KEWAUNEE May 2001

PROPOSED Walk-through JPMs

WISCONSIN PUBLIC SERVICE
CORPORATION
KEWAUNEE NUCLEAR POWER PLANT

JOB PERFORMANCE MEASURE

NO. O-LRQ-JPM-173A REV. Orig

TITLE: SHUTDOWN AND COOLDOWN WITH A FIRE IN A DEDICATED ZONE (BORON CONTROL & MISC. EQUIP.)

DATE: PAGE: 1

APPROVED BY

Nuclear Training Supervisor-Operations

Assistant Manager - Plant Operations

PERFORMED BY

Trainee

Evaluator

EVALUATION LOCATION:	PLANT/SIMULATOR/CONTROL ROOM	Simulator
EVALUATION METHOD:	PERFORM/SIMULATE	Perform
AVE. COMPLETION TIME:	AVE. TIME FOR THIS JPM	5 MINUTES
TIME CRITICAL TASK:	YES/NO	No
MAX. COMPLETION	N/A FOR NON-TIME CRITICAL	NI/A
TIME:	TASKS	
PERFORMANCE LEVEL:	SRO/RO/NAO	SRO/RO
TASK NUMBER:	FROM OPS TRAINING DATABASE	E070010501
IMPORTANCE RATING:	INITIAL/CONTINUING (FROM OPS TRAINING DATABASE)	Continuing
PLANT SYSTEM:	NUMBER AND NAME	035, CVC 025, ACC 018, RBV 016, TAV 014, ASV
CRITICAL STEPS:	(C) = CRITICAL	3, 4, 5, 6, 7, 8, 9, and 11
	(S) = SEQUENCE CRITICAL	NONE
	(T) = TIME CRITICAL	NONE
SPECIAL TOOLS AND EQUIPMENT:	SPECIAL ITEMS REQUIRED TO COMPLETE JPM	NONE
REFERENCES:	REFERENCES USED FOR PERFORMANCE OF JPM	E-O-07, Rev. O

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FOR SIMULATOR USE ONLY

IF the operator is present when setting up for the JPM, THEN read the following:

PLEASE STANDBY WHILE WE ESTABLISH CONDITIONS FOR THE NEXT JPM.

SET UP:

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- 1. Reset to IC-12, MOL, 100% power.
- 2. Insert malfunction ED01 to cause a loss of off-site power, ED08E to cause a Bus 5 Lockout and allow D/G B to pick up Bus 6.
- 3. Perform E-0-07, step 5.b and e, except for AFW Pump B and SI Pump B.
- 4. Perform E-0-07, step 7.b; and step 13.a & c.
- 5. Enter the following I/O overrides:
 - 46239-G,,OFF
 - 46389-G,,OFF н
 - 46390-G,,OFF
 - 46393-G,,,OFF
 - 46394-G.,OFF
 - 46399-G.,OFF
- 6. CLOSE both MSIVs (MS-1A & B), AFW-10B, and CVC-211. MSIVs should be closed after PRZR level is less than 20%.
- 7. Position LD-3 control switch to CLOSE.
- 8. Open SI-15A and insert I/O Override 46385 and 46382 to fail open SI-15A and SI-9B.
- 9. Start SI Pump B and increase PRZR level to approximately 50%. If necessary open PR-1B to reduce pressure and increase fill rate. Opening PR-1B requires I/O overrides @937, @938, and @939 to be entered to remove inconsistent alarms.
- 10. Acknowledge and reset all annunciators, then FREEZE AND SNAP IC if desired

ENSURE simulator is clear of all unauthorized individuals and conducive toconducting the examination.

ENSURE that all procedures and other materials necessary to conduct the JPM examination are in the proper locations.

GO TO THE NEXT PAGE.

- 46400-G.,OFF
- 46414-G.,OFF

- 46993-G,,OFF
- 46415-G.,OFF
- 46992-G.,OFF

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READ THE FOLLOWING TO THE OPERATOR:

THIS TASK <u>IS NOT</u> TIME CRITICAL

THE TASK CONDITIONS ARE:

The Plant was at 100% power before tripping due to a fire in a Dedicated Zone.

You are the Control Operator A.

The Control Operator B is in the plant performing local actions of E-0-07.

E-O-07, Fire in Dedicated Zone, has been completed through step 15.

THE STEPS IN THIS JPM SHOULD BE: PERFORMED

INITIATING CUE:

The Control Room Supervisor directs you to perform E-0-07, Fire in Dedicated Zone, steps 16 through 17. DO YOU HAVE ANY QUESTIONS BEFORE WE BEGIN?

Answer any questions the Operator may have, THEN read the following to the Operator to initiate the JPM performance:

LET'S BEGIN

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

The Plant was at 100% power before tripping due to a fire in a Dedicated Zone.

You are the Control Operator A.

The Control Operator B is in the plant performing local actions of E-0-07.

E-O-07, Fire in Dedicated Zone, has been completed through step 15.

INITIATING CUE:

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The Control Room Supervisor directs you to perform E-0-07, Fire in Dedicated Zone, steps 16 through 17.

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FOR SIMULATOR USE ONLY

Take the simulator out of freeze.

Use the JPM evaluation form to mark the operator's performance as the task is being done.

Provide any necessary cues that the JPM calls for which are NOT provided by the Simulator feedback.

Take notes to support the resulting pass/fail grade.

For unsatisfactory grades, documentation must be noted in the comment section of the JPM evaluation form.

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LOG START TIME:

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			SAT/ UNSAT
STEP	PERFORMANCE ITEM	* STANDARD	SU
1.	REFER to E-O-07, Fire in Dedicated Zone, steps 16 through 17.	* REFER to E-O-07, steps 16 through 17.	
2.	ESTABLISH COLD SHUTDOWN BORON CONCENTRATION:	 Direct the Control Operator B to perform steps 16.a through 16.c. 	
	through 16.c.	1	
(c) 3.	POSITION LD-301/CV-31090, Excess Letdown Control Selector switch, to MAN.	* POSITION LD-301 Control Selector switch to MAN.	
(c) 4.	POSITION LD-302/CV-31235, Excess Letdown To VCT/RCDT to RD TANK.	* POSITION LD-302 to RD TANK.	
		* VERIFY right red light ON, left red light OFF.	
(c) 5.	OPEN LD-300/CV-31236, Excess Letdown Isolation.	 VERIFY LD-300 control switch in OPEN. VERIFY red light ON, green light OFF. 	
(c) 6.	Using LD-301/CV-31090, Excess Letdown Manual Control, ESTABLISH required excess letdown flow.	 * Position LD-301 Manual Control to INCR. VERIFY red light ON. VERIFY PI-121 and/or TI- 122 increase. 	
(c) 7.	OPERATE SI-15A as necessary to maintain Przr Level 20-50%.	 Verify Przr Level >20%. POSITION SI-15A Control switch to CLOSE. VERIFY red light ON, green light OFF. 	
	If required provide following: (CUE[Floor]: PRZR level is >45%.)		

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			SAT/
STEP	PERFORMANCE ITEM	* STANDARD	S U
(c)8.	DETERMINE SI-15A did NOT close and attempt to close SI-9B.	POSITION SI-9B Control switch to CLOSE.	
() 0		light OFF.	
(c)9.	Determine SI-9B did NOT close and stop SI Pump B.	 POSITION SI Pump B Control switch to PULLOUT. VERIFY red light OFF, green light OFF. 	
		VERIFY SI Pump B Motor Amps go to ZERO (0). VERIFY SI flow goes to ZERO (0).	
10.	CHECK STATUS OF SUPPORT EQUIPMENT: <u>IF</u> one Service Water Pump is running, START standby pump.	* VERIFY Service Water Pump Current indication for both Train B pumps comes on scale.	
		* Service Water Pump B1 and B2 indicating lights red light ON, Green light OFF.	
(c) 11.	START Containment Fan Coil Units C and D.	 POSITION CFCU C control switch to ON. VERIFY red light ON, green light OFF. VERIFY SI Active Light 47010-55, ON. POSITION CFCU D control switch to ON. VERIFY red light ON, green light OFF. 	
		VERIFY SI Active Light 47010-57, ON.	

