



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

May 15, 1985

Docket Nos: 50-369  
and 50-370

Mr. H. B. Tucker, Vice President  
Nuclear Production Department  
Duke Power Company  
422 South Church Street  
Charlotte, North Carolina 28242

Dear Mr. Tucker:

Subject: Issuance of Amendment No. 43 to Facility Operating License  
NPF-9 and Amendment No. 24 to Facility Operating License  
NPF-17 - McGuire Nuclear Station, Units 1 and 2

The Nuclear Regulatory Commission has issued the enclosed Amendment No. 43 to Facility Operating License NPF-9 and Amendment No. 24 to Facility Operating License NPF-17 for the McGuire Nuclear Station, Units 1 and 2. These amendments are issued in response to your application dated January 11, 1985.

The amendments change the Technical Specifications to reflect the second of several refueling stages involved in the continuing transition to the use of optimized fuel assemblies in Unit 1. The amendments are effective as of their dates of issuance.

A copy of the related safety evaluation supporting Amendment No. 43 to Facility Operating License NPF-9 and Amendment No. 24 to Facility Operating License NPF-17 is enclosed.

Notice of issuance will be included in the Commission's next monthly Federal Register notice.

Sincerely,

Elinor G. Adensam, Chief  
Licensing Branch No. 4  
Division of Licensing

Enclosures:

1. Amendment No. 43 to NPF-9
2. Amendment No. 24 to NPF-17
3. Safety Evaluation

cc w/encl:  
See next page

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Certified By

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McGuire

Mr. H. B. Tucker, Vice President  
Nuclear Production Department  
Duke Power Company  
422 South Church Street  
Charlotte, North Carolina 28242

cc: Mr. A. Carr  
Duke Power Company  
P. O. Box 33189  
422 South Church Street  
Charlotte, North Carolina 28242

Mr. F. J. Twogood  
Power Systems Division  
Westinghouse Electric Corp.  
P. O. Box 355  
Pittsburgh, Pennsylvania 15230

Mr. Robert Gill  
Duke Power Company  
Nuclear Production Department  
P. O. Box 33189  
Charlotte, North Carolina 28242

J. Michael McGarry, III, Esq.  
Bishop, Liberman, Cook, Purcell  
and Reynolds  
1200 Seventeenth Street, N.W.  
Washington, D. C. 20036

Mr. Wm. Orders  
Senior Resident Inspector  
c/o U.S. Nuclear Regulatory  
Commission  
Route 4, Box 529  
Hunterville, North Carolina 28078

Regional Administrator  
U.S. Nuclear Regulatory Commission,  
Region II  
101 Marietta Street, N.W., Suite 2900  
Atlanta, Georgia 30323

R. S. Howard  
Operating Plants Projects  
Regional Manager  
Westinghouse Electric Corporation -  
R&D 701  
P. O. Box 2728  
Pittsburgh, Pennsylvania 15230

Dr. John M. Barry  
Department of Environmental Health  
Mecklenburg County  
1200 Blythe Boulevard  
Charlotte, North Carolina 28203

County Manager of Mecklenburg County  
720 East Fourth Street  
Charlotte, North Carolina 28202

Chairman, North Carolina  
Utilities Commission  
430 North Salisbury Street  
Dobbs Building  
Raleigh, North Carolina 27602

Mr. Dayne H. Brown, Chief  
Radiation Protection Branch  
Division of Facility Services  
Department of Human Resources  
P.O. Box 12200  
Raleigh, North Carolina 27605



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

DUKE POWER COMPANY

DOCKET NO. 50-369

McGUIRE NUCLEAR STATION, UNIT 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 43  
License No. NPF-9

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment to the McGuire Nuclear Station, Unit 1 (the facility) Facility Operating License No. NPF-9 filed by the Duke Power Company (licensee) dated January 11, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's regulations as set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, as amended, the provisions of the Act, and the regulations of the Commission;
  - C. There is reasonable assurance: (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations set forth in 10 CFR Chapter I;
  - D. The issuance of this license amendment will not be inimical to the common defense and security or to the health and safety of the public;
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is hereby amended by page changes to the Technical Specifications as indicated in the attachments to this license amendment and paragraph 2.C.(2) of Facility Operating License No. NPF-9 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendix A, as revised through Amendment No. 43, are hereby incorporated into this license.

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The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of its date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

A handwritten signature in cursive script, reading "Elinor G. Adensam".

Elinor G. Adensam, Chief  
Licensing Branch No. 4  
Division of Licensing

Attachment:  
Technical Specification Changes

Date of Issuance: May 15, 1985



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

DUKE POWER COMPANY

DOCKET NO. 50-370

McGUIRE NUCLEAR STATION, UNIT 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 24  
License No. NPF-17

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment to the McGuire Nuclear Station, Unit 2 (the facility) Facility Operating License No. NPF-17 filed by the Duke Power Company (licensee) dated January 11, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's regulations as set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, as amended, the provisions of the Act, and the regulations of the Commission;
  - C. There is reasonable assurance: (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations set forth in 10 CFR Chapter I;
  - D. The issuance of this license amendment will not be inimical to the common defense and security or to the health and safety of the public;
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is hereby amended by page changes to the Technical Specifications as indicated in the attachments to this license amendment and paragraph 2.C.(2) of Facility Operating License No. NPF-17 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendix A, as revised through Amendment No. 24, are hereby incorporated into this license.

The licensee shall operate the facility in accordance with the Technical Specifications and the Environmental Protection Plan.

3. This license amendment is effective as of its date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Elinor G. Adensam, Chief  
Licensing Branch No. 4  
Division of Licensing

Attachment:  
Technical Specification Changes

Date of Issuance: May 15, 1985

ATTACHMENT TO LICENSE AMENDMENT NO. 43

FACILITY OPERATING LICENSE NO. NPF-9

DOCKET NO. 50-369

AND

TO LICENSE AMENDMENT NO. 24

FACILITY OPERATING LICENSE NO. NPF-17

DOCKET NO. 50-370

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by Amendment number and contain vertical lines indicating the area of change.

<u>Amended</u>	<u>Page</u>
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	2-2a
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3/4	2-6
3/4	2-7
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3/4	2-9b
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3/4	3-9
3/4	3-10
3/4	3-28
B3/4	2-1
B3/4	2-2

