voltage for average electrolyte temperature.
- (1) For any Category A parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that within 24 hours all the Category B measurements are taken and found to be within their allowable values, and provided all Category A and B parameter(s) are restored to within limits within the next 6 days.
- (2) For any Category B parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that the Category B parameters are within their allowable values and provided the Category B parameter(s) are restored to within limits within 7 days.
- (3) Any Category B parameter not within its allowable value indicates an inoperable battery.

D.C. DISTRIBUTION - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.2.4 As a minimum, the following D.C. electrical equipment and bus shall be energized and OPERABLE:

2 - 125-volt D.C. busses, 1-I or 1-III and 1-II or 1-IV

2 - 125-volt battery bank and charger associated with the above D.C. busses.

APPLICABILITY: MODES 5 and 6.

ACTION:

With less than the above complement of D.C. equipment and bus OPERABLE, establish CONTAINMENT INTEGRITY within 8 Hours.

SURVEILLANCE REQUIREMENTS

4.8.2.4.1 The above required 125-volt D.C. bus shall be determined OPERABLE and energized at least once per 7 days by verifying correct breaker alignment and indicated power availability.

4.8.2.4.2 The above required 125-volt battery bank and charger shall be demonstrated OPERABLE per Surveillance Requirement 4.8.2.3.2.

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BASES

3/4.8.1 and 3/4.8.2 A.C. and D.C. POWER SOURCES AND DISTRIBUTION

The OPERABILITY of the A.C. and D.C power sources and associated distribution systems during operation ensures that sufficient power will be available to supply the safety related equipment required for 1) the safe shutdown of the facility and 2) the mitigation and control of accident conditions within the facility. The minimum specified independent and redundant A.C. and D.C. power sources and distribution systems satisfy the requirements of General Design Criteria 17 of Appendix "A" to 10 CFR 50.

The ACTION requirements specified for the levels of degradation of the power sources provide restriction upon continued facility operation commensurate with the level of degradation. The OPERABILITY of the power sources are consistent with the initial condition assumptions of the accident analyses and are based upon maintaining at least one of each of the onsite A.C. and D.C. power sources and associated distribution systems OPERABLE during accident conditions coincident with an assumed loss of offsite power and single failure of the other onsite A.C. source.

The OPERABILITY of the minimum specified A.C. and D.C. power sources and associated distribution systems during shutdown and refueling ensures that 1) the facility can be maintained in the shutdown or refueling condition for extended time periods and 2) sufficient instrumentation and control capability is available for monitoring and maintaining the facility status.

The Surveillance Requirements for demonstrating the OPERABILITY of the diesel generators are in accordance with the recommendations of Regulatory Guides 1.9 "Selection of Diesel Generator Set Capacity for Standby Power Supplies," March 10, 1971, and 1.108 "Periodic Testing of Diesel Generator Units Used as Onsite Electric Power Systems at Nuclear Power Plants" Revision 1, August 1977, as modified by Amendment No. 83 issued August 22, 1986.

The Surveillance Requirements for demonstrating the OPERABILITY of the Emergency Diesel Generator batteries and the Station batteries are based on the recommendations of Regulatory Guide 1.129, "Maintenance, Testing and Replacement of Large Lead Storage Batteries for Nuclear Power Plants," February 1978, and IEEE Std 450-1980, "IEEE Recommended Practice for Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Generating Stations and Substations, as modified by Amendment No. 97 issued March 25, 1988.

NORTH ANNA - UNIT 1

B 3/4 8-1

Amendment No. \$8, 97



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

VIRGINIA ELECTRIC AND POWER COMPANY

OLD DOMINION ELECTRIC COOPERATIVE

DOCKET NO. 50-339

NORTH ANNA POWEP STATION, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 84 License No. NPF-7

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Virginia Electric and Power Company, et al., (the licensee) dated September 22, 1987, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I:
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- 2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. NPF-7 is hereby amended to read as follows:
 - (2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 84 , are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective within 14 days of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Herbert N. Berkow, Director Project Directorate II-2 Division of Reactor Projects-I/II Office of Nuclear Reactor Regulation

Attachment: Changes to the Technical Specifications

Date of Issuance: March 25, 1988

- 2 -

ATTACHMENT TO LICENSE AMENDMENT NO. 84

TO FACILITY OPERATING LICENSE NO. NPF-7

DOCKET NO. 50-339

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages as indicated. The revised pages are identified by amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

