CROW BUTTE RESOURCES, INC.

86 Crow Butte Road P.O. Box 169 Crawford, Nebraska 69339-0169



(308) 665-2215 (308) 665-2341 – FAX

September 18, 2001

Mr. Michael Linder Director Nebraska Department of Environmental Quality PO Box 98922 Lincoln, Nebraska 68509-8922

Subject:

Class III Underground Injection Control Permit Number NE 0122611

2002 Surety Estimate

Dear Mr. Linder:

Attached is the annual update to the surety estimate for the Crow Butte Uranium Mine. The estimate for 2002 is \$12,324,113.

Upon approval, Crow Butte Resources, Inc. will provide a secured letter of credit on the renewal date to the State of Nebraska in an amount equal to the updated surety estimate.

If you have any questions or require any further information, please do not hesitate to call me at (308) 665-2215.

Sincerely,

CROW BUTTE RESOURCES, INC.

Michael Griffin

Manager of Health, Safety, and Environmental Affairs

Enclosure

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CROW BUTTE RESOURCES, INC.



Mr. Michael Linder September 18, 2001 Page 2

cc: Mr. Melvyn Leach, Chief
Fuel Cycle Licensing Branch, FCSS
c/o Document Control Desk
U.S. Nuclear Regulatory Commission
Washington, DC 20555

U.S. Nuclear Regulatory Commission Mr. Mike Layton - ADDRESSEE ONLY Fuel Cycle Licensing Branch Mail Stop T-8A33 Washington, DC 20555

Steve Collings - CBR, Denver

	Total Restoration and Reclamation Cost Estin	nate
I.	Groundwater Restoration (Sheets 2 to 4)	\$6,284,777
II.	Wellfield Reclamation (Sheets 5 to 8)	\$2,553,901
III.	Commercial Plant Reclamation/Decommissioning (Sheets 9 to 12)	\$348,423
īV.	R.O. Building Reclamation/Decommissioning (Sheets 9 to 12)	\$51,239
V.	Evaporation Pond Reclamation (Sheets 13 to 16)	\$474,813
VI.	Miscellaneous Site Reclamation (Sheets 17 to 19)	\$76,424
VII.	Deep Disposal Well Reclamation (Sheet 20)	\$69,714
VII.	I-196 Brule Aquifer Restoration (Sheets 21 to 22)	\$24,917
	Subtotal Reclamation and Restoration Cost Estimate	\$9,859,291
	Contract Administration 1	0% \$985,929
	Contingency 1	5% \$1,478,894
		TOTAL \$12,324,113

			Ground	Water Restorat	ion					
		Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
L Ground Water Sweep Costs	-									
PV's Required		1	1	1	1	1	1	1	1	1
Total Kgals for Treatment		17164	18018	15894	28918	43569	52372	52055	45553	0
Ground Water Sweep Unit Cost (\$/Kgal)	(Sheet 23)	\$0.531	\$0.531	\$0.531	\$0.531	\$0.531	\$0.531	\$0.531	\$0.531	\$0.531
Subtotal Ground Water Sweep Costs per Wellf	ield	\$9,107	\$9,560	\$8,433	\$15,343	\$23,116	\$27,787	\$27,619	\$24,169	\$0
Total Ground Water Sweep Costs		\$145,136								
II. Reverse Osmosis Costs										
PV's Required		6	6	6	6	6	6	6	6	6
Total Kgals for Treatment		102986	108110	95367	173511	261412	314234	312332	273319	0
Reverse Osmosis Unit Cost (\$/Kgal)	(Sheet 24)	\$2.01	\$2.01	\$2.01	\$2.01	\$2.01	\$2.01	\$2.01	\$2.01	\$2.01
Subtotal Reverse Osmosis Costs per Wellfield	,	\$206,784	\$217,073	\$191,485	\$348,388	\$524,883	\$630,944	\$627,124	\$548,792	\$0
Total Reverse Osmosis Costs		\$3,295,473								
III. Recirculation Costs										
PV's Required		1	1	1	1	1	1	1	1	1
Total Kgals for Treatment		17164	18018	15894	28918	43569	52372	52055	45553	
Recirculation Unit Cost (\$/Kgal)	(Sheet 25)	\$0.71	\$0.71	\$0.71	\$0.71	\$0.71	\$0.71	\$0.71	\$0.71	\$0.71
Subtotal Recirculation Costs per Wellfield	1	\$12,111	\$12,714	\$11,215	\$20,405	\$30,742	\$36,954	\$36,731	\$32,143	\$6
Total Recirculation Costs		\$193,015								
	ļ									
IV. Consumables	 :									
Spare parts, filters and consumables =	S 17,323	vear								
Spare pares, measurements	1									
Active restoration period (months)		6.6	6.2	5.5	10.0	15.2	24.0	22.4	8.1	0.0
Consumable usage (months restoration x annu	ual rate estimate)	\$9,470	\$8,950	\$7,896	\$14,363	\$21,927	\$34,645	\$32,321	\$11,649	\$(
		\$9,470	\$8,950	\$7,896	\$14,363	\$21,927	\$34,645	\$32,321	\$11,649	Se
Subtotal Consumables per Mine Unit	 	\$141,222		\$7,690	\$14,000	T#1,7%1	40-1,043	402,321	411,045	
Total Consumables Costs	 	3141,222								

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				····				Ground	Water Restorat	ion					
		\prod					Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
v.	Mon	itoring	g and Sampling	Costs											
		TT													
			leline 8 analysis			analysis									
			rameter in-house		\$47	analysis									
			l restoration we	lls			10	12	18	43	33	33	46		30
		Tota	l monitor wells				14	13	13	29	52	60	41	55	60
				duration (months)			0.34	0.36	0.32	0.57	0.88	0.99	1.29		0
			recirculation du				6.22	5.84	5.15	9.38	14.31	23.67	2 .1		0
L		Stab	ilization duratio	n (months)			6	6	6	6	6	6	6	6	0
															-
			tion Well Samp												
L	_ []			to restoration start									4.5		
	-		of Wells				10	12	18	43	33	33	46		30
L	-		/sample				\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130
	1 2		undwater Sweep	Sampling											
	-		of Wells				10	12	18	43	33	33	46		30
			otal # samples				10	12	18	43	33 S47	33 \$47	59		30 \$47
	<u> </u>		/sample				\$47	\$47	\$47	\$47	\$47	\$47	\$47	\$47	\$47
<u> </u>			and Recirculation	on Sampling						40					
<u> </u>			of Wells				10	12	18	43	33	33 781	46 971	25 194	30
<u> </u>	-		otal # samples				62	70	93	403	472				0
	-		/sample				\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130
 			oilization Sampli	ng			1	10	10	43		33		26	30
	-		of Wells				10	12 72	18	258	33 198	198	46 276	25 150	
<u> </u>	\vdash		otal # samples				\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130
<u> </u>	1		/sample nitor Well Samp	P			\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130	\$130
	-13		of Wells	ing			14	13	13	29	52	60	41	55	60
 	\vdash		/sample				\$47	\$47	\$47	\$47	\$47	\$47	\$47	\$47	\$47
\vdash	+			2/mo for entire period)			352	317	298	925	2204	3679	2328	1548	347
—	1		er Laboratory Co				332	317	298	923	2204	3079	2328	1346	<u></u>
\vdash	-+	, oune	er Laboratory Co	/845											
	\vdash		tadon, urinalysis	etc =	\$906	month									
	\vdash	++*	district district yars	, 010. –	3000	III.									
	-	+ +	otal for Other I	aboratory Costs:			\$5,287	\$4,997	\$4,409	\$8,020	\$12,243	\$19,344	\$18,046	\$6,504	\$0
\vdash	-	+++	Jan State L				\$3,207	+ 1,357	2.,405	\$5,020	,		225,010	+5,554	
	Subt	total N	Ionitoring and	Sampling Costs per Mi	ne Unit		\$39,461	\$40,480	\$47,731	\$145,036	\$208,772	\$325,368	\$298,325	\$128,640	\$5,310
			g and Sampling				\$1,239,124		7.1,1.5.5		7				

