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# UNITED STATES NUCLEAR REGULATORY COMMISSION'S ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

### September 27, 2001

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1	UNITED STATES OF AMERICA
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4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5	THERMAL-HYDRAULIC PHENOMENA SUBCOMMITTEE MEETING
6	DUANE ARNOLD ENERGY CENTER POWER UPRATE REQUEST
7	+ + + +
8	THURSDAY
9	SEPTEMBER 27, 2001
10	+ + + +
11	ROCKVILLE, MARYLAND
12	+ + + +
13	The ACRS Thermal Phenomena Subcommittee
14	met at the Nuclear Regulatory Commission, Two White
15	Flint North, Room T2B3, 11545 Rockville Pike, at 1:00
16	p.m., Dr. Graham Wallis, Chairman,
17	presiding.
18	COMMITTEE MEMBERS PRESENT:
19	DR. GRAHAM WALLIS, Chairman
20	DR. F. PETER FORD, Member
21	DR. THOMAS S. KRESS, Member
22	DR. DANA POWERS, ACRS Cognizant Member
23	DR. VIRGIL SCHROCK, ACRS Consultant
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25	

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2				PAUL	Α.	BOEHNERT,	ACRS	Staff	Engineer	
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#### P-R-O-C-E-E-D-I-N-G-S

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(1:00 p.m.)

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CHAIRMAN WALLIS: The meeting will come to order. This is a continuation of yesterday's meeting of the ACRS Subcommittee on Thermal-Hydraulic Phenomena. I am Graham Wallis, the Chairman of the Subcommittee, and I will immediately hand the meeting over to Dana Powers, who is the Cognizant Member for this meeting.

DR. POWERS: Thank you, Professor Wallis. We are going to go quickly through the staff's version of this application for a power uprate from Duane Arnold this morning.

conclusion the And the of presentations, Ι going to walk around the am membership to discuss two things. First, their reactions to what they have heard; and second of all, trying to develop some guidance both to the staff and to the applicant on what they should think about presenting to the full subcommittee in support of our subcommittee report.

To the extent that the members have thoughts as the presentation goes along, I hope that they will send me notes so that I can start assembling something of an agenda, and some idea of how long it

will take.

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My opening feeling here is that right now the central issues that will be of interest to the full committee are the PRA results and the code audit results from the staff, but that is just my initial impression at this point.

I think we did have some open items left over from yesterday's presentation by the applicant, and I will ask Ron if he has anything that he would like to touch on just to fill us in.

MR. MCGEE: Good morning. This is Ron McGee of NMC. Yesterday, there were a few questions that we looked up some material from yesterday. The first was dealing with the scaling factors associated with our stress calculations, and with that, I will turn the discussion over to Al Roderick.

MR. RODERICK: I am Al Roderick, with NMC, at the Duane Arnold Energy Center. The question was where the 12-1/2 percent increase, the scaling factor came from for the main closure flange, even though it is a constant pressure power uprate.

I talked with the people that did the detailed work, and in addition to normal operation, they also look at all the transients that are applied, and then the most limiting one is used to determine

So we are

I am

and it

the scaling factor. So, in fact the turbine trip transient event pre-EPU showed an 8 degree temperature change during that event, and the analysis after, or when we are considering EPU conditions, showed a 9 degree. So that ratio, going from 8 degrees to 9 degrees, is a 12-1/2 percent increase. talking about a very small number, following the simple, straightforward, considerative methodology in calculating that ratio. Wait a minute. CHAIRMAN WALLIS: concerned here because it is supported with 9.2 degrees, and as I remember, your number went up to pretty close to the limit. You went up from -- I have to look at the numbers. Well, from 68 to 77 and the limit was 80. So I now have to worry, and if you are saying that one degree is worth this change, then was it 1.0 or 1.1, or 1.2 degrees. What accuracy are we talking about here? That is the cause of it. MR. RODERICK: This is a very conservative is being used to verify code methodology that compliance, and the conservative scaling factors were determined following their methodology looking at EPU

evaluations.

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And the scaling factor was applied to the 1 current calculated stress, and the EPU stress MEDCO 2 that satisfied 3 allowables, and the criteria. So no further detailed work was needed. 4 CHAIRMAN WALLIS: Well, you understand my 5 6 point. You are saying 8 went up to 9, and that's 12-1/2 percent, and one degree is 12-1/2 percent. We are 7 8 talking about 77,364, which is an accuracy of one part 9 in about 77,000. 10 And I would have to worry that if your reason is that it went from 8 to 9, maybe it went from 11 12 7.9 to 9.1, which would take you over the limit of 13 80,000. So I think we need to have something in 14 writing that is more rigorous. I'm sorry, but it just 15 doesn't sound good enough, unless the committee wants 16 to override me on that, but that is my opinion. Dr. 17 Ford is an expert on materials. 18 19 Well, that was my DR. FORD: That is a source of the 12 percent. 20 reaction. Good morning. I will try to MR. WU: 21 answer the questions. You have to understand that I 22 23 am the reviewer on these parts as a matter of fact. MR. BOEHNERT: Can you identify yourself, 24 25 please, sir.

1	MR. WU: Okay. My name is John Wu.
2	According to the methods, if we have some increase,
3	like a transient in temperature or flow, or pressure
4	transient, normally you do you know, you develop
5	the factor, the scaling factor.
6	Then usually the scaling factor multiplies
7	the and the actually, if you say the temperature
8	increases by one degree, which means you increase
9	probably only well, only thermal, and that
10	increases by 12.5 and actually this choice
11	including seismic and all other LOCA.
12	And now because of these conservative
13	measures, you must multiply by the and the upper
14	multiplication after you multiply by that is then
15	allowable, and then we say, okay, we will not go any
16	further.
17	So actually 12.5 is only you know,
18	because of the scaling factor, is very conservative.
19	But it is the thermal stress that is only part of
20	that.
21	CHAIRMAN WALLIS: I think that must be
22	right. It can't be that the thermal stress is this
23	entire 77,000 psi.
24	MR. WU: No.

CHAIRMAN WALLIS: So the thermal being 12-

1	1/2 percent can't be the whole story.
2	MR. WU: Right.
3	CHAIRMAN WALLIS: Now, what we need is a
4	solid written explanation.
5	MR. WU: Probably they need it is
6	detailed, but this is the way they do it. They
7	multiply whatever the change is, and the change is
8	where you have the scaling factor, and you multiply it
9	by the and you are including the thermal pressure
10	and everything in there.
11	CHAIRMAN WALLIS: So I think this could be
12	resolved by a written communication of some sort.
13	MR. WU: Yes.
14	CHAIRMAN WALLIS: Thank you.
15	MR. WU: And confirmation of it.
16	DR. POWERS: Ron, did you have any other
17	points that you wanted to make?
18	MR. MCGEE: Not at this time. Oh,
19	concerning other questions left open from yesterday?
20	DR. POWERS: That's right.
21	MR. MCGEE: There was questions concerning
22	H202 monitoring post-LOCA, and with that, I will turn
23	the discussion over to Steve Huebsch.
24	MR. HUEBSCH: The first thing is that
25	there was a question oh, this is Steve Huebsch,
- 1	I and the second

NMC. There was a question about the five percent 1 2 limit, I believe that was in the write-up. 3 Do you want me to go through all of that, or did you want to specifically tailor the question to 4 5 6 CHAIRMAN WALLIS: Well, the five percent -7 - maybe the staff can do it. My comment simply was 8 that in reading the SER the explanation seemed turgid. 9 I just wanted a clear explanation, and maybe the staff 10 will give that to us today. MR. HUEBSCH: Well, I can go through that 11 12 real quickly if that was the intent, and the five 13 percent limit is out of the regulation for oxygen limit. Duane Arnold is a Mark-I containment. 14 15 a nitrogen inerted containment. 16 So as part of EPU, we looked at the 17 hydrogen-oxygen generation rates, and predominantly 18 because of the EPU, you saw that your increases were 19 from two factors. One was an increase in generation 20 because of radiolyosis, and the second one had to do with the redesign of the fuel, the GE-14 fuel. 21 22 So those were the two main factors that 23 changed the rate of generation. Duane Arnold monitors oxygen content in order to keep the flammability 24 25 limits, because with the nitrogen containment, the

hydrogen needs an oxygen component to reach there. 1 2 looking at the analysis, in 3 identified that because of these two methods that we would reach that 5 percent oxygen limit by about a day 4 sooner than we did prior to EPU. 5 6 So one of the things that we did was that 7 we have a containment atmosphere dissolution system that we use to mitigate that concern, and the CAD 8 system on site had the capacity to increase the 9 quantity or the mass of nitrogen in the system to be 10 able to maintain that oxygen limit below five percent 11 for the duration of the seven days as required by the 12 13 standard. So we increased the mass retention in that 14 15 system in order to keep the oxygen limits below the 16 five percent from roughly 2.3 days into the event to the 7 day mark. 17 other issue with the oxygen --18 19 hydrogen-oxygen monitors that is in the write-up deals 20 with the heat trace that we have installed. Our heat 21 trace lower limit is 200 degrees, and so the heat 22 trace cycle is roughly between 200 and 215 degrees. 23 And from a conservative nature, we looked at that, and what we know is that our monitors are --24

they read conservatively high when the drywall or

containment temperatures are above the heat trace 1 2 temperatures. So what we have done is that in the 3 submittal, we have identified that the containment 4 5 hydrogen/oxygen monitors will not meet the 6 requirements of Reg Guide 197, and the NUREG 0737 for 7 the first period of time until drywall temperatures come down. 8 9 However, they will be operable. They will be reading a little bit high. But we will be able to 10 use them for trending, and we will be able to monitor 11 12 things. Since we don't have any actions taken for 13 roughly 2.3 days, we felt that a 24 hour change in the 14 15 commitment prior ot meeting the requirements of the Reg Guide 197 accuracies was appropriate. 16 17 And as I said, we still have them, and we will be able to turn them on and we will be able to 18 use them for monitoring and trending of the generation 19 rates, such that the control room operators will be 20 able to figure out when they are going to have to take 21 appropriate mitigation steps. 22 23 CHAIRMAN WALLIS: So they don't meet the 24 requirements, but it is at a time when they are not 25 Therefore, you made that argument, and does needed.

1	the staff accept that argument?
2	MR. MCGEE: Is anyone here from the
3	containment systems branch?
4	MS. MOZAFARI: Well, I just wanted to let
5	you know
6	DR. POWERS: I don't think we are ready
7	for you yet.
8	MS. MOZAFARI: Well, I wanted you to know
9	that the containment systems, if you are going to ask
10	about the containment systems and analysis, the staff
11	is on a holiday today.
12	CHAIRMAN WALLIS: That's why they invited
13	us down here, right?
14	MS. MOZAFARI: The containment systems
15	staff, it is a religious holiday, and they were not
16	able to make it today.
17	CHAIRMAN WALLIS: I see. Okay.
18	MS. MOZAFARI: We talked to Paul about he
19	possibility of either tomorrow morning or presenting
20	actually in the full committee the results of the
21	analysis. So I just wanted to let you know that. I
22	am Brenda Mozafari, the project manager for the
23	licensing for Duane Arnold.
24	MR. BROWNING: I think we understand what
25	Duane Arnold did. We need to understand how the staff
l l	1

Τ	Tooked at that.
2	CHAIRMAN WALLIS: And why it is
3	acceptable, yes.
4	DR. POWERS: That's right. Ron, do you
5	have any other points?
6	MR. MCGEE: Not at this time. Thank you.
7	DR. POWERS: Okay. Thank you, Ron. Okay.
8	We will now turn to the presentations by the staff,
9	and Brenda, you are going to provide us an
10	introduction on this?
11	MS. MOZAFARI: Right. As I said, by way
12	of introduction, my name is Brenda Mozafari, and I am
13	the Duane Arnold licensing project manager for NRR.
14	And you did receive the draft safety evaluation
15	MR. BOEHNERT: Excuse me, Brenda, but you
16	need to speak in the mike.
17	MS. MOZAFARI: You did receive the draft
18	safety evaluation and I guess I want to emphasize that
19	it was draft. We felt that it would not have been a
20	good thing to postpone the ACRS again for purposes of
21	tieing it up in a nicer packaging once we because
22	pretty convinced that our evaluation was complete,
23	with a few things still left to tie up a the end.
24	I think that we want to present here today
25	the basis for the draft safety evaluation, recognizing

that there were formatting and wording errors, 1 matters left to resolve. But we felt that they were 2 at least close to closure, and the staff is going to 3 present their evaluation. 4 The containment analysis portion, as I 5 said, is going to be addressed later, but I believe 6 that George Hubbard was going to be here today if 7 there were any general questions. 8 9 And I want to give you the order of presentation. Ralph Caruso, who is the section chief 10 of reactor systems, is going to speak first on the 11 reactive core fuel performance area. 12 Then John Wu will discuss material 13 degradation issues, and he will be supported by 14 members of the materials engineering staff who are 15 here to support him. 16 Then we will do the PRA review and ATWS 17 response, and Donald Harrison is here to present that, 18 and Dick Eckenrode is going to provide additional 19 information on the human factors portion. 20 We do have two open issues at the time of 21 the draft safety evaluation. They have to do with 22 start-up testing, and I will give you a brief summary 23 of where we are on that, and the NPSH issue that was 24 25 left to open.

1	And Kerry Kavanaugh is going to discuss
2	that. And then we will give some overall concluding
3	remarks at the time. So I am going to turn it over to
4	Ralph at this time.
5	DR. POWERS: Let me ask one question. At
6	what point do we discuss grid stability?
7	MR. CARUSO: I'm sorry?
8	DR. POWERS: At what point do we discuss
9	grid stability?
10	MR. CARUSO: Grid stability?
11	MS. MOZAFARI: Well, we don't have a
12	specific presentation on grid stability. We could
13	make people available at the end of the discussion to
14	discuss that.
15	DR. POWERS: Okay.
16	DR. SCHROCK: I have one point that I
17	would like to bring up and that is something that is
18	not on the agenda here, and concerning LOCA
19	evaluation.
20	I think that the presentations so far have
21	indicated that the increase in the peak clad
22	temperatures is very modest, and that there is a huge
23	gap remaining between the peak clad temperature and
24	the 2200 degree limit.
25	But I was reminded that the SAFER method

application under SECE -- I think 472 was the number -1 - resulted in a 1600 degree limitation being imposed. 2 3 And so I think the wrong impression has been conveyed and I think that ought to be clarified. 4 So where do we really stand with regard to what is the 5 6 existing peak clad temperature limit in LOCA for Duane 7 Arnold. And what was it previously under the old 8 9 license provision, and what would it be under the extended power uprate? So I think that another look 10 at the comparison of those numbers is really in order. 11 MR. CARUSO: This is Ralph Caruso from the 12 This was discussed quite a 13 reactor systems branch. bit yesterday I thought by GE when they explained 14 under the SAFER/GESTR methodology that licenses have 15 to meet both the 1600 limit and the 2200 limit. 16 And I don't have the actual numbers here, 17 but they provided the pre-and-post power uprate peak 18 clad temperatures for both of those aspects of the 19 methodology, and showed that the numbers did not 20 change significantly, I believe, either one of them. 21 I guess I am not clear. Dr. Schrock, what 22 23 your question is. DR. SCHROCK: Okay. Perhaps I am the only 24 on here that had this impression of the results as 25

Both in the meeting yesterday and in the 1 presented. previous meeting on this topic, there was discussion 2 about the large range above the predicted peak clad 3 temperatures which is available. 4 And it was presented in the sense that 5 the applicable limit, and 2200 6 7 applicable limit in Appendix K and that is true. you have also imposed the 1600 degree limit for this 8 9 particular licensing methodology. And also it was mentioned that, yes, there 10 are some plants that do in fact have predicted peak 11 clad temperatures close to the 2200 degree limit. But 1.2 in fact those plants are not analyzed by this method. 13 So what I am saying, Ralph, is that I 14 think this is a matter which was presented in an 15 unclear way, and I am asking for clarification. Now, 16 if I am the only one that sees it that way, fine, it 17 I will then have to ask my 18 doesn't need any. colleagues if I alone in this? 19 MR. CARUSO: Let me see if I can explain 20 They have not just one limit of 1600, but it again. 21 they have to meet both the 1600 according to the upper 22 23 bound calculation; and they have to meet 2200 by the licensing basis calculation. 24

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1	calculations, and they have to meet both of those
2	criteria. They cannot just meet one or the other.
3	They have to meet both, and they have to demonstrate
4	that they meet both.
5	DR. KRESS: Would you remind us of the
6	reason for the 1600 degree limit?
7	MR. CARUSO: The 1600 degree limit came
8	because the data that was used to support the
9	methodology did not include tests that went above the
10	1600 degrees.
11	DR. KRESS: So that was the basis then?
12	MR. CARUSO: So that was the reason for
13	the limit. Recently, GE has asked us to relax that
14	limit because they have some new data, and we are
L5	considering that.
16	But right now the methodology, and
L7	methodology comprises a lot of different parts, but
18	the methodology does include both an upper bound
L9	calculation to show that they meet the 1600 limit,
20	plus an Appendix K type calculation to show that they
21	meet the 2200 limit. So they have to meet both of
22	those.
23	CHAIRMAN WALLIS: And the nomenclature of
24	upper bound is a little bit confusing, because it is
25	actually the lower one.

1	MR. CARUSO: Right, and I understand that.
2	MS. ABDULLAHI: If I may interject. I am
3	Zena Abdullahi, of the reactor systems. And I just
4	want to say that the Duane Arnold numbers and I
5	think that GE and Duane Arnold can expand on it, but
6	that the 2200 limit for Duane Arnold for the GE14 fuel
7	is 1510, and which is the limiting, and it is 1350 for
8	the 1600 limit, or less than 1350.
9	CHAIRMAN WALLIS: That's what we had
10	yesterday, and it was one of the unnumbered slides.
11	It is useful that they have numbers so that we can
12	refer to them.
13	MR. CARUSO: Right. I guess I am not sure
14	that I have answered your question, Dr. Schrock.
15	DR. SCHROCK: Yes, I think you have.
16	MR. CARUSO: Okay. Good morning. My name
17	is Ralph Caruso, and I am the Chief of the BWR Nuclear
18	Performance Section in the Reactor Systems Branch of
19	the NRR, and I am going to talk this morning about the
20	fuel and the reactor systems review that was done for
21	the Duane Arnold power uprate.
22	I would like to start by giving you a bit
23	of background. This power uprate was not just an
24	increase in power for the Duane Arnold plant. It also
25	included a change in fuel to GE14, which is one of

GE's newest fuel lines. 1 2 3 4 5 6

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And it also included a change in the power to flow map to use what is called MELLLA operation, M-E-L-L-L-A, maximum extended load line limit analysis method, which is needed in order to be able to get to the higher power level.