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SURVEILLANCE REQUIREMENTS

4.8.1.1.2 (Continued)

- 5. Verifying that on an ESF actuation test signal (without loss of power) the diesel generator starts** on the auto-start signal and operates on standby for greater than or equal to 5 minutes.
- 6. Simulating a loss of offsite power in conjunction with an ESF actuation test signal, and
 - a) Verifying de-energization of the emergency busses and load shedding from the emergency busses.
 - b) Verifying the diesel starts** on the auto-start signal, energizes the emergency busges with permanently connected loads within 10 seconds, energizes the auto-connected emergency (accident) loads through the sequencing timers and operates for greater than or equal to 5 minutes and maintains the steady state voltage and frequency at 4160 + 420 volts and 60 + 1.2 Hz.
 - c) Verifying that all diesel generator trips, except engine overspeed, generator differential and breaker overcurrent are automatically bypassed upon loss of voltage on the emergency bus and/or a safety injection actuation signal.
- 7. Verifying the diesel generator operates** for at least 24 hours. During the first 2 hours of this test, the diesel generator shall be loaded to an indicated target value of 2950 kW (between 2900-3000 kW)*** and during the remaining 22 hours of this test, the diesel generator shall be loaded to an indicated 2500-2600 kW***. Within 5 minutes after completing this 24-hour test, perform Surveillance Requirement 4.8.1.1.2.d.4.
- 8. Verifying that the auto-connected loads to each diesel generator do not exceed the 2000 hour rating of 3000 kW.
- 9. Verifying the diesel generator's capability to:
 - a) Synchronize with the offsite power source while the generator is loaded with its emergency loads upon a simulated restoration of offsite power.
 - b) Transfer its loads to the offsite power source, and
 - c) Proceed through its shutdown sequence.

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^{**}This test shall be conducted in accordance with the manufacturer's recommendations regarding engine prelube and warmup procedures, and as applicable regarding loading recommendations.

^{***}This band is meant as guidance to avoid routine overloading of the engine. Loads in excess of this band for special testing under direct monitoring of the manufacturer or momentary variations due to changing bus loads shall not invalidate the test.

SURVEILLANCE REQUIREMENTS

4.8.1.1.2 (Continued)

- 10. Verifying that the following diesel generator lockout features prevent diesel generator starting only then required:
 - a) Remote Local Selection Switch
 - b) Emergency Stop Switch

e. At least once per 10 years or after any modifications which could affect diesel generator interdependence by starting** both diesel generators simultaneously, during shutdown, and verifying that both diesel generators accelerate to at least 900 rpm in less than or equal to 10 seconds.

4.8.1.1.3 Each diesel generator 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The parameters in Table 4.8-3 meet Category A limits and
 - 2. The total battery terminal voltage is \geq 129 volts on a float charge.
- b. At least once per 92 days and within 7 days after a battery discharge where the battery terminal voltage decreased below 110 volts or battery overcharge above 150 volts, by verifying that:
 - 1. The parameters in Table 4.8-3 meet Category B limits and
 - 2. There is no visible corrosion at either terminals or connectors, or the connection resistance of these items is less than 150×10 to the minus 6 ohms.

**This test shall be conducted in accordance with the manufacturer's recommendations regarding engine prelube and warmup procedures, and as applicable regarding loading recommendations.

NORTH ANNA - UNIT 2

SURVEILLANCE REQUIREMENTS

4.8.1.1.3 (Continued)

- c. At least once per 18 months by verifying that:
 - 1. The cells, cell plates and battery racks show no visual indication of physical damage or abnormal deterioration.
 - 2. The cell-to-cell and terminal connections are clean, tight and coated with anti-corrosion material.
 - 3. The resistance of each cell-to-cell and terminal connection is less than or equal to 150×10^{-6} ohms.
 - 4. The battery charger will supply at least ten amperes at 125 volts for at least 4 hours.
- d. At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test.
- e. At least once per 18 months, during shutdown, perform a performance discharge test of battery capacity if the battery shows signs of degradation or has reached 85% of its service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its average from previous performance discharge tests, or is below 90% of the manufacturer's rating.