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Groundwater Restoration

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								Ground	Water Restorat	ion					
							Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
VL	Supi	erviso	ory Labor Cost												
			eer Support =		\$6,677										
-	I	IP Te	echnician support =		\$5,563	month	-								
	1	Activ	e restoration period ((months)			6.6	6.2	5.5	10.0	15.2	24.0	22.4	8.1	0.0
		Stabil	ization period (mont	hs)			6	6	6	6	6	6	6	6	0
<u> </u>		11													
<u> </u>			gineer support durin				\$43,798	\$41,395	\$36,521	\$66,432	\$101,417	\$160,237	\$149,488	\$53,880	\$0
<u> </u>				during active restora	tion		\$36,492	\$34,489	\$30,428	\$55,349	\$84,498	\$133,506	\$124,550	\$44,891	\$0 \$0
<u> </u>			gineer support durin											\$40,059	\$0
<u> </u>	4	4 HP	Technician support	during final stabiliza	tion		<u> </u>							\$33,377	\$0
⊢	ᆜ	إليك													
			Supervisory Labor	per Mine Unit			\$80,290	\$75,884	\$66,949	\$121,781	\$185,915	\$293,743	\$274,038	\$172,207	\$0
Lota	Sup	ervis	ory Labor Costs				\$1,270,807								
 		++					 								
TOT	AL I	REST	TORATION COST	PER WELLFIELD)		\$357,223	\$364,661	\$333,709	\$665,316	\$995,356	\$1,349,442	\$1,296,159	\$917,601	\$5,310
													,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		75/525
		П													
TO	ΓAI	GR	ROUND WATE	R RESTORATIO	ON COSTS		\$6,284,777								

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Groundwater Restoration

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								We	lifield Reclamatio	n					
							Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
Wellf	ield P	Piping	 	1											
		ssumptions:	1												
		Number of We	llhouses				2	3	4		7	7	6		
	\top	Total Mine Un	it surface are	a			9.27	11.70	13.46	23,72	31.80	34.60	÷3.70	32.10	0.00
		Total length of	2-inch produ	ction and in	ection line	s (ft)	30000	34000	39520	68900	106080	128700	130500	20800	0.00
		Total length of	3/8-inch hos	e (ft)					37,41		66300	12.0700	15.500	20000	
	\top	Total length 1-	1/4-inch stins	er pipe (ft)			43200	47400	57400	101400	0	91200	97500	72000	
	\top	Total length of	2-inch down	hole product	ion pipe (ft)	15200	20800	22800	38400	74800	74800	80000	56000	
		Total Length of	Trunkline (5-inch) (ft)			1000	1600				1000	0	30000	
	\sqcap	Total Length of	Trunkline (3-inch) (ft)			4400	1300	1450	5400	3700	2000	.000	3000	0
	\top	Total Length of	Trunkline (O-inch) (ft)										5000	
	TI	Total Length of	Trunkline (12-inch) (ft)					1500	2000	14100	10000	1000	7000	0
	\Box	Total Length of	All Trunklin	ne (ft)			5400	2900	2950	7400	17800	12000	U000	10000	
		Total number o	f production	wells			38	52	57	96	189	194	179	140	0
	11	Total nomber o	f injection w	ells			72	79	96	169	219	293	300	240	0
	\Box	Total number o	f shallow mo	nitor wells			3	3	3	11	25	28	25	30	30
\Box		Total number o	f perimeter n	nonitor wells	3		11	10	10	18	27	32	16	25	30
	Щ		T												
		uction and Inje		ţ											
1		moval and Load		لــــــا		4.0									
\vdash		Production and					\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53
J		pe Shredding	on ana Injec	tion Piping	Removal a	nd Loading Costs	\$15,951	\$18,077	\$21,012	\$36,633	\$56,401	\$68,428	\$72,575	\$11,059	\$0
1		Production and	Tudantina Dia		11-20-	- (C)O - C-:>	50.52	40.62	00.50						
1						nd Loading Costs	\$0.53 \$15,951	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53	\$0.53
1-1		uipment Costs	on ana Injec	non Fiping	Removai a	na Loaaing Costs	\$13,931	\$18,077	\$21,012	\$36,633	\$56,401	\$68,428	\$72,575	\$11,059	\$0
1		IT12 Loader U	nit Costa for	ramerial			\$24,171	\$27,393	\$31,841	\$55,512	400.460				
		Shredder Unit					\$6,400	\$7,253			\$85,467	\$103,692	\$109,977	\$16,758	\$0
1		btotal Equipme		coung					\$8,431	\$14,699	\$22,630	\$27,456	\$29,120	\$4,437	\$0
 ,		ansport and Dis		NDC Lierra	ad Families		\$30,571	\$34,647	\$40,272	\$70,211	\$108,098	\$131,148	\$139,097	\$21,196	\$0
1 1		Chipped Volun			eu racuity	ł 	0.0060	0.0000	0.0050	0.0040					
-		Chipped Volun					0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069	0.0069
\mapsto		Volume for Dis			id Cares C	.35.	7.7	8.7	10.1	17.6	27.1	32.9	34.9	5.3	0.0
\vdash		Transportation				<u>a j</u>	10		13	22	34	41	44	7	0
-						and Disposal Costs	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30
Tatal		luction and Inj			1 ransport	ana insposai Costs	\$1,493	\$1,642	\$1,941	\$3,285	\$5,076	\$6,121	\$6,569	\$1,045	50
		luction and Inj	ection Expin	E COSTS			\$63,965	\$72,443	\$84,237	\$146,762	\$225,976	\$274,125	\$290,816	\$44,359	\$0

