

CROW BUTTE RESOURCES, INC.

86 Crow Butte Road
P.O. Box 169
Crawford, Nebraska 69339-0169



(308) 665-2215
(308) 665-2341 – FAX

September 18, 2001

Mr. Michael Linder
Director
Nebraska Department of Environmental Quality
PO Box 98922
Lincoln, Nebraska 68509-8922

Subject: Class III Underground Injection Control Permit Number NE 0122611
2002 Surety Estimate

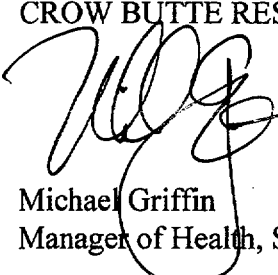
Dear Mr. Linder:

Attached is the annual update to the surety estimate for the Crow Butte Uranium Mine. The estimate for 2002 is \$12,324,113.

Upon approval, Crow Butte Resources, Inc. will provide a secured letter of credit on the renewal date to the State of Nebraska in an amount equal to the updated surety estimate.

If you have any questions or require any further information, please do not hesitate to call me at (308) 665-2215.

Sincerely,
CROW BUTTE RESOURCES, INC.



Michael Griffin
Manager of Health, Safety, and Environmental Affairs

Enclosure

Nyssa Power
Public per
Mike Rayton

CROW BUTTE RESOURCES, INC.



Mr. Michael Linder
September 18, 2001
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cc: Mr. Melvyn Leach, Chief
Fuel Cycle Licensing Branch, FCSS
c/o Document Control Desk
U.S. Nuclear Regulatory Commission
Washington, DC 20555

U.S. Nuclear Regulatory Commission
Mr. Mike Layton - ADDRESSEE ONLY
Fuel Cycle Licensing Branch
Mail Stop T-8A33
Washington, DC 20555

Steve Collings – CBR, Denver

Crow Butte Resources, Inc.
Crow Butte Uranium Project 2001-2002 Surety Estimate
(Revised September 2001)

Total Restoration and Reclamation Cost Estimate							
I.	Groundwater Restoration (Sheets 2 to 4)						\$6,284,777
II.	Wellfield Reclamation (Sheets 5 to 8)						\$2,553,901
III.	Commercial Plant Reclamation/Decommissioning (Sheets 9 to 12)						\$348,423
IV.	R.O. Building Reclamation/Decommissioning (Sheets 9 to 12)						\$51,239
V.	Evaporation Pond Reclamation (Sheets 13 to 16)						\$474,813
VI.	Miscellaneous Site Reclamation (Sheets 17 to 19)						\$76,424
VII.	Deep Disposal Well Reclamation (Sheet 20)						\$69,714
VII.	I-196 Brule Aquifer Restoration (Sheets 21 to 22)						\$24,917
	Subtotal Reclamation and Restoration Cost Estimate						\$9,859,291
	Contract Administration						
					10%		\$985,929
	Contingency						
					15%		\$1,478,894
	TOTAL						\$12,324,113

Crow Butte Resources Inc.
Crow Butte Uranium Project 2001-2002 Surety Estimate
(Revised September 2001)

Ground Water Restoration											
								Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4
											Mine Unit 5
											Mine Unit 6
											Mine Unit 7
											Mine Unit 8
											Mine Unit 9
I.	Ground Water Sweep Costs										
	PV's Required							1	1	1	1
	Total Kgals for Treatment							17164	18018	15894	28918
	Ground Water Sweep Unit Cost (\$/Kgal)				(Sheet 23)			\$0.531	\$0.531	\$0.531	\$0.531
	Subtotal Ground Water Sweep Costs per Wellfield							\$9,107	\$9,560	\$8,433	\$15,343
	Total Ground Water Sweep Costs							\$145,136			
II.	Reverse Osmosis Costs										
	PV's Required							6	6	6	6
	Total Kgals for Treatment							102986	108110	95367	173511
	Reverse Osmosis Unit Cost (\$/Kgal)				(Sheet 24)			\$2.01	\$2.01	\$2.01	\$2.01
	Subtotal Reverse Osmosis Costs per Wellfield							\$206,784	\$217,073	\$191,485	\$348,388
	Total Reverse Osmosis Costs							\$3,295,473			
III.	Recirculation Costs										
	PV's Required							1	1	1	1
	Total Kgals for Treatment							17164	18018	15894	28918
	Recirculation Unit Cost (\$/Kgal)				(Sheet 25)			\$0.71	\$0.71	\$0.71	\$0.71
	Subtotal Recirculation Costs per Wellfield							\$12,111	\$12,714	\$11,215	\$20,405
	Total Recirculation Costs							\$193,015			
IV.	Consumables										
	Spare parts, filters and consumables =	\$	17,323	year							
	Active restoration period (months)							6.6	6.2	5.5	10.0
	Consumable usage (months restoration x annual rate estimate)							\$9,470	\$8,950	\$7,896	\$14,363
	Subtotal Consumables per Mine Unit							\$9,470	\$8,950	\$7,896	\$14,363
	Total Consumables Costs							\$141,222			

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Crow Butte Resources Inc.
Crow Butte Uranium Project 2001-2002 Surety Estimate
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Ground Water Restoration																
								Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
VL	Supervisory Labor Cost															
		Engineer Support =			\$6,677	month										
		HP Technician support =			\$5,563	month										
		Active restoration period (months)						6.6	6.2	5.5	10.0	15.2	24.0	22.4	8.1	0.0
		Stabilization period (months)						6	6	6	6	6	6	6	6	0
		1 Engineer support during active restoration						\$43,798	\$41,395	\$36,521	\$66,432	\$101,417	\$160,237	\$149,488	\$53,880	\$0
		2 HP Technician support during active restoration						\$36,492	\$34,489	\$30,428	\$55,349	\$84,498	\$133,506	\$124,550	\$44,891	\$0
		3 Engineer support during final stabilization													\$40,059	\$0
		4 HP Technician support during final stabilization													\$33,377	\$0
		Subtotal Supervisory Labor per Mine Unit						\$80,290	\$75,884	\$66,949	\$121,781	\$185,915	\$293,743	\$274,038	\$172,207	\$0
		Total Supervisory Labor Costs						\$1,270,807								
		TOTAL RESTORATION COST PER WELLFIELD						\$357,223	\$364,661	\$333,709	\$665,316	\$995,356	\$1,349,442	\$1,296,159	\$917,601	\$5,310
		TOTAL GROUND WATER RESTORATION COSTS						\$6,284,777								

