

October 17, 1995

DISTRIBUTION

See attached sheet

Mr. J. H. Goldberg
President-Nuclear Division
Florida Power and Light Company
P.O. Box 14000
Juno Beach, Florida 33408-0420

SUBJECT: TURKEY POINT UNITS 3 AND 4 - ISSUANCE OF AMENDMENTS RE: NRC
GENERIC LETTER 93-05 ITEMS 4.2, 5.4, 5.14, 6.1, and 12: TECHNICAL
SPECIFICATION LINE-ITEM IMPROVEMENTS (TAC NOS. M93064 AND M93065)

Dear Mr. Goldberg:

The Commission has issued the enclosed Amendment No. 177 to Facility Operating License No. DPR-31 and Amendment No. 171 to Facility Operating License No. DPR-41 for the Turkey Point Plant, Unit Nos. 3 and 4, respectively. The amendments consist of changes to the Technical Specifications in response to your application dated July 26, 1995, relating to implementing selected line items from NRC Generic Letter 93-05, "Line-Item Technical Specification Improvements to Reduce Surveillance Requirements for Testing During Power Operation."

A copy of the Safety Evaluation is also enclosed. The Notice of Issuance will be included in the Commission's biweekly Federal Register notice.

Sincerely,

Original signed by:

Richard P. Croteau, Project Manager
Project Directorate II-1
Division of Reactor Projects - I/II
Office of Nuclear Reactor Regulation

Docket Nos. 50-250
and 50-251

Enclosures:

1. Amendment No. 177 to DPR-31
2. Amendment No. 171 to DPR-41
3. Safety Evaluation

cc w/enclosures: See next page

Document Name: G:TURKEY\TP93064.AMD

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NAME	Dunnington	Croteau	Matthews	M20623		
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NO comments

CP-1

DFD

DATED: October 17, 1995

AMENDMENT NO. 177 TO FACILITY OPERATING LICENSE NO. DPR-31-TURKEY POINT UNIT 3
AMENDMENT NO. 171 TO FACILITY OPERATING LICENSE NO. DPR-41-TURKEY POINT UNIT 4

Distribution

Docket File

NRC & Local PDRs

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C. Grimes, 11/F/23

ACRS (4)

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UNITED STATES
NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

October 17, 1995

Mr. J. H. Goldberg
President - Nuclear Division
Florida Power and Light Company
P.O. Box 14000
Juno Beach, Florida 33408-0420

SUBJECT: TURKEY POINT UNITS 3 AND 4 - ISSUANCE OF AMENDMENTS RE: NRC
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Sincerely,

A handwritten signature in black ink, appearing to read "R. Croteau".

Richard P. Croteau, Project Manager
Project Directorate II-1
Division of Reactor Projects - I/II
Office of Nuclear Reactor Regulation

Docket Nos. 50-250
and 50-251

Enclosures:

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cc w/enclosures:
See next page

Mr. J. H. Goldberg
Florida Power and Light Company

Turkey Point Plant

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UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

FLORIDA POWER AND LIGHT COMPANY
DOCKET NO. 50-250
TURKEY POINT PLANT UNIT NO. 3
AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 177
License No. DPR-31

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Florida Power and Light Company (the licensee) dated July 26, 1995 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public;
and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-31 is hereby amended to read as follows:

(B) Technical Specifications and Environmental Protection Plan

The Technical Specifications contained in Appendix A, as revised through Amendment No. 177, are hereby incorporated in the license. The Environmental Protection Plan contained in Appendix B is hereby incorporated into the license. The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of its date of issuance and shall be implemented within 30 days.

FOR THE NUCLEAR REGULATORY COMMISSION



David B. Matthews, Director
Project Directorate II-1
Division of Reactor Projects - I/II
Office of Nuclear Reactor Regulation

Attachment:
Changes to the Technical
Specifications

Date of Issuance: October 17, 1995



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

FLORIDA POWER AND LIGHT COMPANY

DOCKET NO. 50-251

TURKEY POINT PLANT UNIT NO. 4

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 171
License No. DPR-41

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Florida Power and Light Company (the licensee) dated July 26, 1995, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-41 is hereby amended to read as follows:

(B) Technical Specifications and Environmental Protection Plan

The Technical Specifications contained in Appendix A, as revised through Amendment No. 171, are hereby incorporated in the license. The Environmental Protection Plan contained in Appendix B is hereby incorporated into the license. The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of its date of issuance and shall be implemented within 30 days.

