

November 22, 1994

Mr. Oliver D. Kingsley, Jr.  
President, TVA Nuclear and  
Chief Nuclear Officer  
Tennessee Valley Authority  
6A Lookout Place  
1101 Market Street  
Chattanooga, TN 37402-2801

SUBJECT: ISSUANCE OF AMENDMENTS (TAC NOS. M90357 AND M90358) (TS 94-08)

Dear Mr. Kingsley:

The Commission has issued the enclosed Amendment No. 191 to Facility Operating License No. DPR-77 and Amendment No. 183 to Facility Operating License No. DPR-79 for the Sequoyah Nuclear Plant, Units 1 and 2, respectively. These amendments are in response to your application dated September 9, 1994.

The amendments add the main steam valve vaults to the list of exclusion areas where containment penetration integrity is not required to be verified once every 31 days for penetrations that are secured in the closed position. The verifications will be required to be performed on a cold shutdown basis.

A copy of the Safety Evaluation is also enclosed. Notice of Issuance will be included in the Commission's biweekly Federal Register notice.

Sincerely,

ORIGINAL SIGNED BY:

David E. LaBarge, Sr. Project Manager  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Docket Nos. 50-327 and 50-328

- Enclosures: 1. Amendment No. 191 to License No. DPR-77
- 2. Amendment No. 183 to License No. DPR-79
- 3. Safety Evaluation

cc w/enclosures: See next page

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AMENDMENT NO. 191 FOR SEQUOYAH UNIT NO. 1 - DOCKET NO. 50-327 and  
AMENDMENT NO. 183 FOR SEQUOYAH UNIT NO. 2 - DOCKET NO. 50-328  
DATED: November 22, 1994

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Docket Files

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SQN Reading File

S. Varga

0-14-E-4

G. Hill

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ACRS(10) 4

OPA

0-2-G-5

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T9-E10

B. Boger

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M. Lesser

RII

300039



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-327

SEQUOYAH NUCLEAR PLANT, UNIT 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 191  
License No. DPR-77

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Tennessee Valley Authority (the licensee) dated September 9, 1994, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

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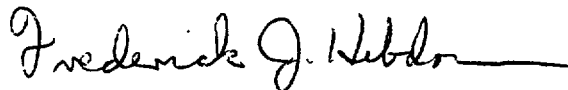
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C.(2) of Facility Operating License No. DPR-77 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 191, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of its date of issuance, to be implemented within 45 days.

FOR THE NUCLEAR REGULATORY COMMISSION



Frederick J. Hebdon, Director  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Attachment: Changes to the Technical  
Specifications

Date of Issuance: November 22, 1994

ATTACHMENT TO LICENSE AMENDMENT NO. 191

FACILITY OPERATING LICENSE NO. DPR-77

DOCKET NO. 50-327

Revise the Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by the captioned amendment number and contain marginal lines indicating the area of change.

REMOVE  
3/4 6-1

INSERT  
3/4 6-1

### 3/4.6 CONTAINMENT SYSTEMS

#### 3/4.6.1 PRIMARY CONTAINMENT

##### CONTAINMENT INTEGRITY

##### LIMITING CONDITION FOR OPERATION

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3.6.1.1 Primary CONTAINMENT INTEGRITY shall be maintained.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

Without primary CONTAINMENT INTEGRITY, restore CONTAINMENT INTEGRITY within one hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

##### SURVEILLANCE REQUIREMENTS

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4.6.1.1 Primary CONTAINMENT INTEGRITY shall be demonstrated:

- a. At least once per 31 days by verifying that all penetrations\* not capable of being closed by OPERABLE containment automatic isolation valves and required to be closed during accident conditions are closed by valves, blind flanges, or deactivated automatic valves secured in their positions, except as provided in Table 3.6-2 of Specification 3.6.3.
- b. By verifying that each containment air lock is in compliance with the requirements of Specification 3.6.1.3.
- c. Perform required visual examinations and leakage rate testing at  $P_a$  in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions. The maximum allowable leakage rate,  $L_a$ , is 0.25% of containment air weight per day at the calculated peak containment pressure  $P_a$ , 12 psig.

