

March 12, 1992

Docket No. 50-336

Distribution:

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Dear Mr. Opeka:

SUBJECT: ISSUANCE OF AMENDMENT (TAC NO. M80598)

The Commission has issued the enclosed Amendment No. 154 to Facility Operating License No. DPR-65 for Millstone Nuclear Power Station, Unit No. 2, in response to your application dated June 10, 1991.

The amendment changes the Technical Specification Shutdown Margin Surveillance Requirement, Section 4.10.1.2, such that, "Each CEA not fully inserted shall be demonstrated capable of full insertion when tripped from at least the 50% withdrawn position within 7 days prior to reducing the SHUTDOWN MARGIN to less than the limits of Specification 3.1.1.1." The prior specification specified 24 hours prior to reducing the SHUTDOWN MARGIN.

A copy of the related Safety Evaluation is also enclosed. The notice of issuance will be included in the Commission's biweekly Federal Register notice.

Sincerely,

/s/

Guy S. Vissing, Senior Project Manager  
Project Directorate I-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Enclosures:

- 1. Amendment No. 154 to DPR-65
- 2. Safety Evaluation

cc w/enclosures:

See next page

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Document Name: AMENDCEA

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NAME	:SNorris	:GVissing	:cn:JStolz	:GHill	:	:	:
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Mr. John F. Opeka  
Northeast Nuclear Energy Company

Millstone Nuclear Power Station  
Unit 2

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UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

NORTHEAST NUCLEAR ENERGY COMPANY

THE CONNECTICUT LIGHT AND POWER COMPANY

THE WESTERN MASSACHUSETTS ELECTRIC COMPANY

DOCKET NO. 50-336

MILLSTONE NUCLEAR POWER STATION, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 154  
License No. DPR-65

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Northeast Nuclear Energy Company, et al. (the licensee), dated June 10, 1991, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

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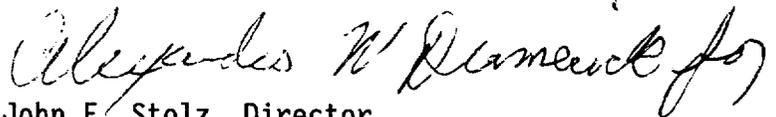
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. DPR-65 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendix A, as revised through Amendment No. 154, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of issuance, to be implemented within 30 days of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



John F. Stolz, Director  
Project Directorate I-4  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: March 12, 1992

stuck CEA is not significantly increased by the change. Second, there are no changes to core geometry between the time that the CEAs are tripped for the drop time measurements and the time that the shutdown margin limit would be suspended (up to 7 days) because the vessel head and all vessel internals would be in their final position and secured.

Since CEA drop timing tests will be performed within 7 days, with no changes made that would affect the capability of the CEA to trip within this time, the verification of CEA insertion prior to suspending shutdown margin is not required and the proposed extension to demonstrate CEA insertion capability from 24 hours to 7 days is acceptable.

### 3.0 STATE CONSULTATION

In accordance with the Commission's regulations, the Connecticut State official was notified of the proposed issuance of the amendment. The State official had no comments.

### 4.0 ENVIRONMENTAL CONSIDERATION

The amendment changes surveillance requirements. The NRC staff has determined that the amendment involves no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no significant increase in individual or cumulative occupational radiation exposure. The Commission has previously issued a proposed finding that the amendment involves no significant hazards consideration, and there has been no public comment on such finding (56 FR 31439). Accordingly, the amendment meets the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). Pursuant to 10 CFR 51.22(b) no environmental impact statement or environmental assessment need be prepared in connection with the issuance of the amendment.

### 5.0 CONCLUSION

The Commission has concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, (2) such activities will be conducted in compliance with the Commission's regulations, and (3) the issuance of the amendment will not be inimical to the common defense and security or to the health and safety of the public.