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			SAT/ UNSAT
STEP	PERFORMANCE ITEM	* STANDARD	S U
12.	OPEN SW-903C/MV-32058 and SW-903D/MV-32059, Cntmt Fan Coil Unit C/D SW Return Isolation.	 * VERIFY SW-903C control switch in AUTO. VERIFY red light ON, green 	
		 light OFF. VERIFY SI Active Light 47010-56, ON. * VERIFY SW-903D control switch in AUTO. VERIFY red light ON, green light OFF. 	
		VERIFY SI Active Light 47010-58, ON.	
13.	START Control Room A/C Fan B.	* VERIFY OR POSITION CRAC B control switch to ON.	
		 * VERIFY or POSITION CRAC A control switch to OFF/AUTO. VERIFY red light ON, green light OFF 	
14.	 VERIFY the following, RUNNING: a. Turbine Building Fan Coil Unit B b. Aux Bldg Basement Fan Coil Unit B c. Battery Room B Fan Coil Unit B 	 * VERIFY red light ON, green light OFF.(VERT. A) VERIFY SI Active Light 47010-36, 47010-75, 47010- 86, ON. 	
15.	 VERIFY Screenhouse Fan B is operating as required (cycles with temperature). If required provide following: (CUE[Floor]: Screenhouse Fan B is operating as required.) 	* VERIFY indicating lights ON.	
16.	VERIFY Diesel Generator B Room Vent Fan, RUNNING.	 VERIFY red light ON, green light OFF. VERIFY SI Active Light 47010-16, ON. 	

SAT/ UNSAT STEP PERFORMANCE ITEM S U * STANDARD 17. POSITION Nuclear Recorder Pen 1/2 Selector switches POSITION Nuclear Recorder to S1 and S2. Pen 1/2 Selector switches to S1 and S2 VERIFY recorder pens on scale. 18. **REQUEST Plant Electricians determine feasibility of** * **REQUEST Plant Electricians** returning both CRDM Cooling Fans to service. determine feasibility of returning both CRDM Cooling Fans to service. (CUE[Booth]: Plant Electricians will look to running both CRDM Cooling Fans.) 19. INFORM CRS that step 17 is completed * INFORM CRS that step 17 is complete. (Cue[Floor]: CRS is informed.)

* Indicates required items for satisfactory completion of performance items.

LOG STOP TIME:

When the operator completes the performance portion of the JPM, then read the following:

THAT COMPLETES THIS PORTION OF THE JPM.

Ask any required follow-up questions and note the questions and answers in the JPM evaluation comments section.

When done with any required follow-up questions, then ask the JPM QUESTIONS.

READ THE JPM QUESTIONS VERBATIM. If the operator requests clarification, then note rephrasing.

When done with the JPM QUESTIONS, then read the following:

THAT COMPLETES THIS JPM.

Make sure your documentation on the next page is complete.

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YES NO N/A Were all of the critical steps performed correctly? IF the JPM was time critical, THEN was the JPM completed in the designated time? IF the JPM was NOT time critical, THEN was acceptable progress made in performing the task? Was the task standard met?

<u>IF</u> any of the above questions were answered with a <u>NO</u> response, <u>THEN</u> this JPM must be evaluated as UNSATISFACTORY.

THE TASK STANDARD FOR THIS JPM IS:

The actions required by E-O-07, steps 16 through 17 have been completed.

Job Performance Measure was:

SATISFACTORY _____ UNSATISFACTORY _____

EVALUATOR SIGNATURE: _____ DATE: _____

COMMENTS:

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WISCONSIN PUBLIC SERVICE CORPORATION	NO. E-0-07
KEWAUNEE NUCLEAR POWER PLANT	TITLE FIRE IN DEDICATED FIRE ZONE
EMERGENCY OPERATING PROCEDURES	DATE JAN 25 2001 PAGE 19 of 39
STEP OPERATOR ACTIONS	CONTINGENCY ACTIONS
17 VERIFY STATUS OF SUPPORT EQUIPM (Control Operator A):	IENT
a. START standby Service Water Pump 1B1 or 1B2 by HOLDING control switch to START for seconds	5
b. START Cntmt Fan Coil Unit C	
c. START Cntmt Fan Coil Unit D	
d. OPEN the following:	
1) SW-903C/MV-32058, Cntmt F Coil Unit C SW Return Isolation	an
2) SW-903D/MV-32059, Cntmt F Coil Unit D SW Return Isolation	an
e. START Control Room A/C Fan B	
f. VERIFY the following RUNNING	f. REQUEST Control Operator B locally START following:
• Turbine Building Fan Coil Unit B	• Turbine Building Fan Coil Unit B
 Aux Bldg Basement Fan Coil Unit B 	• Aux Bldg Basement Fan Coil Unit B
 Battery Room B Fan Coil Un 	it • Battery Room B Fan Coil Unit
g. VERIFY Screenhouse Fan B cyc with temperature	les
h. VERIFY Diesel Generator B Roc Vent Fan RUNNING	<u>m</u>
i. POSITION Nuclear Recorder Per 1/2 Selector switches to S1 and S2.	
j. REQUEST Plant Electricians determine feasibility of returning both CRDM Cooling Fans to service	

WISCONSIN PUBLIC SERVICE CORPORATION

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KEWAUNEE NUCLEAR POWER PLANT JOB PERFORMANCE MEASURE

NO. O-LRQ-JPM-137 REV. D

TITLE:

DATE:

OPERATE THE PROCESS RADIATION MONITORS (R-11 STARTUP)

PAGE: 1

APPROVED BY

Nuclear Training Supervisor-Operations

Assistant Manager - Plant Operations

PERFORMED BY

Trainee		Evaluator
EVALUATION LOCATION:	PLANT/SIMULATOR/CONTROL ROOM	SIMULATOR
EVALUATION METHOD:	PERFORM/SIMULATE	PERFORM
AVE. COMPLETION TIME:	AVE. TIME FOR THIS JPM	5 MINUTES
TIME CRITICAL TASK:	YES/NO	NO
MAX. COMPLETION TIME:	N/A FOR NON-TIME CRITICAL TASKS	N/A
PERFORMANCE LEVEL:	SRO/RO/NAO	SRO/RO
TASK NUMBER:	FROM OPS TRNG DATABASE	0450010101
TASK TYPE:	INITIAL/CONTINUING (FROM OPSTRNG DATABASE)	INITIAL
PLANT SYSTEM:	NUMBER AND NAME	045, RM
CRITICAL STEPS:	(C) = CRITICAL	2, 3, 4, 5, 8, 10, and 11
	(S) = SEQUENCE CRITICAL	NONE
	(T) = TIME CRITICAL	NONE
SPECIAL TOOLS AND EQUIPMENT:	SPECIAL ITEMS REQUIRED TO COMPLETE JPM	NONE
REFERENCES:	REFERENCES USED FOR PERFORMANCE OF JPM	N-RM-45-CL, Rev. W

FOR SIMULATOR USE ONLY

IF the operator is present when setting up for the JPM, THEN read the following:

PLEASE STANDBY WHILE WE ESTABLISH CONDITIONS FOR THE NEXT JPM.

SET UP:

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- 1. INITIALIZE to IC-12, MOL, 100% or desired IC.
- 2. UNFREEZE.
- 3. SHUT OFF R-11 by:
 - a. Closing AS-1, AS-32, and AS-2.
 - b. Position Tape Drive control switch to OFF.
 - c. Position R-11 keyswitch to OFF.
 - d. Position R-11/R-12 Pump control switch to OFF/RESET.
 - e. Position R-11/R-12 Sample control to VENT.
- 4. Acknowledge and reset all Annunciators.
- 5. FREEZE.
- 6. SNAP a temporary IC if desired.

ENSURE SIMULATOR IS CLEAR OF ALL UNAUTHORIZED INDIVIDUALS AND CONDUCIVE TO CONDUCTING THE EXAMINATION.

ENSURE THAT ALL PROCEDURES AND OTHER MATERIALS NECESSARY TO CONDUCT THE JPM EXAMINATION ARE IN THE PROPER LOCATIONS.

GO TO THE NEXT PAGE.

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READ THE FOLLOWING TO THE OPERATOR:

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

You are the Nuclear Control Operator.

The plant is in Cold Shutdown.

R-11, Cntmt Air Particulate Monitor, has been shutdown for repairs and is now ready to be restarted.

THE STEPS IN THIS JPM SHOULD BE: PERFORMED

INITIATING CUE:

The Control Room Supervisor directs you to start R-11, Cntmt Air Particulate Monitor, per N-RM-45-CL. Radiation Monitoring System Prestartup Checklist, step 2.3.1.

DO YOU HAVE ANY QUESTIONS BEFORE WE BEGIN?

Answer any questions the Operator may have, THEN read the following to the Operator to initiate the JPM performance:

LET'S BEGIN

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

You are the Nuclear Control Operator.

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The plant is in Cold Shutdown.

R-11, Cntmt Air Particulate Monitor, has been shutdown for repairs and is now ready to be restarted.

INITIATING CUE:

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The Control Room Supervisor directs you to start R-11, Cntmt Air Particulate Monitor, per N-RM-45-CL. Radiation Monitoring System Prestartup Checklist, step 2.3.1.

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Take the simulator out of freeze.

Use the JPM evaluation form to mark the operator's performance as the task is being done.