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\*Except valves, blind flanges, and deactivated automatic valves which are located inside the annulus or containment or the main steam valve vaults and are locked, sealed or otherwise secured in the closed position. These penetrations shall be verified closed during each COLD SHUTDOWN except that such verification need not be performed more often than once per 92 days.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
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TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-328

SEQUOYAH NUCLEAR PLANT, UNIT 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 183  
License No. DPR-79

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Tennessee Valley Authority (the licensee) dated September 9, 1994, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

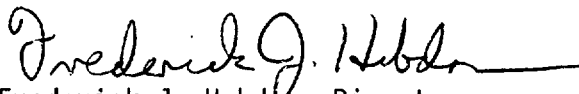
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C.(2) of Facility Operating License No. DPR-79 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 183, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of its date of issuance, to be implemented within 45 days.

FOR THE NUCLEAR REGULATORY COMMISSION



Frederick J. Hebden, Director  
Project Directorate II-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Attachment: Changes to the Technical  
Specifications

Date of Issuance: November 22, 1994



ATTACHMENT TO LICENSE AMENDMENT NO. 183

FACILITY OPERATING LICENSE NO. DPR-79

DOCKET NO. 50-328

Revise the Appendix A Technical Specifications by removing the pages identified below and inserting the enclosed pages. The revised pages are identified by the captioned amendment number and contain marginal lines indicating the area of change.

REMOVE  
3/4 6-1

INSERT  
3/4 6-1

### 3/4.6 CONTAINMENT SYSTEMS

#### 3/4.6.1 PRIMARY CONTAINMENT

##### CONTAINMENT INTEGRITY

##### LIMITING CONDITION FOR OPERATION

---

3.6.1.1 Primary CONTAINMENT INTEGRITY shall be maintained.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

Without primary CONTAINMENT INTEGRITY, restore CONTAINMENT INTEGRITY within one hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

##### SURVEILLANCE REQUIREMENTS

---

4.6.1.1 Primary CONTAINMENT INTEGRITY shall be demonstrated:

- a. At least once per 31 days by verifying that all penetrations\* not capable of being closed by OPERABLE containment automatic isolation valves and required to be closed during accident conditions are closed by valves, blind flanges, or deactivated automatic valves secured in their positions, except as provided in Table 3.6-2 of Specification 3.6.3.
- b. By verifying that each containment air lock is in compliance with the requirements of Specification 3.6.1.3.
- c. Perform required visual examinations and leakage rate testing at  $P_a$  in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions. The maximum allowable leakage rate,  $L_a$ , is 0.25% of containment air weight per day at the calculated peak containment pressure  $P_a$ , 12 psig.

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\*Except valves, blind flanges, and deactivated automatic valves which are located inside the annulus or containment or the main steam valve vaults and are locked, sealed or otherwise secured in the closed position. These penetrations shall be verified closed during each COLD SHUTDOWN except that such verification need not be performed more often than once per 92 days.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION  
RELATED TO AMENDMENT NO. 191 TO FACILITY OPERATING LICENSE NO. DPR-77  
AND AMENDMENT NO. 183 TO FACILITY OPERATING LICENSE NO. DPR-79

TENNESSEE VALLEY AUTHORITY

SEQUOYAH NUCLEAR PLANT, UNITS 1 AND 2

DOCKET NOS. 50-327 AND 50-328

1.0 INTRODUCTION

By application dated September 9, 1994, the Tennessee Valley Authority (the licensee) proposed an amendment to the Technical Specifications (TS) for Sequoyah Nuclear Plant (SQN) Units 1 and 2. The requested changes would add the main steam valve vaults to the exclusion areas specified in the footnote to Specification 4.6.1.1.