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Wellfield Reclamation

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			Wellfield Reclamation									
	1 1 1 1	Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8			
		White Office 1	White Out 2	Wine Unit 3	Mine OBIt 4	Mine Onit 5	Mine Unit 6	Mine Onit /	Mine Unit 8	Mine Unit 9		
II. Trunklines A. Removal ar	47 II											
	e Removal Unit Cost (\$/ft of pipe)	\$1,20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1,20				
	unkline Removal and Loading Costs	\$6,460	\$3.469	\$3,529	\$8,853	\$21,294	\$14,356		\$1.20	\$1.20		
B. Pipe Shrede		\$0,400	83,409	\$3,329	80,033	\$21,294	314,330	\$7,178	\$11,963	\$0		
	e Shredding Unit Cost (\$/ft of pipe)	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20	\$1.20		
	unkline Shredding Costs	\$6,460	\$3,469	\$3,529	\$8.853	\$21,294	\$14,356	\$7.178	\$11.963	\$1.20		
C. Equipment		80,400	\$3,709	\$3,329	20,023	821,294	\$14,330	\$7.170	\$11,903	- 20		
	ader Unit Costs for removal	\$9,789	\$5,257	\$5,348	\$13,415	\$32,268	\$21,754	\$10,877	\$18,128	\$(
	Unit Costs for shredding	\$2,592	\$1,392	\$1,416	\$3,552	\$8,544	\$5,760	\$2,880	\$4,800	\$(
	quipment Costs	\$12,381	\$6,649	\$6,764	\$16,967	\$40,812	\$27,514	\$13.757	\$22,928	\$6		
	nd Disposal Costs (NRC-Licensed Facility)	772,501	\$0,045	00,704	\$10,507	970,012	027,027	\$23,737	Ø22,920			
	Volume Reduction (6-inch) (ft³/ft)	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651	0.0651		
	Volume Reduction (8-inch) (ft³/ft)	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103	0.1103		
	Volume Reduction (10-inch) (ft ¹ /ft)	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1712	0.1713		
Chipped	Volume Reduction (12-inch) (ft ³ /ft)	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408	0.2408		
	Volume per Wellfield (yd³)	20.4	9.2	19.3	39.9	140.9	97.4	48.7	74.7	0.0		
	for Disposal Assuming 25% Void Space (ft ³)	25.0	11.0	24.0	50.0	176.0	122.0	61.0	93.0	0.0		
	tation and Disposal Unit Cost (\$/ft³)	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30		
	ansport and Disposal Costs	\$3,733	\$1,642	\$3,583	\$7,465	\$26,277	\$18,215	\$9,107	\$13,885	\$0		
Total Trunkline Co		\$29,034	\$15,230	\$17,405	\$42,137	\$109,677	\$74,439	\$37,220	\$60,739	\$0		
							47,1102		500,105			
III. Downhole Pip	e											
A. Removal an	id Loading											
Downho	le Piping Removal Unit Cost (\$/ft of pipe)	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060	\$0.060		
Downho	le Hosing Removal Unit Cost (\$/ft of pipe)	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120	\$0.120		
	of 1-1/4-inch stinger pipe	\$2,584	\$2,835	\$3,433	\$6,065	\$0	\$5,455	\$5,832	\$4,307			
	of downhole production pipe	\$909	\$1,244	\$1,364	\$2,297	\$4,474	\$4,474	\$4,785	\$3,350	\$0 \$0		
	of downhole hose	\$0	\$0	\$0	\$0	\$7,931	\$0	\$0	\$0	\$0		
	ownhole Piping Removal and Loading Costs	\$3,493	\$4,080	84,797	\$8,362	\$12,406	\$9,929	\$10,617	\$7,656	\$0		
B. Pipe Shredo												
	le Piping Shredding Unit Cost (\$/ft of pipe)	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053	\$0.053		
	ownhole Piping Shredding Costs	\$3,105	\$3,626	\$4,264	\$7,433	\$3,977	\$8,826	\$9,437	\$6,806	\$0		
C. Equipment												
	nit Costs for removal	\$3,270	\$ 3,819	\$4,491	\$7,829	\$4,189	\$9,296	\$9,940	\$7,168	\$(
	Unit Costs for shredding	\$1,246	\$1,455	\$1,711	\$2,982	\$1,596	\$3,541	\$3,787	\$2,731	\$(
	quipment Costs	\$4,516	\$5,274	\$6,202	\$10,811	\$5,785	\$12,837	813,727	\$9,899	\$0		
	nd Disposal Costs (NRC-Licensed Facility)											
	Volume Reduction - 1-1/4-inch stinger (ft³/ft)	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044	0.0044		
	Volume Reduction - 2-inch downhole production (ft ³ /ft)	0.0074	0.0074	0.0074	0.0074	0.0074	0.0074	0.0074	0.0074	0.0074		
	Reduction - 3/8-inch hose (ft3/ft)	0.0313	0.0313	0.0313	0.0313	0.0313	0.0313	0.0313	0.0313	0.0313		
	Volume - 1-1/4-inch stinger (ft³)	190	209	253	446	0	401	429	317			
	Volume - 2-inch downhole production (ft ³)	112	154	169	284	554	554	592	414			
	3/8-inch hose (ft3)	0	0	0	0	2075	0	. 0	0	(
Volume	for Disposal Assuming 25% Void Space (yd ³)	14.0	16.8	19.5	33.8	121.7	44.2	47.3	33.9	0.0		
	tation and Disposal Unit Cost (\$/yd³)	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30	\$149.30		
	ownhole Piping Transport and Disposal Costs	\$2,091	\$2,505	\$2,912	\$5,048	\$18,170	\$6,600	\$7,057	\$5,054	\$0		
Total Downhole Pi	oing Costs	\$13,206	\$15,485	\$18,176	\$31,654	\$40,337	\$38,193	\$40,838	\$29,415	\$0		

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Wellfield Reclamation Sheet 6 of 31

		We	lifield Reclamation	n					
	Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
IV. Surface Reclamation									
A. Removal and disposal of contaminated soil around wells									
Volume of contaminated soil (0.37 yd3 per injection and production well)	40.7	48.47	56.61	98.05	150.96	180.19	177.23	140.6	(
Disposal of contaminated soil \$149.30 per yd3	\$6,077	\$7,237	\$8,452	\$14,639	\$22,538	\$26,902	\$26,460	\$20,992	\$(
Equipment (1T12 loader at 2 yd3/hr)	\$922	\$1,098	\$1,283	\$2,222	\$3,421	\$4,083	\$4,016	\$3,186	\$0
Labor (1 man-hour per 2 Yd3)	\$304	\$362	\$423	\$733	\$1,129	\$1,347	\$1,325	\$1,051	\$(
Subtotal removal and disposal of contaminated soil	\$7,303	\$8,697	\$10,158	\$17,594	\$27,088	\$32,333	\$31,802	\$25,229	\$0
B. Recontour and seeding									
Recontour and seeding (est. \$300/acre)	\$2,780	\$3,510	\$4,037	\$7,117	\$9,540	\$10,380	\$13,110	\$9,630	\$0
Subtotal Recontour and Seeding	\$2,780	\$3,510	\$4,037	87,117	\$9,540	\$10,380	\$13,110	\$9.630	\$0
Total Surface Reclamation	\$10,083	\$12,207	\$14,195	\$24,711	\$36,628	\$42,713	\$44,912	\$34,859	\$0
IV. Welt Houses									
Total Quantity	2	3	4	5	7	7	6	4	0
Average Well House Weight (Lbs.)	6000	6000	6000	6000	6000	6000	(:000)	6000	6000
A. Removal									
Dismantlement at 2-man-days per wellhouse (man-days)	4	6	8	10	14	14	12	8	C
Dismantlement Labor Costs	\$479	\$718	\$957	\$1,196	\$1,675	\$1,675	\$1.436	\$957	\$0
Equipment (IT12 at 2 hours per wellhouse) (hrs)	4	6	8	10	14	14	12	8	
Equipment Costs	\$181	\$272	\$363	\$453	\$634	\$634	\$544	\$363	\$0
Subtotal Well House Dismantlement Costs	\$660	\$990	\$1,320	\$1,649	\$2,309	\$2,309	\$1,979	\$1,320	\$0
B. Disposal									
Total Disposal Weight (6000 lbs per wellhouse) (Lbs)	12000	18000	24000	30000	42000	42000	36000	24000	(
Subtotal Disposal Costs	\$111	\$167	\$222	\$278	\$389	\$389	\$333	\$222	\$0
Total Well House Removal and Disposal Costs	\$771	\$1,156	\$1,542	\$1,927	\$2,698	\$2,698	\$2,312	\$1,542	\$40
TOTAL REMOVAL AND DISPOSAL COSTS PER WELLFIELD	\$117,058	\$116,521	\$135,554	\$247,191	\$415,316	\$432,167	\$416,098	\$170,913	S0
TOTAL WELLFIELD BUILDINGS AND EQUIPMENT REMOVAL		i				}			
AND DISPOSAL COSTS	\$2,050,819								

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			Wel	Abandonme	nt					
		Mine Unit 1	Mine Unit 2	Mine Unit 3	Mine Unit 4	Mine Unit 5	Mine Unit 6	Mine Unit 7	Mine Unit 8	Mine Unit 9
I. Well Abandonment (Wellfields)										
# of Production Wells		38	52	57	96	189	194	179	140	0
# of Injection Wells		72	79	96	169	219	293	300	240	0
# of Monitoring Wells		14	13	13	29	52	60	41	55	60
Total Number of Wells		124	144	166	294	460	547	520	435	60
Average Diameter of Casing (inch	ies)	5	5	5	5	5	5	5	5	5
Average Depth (ft)		665	631	774	698	675	515	762	500	770
Well Abandonment Unit Cost (\$/f	t. of well)	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854	\$0.2854
Subtotal Abandonment Cost per We	ellfield	\$23,536	\$25,935	\$36,673	\$58,573	\$88,625	\$80,406	\$113,098	\$62,081	\$13,187
IL Downhole Pump Disposal										
Number of Downhole Pumps	350									
Pump Disposal Volume(ft3)	0.5									
Total Pump Disposal Volume(yd3	ή 6.5									
Downhole Pump Disposal Rate (\$										
Subtotal Downhole Pump Disposal		\$968								
Total Wellfield Abandonment Cos	ts	\$503,082								