However, I wanted to make it clear before I start, and I will say this several times throughout my presentation, that even though the power limit was -- that the power will be changed at Duane Arnold, we are making no changes to the fuel burn up limits.

BWR fuel is licensed to a certain burn up limit, and that limit has not changed. And in addition licensing limits have not changed as a result of this.

So Duane Arnold has to demonstrate -- and we believe that they have demonstrated that they meet those licensing limits for this power uprate.

DR. POWERS: To be clear on this, it seems to me that it is also true that the staff has made an engineering judgment that at the license burn up limit on the fuel that the fuel will tolerate the ATWS transients, and that that has not been demonstrated by experiment.

But that a research program has been

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initiated to try to confirm that regulatory decision. 1 2 MR. CARUSO: I believe that is a fair statement to make, Dr. Powers. The review scope, we 3 looked at the core, the fuel performance, reactivity 4 5 characteristics, and all the aspects that we would look at during the normal review of this sort of 6 7 scope. We used as a template for this review the 8 9 ELTR-1, ELTR-2, and the supplement to ELTR-2, that 10 were reviewed and accepted by the staff earlier, about 11 5 or 6 years ago, for power uprates. 12 The analyses in the evaluations that were done by Duane Arnold and by GE are based on NRC 13 approved methodologies, analytical methods, and codes, 14 15 including the acceptance criteria that are described in those methods. 16 17 Because this was a rather large power uprate, we decided that we would include on-site 18 19 audits as part of our review. Duane Arnold was the first plant that we had done this for for a power 20 21 uprate. I am going to report that we found the 22 23 process to be quite positive and useful, and we intend to continue to do it. We looked at the safety 24 25 analyses, and the performance evaluations that were

1 prepared by GE and by the licensee. 2 And we determined whether they complied 3 with analytical methods and codes that Ι discussed earlier, and we used the EPU safety analysis 4 report, NEDC-32980, as the quideline for this. 5 6 CHAIRMAN WALLIS: How does this audit 7 work? Do you look over their shoulder while they ran 8 a calculation or is it a formal process where they are 9 on one side of the table and you are on the other? 10 MR. CARUSO: No, we send a team, usually 4 to 5 people, to the offices where the information is 11 and GE has different parts 12 located, of 13 organization doing different parts of their analyses, 14 either in Wilmington or San Jose. 15 And what we do is that we look at what has come in, and we look at what we have looked at 16 17 recently, because we take history into account; the history at other plants, and the history in other 18 19 reviews. 20 And we say to ourselves where do we think there are areas where we maybe don't feel comfortable, 21 22 but where we would like to look. And we target those 23 particular areas, and we say, okay, licensee, where is this information located. 24

And then we send a team of 4 or 5 people

out there, and they will say that I want to look at 1 the design record files for the ATWS analysis for this 2 3 plant. And at this point in the review those 4 analyses should already be completed. There should be 5 a set of analyses that has been reviewed, approved, 6 quality assured, and documented. And we ask for those 7 design record files. 8 And this team of people will sit down in 9 10 a room for a day or two, and jus read, and think, and read, and think. And at the end of a few days, they 11 12 have questions. And they go to the GE people and say I 13 don't understand this, and where did this come from. 14 Why did you make this assumption. Can you document 15 for me that the operators will take this particular 16 17 action. CHAIRMAN WALLIS: Like a Ph.D. defense. 18 MR. CARUSO: That is the idea, and because 19 experts are right there, these audits 20 particularly effective. They can ask the question and 21 they can get an answer right away. So that is the way 22 that we do them. 23 A lot of this is background about what the 24 criteria are,. and in the standard review plan, 25

Section 4.2, that talks about fuel system design 1 criteria for AOOs, and I believe that the criteria is 2 that during AOOs that 99.9 -- 99.9 and not 99.99 --3 percent of the fuel will not undergo transition 4 5 boiling. That damage would not prevent control rod 6 7 insertion, et cetera, et cetera, et cetera. GE has a methodology that has been approved to ensure that 8 9 analyses of AOOs demonstrate that they meet this That is what we looked at. 10 criteria. In addition, the vendors perform thermal 11 mechanical, thermal hydraulic, and neutronic analyses 12 of the fuel to ensure that it meets the design limits 13 that are specified as part of the fuel licensing 1.4 15 criteria. The fuel licensing criteria are another 16 set of or is another document which allows the vendors 17 to design fuel, to build it, and to use it 18 So we review the application of these 19 methodologies to the plant in question, and in this 20 21 case, Duane Arnold. DR. POWERS: Is this the appropriate point 22 to ask about the COBRA-G evaluation of GE14 fuel? 23 MR. CARUSO: I'm sorry, the COBRA-G? 24 The COBRA-G, yes. 25 DR. POWERS:

I will get into that in a 1 MR. CARUSO: 2 second. DR. POWERS: Okay. 3 I am still to a certain MR. CARUSO: 4 extent in background here, and I am going to try and 5 The thermal limits evaluation for Duane 6 move along. is called 7 performed using what Arnold was equilibrium core. 8 They will establish an operating condition 9 that is expected to occur after a certain number or 10 11 reloads, where the plant is essentially operating in 12 a steady state mode. It has completely been loaded with the 13 particular type of fuel, and in this case, GE14 fuel, 14 and it is operating from one cycle to another cycle at 15 the -- how do I want to say this -- the term is the 16 equilibrium core. 17 And which is the state that you reach 18 after you load the same type of fuel using the same 19 core design parameters over a number of cycles, and 20 eventually reaching an equilibrium state in terms of 21 core design. And once again operation -- considering 22 the MELLLA rod line and the 20 percent power uprate. 23 One thing that I would like to mention is 24

although these analyses were done for

that

1 equilibrium core, thermal limits are established or 2 confirmed for every individual reload, because you 3 don't have the equilibrium core starting from the first core. 4 5 So GE or any other vendor, they do thermal 6 limits analyses to verify that the core as designed and as installed meets those thermal limits. And they 7 8 publish the results of those analyses in something 9 called a cooperating limits report. 10 And very often they have to submit to us a techs spec change because they change a parameter in 11 12 the tech specs called a safety limit minimum critical 13 power ratio. And we have actually done the review of 14 15 that safety limit ratio for Duane Arnold. I think I 16 signed it out the other day. And that is a number 17 that varies between about roughly 1.09 and 1.12 or thereabout. 18 19 And the methodologies for establishing 20 that number are well understood, and we do that review 21 just about every cycle. And once again I want to make 22 it clear that there are no changes to any burn up 23 limits for this fuel. 24 A power uprate does not allow anyone to

exceed currently established burn up limits.

1	DR. POWERS: And I will hasten to add
2	again that those are based on a judgment that they
3	will in fact survive reactor transients.
4	MR. CARUSO: I understand that. I am
5	trying to make this point as often as I can because
6	some of the questions that have arisen imply, or
7	actually state that, well, because you are going to do
8	a power uprate that the fuel is going to be burned to
9	a higher burn up value.
10	And I want to make it clear that that is
11	not the case. The fuel may be burned faster and some
12	of the fuel may experience a higher duty than it would
13	otherwise see. But the actual burn up limits, the
14	amount of gigawatt days per metric ton that you can
15	get out of the fuel, has not changed.
16	DR. KRESS: The average has changed
17	though?
18	MR. CARUSO: The average has changed, but
19	the peak bundles, the bundles that are most limiting
20	in these analyses, have not.
21	DR. KRESS: Yes, most limiting, in terms
22	of the regulatory compliance with Chapter 15 DBAs.
23	MR. CARUSO: That's correct.
24	DR. KRESS: But when we think about PRAs
25	and risk, we think about the average.

1	MR. CARUSO: That's correct. The decay
2	heat has indeed gone up. So there are some scenarios,
3	for example, of shut down cooling, where there is less
4	time available.
5	I believe there was a significant
6	discussion about that yesterday, and that situation
7	does exist. But for fuel licensing, those limits have
8	not changed.
9	I have a lot of background here on
10	stability. I don't want to spend a lot of time on it
11	because we have talked about this quite a bit
12	yesterday. Let me see if there is any slide here that
13	I need.
14	CHAIRMAN WALLIS: Are you going to come
15	back to this business of the up-skew and down-skew?
16	MR. CARUSO: I am going to get to that.
17	CHAIRMAN WALLIS: Okay.
18	MS. ABDULLAHI: Ralph, I think you passed
19	that under the on-site audit.
20	MR. CARUSO: Let's see.
21	MS. ABDULLAHI: You have to excuse us. It
22	is not numbered.
23	MR. CARUSO: I thought I had a slide in
24	here that talked about that, and I was going to be
25	getting to that.

1	MS. ABDULLAHI: I think you passed it
2	already, Ralph.
3	MR. CARUSO: I did?
4	MS. ABDULLAHI: The staff EPU audit, and
5	it is right after fuel design and operations.
6	CHAIRMAN WALLIS: That's the one that I am
7	looking for.
8	MR. CARUSO: Oh, okay.
9	CHAIRMAN WALLIS: That is the one that you
10	kept saying that you were getting to, and you left it
11	behind.
12	MR. CARUSO: I'm sorry. You know what?
13	I think it mis-fed through the feeder, and I don't
14	have that slide as a slide. Okay. What I did I
15	have the printouts here, but I have a set of slides,
16	and I think maybe it got double-fed. So I didn't get
17	a copy of that one. So I don't have a slide for that
18	one. But I can talk from it.
19	One of the reviews that we looked at, one
20	of the areas that we looked at during the review was
21	the fuel system design. In this case, for GE12 and
22	GE14 fuel.
23	And during the course of the review, we
24	discovered that GE had used some data that was
25	generated by a code known as COBRA-G to be included a

database for a correlation that is known as GESTR-14. 1 2 I think it may have been known as GESTR-10 at the 3 time. And as part of the review, we actually get 4 into the details of these correlations. 5 We look at 6 the data, and we say where did this data come from. 7 We can look at the quality assurance for And in the case of this one particular heat 8 it. 9 transfer correlation, the staff discovered that some 10 of the data did not come from a test facility, but came from a computer code. 11 And we questioned that, and we held some 12 13 pretty intense discussions with General Electric about 14 And in the end, we convinced them that they 15 should not use this data. And as a result, what they have done is that they have backed it out of their 16 database, and they have revised their correlation. 17 18 And they have followed their procedures in their corrective action plan to revise the correlation 19 20 and redo assessments or calculations as necessary to reflect those changes. It is the same sort of thing 21 22 that they would do if they discovered an experimental 23 data was not correct. So as I say in this slide, we believe that 24 25 They have taken they are taking appropriate action.

appropriate action, and we think that this issue is 1 resolved for Duane Arnold. 2 3 Yesterday though I received -- actually in 4 this room, very room, I received GE's submittal from 5 Glen Wattford who is sitting somewhere in the back there, with new information about this correlation. 6 7 And the staff will be reviewing it. They have gone out and they have additional data available 8 that they had not used in this correlation. 9 10 They have decided now to use that data, and they made a staff submittal, and the staff will 11 review it. But I want to point this out because this 12 13 is an example of the sort of information that we have discovered as a results of this on-site audit that we 14 would not necessarily see as part of an in-office 15 audit, for example, or a review in the office. 16 So that is one of the successes of this. 17 CHAIRMAN WALLIS: I think it is also good 18 19 that they have submitted a document, and I think we 20 often get uneasy when a matter is resolved by a 21 promise to take appropriate action, and we don't have 22 a process for checking that it has actually happened. Well, I will leave it at 23 MR. CARUSO: 24 that, and I will agree. I think in this case that GE and the licensee have been very cooperative. We have 25

honest technical disagreements, and honest differences 1 2 of opinion on this. But in the end, we convinced them that our 3 position was the correct one, and they have processes 4 to deal with this, and they followed them. Let's see. 5 6 What else. 7 DR. POWERS: What I did not see in the 8 discussion in the SER the adequacy and was 9 applicability of the data that were accepted by the staff, especially with respect to power profile. 10 MR. CARUSO: That actually gets treated as 11 to 12 οf the methodology. They have part uncertainty penalty factors. If you don't have enough 13 data to support a particular profile, then you have to 14 take a penalty factor for that. And that is in the 15 methodology. 16 One of the questions that has come up 17 about these power uprates is margins, and who owns the 18 I think there was a discussion about that --19 was that this morning. No, yesterday. 20 DR. POWERS: Well, I think it is not only 21 22 a discussion that took place yesterday, but it is a discussion that has taken a long time, and I think 23 that everybody at the table agrees. So I would 24 25 suggest that you just move on.

1	MR. CARUSO: Fine. Stability. As I said,
2	Duane Arnold is a 1-D plant and they do detectance,
3	suppress
4	DR. POWERS: Let's be clear. 1-D does not
5	mean that they are one dimensional.
6	MR. CARUSO: That's correct.
7	DR. POWERS: In fact, they are a multi-
8	dimensional plant, and 1-D is an option corresponding
9	to the ATWS.
10	MR. CARUSO: They are an Option 1-D plant,
11	and the solution to the stability issue for Duane
12	Arnold involves implementation of Option 1-D. As part
13	of the on-site review, the staff discovered a document
14	which questioned the applicability of the generic
15	Divom curve.
16	The Divom curve is and I am going to
17	need help on this at some point if you get too much
18	into the details, but it is the delta CPR over initial
19	CPR, versus oscillation magnitude curve, and it is a
20	generic curve which is supposed to be applicable to
21	all BWRs, which is an input to the on-line stability
22	monitoring systems.
23	And during the review the staff discovered
24	an internal GE document which questioned whether the
25	existing Divom curve was applicable or appropriate for

plants. And this also applied to any plant that used 1 2 GE14 fuel. And as a result, GE has issued a Part 21 3 report on this Divom curve, and the number of plants -4 - all the BWRs in the country are in the process of 5 responding to that Part 21 notice by either taking 6 corrective action to go back to interim manual 7 corrective actions, where they have on-line stability 8 9 monitoring systems for the use of interim conservative versions of the Divom curve. 10 This is an ongoing process, and let me see 11 12 if I have the slide here. CHAIRMAN WALLIS: So actually the core-13 wide oscillation is one-dimensional isn't it? 14 15 MR. CARUSO: No, I don't want to say that. It is core-wide. I don't know that I would say that 16 that is one-dimensional. 17 CHAIRMAN WALLIS: Okay. 18 As I say here, GE 19 MR. CARUSO: Okay. discovered that the generic regional mode Divom curve 20 is strongly affected by the peak bundle power, and 21 there may be some plants operating with high peak 22 23 bundle powers, where the Divom curve did not consider that they could be operating. 24 GE has recommended that licensees use a 25

particular figure of merit to determine whether they 1 2 have a problem in this area. For Duane Arnold, that 3 particular figure of merit is such that the Divom 4 curve for Duane Arnold continues to be appropriate. I don't believe that they will have to change their 5 6 Divom curve. 7 So for Duane Arnold, this is a resolved 8 issue. number of other plants 9 additional calculations will have to be done, and this 10 is being done under the egis of the BWR Owners' Group. And yesterday, or two days ago, excuse me, 11 12 they presented us with a plan for redoing the 13 calculations and redeveloping the Divom curves. 14 that plan takes into consideration individual plants' needs and fuel that will be loaded into the plants, 15 16 and I believe it has completion date of sometime late 17 next year. The staff will be receiving a submittal 18 19 sometime in the late second quarter of next year, and 20 hopefully we will complete our review by the end of 21 the next calendar year. 22 This is another example of an issue that 23 we discovered as a result of an audit that we would 24 not have otherwise have found.

CHAIRMAN WALLIS:

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What is the basis of

1	this Divom curve?
2	MR. CARUSO: I am going to ask for help on
3	that.
4	MS. ABDULLAHI: GE should address that in
5	this case.
6	MR. POST: This is Jason Post of GE.
7	Their TRAC-G calculations is a fully coupled
8	calculation, and each peak of a growing oscillation
9	produces an oscillation magnitude, and TRAC directly
10	calculates CPRs.
11	So you have a CPR change versus an
12	oscillation magnitude, and we normalize those factors
13	to produce the Divom curve.
14	CHAIRMAN WALLIS: So it is an entirely
15	theoretical
16	MR. POST: Yes, it is theoretical, and of
17	course TRAC-G has been used to benchmark actual
18	instability events, and so we are pretty confident
19	that it does a good job of doing that.
20	CHAIRMAN WALLIS: Oh, it has been
21	benchmarked against oscillatory events?
22	MR. POST: Yes. Yes, it has.
23	DR. POWERS: Were there others?
24	MR. POST: There were some KLL specific
25	tests that we benchmarked, and there was another event

1	in Cofrontaes (phonetic) that was an unplanned event
2	that we benchmarked.
3	There were also some earlier events at
4	Caruso in Italy. So there were a number of overseas
5	events that we benchmarked.
6	MR. CARUSO: Jens, did you want to say
7	something?
8	MR. ANDERSON: This is Jens Anderson.
9	Yes, I just wanted to make a comment, but I think
10	Jason made most of the comments, and there have been
11	a fairly extensive qualifications basis.
12	Maybe one additional point that I would
13	like to make is on oscillatory testing, and ATWS
14	capability
15	MR. CARUSO: Okay. As part of all of
16	these reviews of fuel, the staff also considered the
17	operability of the supporting systems. For example,
18	the ECCS system, the RCS system, the recirculation
19	system, to make sure that these systems are not
20	operating outside their design basis, and could
21	provide appropriate support to the reactor so to
22	speak.
23	So this was part of the standard review,
24	and we did not identify any particular operation of
25	any of these systems that would call into question

operation at the higher power level.

It should be noted that some of these analyses will continue to be rerun throughout the life of the plant as the core reloads change, and as the limiting transients and accidents change through the life of the plant.

So even though we have done this review at this point, and the licensee has documented their analyses, those analyses continue through the life of the plant.