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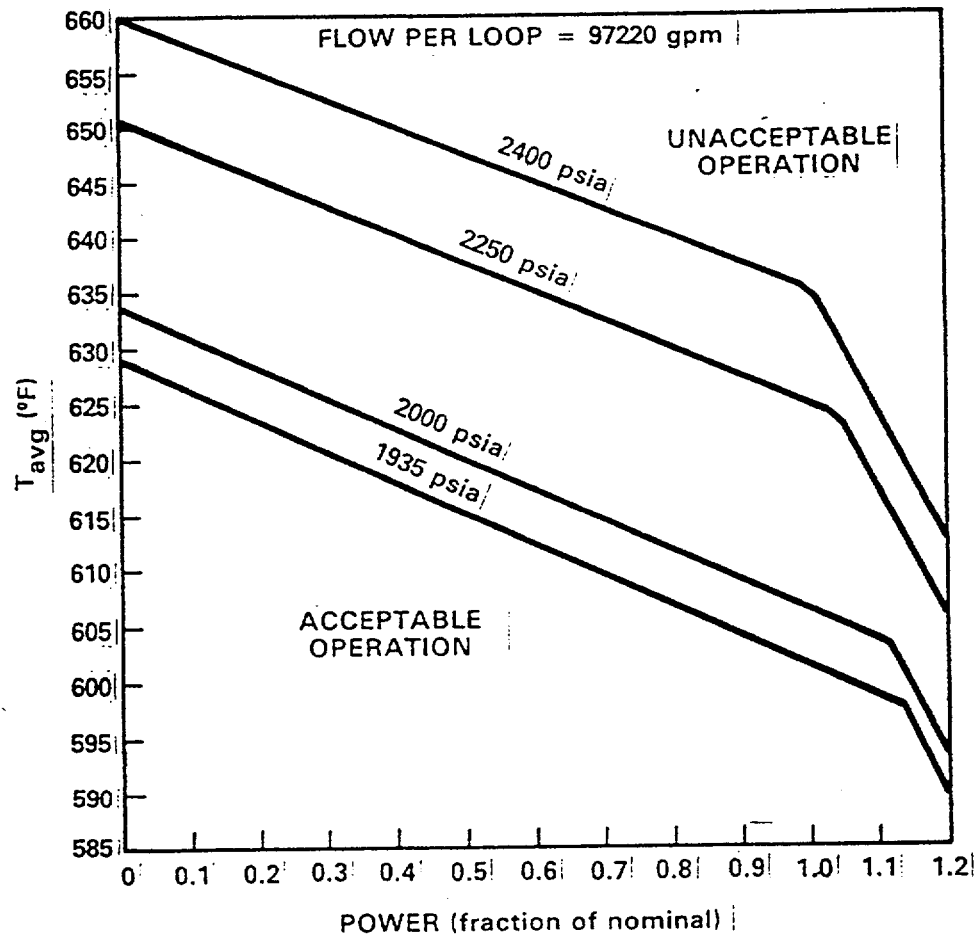


FIGURE 2.1-1

UNITS 1 AND 2

REACTOR CORE SAFETY LIMIT - FOUR LOOPS IN OPERATION

TABLE 2.2-1

## REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

FUNCTIONAL UNIT	TRIP SETPOINT	ALLOWABLE VALUES
1. Manual Reactor Trip	N.A.	N.A.
2. Power Range, Neutron Flux	Low Setpoint $\leq$ 25% of RATED THERMAL POWER High Setpoint $\leq$ 109% of RATED THERMAL POWER	Low Setpoint $\leq$ 26% of RATED THERMAL POWER High Setpoint $\leq$ 110% of RATED THERMAL POWER
3. Power Range, Neutron Flux, High Positive Rate	$\leq$ 5% of RATED THERMAL POWER with a time constant $\geq$ 2 seconds	$\leq$ 5.5% of RATED THERMAL POWER with a time constant $\geq$ 2 seconds
4. Power Range, Neutron Flux, High Negative Rate	$\leq$ 5% of RATED THERMAL POWER with a time constant $\geq$ 2 seconds	$\leq$ 5.5% of RATED THERMAL POWER with a time constant $\geq$ 2 seconds
5. Intermediate Range, Neutron Flux	$\leq$ 25% of RATED THERMAL POWER	$\leq$ 30% of RATED THERMAL POWER
6. Source Range, Neutron Flux	$\leq$ $10^5$ counts per second	$\leq$ $1.3 \times 10^5$ counts per second
7. Overtemperature $\Delta T$	See Note 1	See Note 3
8. Overpower $\Delta T$	See Note 2	See Note 3
9. Pressurizer Pressure--Low	$\geq$ 1945 psig	$\geq$ 1935 psig
10. Pressurizer Pressure--High	$\leq$ 2385 psig	$\leq$ 2395 psig
11. Pressurizer Water Level--High	$\leq$ 92% of instrument span	$\leq$ 93% of instrument span
12. Low Reactor Coolant Flow	$\geq$ 90% of design flow per loop*	$\geq$ 89% of design flow per loop*

\*Design flow is 97,220 gpm per loop.

McGUIRE - UNITS 1 and 2

2-5

Amendment No. 43 (Unit 1)  
Amendment No. 24 (Unit 2)

TABLE 2.2-1 (Continued)

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

<u>FUNCTIONAL UNIT</u>	<u>TRIP SETPOINT</u>	<u>ALLOWABLE VALUES</u>
13. Steam Generator Water Level--Low-Low	$\geq 12\%$ of span from 0 to 30% of RATED THERMAL POWER, increasing linearly to $\geq 40\%$ of span at 100% of RATED THERMAL POWER	$\geq 11\%$ of span from 0 to 30% of RATED THERMAL POWER, increasing to 39.0% of span at 100% of RATED THERMAL POWER.
14. Undervoltage-Reactor Coolant Pumps	$\geq 5082$ volts-each bus	$\geq 5016$ volts-each bus
15. Underfrequency-Reactor Coolant Pumps	$\geq 56.4$ Hz - each bus	$\geq 55.9$ Hz - each bus
16. Turbine Trip		
a. Low Trip System Pressure	$\geq 45$ psig	$\geq 42$ psig
b. Turbine Stop Valve Closure	$\geq 1\%$ open	$\geq 1\%$ open
17. Safety Injection Input from ESF	N.A.	N.A.
18. Reactor Trip System Interlocks		
a. Intermediate Range Neutron Flux, P-6, Enable Block Source Range Reactor Trip	$\geq 1 \times 10^{-10}$ amps	$\geq 6 \times 10^{-11}$ amps
b. Low Power Reactor Trips Block, P-7		
1) P-10 Input	10% of RATED THERMAL POWER	$> 9\%$ , $< 11\%$ of RATED THERMAL POWER
2) P-13 Input	$< 10\%$ RTP Turbine Impulse Pressure Equivalent	$< 11\%$ RTP Turbine Impulse Pressure Equivalent

TABLE 2.2-1 (Continued)

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTSNOTATIONNOTE 1: OVERTEMPERATURE  $\Delta T$ 

$$\Delta T \left( \frac{1 + \tau_1 S}{1 + \tau_2 S} \right) \left( \frac{1}{1 + \tau_3 S} \right) \leq \Delta T_o \left\{ K_1 - K_2 \left( \frac{1 + \tau_4 S}{1 + \tau_5 S} \right) \left[ T \left( \frac{1}{1 + \tau_6 S} \right) - T' \right] + K_3 (P - P') - f_1(\Delta I) \right\}$$