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Wellfield Reclamation

Sheet 8 of 31

Plant Equipment Decommissioning								
	Commercial Plant	R.O. Building						
Removal and Loading Costs		· · · · · · · · · · · · · · · · · · ·						
Tankage								
Number of Contaminated Tanks	27							
Volume of Contaminated Tank Construction Material (ft³)	521							
Number of Chemical Tanks	7							
Disposal Void Factor	1.25							
A. Labor to Remove and Load Tankage								
Number of Persons	2							
Tanks/Day	1							
Number of Days	34							
\$/Day/Person	\$120							
Subtotal Removal Labor Costs	\$8,135							
B. Labor to Clean Chemical Tankage								
Number of Persons	1							
Tanks/Day	1							
Number of Days	7							
\$/Day/Person	\$120							
Subtotal Cleaning Labor Costs	\$837							
C. Equipment								
Saws, scaffolding, etc.	\$5,708							
Subtotal Equipment Costs	\$5,708							
otal Equipment Removal and Loading Costs	\$14,680							
L Transportation and Disposal Costs (NRC-Licensed Facility)								
A. Tankage		·····						
Volume of Tank Construction Material (ft³)	521							
Volume for Disposal Assuming Void Space (yd³)	24.1							
Transportation and Disposal Unit Cost (\$/yd²)	\$149.30	·						
Subtotal Tankage Transportation and Disposal Costs	\$3.602							
B. Contaminated PVC Pipe	w,,002							
Volume of Shredded PVC Pipe (ft³)	158.4							
Volume for Disposal Assuming Void Space (yd³)	7.3							
Transportation and Disposal Unit Cost (\$/yd²)	\$149.30							
Subtotal Contaminated PVC Pipe Transportation and Disposal Costs	\$1.095							

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Plant Equipment Decommissioning

Sheet 9 of 31

Plant Equipment Decomi	nissioning	
	Commercial Plant	R.O. Building
C. Pumps		
Volume of Process Pumps (yd"; (no void factor used)	5.6	
Transportation and Disposal Unit Cost (\$/yd³)	\$149.30	
Subtotal Pump Transportation and Disposal Costs	\$829	
D. Filters (injection, backwash and yellowcake filters)		
Volume of Filters (yd³) (no void factor used)	14.8	
Transportation and Disposal Unit Cost (\$/yd³)	\$149.30	
Subtotal Filter Transportation and Disposal Costs	\$2,212	
E. Dryer		
Dryer Volume (yd³) (no void factor used)	14.81481481	
Transportation and Disposal Unit Cost (\$/yd³)	\$149.30	· · · · · · · · · · · · · · · · · · ·
Total Dryer Transportation and Disposal Costs	\$2,212	
Total Contaminated Equipment Transportation and Disposal Costs	\$9,950	
II. Transportation and Disposal (Solid Waste for Landfill Disposal)		
A. Cleaned Tankage		
Volume of Tank Construction Material (ft ³)	125	
Number of Landfill Trips	135	
Transportation and Disposal Unit Cost (\$/Load)	\$370	~
Subtotal Tankage Transportation and Disposal Costs	\$370	
B. Uncontaminated PVC Pipe	3370	
Volume of Shredded PVC Pipe (ft ³)	158.4	
Number of Landfill Trips	158.4	
Transportation and Disposal Unit Cost (\$/Load)	\$370	
Subtotal PVC Pipe Transportation and Disposal Costs	\$370	
Total Uncontaminated Equipment Transportation and Disposal Costs	\$740	
V. Supervisory Labor Costs During Plant Decommissioning	3/40	
Estimated Duration (months)	6	
Engineer	\$40,059	
Radiation Technician	\$33,377	
Total Supervisory Labor Costs	\$73,436	
UBTOTAL EQUIPMENT REMOVAL AND DISPOSAL COSTS PER FACILITY	\$98,806	
Building Area (Ft2)	34,000	5,000
Building Equipment Removal and Disposal Cost per Square Foot	\$2.91	\$2.91
OTAL EQUIPMENT REMOVAL AND DISPOSAL COSTS	\$98,806	\$14,530

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Plant Equipment Decommissioning

Building Demolition	1	***************************************
	Commercial Plant	R.O. Building
I. Decontamination Costs		
A. Wall Decontamination		
Area to be Decontaminated (ft ²)	24,000	
HCl Application Rate (Gallons/ft²)	1	
HCl Acid Cost	\$0.66	
Subtotal Wall Decontamination Materials Costs	\$15,841	
B. Concrete Fluor Decontamination		
Area to be Decontaminated (ft²)	17530	
HCl Application Rate (Gallons/ft ²)	2	
HCl Acid Cost	\$0.66	
Subtotal Floor Decontamination Materials Costs	\$23.140	
C. Decontamination Labor	W25,1-10	
Labor (man-days)	60	
Subtotal Decontamination Labor Cost	\$7,178	
D. Decontamination Equipment Costs		
Sprayer pump	\$500	
Recycle pump	\$500	
Sprayer with hose	\$1,000	
Subtotal Decontamination Equipment Costs	\$2,000	
E. Decontamination Waste Disposal (to Ponds)		
Total gallons HCl waste	59,060	
Pumping costs (5 HP/30 gpm)	\$367	
Subtotal Decontamination Costs	\$48,526	
Total Decontamination Costs	\$48,526	
II. Demolition Costs		
Assumptions (based on costs to move plant from Texas in 1988):		
Dismantling interior steel, tanks, pumps, etc.	\$66,600	
Dismantling plant building	\$43.800	
A. Building Dismantling	1,	
Dismantle interior components (1988 \$'s escalated by CPI)	\$100,210	
Plant building dismantling (1988 S's escalated by CPI)	\$65,904	
Subtotal Building Dismantling	\$166.113	
B. Concrete Floor Removal		
Area of direct-dispose concrete floors (ft2)	5,450	
Removal Rate (\$/ft2)	\$2.72	
Subtotal Concrete Floor Removal	\$14.824	
Total Demolition Costs	\$180,937	·
	9200,707	

Building Demolition		
	Commercial Plant	R.O. Building
II. Disposal Costs		
A. Concrete Floor		
Area of Direct-Dispose Concrete Floor (ft ²)	5,450	
Average Thickness of Concrete Floor (ft)	0.5	
Volume of Concrete Floor (ft ³)	2,725	
Volume of Concrete Floor (cy)	101	
Transportation and Disposal Unit Cost (\$/Yd3)	\$149.30	
Subtotal Concrete Floor Disposal Costs	\$15,068	
Total Disposal Costs	\$15,068	
V Plant Site Reclamation		
A. Plant Site Earthwork	20.000	<u> </u>
Material to be Moved (Yd3)	20,000	
D8N Bulldozer Earthwork Rate (Yd3/hr)	700	
D8N Hourly Rate	\$136	ļ
Subtotal Plant Site Earthwork	\$3,886	
B. Revegetation		
Area requiring Revegetation (Ac)	4	
Revegetation Unit Cost (\$/Ac)	\$300	
Subtotal Plant Site Revegetation	\$1,200	
Total Plant Site Reclamation Costs	\$5,086	
SUBTOTAL BUILDING DEMOLITION AND DISPOSAL COSTS	\$249,617	
Building Area (Ft2)	34,000	5,000
Building Demolition Cost per Square Foot	\$7.34	\$7.34
TOTAL BUILDING DEMOLITION AND DISPOSAL COSTS	\$249,617	\$36,708