One of the audit calculations that we looked at was the ECCS analyses for Duane Arnold. We looked at the methodology of SAFER/GESTR, and the results, and we didn't discover any problems. It was clean.

One of the systems that I think people have been concerned about has been the standby liquid control system because of its importance to the ATWS scenario. Standby liquid control is a manually operated system.

The license confirmed to us that it can actuate, and it can inject the required amount of boron into the system when called upon to do so. We believe that they have demonstrated that the SLC system would be able to inject the required amount of

boron into the reactor vessel during an ATWS.

б

This is a conclusion concerning reactor transients, and just a description of the fact that they did do the analyses, and they will reanalyze them and reconfirm the results for every particular reload, and they used approved methods, and the results met the acceptance criteria.

For ATWS, they met the ATWS mitigation features. 10 CFC 50.62 specifically requires the installation of alternate rod insertion, and reactive recirc pump trip, and standby liquid control boron injection capability, and they meet those requirements.

One of the questions that the ACRS asked was whether there should be an automatic standby liquid control system installed. In looking at this matter, my recommendation at this point is, no, I don't want it.

And we have identified a scenario which -well, I don't want to overstate this because we are
just in the very early stages of looking at this. But
if the standby liquid control system initiates too
soon during a transient, there could be difficulties
that are caused by actuation too soon because of the
way that the system is piped, and the way the relief

valves in the system are installed. 1 So automatic actuation of the standby 2 3 liquid control system is something that would need to be considered very carefully. 4 CHAIRMAN WALLIS: Well, if it is done too 5 soon, it could be programmed not to do it too soon. 6 And you have the same problem with an operator doing 7 8 it too soon. MR. CARUSO: That's correct. 9 CHAIRMAN WALLIS: And between the operator 10 and the automatic, it is not really based on having 11 12 discovered a new scenario. MR. CARUSO: Well, actually, if you do it 13 automatically, you have to think about the timing, and 14 what sort of signals cause the actuation. 15 Operators are not as reliable as automatic 16 actuation systems. They take a while to react and to 17 respond, and we hope that they think about what they 18 So there is a certain amount of delay 19 are doing. 20 there. But we are reluctant at this point to say 21 that there should be an automatic standby liquid 22 I'm sorry, a question? 23 control system actuation. What defines too soon? Is it AUDIENCE: 24 10 seconds, 5 seconds? Does anybody have a feel for 25

that?

MR. CARUSO: Well, looking at the pressure traces, it looks like it is within five seconds or so after the initiation or the detection. I believe there is a signal called an ATWS alarm, or a ATWS signal, that occurs.

And I don't think you would want to have the standby liquid control system initiate off of that particular signal. I don't want to get into this in too much detail because it is something that we just recently discovered, and we have not thought about it very much.

DR. POWERS: I would like to go back to your existing recovery, and recommended recovery process for an ATWS. The strategy of dropping the core level and injecting boron, and bringing the coolant level back up was developed considering a particular core power profile that was common at the time that the strategy was developed.

We don't have that particular power profile now in the plant. The collapse liquid level is actually being dropped down below the top active fuel in this strategy.

How does the revised power profile that is being envisioned for Duane Arnold and the power uprate

## **NEAL R. GROSS**

1	affect that strategy?
2	MS. ABDULLAHI: I think that GE would like
3	to make a response to this issue, and then I would add
4	if need be.
5	MR. POST: This is Jason Post. The
6	dissolution was originally developed, including
7	MELLLA, and if you take a recirc pump the impact of
8	MELLLA is that Duane Arnold could operate at 99
9	percent of their new rated power, or I'm sorry, a
10	hundred percent of their new rated power at 99 percent
11	flow.
12	Previously, any plant with MELLLA could
L3	operate at the point corresponding to 105 percent
L4	power uprate at 81 percent of their license flow. So
15	those are an equivalent rod line, and if you take a
L6	pump trip from either one of those two cases.
L 7	And a flow run back to the natural
18	circulation point, you end up at very close to the
ا 19	same power level, because it is really controlled by
20	what the rod pattern, and that is what sets the power
21	level at the end of the run back.
22	DR. POWERS: You will be stunned at how
23	little of which you just said I understand.
24	MR. POST: Sorry about that.
25	DR. POWERS: I got all the articles, but

none of the nouns in there. It didn't make any sense 1 2 to me at all. 3 MR. POST: We had a power flow map up yesterday. 4 If I can interject and 5 MS. ABDULLAHI: 6 maybe if it would be of any help, in the ATWS 7 stability generic analysis that were done, they were based on certain powers, and certain power densities, 8 9 and rod lines. And the power, for instance, that they 10 were based on if I recall -- and it is seen in a table 11 12 called 5-1, it was 33233138, and that power level compared to Duane Arnold is higher. 13 And then if you look at the power density, 14 it seemed high, and whether Duane Arnold's now would 15 be higher than this, I can't confirm right now. 16 just to give you an idea that these bounding analyses 17 could have had some basis that covers it. 18 DR. POWERS: I think what you are telling 19 me is that the analyses were done for plants with much 20 higher power than what Duane Arnold plans to go to 21 22 originally. 23 The issue, of course, is how about the power density in the froth region, or two-phase 24 25 region?

MS. ABDULLAHI: I would also have Tony 1 Ulses intervene as well. 2 This is Tony Ulses of the 3 MR. ULSES: Actually, if I understand your question, Dr. staff. 4 Powers, you are really questioning the effect of 5 lowering the water level to down low and whether or 6 not these new operating strategies would affect any of 7 the assumptions that went into the acceptance of that 8 9 original philosophy. Is that the question really that you are 10 asking? 11 12 DR. POWERS: That is basically 13 My recollection is that when the strategy was originally proposed the staff resisted the concept 14 of bringing the collapsed water level down below the 15 top of active fuel. 16 We had a particular power level in that 17 phase region for those discussions. Now we have a 18 different one, and does it change the discussion. 19 20 MR. ULSES: This basically goes into the concept of what is called the minimum steam cooling 21 reactor water level, which is basically what we say 22 23 you can go down to, and you will still have enough flow of steam to keep the upper portion of the fuel 24 25 cool.

1	And if you look at how that was generated
2	and if I get off-base here, Jason, let me know.
3	But what I recall is that that was actually calculated
4	with an extremely conservative top peak axial power
5	distribution, which is even larger than what they are
6	going to go to with these modern reactor operating
7	strategies.
8	So therefore they will still be covered by
9	the existing minimum steam cooling reactor water
10	level, and so that will still be applicable.
11	DR. POWERS: Is this the result of an
12	analysis, or is this the result of your impromptu
13	speculation?
14	MR. ULSES: This is the result of a
15	calculation that was done quite a bit of time ago. I
16	believe it was like in the '80s or the '70s as I
17	recall when this original concept was originally
18	developed.
19	MR. POST: The mid-1980s.
20	MR. ULSES: The mid-1980s, and it has been
21	used ever since in the ATWS operating strategies.
22	DR. POWERS: I am quite sure that you have
23	not that you did not anticipate in that calculation
24	what Duane Arnold was going to do with their power
25	profile.

1	MR. POST: This is what I was trying to
2	say earlier. Right now at their extended power uprate
3	with the MELLLA line, Duane Arnold could go between 99
4	percent and a hundred percent of rated flow.
5	Previously, if they would have had MELLLA
6	at this power level, they could have operated it at
7	this point, which would be 81 percent of their flow.
8	These two points are on the same rod line.
9	So if you take a pump trip from that
10	point, or a pump trip from this point if they had
11	operated with MELLLA, both of those pump trips would
12	run down to the same point at natural circulation, and
13	basically at that point right there.
14	So both conditions end up there, and since
15	plants had MELLLA when we developed that solution
16	originally, we were modeling a condition that is the
17	condition that Duane Arnold is moving to today for
18	their application.
19	DR. POWERS: Thank you.
20	MR. CARUSO: I guess that's all I have to
21	say about reactor and fuels. If you have any
22	questions, I am available, or we can go on to the next
23	presenter.
24	DR. POWERS: Do the members have any
25	additional questions they would like to ask about

1 reactor fuels? If not, I think we can go on. 2 MR. WU: My name is John Wu from NRR, and 3 I am here today for this material degradations. 4 Actually, this material degradations is mostly 5 materials and parts, and it seems that my part is the 6 flow induced vibration is one of the issues that has 7 come out. So that's what I am here for. And so that 8 9 is what I am going to cover, is this topic, and others 10 related to corrosion and erosion I will give to the 11 material people over there. And first of all, we start with the 12 13 reduced power uprate, and I think that this flow 14 induced vibration mostly was covered by GE yesterday, and so I will just quickly go through this and take 15 16 any questions if there is any. 17 This power uprate mostly -- while the reactor pressure has no change, there is no change on 18 19 temperature, and no change on the flow rates, or core 20 flow rate. 21 And also there is no or very little change in the drive flow because we generated more steam, and 22 23 we have a bigger pressure drop. So the drive flow is 24 increased a little, which I understand is 2.5 percent. 25 And mostly we have a steam flow increase.

So because there is no core flow increase, and if you look at the component inside of the reactor affected by the core flow, such as the guide chip, et cetera, those become -- and also the in codes, they are the code -- like the fuel banding, they are not affected.

But only a few components are affected, like the drive flow at 2.5, which is very minimal. But GE have been varying those based on their recorded data.

And the results come up to the results that the vibration level is below the acceptance limits. That is the acceptance limits of -- they have vibration -- you know, they can monitor and the calculation illustrates the vibration stress level, which is less than the endurance limits. That is what GE put on it as being the criteria.

And based on that the endurance limits are acceptable, and anything in other components -- you know, every component, if their vibration is less than endurance limits, and it means that they are not getting into the picture of a particular calculation, because the fatigue factor -- the cumulative factor, or the cumulative fatigue usage factor is not required in the design basis, and is zero, and it is below the acceptable limits.

And as a matter of fact, in the 1 submittal, they put acceptable -- for 10 KSI, but that 2 3 is very conservative compared to ASME 13.6 KSI. 7.6 KSI if you look at the fatigue curve in the ASME, 4 you will see that corresponding to about 10 to the 5 6 11th endurance limits. 7 So, therefore, in the upper -- steam flow affected by the increase of steam flow are the 8 9 components of dryer and separator. I think that GE made a presentation yesterday that the dryer and the 10 separator there are not -- they are not separate 11 components, and that is mostly that they don't have --12 13 for that. But since we asked the question how is 14 this affected by flow induced vibration, they look at 15 16 their data for the separator, and the separators data, 17 the data for the separators, the data shows that the vibration acceptable level is about 15 percent of the 18 19 acceptance limits. CHAIRMAN WALLIS: We heard yesterday that 20 21 there were cracks observed in these devices. So it is acceptable for some things, but you have --22 There is no crack on 23 MR. WU: separator, but the dryer, in the dryer, they did find 24 25 some, and they also looked at the dryer.

1	DR. FORD: Did you during the analysis
2	and I recognize that they are not safety related
3	components as such, but in relation to what was
4	discussed yesterday by GE, they are not safety related
5	components, the dryers and separators.
6	If they did fail either by stress
7	corrosion cracking in the channel, in the bottom of
8	the dryer, or by fatigue of the vains in the dryer,
9	and they came lose, how would that affect the overall
10	safety of the reactor as such, and was that evaluated?
11	MR. WU: Yes, we also asked the questions,
12	asked GE the same question about it. The design
13	criteria, as such, the dryer has to stay intact, and
14	structure integrity has to be maintained.
15	During a pipe break, or during the steam
16	line break because worrying about the dryer, goes to
17	the steam dryer, and you know, it stops the
18	operation, and so that has to be calculated to ensure
19	that structural integrity of this dryer.
20	And also because the power uprates, we
21	evaluate those to meet the design basis, and we
22	approve in the ELTR-1 and ELTR-2.
23	CHAIRMAN WALLIS: I guess my comment went
24	to the consequences of these things failing, and you
25	are telling us that the consequence that you worry

1	about is the pieces go down the steam line?
2	MR. WU: Yes, that is what a design
3	criteria
4	CHAIRMAN WALLIS: Could they not go around
5	in the
6	MR. WU: No, the flow induced vibrations
7	is what you are talking about.
8	CHAIRMAN WALLIS: Where do the pieces go
9	when they break?
10	MR. WU: Well, there is no problem with
11	that. We still try to ensure integrity during
12	operation, and such as like well, I think GE looked
13	at similar plant, and they didn't find a crack on this
14	dryer.
15	CHAIRMAN WALLIS: I think the problem that
16	we are all having is regardless of what the codes say,
17	there have been failures by stress corrosion cracks
18	and flow induced vibration in the steam dryer
19	separator units.
20	MR. WU: I am not sure it is from the flow
21	induced vibration.
22	CHAIRMAN WALLIS: Well, regardless of
23	whether it is flow induced vibration, or whether it is
24	stress corrosion cracking, they failed, regardless of
25	what the codes say.

1	MR. WU: Yes, they failed.
2	CHAIRMAN WALLIS: And so actually the
3	codes don't really mean much as far as maintaining
4	integrity, and the question we are asking from a
5	safety point of view is if these things come lose,
6	what do they do?
7	MR. WU: So that is why we are looking at
8	if those things come lose or will come lose, and if
9	not, then we don't have to worry about it. So that is
10	well, we look at what are the reasons for the dryer
11	to fail or crack.
12	I think that what GE found out was that
13	the crack was due to turning the turbine off, and
14	closure, and the flow trenching, like the TSB closure,
15	and
16	CHAIRMAN WALLIS: I still have trouble
17	relating the answer to the question.
18	MR. WU: Well, that is what I am trying to
19	address. The crack is not due to well
20	MR. KNECHT: This is Don Knecht from GE
21	here. Let me try to add some clarification here.
22	There is a couple of points. One is the cracks have
23	been found in the dryer assembles have all been
24	identified early enough that they can be repaired so
25	that they don't become a lost part during the upcoming

cycles.

And so there has never been a case where there has actually been a lost part from these components. Now, if it did happen for some reason, the cracking is generally in the lower part of the dryer where the conditions are more conducive to stress corrosion cracking or vibration fatigue.

And failures in that location are going to stay below the dryer and not reach out in that area and into the steam line. They are not -- unless they are very, very small, they are not going to drop back through the separator under the conditions where we have low power, and we are shut down or what not.

And even if they did, they are not going to find their way all the way down into the fuel area where they will cause damage. So we have not done formal lost parts analyses on these, on the dryer pieces, at least not that I am aware of.

And the size -- well, the parts that might be lost because of this cracking are most likely large enough that they would not cause a problem and that would get out of the dryer area. So I hope that clarifies it.

DR. FORD: I don't know who to address the question to now, but there have been, for instance --

1	and still sticking to that one unit, there have been
2	stress corrosion cracking of the brackets that hold
3	the steam dryer assembly up.
4	What would happen those are not
5	protected currently by
6	MR. KNECHT: Correct.
7	DR. FORD: What would happen because of
8	the general stressing nature, and increased by 31
9	percent and I think that was the number that was
10	given for the dryer, what would happen if you got a
11	whole dryer that fell down?
12	And I recognize that would be an extreme
13	event, but what would happen then? It wouldn't be
14	just a small part. It would be a thumping great big
15	component. Is that possible?
16	MR. KNECHT: Well, it only requires 3 out
17	of the 4 support brackets to hold a dryer. So if
18	there was cracking in one of them, that would be
19	detected and repaired, and that would not be a
20	problem.
21	Now, if for some strange reason you had
22	multiple failures, the dryer would settle, and there
23	would be a noticeable decrease in steam flow, and an
24	immediate shutdown of unknown conditions.
25	DR. FORD: If it was laying on top of the

1 separator, it would just sit there? MR. KNECHT: Well, you wouldn't have the 2 3 steam flow that you would expect. CHAIRMAN WALLIS: Would it make that much 4 difference to the steam flow? 5 Would it just be 6 diverted, and increase the pressure drop, but that's 7 not a significant component of the overall pressure drop is it? 8 9 MR. KNECHT: Well, normally it only has a very small pressure drop, but I think it would a flow 10 11 blockage. But a complete one, of course, but it would 12 be --13 But this is for the same --MR. WU: 14 according to their submittal, the occurrence occurs at 15 the outer bank close to the impact nozzle, and -- is 16 four times of that, and so there is no history of that 17 for the Duane Arnold. So, either there is no such thing, or is 18 there no history for the -- is already 113 percent. So 19 20 if we wanted to look at the operating experience, the 21 cracking -- and we can ensure that it is okay. here we are looking at flow induced vibrations to see 22 23 if there is anything like that. And there is no data and we looked at the 24 25 dynamics of a pressure drop -- and it is about 10

percent of the -- and so the flow increase 20 percent, 1 and the vibration level increased 50 percent. 2 3 that is 1.7 or about -- and so you can say that you 4 can get some reasonable assurance --5 CHAIRMAN WALLIS: You are saying that it 6 is far from its endurance level? 7 MR. WU: It is far from their margin with respect to the dryer, yes. And the flow separators 8 9 did not vary. The separator is about 15 percent 10 according to their data -- and if it were to increase by 50 percent, you would have about 22 percent. 11 that is a big margin there, and because of this big 12 13 margin, it gives us a good feeling about this. 14 CHAIRMAN WALLIS: Well, have they tested 15 these dryers and separators at the specific conditions that they are going to be operated at with the power 16 17 uprate in separate effects tests? I think we asked that question yesterday, 18 and I believe the answer was yes yesterday, and it 19 20 seemed to be a very quiet yes. I mean, that's what I 21 would to see. I mean, flow induced vibrations, there are 22 resonances and things that happen, and when you scale 23 24 up this is based on some assumptions, and it is much 25 more reassuring to say we have actually run this

	thing, and we have measured the vibrations under the
2	conditions, and they are indeed small or some measure.
3	DR. FORD: I think maybe the question
4	yesterday was asked in the context or at least a
5	question was asked yesterday in the context of you
6	extrapolating out, and do you have any data to bound
7	that extrapolation, and that was in relation to the
8	corrosion, and not the flow induced vibration.
9	CHAIRMAN WALLIS: Well, I meant flow
10	induced in terms of vibration.
11	DR. FORD: Okay. But it was mentioned in
12	relation to the flow assisted corrosion that this was
13	a fairly low flow rate plant in comparison to the rest
14	of the fleet.
15	So are there other reactors, and not Duane
16	Arnold, out there which you have used in your
17	evaluation to answer this question that Dr. Wallis
18	asked? Is there data out there that would bound these
19	flow rate conditions, or vibration conditions, in
20	other plants?
21	MR. WU: In other plants such as well,
22	Monticello and Hatch?
23	DR. FORD: Or whatever.
24	MR. WU: Yes, whatever, and GE has generic
25	testing of up to 13 percent, or all the way up to 13
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So they are bounded by those. percent. 1 DR. FORD: No, I think the question is are 2 there data in other operating plants operating -- and 3 it would be at these same flow rate conditions --4 which have been operating successfully. I mean, that 5 is the question that is asked. 6 That is the question which --7 MR. WU: that is the data that we tried to get before, and for 8 9 some reason we did not get it, because --CHAIRMAN WALLIS: My question was somewhat 10 different. I thought that these things were tested in 11 You test one separator and separate effects tests. 12 one dryer, and you can run that up way above what you 13 get in the plant just to reassure yourself that you 14 are extrapolating or interpolating. 15 But that would be nice to see and would be 16 convincing, and it wouldn't just be -- and if you 17 could show that everything is scaled, then that is 18 19 fine, too. But just to sort of extrapolate out there 20 on the basis of a theory without any data to hang it 21 on sounds a little bit dangerous. 22 I think they used to calculate 23 MR. WU: that with the extrapolation of system data, and --24 Maybe this could be CHAIRMAN WALLIS: 25

1	answered before the full committee meeting or
2	something. I am not sure we are getting an answer.
3	MR. SHUAIBI: This is Mohammed Shuaibi
4	from the staff. If we can take that question back,
5	maybe we can come back at the full committee and
6	address it.
7	CHAIRMAN WALLIS: Maybe it would help if
8	there were a written reply to the subcommittee before
9	the full committee meeting so that we didn't have to
10	go through trying to extracting the answer orally, and
11	we could say, yes, we have read it and we think it is
12	okay or not.
13	MR. SHUAIBI: We could certainly do that.
14	DR. FORD: The specific question is that
15	given the fact that there have been flow induced
16	vibration induced problems in dryers in the past are
17	there any data, either in the laboratory or in full
18	scale, or in the operating plant, which justifies that
19	there will be no problem, and specifically at Duane
20	Arnold.
21	CHAIRMAN WALLIS: That seems a simple
22	question to answer.
23	MR. SHUAIBI: Justifies that there are no
24	problems at Duane Arnold?
25	DR. FORD: Yes.