Provide any necessary cues that the JPM calls for which are NOT provided by the Simulator feedback.

Take notes to support the resulting pass/fail grade.

For unsatisfactory grades, documentation must be noted in the comment section of the JPM evaluation form.

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LOG START TIME:

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STEP	PERFORMANCE ITEM	* STANDARD	UNSAT S. D
1.	REFER to N-RM-45-CL, Radiation Monitoring System Prestartup Checklist, step 2.3.1.	* N-RM-45-CL, step 2.3.1.	
(c) 2.	OPEN AS-1/CV-31383, Containment Air Sample Isolation A.	 * POSITION control switch for AS-1 to OPEN. AS-1 red light ON, green light OFF. Status light 44911-1105, R- 11/R-12 Sample Isol AS-1, DIM. 	
(c) 3.	OPEN AS-32/CV-31385, Containment Air Sample Isolation C.	 POSITION control switch for AS-32 to OPEN. AS-32 red light ON, green light OFF. Status light 44911-0805, R- 11/R-12 Sample Isol AS-32, DIM. 	
(c) 4.	OPEN AS-2/CV-31384, Containment Air Sample Isolation B.	 * POSITION control switch for AS-2 to OPEN. AS-2 red light ON, green light OFF. Status light 44911-1205, R- 11/R-12 Sample Isol AS-2, DIM. 	
(c) 5.	R-11 Tape Drive Control Switch to OPERATE.	 Position R-11 Tape Drive Control Switch to OPERATE. Red Operate light ON, Red fast and green off lights OFF. 	
6.	Verify Local Control light OFF.	* Verify Local Control (amber) light off.	

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			SAT/
0000			UNSAT
STEP	PERFORMANCE ITEM	* STANDARD	
7.	Verify Torn Paper Light OFF.	* Verify Torn Paper (amber) Light OFF.	
(c) 8.	Position R-11/R-12 Sample Control Switch to	* Position R-11/R-12 Sample	
	CNTMT.	Control Switch to CNTMT.	
		Red CNTMT light ON amher	
		VENT and PURGE lights	
		OFF	
9.	Verify Sample Press High Light OFF.	* Verify Sample Press High	
		(amber) Light OFF.	
(c) 10.	Position R-11/R-12 Pump Control Switch to ON.	* Position R-11/R-12 Pump	
-		Control Switch to ON.	
		R-11/R-12 Pump indicating	
		lights, red light ON, green	
		Light OFF.	
		Musifi Ammunistan 47012 A	
		clears.	
(c) 11.	Position R-11 keyswitch to ON.	* Position R-11 keyswitch to	
		ON.	
		Verify display is LIT.	
12.	Verify R-12 keyswitch to ON.	* Verify R-12 keyswitch is ON.	
		Verify display is LIT.	
13.	Verify Flow High/Low Light OFF.	Verify Flow High/Low Light OFF.	
14.	Verify the following on R-11:	* Verify the following on R-11:	
	D 11 Wigh Alarm Light OFF	P 11 High Alarm (red)	
	- R-11 Alert Light OFF	Light OFF	
	- R-11 Normal Light ON	- R-11 Alert (amber)	
	- R-11 Fail Light OFF	Light OFF	
	- R-11 Error Messages Display NONE.	- R-11 Normal(green)	
		Light ON	
		- R-11 Fail (amber) Light	
		OFF	
		- K-11 Error Messages	
		Display NONE.	<u></u>

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			SAT/ UNSAT
STEP	PERFORMANCE ITEM	* STANDARD	<u>S</u> U
15.	Verify the following on R-12:	* Verify the following on R-12:	
	- R-12 High Alarm Light OFF - R-12 Alert Light OFF	- R-12 High Alarm (red) Light OFF	
	- R-12 Normal Light ON	- R-12 Alert (amber)	
	- R-12 Fail Light OFF	Light OFF	
	- R-12 Error Messages Display NONE	- R-12 Normal(green)	
		Light ON	
		- R-12 Fail (amber) Light	
		DIT Error Mossogoo	
		Display NONE.	
16.	Inform Control Room Supervisor R-11 and R-12	* Inform Control Room	
	aligned per N-RM-45-CL, Radiation Monitoring	Supervisor R-11 and R-12	
	System Prestartup Checklist, step 2.3.1.	aligned per N-RM-45-CL.	
		step 2.3.1.	
	(Cue[Floor]: CRS is informed.)		

* Indicates required items for satisfactory completion of performance items.

LOG STOP TIME:

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When the operator completes the performance portion of the JPM, then read the following:

THAT COMPLETES THIS PORTION OF THE JPM.

Ask any required follow-up questions and note the questions and answers in the JPM evaluation comments section.

When done with any required follow-up questions, then ask the JPM QUESTIONS.

READ THE JPM QUESTIONS VERBATIM. If the operator requests clarification, then note rephrasing.

When done with the JPM QUESTIONS, then read the following:

THAT	COMPLETES THIS	JPM.	

Make sure your documentation on the next page is complete.

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YES NO N/A

Were all of the critical steps performed correctly?		
IF the JPM was time critical,		
THEN was the JPM completed in the designated time?		
IF the JPM was NOT time critical,		
THEN was acceptable progress made in performing the task?		
Was the task standard met?		

IF any of the above questions was answered with a NO response, THEN this JPM must be evaluated as UNSATISFACTORY.

THE TASK STANDARD FOR THIS JPM IS:

R-11 is started.

Job Performance Measure was:

SATISFACTORY _____ UNSATISFACTORY _____

EVALUATOR SIGNATURE:	DATE:

COMMENTS:

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WISCONSIN PUBLIC SERVICE CORPORATION	NO. N-RM-45-CL	······································
KEWAUNEE NUCLEAR POWER PLANT	TITLE Radiation Mon Prestartup Ch	itoring System ecklist
OPERATING PROCEDURE	DATE 0CT 27 1998	PAGE 6 of 14
. DATE		FIRST SECOND
2.3 <u>Control Room Process Radiation Moni Train B</u> R-11/81048 Containment Particul Containment Gas: 	itoring Panel - late and R-12/81049	<u>OPER</u> <u>OPER</u>
	Sample Isolation A	OPEN/AUTO
AS- $32/CV-31385$ Containment Air	Sample Isolation C	OPEN/AUT0
R-11 Tapa Daina Containment Air	Sample Isolation B	OPEN/AUTO
k-11 Tape Unive Control switch		OPERATE
Local control light		0FF
Torn Paper light		0FF
R-11/12 Sample Control switch		CNTMT
Sample Press High Light		0FF
R-11/12 Pump Control switch		0 N
R-11 Keyswitch		0 N
R-12 Keyswitch		ON
Flow High/Low light		0 F F
R-11 High alarm light		0FF
R-11 Alert light		0 F F
R-11 Normal light		0 N
R-11 Fail light		OFF
R–11 Error Messages displayed		NONE
R–12 High alarm light		0FF
R-12 Alert light		0FF
R-12 Normal light		ON
R-12 Fail light <u>CONTINUE</u>	<u>D</u>	0FF

WISCONS	IN PUBLIC SERVICE CORPORATION	NO.	I-RM-45-CL	
KEWA	AUNEE NUCLEAR POWER PLANT	TITLE	Radiation Moni Prestartup Che	toring System ecklist
0	PERATING PROCEDURE	DATE	OCT 27 1998	PAGE 7 of 14
	DATE			FIRST SECOND
2.3 <u>CONTINUED</u>	`			<u>uper uper</u>
	R–12 Error Messages displayed			NONE
2.	<u>R-14/81051 Aux Bldg Vent Exhaus</u>	<u>st:</u>		
	R-14 Pump Control switch			ON
	Keyswitch			0 N
	Flow High/Low light			0FF
	High alarm light			0FF
	Alert light			0FF
	Normal light			ON
	Faillight			0 F F
	Error Messages displayed			NONE
3.	<u>R-15/81052 Air Ejector Exhaust:</u>			
	Keyswitch			ON
	High alarm light			0 F F
	Alert light			0 F F
	Normal light			ON
	Fail light			OFF
- - -	Error Messages displayed			NONE
4.	<u>R-16/81053 Cntmt FCU SW Return:</u>			
	Keyswitch			ON
	High alarm light			0FF
	Alert light			OFF
	Normal light <u>CONTINUE</u>	<u>D</u>		0N

	NO. O-LRQ-JPM-108 REV. 11
WISCONSIN PUBLIC SERVICE CORPORATION KEWAUNEE NUCLEAR POWER PLANT JOB PERFORMANCE MEASURE	TITLE: LINE UP SAFETY INJECTION FOR NORMAL PLANT SHUTDOWN
	DATE: PAGE: 1