Wellfield Reclamation											
		Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9	
Wellfield Piping											
Assumptions:											
	Number of Wellhouses	2	3	4	5	7	7	6	4	0	
	Total Mine Unit surface area	9.27	11.70	13.46	23.72	31.80	34.60	43.70	32.10	0.00	
	Total length of 2-inch production and injection lines (ft)	30000	34000	39520	68900	106080	128700	130500	20800	0	
	Total length of 3/8-inch hose (ft)					66300					
	Total length 1-1/4-inch stinger pipe (ft)	43200	47400	57400	101400	0	91200	91500	72000	0	
	Total length of 2-inch downhole production pipe (ft)	15200	20800	22800	38400	74800	74800	81000	56000	0	
	Total Length of Trunkline (6-inch) (ft)	1000	1600								
	Total Length of Trunkline (8-inch) (ft)	4400	1300	1450	5400	3700	2000	1000	3000	0	
	Total Length of Trunkline (10-inch) (ft)										
	Total Length of Trunkline (12-inch) (ft)			1500	2000	14100	10000	1000	7000	0	
	Total Length of All Trunkline (ft)	5400	2900	2950	7400	17800	12000	1000	10000	0	
	Total number of production wells	38	52	57	96	189	194	179	140	0	
	Total number of injection wells	72	79	96	169	219	293	300	240	0	
	Total number of shallow monitor wells	3	3	3	11	25	28	25	30	30	
	Total number of perimeter monitor wells	11	10	10	18	27	32	16	25	30	
I.	Production and Injection Piping										
A.	Removal and Loading										
	Production and Injection Piping Removal Unit Cost (\$/ft of pipe)	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	
	<i>Subtotal Production and Injection Piping Removal and Loading Costs</i>	<i>\$15,951</i>	<i>\$18,077</i>	<i>\$21,012</i>	<i>\$36,633</i>	<i>\$56,401</i>	<i>\$68,428</i>	<i>\$72,375</i>	<i>\$11,059</i>	<i>\$0</i>	
B.	Pipe Shredding										
	Production and Injection Piping Shredding Unit Cost (\$/ft of pipe)	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	
	<i>Subtotal Production and Injection Piping Removal and Loading Costs</i>	<i>\$15,951</i>	<i>\$18,077</i>	<i>\$21,012</i>	<i>\$36,633</i>	<i>\$56,401</i>	<i>\$68,428</i>	<i>\$72,375</i>	<i>\$11,059</i>	<i>\$0</i>	
C.	Equipment Costs										
	IT12 Loader Unit Costs for removal	\$24,171	\$27,393	\$31,841	\$55,512	\$85,467	\$103,692	\$109,977	\$16,758	\$0	
	Shredder Unit Costs for shredding	\$6,400	\$7,253	\$8,431	\$14,699	\$22,630	\$27,456	\$29,120	\$4,437	\$0	
	<i>Subtotal Equipment Costs</i>	<i>\$30,571</i>	<i>\$34,647</i>	<i>\$40,272</i>	<i>\$70,211</i>	<i>\$108,098</i>	<i>\$131,148</i>	<i>\$139,097</i>	<i>\$21,196</i>	<i>\$0</i>	
D.	Transport and Disposal Costs (NRC-Licensed Facility)										
	Chipped Volume Reduction (ft³/ft)	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	
	Chipped Volume per Wellfield (yd³)	7.7	8.7	10.1	17.6	27.1	32.9	34.9	5.3	0.0	
	Volume for Disposal Assuming 25% Void Space (yd³)	10	11	13	22	34	41	44	7	0	
	Transportation and Disposal Unit Cost (\$/yd³)	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	
	<i>Subtotal Production and Injection Piping Transport and Disposal Costs</i>	<i>\$1,493</i>	<i>\$1,642</i>	<i>\$1,941</i>	<i>\$3,285</i>	<i>\$5,076</i>	<i>\$6,121</i>	<i>\$6,569</i>	<i>\$1,045</i>	<i>\$0</i>	
	Total Production and Injection Piping Costs	\$63,965	\$72,443	\$84,237	\$146,762	\$225,976	\$274,125	\$290,816	\$44,359	\$0	