2.0 EVALUATION

Surveillance Requirement (SR) 4.6.1.1.a specifies the requirements for verification of the containment penetrations that are necessary to ensure containment integrity. It requires that containment integrity be demonstrated at least once every 31 days by verifying that all penetrations not capable of being closed by operable containment automatic isolation valves and that are required to be closed during accident conditions, are closed by valves, blind flanges, or deactivated automatic valves secured in their isolation positions. A footnote to this SR lists exceptions to the surveillance interval. It specifies that valves, blind flanges, and deactivated automatic valves that are located inside the annulus or containment that are locked, sealed or otherwise secured in the closed position, must be verified closed during each cold shutdown, except no more frequently than once every 92 days. The licensee has requested that "main steam valve vaults" be added, which would lengthen the surveillance frequency from a 31 day interval to a cold shutdown interval (and no more frequent than 92 days) for inspection of components located in this area.

The valves located inside the main steam valve vaults that would be affected by the extended interval are various drain valves and test connections within the containment isolation boundary for the main steam and feedwater systems. The valves are locked, sealed, or otherwise secured. Because of the process fluid in these lines, any non-isolated line would become obvious because of the resulting influx of steam into the area, which would be detected either by

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noting an increasing temperature indication for the valve vaults or by visual indication of steam escaping from the vents in the valve vault roof.

The main steam valve vaults contain areas of high temperature, significant personnel hazards, and significant physical equipment congestion. Atmospheric temperature may reach 135°F in certain areas of the room. Therefore, inspection of valves located in the valve vaults represents a significant personnel hazard. For the same reasons, the rooms are very low traffic areas, even though there are doors on opposite sides of the room. The physical congestion (including valves, piping, structural steel, and platforms) between the doors makes the use of the room impractical as a pathway to another destination. As a result, passage through the valve vaults is very low. Therefore, it is unlikely that a valve in this area that is relied on to maintain containment integrity would become misaligned. A visual inspection of the rooms is performed by an auxiliary unit operator once per shift.

Because of the environmental conditions in the general area, certain administrative controls have been implemented by the licensee to protect personnel who must enter the area. An evaluation must be performed by the safety staff of all work activities during Modes 1, 2, or 3 that are to exceed 10 minutes in duration. For valves in a high-heat stress area, the auxiliary operator performing the inspection would either take a second individual as an observer or would remain in constant contact with someone outside the room who could provide assistance in case of an emergency.

Implementation of this proposed amendment would reduce the number of times employees are required to enter the area and become exposed to the hazards in order to perform the surveillance test. It is unlikely the position of the containment components would be changed accidentally since the valve vaults are not in high traffic areas due to administrative controls and the physical condition of the areas preclude unnecessary personnel entry. Any change to the status of the containment components or small steam leaks, should they occur, would be readily detected. Therefore, the staff has determined the proposed change to include the main steam valve vaults in the areas that are excluded from the containment integrity surveillance requirement verification that is performed every 31 hard days, and include it in the footnote to the requirement so that the test is performed every cold shutdown (but not more frequently than once per 92 days) acceptable.

### 3.0 STATE CONSULTATION

In accordance with the Commission's regulations, the Tennessee State official was notified of the proposed issuance of the amendment. The State official had no comments.

### 4.0 ENVIRONMENTAL CONSIDERATION

The amendment changes a requirement with respect to installation or use of a facility component located within the restricted area as defined in 10 CFR Part 20. The NRC staff has determined that the amendment involves no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no

significant increase in individual or cumulative occupational radiation exposure. The Commission has previously issued a proposed finding that the amendment involves no significant hazards consideration, and there has been no public comment on such finding (59 FR 51630). Accordingly, the amendment meets the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). Pursuant to 10 CFR 51.22(b) no environmental impact statement or environmental assessment need be prepared in connection with the issuance of the amendment.

## 5.0 CONCLUSION

The Commission has concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, (2) such activities will be conducted in compliance with the Commission's regulations, and (3) the issuance of the amendment will not be inimical to the common defense and security or to the health and safety of the public.

Principal Contributor: David E. LaBarge

Dated: November 22, 1994

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cc:

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## SEQUOYAH NUCLEAR PLANT

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