APPROVED BY

Nuclear Training Supervisor-Operations

Assistant Manager - Plant Operations

PERFORMED BY

Trainee

Evaluator

EVALUATION LOCATION:	PLANT/SIMULATOR/CONTROL ROOM	SIMULATOR
EVALUATION METHOD:	PERFORM/SIMULATE	PERFORM
AVE. COMPLETION TIME:	AVE. TIME FOR THIS JPM	10 MINUTES
TIME CRITICAL TASK:	YES/NO	NO
MAX. COMPLETION TIME:	N/A FOR NON-TIME CRITICAL TASKS	N/A
PERFORMANCE LEVEL:	SRO/RO/NAO	SRO/RO
TASK NUMBER:	FROM OPS TRNG DATABASE	0330050101
TASK TYPE:	INITIAL/CONTINUING (FROM OPSTRNG DATABASE)	CONTINUING
PLANT SYSTEM:	NUMBER AND NAME	033, SI
CRITICAL STEPS:	(C) = CRITICAL	2, 3, 4, 5, 10, and 11.
	(S) = SEQUENCE CRITICAL	None
	(T) = TIME CRITICAL	None
SPECIAL TOOLS AND EQUIPMENT:	SPECIAL ITEMS REQUIRED TO COMPLETE JPM	None
REFERENCES:	REFERENCES USED FOR PERFORMANCE OF JPM	N-SI-33-CL, Rev. AF

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FOR SIMULATOR USE ONLY

IF the operator is present when setting up for the JPM, <u>THEN</u> read the following:

PLEASE STANDBY WHILE WE ESTABLISH CONDITIONS FOR THE NEXT JPM.

SET UP:

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- 1. INITIALIZE to IC-25, HSD EOL
- 2. UNFREEZE
- 3. Operate Steam Dump and AFW to establish a 100° F/Hr. cooldown rate.
- 4. Turn OFF Pressurizer Heaters and establish maximum Pressurizer Spray.
- 5. <u>WHEN</u> pressure is less than 2000 psig, BLOCK SI.
- 6. WHEN pressure is at 950 psig, operate Heaters and/or Spray as necessary to maintain at 950 psig.
- 7. Operate Steam Dump and AFW to stop cooldown.
- 8. On SI2, line 9 (SI 109), close BKRS for SI Valves.
- 9. ACKNOWLEDGE and RESET any alarms.
- 10. FREEZE
- 11. Snap a temporary IC if desired.

Ensure simulator is clear of all unauthorized individuals and is conducive to conducting the examination.

Ensure that all procedures and other materials necessary to conduct the JPM examination are in the proper locations.

Go to the next page.

READ THE FOLLOWING TO THE OPERATOR AND HAND HIM THE NEXT PAGE OF THE JPM:

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

YOU ARE THE Reactor Operator.

PLANT IS AT intermediate shutdown.

N-0-05, Plant Cooldown from Hot Shutdown to Cold Shutdown is being performed.

RCS pressure is being held at approximately 950 psig.

THE STEPS IN THIS JPM SHOULD BE: PERFORMED

INITIATING CUE:

You are directed by the Control Room Supervisor to perform the Control Room portion of N-SI-33-CL to align the Safety Injection System for operation less than 1000 psig.

DO YOU HAVE ANY QUESTIONS BEFORE WE BEGIN?

Answer any questions the Operator may have, THEN read the following to the Operator to initiate the JPM performance:

LET'S BEGIN

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

YOU ARE THE Reactor Operator.

PLANT IS AT intermediate shutdown.

N-0-05, Plant Cooldown from Hot Shutdown to Cold Shutdown is being performed.

RCS pressure is being held at approximately 950 psig.

INITIATING CUE:

You are directed by the Control Room Supervisor to perform the Control Room portion of N-SI-33-CL to align the Safety Injection System for operation less than 1000 psig.

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FOR SIMULATOR USE ONLY

Take the simulator out of freeze.

Use the JPM evaluation form to mark the operator's performance as the task is being done.

Provide any necessary cues that the JPM calls for which are NOT provided by the Simulator feedback.

Take notes to support the resulting pass/fail grade.

For unsatisfactory grades, documentation must be noted in the comment section of the JPM evaluation form.

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STEP	PERFORMANCE ITEM	* STANDARD	UNSAT S U
1.	REFER to N-SI-33-CL Safety Injection System Pre- startup Checklist.	* REFER to N-SI-33-CL.	
(c) 2.	POSITION Safety Injection Pump A Control Switch to Pullout.	 * POSITION Safety Injection Pump A Pullout. 	
		VERIFY green light OFF, red light OFF.	
(c) 3.	POSITION Safety Injection Pump B Control Switch to Pullout.	 * POSITION Safety Injection Pump B Pullout. 	
		VERIFY green light OFF, red light OFF.	
(c) 4.	POSITION SI-20A/MV-32091 Accumulator A Isolation Control Switch to CLOSED/AUTO.	* POSITION SI-20A Control Switch to CLOSED/AUTO.	
		VERIFY green light ON, red light OFF.	
(c) 5.	POSITION SI-20B/MV-32096 Accumulator B Isolation Control Switch to CLOSED/AUTO.	* POSITION SI-20B Control Switch to CLOSED/AUTO.	
		VERIFY green light ON, red light OFF.	
6.	POSITION SI-11A/MV-32092 Safety Injection to Loop A Cold Leg Control Switch to CLOSED/AUTO.	* POSITION SI-11A Switch to CLOSED/AUTO.	
		VERIFY green light ON, red light OFF.	
7.	POSITION SI-11B/MV-32097 Safety Injection to Loop B Cold Leg Control Switch to CLOSED/AUTO.	* POSITION SI-11B Control Switch to CLOSED/AUTO.	
		VERIFY green light ON, red light OFF.	
8.	POSITION SI-9A/MV-32094 Safety Injection to RCS Cold Legs Control Switch to CLOSED/MP.	* POSITION SI-9A Control Switch to CLOSED/MP.	
		VERIFY green light ON, red light OFF.	

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SAT/

				UN	SAT
STEP	PERFORMANCE ITEM	* 5	STANDARD	S	U
9.	POSITION SI-9B/MV-32095 Safety Injection to Reactor Vessel Control Switch to CLOSED/MP.	*	POSITION SI-9B Control Switch to CLOSED/MP.		
			VERIFY green light ON, red light OFF.		
(c) 10.	POSITION SI-300A/MV-32111 RWST Supply to RHR Pump A Control Switch to CLOSED/MP.	*	POSITION SI-300A Control Switch to CLOSED/MP.		
			VERIFY green light ON, red light OFF.		
(c) 11.	POSITION SI-300B/MV-32112 RWST Supply to RHR Pump B Control Switch to CLOSED/MP.	*	POSITION SI-300B Control Switch to CLOSED/MP.		
			VERIFY green light ON, red light OFF.		
12.	POSITION SI-302A/MV-32100 RHR Pump A Injection to Reactor Vessel Control Switch to CLOSED/AUTO.	*	POSITION SI-302A Control Switch to CLOSED/AUTO.		
			VERIFY green light ON, red light OFF.		
13.	POSITION SI-302B/MV-32101 RHR Pump B Injection to Reactor Vessel Control Switch to CLOSED/AUTO.	*	POSITION SI-302B Control Switch to CLOSED/AUTO.		
			VERIFY green light ON, red light OFF.		

* Indicates required items for satisfactory completion of performance items.

LOG STOP TIME:

When the operator completes the performance portion of the JPM, then read the following:

THAT COMPLETES THIS PORTION OF THE JPM.

Ask any required follow-up questions and note the questions and answers in the JPM evaluation comments section.

When any required follow-up questions are completed, then ask the JPM QUESTIONS.

HAND A COPY OF THE QUESTION TO THE OPERATOR, THEN READ THE JPM QUESTIONS VERBATIM. If the operator requests clarification, then note rephrasing.

When the JPM QUESTIONS are completed, then read the following:

THAT COMPLETES THIS JPM.

Complete the documentation on the next page.

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Page 8

	YES	NO	N/A
Were all of the critical steps performed correctly?			
IF the JPM was time critical, THEN was the JPM completed in the designated time?			
<u>IF</u> the JPM was NOT time critical, <u>THEN</u> was acceptable progress made in performing the task?			
Was the task standard met?			

<u>IF</u> any of the above questions was answered with a <u>NO</u> response, <u>THEN</u> this JPM must be evaluated as UNSATISFACTORY.

THE TASK STANDARD FOR THIS JPM IS:

SI system aligned for less than 1000 psig in accordance with N-SI-33-CL.