1	MR. SHUAIBI: We will take that back.
2	MS. MOZAFARI: That justifies the
3	assumption of no problems at Duane Arnold.
4	DR. FORD: Because saying you are adhering
5	to the codes when there have been failures doesn't say
6	too much about the code.
7	MR. SHUAIBI: We will take that back and
8	we will provide an answer.
9	MS. MOZAFARI: Okay.
10	DR. POWERS: Let me ask a question on a
11	different answer, but that is still related to
12	materials and fatigue. The licensee has adjusted his
13	methodology for looking at cumulative usage factors
14	and in most cases saw a substantial drop in cumulative
15	usage factors for fatigue.
16	In one case, however, he reports a fairly
17	substantial increase in the cumulative usage factor,
18	and in particular I believe for the feed water
19	nozzles, I believe he shows a cumulative usage factors
20	coming up very close to one.
21	Did the staff examine the methodology, and
22	in particular did they look at the feed water nozzle
23	issue?
24	MR. WU: The methodology that GE used is
25	with respect to Appendix I in the ELTR-1. They said
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they followed Appendix I of ELTR-1, which we had 1 2 approved before. And the methodology says to compare the 3 inputs parameters, and the EPU parameters, and to 4 identify the inputs, and they don't have to do 5 anything. And if it is not -- they have to do -- to 6 get a scaling factor, conservatively based on whatever 7 is -- well, the pressure temperature difference, and 8 9 to come up with some scaling factor. So they multiply the scaling factor and 10 multiply by the existing stress and that ends up to be 11 12 the -- and so the methodology that we approve, there are no problems. So because this is a scaling factor 13 multiplied by the stress, the existing stress, the 14 stress factor they use is really conservative. 15 So anything below 1.0 -- and as a matter 16 of fact, we know that the stress is not limited to the 17 -- it is the total stress, also including the others. 18 DR. POWERS: You are going an awful long 19 way around the barn to answer what is a fairly simple 20 question. What I want to know is did you look at the 21 methodology, and I think the answer is yes. 22 23 MR. WU: Yes. DR. POWERS: And how the question is did 24 you look specifically at what they had done for the 25

feed water nozzles, and do you concur that 1 cumulative usage factor is less than one for that feed 2 3 water nozzle. MR. WU: Well, we did look at the details 4 and their methodology. 5 DR. POWERS: That's all I needed to know. 6 7 MR. WU: Also, we looked at the details of some of the usage factors. I mean, there are lots. 8 9 It is from .9 something way out to .199. And it goes So how come it goes down that much, and the 10 down. answer we got is that in the past they used the worst 11 condition, based on the worst condition. 12 And the worst condition is the loss of the 13 feed water, and that is the worst, and from there they 14 got -- let's say it is one, for instance, and from 15 that they got the allowable cycle. And then they used 16 the allowable cycle, which is normally small, and used 17 or ate up all the cycles and that is too conservative. 18 So now they come back to do or to take for 19 each one, and for each one it is a different transient 20 for each transient, and maybe for 2 or 3, and after 21 the three, they use that number three for the rest. 22 DR. POWERS: Well, it's just that I find 23 it remarkable that everything drops down, and for 24 understandable reasons. And here is one case where it 25

goes up, and it seems logical that it should be a 1 substantial fatigue for the feed water nozzle. 2 3 And it gets close to one and you don't 4 check to see if you agree. I mean, it is within four 5 percent of one. I can't or I myself cannot calculate 6 cumulative usage factors up to four percent, but maybe 7 other people can. MR. WU: As I said with the feed water, 8 9 the methodologies, we approved the methodology. 10 they used the methodologies, and we did review their detailed calculations. 11 MR. BROWNING: This is Tony Browning from 12 13 Duane Arnold. The staff did request a number of 14 summaries of the calculations in this area, and they 15 were provided to the staff. And while it wasn't the full set of the 16 calculations, it was a fairly detailed summary of the 17 calculations that staff did 18 the review. And 19 particularly one of the sets which was requested in 20 the last RAI were the cases where we were showing 21 ratios in the .98 and .99 range. So we did provide a summary of those calculations to the staff. 22 23 MR. SHUAIBI: Dr. Powers, Mohammed Shuaibi 24 Would you like us to come back at the full again. 25 committee and address that issue as well?

1	DR. POWERS: I think what I am going to be
2	asking you to do when you come for the full committee
3	is to go through a little more discussion of the
4	strategy for the review.
5	I think you may be a victim of trying to
6	do this expeditiously, in which we posed a set of
7	questions here, and you are responding to this
8	specific set of questions, and really what we should
9	have asked you for was the strategy for the review.
10	But in the course of doing that,
11	understanding better where you are taking a
12	methodology and asserting, yes, indeed we have
13	approved this methodology in the case.
14	And then the specific thing of how much
15	detail you go into in looking at how they apply it,
16	might be a useful illustration for people. And this
L7	would not be a bad example, simply because it is such
18	a striking example.
19	I think we can progress on to the next
20	topic.
21	DR. FORD: Are we going to be talking
22	about flow induced corrosion and stress corrosion?
23	MS. MOZAFARI: Right.
24	MR. CARPENTER: Good morning. My name is
25	Gene Carpenter from the materials engineering branch,

and I don't have any slides or overheads to give out today.

Basically, the staff had talked to the ACRS about the extended power uprate and how we did the reviews for boiling water reactors at a previous meeting, and to reiterate some of that information, the BWR VIP, the BWR vessel internals project, had provided a variety of reports for inspections and flow evaluations of the safety significant flow of BWR internals.

And those include the core spray systems, the core plate top guide, standby liquid control, the shroud supports, the BWR jet pumps, the LEPC system, the lower plenum components, the vessel interior diameter attachment welds, various instrument penetrations, and the reactor vessel itself.

We have reviewed each and every one of those inspection or flow evaluation guidelines, and we have approved them. And basically those allow us to have some assurance that the BWR licensees -- for instance, this licensee -- will be doing adequate levels of inspections to ensure that there are no degradations that will occur before they will be able to see them. There are no significant degradations. Does that answer your question?

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DR. FORD: Well, I have another specific 1 All of the VIP reports related to stress 2 corrosion cracking, both the disposition and result, 3 and inspection period and methods, were based on data 4 which was obtained in general with very, very low flow 5 6 rates. 7 So even below that which are currently used in non-power uprated plants. What would be the 8 9 rationale for saying that they should be necessarily applicable to power uprated plants operating at a much 10 higher flow rates? 11 When you are doing this evaluation and 12 applying the VIP documents, what went through the 13 examination process in your mind to say that, yes, 14 those VIP documents are applicable to these different 15 environmental conditions? 16 Well, again, 17 MR. CARPENTER: you mentioned here, dealing with the various flow regimes, 18 and that is what John was just talking about, with 19 flow induced vibrations and he will come back to you 20 and talk about that to some greater extent. So I will 21 22 leave that to his further response. looking the 23 We are obviously chemistries, and as you may remember from 24 previous life prior to the ACRS, BWRs have some fairly 25

stringent chemistry controls in place, and even more 1 so today than they did even 10 years ago. 2 We were also looking at the overall events 3 from a systems point of view. We also look to some 4 extent from the risk management point of view, and 5 those are aspects that I will leave aside to others to 6 talk about specifically, because I am not a PRA 7 expert, per se. 8 But to attempt to answer your question the 9 regimes that we have looked at, yes, they were not 10 specifically to the power uprated regimes. But we do 11 expect the licensees, when they do these 12 uprates, to take a look at the extended flow regimes 13 and see if their applicables, or their usage of the 14 VIP reports are going to be maintained so that they 15 will stay applicable. 16 CHAIRMAN WALLIS: Are you speaking about 17 vessel internals here? 18 MR. CARPENTER: 19 CHAIRMAN WALLIS: And isn't the flow rate 20 the same though with the uprate as it was before? The 21 places where you worry about increased flow are places 22 like the dryers and separators, and places where the 23 flow really has increased. 24 MR. CARPENTER: Right, which is outside 25

the safety components that we are looking at. 1 basic internal components themselves as I had just 2 3 mentioned, they pretty much --CHAIRMAN WALLIS: I thought my colleaque's 4 5 question was why do you assume that what you did in 6 the past is applicable to the future, might be 7 answered by saying that there is no change in core flow, and so what happens inside the vessel is more or 8 9 less the same as what happened before. 10 DR. FORD: Thank you for being my straight I guess I was questioning -- well, there are two 11 changing in the power 12 that are 13 conditions. The flow rates and/or the flux. CHAIRMAN WALLIS: That's why distribution 14 is changing isn't it? 15 Well, the flow rates, and/or 16 DR. FORD: flux patterns, oth in concert or separately, and in 17 effect the cracking susceptibility. 18 The flux to a certain extent is taking 19 current or in some of the later VIP documents, but not 20 the flow rate. And so really my question is, is there 21 anything that makes you feel good or bad about 22 accepting these VIP documents which don't relate to 23 the higher flow rates to this particular condition? 24 25 I have an opinion, but since I have a

1	conflict of interest, I can't express it, and so I
2	guess I
3	CHAIRMAN WALLIS: Well, the question
4	really isn't what makes him feel good or bad, but what
5	would make us feel better.
6	DR. FORD: Am I allowed to express my
7	personal opinion?
8	MR. BOEHNERT: I think you probably ought
9	to refrain from that.
10	DR. POWERS: I agree. You are entirely
11	welcome to ask questions, and if it leads us to an
12	equivalent opinion, then that's fine. But I don't
13	think you should guide us very much.
14	DR. FORD: Okay. I am now hamstrung.
15	MR. CARPENTER: To rephrase your question
16	then
17	DR. FORD: There are two things that have
18	changed in Duane Arnold as they go into the power
19	uprate; flux patterns, and/or flow rate. Both can
20	individually and/or in conjunction affect cracking
21	susceptibilities for most of the reactor components.
22	The VIP documents upon which yesterday and
23	today we are seeing are saying that we don't have a
24	problem with regard to stress corrosion and cracking.
25	Those VIP documents did not take into

account changes in flow rate, per se. In fact, most of the data upon which those documents were obtained, the disposition curves, are extremely low flow rates. And they don't take into account to any degree changes in flux on the cracking So what makes you feel comfortable susceptibility. about accepting their requests for this reactor, which is operating in different conditions and which are pertinent to the VIP documents? MR. CARPENTER: Well, I don't think I said that there is no problem here. If I did, I mis-spoke. What the BWR VIP documents give us is some assurance that there will be adequate inspections to determine if there is cracking before it will progress to a point that will be of concern to the staff, and obviously to the licensee. The BWR VIP documents that have been reviewed and approved by the staff do specify a flux regime, that being less than 8 to the 21 fluence Anything above that is considered a high levels. fluence regime and we don't necessarily agree with the VIP at that point. We are still in negotiations with with regard to BWR VIP regarding what if anything -- what

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1	performed by the licensees.
2	As far as the flow rates, as Dr. Wallis
3	said, and as we agreed earlier, we will be coming back
4	tomorrow or at a later point to talk further about
5	that from a mechanical flow induced vibration point of
6	view. Does that answer your question?
7	DR. FORD: The applicant took benefit if
8	you like from the fact that they are using Noble Chem.
9	How does that come into your evaluation?
LO	MR. CARPENTER: Noble Chem the staff
L1	considers to be, when used adequately, a definite
L2	benefit to the water chemistries. Obviously, it adds
13	in the hydrogen and to make use of it, and that
L4	reduces the crack growth rate by a significant amount.
L5	Basically, we have given an order of
16	magnitude reduction in crack growth rates for plants
L7	making use of that. So that is overall a very good
L8	thing from our point of view.
L9	DR. FORD: Okay.
20	MR. CARPENTER: Any other questions?
21	Well, specifically related to the internals.
22	CHAIRMAN WALLIS: Well, I am a little
23	concerned that may be left with an uneasy feeling, and
24	I am not quite sure how it is going to go away.
25	MR. CARPENTER: Which uneasy feeling is

1	that, sir?
2	CHAIRMAN WALLIS: Just the whole way in
3	which there have been responses to questions in the
4	last hour or so.
5	DR. POWERS: Well, specifically with
6	respect to the inspection frequency, do we have any
7	problems with that?
8	CHAIRMAN WALLIS: Well, it is an
9	extrapolation of past experience isn't it?
10	DR. POWERS: I am sitting here wondering
L1	how can I design an inspection frequency that is not
12	an extrapolation of past experience?
13	CHAIRMAN WALLIS: Well, when you are
L4	uncertain and you presume, then you inspect more.
L5	DR. FORD: Am I allowed to give an
16	opinion? Having put this bomb on the table
L7	CHAIRMAN WALLIS: Well, you can ask
18	questions and hoping that your opinion will appear
L9	from someone else.
20	DR. POWERS: Okay. On this note, I am
21	wondering if it wouldn't be appropriate at this point
22	to take a break for about until 10:30.
23	CHAIRMAN WALLIS: Okay.
24	DR. POWERS: We will resume at 10:30
25	(Whereupon, at 10:17 a.m. the meeting was
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recessed and resumed at 10:33 a.m.) 1 DR. POWERS: Back on the record. 2 I think 3 we have progressed somewhat out of order. Can we get back into the order? 4 5 MS. MOZAFARI: What we want to do is just 6 finish up on the material degradation issues, and I 7 want to briefly give Gene here one more shot at 8 addressing your questions, and then we have some 9 discussion on stress corrosion cracking or 10 cracking, the chemistry area for Kris Parczewski, who is going to provide that information. So why don't 11 12 you go ahead. 13 MR. CARPENTER: And again the question as we left before the break was what precisely is the 14 15 staff's level of comfort regarding the 16 documents and why it bounds the extended power uprate 17 that Duane Arnold is asking for. 18 And again basically we have reviewed these 19 documents to a great deal of level, and Duane Arnold 20 is not looking at an increased, or an appreciable 21 increase in flow in the area of concern. 22 So the crack growth rates in those areas It should not 23 should not significantly increase. increase at all, especially that they are using Noble 24 25 Chem.