D.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION

3.8.2.3 The following D.C. bus trains shall be energized and OPERABLE:

- TRAIN "A" consisting of 125-volt D.C. bus No. 2-I and 2-II, 125-volt D.C. battery bank No. 2-I and 2-II and a full capacity charger.
- TRAIN "B" consisting of 125-volt D.C. bus No. 2-III and 2-IV, 125-volt D.C. battery bank No. 2-III and 2-IV and a full capacity charger.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one 125-volt D.C. bus inoperable, restore the inoperable bus to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one 125-volt D.C. battery and/or its charger inoperable, restore the inoperable battery and/or charger to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.3.1 Each D.C. bus train shall be determined OPERABLE and energized with tie breakers open at least once per 7 days by verifying correct breaker alignment and indicated power availability.

4.8.2.3.2 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The parameters in Table 4.8-3 meet Category A limits and
 - 2. The total battery terminal voltage is greater than or equal to 129 volts on float charge.

NORTH ANNA - UNIT 2

Amendment No. 84

SURVEILLANCE REQUIREMENTS (Continued)

- b. At least once per 92 days and within 7 days after a battery discharge where the battery terminal voltage decreased below 110 volts or battery overcharge above 150 volts, by verifying that:
 - 1. The parameters in Table 4.8-3 meet the Category B limits,
 - 2. There is no visible corrosion at either terminals or connectors, and
 - 3. Average electrolyte temperature of at least 10 connected cells is above 60°F.
- c. At least once per 18 months by verifying that:
 - 1. The cells, cell plates and battery racks show no visual indication of physical damage or abnormal deterioration.
 - 2. The cell-to-cell and terminal connections are clean, tight, and coated with anti-corrosion material.
 - 3. The resistance of each cell-to-cell and terminal connection is less than or equal to 150×10^{-6} ohms.
 - 4. The battery charger will supply at least 200 amperes at 125 volts for at least 4 hours.
- d. At least once per 18 months, during shutdown, by verifying that the battery capacity is adequate to supply and maintain in OPERABLE status all of the actual or simulated emergency loads for the design duty cycle when the battery is subjected to a battery service test.
- e. At least once per 60 months, during shutdown, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. Once per 60 month interval, this discharge performance test may be performed in place of the battery service test.
- f. At least once per 18 months, during shutdown, perform a performance discharge test of battery capacity if the battery shows signs of degradation or has reached 85% of its service life expected for the application. Degradation is indicated when the battery capacity drops more than 10% of rated capacity from its average from previous performance discharge tests, or is below 90% of the manufacturer's rating.

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TABLE 4.8-3

BATTERY SURVEILLANCE REQUIREMENTS

	CATEGORY A ⁽¹⁾ Limits for each designated pilot cell	CATEGORY B ⁽²⁾	
Parameter		Limits for each connected cell	Allowable ⁽³⁾ value for each connected cell
Electrolyte Level	>Minimum level indication mark, and < 1/4" above maximum level indication mark	>Minimum level indication mark, and < 1/4" above maximum level indication mark	Above top of plates, and not over- flowing
Float Voltage	<u>></u> 2.13 volts	\geq 2.13 volts ^(c)	> 2.07 volts
Specific	≥ 1.200 ^(b)	<u>></u> 1.195	Not more than .020 below the average of all connected cells
		Average of all connected cells > 1.205	Average of all connected cells > 1.195

(a) Corrected for electrolyte temperature and level.

(b) Or battery charging current is less than 12 amps when on charge (station batteries only).

(c) For any cell with voltage below the limit and electrolyte temperature > 3°F from the average electrolyte temperature, correct the cell voltage for average electrolyte temperature.

- (1) For any Category A parameters(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that within 24 hours all the Category B measurements are taken and found to be within their allowable values, and provided all Category A and B parameter(s) are restored to within limits within the next 6 days.
- (2) For any Category B parameter(s) outside the limit(s) shown, the battery may be considered OPERABLE provided that the Category B parameter(s) are within their allowable values and provided the Category B parameter(s) are restored to within limits within 7 days.
- (3) Any Category B parameter not within its allowable value indicates an inoperable battery.

BASES

3/4.8.1 and 3/4.8.2 A.C. and D.C. POWER SOURCES AND DISTRIBUTION

The OPERABILITY of the A.C. and D.C. power sources and associated distribution systems during operation ensures that sufficient power will be available to supply the safety related equipment required for 1) the safe shutdown of the facility and 2) the mitigation and control of accident conditions within the facility. The minimum specified independent and redundant A.C. and D. C. power sources and distribution systems satisfy the requirements of General Design Criteria 17 of Appendix "A" to 10 CFR 50.