Where:  $\Delta T$  = Measured  $\Delta T$  by RTD Manifold Instrumentation, $\frac{1 + \tau_1 S}{1 + \tau_2 S}$  = Lead-lag compensator on measured  $\Delta T$ , $\tau_1, \tau_2$  = Time constants utilized in the lead-lag controller for  $\Delta T$ ,  $\tau_1 \geq 8$  sec.,  $\tau_2 \leq 3$  sec., $\frac{1}{1 + \tau_3 S}$  = Lag compensator on measured  $\Delta T$ , $\tau_3$  = Time constants utilized in the lag compensator for  $\Delta T$ ,  $\tau_3 \leq 6$  sec. $\Delta T_o$  = Indicated  $\Delta T$  at RATED THERMAL POWER, $K_1 \leq 1.200$ , $K_2 = 0.0222$  $\frac{1 + \tau_4 S}{1 + \tau_5 S}$  = The function generated by the lead-lag controller for  $T_{avg}$  dynamic compensation, $\tau_4, \tau_5$  = Time constants utilized in the lead-lag controller for  $T_{avg}$ ,  $\tau_4 \geq 28$  sec.,  $\tau_5 \leq 4$  sec., $T$  = Average temperature, °F, $\frac{1}{1 + \tau_6 S}$  = Lag compensator on measured  $T_{avg}$ ,

TABLE 2.2-1 (Continued)

REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS

NOTATION (Continued)

NOTE 1: (Continued)

$\tau_6$	=	Time constant utilized in the measured $T_{avg}$ lag compensator, $\tau_6 \leq 6$ sec
$T'$	=	$\leq 588.2^\circ\text{F}$ Reference $T_{avg}$ at RATED THERMAL POWER,
$K_3$	=	0.001095,
$P$	=	Pressurizer pressure, psig,
$P'$	=	2235 psig (Nominal RCS operating pressure),
$S$	=	Laplace transform operator, $\text{sec}^{-1}$ ,

and  $f_1(\Delta I)$  is a function of the indicated difference between top and bottom detectors of the power-range nuclear ion chambers; with gains to be selected based on measured instrument response during plant startup tests such that:

- (i) for  $q_t - q_b$  between -29% and +9.0%;  $f_1(\Delta I) = 0$ , where  $q_t$  and  $q_b$  are percent RATED THERMAL POWER in the top and bottom halves of the core respectively, and  $q_t + q_b$  is total THERMAL POWER in percent of RATED THERMAL POWER;
- (ii) for each percent that the magnitude of  $q_t - q_b$  exceeds -29%, the  $\Delta T$  Trip Setpoint shall be automatically reduced by 3.151% of its value at RATED THERMAL POWER; and
- (iii) for each percent that the magnitude of  $q_t - q_b$  exceeds +9.0%, the  $\Delta T$  Trip Setpoint shall be automatically reduced by 1.50% of its value at RATED THERMAL POWER.

TABLE 2.2-1 (Continued)  
REACTOR TRIP SYSTEM INSTRUMENTATION TRIP SETPOINTS  
NOTATION (Continued)

NOTE 2: OVERPOWER  $\Delta T$

$$\Delta T \left( \frac{1 + \tau_1 S}{1 + \tau_2 S} \right) \left( \frac{1}{1 + \tau_3 S} \right) \leq \Delta T_o \left\{ K_4 - K_5 \left( \frac{\tau_7 S}{1 + \tau_7 S} \right) \left( \frac{1}{1 + \tau_6 S} \right) T - K_6 \left[ T \left( \frac{1}{1 + \tau_6 S} \right) - T'' \right] - f_2(\Delta I) \right\}$$

Where:  $\Delta T$  = As defined in Note 1,

$\frac{1 + \tau_1 S}{1 + \tau_2 S}$  = As defined in Note 1

$\tau_1, \tau_2$  = As defined in Note 1

$\frac{1}{1 + \tau_3 S}$  = As defined in Note 1,

$\Delta T_o$  = As defined in Note 1,

$K_4$   $\leq$  1.0900,

$K_5$  = 0.02/°F for increasing average temperature and 0 for decreasing average temperature,

$\frac{\tau_7 S}{1 + \tau_7 S}$  = The function generated by the rate-lag controller for  $T_{avg}$  dynamic compensation,

$\tau_7$  = Time constant utilized in the rate-lag controller for  $T_{avg}$ ,  $\tau_7 \geq 5$  sec,

$\frac{1}{1 + \tau_6 S}$  = As defined in Note 1,

$\tau_6$  = As defined in Note 1,

$K_6$  = 0.00169/°F for  $T > T''$  and  $K_6 = 0$  for  $T \leq T''$ ,

### 3/4.2 POWER DISTRIBUTION LIMITS

#### 3/4.2.1 AXIAL FLUX DIFFERENCE (AFD)

##### LIMITING CONDITION FOR OPERATION

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3.2.1 The indicated AXIAL FLUX DIFFERENCE (AFD) shall be maintained within:

- a. the allowed operational space defined by Figure 3.2-1 for RAOC operation, or
- b. within a  $\pm 5$  percent target band about the target flux difference during base load operation.

APPLICABILITY: MODE 1 above 50% of RATED THERMAL POWER\*.

##### ACTION:

- a. For RAOC operation with the indicated AFD outside of the Figure 3.2-1 limits,
  1. Either restore the indicated AFD to within the Figure 3.2-1 limits within 15 minutes, or
  2. Reduce THERMAL POWER to less than 50% of RATED THERMAL POWER within 30 minutes and reduce the Power Range Neutron Flux - High Trip setpoints to less than or equal to 55% of RATED THERMAL POWER within the next 4 hours.
- b. For Base Load operation above  $APL^{ND**}$  with the indicated AXIAL FLUX DIFFERENCE outside of the applicable target band about the target flux difference:
  1. Either restore the indicated AFD to within the target band limits within 15 minutes, or
  2. Reduce THERMAL POWER to less than  $APL^{ND}$  of RATED THERMAL POWER and discontinue Base Load operation within 30 minutes.
- c. THERMAL POWER shall not be increased above 50% of RATED THERMAL POWER unless the indicated AFD is within the Figure 3.2-1 limits.

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\*See Special Test Exception 3.10.2.

\*\* $APL^{ND}$  is the minimum allowable power level for base load operation and will be provided in the Peaking Factor Limit Report per Specification 6.9.1.9.

## POWER DISTRIBUTION LIMITS

### 3/4.2.2 HEAT FLUX HOT CHANNEL FACTOR - $F_Q(Z)$

#### LIMITING CONDITION FOR OPERATION

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3.2.2  $F_Q(Z)$  shall be limited by the following relationship:

$$F_Q(Z) \leq \frac{[2.26]}{P} [K(Z)] \text{ for } P > 0.5$$

$$F_Q(Z) \leq \frac{[2.26]}{0.5} [K(Z)] \text{ for } P \leq 0.5$$

Where:  $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$ ,

and  $K(Z)$  is the function obtained from Figure 3.2-2 for a given core height location.

APPLICABILITY: MODE 1.

#### ACTION:

With  $F_Q(Z)$  exceeding its limit:

- a. Reduce THERMAL POWER at least 1% for each 1%  $F_Q(Z)$  exceeds the limit within 15 minutes and similarly reduce the Power Range Neutron Flux-High Trip Setpoints within the next 4 hours; POWER OPERATION may proceed for up to a total of 72 hours; subsequent POWER OPERATION may proceed provided the Overpower Delta T Trip Setpoints (value of  $K_4$ ) have been reduced at least 1% (in  $\Delta T$  span) for each 1%  $F_Q(Z)$  exceeds the limit; and
- b. Identify and correct the cause of the out-of-limit condition prior to increasing THERMAL POWER above the reduced limit required by ACTION a., above; THERMAL POWER may then be increased provided  $F_Q(Z)$  is demonstrated through incore mapping to be within its limit.