Job Performance Measure was:

SATISFACTORY _____ UNSATISFACTORY _____

EVALUATOR SIGNATURE: ______ DATE: ______

COMMENTS:

<u> </u>						
WISCONSIN PUBLIC SERVICE C	WISCONSIN PUBLIC SERVICE CORPORATION NO. N-SI-33-CL REV			REV	AF	
KEWAUNEE NUCLEAR POW	/ER PLANT	TITLE (Safety Inje Checklist	ection System Prestartup		
OPERATING PROCED	DURE	DATE M	1AR 29 2001	PAGE	1 of	16
REVIEWED BY A Thom	igu_	APPRO	ved by	shia	ylon	
NUCLEAR XES SAFETY RELATED NO	PORC REVIEW REQUIRED	⊠ yes □ no	X Y	ES D		
	DATE	·····				
					FIRST <u>OPER</u>	SECOND OPER
1.0 <u>PLANT REQUIREMENTS</u>						
1.1 Station and Instrumer	it Air System O	perating.				<u>N/A</u>
1.2 Component Cooling Sys	tem Operating.					<u>N/A</u>
1.3 Miscellaneous Gas Sys	tem Operating.					<u>N/A</u>
1.4 The 4160, 480, and 12	20 Volt AC Syste	ems Operat	ing.			N/A
2.0 <u>SYSTEM EQUIPMENT STATUS</u>						
<u>NOTE</u> : MP means control sw	ritch is in Mid	Position				
2.1 <u>Power Source Status</u>						
Safety Injection Pump	1A	Break	ker 1-508	RACKED 1	[N	
Safety Injection Pump	1B	Break	ker 1-606	RACKED I		
SI-209/MV-32130, Refu Storage Tank Test Inl	eling Water et Stop	MCC-52F	Ext(1JM)	C)N	
SI-15A/MV-32093, Reac Sfty Inj Isol	Vessel	MCC-62B	Ext(1GJ)	0	N	
SI-9B/MV-32095, SI to Vessel Isol	Rx	MCC-62B	Ext(2EH)	0	N	
SI-15B/MV-32098, Reac Sfty Inj Isol	2098, Reac Vessel ON ol MCC-52B(D2)					.
SI-2A/MV-32104, Boric Outlet Isolation	Acid Tank	мсс	-52E(C1)	0	N	
SI-5A/MV-32107, Safety Pump 1A Suction Isolat	y Injection tion	MCC	-52E(C3)	0	N	
SI-4A/MV-32109, Refuel Storage Tank to Safety	ling Water / Injection Pum <u>CONTINUED</u>	p MCC	-52E(C4)	OFF/LOCKE	D	

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wise	CONSIN PUBLIC SERVICE CORPORATION	NO. N	I-SI-33-CL			
1	XEWAUNEE NUCLEAR POWER PLANT	TITLE	Safety Injec Checklist	tion Syste	m Pre	startup
	OPERATING PROCEDURE	DATE	MAR 29 2001	PAGE	2	of 16
	DATE				FIRS OPFR	T SECOND
2.1 <u>CONTIN</u>	JED					
	SI-3/MV-32106, Boric Acid Supply to Safety Injection Pump Suction	1	MCC-52E(D1)	0	N	
	SI-4B/MV-32110, Refueling Water Storage Tank to Safety Injection Pu	umps I	MCC-62E(D2)	OFF/LOCKE	D	
	SI-208/MV-32131, Refueling Water Storage Tank Test Inlet Stop	1	MCC-62E(D5)	0	N	
	SI-2B/MV-32105, Boric Acid Tanks Outlet Isolation	1	MCC-62E(E1)	0	N	
	SI-5B/MV-32108, Safety Injection Pump 1B Suction Isolation	M	CC-62H(2HK)	0	N	
3.0 <u>MONI</u>	TORING AND ALARM REQUIREMENTS					
3.1	<u>Annunciators Operable</u>					
	<u>Control</u> Room:					
	RWST LEVEL LOW-LOW (47023-A)					
	RWST LEVEL LOW (47023-B)					
	ACCUMULATOR A PRESSURE HIGH/LOW (47	024-A)				
	ACCUMULATOR A LEVEL HIGH/LOW (47024	-B)				
	ACCUMULATOR B PRESSURE HIGH/LOW (47	024-C)				
	ACCUMULATOR B LEVEL HIGH/LOW (47024	-D)				
	SI ACMTR A/B ISOLATION VALVE ABNORM	AL (47024	-E)			
3.2	Sequential Event Recorder Operable.					
3.3	<u>Control Room Instruments Operable</u>					
	Safety Injection Accumulator A Press	sure PI-9	40		<u></u>	
	Safety Injection Accumulator A Press	sure PI-9	41			
	CONTINUE	<u>D</u>				

WISCONSIN PUBLIC SERVICE CORPORATION	NO. N-SI-33-CL
KEWAUNEE NUCLEAR POWER PLANT	TITLE Safety Injection System Prestartup Checklist
OPERATING PROCEDURE	DATE MAR 29 2001 PAGE 3 of 16
DATE	FIRST SECOND OPER OPER
3.3 <u>CONTINUED</u>	
Safety Injection Accumulator A Leve	el LI-938
Safety Injection Accumulator A Leve	el LI-939
Safety Injection Accumulator B Pres	ssure PI-936
Safety Injection Accumulator B Pres	ssure PI-937
Safety Injection Accumulator B Leve	el LI-934
Safety Injection Accumulator B Leve	21 LI-935
Safety Injection Pump A Disch Press	5 PI-922
Safety Injection Flow Cold Leg FI-9	25
Safety Injection Pump A Mtr Current	. 4131303
Safety Injection Pump B Disch Press	PI-923
Safety Injection Flow Rx Vessel FI-	924
Safety Injection Pump B Mtr Current	4131403
RWST Level LI-920	
RWST Level LI-921	· · · · · · · · · · · · · · · · · · ·
4.0 <u>REMOTELY OPERATED AND AUTOMATIC VALVES</u>	
<u>NOTE</u> : MP means control switch is in Mid	Position
4.1 <u>Mechanical Control Console C</u>	
NG-107/CV-31253 Nitrogen Supply T	To SI Accumulators CLOSED/CLOSE
NG-108A/CV-31243 Nitrogen Supply T	To Accumulator A CLOSED/CLOSE
NG-108B/CV-31244 Nitrogen Supply T	To Accumulator B CLOSED/CLOSE
SI-101A/CV-31247 SI Pump Makeup To	o Accumulator A CLOSED/CLOSE
SI-101B/CV-31248 SI Pump Makeup To <u>CONTINUED</u>	D Accumulator B CLOSED/CLOSE

WISCONSIN PUBLIC SERVI	CE CORPORATION	NO. N-SI-3	3-CL		
KEWAUNEE NUCLEAR	KEWAUNEE NUCLEAR POWER PLANT TITLE Safety Injection System Pres Checklist			Prestartup	
OPERATING PRO	CEDURE	DATE MAR ?	29 2001	PAGE	4 of 16
	DATE			ſ	FIRST SECONE
4.1 <u>CONTINUED</u>				-	
SI-202A/CV-31249	Acmtr A Check V Isolation	alve Test Line	CL	OSED/CLOSE.	
SI-202B/CV-31251	Acmtr B Check V; Isolation	alve Test Line	CL(JSED/CLOSE_	
SI-105A/CV-31245	Accumulator A Dr	rain To RCDT	CLI	OSED/CLOSE	
SI-105B/CV-31246	Accumulator B D	rain To RCDT	CL(DSED/CLOSE	
SI-208/MV-32131	SI Recirculation	n To RWST		OPEN/MP_	
SI-209/MV-32130	SI Recirculatior	n To RWST		OPEN/MP_	
SI-15A/MV-32093	Safety Injectior	n To Reactor Ve	ssel:	CLOSED/MP_	<u></u>
SI-15B/MV-32098	Safety Injectior	n To Reactor Ve	ssel	CLOSED/MP_	
NG-110/CV-31118	Accumulator Vent	t CV		CLOSED/0%_	
SI-201A/CV-31250	Acmtr A Check Va Isolation	ilve Test Line	CLC	JSED/CLOSE_	
SI-201B/CV-31252	Acmtr B Check Va Isolation	ilve Test Line	CLO	SED/CLOSE_	
SI-5A/MV-32107	SI Pump A Suctio	on Isolation		OPEN/MP_	
SI-5B/MV-32108	SI Pump B Suctio	on Isolation		OPEN/MP_	
SI-3/MV-32106	Boric Acid Suppl	y To SI Pumps		OPEN/MP_	
SI-4A/MV-32109	RWST Supply To S	JI Pumps		OPEN/MP_	
SI-4B/MV-32110	RWST Supply To S	JI Pumps		OPEN/MP_	
SI-2A/MV-32104	Boric Acid Tank	Outlet Isolati	on	CLOSED/MP_	
SI-2B/MV-32105	Boric Acid Tank	Outlet Isolatic	วท	CLOSED/MP_	