FOR THE NUCLEAR REGULATORY COMMISSION



David B. Matthews, Director
Project Directorate II-1
Division of Reactor Projects - I/II
Office of Nuclear Reactor Regulation

Attachment:
Changes to the Technical
Specifications

Date of Issuance: October 17, 1995

ATTACHMENT TO LICENSE AMENDMENT

AMENDMENT NO. 177 FACILITY OPERATING LICENSE NO. DPR-31

AMENDMENT NO. 171 FACILITY OPERATING LICENSE NO. DPR-41

DOCKET NOS. 50-250 AND 50-251

Revise Appendix A as follows:

Remove pages

3/4 1-18

3/4 3-39

3/4 4-20

3/4 6-19

3/4 10-1

Insert pages

3/4 1-18

3/4 3-39

3/4 4-20

3/4 6-19

3/4 10-1

REACTIVITY CONTROL SYSTEMS

LIMITING CONDITION FOR OPERATION (Continued)

- a) The THERMAL POWER level is reduced to less than or equal to 75% of RATED THERMAL POWER within one hour and within the next 4 hours the power range neutron flux high trip setpoint is reduced to less than or equal to 85% of RATED THERMAL POWER. THERMAL POWER shall be maintained less than or equal to 75% of RATED THERMAL POWER until compliance with ACTIONS 3.1.3.1.c.3.c and 3.1.3.1.c.3.d below are demonstrated, and
- b) The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 is determined at least once per 12 hours, and
- c) A power distribution map is obtained from the movable incore detectors and $F_Q(Z)$ and $F_{\Delta H}^N$ are verified to be within their limits within 72 hours, and
- d) A reevaluation of each accident analysis of Table 3.1-1 is performed within 5 days; this reevaluation shall confirm that the previously analyzed results of these accidents remain valid for the duration of operation under these conditions.

SURVEILLANCE REQUIREMENTS

4.1.3.1.1 The position of each full length rod shall be determined to be within ± 12 steps (Analog Rod Position Indication) of the group step counter demand position at least once per 12 hours (allowing for one hour thermal soak after rod motion) except during time intervals when the Rod Position Deviation Monitor is inoperable, then verify the group positions at least once per 4 hours.

4.1.3.1.2 Each full length rod not fully inserted in the core shall be determined to be OPERABLE by movement of at least 10 steps in any one direction at least once per 92 days.

TABLE 4.3-3
RADIATION MONITORING INSTRUMENTATION FOR PLANT
OPERATIONS SURVEILLANCE REQUIREMENTS

<u>FUNCTIONAL UNIT</u>	<u>CHANNEL CHECK</u>	<u>CHANNEL CALIBRATION</u>	<u>ANALOG CHANNEL OPERATIONAL TEST</u>	<u>MODES FOR WHICH SURVEILLANCE IS REQUIRED</u>
1. Containment				
a. Containment Atmosphere Radioactivity--High	S	R	Q	All
b. RCS Leakage Detection				
1) Particulate Radioactivity	S	R	Q	1, 2, 3, 4
2) Gaseous Radioactivity	S	R	Q	1, 2, 3, 4
2. Spent Fuel Pool Areas				
a. Unit 3 Radioactivity--High Gaseous	S	R	Q	*
b. Unit 4 (Plant Vent) Radioactivity--High Gaseous# (SPING and PRMS)	S	R	Q	*

TABLE NOTATIONS

* With irradiated fuel in the fuel storage pool areas.

Unit 4 Spent Fuel Pool Area is monitored by Plant Vent radioactivity instrumentation.

TURKEY POINT - UNITS 3 & 4

3/4 3-39

AMENDMENT NOS. 177 AND 171

REACTOR COOLANT SYSTEM
OPERATIONAL LEAKAGE
LIMITING CONDITION FOR OPERATION (Continued)

2. The leakage* from the remaining isolation valves in each high pressure line having a valve not meeting the criteria of Table 3.4-1, as listed in Table 3.4-1, shall be determined and recorded daily. The positions of the other valves located in the high pressure line having the leaking valve shall be recorded daily unless they are manual valves located inside containment.

Otherwise be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

- d. With any Reactor Coolant System Pressure Isolation Valve leakage greater than 5 gpm, reduce leakage to below 5 gpm within 1 hour, or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

SURVEILLANCE REQUIREMENTS

4.4.6.2.1 Reactor Coolant System leakages shall be demonstrated to be within each of the above limits by:

- a. Monitoring the containment atmosphere gaseous or particulate radioactivity monitor at least once per 12 hours.
- b. Monitoring the containment sump level at least once per 12 hours.
- c. Performance of a Reactor Coolant System water inventory balance within 12 hours after achieving steady-state operation** and at least once per 24 hours thereafter during steady-state operation, except that not more than 48 hours shall elapse between any two successive inventory balances; and
- d. Monitoring the Reactor Head Flange Leakoff System at least once per 24 hours.