1	So the staff has a great deal of comfort
2	in this area. Does that more adequately address the
3	question that you had?
4	CHAIRMAN WALLIS: Yes, it does.
5	MR. CARPENTER: Any other questions? If
6	not, thank you.
7	MS. MOZAFARI: Okay. Chris, if you want
8	to go ahead and come on up.
9	MR. PARCZEWSKI: My name is Kris
10	Parczewski, and I am from the Materials and Chemical
11	Engineering Branch, and I was involved in evaluating
12	the degradation of materials due to erosion/corrosion.
13	As you can see on this slide, there are
14	several parameters which are or which would affect
15	erosion/corrosion, or accelerated corrosion as it is
16	now called.
17	Two of them, velocity, which is at the
18	bottom here, which affects turbulence, and
19	temperature, are going to be affected by power
20	uprates.
21	The licensee evaluated this change, and
22	came to the conclusion in general that the effect is
23	very, very minimal. The highest effect would be on
24	the feed line, and on the main steam line, and those
25	changes are going to be taken care of by modifying the

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1	core input in the code, so that it would predict the
2	rate at which erosion/corrosion takes place.
3	And the staff was satisfied that this will
4	probably take care of any effect of power outrate.
5	CHAIRMAN WALLIS: And by the code do you
6	mean the CHECWORKS code?
7	MR. PARCZEWSKI: This is the CHECWORKS
8	code developed by EPRI.
9	CHAIRMAN WALLIS: I thought there was a
10	very good presentation made yesterday on the fact that
11	they do a lot of examinations by their
12	erosion/corrosion program, and compared it against the
13	CHECWORKS predictions. Did you see those
14	correlations?
15	MR. PARCZEWSKI: The comparison?
16	CHAIRMAN WALLIS: Yes.
17	MR. PARCZEWSKI: I looked at them briefly.
18	CHAIRMAN WALLIS: But you saw them?
19	MR. PARCZEWSKI: Yes.
20	CHAIRMAN WALLIS: And can you and it
21	was also mentioned that other plants have higher flow
21	
22	rates than that which Duane Arnold are applying to go
	rates than that which Duane Arnold are applying to go through.
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1	other plants which reassures that extrapolating the
2	CHECWORKS code is valid?
3	MR. PARCZEWSKI: No, I did not see that
4	data. However, CHECWORKS was verified against several
5	data, and so I trust the code would probably give you
6	a proper prediction.
7	CHAIRMAN WALLIS: I don't doubt that, but
8	I think we all have a problem that when you are
9	starting to change and especially two variables,
LO	temperature and fluoride, and you are going to
L1	extrapolate them beyond your database, are you going
L2	to necessarily going to have a good correlation?
L3	MR. PARCZEWSKI: You see, the CHECWORKS
4	code was based on the data from several plants coming
L5	from this country and from abroad. So it has a very
L6	broad database it is based on, and it is being
.7	continuously updated. There is a special effort in
.8	EPRI which updates the data very often.
.9	DR. FORD: But why a database that is
20	being used to qualify the code includes conditions of
21	temperature and flow rate that we are talking about
2	here?
:3	MR. PARCZEWSKI: Yes, that's right. It is
4	bounded.
:5	CHAIRMAN WALLIS: How much scatter is

1	there in the data? I mean, do you see a correlation
2	through this data?
3	MR. PARCZEWSKI: Excuse me?
4	CHAIRMAN WALLIS: Is there a lot of
5	scatter in the data around this correlation?
6	MR. PARCZEWSKI: There is quite a lot of
7	scatter, yes.
8	CHAIRMAN WALLIS: Typically how much?
9	MR. PARCZEWSKI: I cannot tell you the
10	exact number, you know, but there is not one single
11	curve.
12	CHAIRMAN WALLIS: So you used some average
13	curve or upper bound, or what did you use?
14	MR. PARCZEWSKI: Usually there is a bound,
15	upper and lower bound, and obviously it has to be
16	within those bounds.
17	CHAIRMAN WALLIS: Do you mean the mean
18	curve as a predictive tool?
19	MR. PARCZEWSKI: I'm sorry?
20	CHAIRMAN WALLIS: I am trying to figure
21	out how you use you said that the data had to be
22	between the bounds, and I didn't understand that. I
23	mean, if you have bounds on the correlation, and when
24	you take it to the other point, it has to be within
25	the bounds?

1	MR. PARCZEWSKI: Well, it has to be below
2	the upper bounds.
3	CHAIRMAN WALLIS: And so what do you use
4	for licensing purposes? Do you use the upper bounds,
5	or the mean, or what?
6	MR. PARCZEWSKI: Well, upper bound
7	obviously. It has to be the upper bound.
8	CHAIRMAN WALLIS: But does CHECWORKS
9	predict the upper bound?
10	MR. PARCZEWSKI: I beg your pardon?
11	CHAIRMAN WALLIS: Does CHECWORKS predict
12	the upper bound or just the mean?
13	MR. PARCZEWSKI: The means.
14	CHAIRMAN WALLIS: So how do you figure the
15	upper bound into some licensing criteria?
16	MR. PARCZEWSKI: Well, it is I think
17	the code is based on the data, and usually it is
18	definitely it predicts below or above the lower bound,
19	and obviously to be on the safe side.
20	DR. FORD: Assume that the CHECWORKS
21	prediction code looks like this, and you are saying
22	that you have data that is in the upper bounds of the
23	data, and the CHECKBOOKS, and that is the two
24	questions that we have been asking. Here is Duane
25	Arnold now, and

1	CHAIRMAN WALLIS: This is a freshmen
2	course in data correlation and interpretation.
3	DR. FORD: And here is Duane Arnold's
4	power uprate. Our questions have been is the Duane
5	Arnold power uprate are there other data points
6	which codify the CHECWORKS code, and the answer has
7	been yes.
8	The next question was when Duane Arnold
9	goes to this flow rate, what are they going to base
10	their what do you approve their basis for their
11	inspection in their erosion/corrosion program? Is it
12	based on this value or this value?
13	MR. PARCZEWSKI: Well, you see, the data -
14	- one thing is that the code is being calibrated each
15	time, and so all the data from measurement are being
16	included in the code. So it averages all the data
17	which are being used for the calibration of the code.
18	DR. FORD: So it is not an absolute line.
19	CHAIRMAN WALLIS: That doesn't answer the
20	question.
21	DR. FORD: The CHECWORKS is not an
22	absolute correlation, which I thought it was.
23	MR. PARCZEWSKI: No, it has to be
24	calibrated. Usually, you know, you take at least two
25	measurements, two sets of measurements, and you add up

1 to the code to calibrate so to speak. And each time you take the measurement, 2 3 and you keep adding to the code, and so the code keeps getting more and more precise for a given plant as you 4 yield more and more data. 5 6 CHAIRMAN WALLIS: Or it might be less 7 precise if the data doesn't fit any pattern. My name is Russ Severson 8 MR. SEVERSON: 9 with Duane Arnold, NMC. Let me try and add a couple of things here to try and help clarify a little bit. 10 11 I think we are getting mixed up between flow rate and 12 what has happened, and what the actual corrosion that 13 has happened. When you do apply CHECWORKS, and you do a 14 15 corrosion program, you have two things going on at once. One is the model itself, and which is the EPRI 16 model, and we have industry and international testing 17 that went into the model at different parameters. 18 And you have your actual inspection data, 19 20 and what CHECWORKS does is that it allows you to 21 compare the two to see if your inspection data is 22 matching your model, and therefore you have a clear understanding of what has previously happened to your 23 24 system, and what will happen.

Now, what will happen with what we have

performed here, and which Kris was trying to allude 1 to, we did a parametric study using the CHECWORKS 2 3 model to say, okay, we now believe we have modeled 4 these lines fairly well because we have good 5 predictions, and so therefore the code is working. 6 Now, within the code there is bounds of 7 with these temperature changes, and the flow rates that we are seeing. So therefore with the code we can 8 9 predict what will happen in these lines. 10 And since we prior could predict with this code, then we have very high confidence that we can 11 12 predict in the future. Now, the temperature change 13 really -- and as we showed you before, it is based on 14 the solubility of the iron, and the temperature change 15 really affects it, and you run the whole gambit of that line in feed water in these systems. 16 17 So all you really do is you change the location of where that happens, and so now we are 18 having it happen a little bit forward in the feed 19 20 water or in connate than we had before, would be your 21 300 degree mark. 22 Whereas, the 300 degree mark would have 23 been a different line prior to power uprate, and you 24 see those effects.

CHAIRMAN WALLIS:

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The other question if

1	you are going to use this figure on the board here is
2	if you are doing inspections, and you are measuring
3	corrosion rate, where did it actually fall in Duane
4	Arnold, because this global correlation of data
5	doesn't reflect the particular chemistry of a
6	particular plant.
7	MR. SEVERSON: Well, I believe I
8	understand your question. We don't go ahead.
9	CHAIRMAN WALLIS: If you put some
LO	measurements on that code for Duane Arnold
L1	measurements where would they be? I think we are
L2	saying that we can envision a logical process for
L3	decision making, but we don't quite understand what
L4	yours is.
L5	We don't quite understand why the staff
16	approved it, and that's all, and we can't follow the
L7	logic.
18	DR. POWERS: I think you have adequately
19	expressed the challenge that we are facing here.
20	Quite frankly, it looks to me like in many of our
21	cases there is an approved methodology that the staff
22	has accepted in the past.
23	And the question we are asking is how much
24	investigation does the staff do for the application of
25	this methodology for this particular application, and

1	how did they do it? And we are having challenges
2	understanding that.
3	MS. MOZAFARI: So we will just take that
4	under advisement. We will try to provide a basis.
5	CHAIRMAN WALLIS: I think it is more of a
6	generic problem.
7	MS. MOZAFARI: Right.
8	DR. POWERS: It is very much a generic
9	problem.
10	MS. MOZAFARI: Okay.
11	CHAIRMAN WALLIS: This is a generic
12	problem.
13	DR. FORD: We are all scientists and we
14	are interested in the details.
15	MS. MOZAFARI: Right.
16	DR. FORD: And therefore we are asking you
17	how did you go through the analysis of these? I don't
18	doubt that it is a good process. We are just
19	interested in how did you do it and we are not
20	understanding.
21	MR. PARCZEWSKI: Basically, we just
22	verified the information provided to us, and our
23	knowledge of the code, and that is probably a
24	satisfactory way to predict the rate at which
25	corrosion takes place.

SEVERSON: Kris, I have one more MR. 1 This is Russ Severson again. I quess the 2 point that I was trying to make was that I believe 3 that we have validated and we have verified CHECWORKS 4 5 works. We know how to employ it at Duane Arnold, 6 7 and we have inspections for it, and we know how to use the model to predict these new flow rates. And the 8 9 fact that oxygen is just as important as flow. There are many factors here that are just 10 as important, and this is just one of them, and I 11 believe that at Duane Arnold that we know what 12 CHECWORKS is predicting, and we know what our wear 13 And we have benchmarked the code. 14 MR. PARCZEWSKI: Basically the problem is 15 that it doesn't involve only using predictive code, 16 but relies on the actual measurement which is being 17 done on the component that is most susceptible to 18 erosion/corrosion. So there is outward verification. 19 DR. KRESS: How do you use this CHECWORKS 20 prediction and in combination with the inspection 21 findings to either say your inspection interval is 22 okay, or to adjust it? 23 Are there criteria used to change your 24 keep it? How is your 25 interval orinspection

1	inspection interval decided in the first place?
2	MR. SEVERSON: The inspection interval is
3	every outage. We can't get at these pipes without
4	being in an outage because it is hot.
5	DR. KRESS: That's a pretty good criteria.
6	MR. SEVERSON: So what we do after an
7	outage, and after our inspections, we pull these
8	inspections, and we run the CHECWORKS code, and we
9	predict what the wear rates will be by the next
10	outage.
11	We decide where we want to inspect to
12	further refine the model, and to further refine and
13	show that our model is accurate, and what inspections
14	we want to do for other reasons, and those are what we
15	inspect, and we do that every outage.
16	DR. KRESS: And the CHECWORKS helps guide
17	where to focus your inspections?
18	MR. SEVERSON: Well, yes. It gives us the
19	feeling of what the wear is in the lines so that we
20	can take whatever action that we need to do, that we
21	believe that we need to do at that time.
22	CHAIRMAN WALLIS: And the measurements
23	that you make when you do these inspections, do they
24	agree with what you expected from CHECWORKS?
ا ء	MD CEVEDSON. Ves within what the model

bounds are.

CHAIRMAN WALLIS: But that is not my question. We don't know how uncertain the model is. If we are going to go with something like the picture on the board, I would like to see some red dots or something which says this is where we actually are when we do our inspections, and this verifies that we are close to some mean line or upper bound, or whatever it is.

MR. SEVERSON: Well, I tried to push the important parts here. First, as I was saying before, in or flow water we have 130 or 140 mils of margin. I am attempting to closely lock in wear rates of between 3 and 4 mils per year. I believe that we have an excellent program to know when we are going to have problems.

CHAIRMAN WALLIS: Well, this is the problem that we have with lots of SERs, and we have an issue raised, and they say read the text, and it says we talked with the applicant, and the applicant assured us that CHECWORKS was used in some way, and this is a standard method.

And then it says that the staff finds the response acceptable. We get this all the time, and then when we start digging into it, we get into this

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1 kind of a situation, and we have got to do something 2 about that. 3 There has got to be a better rationale for the acceptability I think that the staff presents to 4 5 I mean, we can pick on any one of these, and if us. we just pick on a few and we get this kind of 6 7 vagueness, then it doesn't reassure us too much. DR. POWERS: I want to move on to another 8 9 issue at this point. I think we have explored this 10 one to the limit of our time availability now. 11 propose that we go to the PRA analyses and then the 12 open issues. 13 MS. MOZAFARI: There is just one thing 14 that I would like to say, and I probably should have 15 said it up front. The staff's review approach -- and 16 I think this is what you are trying to get at -- was 17 how did they approach the reviews. 18 They pretty much looked at the ELTR-1 and 19 2, and tried to give it the framework of what has been 20 accepted in the past, and was it founded in some way 21 by what is generically out there. 22 They looked at the Monticello safety 23 evaluation, and that provided an indication of how 24 deep to go into the review, and were there significant 25 differences at Duane Arnold than there were at

Monticello.

And then if there were plant specific design differences -- and this addresses most all of the systems -- they tried to address it in the safety evaluation. If there were not plant specific differences, if there was not something very unusual about the way Duane Arnold was addressed, then it may not have been brought out as something very specific and different.

So it would have followed the general approach at ELTR-1 and 2. And then the staff made several additional requests for information to corroborate what was in the supplement and what was in the original submittal.

And when we needed more information or we needed to be sure, you know, from our point of view to develop confidence in the staff, it is all documented.

DR. POWERS: The problem is that they are not documented. That when we look at the SER we get these vague assurances that the problem was resolved, and we don't understand why.

When we discuss it with you, it is not evident that you even understand the methodology, let alone how it was resolved. I would like to move on.

MS. MOZAFARI: Okay.

MR. HARRISON: My name is Donnie Harrison, 1 and I am with the PRA Branch in NRR, and I am going to 2 try not to repeat everything that was said yesterday 3 by the licensee. 4 I don't think you are going to see a whole 5 different information that is from 6 7 presentation than what Brad Hopkins gave yesterday. The Duane Arnold submittal, as Brenda just indicated, 8 ELTR-1, provided 9 the and they information per that. 10 events, staff reviewed internal The 11 external events, shutdown operations, and the PRA 12 quality. Under internal events, I just broke out that 13 there is four main areas that we look at; initiating 14 event frequencies, component reliability, success 15 criteria; and operator actions. 16 Again, most of those topics were covered 17 yesterday, and so I am just going to provide what the 18 summary results are, and if you want to go into more 19 detail, we can. 20 CHAIRMAN WALLIS: How do you assess PRA 21 22 quality? It becomes a number of 23 MR. HARRISON: different factors that are involved. Basically, you 24 are asking a question of does the plant models used in 25

the PRA represent the plant that is operating, and in 1 this case the plant that is going to be operating at 2 extended power uprate. 3 And so I want to caveat that first with 4 information is being used. In this 5 how that application, it is only being used to confirm that 6 7 there is no new vulnerabilities being created, or we are not on a cliff edge with our risk, and with this 8 uprate, we will fall off the cliff. 9 It is more of a confirmatory analysis, and 10 it is not done as a licensing analysis. With that in 11 mind, we looked to see if there has been a peer 12 certification done. We will look and see if there 13 were any findings in the IPE and the IPEEE on the 1.4 application's PRA in the past. 15 We will ask questions if we see that there 16 is areas that are changing in the plant to see how 17 those are modeled in the revised PRA, and so we will 18 just confirm that the model does represent the as 19 built or is going to be operated plant. 20 So you stole my thunder from my last 21 The first three topics under internal events, 22 initiating event frequencies. The licensee indicated 23

did not

anticipate any

changes

in

that

they

frequencies of events.

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1	I will note that there are changes
2	occurring, and modifications occurring to main
3	transformers, and the key electrical breakers, to make
4	sure that there are operational margin.
5	The staff considers that as long as the
6	equipment is operating within its margin, and within
7	its operating limits, that we don't expect the
8	frequencies to change.
9	DR. POWERS: What is the frequency
10	dominant accident during normal operation?
11	MR. HARRISON: I believe it is the loss of
12	all site power event, and ATWS and I confirmed that
13	before here, and ATWS is second on that list, I
14	believe.
15	DR. POWERS: Can the staff ensure that the
16	increase in power is not going to affect grid
17	stability?
18	MR. HARRISON: The grid stability question
19	is typically answered through the electrical branch.
20	DR. POWERS: But they surely must have
21	something packed in the PRA?
22	MR. TREHAN: This is Nedra Trehan,
23	Electrical Engineering Branch. We do look at
24	stability, not in detail, but that stability should
25	be maintained with the largest unit on the grid, of

1	the nuclear power plant unit, or the most critical
2	transmission line.
3	And we see that those frequencies are
4	within acceptable limits, and we do look at stability,
5	the general capability curves, whether they are within
6	the range, or lighting power factor range that they
7	are being operated. Thank you.
8	DR. POWERS: And once they have done that
9	assessment, how do you translate that into a change or
10	no change in the frequency of station blackout?
11	MR. HARRISON: Well, what we do is we look
12	at that as being a no change then in the frequency of
13	
14	DR. POWERS: No matter what it comes
15	MR. HARRISON: As long as it is acceptable
16	and it is within its margin, and within its operating
L7	limits, we at this point assume that the frequency
18	will not change.
19	However, there are tracking means, and if
20	plant specific data starts to show an increase, then
21	that would be reflected in future updates of the PRA
22	model.
23	And that same logic applies to component
24	reliability. We don't expect any changes in failure
25	rates, and there are monitoring programs, and

maintenance rules, and other types programs, that are 1 used to either maintain or to track the failure rates. 2 And at this time we don't see a change 3 If one were to start to change in the future, 4 it would be reflected in a future update of the PRA. 5 is Nedra Trehan. MR. TREHAN: This 6 7 Regarding your question about the frequency. What we are doing with the power uprate is increasing the 8 kilowatts, which is calculated into your frequency. 9 If you are increasing the power kilowatt, 10 frequency is in better shape. 11 On the other hand, because KVA or MVA of -12 - if you are increasing the megawatts at the expense 13 of -- for that we have to change that station's given 14 power reactor, or install capacitor banks to take care 15 of the large shortage created by a power uprate. 16 MR. HARRISON: Okay. As well, on success 17 criteria, we don't expect any change. The licensee 18 reran their -- some map runs to confirm that their 19 success criteria as to the power uprate level had not 20 changed, and that was the results of that analysis. 21 The one area that we did see where there 22 were impacts were in operator response times. 23 indicated yesterday, there were five operator actions 24 that were identified as potentially having raw values 25

of greater than 1.06, which meant that they could have a 10 to the minus 6 impact on CDF if they were assumed to be filled. And four of those dealt with ATWS and one of them dealt with a high pressure transient event. On the ATWS, we broke it down into those four events, and they are SLC initiation, and the second one is inhibiting ADS if you have high pressure injection available. The third one is initiation of lowering the water level to control power; and the fourth one as indicated yesterday was a combination of initiating SLC level and lowering power level with turbine bypass valves available. On the first one, there was a question on timing of the SLC initiation at four minutes, and at that, I will pass that on to Dick Eckenrode to just provide some information the human factors folks have. MR. ECKENRODE: My name is Dick Eckenrode, and we looked into all five of these events as far as the timing was concerned, because in all cases that is the key thing, is the time available has been reduced. And the only one that was significant was this one, and we compared all five of them to ANSI Standard 58-9, which is a rather conservative standard