Wellfield Reclamation											
		Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9	
II. Trunklines											
A.	Removal and Loading										
	Trunkline Removal Unit Cost (\$/ft of pipe)	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20
	<i>Subtotal Trunkline Removal and Loading Costs</i>	<i>\$6,460</i>	<i>\$3,469</i>	<i>\$3,529</i>	<i>\$8,853</i>	<i>\$21,294</i>	<i>\$14,356</i>	<i>\$7,178</i>	<i>\$11,963</i>	<i>\$0</i>	
B.	Pipe Shredding										
	Trunkline Shredding Unit Cost (\$/ft of pipe)	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20
	<i>Subtotal Trunkline Shredding Costs</i>	<i>\$6,460</i>	<i>\$3,469</i>	<i>\$3,529</i>	<i>\$8,853</i>	<i>\$21,294</i>	<i>\$14,356</i>	<i>\$7,178</i>	<i>\$11,963</i>	<i>\$0</i>	
C.	Equipment Costs										
	IT12 Loader Unit Costs for removal	\$9,789	\$5,257	\$5,348	\$13,415	\$32,268	\$21,754	\$10,877	\$18,128	\$0	\$0
	Shredder Unit Costs for shredding	\$2,592	\$1,392	\$1,416	\$3,552	\$8,544	\$5,760	\$2,880	\$4,800	\$0	\$0
	<i>Subtotal Equipment Costs</i>	<i>\$12,381</i>	<i>\$6,649</i>	<i>\$6,764</i>	<i>\$16,967</i>	<i>\$40,812</i>	<i>\$27,514</i>	<i>\$13,757</i>	<i>\$22,928</i>	<i>\$0</i>	
D.	Transport and Disposal Costs (NRC-Licensed Facility)										
	Chipped Volume Reduction (6-inch) (R ³ /R)	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651
	Chipped Volume Reduction (8-inch) (R ³ /R)	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103
	Chipped Volume Reduction (10-inch) (R ³ /R)	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712
	Chipped Volume Reduction (12-inch) (R ³ /R)	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408
	Chipped Volume per Wellfield (yd ³)	20.4	9.2	19.3	39.9	140.9	97.4	48.7	74.7	0.0	0.0
	Volume for Disposal Assuming 25% Void Space (R ³)	25.0	11.0	24.0	50.0	176.0	122.0	61.0	93.0	0.0	0.0
	Transportation and Disposal Unit Cost (\$/R ³)	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30
	<i>Subtotal Transport and Disposal Costs</i>	<i>\$3,733</i>	<i>\$1,642</i>	<i>\$3,583</i>	<i>\$7,465</i>	<i>\$26,277</i>	<i>\$18,215</i>	<i>\$9,107</i>	<i>\$13,885</i>	<i>\$0</i>	
	Total Trunkline Costs	\$29,034	\$15,230	\$17,405	\$42,137	\$109,677	\$74,439	\$37,220	\$60,739	\$0	
III. Downhole Pipe											
A.	Removal and Loading										
	Downhole Piping Removal Unit Cost (\$/ft of pipe)	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060
	Downhole Hosing Removal Unit Cost (\$/ft of pipe)	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120
	Removal of 1-1/4-inch stinger pipe	\$2,584	\$2,835	\$3,433	\$6,065	\$0	\$5,455	\$5,832	\$4,307	\$0	\$0
	Removal of downhole production pipe	\$909	\$1,244	\$1,364	\$2,297	\$4,474	\$4,474	\$4,785	\$3,350	\$0	\$0
	Removal of downhole hose	\$0	\$0	\$0	\$0	\$7,931	\$0	\$0	\$0	\$0	\$0
	<i>Subtotal Downhole Piping Removal and Loading Costs</i>	<i>\$3,493</i>	<i>\$4,080</i>	<i>\$4,797</i>	<i>\$8,362</i>	<i>\$12,406</i>	<i>\$9,929</i>	<i>\$10,617</i>	<i>\$7,656</i>	<i>\$0</i>	
B.	Pipe Shredding										
	Downhole Piping Shredding Unit Cost (\$/ft of pipe)	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053
	<i>Subtotal Downhole Piping Shredding Costs</i>	<i>\$3,105</i>	<i>\$3,626</i>	<i>\$4,264</i>	<i>\$7,433</i>	<i>\$3,977</i>	<i>\$8,826</i>	<i>\$9,437</i>	<i>\$6,806</i>	<i>\$0</i>	
C.	Equipment Costs										
	Smeal Unit Costs for removal	\$3,270	\$3,819	\$4,491	\$7,829	\$4,189	\$9,296	\$9,940	\$7,168	\$0	\$0
	Shredder Unit Costs for shredding	\$1,246	\$1,455	\$1,711	\$2,982	\$1,596	\$3,541	\$5,787			

Crow Butte Resources Inc.
Crow Butte Uranium Project 2001-2002 Surety Estimate
(Revised September 2001)

Wellfield Reclamation															
						Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9	
IV.	Surface Reclamation														
	A. Removal and disposal of contaminated soil around wells														
	Volume of contaminated soil (0.37 yd3 per injection and production well)					40.7	48.47	56.61	98.05	150.96	180.19	177.23	140.6		0
	Disposal of contaminated soil \$149.30 per yd3					\$6,077	\$7,237	\$8,452	\$14,639	\$22,538	\$26,902	\$26,460	\$20,992		\$0
	Equipment (IT12 loader at 2 yd3/hr)					\$922	\$1,098	\$1,283	\$2,222	\$3,421	\$4,083	\$4,016	\$3,186		\$0
	Labor (1 man-hour per 2 Yd3)					\$304	\$362	\$423	\$733	\$1,129	\$1,347	\$1,325	\$1,051		\$0
	Subtotal removal and disposal of contaminated soil					\$7,303	\$8,697	\$10,158	\$17,594	\$27,088	\$32,333	\$31,802	\$25,229		\$0
	B. Recontour and seeding														
	Recontour and seeding (est. \$300/acre)					\$2,780	\$3,510	\$4,037	\$7,117	\$9,540	\$10,380	\$13,110	\$9,630		\$0
	Subtotal Recontour and Seeding					\$2,780	\$3,510	\$4,037	\$7,117	\$9,540	\$10,380	\$13,110	\$9,630		\$0
Total Surface Reclamation						\$10,083	\$12,207	\$14,195	\$24,711	\$36,628	\$42,713	\$44,912	\$34,859		\$0
IV.	Well Houses														
	Total Quantity					2	3	4	5	7	7	6	4		0
	Average Well House Weight (Lbs.)					6000	6000	6000	6000	6000	6000	6000	6000		6000
	A. Removal														
	Dismantlement at 2-man-days per wellhouse (man-days)					4	6	8	10	14	14	12	8		0
	Dismantlement Labor Costs					\$479	\$718	\$957	\$1,196	\$1,675	\$1,675	\$1,436	\$957		\$0
	Equipment (IT12 at 2 hours per wellhouse) (hrs)					4	6	8	10	14	14	12	8		0
	Equipment Costs					\$181	\$272	\$363	\$453	\$634	\$634	\$544	\$363		\$0
	Subtotal Well House Dismantlement Costs					\$660	\$990	\$1,320	\$1,649	\$2,309	\$2,309	\$1,979	\$1,320		\$0
	B. Disposal														
	Total Disposal Weight (6000 lbs per wellhouse) (Lbs)					12000	18000	24000	30000	42000	42000	36000	24000		0
	Subtotal Disposal Costs					\$111	\$167	\$222	\$278	\$389	\$389	\$333	\$222		\$0
	Total Well House Removal and Disposal Costs					\$771	\$1,156	\$1,542	\$1,927	\$2,698	\$2,698	\$2,312	\$1,542		\$0
TOTAL REMOVAL AND DISPOSAL COSTS PER WELLFIELD						\$117,058	\$116,521	\$135,554	\$247,191	\$415,316	\$432,167	\$416,098	\$170,913		\$0
TOTAL WELLFIELD BUILDINGS AND EQUIPMENT REMOVAL AND DISPOSAL COSTS						\$2,050,819									

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Well Abandonment																
								Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
I.	Well Abandonment (Wellfields)															
	# of Production Wells							38	52	57	96	189	194	179	140	0
	# of Injection Wells							72	79	96	169	219	293	300	240	0
	# of Monitoring Wells							14	13	13	29	52	60	41	55	60
	Total Number of Wells							124	144	166	294	460	547	520	435	60
	Average Diameter of Casing (inches)							5	5	5	5	5	5	5	5	5
	Average Depth (ft)							665	631	774	698	675	515	762	500	770
	Well Abandonment Unit Cost (\$/ft. of well)							\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854
	Subtotal Abandonment Cost per Wellfield							\$23,536	\$25,935	\$36,673	\$58,573	\$88,625	\$80,406	\$113,098	\$62,081	\$13,187
II.	Downhole Pump Disposal															
	Number of Downhole Pumps						350									
	Pump Disposal Volume(ft3)						0.5									
	Total Pump Disposal Volume(yd3)						6.5									
	Downhole Pump Disposal Rate (\$/yd3)						\$149.30									
	Subtotal Downhole Pump Disposal							\$968								
Total Wellfield Abandonment Costs								\$503,082								