	Evaporation Pond			
		Commercial Ponds	R&D Ponds	
Assumptions/Data:				
Number of Ponds		3	2	
Area of Ponds (ft2)		250,000	50,000	
Thickness of Liner Material (ft)		0.00833	0.0030	
Leak detection piping size (in)		4	3	
Leak detection piping length (ft/pond)		2,100	600	
Earthwork Requirements (Yd3/pond)		60,000	30,000	
Surface Restoration/Revegetation (Acr	res)	20	10	
Sludge Production Rate (Yd3 sludge/g			0.00000102	
(1 Yd3 sludge/9,772,000 gal R&D	Phase)			
Estimated 1991 to 2001 Total Product	ion (gallons)	17,487,990,000		
Liner Removal Rate (ft2/man-day)		10,000	10,000	
Sludge Removal Rate (Yd3/man-day)		8.33	8.33	
Pond Liner and Piping Removal				
A. Pond Liner and Piping Removal Labor				
Area of Ponds		750,000	100,000	
Liner Removal Rate (ft2/Man-Day)		10,000	10,000	
Total Man-Days		75	10,000	
Labor Rate (\$/man-day)		\$119.63	\$119.63	
Subtotal Liner and Piping Removai Labo	r Costs	\$8,972	\$1,196	
B. Pond Liner and Piping Removal Equipme		φυ, 7 / 2	φ1,190	
Total Man-Days Removal Effort		75	10	
Size of Crew		4	4	
Total Days Removal Effort		18.75	2.5	
Loader Hourly Rate (\$/hr)		\$45.32	\$45.32	
Subtotal Liner and Piping Removai Equip	nmant Costs	\$6,798	\$906	
Total Pond Liner and Piping Removal Cos		\$15,770	\$2,103	

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Evaporation Pond Reclamation

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						Evaporation Pond	d Reclamation	
T	T						Commercial Ponds	R&D Ponds
I.	Pon	d :	Sludge	Removal				
		Pc	ond Sluc	ige Estimate				
			Estima	ted Production Fl	ow since 1991	(gal)	17,487,990,000	
			Histori	cal Sludge Produc	ction Rate		0.000000102	
			Estima	ted Pond Sludge	Volume (Yd3)		1,790	Cleaned following R&I
	A .]	Pc	ond Sluc	ige Removal Labo	or			
			Pond S	Sludge Volume (Y	d3)		1,790	
			Sludge	Removal Rate (Y	'd3/man-day)		8.33	
			Total I	Man-Days			215	
			Labor	Rate (\$/man-day)			\$120	
	,	Su	ibtotal l	Pond Sludge Rem	oval Labor Co	sts	\$25,691	\$0
	B.	Po	ond Sluc	ige Removal Equi	pment			
			Total I	Man-Days Remov	al Effort		215	
			Size of	Crew			3	
			Total I	Days Removal Eff	ort		72	
			Loade	r Hourly Rate (\$/h	и)		\$45.32	
	1	Su	ibtotal I	Pond Sludge Rem	oval Equipme	nt Costs	\$25,954	\$0
	Tota	al	Pond S	ludge Removal (Costs		\$51,644	\$0
П.	Pon	ıd.	Byproc	luct Material Dis	posal			
\rightarrow				er Disposal	1			
			Area o	f Pond Liner (ft2)			750,000	100,000
$\neg \dagger$				ess of Pond Liner			0.00833	0.00300
			Volum	e of Pond Liner (1 3)		6,248	300
			Void S	Space Factor	T .		1.25	1.25
			+	Disposed Volume	(yd3)		289	14
				sal Unit Costs (\$/y			\$149.30	\$149.30
1		Si		Pond Liner Dispo			\$43,183	\$2,074

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Evaporation Pond Reclamation

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	Evaporation Pond	Reclamation	
		Commercial Ponds	R&D Ponds
E	B. Pond Piping Disposal		
	Total Length of Piping	6,300	1,200
	Piping Volume Factor (ft3/ft)	0.0103	0.0069
	Total Volume Pond Piping (ft3)	65	8
	Void Space Factor	1.25	1.25
	Total Disposed Volume (yd3)	3.0	0.4
	Disposal Unit Costs (\$/yd3)	\$149.30	\$149.30
	Subtotal Pond Liner Disposal Costs	\$449	\$57
E	B. Pond Sludge Disposal		
	Total Volume Pond Sludge (Yd3)	1,790	
	Disposal Unit Costs (\$/Yd3)	\$149.30	
	Subtotal Pond Sludge Disposal Costs	\$267,188	\$0
7	Total Byproduct Material Disposal Costs	\$310,819	\$2,131
V P	Pond Site Reclamation		
A	A. Pond Earthwork Requirements		
	Earthwork Requirements Yd3)	180,000	60,000
	D8N Bulldozer Earthwork Rate (Yd3/hr)	700	700
	Total D8N Hours	257	86
	D8N Hourly Rate	\$136	\$136
	Subtotal Pond Earthwork	\$34,971	\$11,657
E	B. Revegetation		
	Area requiring Revegetation (Ac	20	10
	Revegetation Unit Cost (\$/Ac)	\$300	\$300
	Subtotal Plant Site Revegetation	\$6,000	\$3,000
7	Total Pond Site Reclamation Costs	\$40,971	\$14,657

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Evaporation Pond Reclamation

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Evaporation Pond Recla	mation	
	Commercial Ponds	R&D Ponds
V. Supervisory Labor Costs During Pond Reclamation		
Estimated Duration (months)	3	
Engineer Rate (\$/month)	\$6,677	
Total Engineer Labor	\$20,030	
Radiation Technician Rate (\$/month)	\$5,563	
Total Radiation Tecnician Labor	\$16,688	
Total Supervisory Labor Costs	\$36,718	\$0
TOTAL EVAPORATION POND RECLAMATION PER POND	\$455,923	\$18,891
TOTAL EVAPORATION POND RECLAMATION COSTS	\$474,813	

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Evaporation Pond Reclamation

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1	cess Road Reclamation	
AC		
	Assumptions (V12.7)	226
	Road Reclamation production rate (Yd3/hr)	200
-	Length of Main Access Roads (ft)	6,700
-	Average Main Access Road width (ft)	25
-	Depth of Main Access Road Gravel Surface (ft) Surface Area of Main Access Road (Ac)	1 20
-	· · · · · · · · · · · · · · · · · · ·	3.8
-	Length of Wellfield Access Roads (ft)	30,000
-	Average Wellfield Access Road width (ft)	12
-	Depth of Wellfield Access Road Gravel Surface (ft)	0.5
<u> </u>	Surface Area of Wellfield Road (Ac)	8.3
A.	Main Access Road Dirtwork	
<u> </u>	Main Access Road Gravel Volume (Yd3)	6,204
	Total reclamation time (hrs)	31
	D8N Unit Operating Cost (\$/hr)	\$136
ļ	Subtotal Main Access Road Gravel Roadbase Removal Costs	\$4,219
B.	Wellfield Road Dirtwork	
	Wellfield Road Gravel Volume (Yd3)	6,667
	Total reclamation time (hrs)	33
	D8N Unit Operating Cost (\$/hr)	\$136
	Subtotal Wellfield Road Gravel Roadbase Removal Costs	\$4,533
E.	Discing/Seeding	
	Assumptions	
	Surface Area (acres)	12.1
	Discing/Seeding Unit Cost (\$/acre)	\$300
	Subtotal Discing/Seeding Costs	\$3,633
To	tal Access Road Reclamation Costs	\$12,385

		Misce	llaneous Site Recla	mation
I.	W	istewater Pipeline Reclamat	ion	
		Assumptions		
		Pipeline Removal Rate (ft	./man-day)	67
		Pipeline Shredding Rate (ft./man-day)	67
		Number of Pond Pipeline	3	2
		Length of Pond Pipelines	(ft)	2,000
		Number of RO Building I	ipelines	4
		Length of RO Building Pi	pelines (ft)	300
		Average Pipe Size (Sch 4	0)	4
	A .	Pipeline Removal Costs		
		Length of Pipelines (ft)		5,200
		Removal Rate (ft/man-day	1)	67
		Removal Labor Rate (\$/h	r)	\$120
		IT12 Loader Use (days)		5
		IT12 Loader Cost		\$1,813
		Subtotal Pipeline Removal C	osts	\$11,139
	B.	Pipeline Shredding Costs		
		Length of Pipelines (ft)		5,200
		Shredding Rate (ft/man-d	ay)	67
		Shredding Labor Rate (\$/	hr)	\$120
		Shredder Use (days)		5
		Shredder Cost		\$480
		Subtotal Pipeline Shredding	Costs	\$9,326

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Miscellaneous Site Reclamation