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in operating timing. 1 The only one that came close was this. 2 3 This one, the ANSI standard actually said that it 4 would have taken about 9 minutes, and we should have 5 9 minutes. So they were already less than that with 6 a six. And then it had gone to four, and we asked 7 a lot of questions of Duane Arnold, and got a lot of 8 good answers, one of which is that this particular 9 event is one of the critical tasks in the operator 10 requalification program. 11 in all of And it is looked at the 12 stimulator and a lot of the simulator runs. 13 that we had them go back and give us a count of the 14 number of times that they have run this. 15 And since 1997 through the present, it has 16 been run I think 58 times, with a 100 percent success 17 We felt that this was significant to say that 18 they could do it in the time available. 19 One thing you have to understand is that 20 item here, was not the critical but 21 time approaching the byte temperature is the critical 22 So they weren't really recording times. 23 parameter. They were simply looking at the comparison 24

of the temperatures, and when the temperature got

1 close to the byte line, they initiated SLC. 2 As far as the actual actions that have to 3 be taken, it was estimated by the licensee that it 4 really takes about 10 to 15 seconds to perform the 5 task. So we felt that they were well within the 6 capabilities. 7 HARRISON: The net result of the 8 impacts of the operator actions on the overall CDF and 9 LERF for the internal events are shown here as 10 increases of 10 to the minus 6 approximately; and just a little over 10 to the minus 7 for LERF. 11 DR. POWERS: These are reiterations of the 12 13 staff's analyses and the products of an independent 14 analysis? 15 MR. HARRISON: Right. We did not perform 16 any analysis to confirm the numbers. I will note also 17 on the upper actions that we did ask the license to go back and just look to see if there were a number of 18 19 operator actions just below their criteria 20 screening, which they did. 21 And they came back and only had one event 22 that was close, and even with it, it was the recovery 23 of river water supply, I believe, and that only had an impact of -- if you assumed it filled, it was a seven. 24 25 And the licensee also went back and

doubled all their HEP values for things that were 1 2 screened out, and showed that the impact was just a 3 little over 10 to the minus 6. Both of those were just used as kind of a sensitivity data to confirm 4 that we weren't missing anything. 5 6 And on the external events, Duane Arnold 7 has a seismic and fires were evaluated, and all other external events were screened out. 8 CHAIRMAN WALLIS: Can we go back to that? 9 The doubling -- the use of doubling, is that something 10 that was proposed by the licensee, or something that 11 12 you proposed, or was it negotiated? Could it have 13 been a factor of something else? To be honest, I can't MR. HARRISON: 14 remember if we asked them to double, or if they 15 16 provided -- I think they provided the doubling in response to a question that we asked them about the 17 sensitivity of the results to things that had been 18 19 screened out. I think that is what happened. 20 And the staff accepted that just as a sensitivity, and not as -- again, as a confirmation 21 that there was not a lot of actions that can pile up 22 23 together to get you there. On external events, like I said, other 24 25 than seismic and fires, other external events were

screened out through the EPRI process. There is no 1 direct impacts of the power uprate on earthquakes and 2 fires. 3 And their analysis just shows a path 4 through the upper actions that were shown to be 5 important, and the internal events pass through these 6 7 external events as well. They did not identify any vulnerabilities 8 9 that were created by the power uprate, and when you increase the external events CDF by that, you get an 10 increase of 2 to the minus 8, for an overall external 11 event probability of 3.7 to the minus 6. 1.2 And I believe that is all fire if I am 13 correct, because they do a seismic margins analysis. 14 So on the seismic area, it is just to ensure that 15 there is no vulnerabilities created as part of the 16 17 uprate. DR. POWERS: Power ampage and more current 18 flow, does it change the risk of a switch gear fire? 19 MR. HARRISON: That would be a component 20 failure question again, and I think you would be 21 dealing with what is the probability of having an 22 23 event like that. And I don't think you would be able to get 24 a good number one way or the other on what that would 25

be as a result. I think conceptually that you are 1 You could increase the fire. 2 DR. POWERS: I honestly don't know. 3 mean, all I know is that we have the IPEEE insights 4 report that tells us which --5 MR. HARRISON: And I do know that they did 6 a fire analysis at Duane Arnold. I don't recall what 7 was the actual dominant failure modes that resulted in 8 9 the six value. I am not sure. And if we move into shutdown operations, 10 I think as was indicated yesterday, there is an 11 increased decay heat during shutdown operations, and 12 so that is going to extend the time where you have two 13 pumps that have to be available, RHR decay heat 14 15 removal. You are going to have reduced times to 16 boiling, and therefore you are going to have shorter 17 operator response times. However, for BWRs, typically 18 those times are in the matter of hours, and so you 19 20 typically won't impact your operator action human 21 error probabilities. As well, Duane Arnold uses a shutdown risk 22 management process, NEMARC 91-06, and they monitor a 23 number of different capabilities and features through 24 25 that through an outage.

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The staff looked at that and determined 1 that based on having a risk management approach, and 2 based on the fact that you have hours to boiling 3 typically, that that was an acceptable risk management 4 approach and would be acceptable for a power uprate. 5 DR. POWERS: Yesterday in our discussion 6 7 analysis of human error probabilities, the primarily connected with normal operations, and not 8 the shutdown operations, the speaker acknowledged that 9 he did not have expertise in that area, but said that 10 they had looked at those probabilities in a variety of 11 ways, and he thought that included fires. 12 Did you look specifically at how they 13 calculated the human error probabilities? 14 No, we did not. 15 MR. HARRISON: will note, the human error probabilities that they 16 were using -- for example, the four minute time window 17 for ATWS and SLC initiation, in my view was a 18 conservative number. 19 It is almost 20 percent of the time that 20 they are saying that their operators are going to 21 fail. They have got data that supports that they make 22 23 it all the time. So in looking at that, I see their analysis as being conservative, and their numbers tend 24 25 to be that way.

Their human error probabilities that we did look at, you weren't down in the 10 to the minus 4 for operator actions in 15 minutes. You were looking at high 10 to the minus 2s. And those seem reasonable.

So we didn't look at specific methods, but we looked at the reasonableness of the numbers that they were producing. And just to touch on PRA quality. Again, the question is how it is being used in this decision making process, and the risk information is being used to provide confirmatory information, and it is not being used to make the ultimate decision.

It is just a support tool. The staff looked at the IPE and the IPEE and safety evaluations that were performed, and they did not identify any major weaknesses in the Duane Arnold IPEs.

Duane Arnold uses their PRA as part of assessing hardware changes. So it is used as part of the plant configuration operating process. And then the final thing that we also considered was the fact that it was through a BWR Owners' Group peer certification process 3 or 4 years ago or so.

And those factors we considered in determining that we thought that the Duane Arnold PRA

was acceptable for its use in this application.
And the last slide just provides a summary that walks
through each of those areas that we have just
discussed, and presents just a little bit of results.
Their change in CDF and change in LERF
values are in the small risk increase area for
internal events. They are in the very small risk
increase range for external events. Again, noting
that is fires.
And they have got a process for shutdown
operations and the staff found their PRA acceptable
for this application.
DR. POWERS: I have to say that I am much
happier with the statement under shutdown operations
that there is negligible risk, rather than what you
said on the first or the original slide, which says no
significant impact. There certainly is an impact.
MR. HARRISON: Right.
DR. POWERS: There may be no increase in
risk.
MR. HARRISON: Right. There is an
operational impact.
DR. POWERS: But there is a very definite
impact.
MR. HARRISON: That's true. I will change

1	my slide for next time. And that is the presentation
2	of the PRA. I would be glad to answer any questions.
3	DR. POWERS: I would ask this question,
4	and you may not be the right one to answer, but I'm
5	just curious. As soon as this power uprate gets
6	implemented the IPE for Duane Arnold is no longer
7	germane by in large. Does the staff then go about
8	changing the work sheets that the inspectors have for
9	the significance determination process?
10	MR. HARRISON: That is a question that I
11	hadn't even thought of. Do we have any thoughts?
12	DR. POWERS: You may not be the one to ask
13	that question.
14	MR. RUBIN: This Mark Rubin from the
15	staff. I can't give you a good answer as to the SDP
16	work sheets, but for the maintenance rule
17	implementation, certainly their assessment of
18	maintenance impacts for assessing the programs have to
19	rely on a PRA that is adequate to the task.
20	And during a maintenance rule follow-up
21	inspection, if they were not reflecting that, I think
22	they would not be in compliance with the rule
23	requirements.
24	DR. POWERS: One other question that comes
25	to mind in that vain is if you look at changes in the

1	CDF and changes on LERF, did you look at changes in
2	raw and risk reduction worth of components and
3	systems?
4	MR. HARRISON: Not directly, but just as
5	a note, that when the licensee performed their screen
6	of what components to look at, they used a raw value
7	for components and operator actions. So there is some
8	consideration of that in the process, but it is not
9	like you did a raw for including initiating events and
10	everything else.
11	DR. POWERS: Any other questions of the
12	PRA work that was done, recognizing again that this is
13	supportive and not the basis of the application? If
14	not, I think we can move on to the next subject.
15	MS. MOZAFARI: You did ask some questions
16	about you did want us to address grid stability,
17	and we do have some members from the electrical branch
18	here if you have some specific questions concerning
19	grid stability.
20	DR. POWERS: I thought we had gotten the
21	answer earlier.
22	MS. MOZAFARI: You are happy with that
23	DR. POWERS: Well, I got the answer.
24	MS. MOZAFARI: The answer may not have
25	been sufficient for what you wanted, but

DR. POWERS: Well, I understand what you 1 2 did. Then we will just 3 MS. MOZAFARI: Okay. There were open issues that were indicated 4 in the draft safety evaluation. One of them had to do 5 with the start up testing, and the start up testing 6 issue, Mohammed Shuaibi has been following it pretty 7 closely. 8 The staff has not come to closure on that 9 yet, but it doesn't -- it is not an issue at Duane 10 Arnold at this point, and it will be handled in a 11 license condition when they get to the point where 12 they would trigger the requirement to do start up 13 14 testing. And by that time we would have made a 15 decision on the start up testing with our staff. It 16 doesn't become an issue for Duane Arnold at this 17 So this will remain an issue that will be 18 addressed when Duane Arnold gets to the power level 19 start up testing where needed. 20 And then the other issue had to do with 21 MPSH, and Kerry Kavanaugh is going to -- we have a one 22 page handout for that to pass around. 23 MS. KAVANAUGH: I am Kerry Kavanaugh of 24 As you heard yesterday, it is the 25 the staff.

licensee's position that their licensing basis for the use of containment overpressure is based on margin, which is 2.7 psig.

And they also stated that when they were originally licensed that they were licensed with credit for containment overpressure. The staff agrees that they were licensed for use of containment overpressure from their original licensing basis.

However, the staff does not agree that their licensing basis is based on margin. The staff believes that their licensing basis is based on the magnitude of the overpressure required and the duration of that overpressure as it is required.

This was reflected in their original response to the staff questions on their MPSH when they were licensed. It was in -- their response was a graph that presented the containment pressure versus the time, which represented where the pressure was in the containment over the accident analysis, along with the MPSH requirements during that same time period.

This graph was in the Duane Arnold FSAR and updated FSAR, up until 2000 when it was changed, the figure was changed. During the years, we believe that that graph was the basis for their licensing basis.

When we got to this issue, we had guite a 1 2 few discussions on it. The staff has reviewed in some respects their MPSH calculations, and we agree with 3 4 their MPSH analysis for the extended power uprate. 5 them letter, dated We have sent а 6 September 25th, that basically tells them that any 7 change that increases the magnitude or the duration of the required overpressure than what they are using for 8 9 their extended power uprate would trigger 10 CFR 50.59 criteria, and would require staff review and approval. 10 That will close the open issue. 11 I guess I understand the 12 POWERS: 13 Are you telling me that this is an issue approach. that will be resolved if I just wait long enough? 14 15 MS. KAVANAUGH: Well, unfortunately, we 16 couldn't resolve it. So they removed that figure from 17 the graph that we were using as their licensing basis. 18 It is now a containment pressure versus suppression 19 pool temperature, which shows that as the pool 20 temperature goes up that they will require containment 21 overpressure. 22 It doesn't tell you how long they are going to need it, nor does it tell you how much per 23 24 se, because you really don't know how long they are 25 going to be there.

1	When we discussed containment
2	overpressures issues with the ACRS staff 3 or 4 years
3	ago, we gave you our approach to resolving the
4	increasing number of licensees that were coming in
5	needing it, and it was based on this time and
6	duration, and an understanding of how much they
7	needed.
8	And we have not had problems with Duane
9	Arnold in the past because we had this information on
10	the docket. We don't have that now.
11	CHAIRMAN WALLIS: What is the criteria for
12	acceptability for this time and duration? They
13	mentioned 2.7 psi required, and they showed us that
14	they had much more than that. They didn't say much
15	about time.
16	MS. KAVANAUGH: They didn't say anything
17	about time.
18	CHAIRMAN WALLIS: Is time the problem
19	then?
20	MS. KAVANAUGH: It is very plant specific
21	as to what the criteria is. We have a safety guide,
22	Safety Guide 1, that says that you should not be
23	granting any containment overpressure for your break
24	LOCA analysis.
25	However, there is a handful of plants with

specifically boilers this that cannot meet 1 requirement, and they were licensed not meeting the 2 3 safety guide originally and we were aware of this. As time has gone on, there has been 4 5 changes with the plants, and most specifically with the BWRs with the strainer issue, and all the BWRs 6 7 have replaced their ECCS strainers. And that has changed their headlocks 8 9 calculations, which is has changed their reliance on overpressure, along with other 10 containment modifications to the plant. 11 When plants come in needing credit for 12 13 overpressure, the approach that we have used is that we give them what they need, because we haven't found 14 any licensees willing to change their pumps out of 15 16 their plants. So our only opportunity is to evaluate 17 their license, approve their analysis, but give them 18 what they need and allow some room such that they can 19 20 have some flexibility for operational changes. of 21 Some plants need higher amounts For Duane Arnold, overpressure and some don't. 22 because they are going up to 209 degrees, I believe is 23 your peak pool temperature, they are going to need 24 approximately 5.8 psig, and I don't remember for what 25

the time period was, versus two before the EPU. 1 If you look at another plant with higher 2 pump requirements, they would be needing a higher 3 amount for a lot longer amount of time. 4 Well, I don't quite CHAIRMAN WALLIS: 5 6 understand your philosophy of giving them what they 7 How is this related to public safety? need. MS. KAVANAUGH: Well, since we know what 8 their analysis is, and we are looking at the risk 9 associated and the frequency of having a large break 10 LOCA, we know what their analysis is. 11 And the analysis for the containment 12 analysis is generally very conservative. They use the 13 They use the ANS 5.1 decay heat, 14 super HEX code. along with a two sigma margin. 15 Their analysis is done for worst case. So 16 it is generally a very conservative analysis. 17 really isn't any other way to -- besides changing out 18 the pumps, which would be very expensive for them, to 19 have them meet this safety guide. 20 I mean, the --CHAIRMAN WALLIS: Well, should I feel good 21 about that? It looks as if you -- that when they need 22 something, you give it to them, but I don't understand 23 the criteria for ever turning them down. 24 Well, I don't believe 25 MS. KAVANAUGH:

1	there has been a criteria for turning them down.
2	CHAIRMAN WALLIS: Well, you might as well
3	just say we have got a rubber stamp here.
4	MS. KAVANAUGH: What we do is with a lot
5	of care and consideration. I understand your concern,
6	and it has been a hard spot for all of us, but
7	CHAIRMAN WALLIS: Is this another case
8	where the rationale is fuzzy?
9	MR. SHUAIBI: This is Mohammed Shuaibi
10	again. We do go back and look at what is available.
11	It's not that we will give them whatever they want.
12	We will go back and look at what is available and make
13	sure that it is available.
14	We will look at their containment pressure
15	calculations as we did in this case. So there is
16	margin there. It is not that we will give them what
17	they want, and given a situation where their pumps
18	aren't going to be able to perform.
19	MS. KAVANAUGH: I mean, the key assumption
20	is that the containment pressure will be there as long
21	as you don't lose that containment pressure. The
22	concern is if that containment pressure isn't there.
23	CHAIRMAN WALLIS: Well, isn't there then
24	perhaps a power uprate level where you would stop
25	giving them what they need? If they wanted a 25

1	percent power uprate, and then this would give you a
2	suppression pool temperature of 215 or something I
3	mean, there must be some point where you say you can't
4	have what you need.
5	MS. KAVANAUGH: Well, we haven't reached
6	that evidently yet.
7	CHAIRMAN WALLIS: Apparently not. How do
8	you know when you reach it?
9	DR. KRESS: And where do you decide it
10	will be?
11	MS. KAVANAUGH: No, there is no definition
12	as to where it would be.
13	CHAIRMAN WALLIS: So there is no speed
14	limit?
15	MS. KAVANAUGH: But our only control is
16	reviewing the analysis and then getting staff
17	approval. That is our only mechanism for control.
18	MS. MOZAFARI: Mohammed, do you want to
19	address that?
20	MR. SHUAIBI: I think clearly that there
21	is a speed limit. I think what your containment is
22	able to withstand is a speed limit, although that is
23	the extreme.
24	CHAIRMAN WALLIS: There is no speed limit
25	for MPSH per se then?
	1