Principal Contributor: L. Kopp

Date: March 12, 1992

ATTACHMENT TO LICENSE AMENDMENT NO. 154

FACILITY OPERATING LICENSE NO. DPR-65

DOCKET NO. 50-336

Replace the following page of the Appendix A Technical Specifications with the enclosed page. The revised page is identified by amendment number and contains vertical lines indicating the areas of change.

Remove

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Insert

3/4 10-1

### 3.4.10 SPECIAL TEST EXCEPTIONS

#### SHUTDOWN MARGIN

#### LIMITING CONDITION FOR OPERATION

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3.10.1 The SHUTDOWN MARGIN requirement of Specification 3.1.1.1 may be suspended for measurement of CEA worth and shutdown margin provided reactivity equivalent to at least the highest estimated CEA worth is available for trip insertion from OPERABLE CEA(s).

APPLICABILITY: MODES 2 and 3.

#### ACTION:

- a. With any full length CEA not fully inserted and with less than the above reactivity equivalent available for trip insertion, within 15 minutes initiate and continue boration at > 40 gpm of boric acid solution at or greater than the required refueling water storage tank (RWST) concentration (ppm) until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.
- b. With all full length CEAs inserted and the reactor subcritical by less than the above reactivity equivalent, immediately initiate and continue boration at > 40 gpm of boric acid solution at or greater than the required refueling water storage tank (RWST) concentration (ppm) until the SHUTDOWN MARGIN required by Specification 3.1.1.1 is restored.

#### SURVEILLANCE REQUIREMENTS

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4.10.1.1 The position of each full length CEA required either partially or fully withdrawn shall be determined at least once per 2 hours.

4.10.1.2 Each CEA not fully inserted shall be demonstrated capable of full insertion when tripped from at least the 50% withdrawn position within 7 days prior to reducing the SHUTDOWN MARGIN to less than the limits of Specification 3.1.1.1.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

RELATED TO AMENDMENT NO. 154 :

TO FACILITY OPERATING LICENSE NO. DPR-65

NORTHEAST NUCLEAR ENERGY COMPANY  
THE CONNECTICUT LIGHT AND POWER COMPANY  
THE WESTERN MASSACHUSETTS ELECTRIC COMPANY

MILLSTONE NUCLEAR POWER STATION, UNIT NO. 2

DOCKET NO. 50-336

1.0 INTRODUCTION

By application for license amendment dated June 10, 1991, Northeast Nuclear Energy Company (the licensee) requested changes to the Technical Specifications (TS) for Millstone Nuclear Power Station, Unit No. 2. The proposed amendment would change the Technical Specifications Section No. 4.10.1.2. Special Test Exceptions, Shutdown Margin Surveillance Requirements. The proposed change would extend the time prior to the reduction of shutdown margin to demonstrate control element assembly (CEA) insertion capability from 24 hours to 7 days.

2.0 EVALUATION

Special Test Exception 3.10.1 permits the shutdown margin requirements in Modes 2 and 3 to be suspended for certain low-power physics tests. The Surveillance Requirements (SR) state that each CEA not fully inserted shall be demonstrated capable of full insertion when tripped from at least the 50% withdrawn position within 24 hours prior to reducing the shutdown margin to less than the limits required in Modes 2 and 3 by TS 3.1.1.1.

For Millstone 2, TS 3.1.3.4 also requires tripping the CEAs but for a different purpose. In this case, the CEAs are tripped in order to verify that CEA drop times are less than the value assumed in the safety analyses. These tests are required following each removal of the reactor vessel head and following any maintenance or modification to the CEA drive system which could affect specific CEAs. Since these tests are usually performed more than 24 hours before the CEA worth measurements are needed, in practice, the CEAs are tripped at least twice following a refueling outage: once for the drop time measurements and once prior to the time the shutdown margin limit is suspended.

The proposed change would normally require only one such test of the CEAs. This change is acceptable for several reasons. First, the probability of a

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