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Plant Equipment Decommissioning										Commercial Plant	R.O. Building
I. Removal and Loading Costs											
Tankage											
Number of Contaminated Tanks										27	
Volume of Contaminated Tank Construction Material (ft³)										521	
Number of Chemical Tanks										7	
Disposal Void Factor										1.25	
A. Labor to Remove and Load Tankage											
Number of Persons										2	
Tanks/Day										1	
Number of Days										34	
\$/Day/Person										\$120	
Subtotal Removal Labor Costs										\$8,135	
B. Labor to Clean Chemical Tankage											
Number of Persons										1	
Tanks/Day										1	
Number of Days										7	
\$/Day/Person										\$120	
Subtotal Cleaning Labor Costs										\$837	
C. Equipment											
Saws, scaffolding, etc.										\$5,708	
Subtotal Equipment Costs										\$5,708	
Total Equipment Removal and Loading Costs										\$14,680	
II. Transportation and Disposal Costs (NRC-Licensed Facility)											
A. Tankage											
Volume of Tank Construction Material (ft³)										521	
Volume for Disposal Assuming Void Space (yd³)										24.1	
Transportation and Disposal Unit Cost (\$/yd³)										\$149.30	
Subtotal Tankage Transportation and Disposal Costs										\$3,602	
B. Contaminated PVC Pipe											
Volume of Shredded PVC Pipe (ft³)										158.4	
Volume for Disposal Assuming Void Space (yd³)										7.3	
Transportation and Disposal Unit Cost (\$/yd³)										\$149.30	
Subtotal Contaminated PVC Pipe Transportation and Disposal Costs										\$1,095	

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Plant Equipment Decommissioning										Commercial Plant	R.O. Building
C.	Pumps										
		Volume of Process Pumps (yd ³ , (no void factor used)								5.6	
		Transportation and Disposal Unit Cost (\$/yd ³)								\$149.30	
		Subtotal Pump Transportation and Disposal Costs								\$829	
D.	Filters (injection, backwash and yellowcake filters)										
		Volume of Filters (yd ³) (no void factor used)								14.8	
		Transportation and Disposal Unit Cost (\$/yd ³)								\$149.30	
		Subtotal Filter Transportation and Disposal Costs								\$2,212	
E.	Dryer										
		Dryer Volume (yd ³) (no void factor used)								14.81481481	
		Transportation and Disposal Unit Cost (\$/yd ³)								\$149.30	
		Total Dryer Transportation and Disposal Costs								\$2,212	
		Total Contaminated Equipment Transportation and Disposal Costs								\$9,950	
III. Transportation and Disposal (Solid Waste for Landfill Disposal)											
A.	Cleaned Tankage										
		Volume of Tank Construction Material (ft ³)								135	
		Number of Landfill Trips								1	
		Transportation and Disposal Unit Cost (\$/Load)								\$370	
		Subtotal Tankage Transportation and Disposal Costs								\$370	
B.	Uncontaminated PVC Pipe										
		Volume of Shredded PVC Pipe (ft ³)								158.4	
		Number of Landfill Trips								1	
		Transportation and Disposal Unit Cost (\$/Load)								\$370	
		Subtotal PVC Pipe Transportation and Disposal Costs								\$370	
		Total Uncontaminated Equipment Transportation and Disposal Costs								\$740	
IV. Supervisory Labor Costs During Plant Decommissioning											
		Estimated Duration (months)								6	
		Engineer								\$40,059	
		Radiation Technician								\$33,377	
		Total Supervisory Labor Costs								\$73,436	
SUBTOTAL EQUIPMENT REMOVAL AND DISPOSAL COSTS PER FACILITY										\$98,806	
		Building Area (Ft2)								34,000	5,000
		Building Equipment Removal and Disposal Cost per Square Foot								\$2.91	\$2.91
TOTAL EQUIPMENT REMOVAL AND DISPOSAL COSTS										\$98,806	\$14,530

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Building Demolition										Commercial Plant	R.O. Building	
I.	Decontamination Costs											
A.	Wall Decontamination											
		Area to be Decontaminated (ft ²)							24,000			
		HCl Application Rate (Gallons/ft ²)							1			
		HCl Acid Cost							\$0.66			
		Subtotal Wall Decontamination Materials Costs							\$15,841			
B.	Concrete Floor Decontamination											
		Area to be Decontaminated (ft ²)							17530			
		HCl Application Rate (Gallons/ft ²)							2			
		HCl Acid Cost							\$0.66			
		Subtotal Floor Decontamination Materials Costs							\$23,140			
C.	Decontamination Labor											
		Labor (man-days)							60			
		Subtotal Decontamination Labor Cost							\$7,178			
D.	Decontamination Equipment Costs											
		Sprayer pump							\$500			
		Recycle pump							\$500			
		Sprayer with hose							\$1,000			
		Subtotal Decontamination Equipment Costs							\$2,000			
E.	Decontamination Waste Disposal (to Ponds)											
		Total gallons HCl waste							59,060			
		Pumping costs (5 HP/30 gpm)							\$367			
		Subtotal Decontamination Costs							\$48,526			
		Total Decontamination Costs							\$48,526			
II.	Demolition Costs											
		Assumptions (based on costs to move plant from Texas in 1988):										
		Dismantling interior steel, tanks, pumps, etc.							\$66,600			
		Dismantling plant building							\$43,800			
A.	Building Dismantling											
		Dismantle interior components (1988 \$'s escalated by CPI)							\$100,210			
		Plant building dismantling (1988 \$'s escalated by CPI)							\$65,904			
		Subtotal Building Dismantling							\$166,113			
B.	Concrete Floor Removal											
		Area of direct-dispose concrete floors (ft2)							5,450			
		Removal Rate (\$/ft2)							\$2.72			
		Subtotal Concrete Floor Removal							\$14,824			
		Total Demolition Costs							\$180,937			