1	MR. RUBIN: This is Mark Rubin again, and
2	I will just jump in because I think Mr. Hannon has
3	already left this meeting. Clearly, I would only
4	point out that the safety guide is a not a regulatory
5	requirement.
6	It is a review guideline, and a very old
7	one additionally. I think perhaps what we are being
8	told is that the staff's evaluation of the plant
9	specific containment analysis is showing that the
10	actual pressure that a good analysis shows is well lin
11	excess of the extra delta-P that they need for the
12	MPSH requirements.
13	And the staff has confidence that the ECCS
14	systems will successfully operate because of that
15	analytical result, and that public safety is ensured
16	because of that.
17	DR. POWERS: How does that square with the
18	single failure requirements for the pumps.
19	MS. KAVANAUGH: I'm sorry?
20	DR. POWERS: How does that square with the
21	single failure criteria for the pumps?
22	MS. KAVANAUGH: Well, most plants are not
23	licensed to assume a failure of containment along with
24	a LOCA. I mean, that is beyond their design basis.
25	MR. RUBIN: If you mean a single failure,

1	or a single active component failure that would result
2	in increased head requirements, I'm sure that is in
3	the analysis.
4	MS. KAVANAUGH: Oh, yes, that is in the
5	analysis.
6	DR. POWERS: All right. But your answer
7	is the one that I was looking for.
8	MS. KAVANAUGH: Okay.
9	DR. POWERS: She got it right. She knew
10	what I was talking about, even if I didn't.
11	CHAIRMAN WALLIS: I guess I would be more
12	reassured if instead of what I heard was give them
13	what they need, if there were some kind of an
14	explanation like it affords here where you have got
15	some kind of prediction that they are making, and this
16	is what they need.
17	And then you can explain why it is
18	acceptable to be in the region in which they propose
19	to be based on some argument which is quantitative and
20	logical.
21	MS. KAVANAUGH: Well, I mean, I understand
22	your concern that they do do a containment analysis.
23	It is a minimum containment analysis.
24	And they use that as a basis to show now
25	much containment pressure they have available. They
1	1

1	don't use all that containment pressure.
2	CHAIRMAN WALLIS: Well, they believe that
3	the pumps will operate?
4	MS. KAVANAUGH: They believe that the
5	pumps will operate.
6	CHAIRMAN WALLIS: And what is your basis
7	for believing the pumps will operate?
8	MR. SHUAIBI: I think in this case and
9	this is Mohammed Shuaibi again that we did
10	confirmatory analysis in this case
11	MS. KAVANAUGH: For the containment.
12	MR. SHUAIBI: confirmatory containment
13	analysis for this case, and we are comfortable with
14	their values on the pressure that is involved in
15	containment for the scenarios. Unfortunately, we
16	don't have the lead reviewer for that here, and that
17	is what we offered earlier, that he could comment to
18	the full committee and talk about those independent
19	analyses that we did.
20	DR. POWERS: From a historical point of
21	view, let me see if my understanding and you can
22	feel free to correct me if my historical perception in
23	this area is inaccurate.
24	When we originally licensed these plants,
25	credit was given for overpressure for MPSH because of

1	the physical fact that it was running and intact, and
2	the coolant loses its density because of its elevated
3	temperature if there was going to be containment
4	overpressure.
5	That in recent years, we became less
6	confident in that as a safety margin, and we
7	questioned whether that overpressure was appropriate
8	to grant overpressure.
9	And there are some plants that are
10	licensed to use the containment overpressure. That is
11	an irreversibly fact of life, but we are nervous when
12	we grant these things.
13	MS. KAVANAUGH: We are getting nervous
14	because they are requiring more. If you look at the
15	original analyses, it was a pound here, and less than
16	a pound. Now we are getting into time periods where
17	they are needing 5 or 6 pounds for several hours.
18	MS. KAVANAUGH: So, yes, that is where the
19	level of uncomfortable comes from.
20	DR. SCHROCK: What is the basis of the
21	confirmatory containment analysis? What method is
22	used?
23	MS. KAVANAUGH: I did not do that
24	analysis. That is something that we can discuss
25	tomorrow, but I believe they used the contain program.

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1	DR. SCHROCK: I am not going to be here
2	tomorrow.
3	CHAIRMAN WALLIS: There is no tomorrow.
4	MS. KAVANAUGH: Oh, okay.
5	MR. SHUAIBI: Again, the lead reviewer on
6	this is not here, but we can discuss that at the full
7	committee meeting. We offered to do that.
8	DR. SCHROCK: I won't be there either.
9	MS. KAVANAUGH: But I believe they used
10	the contain program as do you remember? You're no
11	help the confirmatory analysis code.
12	MR. BROWNING: This is Tony Browning from
13	Duane Arnold again. The staff was using the contain
14	code, and requested a great deal of data from us so he
15	could benchmark his model to our containment design
16	and specific parameters so that he could do the
17	confirmatory analysis. So that is how it was
18	performed.
19	DR. POWERS: Any other questions?
20	CHAIRMAN WALLIS: Well, if these plants
21	don't meet the guidelines, maybe what you need is a
22	new set of guidelines which logically explain a change
23	in position, and explain the rationale for giving
24	credit for these overpressures.

MS. KAVANAUGH:

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That is a good point.

1	CHAIRMAN WALLIS: And then set some limits
2	to what is acceptable based on some criterion, which
3	might even be related to risk or something that we can
4	grasp a hold of.
5	Would it be unreasonable that you
6	recommend that you rewrite the guideline to be more
7	specific, and explicit, and rational?
8	MS. KAVANAUGH: I believe at one point
9	and I don't remember specifically, but I believe it
10	is Reg Guide 182, that also deals with MPSH analysis.
11	And there was an effort at one time to
12	combine the safety guide in with that, because that
13	deals with vortexing and all kinds of fun stuff, and
14	into one reg guide which would explain that. But I
15	don't know where the staff's effort is on that
16	initiative or not.
17	MR. BOEHNERT: How many plants are
18	affected by this?
19	MS. KAVANAUGH: I would say we have 2 or
20	3 PWRs, which are multiple unit sites; and I would say
21	about 12 BWR sites. You will find that the newer
22	units don't run into this problem. Their MPSH
23	requirements on their pumps are extremely low.
24	DR. POWERS: Thank you.
25	MS. MOZAFARI: By way of concluding, I

just wanted to reiterate a little bit that the staff used the ELTR-1 and 2 as the framework for the review. It was more or less the outline that they followed to see that everything got addressed.

They used the Monticello safety evaluation more or less as a template to kind of scope the depth of the reviews. Plant specific design differences were addressed, and that's why you ended up with a foot of documents.

Usually it was the back and forth of questions that the staff asked Duane Arnold specifically about their design and submittals. And then these were followed up by follow-ups from telephone conferences that supported the staff reviews, and documented by the information requests.

This pretty much lays out the scope of the review, and it is consistent with the ELTR-1 and 2, and the way it was provided, and it pretty much does address all areas.

Further guidance on review is provided by the SRPs in the different systems areas. And they did follow their SRPs. And this states what the staff has concluded in the draft safety evaluation, and will be seen again in the safety evaluation, that all areas affected by the extended power uprate have been

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reviewed and evaluated. 1 methodologies used all the 2 extended power uprate analyses are acceptable to this 3 staff for this application; and the results of the 4 analyses were acceptable, and there were cases as we 5 6 have indicated where we did confirmatory analysis. 7 The PRA results showed an acceptably small increase in risk associated with the extended power 8 9 uprate, and therefore the proposed extended power uprate of 15.3 above CRTP, which is 20 percent above 10 the original license power level is accepted for Duane 11 Are there any other questions? 12 Arnold. DR. POWERS: Well, thank you. 13 would like now is to move to a discussion with the 14 committee to discuss what we want to present --15 MR. SHUAIBI: Dr. Powers, Mohammed Shuaibi 16 There were a couple of questions that came up 17 earlier, I believe, that you wanted to talk about, 18 namely grid stability and something with containment 19 20 hydrogen and questions that came up about that. have people here to address those questions if you 21 22 want. DR. POWERS: I think we got the answer on 23 the grid stability. 24 CHAIRMAN WALLIS: And that the oxygen 25

didn't meet the requirements, but somehow or other 1 that was acceptable for some reason. Was that the one 2 3 that you were mentioning; the 5 percent oxygen 4 requirement. 5 We were told that they didn't meet the requirements at the start of the event, but for some 6 7 reason this was judged to be okay because it was not a time where you really needed to worry about the 8 9 issue or something. 10 It was a reassurance that the staff has 11 good rationale for allowing the licensee not to meet 12 requirements. That's all. 13 MR. PERALTA: This is Jim Peralta from the 14 Plant Systems Branch. There is a period of 15 approximately 24 hours where after the LOCA where the hydrogen monitors would not operate as accurately as 16 17 they are supposed to. The licensee has stated that they in fact 18 19 will be indicating somewhat high, which would be a 20 conservative direction, and it is essentially on that 21 basis that we accepted it. So it would seem that 22 CHAIRMAN WALLIS: 23 they would meet the requirements if they overestimate something and then they are conservative, and then 24 25 they are essentially meeting the requirements; is that

1	correct?
2	MR. PERALTA: Yes.
3	CHAIRMAN WALLIS: Were there requirements
4	written in some way that doesn't reflect this ability
5	to be conservative?
6	MR. PERALTA: The point was that the
7	instrument wouldn't be working as it was originally
8	intended to work because it would be outside of its
9	deign parameters. However, it would be indicating in
10	a conservative direction, yes.
11	DR. POWERS: And were certain that nothing
12	irreversible happens to this device?
13	MR. PERALTA: Well, I don't know that we
14	asked them that specifically, but that certainly is
15	implicit in well, they said after that period of
16	time that it would begin operating within its design
17	parameters. That it would go back to operating within
18	its design parameters.
19	CHAIRMAN WALLIS: To monitoring hydrogen?
20	MR. PERALTA: Yes.
21	CHAIRMAN WALLIS: And there was a five
22	percent oxygen requirement that you are trying to
23	verify, or is that something else?
24	MR. PERALTA: As far as I know, it is the
25	hydrogen monitoring. I didn't see anything on oxygen.

That they monitored CHAIRMAN WALLIS: 1 oxygen, and that they reached the 02 limit one day 2 earlier without the power uprate. Maybe this also 3 needs come clarification. Perhaps again we could have 4 something written to the subcommittee so we can look 5 at it before we have to go before the full committee. 6 7 MR. BROWNING: Excuse me, Dr. Wallis. This is Tony Browning from Duane Arnold again. These 8 9 are combined monitors. They monitor both oxygen and the hydrogen content in the containment. So you are 10 monitoring both. 11 CHAIRMAN WALLIS: They are conservative 12 about oxygen or hydrogen, or both? 13 MR. HUEBSCH: This is Steve Huebsch from 14 They are conservative when 15 Duane Arnold. containment temperatures are higher than the heat 16 trace temperature, and the analyzers are conservative 17 for both. 18 The issue that comes up then is the fact 19 that if they aren't within their accuracy bounds for 20 the Req Guide 197 criteria, the operators could 21 perform an action prior to needed. 22 That was part of the discussion early on. 23 So if they were reading your five percent oxygen level 24 at a point where --25

we

DR. KRESS: It is really 3 percent. 1 Yes, and if it is only 3 MR. HUEBSCH: 2 percent, the operators might be in a situation where 3 they would attempt to perform compensatory actions to 4 deal with high levels of oxygen/hydrogen. 5 6 one of the things that 7 identified is that when you get into the EOPs and start looking at the event that you are talking about 8 2-1/2 days, or 2.3 days by the analysis, before you 9 would ever get to the situation, and that is via a 10 conservative calculation. 11 What we can do with the analyzers is even 12 13 though the temperatures caused this over prediction in the analyzers, or a slight over- prediction when they 14 get down close to the heat trace temperatures, they 15 still do trend. 16 So the operators can watch a trend in 17 increasing levels over time for the first 24 hours, 18 tell 19 they will be able to and 20 hydrogen/oxygen levels are leading. We have also got calculations that we have 21 had in the past that compensate for those. 22 have those calculations currently in our operating 23 instructions because when we installed the heat trace, 24 we took those out. 25

where

The one thing that we are looking at now 1 is we are saying that we have the ability to trend the 2 hydrogen/oxygen levels. They will be a little over-3 predictive until the containment temperatures drop 4 within the band of the heat trace. 5 And the calculations show that that will 6 7 occur within the first 24 hours, and the conditions won't affect the analyzers adversely. 8 9 So once the 24 hours period comes down the operator can look over, and in essence what we have 10 done in the EOPs is that he can look at the 11 make the in the containment, and 12 temperatures assessment of the accuracy of the --13 CHAIRMAN WALLIS: But the argument is no 14 longer that they are conservative because they are 15 It's whether or not they mislead the reading high. 16 operators because they are reading too high, and then 17 you are going to have to have proper operator training 18 to not be mislead by this reading, which is due to the 19 fact that you put a heat source close to the sensors. 20 They have already had the MR. HUEBSCH: 21 training as part of the operation. 22 So this is acceptable 23 CHAIRMAN WALLIS: because the staff accepts that the operators will 24 still take the right actions because they will know to 25

1	not misunderstand these faulty readings. Is that the
2	way the staff resolves it? That wasn't the
3	explanation that we got first.
4	DR. KRESS: Well, if the operators take
5	the action that was intended at the wrong time, it
6	still would be an effective action, and the safety
7	issue is a question of if you guys don't want to mess
8	up your operations by having them do it when they
9	didn't have to. Wouldn't that be a better way to
10	characterize it?
11	MR. HUEBSCH: Yes. Their compensation
12	would be to inject
13	DR. KRESS: So if they did make an error,
14	it's not a fatal error.
15	MR. HUEBSCH: No. You would inject the
16	CAD, and you would add a nitrogen mask to the
17	containment, and still stay within the pressure limits
18	because the system was designed that way. You would
19	mitigate it with a change of time sequence for events.
20	DR. KRESS: Yes.
21	CHAIRMAN WALLIS: Well, maybe what is
22	indicated here is that this was a draft SER, and when
23	you write about oxygen and hydrogen that it will be
24	clarified in the final SER.
25	Now, what is the procedure then? Do we

actually have to look at the final SER? 1 MS. MOZAFARI: We are in the process of 2 getting the final SER done, and you would see the 3 final SER, but I believe that what we are looking for 4 is that any questions that you refer to us, we will 5 evaluate those in concert with the final SER. 6 I am wondering if we 7 CHAIRMAN WALLIS: should have a full committee meeting before we have 8 this final SER? We have had this debate before, where 9 there was something about the SER that we were unhappy 10 about, and then something got approved, and before we 11 got to approve something that was in draft form, with 12 the assurance that something would be fixed. I wonder 13 if that is the appropriate way for us to act. 14 Well, we would expect to MS. MOZAFARI: 15 get your comments, but I think that some of the issues 16 that you were commenting on we were planning to 17 present at the full committee anyway, and we would 18 incorporate any suggestions into the final safety 19 20 evaluation, and so they would be addressed. DR. POWERS: Well, how much time has the 21 committee allocated for this? 22 MR. BOEHNERT: We have -- let's see, about 23 an hour-and-a-half, from 8:35 to 10:15 on October 4th. 24 MR. SHUAIBI: I guess that question is to 25

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L	the ACRS, but what I would offer is if we can provide
2	you written responses to those questions that you
3	have, and provide you an explanation of our review
l	process at the full committee. We would rather do it
5	that way, but obviously it is up to you.
5	DR. POWERS: I would like to talk to the
,	members now about what they would like to see the

staff and the licensee present, and I would begin with the licensee.

My personal bias is that we ask the licensee to give a fairly summary discussion of what he has done to change his plant and then to present his PRA results, perhaps with even a little more detail on the work that he has done on human reliability, and also some human error analysis, because I think my rationale for doing that is that that gives him this summary opportunity to speak to the committee, in terms of the language which it likes, which is risk.

I think he has done some things that I think are innovative there. At the same time, he needs to give a summary of the things that he needs to change in his plant, which look to me to be fairly minimal.

