



MATERIAL ISO SH. NO. 1315

QSL	ITEM	QTY.	SIZE	DESCRIPTION	TAG No. OR ASTM MAT'L.	HEAT NO.
01	1					
	2	1	1/2"	200# SCRD GLOBE VAL. BRASS	Y050723	
	3	2	1"	S.W. CAP C.S. 300#	A181 GR. I OR II	
	4	AS REQD	1"	PIPE (SCH.80) SMLS C.S.	A106 GR. B	
	5		1/2"	"	"	

REV.	DATE	DR. CHK.	DESCRIPTION	REMARKS
1	9.10.74	J.E. E.J.G.	REVISED BY N.P.S. DESIGNS: DELETED PC.MK'S I-NSW-55-L1 AND L2, ITEM NO. 1 FROM BIM AND NOTE 2, ADDED FW BOX, WFS-902, INSULATION STAMP AND CONT. ON DWG NO'S. AEPARRGT DWG. I-5497A-5	FIELD ACTION REQ'D

SITE FAB PIECE MARK		P.O.# PIECE MARK	
I-NSW-55-L1	VOID	I-NSW-55-1	
L2	VOID	-2	
L3			
L4			
L5			

LABOR COST CONTROL		LABOR COST CONTROL	
USE ONLY WITH		USE ONLY WITH	
PIPE SIZE		PIPE SIZE	
SCHEDULE		SCHEDULE	
TYPE		TYPE	
ISO START DATE		ISO START DATE	
ISO FINISH DATE		ISO FINISH DATE	
WORK OPERATION	LINE ITEM NUMBER	WORK OPERATION	LINE ITEM NUMBER
HANGER INST.		HANGER INST.	
ERECT		ERECT	
WELD		WELD	
RADIO-G - X-RAY		RADIO-G - X-RAY	
STRESS RELIEVE		STRESS RELIEVE	
MISC. WORK		MISC. WORK	

NOTES:  
 1. USE CRANE 425-A COMPOUND ON ALL THR'D CONNECTIONS

DCCPM450QCS

6"	16	-
3"	1	-
1"	2	6"
1/2"	1	1"

GLASS

DESIGN SPEC. DCCPM 102 QCS	W.P. WORKING POINT	B.B.E. BEVEL BOTH ENDS	F.W. FIELD WELD	R. FIELD WELD
HANGER SEISMIC CLASS II	T.O.E. THREAD ONE END	P.O.E. PLAIN ONE END	H. HORIZONTAL	A. AUTOMATIC SHOP WELD
TEST REQUIREMENTS QL-1	T.B.E. THREAD BOTH ENDS	P.B.E. PLAIN BOTH ENDS	V. VERTICAL	M. MANUAL SHOP WELD
MATERIAL CLASS A-21 SPEC 104	S.O.E. BEVEL ONE END	S.O.E. BEVEL ONE END	SW SHOP WELD	VERIFY DIMENSION IN FIELD
	T.O.P. TOP OF PIPE ELEV.	B.O.P. BOTTOM OF PIPE ELEV.	FWW FIELD SHOP WELD	
	Q.S.L. MATERIAL QUALITY REQUIREMENTS	T.L. TRUE LENGTH		

POUR/ZONE No. 105 FLOW DIAGRAM 1-2-5114A  
 REQUIRED COMPLETION DATE Q.S.L. 01  
 FABRICATED BY TUBECO WELD PROCEDURE CS-1 OR CS-6

REVISION RECORD		LIVSEY & COMPANY, INC.	
NO.	DATE	DESCRIPTION	

1NSW-55 (sheet 1 of 2)  
 Lower Containment Ventilation  
 Unit 1 Supply Line

DWN.S.G. DATE 10-5-77 CONTAIN. VICINITY  
 CKD. WJP DATE 10-5-77 DWG. NO.  
 ISSUED DATE 10-5-77 1-NSW-55  
 REF. DWG. I-5497A-2 SH. 1 OF 2

D-09A