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WISC	CONSIN PUBLIC	SERVICE CORPORATION	NO. N	-SI-33-CL		
E	EWAUNEE NU	CLEAR POWER PLANT	TITLE	Safety Injecti Checklist	ion System	Prestartup
	OPERATIN	G PROCEDURE	DATE	MAR 29 2001	PAGE	5 of 16
		DATE				FIRST SECOND
5.0 <u>LOC</u>	AL VALVE POSI	TION			<u>(</u>	<u>)PER OPER</u>
5.1	<u>SI Accumula</u>	tor B Area (641' to 626'	<u>E1)</u>			
	SI-107B	Acmtr 1B Vent			CLOSED/ FLANGED	
	SI-24037-2	Isol to Acmtr 1B Level	Xmtr (L	T-935)	OPEN	
	SI-21089-1	Acmtr 1B Pressure Xmtr	• (PT-937) Isol	OPEN	
	SI-24036-2	Isol to Acmtr 1B Level	Xmtr (L	r-934)	OPEN_	
	SI-21088-1	Acmtr 1B Pressure Xmtr	(PT-936)) Isol	OPEN_	
	SI-24036-4	Acmtr 1B Level Xmtr (L	.T-934) Is	sol	OPEN_	
	SI-24037-4	Acmtr 1B Level Xmtr (L	.T-935) Is	50]	OPEN_	
	SI-24036-3	Acmtr 1B Level Xmtr (L	.T-934) Is	50]	OPEN_	
	SI-24037-3	Acmtr 1B Level Xmtr (L	T-935) Is	50]	OPEN_	
5.2	<u>Near Emerger</u>	ncy Airlock (626'- El)				
	NG-118	Nitrogen Supply To Acc Connection	umulators	; Test	CLOSED/_ CAPPED	
	NG-119	Nitrogen Supply To Acc Connection	umulators	; Test	CLOSED/_ CAPPED	
	NG-107-2	Nitrogen Supply To Acc	umulators	Isolation	OPEN_	······
	NG-120	Nitrogen Supply Header	Vent		CLOSED/_ CAPPED	
5.3	<u>SI Accumulat</u>	or A Area (641'El to 62	<u>6'El)</u>			
	SI-107A	Accumulator 1A Vent			CLOSED/_ FLANGED	
	SI-24035-2	Isol to Acmtr 1A Level	Xmtr (LT	-939)	OPEN_	
	SI-21087-1	Acmtr 1A Pressure Xmtr	(PT-941)	Isol	OPEN_	
	SI-24034-2	Isol to Acmtr 1A Level	Xmtr (LT	-938)	OPEN_	
		<u>CONTINUE</u>	<u>)</u>			

WISC	WISCONSIN PUBLIC SERVICE CORPORATION		NO.	N-SI-33-CL		
ŀ	KEWAUNEE NU(CLEAR POWER PLANT	TITLE	, Safety Inject Checklist	i on Syste m Prestart	tup
	OPERATIN	G PROCEDURE	DATE	MAR 29 2001	PAGE 6 of 1	16
		DATE			FIRST SEC OPER OPE	COND ER
5.3 <u>CONTIN</u>	UED					
	SI-21086-1	Acmtr 1A Pressure Xmtr	r (PT-94)	0) Isol	OPEN	
	SI-24034-4	Acmtr 1A Level Xmtr (LT-938)	Isol	OPEN	
	SI-24035-4	Acmtr 1A Level Xmtr (I	LT-939)	Isol	0PEN	
	SI-24034-3	Acmtr 1A Level Xmtr (I	_T-938)	Isol	OPEN	
	SI-24035-3	Acmtr 1A Level Xmtr (1	_T-939) I	Isol	OPEN	
5.4	<u>On or Near</u>	SI Accumulator A (606' F	<u>=1)</u>			
	SI-24034-1	Isol to Acmtr 1A Level	Xmtr (l	LT-938)	OPEN	
	SI-24035-1	Isol to Acmtr 1A Level	Xmtr (I	_T-939)	OPEN	
	SI-24034-5	Acmtr 1A Level Xmtr (L	.T-938) [)rain	CLOSED/ CAPPED	
	SI-24035-5	Acmtr 1A Level Xmtr (L	.T-939) [)rain	CLOSED/ CAPPED	
	SI-102A	Accumulator 1A Local S	ample Is	:01	CLOSED	
	SI-103A	Accumulator 1A Local S	ample		CLOSED/ CAPPED	
5.5	Behind Sump	C/Incore Instrument Acc	<u>ess Pipe</u>	<u>(606'E1)</u>		
	SI-49	Reactor Vessel Inj Lin	e 1B Ven	t	CLOSED/ CAPPED	—
5.6	<u>Near East Pe</u>	<u>enetration Area (606' El</u>)			
	SI-310	Reactor Vessel Inj Lin	e 2B Ven	t	CLOSED/ CAPPED	—
	SI-203B-1	Reactor Vessel Inj Lin Test Line Isol	e Cross-	Connect to	LOCKED/ CLOSED	
	SI-210B	Reactor Vessel Inj Lin Test Line Drn	e Cross-	Connect to	CLOSED/ CAPPED/ SEALED	

WISC	CONSIN PUBLIC	SERVICE CORPORATION	NO.N-	SI-33-CL		
K	EWAUNEE NUC	LEAR POWER PLANT	TITLE	Safety Inject Checklist	ion Systen	n Prestartup
	OPERATING	G PROCEDURE	DATE	MAR 29 2001	PAGE	7 of 16
		DATE				FIRST SECOND
5.7	North Penetr	ration and SI Accumulate	or B Area	<u>(606' El)</u>		<u>OPER</u> <u>OPER</u>
	SI-203A-1	Cold Leg Inj Line Cros Line Isol	ss-Connect	to Test L	OCKED/OPEN	I
	SI-210A	Cold Leg Inj Line Cros Line Drn	ss-Connect	to Test	CLOSED/ CAPPED/ SEALED	, , ;)
	SI-14A	Reactor Vessel Inj Lir	ne 1A Isol	M	THROTTLED/ ECH LOCKED	
	SI-41B	Reactor Vessel Inj Lir	ie 1A Vent		CLOSED/ CAPPED	
	SI-48	Reactor Vessel Inj Lin	ie 1A Vent		CLOSED/ CAPPED	·
	SI-24037-1	Isol to Acmtr 1B Level	Xmtr (LT	-935)	OPEN	
	SI-311	Reactor Vessel Inj Lin	e 1A Vent		CLOSED/ CAPPED	
	SI-24036-5	Acmtr 1B Level Xmtr (L	.T-934) Dr	ain	CLOSED/ CAPPED	
	SI-24036-1	Isol to Acmtr 1B Level	Xmtr (LT	-934)	OPEN	
	SI-24037-5	Acmtr 1B Level Xmtr (L	T-935) Dra	ain	CLOSED/ CAPPED	
	SI-102B	Accumulator 1B Local S	ample Iso	1	CLOSED	
	SI-103B	Accumulator 1B Local S	ample		CLOSED/ CAPPED	
	SI-104B	Acmtr 1B Isol to RCDT			OPEN	
		Drain Connect, Acmtr 1	B Line to	RCDT	FLANGED	
	SI-43B	Accumulator 1B Outlet	Line Drain	1	CLOSED/ CAPPED	
	SI-46	Reactor Vessel Inj Lin	e 1A Drn		CLOSED/ CAPPED	

WISC	WISCONSIN PUBLIC SERVICE CORPORATION			SI-33-CL		
J.	œwaunee nuc	CLEAR POWER PLANT	TITLE	Safety Inject Checklist	ion System	n Prestartup
	OPERATIN	G PROCEDURE	DATE	MAR 29 2001	PAGE	8 of 16
		DATE				FIRST SECOND
5.8	<u>Containment</u>	Sump B Area (592' El)				<u>UPER UPER</u>
	SI-40	Cold Leg Inj Line Drai	in		CLOSED CAPPEI	/
	SI-41A	Cold Leg Inj Line to l	_oop A Vnt		CLOSED CAPPEI)
	SI-10B	Loop B Cold Leg Inj Li	ine	М	THROTTLED)
5.9	Under Pump	Vault B Area (592' El)				
	SI-14B	Reactor Vessel Inj Lir	ne 1B Isol	М	THROTTLED/ ECH LOCKED)
	SI-47	Reactor Vessel Inj Lir	ie 1B Drn		CLOSED/ CAPPED	,
	SI-62	Cold Leg Inj Line to L	oop B Drn		CLOSED/ CAPPED	, ; ;
5.10	Behind Pump	Vault B Shield Wall (59	9 <u>2' El)</u>			
	SI-50	Reactor Vessel Inj Lin	ie 18 Drn		CLOSED/ CAPPED	
	SI-313	Reactor Vessel Inj Lin	ie 18 Drn		CLOSED/ CAPPED	
	SI-312-1	Reactor Vessel Inj Lin SI-312	e 18 Drair	1 for	CLOSED/ CAPPED	
5.11	Under Pump V	<u>/ault A Area (592' El)</u>				
	SI-44A	Accumulator 1A Outlet	Line Drair	1	CLOSED/ CAPPED	
	SI-10A	Loop A Cold Leg Inject	ion Line 1	sol . Mi	THROTTLED/ ECH LOCKED	
	SI-42	Loop A Cold Leg Inject	ion Line [)rain	CLOSED/ CAPPED	
	SI-120	Loop A Cold Leg Inj Li	ne to Acmt	r 1A Vent	CLOSED/ CAPPED	