## POWER DISTRIBUTION LIMITS

### SURVEILLANCE REQUIREMENTS

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4.2.2.1 The provisions of Specification 4.0.4 are not applicable.

4.2.2.2 For RAOC operation,  $F_Q(z)$  shall be evaluated to determine if  $F_Q(z)$  is within its limit by:

- a. Using the movable incore detectors to obtain a power distribution map at any THERMAL POWER greater than 5% of RATED THERMAL POWER.
- b. Increasing the measured  $F_Q(z)$  component of the power distribution map by 3% to account for manufacturing tolerances and further increasing the value by 5% to account for measurement uncertainties. Verify the requirements of Specification 3.2.2 are satisfied.

- c. Satisfying the following relationship:

$$F_Q^M(z) \leq \frac{2.26}{P \times W(z)} \times K(z) \text{ for } P > 0.5$$

$$F_Q^M(z) \leq \frac{2.26}{W(z) \times 0.5} \times K(z) \text{ for } P \leq 0.5$$

where  $F_Q^M(z)$  is the measured  $F_Q(z)$  increased by the allowances for manufacturing tolerances and measurement uncertainty, 2.26 is the  $F_Q$  limit,  $K(z)$  is given in Figure 3.2-2,  $P$  is the relative THERMAL POWER, and  $W(z)$  is the cycle dependent function that accounts for power distribution transients encountered during normal operation. This function is given in the Peaking Factor Limit Report as per Specification 6.9.1.9.

- d. Measuring  $F_Q^M(z)$  according to the following schedule:

1. Upon achieving equilibrium conditions after exceeding by 10% or more of RATED THERMAL POWER, the THERMAL POWER at which  $F_Q(z)$  was last determined,\* or
2. At least once per 31 Effective Full Power Days, whichever occurs first.

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\*During power escalation at the beginning of each cycle, power level may be increased until a power level for extended operation has been achieved and a power distribution map obtained.

## POWER DISTRIBUTION LIMITS

### SURVEILLANCE REQUIREMENTS (Continued)

- e. With measurements indicating maximum  $\left( \frac{F_Q^M(z)}{K(z)} \right)$  over  $z$  has increased since the previous determination of  $F_Q^M(z)$  either of the following actions shall be taken:
- 1)  $F_Q^M(z)$  shall be increased by 2% over that specified in Specification 4.2.2.2c. or
  - 2)  $F_Q^M(z)$  shall be measured at least once per 7 Effective Full Power Days until two successive maps indicate that maximum  $\left( \frac{F_Q^M(z)}{K(z)} \right)$  is not increasing over  $z$ .
- f. With the relationships specified in Specification 4.2.2.2c. above not being satisfied:
- 1) Calculate the percent  $F_Q(z)$  exceeds its limit by the following expression:  
$$\left\{ \left( \text{maximum over } z \left[ \frac{F_Q^M(z) \times W(z)}{\frac{2.26}{P} \times K(z)} \right] \right)^{-1} \right\} \times 100 \quad \text{for } P \geq 0.5$$
  
$$\left\{ \left( \text{maximum over } z \left[ \frac{F_Q^M(z) \times W(z)}{\frac{2.26}{0.5} \times K(z)} \right] \right)^{-1} \right\} \times 100 \quad \text{for } P < 0.5$$
  - 2) One of the following actions shall be taken:
    - a) Within 15 minutes, control the AFD to within new AFD limits which are determined by reducing the AFD limits of 3.2-1 by 1% AFD for each percent  $F_Q(z)$  exceeds its limits as determined in Specification 4.2.2.2f.1). Within 8 hours, reset the AFD alarm setpoints to these modified limits, or
    - b) Comply with the requirements of Specification 3.2.2 for  $F_Q(z)$  exceeding its limit by the percent calculated above, or
    - c) Verify that the requirements of Specification 4.2.2.3 for Base Load operation are satisfied and enter Base Load operation.

## POWER DISTRIBUTION LIMITS

### SURVEILLANCE REQUIREMENTS (Continued)

- g. The limits specified in Specifications 4.2.2.2c, 4.2.2.2e., and 4.2.2.2f. above are not applicable in the following core plane regions:
1. Lower core region from 0 to 15%, inclusive.
  2. Upper core region from 85 to 100%, inclusive.

4.2.2.3 Base Load operation is permitted at powers above  $APL^{ND}$  if the following conditions are satisfied:

- a. Prior to entering Base Load operation, maintain THERMAL POWER above  $APL^{ND}$  and less than or equal to that allowed by Specification 4.2.2.2 for at least the previous 24 hours. Maintain Base Load operation surveillance (AFD within  $\pm 5\%$  of target flux difference) during this time period. Base Load operation is then permitted providing THERMAL POWER is maintained between  $APL^{ND}$  and  $APL^{BL}$  or between  $APL^{ND}$  and 100% (whichever is most limiting) and  $F_Q$  surveillance is maintained pursuant to Specification 4.2.2.4.  $APL^{BL}$  is defined as:

$$APL^{BL} = \text{minimum over } Z \left[ \frac{(2.26 \times K(Z))}{F_Q^M(Z) \times W(Z)_{BL}} \right] \times 100\%$$

where:  $F_Q^M(z)$  is the measured  $F_Q(z)$  increased by the allowances for manufacturing tolerances and measurement uncertainty. The  $F_Q$  limit is 2.26.  $K(z)$  is given in Figure 3.2-2.  $W(z)_{BL}$  is the cycle dependent function that accounts for limited power distribution transients encountered during base load operation. The function is given in the Peaking Factor Limit Report as per Specification 6.9.1.9.

- b. During Base Load operation, if the THERMAL POWER is decreased below  $APL^{ND}$  then the conditions of 4.2.2.3.a shall be satisfied before re-entering Base Load operation.

4.2.2.4 During Base Load Operation  $F_Q(Z)$  shall be evaluated to determine if  $F_Q(Z)$  is within its limit by:

- a. Using the movable incore detectors to obtain a power distribution map at any THERMAL POWER above  $APL^{ND}$ .
- b. Increasing the measured  $F_Q(Z)$  component of the power distribution map by 3% to account for manufacturing tolerances and further increasing the value by 5% to account for measurement uncertainties. Verify the requirements of Specification 3.2.2 are satisfied.

## POWER DISTRIBUTION LIMITS

### SURVEILLANCE REQUIREMENTS (Continued)

- c. Satisfying the following relationship:

$$F_Q^M(Z) \leq \frac{2.26 \times K(Z)}{P \times W(Z)_{BL}} \text{ for } P > APL^{ND}$$

where:  $F_Q^M(Z)$  is the measured  $F_Q(Z)$ . The  $F_Q$  limit is 2.26.

$K(Z)$  is given in Figure 3.2-2.  $P$  is the relative THERMAL POWER.  $W(Z)_{BL}$  is the cycle dependent function that accounts for limited power distribution transients encountered during normal operation. This function is given in the Peaking Factor Limit Report as per Specification 6.9.1.9.