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Building Demolition												Commercial Plant	R.O. Building
III. Disposal Costs													
A. Concrete Floor													
Area of Direct-Dispose Concrete Floor (ft ²)												5,450	
Average Thickness of Concrete Floor (ft)												0.5	
Volume of Concrete Floor (ft ³)												2,725	
Volume of Concrete Floor (cy)												101	
Transportation and Disposal Unit Cost (\$/Yd ³)												\$149.30	
Subtotal Concrete Floor Disposal Costs												\$15,068	
Total Disposal Costs												\$15,068	
IV Plant Site Reclamation													
A. Plant Site Earthwork													
Material to be Moved (Yd3)												20,000	
D8N Bulldozer Earthwork Rate (Yd3/hr)												700	
D8N Hourly Rate												\$136	
Subtotal Plant Site Earthwork												\$3,886	
B. Revegetation													
Area requiring Revegetation (Ac)												4	
Revegetation Unit Cost (\$/Ac)												\$300	
Subtotal Plant Site Revegetation												\$1,200	
Total Plant Site Reclamation Costs												\$5,086	
SUBTOTAL BUILDING DEMOLITION AND DISPOSAL COSTS												\$249,617	
Building Area (Ft2)												34,000	5,000
Building Demolition Cost per Square Foot												\$7.34	\$7.34
TOTAL BUILDING DEMOLITION AND DISPOSAL COSTS												\$249,617	\$36,708

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Evaporation Pond Reclamation									

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Evaporation Pond Reclamation									
								Commercial Ponds	R&D Ponds
II.	Pond Sludge Removal								
		Pond Sludge Estimate							
		Estimated Production Flow since 1991 (gal)						17,487,990,000	
		Historical Sludge Production Rate						0.000000102	
		Estimated Pond Sludge Volume (Yd3)						1,790	Cleaned following R&D
	A.	Pond Sludge Removal Labor							
		Pond Sludge Volume (Yd3)						1,790	
		Sludge Removal Rate (Yd3/man-day)						8.33	
		Total Man-Days						215	
		Labor Rate (\$/man-day)						\$120	
		Subtotal Pond Sludge Removal Labor Costs						\$25,691	\$0
	B.	Pond Sludge Removal Equipment							
		Total Man-Days Removal Effort						215	
		Size of Crew						3	
		Total Days Removal Effort						72	
		Loader Hourly Rate (\$/hr)						\$45.32	
		Subtotal Pond Sludge Removal Equipment Costs						\$25,954	\$0
	Total Pond Sludge Removal Costs							\$51,644	\$0
III.	Pond Byproduct Material Disposal								
	A.	Pond Liner Disposal							
		Area of Pond Liner (ft2)						750,000	100,000
		Thickness of Pond Liner (ft)						0.00833	0.00300
		Volume of Pond Liner (ft3)						6,248	300
		Void Space Factor						1.25	1.25
		Total Disposed Volume (yd3)						289	14
		Disposal Unit Costs (\$/yd3)						\$149.30	\$149.30
		Subtotal Pond Liner Disposal Costs						\$43,183	\$2,074

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Evaporation Pond Reclamation												Commercial Ponds	R&D Ponds
	B.	Pond Piping Disposal											
			Total Length of Piping									6,300	1,200
			Piping Volume Factor (ft3/ft)									0.0103	0.0069
			Total Volume Pond Piping (ft3)									65	8
			Void Space Factor									1.25	1.25
			Total Disposed Volume (yd3)									3.0	0.4
			Disposal Unit Costs (\$/yd3)									\$149.30	\$149.30
			Subtotal Pond Liner Disposal Costs									\$449	\$57
	B.	Pond Sludge Disposal											
			Total Volume Pond Sludge (Yd3)									1,790	
			Disposal Unit Costs (\$/Yd3)									\$149.30	
			Subtotal Pond Sludge Disposal Costs									\$267,188	\$0
			Total Byproduct Material Disposal Costs									\$310,819	\$2,131
IV	Pond Site Reclamation												
	A.	Pond Earthwork Requirements											
			Earthwork Requirements Yd3)									180,000	60,000
			D8N Bulldozer Earthwork Rate (Yd3/hr)									700	700
			Total D8N Hours									257	86
			D8N Hourly Rate									\$136	\$136
			Subtotal Pond Earthwork									\$34,971	\$11,657
	B.	Revegetation											
			Area requiring Revegetation (Ac)									20	10
			Revegetation Unit Cost (\$/Ac)									\$300	\$300
			Subtotal Plant Site Revegetation									\$6,000	\$3,000
			Total Pond Site Reclamation Costs									\$40,971	\$14,657

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Evaporation Pond Reclamation												
											Commercial Ponds	R&D Ponds
V.	Supervisory Labor Costs During Pond Reclamation											
		Estimated Duration (months)									3	
		Engineer Rate (\$/month)									\$6,677	
		Total Engineer Labor									\$20,030	
		Radiation Technician Rate (\$/month)									\$5,563	
		Total Radiation Tecnician Labor									\$16,688	
	Total Supervisory Labor Costs										\$36,718	\$0
TOTAL EVAPORATION POND RECLAMATION PER POND											\$455,923	\$18,891
TOTAL EVAPORATION POND RECLAMATION COSTS											\$474,813	

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Miscellaneous Site Reclamation						
I.	Access Road Reclamation					
	Assumptions					
	Road Reclamation production rate (Yd3/hr)					200
	Length of Main Access Roads (ft)					6,700
	Average Main Access Road width (ft)					25
	Depth of Main Access Road Gravel Surface (ft)					1
	Surface Area of Main Access Road (Ac)					3.8
	Length of Wellfield Access Roads (ft)					30,000
	Average Wellfield Access Road width (ft)					12
	Depth of Wellfield Access Road Gravel Surface (ft)					0.5
	Surface Area of Wellfield Road (Ac)					8.3
	A. Main Access Road Dirtwork					
	Main Access Road Gravel Volume (Yd3)					6,204
	Total reclamation time (hrs)					31
	D8N Unit Operating Cost (\$/hr)					\$136
	Subtotal Main Access Road Gravel Roadbase Removal Costs					\$4,219
	B. Wellfield Road Dirtwork					
	Wellfield Road Gravel Volume (Yd3)					6,667
	Total reclamation time (hrs)					33
	D8N Unit Operating Cost (\$/hr)					\$136
	Subtotal Wellfield Road Gravel Roadbase Removal Costs					\$4,533
	E. Discing/Seeding					
	Assumptions					
	Surface Area (acres)					12.1
	Discing/Seeding Unit Cost (\$/acre)					\$300
	Subtotal Discing/Seeding Costs					\$3,633
	Total Access Road Reclamation Costs					\$12,385