WIS	WISCONSIN PUBLIC SERVICE CORPORATION			I-SI-33-CL		
	KEWAUNEE NU	CLEAR POWER PLANT	TITLE	Safety Inject [.] Checklist	ion System	Prestartup
	OPERATIN	IG PROCEDURE	DATE	MAR 29 2001	PAGE	9 of 16
		DATE			Lette	FIRST SECOND
5.12	<u>Behind Pump</u>	y Vault A Shield Wall (59	92' El)			<u>OPER OPER</u>
	SI-104A	Accumulator 1A Isolati Coolant Drain Tank	on to Re	actor	OPEN	
		Drain Connect, Acmtr 1	A Line t	o RCDT	FLANGED	
	SI-43A	Accumulator 1A Outlet	Line Dra	in	CLOSED/ CAPPED	
	SI-121	Loop A Cold Leg Inject Accumulator 1A Makeup	ion Line Vent	to	CLOSED/ CAPPED	
5.13	<u>In Pump Vau</u>	lt A Seal Area (626' El)				
	SI-45A	Accumulator 1A Outlet	Line Vent	5	CLOSED/_ FLANGED	
5.14	<u>In Pump Vau</u>	<u>lt B Seal Area (626' El)</u>				
	SI-45B	Accumulator 1B Outlet	Line Vent		CLOSED/_ CAPPED	
5.15	<u>In Pump Vau</u>	<u>lt B On Shelf (602' El)</u>				
	SI-44B	Accumulator 1B Outlet I	ine Drai.	n	CLOSED/_ CAPPED	
5.16	<u>Refueling Wa</u>	<u>ater Storage Tank</u>				
	SI-24040	Isolation for Refueling Tank Level Transmitter	y Water S (LT-920)	torage	OPEN_	
	SI-18010	Isolation for Refueling Tank Level Transmitter	Water S (LT-921)	torage	OPEN_	
5.17	<u>Safety Injec</u>	tion Pump Area				
	SI-221	RWST Local Sample Isol			CLOSED/ CAPPED	
	SI-35	Concentrated Boric Acid	Drn		CLOSED/ CAPPED	
	SI-30	Boric Acid Tank to SI P	mps Suct	Drn	CLOSED/ CAPPED	
		CONTINUED				

WISCONSIN PUBLIC	SERVICE CORPORATION	NO. N-SI-33-CL	
KEWAUNEE NU	CLEAR POWER PLANT	TITLE Safety Inject Checklist	; ion Syst em Prestartup
OPERATIN	JG PROCEDURE	DATE MAR 29 2001	PAGE 10 of 16
	DATE		FIRST SECOND
5.17			<u>OPER</u> OPER
CONTINUED			
SI-31	SI-4A and B Bypass Is	io] 0	PEN/LOCKED
SI-32	Flushing Water Isol		CLOSED
SI-36A	SI Pump 1A Suct Vent		CLOSED/CAPPED
SI-11280	SI Pmp 1A Suct Press /	Gauge (PI-927) Isol	CLOSED
SI-21090	SI Pmp 1A Disch Press	Xmtr (PI-922) Isol	OPEN
SI-37A	SI Pmp 1A Disch Vent		CLOSED/ CAPPED
SI-7A	SI Pmp 1A Disch Isol		OPEN
SI-8A	SI Pmp 1A Disch X-Conr Isol	nect to SI Pmp 1B	OPEN
SI-23054-1	SI Pmp 1A Disch Flow ?	Xmtr (FT-925) Isol	OPEN
SI-23054-2	SI Pmp 1A Disch Flow >	Xmtr (FT-925) Isol	OPEN
	SI Pump 1A Outboard Be	earing Housing Drain	CLOSED/ CAPPED
	SI Pump 1A Outboard Se	eal Hx Vent	CLOSED/ CAPPED
	SI Pump 1A Oil Reservc	oir Drain	CLOSED/ CAPPED
	SI Pump 1A Inboard Bea	aring Housing Drain	CLOSED/ CAPPED
	SI Pump 1A Inboard Sea	1] Hx Vent	CLOSED/CAPPED
SI-67A	SI Pump 1A Inboard Cas	ing Drain	CLOSED/ CAPPED
SI-68A	SI Pump 1A Outboard Ca	ising Drain	CLOSED/
	CONTINUE	<u>. D</u>	

WISCONSIN PUBLIC	SERVICE CORPORATION	NO. N-SI-33-CL	
KEWAUNEE NU	CLEAR POWER PLANT	TITLE Safety Inject Checklist	i on Syst em Prestartup
OPERATIN	G PROCEDURE	DATE MAR 29 2001	PAGE 11 of 16
	DATE		FIRST SECOND OPER OPER
5.17 <u>CONTINUED</u>			
SI-38	SI Pmp 1A/1B Disch X-C	Connect Line Drain	CLOSED/ CAPPED
SI-36B	SI Pmp 1B Suct Vent		CLOSED/ CAPPED
SI-11281	SI Pmp 1B Suct Press G	auge (PI-926) Isol	CLOSED
SI-21091	SI Pmp 1B Disch Press	Xmtr (PT–923) Isol	OPEN
SI-7B	SI Pump 1B Disch Isol		OPEN
SI-8B	SI Pmp 1B Disch X-Conn Isol	ect to SI Pmp 1A	OPEN
SI-23055-1	SI Pmp 1B Disch Flow X	mtr (FT-924) Isol	OPEN
SI-23055-2	SI Pmp 1B Disch Flow X	mtr (FT-924) Isol	OPEN
	SI Pump 1B Outboard Be	aring Housing Drain	CLOSED/ CAPPED
	SI Pump 1B Outboard Se	al Hx Vent	CLOSED/
	SI Pump 1B Oil Reservo	ir Drain	CLOSED/ CAPPED
	SI Pump 1B Inboard Bea	ring Housing Drain	CLOSED/ CAPPED
	SI Pump 1B Inboard Sea	1 Hx Vent	CLOSED/ CAPPED
SI-67B	SI Pump 1B Inboard Cas [.]	ing Drain	CLOSED/ CAPPED
SI-68B	SI Pump 1B Outboard Cas	sing Drain	CLOSED/ CAPPED
SI-37B	SI Pmp 1B Disch Vent		CLOSED/ CAPPED
	<u>CONTINUE</u>	<u>)</u>	

WIS	CONSIN PUBLIC	SERVICE CORPORATION	NO. N-SI-33-CL		
]	KEWAUNEE NU	CLEAR POWER PLANT	TITLE Safety Injection System Prestartup Checklist		
	OPERATIN	IG PROCEDURE	DATE MAR 29 200	PAGE 12 of 16	
		DATE		FIRST SECOND OPER OPER	
5.17 <u>CONTIN</u>	UED				
	SI-11148	Test Line Press Gauge	(PI-929) Isolation	OPEN	
	SI-212	Test Line Local Sample	e Isol	CLOSED	
	SI-213	Test Line Drain		CLOSED	
	SI-205	Test Line Isolation		CLOSED	
	SI-207A	SI Pmp 1A Disch to Tes	st Line Isol	OPEN/LOCKED	
	SI-215A	SI Pmp 1A Disch to Tes	t Line Vent	CLOSED/ CAPPED	
	SI-207B	SI Pmp 1B Disch to Tes	t Line Isol	OPEN/LOCKED	
	SI-215B	SI Pmp 1B Disch to Tes	t Line Vent	CLOSED/ CAPPED	
	SI-216	Test Line Drain		CLOSED/ CAPPED	
	SI-204	Test Line Isolation		CLOSED/ LOCKED	
5.18	<u>RHR Valve P</u>	it			
	SI-352A	SI-350A Vlv Enclosure	Drn	CLOSED/ CAPPED/ SEALED	
	SI-353A	ILRT Conn Isol		CLOSED/ CAPPED/ SEALED	
	SI-354A	Cntmt Sump B to RHR Pm	p 1A Line Drain	CLOSED/ CAPPED/ SEALED	
	SI-352B	SI350B Valve Enclosure	Drn	CLOSED/ CAPPED/ SEALED	
		<u>CONTINUE</u>	<u>2</u>		