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Miscellaneous Site Recla	mation
C. Pipeline Transportation and Disposal (NRC-Licensed	
Pipe Diameter (inches)	4
Chipped Volume Reduction (ft ³ /ft)	0.0103
Subtotal Volume of Shredded PVC Pipe (yd³)	2.0
Disposal Void Factor	1.25
Final Disposal Volume (yd3)	2.5
Transportation and Disposal Unit Cost (\$/yd³)	\$149.30
Subtotal Pipeline Disposal Costs	\$370
Total Wastewater Pipeline Reclamation Costs	\$20,836
III. Electrical Distribution System Removal	
Assumptions	0.000
Length of High Voltage Lines	9,000
High Voltage Line Removal Rate (\$/ft.)	\$0.59
High Voltage Line Removal Cost (\$/ft.)	\$5,310
Substation Removal	\$1,175
Subtotal Pipeline Removal Costs	\$6,485
IV. Supervisory Labor Costs During Pond Reclamation	
Estimated Duration (months)	3
Engineer Rate (\$/month)	\$6,677
Total Engineer Labor	\$20,030
Radiation Technician Rate (\$/month)	\$5,563
Total Radiation Tecnician Labor	\$16,688
Total Supervisory Labor Costs	\$36,718
TOTAL MISCELLANEOUS RECLAMATION	COSTS \$76,424

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Miscellaneous Site Reclamation

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	Co	st Bas	is				
	A.						
		C	g and abandonment	\$59,026			
		Ju	ne 1996 CP	I			156.7
		Ju	ne 2001 CP	I			178.0
		Subte	donment Costs	\$67,049			
-	B.	Site	Reclamation				
		C	ost Estimate	from June 1	996 for reclama	ation	\$2,346
	1	Jı	ne 1996 CF	I			156.7
	1	Ji	ine 2001 CF	I			178.0
			\$2,665				
Γ ΄	TA	IM	ISCELL	NEOLIS	RECLAMA'	TION COSTS	\$69,714

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Deep Disposal Well Decommissioning

Sheet 20 of 31

	I-196 Brule Aquifer Restoration									
[.	Ground Water Sweep Costs									
	Assumptions									
	PV's Required from I-196a, I-196j and	I-196n	3							
	Total Gallons per Pore Volume		337,758							
	Total Gallons to Treat		1,013,274							
	Flow Rate (gpm)		3							
	Pump Power Requirements (kw)		3							
	Power Cost (\$/kw)		\$0.05							
	Pumping Labor (man-day per day)		0.13							
	Sampling Labor (man-day per day)		0.07							
	Labor Rate (\$/man-day)		\$120							
	Days to complete		235							
	A. Electrical Costs									
	Cost to pump 3 Pore Volumes		\$844							
	B. Labor Costs									
	Labor for pumping 3 Pore Volumes		\$3,648							
Tot	al Ground Water Sweep Costs		\$4,492							
Π.	Monitoring and Sampling Costs									
	A. Labor Costs for Monitoring		\$2,004							
	B. Monitoring for I-196i, I-196m, and I-19	961	\$2,004							
Tot	tal Monitoring and Sampling Costs		\$4,008							

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Ш	Additional Ground Water Sweep		
	Pump from additional wells and monito	r as above	\$8,501
	Drill 4 additional wells, 50 ft deep at \$2	6/ft.	\$5,200
Tot	al Additional Ground Water Sweep		\$13,701
īV	Well Abandonment		
	Abandon 14 wells at \$194/well		\$2,716
Tot	al Well Abandonment		\$2,716
TO	TAL I-196 BRULE AQUIFER RE	STORATION COSTS	\$24,917

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I-196 Brule Aquifer Restoration

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							G]	ROŧ	JNI	WATER	RE	ST	O'	RATIO	V			
		,				G	ROU	NDV	VA	TER SW	EEP	(G	V	VS) Unit	Costs			
																<u> </u>		
	ptions:]													
1.	All pumps	are 5	hp	pumping	at 32	gp	m						L					
2.	Cost of ele	ectrici	ty =	±												<u> </u>	\$0.05	Kw hr
3.	Horsepow	er to	kilo	watt con	versio	n =											0.746	Kw/HP
4.	Operator 1	abor e	cost	:s =													\$119.63	man-day
5	Labor cost	s are	bas	ed on 36	pump	s a	t 1,150	gpm										
Wellfie	eld Pumpii	ng Ele	ectr	ical Cost	ts per	10	00 Ga	llons										
	1000	gal	X	5	hp	\mathbf{x}	1	hr	X	0.746	kwh	v	\$	0.05		- 6	0.007125417	
			^		gpm		60	min	^	hp		^		kwh		1-2	0.097135417	
			-		 				H			-				+		
Wellfie	eld Pumpii	ıg La	boı	Costs p	er 10	00 (Gallon	S										
	1000	gal	X		min	\mathbf{x}	8	hr	X	\$120		X		2	operators	_ 6	\$0.4334	
			A	1150	gal	Λ	480	min	^	man-da	y	1				7 - 3	\$0.4334	
TOT	AL GWS	CO	ST	S PER	1000	0 G	FALL	ON	$\mathbf{S} \mid$							= \$	0.5306	
				-														

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Groundwater Sweep Unit Rate

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				Groun	dw	ater Reverse	Osmosis (RO) Treat	men	t U	nit Costs				
ssumptions:																
1. All pum	s are	5 h	p pumping at 3	2 gpm												
2. Cost of e														L		Kw hr
3. Horsepo	wer to	ki!	lowatt conversi	on =										<u> </u>		Kw/HP
4. Operator								Ш						ļ	\$119.63	man-day
RO Syst	m ho	rse	power requiren	ents for 400 gpm	rate	ed flow based upo								<u> </u>		
			Injection Pump					hp						ļ		
	<u>L</u> .]	RO Unit Pump				164	-						ļ		· ·
]]	Permeate pump					hp						<u> </u>		
			Waste pump				8	hp								
]]	TOTAL:				237	hp						-		
6. Chemica	l cost							Ш						<u> </u>		
		+	Reductant =					Ш						ļ	\$0.284	
		LI.	Antiscalant =					Ш				-		-	\$16.50	gal
Vellfield Pump	ing E	lect	trical Costs pe	r 1000 Gallons												
1000		7		hp	х	1	hr	x	0.746	kwh	v	\$ 0.05		- 0	0.097135417	per Kga
	1	11	32	gpm	^	60	min	1	hp		^	kwh		_ •	0.097133417	per Kga
Valifield Inject	ion F	lact	rical Casts no	r 1000 Gallons				\vdash				+		-		
1000		I	25			1	hr		0.746	lowh		\$ 0.05			İ	
1000	gai	X		gpm	X		min	X	hp	I K. VIII	Х	kwh		= \$	0.038854167	per Kga
	<u> </u>						111111		· · · · · ·					-		
Reverse Osmos														ļ		
1000	gal	\mathbf{x}	212	•	х		hr	\mathbf{x}	0.746	kwh	x	\$ 0.05		-\$	0.329483333	per Kga
		П	400	gpm		60	min		hp	r		kwh				
Reverse Osmos	is La	bor	Costs per 100	0 Gallons										1		
1000		IJ		min	х	1	man-day	x	\$120		x	2	operators	_ •	\$1.2461	per Kga
		11	400	gal	^	480	min	1^	man-da	ay	^				\$1.2401	per Kga
Freatment cher	nical	COS	ts ner 1000 Co	llone												
Antiscal		1	es ber 1000 Qu	III III				\vdash		-				 		
1000		+	8 33E-06	gal antiscalant		\$16.50		\vdash		 -				+-		
7000	Peri	X	1	gal	Х	gal antiscalant								= \$	\$0.14	per Kga
Reductar	t:	+ +						\Box						+		· · · · · · · · · · · · · · · · · · ·
1000			5.60E-04	ibs reductant		\$0.284		Н						T		
	P	X	1	gal	Х	lb reductant		\vdash				-	 	=\$	\$0.16	per Kga
	<u> </u>	1				10.100000000000000000000000000000000000				_				+		
TOTAL RO	COS	ST	S PER 1000	GALLONS			1					= \$	2.008	1		