The ACTION requirements specified for the levels of degradation of the power sources provide restriction upon continued facility operation commensurate with the level of degradation. The OPERABILITY of the power sources are consistent with the initial condition assumptions of the accident analyses and are based upon maintaining at least one of each of the onsite A.C. and D.C. power sources and associated distribution systems OPERABLE during accident conditions coincident with an assumed loss of offsite power and single failure of the other onsite A.C. source.

The OPERABILITY of the minimum specified A.C. and D.C. power sources and associated distribution systems during shutdown and refueling ensures that 1) the facility can be maintained in the shutdown or refueling condition for extended time periods and 2) sufficient instrumentation and control capability is available for monitoring and maintaining the facility status.

The Surveillance Requirements for demonstrating the OPERABILITY of the diesel generators are in accordance with the recommendations of Regulatory Guides 1.9 "Selection of Diesel Generator Set Capacity for Standby Power Supplies", March 10, 1971, and 1.108 "Periodic Testing of Diesel Generator Units Used as Onsite Electric Power Systems at Nuclear Power Plants", Revision 1, August 1977 as modified by Amendment No. 48 issued April 25, 1985.

The Surveillance Requirements for demonstrating the OPERABILITY of the Emergency Diesel Generator batteries and the Station batteries are based on the recommendations of Regulatory Guide 1.129, "Maintenance, Testing and Replacement of Large Lead Storage Batteries for Nuclear Power Plants," February 1978, and IEEE Std 450-1980, "IEEE Recommended Practice for Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Generating Stations and Substations" as modified by Amendment No. 84 issued March 25, 1988.

Containment electrical penetrations and penetration conductors are protected by either de-energizing circuits not required during reactor operation or by demonstrating the OPERABILITY of primary and backup overcurrent protection circuit breakers during periodic surveillance.

The surveillance frequency applicable to molded case circuit breakers and/or fuses provides assurance of breaker and/or fuse reliability by testing at least one representative sample of each manufacturer's brand of circuit breaker and/or fuse. Each manufacturer's molded case circuit breakers and/or fuses are grouped into representative samples which are then tested on a rotating basis to ensure that all breakers and/or fuses are tested. If a wide

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variety exists within any manufacturer's brand of molded case circuit breakers and/or fuses, it is necessary to divide that manufacturer's breakers and/or fuses into groups and treat each group as a separate type of breaker or fuse for surveillance purposes.

The OPERABILITY of the motor-operated valves thermal overload protection and/or bypass devices ensures that these devices will not prevent safety-related valves from performing their function. The Surveillance Requirements for demonstrating the OPERABILITY of these devices are in accordance with Regulatory Guide 1.106, "Thermal Overload Protection for Electric Motors on Motor-Operated Valves," Revision 1, March 1977.

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UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

RELATED TO AMENDMENT NOS. 97 AND 34 TO

FACILITY OPERATING LICENSE NO. NPF-4 AND NPF-7

VIRGINIA ELECTRIC AND POWER COMPANY

OLD DOMINION ELECTRIC COOPERATIVE

NORTH ANNA POWER STATION, UNITS NO. 1 AND NO. ?

DOCKET NOS. 50-338 AND 50-339

BACKGROUND

By letter dated September 22, 1987, Virginia Electric and Power Company (the licensee) proposed changes to the Technical Specifications (TS) for the North Anna Power Station, Units 1 and 2. The proposed changes would revise the surveillance requirements of the 125 volt DC emergency diesel generator (EDG) batteries (TS Section 4.8.1.1.3) and station batteries (TS Section 4.8.2.3.2). The modifications would bring the station TS into closer conformance with the Standard Technical Specifications (STS) for Westinghouse Pressurized Water Reactors.

DISCUSSION

The proposed changes to the North Anna Technical Specification Sections 4.8.1.1.3 and 4.8.2.3.2 of Unit 1 are identical to those of Unit 2. The proposed changes will result in surveillance requirements that are consistent with IEEE 450-1980, "Recommended Practice for Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Generating Stations and Substations," USNRC Regulatory Guide 1.129, "Maintenance, Testing, and Replacement of Large Lead Storage Batteries for Nuclear Power Plants," and NUREG-0452, Revision 4, "Standard Technical Specifications for Westinghouse Pressurized Water Reactors." In addition, these modifications are consistent with the manufacturer's recommendations for operating station batteries.