4.4.6.2.2 Each Reactor Coolant System Pressure Isolation Valve specified in Table 3.4-1 shall be demonstrated OPERABLE by verifying leakage* to be within its limit:

- a. At least once per 18 months.
- b. Prior to entering MODE 2 whenever the plant has been in COLD SHUTDOWN for 7 days or more and if leakage testing has not been performed in the previous 9 months, and
- c. Prior to returning the valve to service following maintenance, repair or replacement work on the valve.

*To satisfy ALARA requirements, leakage may be measured indirectly (as from the performance of pressure indicators) if accomplished in accordance with approved procedures and supported by computations showing that the method is capable of demonstrating valve compliance with the leakage criteria.

**RCS average coolant temperature being changed by less than 5°F/hour.

CONTAINMENT SYSTEMS

3/4.6.5 COMBUSTIBLE GAS CONTROL

HYDROGEN MONITORS

LIMITING CONDITION FOR OPERATION

3.6.5 Two independent containment hydrogen monitors shall be OPERABLE.

APPLICABILITY: MODES 1 and 2.

ACTION:

- a. With one hydrogen monitor inoperable, restore the inoperable monitor to OPERABLE status within 30 days or be in at least HOT STANDBY within the next 6 hours.
- b. With both hydrogen monitors inoperable, restore at least one monitor to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours.

SURVEILLANCE REQUIREMENTS

4.6.5.1 Each hydrogen monitor shall be demonstrated OPERABLE by the performance of a CHANNEL CHECK at least once per 12 hours, an ANALOG CHANNEL OPERATIONAL TEST at least once per 92 days, and at least once each refueling interval by performing a CHANNEL CALIBRATION using sample gas containing:

- a. One volume percent hydrogen, balance nitrogen, and
- b. Four volume percent hydrogen, balance nitrogen.

4.6.5.2 The flow path to each hydrogen monitor shall be demonstrated OPERABLE at least once per 31 days by a system walkdown to verify that each accessible manual, power operated, or automatic valve is in its correct position and that power is available to those components related to the operability of the flowpath.

3/4.10 SPECIAL TEST EXCEPTIONS

3/4.10.1 SHUTDOWN MARGIN

LIMITING CONDITION FOR OPERATION

3.10.1 The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 may be suspended for measurement of control rod worth and SHUTDOWN MARGIN provided reactivity equivalent to at least the highest estimated control rod worth is available for trip insertion from OPERABLE control rod(s).

APPLICABILITY: MODE 2.

ACTION:

- a. With any full-length control rod not fully inserted and with less than the above reactivity equivalent available for trip insertion, immediately initiate and continue boration at greater than or equal to 16 gpm of a solution containing greater than or equal to 3.0 wt% (5245 ppm) boron or its equivalent until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.
- b. With all full-length control rods fully inserted and the reactor sub-critical by less than the above reactivity equivalent, immediately initiate and continue boration at greater than or equal to 16 gpm of a solution containing greater than or equal to 3.0 wt% (5245 ppm), boron or its equivalent until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.

SURVEILLANCE REQUIREMENTS

4.10.1.1 The position of each full-length control rod either partially or fully withdrawn shall be determined at least once per 2 hours.

4.10.1.2 Each full-length control rod not fully inserted shall be demonstrated capable of full insertion when tripped from at least the 50% withdrawn position within 7 days prior to reducing the SHUTDOWN MARGIN to less than the limits of Specification 3.1.1.1.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION
RELATED TO AMENDMENT NO. 177 TO FACILITY OPERATING LICENSE NO. DPR-31
AND AMENDMENT NO. 171 TO FACILITY OPERATING LICENSE NO. DPR-41
FLORIDA POWER AND LIGHT COMPANY
TURKEY POINT UNIT NOS. 3 AND 4
DOCKET NOS. 50-250 AND 50-251

1.0 INTRODUCTION

By letter dated July 26, 1995, Florida Power and Light Company (FPL or the licensee) proposed a change to the Technical Specifications (TS) for Turkey Point Units 3 and 4. The changes requested implement selected recommended changes from Generic Letter (GL) 93-05, "Line-Item Technical Specification Improvements to Reduce Surveillance Requirements for Testing During Power Operation." Specifically, the amendments would implement TS changes corresponding to the following GL 93-05 line numbers: 4.2, 5.4, 5.14, 6.1, and 12.