- d. Measuring  $F_Q^M(Z)$  in conjunction with target flux difference determination according to the following schedule:
1. Prior to entering BASE LOAD operation after satisfying Section 4.2.2.3 unless a full core flux map has been taken in the previous 31 EFPD with the relative thermal power having been maintained above  $APL^{ND}$  for the 24 hours prior to mapping, and
  2. At least once per 31 effective full power days.
- e. With measurements indicating

$$\text{maximum } \left[ \frac{F_Q^M(Z)}{K(Z)} \right] \text{ over } Z$$

has increased since the previous determination  $F_Q^M(Z)$  either of the following actions shall be taken:

1.  $F_Q^M(Z)$  shall be increased by 2 percent over that specified in 4.2.2.4.c, or
2.  $F_Q^M(Z)$  shall be measured at least once per 7 EFPD until 2 successive maps indicate that

$$\text{maximum } \left[ \frac{F_Q^M(Z)}{K(Z)} \right] \text{ over } Z \text{ is not increasing.}$$

- f. With the relationship specified in 4.2.2.4.c above not being satisfied, either of the following actions shall be taken:
1. Place the core in an equilibrium condition where the limit in 4.2.2.2.c is satisfied, and remeasure  $F_Q^M(Z)$ , or

## POWER DISTRIBUTION LIMITS

### SURVEILLANCE REQUIREMENTS (Continued)

2. Comply with the requirements of Specification 3.2.2 for  $F_Q(Z)$  exceeding its limit by the percent calculated with the following expression:

$$\left[ \left( \max. \text{ over } z \text{ of } \left[ \frac{F_Q^M(Z) \times W(Z)_{BL}}{\frac{2.26}{P} \times K(Z)} \right] \right) - 1 \right] \times 100 \text{ for } P \geq APL^{ND}$$

- g. The limits specified in 4.2.2.4.c, 4.2.2.4.e, and 4.2.2.4.f above are not applicable in the following core plan regions:
    1. Lower core region 0 to 15 percent, inclusive.
    2. Upper core region 85 to 100 percent, inclusive.
- 4.2.2.5 When  $F_Q(Z)$  is measured for reasons other than meeting the requirements of specification 4.2.2.2 an overall measured  $F_Q(z)$  shall be obtained from a power distribution map and increased by 3% to account for manufacturing tolerances and further increased by 5% to account for measurement uncertainty.