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Reverse Osmosis Unit Costs

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	T		· —		r		Gro	undwater Re	circulation	Uni	it Costs						т	
Assum	ptions:		\vdash							-			-	-		+		
	*	e 5 h	ייייו D D	umping at 32 g	zpm					\dagger			_		· · · · · · · · · · · · · · · · · · ·			
	Cost of elect				<u> </u>					11			\neg				\$0.05	Kw hr
				att conversion	=		-									1	0.746	Kw/HP
	Operator lab		_							11							\$119.63	man-day
5.	System horse	pow	er r	equirements fo	or 1,	50 gpm rated	flow bas	ed upon:										_
				injection pump					30	hp								
6.	Chemical co	sts:																
]	Reductant =													\$0.284	lb
Wellfid	eld Pumping	Elec	tric	al Costs per 1	000	Gallons												
	1000	gal	v		hp	x	1	hr	- x	0.746	kwh	v	\$ 0.05		@	0.097135417	per Kg	
			î	32	gpm		^	60	min		hp		^	kwh			3 0.09/13341/	perioga
Wellfie	eld Injection	Elec	tric	al Costs per 1	000	Gallons				11							-	
	1000	gal	v	30	hp		х	1	hr	- x	0.746	kwh	v	\$ 0.05		_ e	0.016217391	per Kga
			^	1150	gpn			60	min	^	hp		_	kwh			0.010217391	per Kg
Recirc	ulation Labo	r Co	sts	per 1000 Gall	ons								7					
	1000				min		37	1	man-day	- x	\$120		.,	2	operators		60.4224	
			X	1150	gal		Х	480	min	X	man-d	ay	X			= 2	\$0.4334	per Kga
Treatn	nent chemica	l cos	ts p	er 1000 Gallo	ns					1								
	Reductant:		ΓÌ															
	1000	gal	v	5.60E-04	ibs a	eductant	х	\$0.284								_ = €	\$0.159	per Kga
				1		gal	_^_	lb reductant								- 2	30.139	per Kga
TOT	AL RECIR	CII	T A	TION COS	TC	DED 1000	CATI	ONIC					寸		0.706	_		

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Recirculation Unit Costs Sheet

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	·				,	WELL A	\B	ANDO	NME	VT Uni	t Costs		
Assun	ptions:												
]	Use backhoe fo	or 0.5 hr/v	vell to dig	and	recla	im pit							
2	Mixing unit is	used to pu	ımp plug	gel in	to w	vell at 2 hou	ırs į	er well					
3	Labor for pulli	ng hoses,	running c	emen	ter,	inserting pl	ug g	gel, etc.	will requ	ire 2 wor	rkers at 2 hrs per well		
Well A	Abandonment C	Costs		-							Cost per ft (based	on 700 ft wells)	
	Backhoe												
		0.5	hours	X	\$	45.32	per	hour	=\$	22.66	\$0.0324		
<u></u>	Mixing unit				<u> </u>								
		2	hours	X	\$	12.00	per	hour	=\$	24.00	\$0.0343		
	Labor												
		4	man	X	\$	14.95	per	man	=\$	59.81	\$0.0854		
			hours				hou	ur					
	Well Cap	1	each	X	\$	10.3129	e	ach	=\$	10.31	\$0.0147		
Mater	ials per foot of	well (Vai	riable Cos	st)									
	Cement	0.81	lbs/ft	X	\$	103.129	pe	r ton	=\$		\$0.0418		
	Bentonite	0.065	lbs/ft	X	\$	195.944	ре	r ton	=\$		\$0.0064		
	Salt	0.047	lbs/ft	X	\$	57.752	pε	r ton	=\$		\$0.0014		
	Plug Gel	0.01	sacks/ft	X	\$			rsack	=\$		\$0.0691		
Total	Estimated (Cost per	Foot:	-	ļ <u>.</u>	 					\$0.2854		

Master Cost Basis

Mine Unit Data

Current	Mine Unit 1 38 72 3 11 10 403712 9.27 403712 19.6 0.29 7912755.2 17164.349	52 79 3 10 12 509600 11.70 509600 16.3 0.29 8306480 18018.416	57 96 3 10 18 586188 13.46 586188 12.5 0.29 7327350 15894.488	96 169 11 18 43 1033440 23.72 1033440 12.9 0.29 13331376	189 219 25 27 33 1385181 31.80 1385181 14.5 0.29 20085124.5	194 293 28 32 33 1567768 35.99 1567768 15.4 0.29	Mine Unit 7 179 300 25 16 46 1904560 43.72 1904560 12 6	Mine Unit 8 140 240 30 25 25 1400000 32.14 1400000	0 0 30 30 30 30 30 0 0
Current	72 3 11 10 403712 9.27 403712 19.6 0.29 7912755.2	79 3 10 12 509600 11.70 509600 16.3 0.29 8306480	96 3 10 18 586188 13.46 586188 12.5 0.29 7327350	169 11 18 43 1033440 23.72 1033440 12.9 0.29 13331376	219 25 27 33 1385181 31.80 1385181 14.5 0.29	293 28 32 33 1567768 35.99 1567768 15.4	300 25 16 46 1904560 43.72 1904560	240 30 25 25 25 1400000 32.14 1400000	0 30 30 30 30 0 0.00
Current	3 11 10 403712 9.27 403712 19.6 0.29 7912755.2	3 10 12 509600 11.70 509600 16.3 0.29 8306480	3 10 18 586188 13.46 586188 12.5 0.29 7327350	11 18 43 1033440 23.72 1033440 12.9 0.29 13331376	25 27 33 1385181 31.80 1385181 14.5 0.29	28 32 33 1567768 35.99 1567768 15.4	25 16 46 1904560 43.72 1904560	30 25 25 1400000 32.14 1400000	30 30 30 30 0 0.00
Current	11 10 403712 9.27 403712 19.6 0.29 7912755.2	509600 11.70 509600 16.3 0.29 8306480	10 18 586188 13.46 586188 12.5 0.29 7327350	18 43 1033440 23.72 1033440 12.9 0.29 13331376	27 33 1385181 31.80 1385181 14.5 0.29	32 33 1567768 35.99 1567768 15.4	16 46 1904560 43.72 1904560	25 25 1400000 32.14 1400000	30 30 0 0.00 0
Current	10 403712 9.27 403712 19.6 0.29 7912755.2	509600 11.70 509600 16.3 0.29 8306480	18 586188 13.46 586188 12.5 0.29 7327350	43 1033440 23.72 1033440 12.9 0.29 13331376	33 1385181 31.80 1385181 14.5 0.29	33 1567768 35.99 1567768 15.4	46 1904560 43.72 1904560	25 1400000 32.14 1400000	0 0.00 0
Current	403712 9.27 403712 19.6 0.29 7912755.2	509600 11.70 509600 16.3 0.29 8306480	586188 13.46 586188 12.5 0.29 7327350	1033440 23.72 1033440 12.9 0.29 13331376	1385181 31.80 1385181 14.5 0.29	1567768 35.99 1567768 15.4	1904560 43.72 1904560	1400000 32.14 1400000	0 0.00 0
Current	9.27 403712 19.6 0.29 7912755.2	11.70 509600 16.3 0.29 8306480	13.46 586188 12.5 0.29 7327350	23.72 1033440 12.9 0.29 13331376	31.80 1385181 14.5 0.29	35.99 1567768 15.4	43.72 1904560	32.14 1400000	0.00
Current	403712 19.6 0.29 7912755.2	509600 16.3 0.29 8306480	586188 12.5 0.29 7327350	1033440 12.9 0.29 13331376	1385181 14.5 0.29	1567768 15.4	1904560	1400000	0
Current	19.6 0.29 7912755.2	16.3 0.29 8306480	12.5 0.29 7327350	12.9 0.29 13331376	14.5 0.29	15.4			
Current	0.29 7912755.2	0.29 8306480	0.29 7327350	0. 29 13331 376	0.29		12 6		
Current	7912755.2	8306480	7327350	13331376		0.29		15	15
Current					200051245		0.29	0.29	0.29
Current	17164.349	18018.416	15894.488			24143627.2	23997456	21000000	0
Current				28918.421	43568.652	52372.356	52055.282	45553.200	0.000
Current				•		107	262	50	0
	38	52	57	96	187	187	200	50	0
Estimated next report	0	0	0	0	2	7	-21	90	0
Total Estimated	38	52	57	96	189	194	179	140	0
Current	38	52	57	96					0
Estimated next repost	0	0	0	0					0
Total Estimated	38	52	57	96	189	194	179	140	0
Current	72	79	96	169	221	309			0
Estimated next report	0	0	0	0	-2	-16			0
Total Estimated	72	79	96	169	219	293	300	240	0
Current	3	3	3	11	25	28	23	25	0
Estimated next repor-	0	0	0	0	0	0	(;	5	30
Total Estimated	3	3	3	11	25	28	25	30	30
Current	11	10	10	18	27	32	16	30	0
	0	0	0	0	0	0	(·	-5	30
-	11	10	10	18	27	32	16	25	30
		144	166	294	460	547	520	435	60
	665	631	774	698	675	515	762	500	770
	Current Estimated next report Total Estimated Current Estimated next report Total Estimated Current Estimated Current Estimated Current Estimated next report Total Estimated	Total Estimated 38	Current 38 52	Current 38 52 57	Current 38 52 57 96	Current 38 52 57 96 189	Current 38 52 57 96 189 194	Current 38 52 57 96 189 194 179	Current 38 52 57 96 189 194 179 140