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Miscellaneous Site Reclamation						
II.	Wastewater Pipeline Reclamation					
		Assumptions				
		Pipeline Removal Rate (ft./man-day)				67
		Pipeline Shredding Rate (ft./man-day)				67
		Number of Pond Pipelines				2
		Length of Pond Pipelines (ft)				2,000
		Number of RO Building Pipelines				4
		Length of RO Building Pipelines (ft)				300
		Average Pipe Size (Sch 40)				4
	A.	Pipeline Removal Costs				
		Length of Pipelines (ft)				5,200
		Removal Rate (ft/man-day)				67
		Removal Labor Rate (\$/hr)				\$120
		IT 12 Loader Use (days)				5
		IT 12 Loader Cost				\$1,813
		<i>Subtotal Pipeline Removal Costs</i>				<i>\$11,139</i>
	B.	Pipeline Shredding Costs				
		Length of Pipelines (ft)				5,200
		Shredding Rate (ft/man-day)				67
		Shredding Labor Rate (\$/hr)				\$120
		Shredder Use (days)				5
		Shredder Cost				\$480
		<i>Subtotal Pipeline Shredding Costs</i>				<i>\$9,326</i>

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Miscellaneous Site Reclamation					
	C.	Pipeline Transportation and Disposal (NRC-Licensed Facility)			
		Pipe Diameter (inches)			4
		Chipped Volume Reduction (ft ³ /ft)			0.0103
		Subtotal Volume of Shredded PVC Pipe (yd ³)			2.0
		Disposal Void Factor			1.25
		Final Disposal Volume (yd ³)			2.5
		Transportation and Disposal Unit Cost (\$/yd ³)			\$149.30
		<i>Subtotal Pipeline Disposal Costs</i>			<i>\$370</i>
		Total Wastewater Pipeline Reclamation Costs			\$20,836
	III.	Electrical Distribution System Removal			
		Assumptions			
		Length of High Voltage Lines			9,000
		High Voltage Line Removal Rate (\$/ft.)			\$0.59
		High Voltage Line Removal Cost (\$/ft.)			\$5,310
		Substation Removal			\$1,175
		Subtotal Pipeline Removal Costs			\$6,485
	IV.	Supervisory Labor Costs During Pond Reclamation			
		Estimated Duration (months)			3
		Engineer Rate (\$/month)			\$6,677
		Total Engineer Labor			\$20,030
		Radiation Technician Rate (\$/month)			\$5,563
		Total Radiation Technician Labor			\$16,688
		Total Supervisory Labor Costs			\$36,718
		TOTAL MISCELLANEOUS RECLAMATION COSTS			\$76,424

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Deep Disposal Well Reclamation						
I.	Cost Basis					
	A. Plugging and Abandonment					
	Cost Estimate from June 1996 for plugging and abandonment					\$59,026
	June 1996 CPI					156.7
	June 2001 CPI					178.0
	Subtotal Escalated 2001 Plugging and Abandonment Costs					\$67,049
	B. Site Reclamation					
	Cost Estimate from June 1996 for reclamation					\$2,346
	June 1996 CPI					156.7
	June 2001 CPI					178.0
	Subtotal Escalated 2001 Reclamation Costs					\$2,665
TOTAL MISCELLANEOUS RECLAMATION COSTS						\$69,714

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I-196 Brule Aquifer Restoration				
I.	Ground Water Sweep Costs			
	Assumptions			
	PV's Required from I-196a, I-196j and I-196n			3
	Total Gallons per Pore Volume			337,758
	Total Gallons to Treat			1,013,274
	Flow Rate (gpm)			3
	Pump Power Requirements (kw)			3
	Power Cost (\$/kw)			\$0.05
	Pumping Labor (man-day per day)			0.13
	Sampling Labor (man-day per day)			0.07
	Labor Rate (\$/man-day)			\$120
	Days to complete			235
	A. Electrical Costs			
	Cost to pump 3 Pore Volumes			\$844
	B. Labor Costs			
	Labor for pumping 3 Pore Volumes			\$3,648
Total Ground Water Sweep Costs				\$4,492
II.	Monitoring and Sampling Costs			
	A. Labor Costs for Monitoring			\$2,004
	B. Monitoring for I-196i, I-196m, and I-196l			\$2,004
Total Monitoring and Sampling Costs				\$4,008

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I-196 Brule Aquifer Restoration				
III	Additional Ground Water Sweep			
	Pump from additional wells and monitor as above			\$8,501
	Drill 4 additional wells, 50 ft deep at \$26/ft.			\$5,200
Total Additional Ground Water Sweep				\$13,701
IV	Well Abandonment			
	Abandon 14 wells at \$194/well			\$2,716
Total Well Abandonment				\$2,716
TOTAL I-196 BRULE AQUIFER RESTORATION COSTS				\$24,917

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GROUNDWATER RESTORATION															
GROUNDWATER SWEEP (GWS) Unit Costs															
Assumptions:															
1.	All pumps are 5 hp pumping at 32 gpm														
2.	Cost of electricity =														
3.	Horsepower to kilowatt conversion =														
4.	Operator labor costs =														
5.	Labor costs are based on 36 pumps at 1,150 gpm														
Wellfield Pumping Electrical Costs per 1000 Gallons															
	1000	gal	X	5	hp	X	1	hr	X	0.746	kwh	X	\$ 0.05		
				32	gpm		60	min	X	hp			kwh	= \$	0.097135417
Wellfield Pumping Labor Costs per 1000 Gallons															
	1000	gal	X		min	X	8	hr	X	\$120		X	2	operators	= \$
				1150	gal		480	min	X	man-day					\$0.4334
TOTAL GWS COSTS PER 1000 GALLONS															
														= \$	0.5306