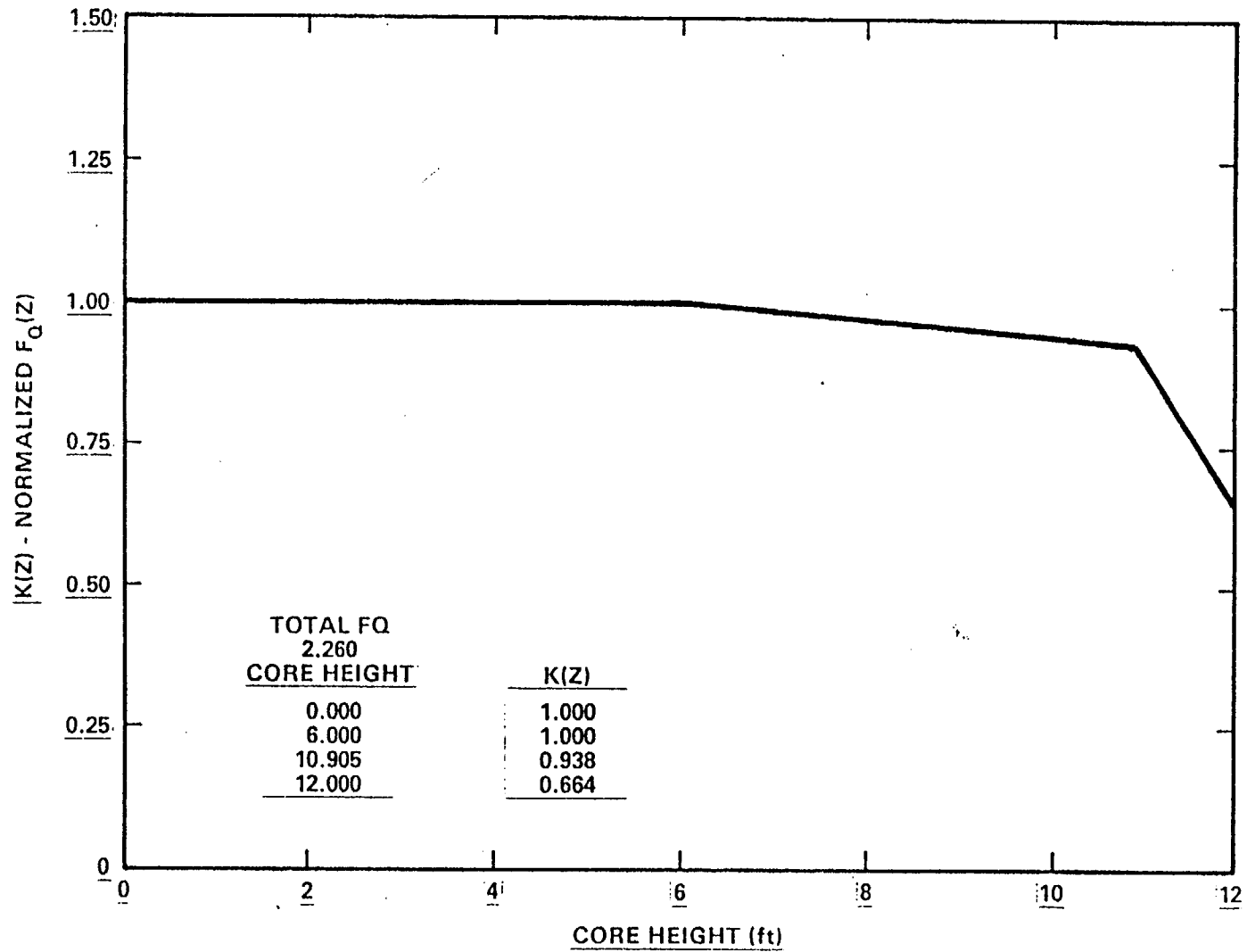


FIGURE 3.2-2  
 $K(Z) - \text{NORMALIZED } F_Q(Z)$  AS A FUNCTION OF CORE HEIGHT

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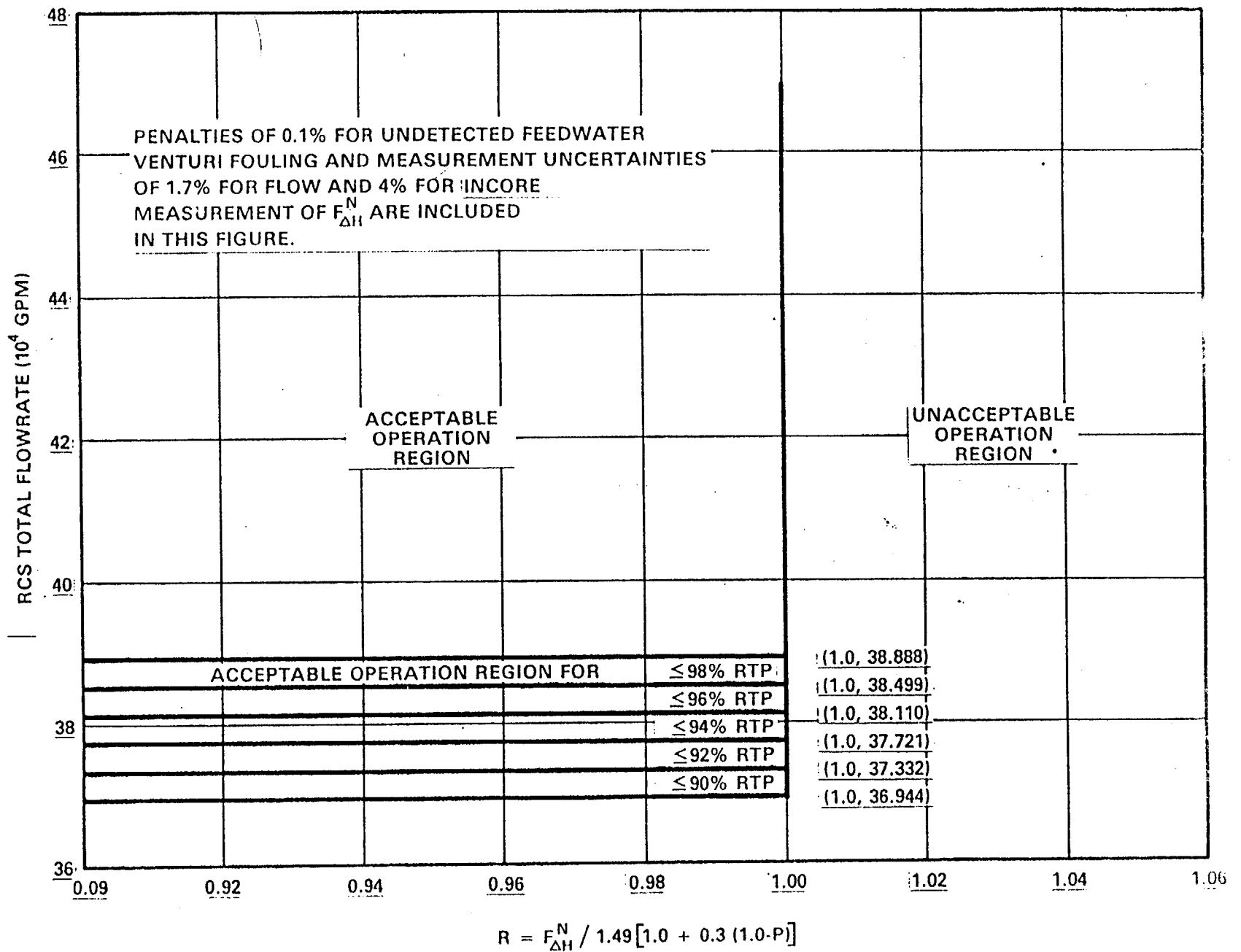


Figure 3.2-3 RCS FLOW RATE VERSUS R - FOUR LOOPS IN OPERATION

TABLE 3.3-2

REACTOR TRIP SYSTEM INSTRUMENTATION RESPONSE TIMES

<u>FUNCTIONAL UNIT</u>	<u>RESPONSE TIME</u>
1. Manual Reactor Trip	N.A.
2. Power Range, Neutron Flux	$\leq 0.5$ second*
3. Power Range, Neutron Flux, High Positive Rate	N.A.
4. Power Range, Neutron Flux, High Negative Rate	$\leq 0.5$ second*
5. Intermediate Range, Neutron Flux	N.A.
6. Source Range, Neutron Flux	N.A.
7. Overtemperature $\Delta T$	$\leq 8.0$ seconds*
8. Overpower $\Delta T$	$\leq 8.0$ seconds*
9. Pressurizer Pressure--Low	$\leq 2.0$ seconds
10. Pressurizer Pressure--High	$\leq 2.0$ seconds
11. Pressurizer Water Level--High	N.A.

\* Neutron detectors are exempt from response time testing. Response time of the neutron flux signal portion of the channel shall be measured from detector output or input of first electronic component in channel.

TABLE 3.3-2 (Continued)

REACTOR TRIP SYSTEM INSTRUMENTATION RESPONSE TIMES

<u>FUNCTIONAL UNIT</u>	<u>RESPONSE TIME</u>
12. Low Reactor Coolant Flow	
a. Single Loop (Above P-8)	≤ 1.0 second
b. Two Loops (Above P-7 and below P-8)	≤ 1.0 second
13. Steam Generator Water Level--Low-Low	≤ 3.5 seconds
14. Undervoltage-Reactor Coolant Pumps	< 1.5 seconds
15. Underfrequency-Reactor Coolant Pumps	< 0.6 second
16. Turbine Trip	
a. Low Fluid Oil Pressure	N.A.
b. Turbine Stop Valve Closure	N.A.
17. Safety Injection Input from ESF	N.A.
18. Reactor Trip System Interlocks	N.A.
19. Reactor Trip Breakers	N.A.
20. Automatic Trip and Interlock Logic	N.A.

TABLE 3.3-4 (Continued)

ENGINEERED SAFETY FEATURES ACTUATION SYSTEM INSTRUMENTATION TRIP SETPOINTS

<u>FUNCTIONAL UNIT</u>	<u>TRIP SETPOINT</u>	<u>ALLOWABLE VALUES</u>
7. Auxiliary Feedwater		
a. Manual Initiation	N.A.	N.A.
b. Automatic Actuation Logic and Actuation Relays	N.A.	N.A.
c. Steam Generator Water Level--Low-Low		
1) Start Motor-Driven Pumps	> 12% of span from 0 to 30% of RATED THERMAL POWER, increasing linearly to > 40.0% of span at 100% of RATED THERMAL POWER.	> 11% of span from 0 to 30% of RATED THERMAL POWER, increasing linearly to > 39.0% of span at 100% of RATED THERMAL POWER.
2) Start Turbine-Driven Pumps	> 12% of span from 0 to 30% of RATED THERMAL POWER, increasing linearly to > 40.0% of span at 100% of RATED THERMAL POWER.	> 11% of span from 0 to 30% of RATED THERMAL POWER, increasing linearly to > 39.0% of span at 100% of RATED THERMAL POWER.
d. Auxiliary Feedwater Suction Pressure - Low (Suction Supply Automatic Realignment)	> 2 psig	> 1 psig
e. Safety Injection - Start Motor-Driven Pumps	See Item 1. above for all Safety Injection Trip Setpoints and Allowable Values	
f. Station Blackout - Start Motor-Driven Pumps and Turbine-Driven Pump	3464 $\pm$ 173 volts with a 8.5 $\pm$ 0.5 second time delay	> 3200 volts
g. Trip of Main Feedwater Pumps - Start Motor-Driven Pumps	N.A.	N.A.

### 3/4.2 POWER DISTRIBUTION LIMITS

#### BASES

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The specifications of this section provide assurance of fuel integrity during Condition I (Normal Operation) and II (Incidents of Moderate Frequency) events by: (1) maintaining the calculated DNBR in the core at or above the design limit during normal operation and in short-term transients, and (2) limiting the fission gas release, fuel pellet temperature, and cladding mechanical properties to within assumed design criteria. In addition, limiting the peak linear power density during Condition I events provides assurance that the initial conditions assumed for the LOCA analyses are met and the ECCS acceptance criteria limit of 2200°F is not exceeded.