	Electrical Costs		
		2002 Est Rate	
Power cost		\$0.05	kwHr
Kilowatt to Horsepower		0.746	Kw/HP
Horsepower per gallon per minute		0.167	HP/gpm
	Labor Rates		
	200: Rate	2002 Est Rate	
Operator Labor Cost	\$3 - 00	\$119.63	day
Engineer Cost	\$6,4°4.00	\$6,676.55	month
Radiation Technician Costs	\$5.3%4.00	\$5,562.76	month
	Chemical Costs		
	200 i Rate	2002 Est Rate	
Antiscalant for RO	\$i::00	\$16.50	gal
Reductant	\$⊖ .:7 5	\$0.28	lb
Cement	\$} @ J.00	\$103.13	ton
Bentonite	\$1~0.00	\$195.94	ton
Salt	\$50.00	\$ 57.75	ton
Plug Gel	\$₹.70	\$6.91	sack
Well Cap	\$::.00	\$ 10.31	each
Hydrochloric Acid	Sc 64	\$0.66	gallon
The second secon	Analytical Costs		
Guideline 8 (contract lab)		\$130.00	analysis
6 parameter (in-house)		\$47.00	analysis
Other (radon, bio, etc.)		\$806.00	month
	Spare Parts		· · · · · · · · · · · · · · · · · · ·
	200 Rate	2002 Est Rate	
Restoration spare parts estimate	\$16.~"77.00	\$17,322.51	year

CPI Escalators (CPI-U, U.S. City Average)								
1988 CPI (average)	ì 18.3							
June 1991 CPI								
(deep well estimate)	156.7							
2000 CPI (July								
2000)	172.6							
Current CPI (June								
2001)	178.0							
2002 Escalation								
Factor	1.031							

		Equipm	ent Costs					
<u>Equipment</u>	<u>Base</u> <u>Rental</u> <u>Rate</u> (<u>\$/hr</u>)	Labor Costs (<u>\$:fir)</u>	Operating Costs (\$/hr)	Fuel Costs (\$/hr)	Mob & Demob (\$/hr)	Total (\$/hr		
IT 12 Loader	16.00	14.00	9.00	4.32	2.00	45.32		
Backhoe	16.00	14.00	9.00	4.32	2.00	45.32		
Shredder	12:00			inc	inc	12.00		
D8N Bulldozer	88.00	14.00	19.00	13.00	2.00	136.00		
Smeal	42.00 i	nc	inc	inc	inc	42.00		
Mixing Unit	12.00			inc	inc	12.00		
Basis: IT12 and D8N rental rates from Nebraska Machinery; others estimated. Current diesel cost from Caterpillar Handbook, Edition 19, with current costs of \$1.08/gal. Mob/Demob based on \$2.08/mi at 90 miles one way x 2 trips/176 hours								

	Pipe Volumes		
<u>Nominal Pipe Size</u>	<u>Wall Thickness</u> (<u>in.</u>)	Pipe OD (in.)	Volume per foot (ft3/fi)
3/8-inch O2 hose		0.37500	0.03130
2-inch Sch. 40 downhole	:).15400	2.37500	0.00740
1-1/4-inch Sch. 40 stinger	0.14000	1.66000	0.00440
2-inch SDR 13.5 inj & prod.	0,14815	2.29630	0.00690
4-inch SDR 35	0.11430	4.22860	0.01030
6-inch Sch. 40 process pipe	0.28000	6.56000	0.03840
6-inch Trunkline	0.49100	6.56600	0.06510
8-inch Trunkline	0.63900	8.54800	0.11030
10-inch Trunktine	0.79600	10.65400	0.17120
12-inch Trunkline	0.94400	12.63700	0.24080

	Pipe Removal and Shredding Costs											
<u>Activity</u>	<u>Removal Rate</u> (ft/man-day)	Shredding Rate (ft/man-day)	Labor Rate (day)	Activity Cost per foot								
2-inch SDR 13.5 inj & prod. Removal	225		\$120	\$0.532								
2-inch SDR 13.5 inj & prod. Shredding		225	\$120	\$0.532								
Trunkline Removal	100		\$120	\$1.196								
Trunkline Shredding		100	\$120	\$1.196								
Downhole Pipe Removal	2000		\$120	\$0.060								
Downhole Pipe Shredding		2250	\$120	\$0.053								
Downhole Hose Removal	1000		\$120	\$0.120								
Waste and RO Building Pipeline Removal	67		\$120	\$1.794								
Waste and RO Building Pipeline Shredding		67	\$120	\$1,794								

	W	aste Disposal Cos	ts			
<u>Wastę Form</u>	<u>Fze</u>		Transport Cost		<u>Total</u> <u>Transportation and</u> <u>Disposal</u>	
Soil, Bulk Byproduct Material Solid Waste (landfill) Solid Waste (landfill) Void Factor (for disposal)	\$8 00 \$0.66925 \$370.00 1.05	per Yd3 per Lb per Load	\$68.30 Incl. Incl.	per Yd3 per Lb per Load	\$149.30 \$0.00925 \$370.00	per Yd3 per Lb per Load

			Plant Dismantling					
Plant Components:	<u>Number</u>	<u>Units</u>	<u>Estimated</u> Disposal Volume	<u>Units</u>	<u>Activity</u>	<u>Units</u>	<u>19</u>	988 <u>Cost</u>
					Dismantle interior steel, tanks, piping and			
Contaminated Tanks	27	each	19.3	Ft3 each	electrical: Dismantle Plant		\$	\$66,600
Uncontaminated Tanks	7	each	19.3	Ft3 each	Building		\$	\$43,800
Pumps	30	each	5	Ft3 each	Concrete floor removal			
Downhole Pumps	350	each	0.5	Ft3 each	rate		\$/ft2	\$2.72
Contaminated Piping	4125	feet	See estimate by	piping size and				
Uncontaminated Piping	4125	feet	mate	rial				
Filters	4	each	100	Ft3 each				
Dryer	1	each	400	Ft3 each				
Average PVC Pipe Diameter (inches)	6							

		Plant Decontamination	,,	
Direct Dispose Plant Floor Area	5450 ft2	Decon Solution (HCl) Floor Application Rate	2	gal/ft2
Uncontaminated Plant Floor Area	7000 ft2			
Decontaminated Plant Floor Area	17530 ft2			
Average concrete thickness	0.5 ft	•		
Plant Wall Area	24000 ft2	Decon Solution (HCI) Wall Application Rate	ı	gal/ft2
		•		