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Groundwater Reverse Osmosis (RO) Treatment Unit Costs												
Assumptions:												
1. All pumps are 5 hp pumping at 32 gpm												
2. Cost of electricity = \$0.05 Kw hr												
3. Horsepower to kilowatt conversion = 0.746 Kw/HP												
4. Operator labor costs = \$119.63 man-day												
5. RO System horsepower requirements for 400 gpm rated flow based upon:												
Injection Pump 25 hp												
RO Unit Pump 164 hp												
Permeate pump 40 hp												
Waste pump 8 hp												
TOTAL: 237 hp												
6. Chemical costs:												
Reductant = \$0.284 lb												
Antiscalant = \$16.50 gal												
Wellfield Pumping Electrical Costs per 1000 Gallons												
1000 gal	X	5 hp	X	1 hr	X	0.746 kwh	X	\$0.05		= \$	0.097135417	per Kgal
		32 gpm		60 min		hp		kwh				
Wellfield Injection Electrical Costs per 1000 Gallons												
1000 gal	X	25 hp	X	1 hr	X	0.746 kwh	X	\$0.05		= \$	0.038854167	per Kgal
		400 gpm		60 min		hp		kwh				
Reverse Osmosis Electrical Costs per 1000 Gallons												
1000 gal	X	212 hp	X	1 hr	X	0.746 kwh	X	\$0.05		= \$	0.329483333	per Kgal
		400 gpm		60 min		hp		kwh				
Reverse Osmosis Labor Costs per 1000 Gallons												
1000 gal	X	1 min	X	1 man-day	X	\$120	X	2	operators	= \$	\$1.2461	per Kgal
		400 gal		480 min		man-day						
Treatment chemical costs per 1000 Gallons												
Antiscalant:												
1000 gal	X	8.33E-06 gal antiscalant	X	\$16.50						= \$	\$0.14	per Kgal
		1 gal		gal antiscalant								
Reductant:												
1000 gal	X	5.60E-04 lbs reductant	X	\$0.284						= \$	\$0.16	per Kgal
		1 gal		lb reductant								
TOTAL RO COSTS PER 1000 GALLONS										= \$	2.008	

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Groundwater Recirculation Unit Costs														
Assumptions:														
1. All pumps are 5 hp pumping at 32 gpm														
2. Cost of electricity =												\$0.05 Kw hr		
3. Horsepower to kilowatt conversion =												0.746 Kw/HP		
4. Operator labor costs =												\$119.63 man-day		
5. System horsepower requirements for 1,150 gpm rated flow based upon:														
injection pump												30 hp		
6. Chemical costs:														
Reductant =												\$0.284 lb		
Wellfield Pumping Electrical Costs per 1000 Gallons														
1000 gal		X	5 hp 32 gpm		X	1 hr 60 min		X	0.746 kwh hp		X	\$0.05 kwh		= \$ 0.097135417 per Kgal
Wellfield Injection Electrical Costs per 1000 Gallons														
1000 gal		X	30 hp 1150 gpm		X	1 hr 60 min		X	0.746 kwh hp		X	\$0.05 kwh		= \$ 0.016217391 per Kgal
Recirculation Labor Costs per 1000 Gallons														
1000 gal		X	1 min 1150 gal		X	1 man-day 480 min		X	\$120 man-day		X	2 operators		= \$ \$0.4334 per Kgal
Treatment chemical costs per 1000 Gallons														
Reductant:														
1000 gal		X	5.60E-04 lbs reductant 1 gal		X	\$0.284 lb reductant						\$0.159		per Kgal
TOTAL RECIRCULATION COSTS PER 1000 GALLONS												= \$ 0.706		

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WELL ABANDONMENT Unit Costs											
Assumptions:											
1	Use backhoe for 0.5 hr/well to dig and reclaim pit.										
2	Mixing unit is used to pump plug gel into well at 2 hours per well.										
3	Labor for pulling hoses, running cementer, inserting plug gel, etc. will require 2 workers at 2 hrs per well										
Well Abandonment Costs						Cost per ft (based on 700 ft wells)					
Backhoe											
	0.5	hours	X	\$	45.32	per hour	=	\$	22.66	\$0.0324	
Mixing unit											
	2	hours	X	\$	12.00	per hour	=	\$	24.00	\$0.0343	
Labor											
	4	man	X	\$	14.95	per man	=	\$	59.81	\$0.0854	
		hours				hour					
Well Cap											
	1	each	X	\$	10.3129	each	=	\$	10.31	\$0.0147	
Materials per foot of well (Variable Cost)											
Cement											
	0.81	lbs/ft	X	\$	103.129	per ton	=	\$		\$0.0418	
Bentonite											
	0.065	lbs/ft	X	\$	195.944	per ton	=	\$		\$0.0064	
Salt											
	0.047	lbs/ft	X	\$	57.752	per ton	=	\$		\$0.0014	
Plug Gel											
	0.01	sacks/ft	X	\$	6.91	per sack	=	\$		\$0.0691	
Total Estimated Cost per Foot:										\$0.2854	

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Master Cost Basis

Mine Unit Data

	Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
Total number of production wells	38	52	57	96	189	194	179	140	0
Total number of injection wells	72	79	96	169	219	293	300	240	0
Total number of shallow monitor wells	3	3	3	11	25	28	25	30	30
Total number of perimeter monitor wells	11	10	10	18	27	32	16	25	30
Total number of restoration wells	10	12	18	43	33	33	46	25	30
Wellfield Area (ft2)	403712	509600	586188	1033440	1385181	1567768	1904560	1400000	0
Wellfield Area (acres)	9.27	11.70	13.46	23.72	31.80	35.99	43.72	32.14	0.00
Affected Ore Zone Area (ft2)	403712	509600	586188	1033440	1385181	1567768	1904560	1400000	0
Avg. Completed Thickness	19.6	16.3	12.5	12.9	14.5	15.4	12.6	15	15
Porosity	0.29	0.29	0.29	0.29	0.29	0.29	0.29	0.29	0.29
Affected Volume (ft3)	7912755.2	8306480	7327350	13331376	20085124.5	24143627.2	23997456	21000000	0
Kgallons per Pore Volume	17164.349	18018.416	15894.488	28918.421	43568.652	52372.356	52055.282	45553.200	0.000
Number of Patterns in Unit(s)									
Current	38	52	57	96	187	187	200	50	0
Estimated next report	0	0	0	0	2	7	-21	90	0
Total Estimated	38	52	57	96	189	194	179	140	0
Number of Wells in Unit(s)									
Production Wells									
Current	38	52	57	96	187	187	200	30	0
Estimated next report	0	0	0	0	2	7	-21	110	0
Total Estimated	38	52	57	96	189	194	179	140	0
Injection Wells									
Current	72	79	96	169	221	309	325	50	0
Estimated next report	0	0	0	0	-2	-16	-25	190	0
Total Estimated	72	79	96	169	219	293	300	240	0
Shallow Monitor Wells									
Current	3	3	3	11	25	28	25	25	0
Estimated next report	0	0	0	0	0	0	6	5	30
Total Estimated	3	3	3	11	25	28	25	30	30
Perimeter Monitor Wells									
Current	11	10	10	18	27	32	16	30	0
Estimated next report	0	0	0	0	0	0	0	-5	30
Total Estimated	11	10	10	18	27	32	16	25	30
Number of Wells per Wellfield	124	144	166	294	460	547	520	435	60
Total Number of Wells	2690								
Average Well Depth (ft)	665	631	774	698	675	515	762	500	770