The definitions of certain hot channel and peaking factors as used in these specifications are as follows:

- $F_Q(Z)$  Heat Flux Hot Channel Factor, is defined as the maximum local heat flux on the surface of a fuel rod at core elevation Z divided by the average fuel rod heat flux, allowing for manufacturing tolerances on fuel pellets and rods;
- $F_{\Delta H}^N$  Nuclear Enthalpy Rise Hot Channel Factor, is defined as the ratio of the integral of linear power along the rod with the highest integrated power to the average rod power.

#### 3/4.2.1 AXIAL FLUX DIFFERENCE

The limits on AXIAL FLUX DIFFERENCE (AFD) assure that the  $F_Q(Z)$  upper bound envelope of 2.26 times the normalized axial peaking factor is not exceeded during either normal operation or in the event of xenon redistribution following power changes.

Target flux difference is determined at equilibrium xenon conditions. The full-length rods may be positioned within the core in accordance with their respective insertion limits and should be inserted near their normal position for steady-state operation at high power levels. The value of the target flux difference obtained under these conditions divided by the fraction of RATED THERMAL POWER is the target flux difference at RATED THERMAL POWER for the associated core burnup conditions. Target flux differences for other THERMAL POWER levels are obtained by multiplying the RATED THERMAL POWER value by the appropriate fractional THERMAL POWER level. The periodic updating of the target flux difference value is necessary to reflect core burnup considerations.

## POWER DISTRIBUTION LIMITS

### BASES

#### AXIAL FLUX DIFFERENCE (Continued)

At power levels below  $APL^{ND}$ , the limits on AFD are defined by Figures 3.2-1, i.e. that defined by the RAOC operating procedure and limits. These limits were calculated in a manner such that expected operational transients, e.g. load follow operations, would not result in the AFD deviating outside of those limits. However, in the event such a deviation occurs, the short period of time allowed outside of the limits at reduced power levels will not result in significant xenon redistribution such that the envelope of peaking factors would change sufficiently to prevent operation in the vicinity of the  $APL^{ND}$  power level.

At power levels greater than  $APL^{ND}$ , two modes of operation are permissible; 1) RAOC, the AFD limit of which are defined by Figure 3.2-1, and 2) Base Load operation, which is defined as the maintenance of the AFD within a  $\pm 5\%$  band about a target value. The RAOC operating procedure above  $APL^{ND}$  is the same as that defined for operation below  $APL^{ND}$ . However, it is possible when following extended load following maneuvers that the AFD limits may result in restrictions in the maximum allowed power or AFD in order to guarantee operation with  $F_Q(z)$  less than its limiting value. To allow operation at the maximum permissible value, the Base Load operating procedure restricts the indicated AFD to relatively small target band and power swings (AFD target band of  $\pm 5\%$ ,  $APL^{ND} \leq \text{power} \leq APL^{BL}$  or 100% Rated Thermal Power, whichever is lower). For Base Load operation, it is expected that the plant will operate within the target band. Operation outside of the target band for the short time period allowed will not result in significant xenon redistribution such that the envelope of peaking factors would change sufficiently to prohibit continued operation in the power region defined above. To assure there is no residual xenon redistribution impact from past operation on the Base Load operation, a 24 hour waiting period at a power level above  $APL^{ND}$  and allowed by RAOC is necessary. During this time period load changes and rod motion are restricted to that allowed by the Base Load procedure. After the waiting period extended Base Load operation is permissible.

The computer determines the one minute average of each of the OPERABLE excore detector outputs and provides an alarm message immediately if the AFD for at least 2 of 4 or 2 of 3 OPERABLE excore channels are: 1) outside the allowed  $\Delta I$  power operating space (for RAOC operation), or 2) outside the allowed  $\Delta I$  target band (for Base Load operation). These alarms are active when power is greater than: 1) 50% of RATED THERMAL POWER (for RAOC operation), or 2)  $APL^{ND}$  (for Base Load operation). Penalty deviation minutes for Base Load operation are not accumulated based on the short period of time during which operation outside of the target band is allowed.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

SAFETY EVALUATION REPORT

RELATED TO AMENDMENT NO. 43 TO FACILITY OPERATING LICENSE NPF-9

AND TO AMENDMENT NO. 24 TO FACILITY OPERATING LICENSE NPF-17

DUKE POWER COMPANY

MCGUIRE NUCLEAR STATION, UNITS 1 AND 2

I. INTRODUCTION

By letter dated January 11, 1985, Duke Power Company (the licensee) requested changes to Technical Specifications to reflect the second in a series of refueling stages associated with the continuing transition to the use of optimized fuel assemblies at McGuire Nuclear Station, Unit 1. That transition began with the first Unit 1 refueling for fuel Cycle 2 which was authorized April 20, 1984, by License Amendment 32. Unit 1, Cycle 2 has now completed operation with a transition core consisting of approximately 1/3 Westinghouse 17 x 17 Optimized Fuel Assemblies (OFAs) and 2/3 Westinghouse 17 x 17 low-parasitic fuel assemblies (STDs). Unit 2 began the same transition with its first refueling which was authorized March 22, 1985, by License Amendment 23. During the present refueling outage for Unit 1 (Cycle 3), the licensee plans to replace approximately another 1/3 of the original total STDs with OFAs. The transition will continue with future reloads until an all OFA fueled core is achieved.

Some of the changes requested in the January 11, 1985, submittal (i.e., those in Appendix A of Attachment 2A thereto) repeated requests contained in an earlier licensee's submittal for Unit 2/Cycle 2 OFA reload which was under staff review at that time. Those changes have been approved by Unit 1, Amendment 42 (issued concurrently with Unit 2, Amendment 23), and therefore are not discussed here.

Changes in content of technical specifications addressed by this amendment are limited to Unit 1. Changes to Unit 2 specifications by this amendment are administrative changes which eliminate the distinctions between units within the common document.

II. EVALUATION

The licensee's submittal of January 11, 1985, requested changes to the Technical Specifications consistent with the design and safety evaluations presented in an accompanying report entitled Reload Safety Evaluation (RSE), McGuire Nuclear Station Unit 1 Cycle 3. All change requests and supporting analyses within that submittal have been previously reviewed by the staff based upon previous licensee submittals for (1) the generic transition to OFA loadings (reference 1) and the Unit 1 first reload (reference 2), or for (2) a corresponding change for the Unit 2 first reload (reference 3). Although under review at the time of the January 11, 1985, submittal, the Unit 2 first reload was subsequently approved by Unit 2 Amendment 23.

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### Unit 1 Amendment 32

By Unit 1 Amendment 32 which authorized Technical Specification changes for the first reload, the NRC approved the OFA transition licensing submittal (reference 1) which justified the compatibility of the OFA design with the STD design in a mixed STD-OFA (transition) core as well as a full OFA core. That submittal contained fuel design, nuclear design, and thermal-hydraulic design evaluations which, except as discussed below for core design flow, are applicable to the Unit 1 Cycle 3 reload.

