

From: "Ian Barnes" [redacted] EX/6
To: <Doddcv [redacted]> C Dodd
Date: Wed, Jul 26, 2000 9:24 AM
Subject: Re: IP2sg12.wpg

Caius,

The drawing provided to us for the Westinghouse EDM notch standard, 1B79882, Revision 0, does not contain a 40% ID circumferential notch. Specifically, the drawing shows the presence of 20%, 61%, and 100% ID axial and circumferential notches. If you have information that demonstrates that the standard actually used in 1997 was not consistent with this drawing, please let us know immediately.

Ian

----- Original Message -----
From: [redacted] EX/6
To: "Ian Barnes" [redacted]
Cc: <WLS@nrc.gov>
Sent: Wednesday, July 26, 2000 7:38 AM
Subject: IP2sg12.wpg

> Ian:
> A beautiful work. The only thing that I would suggest is that you drop the
> references to the 40% circumferential id notch, since the standard did
> include this. However, the axial 40% id notch is the one that should be used
> to set up on, and the one that is missing. The circumferential notch goes in
> the wrong direction for the plus-point, and also is too short to get a
> reliable signal on.
>
> Your statement about "It is important that strict rules be established during
> the initial preparation and future maintenance and updating of the
> performance demonstration so that the overall integrity of the program is
> maintained...." for the 1997 outage is good. In spite of all the publicity,
> I do not think they are keeping adequate records of their training and
> testing for this outage. I also think they have ignored the loose parts
> inspection.
> Caius

CC: "Wayne L Schmidt" <wls@nrc.gov>

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