Crow Butte Resources, Inc.
Crow Butte Uranium Project 2001-2002 Surety Estimate
(Revised September 2001)

Master Cost Basis

Electrical Costs			
	2002 Est Rate		
Power cost	\$0.05		kwHr
Kilowatt to Horsepower	0.746		Kw/HP
Horsepower per gallon per minute	0.167		HP/gpm
Labor Rates			
	2001 Rate	2002 Est Rate	
Operator Labor Cost	\$119.00	\$119.63	day
Engineer Cost	\$6,674.00	\$6,676.55	month
Radiation Technician Costs	\$5,564.00	\$5,562.76	month
Chemical Costs			
	2001 Rate	2002 Est Rate	
Antiscalant for RO	\$16.00	\$16.50	gal
Reductant	\$0.275	\$0.28	lb
Cement	\$103.00	\$103.13	ton
Bentonite	\$195.00	\$195.94	ton
Salt	\$57.00	\$57.75	ton
Plug Gel	\$6.70	\$6.91	sack
Well Cap	\$10.00	\$10.31	each
Hydrochloric Acid	\$0.64	\$0.66	gallon
Analytical Costs			
Guideline 8 (contract lab)		\$130.00	analysis
6 parameter (in-house)		\$47.00	analysis
Other (radon, bio, etc.)		\$806.00	month
Spare Parts			
	2001 Rate	2002 Est Rate	
Restoration spare parts estimate	\$17,327.00	\$17,322.51	year

CPI Escalators (CPI-U, U.S. City Average)	
1988 CPI (average)	118.3
June 1991 CPI (deep well estimate)	156.7
2000 CPI (July 2000)	172.6
Current CPI (June 2001)	178.0
2002 Escalation Factor	1.031

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Equipment Costs						
<i>Equipment</i>	<i>Base Rental Rate (\$/hr)</i>	<i>Labor Costs (\$/hr)</i>	<i>Operating Costs (\$/hr)</i>	<i>Fuel Costs (\$/hr)</i>	<i>Mob & Demob (\$/hr)</i>	<i>Total (\$/hr)</i>
IT 12 Loader	16.00	14.00	9.00	4.32	2.00	45.32
Backhoe	16.00	14.00	9.00	4.32	2.00	45.32
Shredder	12.00			inc	inc	12.00
D8N Bulldozer	88.00	14.00	19.00	13.00	2.00	136.00
Smeal	42.00	inc	inc	inc	inc	42.00
Mixing Unit	12.00			inc	inc	12.00
Basis:						
IT12 and D8N rental rates from Nebraska Machinery; others estimated.						
Current diesel cost from Caterpillar Handbook, Edition 19, with current costs of \$1.08/gal.						
Mob/Demob based on \$2.08/mi at 90 miles one way x 2 trips/176 hours						

Pipe Volumes			
<i>Nominal Pipe Size</i>	<i>Wall Thickness (in.)</i>	<i>Pipe OD (in.)</i>	<i>Volume per foot (ft3/ft)</i>
3/8-inch O2 hose		0.37500	0.03130
2-inch Sch. 40 downhole	0.15400	2.37500	0.00740
1-1/4-inch Sch. 40 stinger	0.14000	1.66000	0.00440
2-inch SDR 13.5 inj & prod.	0.14815	2.29630	0.00690
4-inch SDR 35	0.11430	4.22860	0.01030
6-inch Sch. 40 process pipe	0.28000	6.56000	0.03840
6-inch Trunkline	0.49100	6.56600	0.06510
8-inch Trunkline	0.63900	8.54800	0.11030
10-inch Trunkline	0.79600	10.65400	0.17120
12-inch Trunkline	0.94400	12.63700	0.24080

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Pipe Removal and Shredding Costs				
Activity	Removal Rate (ft/man-day)	Shredding Rate (ft/man-day)	Labor Rate (day)	Activity Cost per foot
2-inch SDR 13.5 inj & prod. Removal	225		\$120	\$0.532
2-inch SDR 13.5 inj & prod. Shredding		225	\$120	\$0.532
Trunkline Removal	100		\$120	\$1.196
Trunkline Shredding		100	\$120	\$1.196
Downhole Pipe Removal	2000		\$120	\$0.060
Downhole Pipe Shredding		2250	\$120	\$0.053
Downhole Hose Removal	1000		\$120	\$0.120
Waste and RO Building Pipeline Removal	67		\$120	\$1.794
Waste and RO Building Pipeline Shredding		67	\$120	\$1.794

Waste Disposal Costs						
Waste Form	Fee		Transport Cost		Total Transportation and Disposal	
Soil, Bulk Byproduct Material	\$81.00	per Yd3	\$68.30	per Yd3	\$149.30	per Yd3
Solid Waste (landfill)	\$0.00925	per Lb	Incl.	per Lb	\$0.00925	per Lb
Solid Waste (landfill)	\$370.00	per Load	Incl.	per Load	\$370.00	per Load
Void Factor (for disposal)	1.25					

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Plant Dismantling						
<u>Plant Components:</u>	<u>Number</u>	<u>Units</u>	<u>Estimated</u> <u>Disposal Volume</u>	<u>Units</u>	<u>Activity</u>	<u>1988 Cost</u>
Contaminated Tanks	27	each	19.3	Ft3 each	Dismantle interior steel, tanks, piping and electrical:	\$ \$66,600
Uncontaminated Tanks	7	each	19.3	Ft3 each	Dismantle Plant Building	\$ \$43,800
Pumps	30	each	5	Ft3 each	Concrete floor removal rate	\$/ft2 \$2.72
Downhole Pumps	350	each	0.5	Ft3 each		
Contaminated Piping	4125	feet	See estimate by piping size and material			
Uncontaminated Piping	4125	feet				
Filters	4	each	100	Ft3 each		
Dryer	1	each	400	Ft3 each		
Average PVC Pipe Diameter (inches)	6					

Plant Decontamination				
Direct Dispose Plant Floor Area	5450 ft2	Decon Solution (HCl) Floor Application Rate	2	gal/ft2
Uncontaminated Plant Floor Area	7000 ft2			
Decontaminated Plant Floor Area	17530 ft2			
Average concrete thickness	0.5 ft			
Plant Wall Area	24000 ft2	Decon Solution (HCl) Wall Application Rate	1	gal/ft2