The proposed changes make the specific sections of the surveillance requirements of the TS essentially identical with corresponding sections of the surveillance requirements of the NRC-approved Westinghouse STS, with plant-specific or manufacturer's recommended parameters inserted, except for the following:

a. The proposed changes will allow substitution of battery charging or float current as indicative of an operable battery, for station batteries only, when pilot cell specific gravity has decreased below the expected value or the average specific gravity of all connected cells has decreased below

8804050259 880325 PDR ADDCK 05000338 PDR PDR allowable limit. Since the charging current is a function of electrolyte temperature and will double every 15 degrees above 77 degrees F and will be halved for every 15 degrees below 77 degrees F, the charging current is not used for the EDG batteries due to the wide band of temperatures that are encountered in the EDG rooms. The staff finds this acceptable.

b. The surveillance requirement for the 18 month station battery service test is being revised to allow the use of simulated loads instead of the actual emergency loads. This is in agreement with the Westinghouse STS and acceptable to the staff.

A similar requirement for the EDG batteries was not included, since the licensee informed the NRC staff through a telephone conversation that plant procedures require that, for the 18 month "simulated loss of offsite power" test required by TS Section 4.8.1.1.2, the EDG batteries are to be used to start the diesel generator. The staff finds this acceptable.

- c. The proposed changes will allow the once per 60 month discharge performance test to be performed in lieu of the battery service test in the same year for the station batteries. However, the licensee does not take this once per 60 month relief from the battery service test for the EDG batteries, since the battery service test is automatically done every 18 months as part of the simulated loss of offsite power test. The staff finds this acceptable.
- d. With regard to the quarterly tests to verify battery operability, the licensee did not take advantage of the relief offered in the STS which allows for a resistance test of terminals or connectors should visible corrosion be evident, before making a determination on operability. Specifically, during a telephone conversation between the licensee and the NRC staff, the licensee chose to revise their change to TS Sections 4.8.1.1.3.b.2 and 4.8.2.3.2.b.2 of both Units 1 and 2 to read as follows: "There is no visible corrosion at either terminals or connectors, or the connection resistance of these items is less than 150 x 10 to the minus 6 ohms" which is identical with the Westinghouse STS and acceptable to the staff.
- e. Per the STS, quarterly measurements are made to verify that the average electrolyte temperature is above 60 degrees F for the station batteries. During a telephone conversation with the licensee, the NRC staff was informed that according to plant procedures, temperatures in at least 10 connected cells, i.e., approximately every fifth cell, are used to calculate the average. At the request of the NRC staff, the licensee agreed to revise their change to the TS Section 4.8.2.3.2.b.3 of both Units 1 and 2 to read as follows: "Average electrolyte temperature of at least 10 connected cells is above 60°F," which is identical with the Westinghouse STS and acceptable to the staff.

Electrolyte temperature measurements are not made for the EDG batteries; winter temperatures in the EDG rooms frequently drop below 60 degrees F. It is the licensee's position that satisfying the total battery terminal voltage requirement and the requirements of Table 4.8-3 are sufficient to demonstrate operability of EDG batteries, as verified by their experience. The staff finds this acceptable.

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f. The licensee proposed doing the discharge test of battery capacity once per 18 months, during shutdown, rather than annually as proposed in the STS. This is considered acceptable by the staff because of the safety advantage of doing the test during shutdown and the relatively long service life of the batteries.

EVALUATION

Based on all of the items stated above, the staff finds the changes to the surveillance requirements for EDG batteries and station batteries to be acceptable.

ENVIRONMENTAL CONSIDERATION

These amendments involve a change in the installation or use of a facility component located within the restricted area as defined in 10 CFR Part 20 or changes to surveillance requirements. The staff has determined that the amendments involve no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no significant increase in individual or cumulative occupational radiation exposure. The Commission has previously published a proposed finding that the amendments involve no significant hazards consideration and there has been no public comment on such finding. Accordingly, the amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). Pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the issuance of the amendments.

CONCLUSION

We have concluded, based on the considerations discussed above, that (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations, and the issuance of the amendments will not be inimical to the common defense and security or to the health and safety of the public.

Date: March 25, 1988

Principal Contributor:

John O. Schiffgens

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