The core nuclear parameters for the Unit 1 Cycle 3 reload fall within the bounds used in the safety analyses submitted for the generic OFA transition licensing and new transient and accident analyses are not required because of these parameters.

### Unit 2 Amendment 23

The licensee's Unit 1 Cycle 3 reload evaluation does contain a reevaluation of transients and accidents, including a new LOCA analysis, because of a reduction in core thermal design relative to the generic OFA analyses. These, however, are identical to those reevaluated for the Unit 2 Cycle 2 reload and approved by Unit 2 Amendment 23.

The generic OFA transition submittal assumed a thermal design flow (TDF) of 386,000 gpm. For Unit 1 Cycle 3, the TDF will be 382,000 gpm as was the value for Unit 2 Cycle 2. As a result of this 1 percent reduction in core flow, all relevant transient and accident analyses were reevaluated and, when necessary, reanalyzed. Also, departure from nucleate boiling (DNB) and non-DNB limits were evaluated and protection system setpoints and time constants were reviewed, recalculated, and changed where necessary.

The reexamination verified that the core DNB limits are unchanged from the generic OFA report and the DNB basis is met for all relevant transients. The Technical Specification limits relating to DNB remain unchanged but as with Unit 2 Cycle 2, the vessel exit boiling limits become more restrictive.

Each event in which non-DNB limits are of interest was also reexamined.

The control rod withdrawal at zero power, loss of load, steamline break and locked rotor events were reexamined to verify that fuel and clad temperature and system pressure changes (which were all small) would remain within limits. For the steamline break this was determined via conclusions that the return to power was less severe. The loss of feedwater/station blackout, rupture of main feedwater line, and limiting control rod ejection events were reanalyzed with reduced flow and found to fall within limits. The primary events for overtemperature and over-power  $\Delta T$  trip protection, control rod withdrawal at power and small steamline breaks, were reanalyzed using new setpoints and time constants and met DNB limits.



For the loss of feedwater/station blackout and rupture of main feedwater line events the steam generator level low-low setpoint used a revised value in the reanalysis, and these values are in the new Technical Specifications.

The new LOCA analysis used the reduced flow value.

Our review of this reexamination has concluded that the events correspond to those which were previously reviewed and approved for Unit 2 Cycle 2 and are applicable for Unit 1 Cycle 3, that a suitable examination of the effects of the decreased flow has been carried out and, with the related review of the Technical Specifications, appropriate core limits will be maintained.

#### Technical Specifications

A number of Technical Specification changes are proposed for the Unit 1, Cycle 3 reload operation. The Unit 1 changes are those presented in Attachment 1 to the January 11, 1985, submittal. These changes are the same as (or have only minor administrative variations from) those which were reviewed and approved for Unit 2, Cycle 2. Accordingly, the changes eliminate distinction between units. This applies to both specification changes and corresponding bases changes. The staff has reviewed the proposed changes and finds them acceptable.

#### Technical Specification Changes

Figure 2.1-1a: The safety limits for DNB for Unit 1 have not further changed beyond the changes resulting from the use of OFA fuel and corresponding changes in analysis methodology discussed in Unit 1 Amendment 32 (Cycle 2), but the boiling limits are more restrictive because of the change in core flow reviewed and approved in the Unit 2 Cycle 2 Amendment.

Table 2.2-1: The change to a lower core flow, to the altered steam generator water level low-low setpoint, and to the overpower and over temperature  $\Delta T$  setpoints and time constants for Unit 1 are given in this table. These changes were approved as a result of the review of the analyses of the effects of the flow and setpoint changes on transients and accidents and the changes from using OFA fuel and the related methodology. The procedures and methodology for overpower, overtemperature  $\Delta T$  trip setpoint changes (Reference 4) are standard as used for all cycles of Westinghouse designed reactors approved by the staff and are acceptable.

Section 3/4.2.1 and Bases, Section 3/4.2.2 and Figure 3.2-2a: The change in the target band for the axial flux difference is due to the change from CAOC to RAOC and Base Load Operation. The change to an  $F_0$  of 2.26 is approved as a result of the approval of the LOCA analysis using this value. The change to Figure 3.2-2a reflects the change to an  $F_0$  of 2.26 using approved Westinghouse methodology for determining  $K(Z)$  as a function of  $F_0$ .

Figure 3.2-3a: The change reflects the elimination of the rod bow factor as in Unit 2 Cycle 2.

Table 3.3-2: The changes in response times reflect the changes in time constants as indicated in Table 2.2-1.

Table 3.3-4: The changes in setpoint for steam generator water level are the same as in Table 2.2-1.

### III. ENVIRONMENTAL CONSIDERATION

These amendments involve a change in use of facility components located within the restricted area as defined in 10 CFR Part 20 and changes in surveillance requirements. The staff has determined that the amendments involve no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite and that there is no significant increase in individual or cumulative occupational exposure. The Commission has previously issued a proposed finding that these amendments involve no significant hazards consideration, and there has been no public comment on such finding. Accordingly, the amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR Section 51.22(c)(9). Pursuant to 10 CFR 51.22(b) no environmental impact statement or environmental assessment need be prepared in connection with the issuance of these amendments.

### IV. CONCLUSION

The Commission made a proposed determination that the amendments involve no significant hazards consideration which was published in the Federal Register (50 FR 7985) on February 27, 1985, and consulted with the state of North Carolina. No public comments were received, and the state of North Carolina did not have any comments.

We have concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations, and the issuance of these amendments will not be inimical to the common defense and security or to the health and safety of the public.

### V. REFERENCES

1. Letter to E. G. Adensam (NRC) from H. B. Tucker (Duke Power) "McGuire Nuclear Station, Docket Nos. 50-369 and 50-370," November 14, 1983.
2. Letter to E. G. Adensam (NRC) from H. B. Tucker (Duke Power) "McGuire Nuclear Station, Docket Nos. 50-369 and 50-370, McGuire 1/Cycle 2 OFA Reload," December 12, 1983.

3. Letter to H. R. Denton (NRC) from H. B. Tucker (Duke Power) "McGuire Nuclear Station, Docket Nos. 50-369 and 50-370, McGuire 2/Cycle 2 OFA Reload," November 16, 1984.
4. S. L. Ellenberger, et al., "Design Basis for the Thermal Overpower  $\Delta T$  and Thermal Overtemperature  $\Delta T$  Trip Functions," WCAP-8745, March 1977.

Principal Contributors: Darl S. Hood, Licensing Branch No. 4, DL  
Laurence I. Kopp, Core Performance Branch, DSI

Dated: May 15, 1985

May 5, 1985

AMENDMENT NO. 43 TO FACILITY OPERATING LICENSE NPF-9 - McGUIRE NUCLEAR STATION, UNIT 1  
AMENDMENT NO. 24 TO FACILITY OPERATING LICENSE NPF-17 - McGUIRE NUCLEAR STATION, UNIT 2

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E. Adensam

J. Hopkins

M. Duncan

Attorney, OELD

R. Diggs, ADM

T. Barnhart (8)

E. L. Jordan, DEQA:I&E

L. J. Harmon, I&E File

D. Hood

B. Grimes

J. Partlow

L. Kopp

E. Butcher

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