2.0 BACKGROUND

NUREG-1366, "Improvements to Technical Specification Surveillance Requirements," December 1992, reported the TS line-item improvements that were identified by the NRC staff. The TS improvements were based on an NRC study of surveillance requirements (SRs) and included information provided by licensee personnel that plan, manage, and perform surveillances. The study included insights from a qualitative risk assessment of SRs bases on the standard TS for Westinghouse plants and the TS for the Edwin I. Hatch Nuclear Plant, Unit 2. The staff examined operational data from licensee events reports, the nuclear plant reliability data system (NPRDS), and other sources to assess the effect of TS SRs on plant operation. The staff evaluated the effect of longer surveillance intervals to reduce the possibility for plant transients, wear on equipment, personnel radiation exposure, and burden on personnel resources. Finally, the staff considered surveillance activities for which the safety benefits are small and not justified when compared to the effects of these activities on the safety of personnel and the plant. The NRC staff issued guidance on the proposed TS changes to all holders of operating licenses or construction permits for nuclear power reactors in GL 93-05, September 27, 1993.

3.0 EVALUATION

The staff has evaluated the licensee's proposed TS SR modifications as described below:

- (1) TS SR 4.1.3.1.2: Change the frequency interval for control rod movement test from monthly to quarterly.

This TS modification implements GL 93-05, Item 4.2, Control Rod Movement Test.

- (2) TS SR 4.6.5.1: Change the hydrogen monitor calibration from quarterly to each refueling interval, and the analog channel operational test from monthly to quarterly.

This TS modification implements GL 93-05, Item 5.4, Hydrogen Monitor Surveillance.

- (3) TS SR Table 4.3-3: Change the analog channel functional test from monthly to quarterly for radiation monitors. Correct spelling of 'Radioactivity' in Item 1.a.

This TS modification implements GL 93-05, Item 5.14, Radiation Monitors. The correction to the word 'Radioactivity' on Table 4.3-3 item 1.a. is administrative and is, therefore, acceptable.

- (4) TS SR 4.4.6.2.2: Increase the time allowed in COLD SHUTDOWN before leak testing the Reactor Coolant System (RCS) isolation valves is required, from 72 hours to 7 days.

This TS modification implements GL 93-05, Item 6.1, Reactor Coolant System Isolation Valves (PWR).

- (5) TS SR 4.10.1.2: Changes the requirement for a rod drop test prior to reducing SHUTDOWN MARGIN from "within 24 hours" to "within 7 days."

This TS modification implements GL 93-05, Item 12, Suspending Shutdown Margin Requirements.

The proposed TS modifications are consistent with the GL 93-05. GL 93-05 is based on the NRC staff findings and recommendations stated in NUREG-1366. NUREG-1366 recognized that testing is important to periodically verify that systems, structures, and components are available to perform their safety functions. Testing is especially critical to reveal degradation and failures that occur while equipment is in standby mode. The study found that, while most testing at power is important, safety can be improved, equipment degradation decreased, and an unnecessary burden on personnel resources eliminated by reducing the amount of testing that TS required during power operation. However, only a small fraction of the TS surveillance intervals warranted relaxation. In addition, the licensee stated that the proposed TS

changes are compatible with plant operating experience. The staff concludes that the proposed TS changes do not adversely affect plant safety and will result in a net benefit to the safe operation of the facility, are in accordance with GL 93-05, and, therefore, are acceptable.

4.0 CONCLUSION

The Commission has concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, (2) such activities will be conducted in compliance with the Commission's regulations, and (3) the issuance of the amendments will not be inimical to the common defense and security or to the health and safety of the public.

5.0 STATE CONSULTATION

Based upon the written notice of the proposed amendments, the Florida State official had no comments.

6.0 ENVIRONMENTAL CONSIDERATION

These amendments involve a change in the surveillance requirements. The NRC staff has determined that the amendments involve no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no significant increase in individual or cumulative occupational radiation exposure. The Commission has previously issued a proposed finding that the amendments involve no significant hazards consideration, and there has been no public comment on such finding (60 FR 47617). Accordingly, these amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). Pursuant to 10 CFR 51.22(b) no environmental impact statement or environmental assessment need be prepared in connection with the issuance of the amendments.

Principal Contributor: R. Croteau

Date: October 17, 1995