> I agree with what you say, DR. KRESS:

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Dana, with one exception. I think the power uprate is 1 being reviewed on the basis of compliance with the 2 regulations. 3 DR. POWERS: It is. 4 I think the committee would DR. KRESS: 5 want to and would need to hear how they -- the story 6 about how they are complying with the various limits 7 that they have to meet for the power uprate. So I 8 9 would have what you said, but I would want to see a summary version of the compliance also. 10 We need to hear more CHAIRMAN WALLIS: 11 about ATWS don't we in the full committee? That seems 12 to be one of the compliance areas. 13 DR. POWERS: Well, my thinking with regard 14 to the ATWS -- or at least what I was thinking of --15 well, Tom is right. This is a compliance application 16 and what not. 17 Quite frankly, the licensee is electing to 18 deal with ATWS in a way that we have already seen. He 19 is not introducing a great deal of innovation. 20 following a plan that has been developed by GE, and if 21 memory serves, we discussed at length. 22 There are some subtleties to it that I 23 don't really fully understand that we could go into, 24 but I thought it would be better to go into those 25

1	compliance issues with the staff.
2	I think we have to make a decision on what
3	we would do here, because given the amount of time
4	DR. KRESS: We don't have a lot of time,
5	that's for sure.
6	DR. POWERS: And what I don't want to do
7	is get the licensee and the applicant into a position
8	of having to give such a summary presentation that all
9	he does is everybody sits around and that the full
10	committee just gets confused, because they haven't all
11	seen this.
12	DR. KRESS: I think the plant changes and
13	the PRA summary both go pretty fast.
14	DR. POWERS: I think we need to decide
15	well, the way they handled the PRA in the
16	presentation to the subcommittee was a fairly lengthy
17	package, but a short terse presentation as befits its
18	role.
19	If we wanted to keep it that way, then I
20	think it is no more than a view graph showing the
21	bottom line results, and not any greater discussion on
22	that.
23	DR. KRESS: I think the view graphs that
24	show what led to the bottom line results have a few of
25	them, but mostly human error is based on the human

1	error changes, and is based on the timing. I think
2	those would also be appropriate to have in there,
3	because that is the whole basis for the changes.
4	And this discussion on the use of
5	compliance for the events, I think that belongs or
6	could be part of it.
7	DR. POWERS: So what you are basically
8	saying is that you would like to see a summary of
9	everything that was presented?
10	DR. KRESS: Well, no. They went through
11	a great deal of trouble to answer all the ACRS
12	questions that we put to them ahead of time. I don't
13	really think we need to go through those again.
14	I think they just give the slides to them
15	or something, and let the rest of the committee read
16	them. But I don't see how we can avoid going through
17	the compliance part of it.
18	DR. POWERS: I wasn't going to avoid that.
19	I was going to go through that with the staff.
20	DR. KRESS: Oh. Well, that may be, but I
21	don't know if the full committee will be pleased with
22	just saying that they did all the calculations using
23	approved codes and met the limits.
24	DR. POWERS: Well, I think we have to give
25	them something fairly specific. I don't think we can

1	say give us a summary and then come back and say,
2	well, that wasn't enough detail. That just is not
3	playing fair.
4	So let's talk through the topics that were
5	presented and say do we want to hear about that or
6	not.
7	DR. KRESS: Okay.
8	DR. POWERS: Okay. They have compliance
9	with regulatory requirements, and they have hardware
10	modifications, analyses performed, and impact on plant
11	margins.
12	DR. KRESS: I think I want to hear those
13	and the whole basis of that.
14	CHAIRMAN WALLIS: That is the whole basis
15	for the decision.
16	DR. POWERS: If they are going to go
17	through it, then we are going to hear it again from
18	the staff. That's the thing that I was trying to
19	avoid.
20	CHAIRMAN WALLIS: Well, they went through
21	that fairly briefly.
22	DR. POWERS: All right. We have plant
23	operator training, stability monitor/instability
24	avoidance.
25	DR. KRESS: I think I can do without both

those. 1 What we really need to 2 CHAIRMAN WALLIS: do is the stability if you want to show anything at 3 all. There is orange curves and that you can actually 4 get up past them, and things --5 DR. KRESS: Yes. 6 7 Okay. So we want to go DR. POWERS: event response for uprate 8 through that. ATWS 9 conditions. CHAIRMAN WALLIS: I am tempted to ask the 10 staff why they accepted the ATWS response, but that 11 may take a long time. 12 DR. POWERS: You are going to get that 13 opportunity. 14 We don't need to go CHAIRMAN WALLIS: 15 through all the details of that. 16 DR. POWERS: Well, I think it is do they 17 go into it or not. There is nothing detailed in the 18 45 minutes that I am going to give them. I mean, we 19 have got an hour-and-a-half. 20 CHAIRMAN WALLIS: Well, I think we have to 21 have something about ATWS, because ATWS is going to 22 turn out to be the power influences to the PRA later 23 on isn't it? So I think you have to say something to 24

that before --

1	DR. POWERS: Graham, I understand what the
2	problem is, but they have got 45 minutes, and so that
3	means they get 23 minutes to talk. That means that
4	they get one view graph on each one of these topics,
5	or we yell at the planning and procedures, because
6	they have only give us an hour-and-a-half here.
7	DR. KRESS: I think that is where the
8	problem is.
9	CHAIRMAN WALLIS: Well, I think you have
10	to say that ATWS was handled in the standard way, and
11	what has changed here is that the operators have to
12	respond quicker. That's what they have to say. Can't
13	they say that quickly?
14	DR. POWERS: No, because someone like you
15	will ask them something that they don't feel obligated
16	to answer.
17	CHAIRMAN WALLIS: It won't be me, but I
18	know who it might be.
19	DR. POWERS: But there are committee
20	members who have been known to ask questions at least
21	as detailed as yours. Okay. Is there any topic on
22	here that they don't need to go into?
23	DR. FORD: You could argue that materials
24	degradation if you are talking about the time
25	available, materials degradation issues, I have got my

own opinion as to how important they are or not.

And I have put myself in the position of your technically informed person out in the public, and how they would react to presentations given today, in terms of the amount of quantitative data from the assessment on material degradation issues. Dana, I don't know if those minutia should be covered in the full committee meeting. I would suspect not, but I would hate to see our recommendations not taken account of.

DR. POWERS: We will get to draft a letter and provide the committee with a summary. I can't imagine your esteemed colleague from Oregon sitting quietly and having been drugged through the details of ATWS response not getting at least a chance to hear the word CHECWORKS.

So if you are going to go into this detail, we are going to do it twice; once with the licensee and once with the staff, and we had better cover them all.

I would hope they would not have to go through the discussion with the dryers and the separators. They are not safety issues, and nothing emerged out of this that suggests that that would change. But that is the only one so far that I have

been able to take off this list. 1 I mean, what you are saying is that you 2 would like to see a compact version of this, the 3 presentation that they prepared for us yesterday 4 afternoon. 5 DR. FORD: Apart from the dryers and 6 7 separators, which I agree with you, the safety issue is the question of the quantitative treatment of the 8 9 VIP vibration criteria for stress corrosion and 10 cracking. The details of the FIV, which I personally 11 don't believe is a big problem, but as presented, 12 13 somebody could turn around and say it adequately supported in the information given. And 14 the other one is the one that you brought up, the CUF 15 factors, and why are some up and some down. 16 the rationale. 17 I personally don't think that these are 18 But to someone outside this room, you 19 big deals. don't see any evidence that they are a big deal. 20 you understand my point? In what venue do you sort 21 these things out and do you record preservation of 22 23 those? DR. POWERS: Right now I am only trying to 24 give quidance to the licensee on what he is going to 25

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1	have to present. We have given him no help whatsoever
2	because all we have said is that we want to hear four
3	hours of presentation in 23 minutes.
4	And I don't think he is going to dance at
5	his daughter's wedding over this one.
6	DR. FORD: I am quite willing to put my
7	hand up and say don't mention it given the time, and
8	I don't think there is any need to have a big
9	discussion on materials degradation.
10	But I would hate to see it in the public
11	environment, where this is not enough sufficient
12	quantity for discussion.
13	DR. POWERS: Well, there are multiple
14	things that go out on a public venue, and the staff
15	evaluation report is a public document, and does go
16	into this subject.
17	DR. FORD: But is it worthwhile for me
18	just to write down my comments here and give them to
19	the staff? Is that good enough?
20	DR. POWERS: There is another public
21	document, and that is the ACRS letter, and I am not
22	sure who it goes to right now. There are multiple
23	avenues for bringing this up.
24	It appears to me that the recommendation
25	of this subcommittee to the licensee on what he

presents -- and understand that the licensee can use 1 his own good judgment on what ought to be presented --2 is that you attempt to go through the Items 1, 2, 3, 3 and 4 in the agenda, and 5. 4 And I would suggest that in light of the 5 6 time limitations that you not go into the PRA results. It is not part of their application. It is going to 7 provoke a lot of discussion, and you haven't got time 8 available to you to cover it in a way that you will 9 find satisfactory the items that are being presented 10 11 to you. And Dr. Ford has suggested that you can 12 13 limit the amount of discussion that you do on the corrosion substantially. I think the committee has 14 been through CHECWORKS as an entity in some detail in 15 the past, and those that have an interest in it have 16 all been through it fairly in detail. 17 I think if you want to approach the 18 subject, it is adequate to say that you looked at flow 19 erosion using the CHECWORKS methodology, and let it go 20 21 at that. Otherwise, it sounds like most of these 22 23 things they want to address. MR. MCGEE: Could I review the list once? 24 DR. POWERS: You certainly can. 25

MR. MCGEE: This is Ron McGee. So you are 1 requesting that we would cover next week during the 23 2 minutes allotted --3 DR. POWERS: You will have 45 minutes and 4 we usually count that in 45 minutes that we have had 5 quite a cross-section of the committee here. 6 might shade that a little bit, and take a little more 7 8 time. 9 MR. MCGEE: Thank you. So, the plant modifications and then regulatory compliance, and the 10 analysis performed, operator training, thermal-11 hydraulic stability, the ATWS response, fuel response 12 for ATWS instability, and material degradation --13 DR. POWERS: I think that you can handle 14 that with one sentence there. If somebody else had a 15 question, I think that can be pretty promptly handled 16 because you are using fairly standard methodologies 17 here, or that are familiar to the rest of the 18 There is nothing ground breaking in this. committee. 19 Our containment MCGEE: Okay. 20 MR. analysis. 21 I think you would have CHAIRMAN WALLIS: 22 to show your justification for your MPSH. I think you 23 have one summary curve that shows the containment 24 pressure and the pressure required, et cetera. It has 25

1	been an issue, and it is something that the staff has
2	raised. So you have to make your case for that.
3	MR. MCGEE: We can skip the steam dryer
4	and separators.
5	DR. POWERS: I think you can.
6	MR. MCGEE: ECCS analyses.
7	CHAIRMAN WALLIS: That's the bottom line.
8	I think you need to have a bottom line; that of the
9	1300 and something degrees. You need to reassure that
10	you will meet the criteria.
11	DR. POWERS: Yes, and I would approach
12	that with a little caution, and make it clear that you
13	have two limits, and why you have two limits, and why
14	you comply with both of them, just because that is
15	new. And you can go on to say that the second one may
16	actually evaporate one of these days or something.
17	CHAIRMAN WALLIS: Now, why is he skipping
18	PRA?
19	DR. KRESS: Don't have the time.
20	CHAIRMAN WALLIS: I think he has to show
21	the PRA bottom line. I think you have to show the
22	bottom line on any issue that is significant.
23	DR. POWERS: Graham, I know something
24	about some of the members of the committee, and if we
25	ask them to show a bottom line on the PRA, those

1	members of the committee will say a bottom line isn't
2	good enough for me.
3	CHAIRMAN WALLIS: Then we are going to
4	need to have more time. This is the place where the
5	licensee makes the case in a public forum that an
6	uprate should be granted, and it has got to be a fair,
7	comprehensive case. It doesn't have to be detailed,
8	but it has got to cover main arguments.
9	DR. POWERS: The PRA is not part of the
10	case.
11	CHAIRMAN WALLIS: Well, it is a
12	consideration, and I think the conclusions here are
13	kind of similar.
14	DR. POWERS: I feel a responsibility to
15	comply with what the planning and procedures have
16	given me for time, and I am afraid that if just giving
17	a bottom line on the PRA is
18	CHAIRMAN WALLIS: It is going to be asked
19	anyway. It's not going to be asked for anyway?
20	DR. POWERS: And that is the other thing.
21	Remember, I came in here with a going in position of
22	just doing the PRA.
23	CHAIRMAN WALLIS: And that's why I
24	wondered why you flipped completely.
25	DR. POWERS: Because I can't ask them to

1	do everything in 23 minutes.
2	CHAIRMAN WALLIS: Then they need more
3	time.
4	DR. POWERS: I could ask them to do
5	everything if I gave them the whole morning. I would
6	keep my PRA results in my pocket, and just hit them
7	with the bottom line numbers on it. And if it is
8	provocative, I will take the time out of Wallis' hide.
9	CHAIRMAN WALLIS: I have a topic that we
10	can vote on in five minutes.
11	DR. POWERS: What did you say?
12	CHAIRMAN WALLIS: I am very happy to take
13	some time out of my topic.
14	DR. POWERS: I think you have done I
15	actually think you have done some innovative things
16	with the PRA that would be of interest to the
17	committee.
18	MR. MCGEE: The information that we
19	provided yesterday, all the slides and stuff, will
20	that be provided to the full committee prior to our
21	meeting with them?
22	DR. POWERS: That would ordinarily not be
23	the case. They could get it if they asked for it.
24	But that would not ordinarily be the case that they
25	would have it.

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DR. KRESS: Quite often we have had people 1 come in with a package like that and say we are not 2 3 going to present this, but if you would like to read these, here is a group of slides that tells you. 4 And as I said, I think you 5 DR. POWERS: 6 have done some innovative things with your PRA that I wouldn't be stunned if you advertised it. I think you 7 have done an evaluation and in screening your human 8 performance issues using PRAs to identify things. 9 10 And I think what you did for screening of components that is in your PRA was an innovative act 11 in your application. I would have enjoyed exploring 12 13 with you just to see how you did it and whether it was useful, and whether you would ever do it again. 14 15 But I think you have time to perhaps discuss that with individual members if they ask 16 17 questions, and you may be able to present the bottom line numbers and what not. 18 The trouble is that this committee -- the 19 20 full ACRS committee, their eyes tear over and they put 21 hands on their heart when the word PRA comes up, and they have more questions than most people would ever 22 23 be able to generate answers. And here we are focusing more on power 24 25 of doing uprate issues, which course you are

innovative things there, too. Now, I would like to come to the staff presentation at this meeting.

And I will begin again with my suggestion to the committee, and see if they will overrule me, just as efficaciously as they did with respect to the applicant.

It seems to me that opposing sets of questions for the subcommittee meeting, in the interest of efficiency, we may have sandbagged the staff a little bit. And that we need to give them more freedom to design their presentation.

And I would encourage them to design their presentation to dissuade the committee from writing a letter that begins, "With the ACRS unable to ascertain if the staff has done an adequate review of the Duane Arnold application for a power uprate. Our examination of the SER suggests the staff has asked perceptive, probing questions. Documentation of the resolution of these questions in the SER is quite limited has become the familiar pattern for SERs."

"Our discussions with the staff did not produce satisfactory amplification of the SER. Too often the staff appears to have accepted a methodology that has been proven in the past without showing that it has also done an adequate investigation into the

1	application of the approved methods."
2	"After oral discussion with the staff, it
3	is not apparent that the staff is adequately familiar
4	with either the methods or the specific application."
5	I think that I would like the staff to
6	make a presentation that forecloses writing that kind
7	of a letter.
8	CHAIRMAN WALLIS: In 45 minutes.
9	DR. POWERS: In 45 minutes.
10	CHAIRMAN WALLIS: With questions.
11	DR. POWERS: With questions. I think the
12	areas that the subcommittee has pursued in here give
13	you some guidance to what we are looking for when we
14	say have you done an adequate application or
15	investigation on how it was applied to the specific
16	issue here.
17	I think we are in general familiar with
18	those approaches that the staff has accepted in the
19	past, and it is really how they were applied that is
20	at issue here.
21	And as I said, when I read the SER, I
22	found my general impression in reading the SER were
23	the questions that the staff was asking were the right
24	questions. In fact, they were very good.
25	It's that their final resolution doesn't

1	come through as clear and clarifying. I am giving you
2	my personal viewpoint, and I will turn to the rest of
3	the committee and see what they would like to hear
4	from the staff.
5	DR. KRESS: Personally, I will bite off
6	from what you said. That would have been my
7	recommendation.
8	DR. POWERS: Professor Wallis, have you
9	any guidance that would like to give the staff on
10	their presentation?
11	CHAIRMAN WALLIS: Well, I think you have
12	given them a challenge. I'm just wondering how they
13	will respond to it. I guess I will just have to wait
14	and see.
15	DR. POWERS: I remain confident that they
16	can, because again I looked at the SER, and I looked
17	at the kinds of questions that were being asked, and
18	addressed, and I thought that they were perceptive and
19	challenging questions.
20	CHAIRMAN WALLIS: The only thing that I
21	worry about is the committee getting into some of the
22	morass that we got into; is that when we start probing
23	the rationale for the decisions, we have difficulty
24	getting answers to the questions posed. I don't want
25	that to happen with the full committee. The answer

1	should be crisp and to the point and reassuring.
2	DR. POWERS: Professor Schrock, can you
3	give us some help here?
4	DR. SCHROCK: Probably not. I have been
5	concerned for a long time about this issue of the
6	falling back on the fact that analyses are done in
7	accordance with previous approvals, and frequently
8	that gets in the way of communicating an understanding
9	of what is done and how it is applied in the present
10	situation. I think you have said that very well.
11	And I am glad to hear that challenge
12	thrown up to the staff. I think that is something
13	that needs to change and it needs very badly to
14	change.
15	So apart from my strong feeling on that,
16	I don't think I can give you a lot of guidance on how
17	you are going to cope with your problem of getting all
18	this information exchanged in this short period of
19	time.
20	DR. POWERS: And Dr. Ford.
21	DR. FORD: I have four specific questions
22	that you can pass on to the staff.
23	DR. POWERS: Oh.
24	DR. FORD: You are giving them a
25	challenge, and I am giving them four specific

1	questions to help them meet the challenge.
2	DR. POWERS: Very good. Do you want to
3	share them with us?
4	DR. FORD: Well, we have already gone
5	through it in the other meeting. It is the CDF
6	situation and FIC, and FAC, and the corrosion/ erosion
7	cracking. I can give them to you. I have gotten them
8	written out.
9	DR. POWERS: Okay.
10	MR. SHUAIBI: Dr. Powers, can I ask a
11	question?
12	DR. POWERS: Certainly.
13	MR. SHUAIBI: This is Mohammed Shuaibi of
14	the staff again. Is it your perception that the
15	entire safety evaluation is this way, or is it just
16	inadequate in certain areas?
17	DR. POWERS: I did not in the course of
18	the presentation find an area that we asked questions
19	in that I thought was handled in a way that was
20	reassuring. Well, I take that back. I found the
21	answers to the NPSH margin questions by the section
22	head were answered promptly and explicitly.
23	MS. KAVANAUGH: Thank you.
24	DR. POWERS: Now, the criterion question
25	that Dr. Wallis asked still is more nebulous, but I
	II

1	don't know that you are responsible for that in this
2	application. Okay. Any other comments that the
3	members would like to make?
4	Have we given you I'm sure that we
5	haven't given you enough, but would you like to hear
6	me talk anymore?
7	MS. MOZAFARI: No, I think we have an
8	idea. We will go back and revisit our conclusions,
9	and our evaluations to make sure that we have been
10	clear enough about the basis for the evaluations.
11	DR. POWERS: Feel free to interact with
12	Mr. Boehnert, who will be in a position to pass on any
13	clarifications that you might need.
14	MS. MOZAFARI: Okay.
15	DR. POWERS: With that, I will turn the
16	meeting back to Professor Wallis.
17	CHAIRMAN WALLIS: I would like to thank
18	the representatives from Duane Arnold and GE, and the
19	staff, and my colleagues for their contributions to
20	this meeting, and I will adjourn the meeting.
21	(Whereupon, the opening meeting was
22	recessed at 12:20 p.m.)
23	
24	

## CERTIFICATE

This is to certify that the attached proceedings before the United States Nuclear Regulatory Commission in the matter of:

Name of Proceeding: ACRS Thermal Hydraulic

Phenomena Subcommittee

Docket Number: (Not Applicable)

Location: Rockville, Maryland

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission taken by me and, thereafter reduced to typewriting by me or under the direction of the court reporting company, and that the transcript is a true and accurate record of the foregoing proceedings.

Paul Intravia

Official Reporter

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