WISC	WISCONSIN PUBLIC SERVICE CORPORATION		NO. N-SI-33-CL		
ł	œwaunee nuc	CLEAR POWER PLANT	TITLE Safety Injection System Prestartup Checklist		
	OPERATIN	G PROCEDURE	DATE MAR 29 2001	PAGE 13 of 16	
		DATE		FIRST SECOND	
5.18 <u>CONTINU</u>	JED			<u>oren</u>	
	SI-353B	ILRT Conn Isol		CLOSED/ CAPPED/ SEALED	
	SI-354B	Cntmt Sump B to RHR Pn	np 1B Line Drain	CLOSED/ CAPPED/ SEALED	
5.19	<u>Auxiliary B</u>	uilding 606 Level - Nort	<u>h Penetration</u>		
	SI-39A	Cold Leg Inj at Cntmt	Line Vent	CLOSED/ CAPPED	
	SI-211	Test Line Vent		CLOSED/ CAPPED/ LOCKED	
	SI-23056-1	Pen 48 RHR Line FT-928	Root Viv	OPEN	
	SI-23056-2	Pen 48 RHR Line FT-928	Root Viv	OPEN	
5.20	<u>Auxiliary Bu</u>	uilding 606 Level - East	Penetration		
	SI-39B	Rx Vessel Inj Line at	Cntmt Vent	CLOSED/ CAPPED	
5.21	<u>Boric Acid S</u>	itorage Tank Room			
	SI-1A	Boric Acid Tank 1A to	SI Pumps Suct Isol	CLOSED/ LOCKED	
	SI-1B	Boric Acid Tank 1B to	SI Pumps Suct Isol	CLOSED/ LOCKED	

WISCONSIN PUBLIC SERVICE CORPORATION	NO. N-SI-33-CL				
KEWAUNEE NUCLEAR POWER PLANT	TITLE Safety Injection System Prestartup Checklist				
OPERATING PROCEDURE	DATE MAR 29 2001 PAGE 14 of 16				
DATE					
PERFORMED BY	DATE				
PERFORMED BY	DATE				
PERFORMED BY	DATE				
PERFORMED BY	DATE				
SHIFT MANAGER	DATE				
SUPT-PLANT OPERATIONS	DATE				

WISCONSIN PUBLIC SERVICE CORPORATION	NO. N-SI-	-33-CL					
KEWAUNEE NUCLEAR POWER PLANT	TITLE Saf Che	ety Injecti cklist	on Syste m Prestartup				
OPERATING PROCEDURE	DATE MAR	29 2001	PAGE 15 of 16				
APPENDIX A - SI VALVE LINEUP FOR RCS PRESSURE >1000 PSIG							
<u>Control Room Switches</u>			FIRST SECOND OPER OPER				
Safety Injection Pump A >1000 psig Safety Injection Pump B >1000 psig		AU AU	ro				
SI-20A/MV-32091 Accumulator A Isolation >10 SI-20B/MV-32096 Accumulator B Isolation >10	00 psig 00 psig	OPEN/AUI OPEN/AUI	ro				
SI-11A/MV-32092 Safety Injection to Loop A SI-11B/MV-32097 Safety Injection to Loop B	Cold Leg Cold Leg	OPEN/AUI OPEN/AUI	CO				
SI-9A/MV-32094 Safety Injection to RCS Cold SI-9B/MV-32095 Safety Injection to Reactor	Legs Vessel	OPEN/MP OPEN/MP					
SI-300A/MV-32111 RWST Supply to RHR Pump A SI-300B/MV-32112 RWST Supply to RHR Pump B		OPEN/MP OPEN/MP					
SI-302A/MV-32100 RHR Pump A Injection to Res SI-302B/MV-32101 RHR Pump B Injection to Res	actor Vessel actor Vessel	OPEN/AUT OPEN/AUT	0				
<u>ower Source Status</u>							
SI-20B/MV-32096, Safety Injection Accumulate Discharge Isolation MC	or 1B CC-62B(A3)	OFF/LOCKE	D				
SI-11B/MV-32097, SI Loop B Cold Leg Isol MCC-62B	Ext(1CF)	OFF/LOCKE	D				
SI-9A/MV-32094, Safety Injection Cold Leg Is MC	solation CC-52B(C3)	OFF/LOCKE	D				
SI-20A/MV-32091,Safety Injection Accumulator Discharge Isolation MC	1A C-52B(C4)	OFF / LOCKEI	D				
SI-11A/MV-32092, Safety Injection Loop A Col MC	d Leg Isol C-52B(D1)	OFF/LOCKEI	D				
PERFORMED BY	DATE		TIME				
PERFORMED BY			DATE				
SHIFT MANAGER			DATE				
SUPT - PLANT OPERATIONS			DATE				

WISCONSIN PUBLIC SERVICE CORPORATION	NO. N-SI-33-CL	
KEWAUNEE NUCLEAR POWER PLANT	TITLE Safety Injection System Prest Checklist	cartup
OPERATING PROCEDURE	DATE MAR 29 2001 PAGE 16 0)f 16
<u>APPENDIX B - SI VALVE LINI</u> Control Room Switches	<u>SUP FOR RCS PRESSURE <1000 PSIG</u> FIRST SEC <u>OPER</u> <u>OPE</u>	JOND IR
Safety Injection Pump A <1000 psig Safety Injection Pump B <1000 psig	PULLOUT	
SI-20A/MV-32091 Accumulator A Isolation <10 SI-20B/MV-32096 Accumulator B Isolation <10	00 psig CLOSED/AUTO	
SI-11A/MV-32092 Safety Injection to Loop A SI-11B/MV-32097 Safety Injection to Loop B	Cold LegCLOSED/AUTOCold LegCLOSED/AUTO	
SI-9A/MV-32094 Safety Injection to RCS Cold SI-9B/MV-32095 Safety Injection to Reactor	Legs CLOSED/MP Vessel CLOSED/MP	
SI-300A/MV-32111 RWST Supply to RHR Pump A SI-300B/MV-32112 RWST Supply to RHR Pump B	CLOSED/MP	
SI-302A/MV-32100 RHR Pump A Injection to Re SI-302B/MV-32101 RHR Pump B Injection to Re	actor Vessel CLOSED/AUTO actor Vessel CLOSED/AUTO	
Power Source Status		
SI-20B/MV-32096, Safety Injection Accumulat Discharge Isolation M	or 1B OFF OFF	
SI-11B/MV-32097, SI Loop B Cold Leg Isol MCC-62B	ON ON	
SI-9A/MV-32094, Safety Injection Cold Leg I M	solation ON CC-52B(C3)	
SI-20A/MV-32091,Safety Injection Accumulato Discharge Isolation M	c 1A OFF CC-52B(C4)	
SI-11A/MV-32092, Safety Injection Loop A Co. M	ld Leg Isol ON JC-52B(D1)	—
PERFORMED BY	_ DATE TIME	_
PERFORMED BY	DATE	
SHIFT MANAGER	DATE	
SUPT - PLANT OPERATIONS	DATE	_

WISCONSIN PUBLIC SERVICE CORPORATION

KEWAUNEE NUCLEAR POWER PLANT

JOB PERFORMANCE MEASURE

NO. O-LRQ-JPM-NEW1

TITLE: LOCALLY OPERATE THE S/G PORV

DATE:

PAGE: 1

APPROVED BY:

Nuclear Training Supervisor - Operations

Assistant Manager - Plant Operations

PERFORMED BY:

Trainee

7

4

Evaluator

EVALUATION LOCATION:	PLANT/SIMULATOR/CONTROL ROOM	PLANT
EVALUATION METHOD:	PERFORM/SIMULATE	SIMULATE
AVE. COMPLETION TIME:	AVE. TIME FOR THIS JPM	5 MINUTES
TIME CRITICAL TASK:	YES/NO	NO
MAX. COMPLETION TIME:	N/A FOR NON-TIME CRITICAL TASKS	N/A
PERFORMANCE LEVEL:	SRO/RO/NAO	SRO/RO/NAO
TASK NUMBER:	FROM OPS TRNG DATABASE	E060010501
TASK TYPE:	INITIAL/CONTINUING (FROM OPSTRNG DATABASE)	CONTINUING
PLANT SYSTEM:	NAME	006, MS
	(C) = CRITICAL	2, 3, 4 and 5
CRITICAL STEPS:	(S) = SEQUENCE CRITICAL	NONE
	(T) = TIME CRITICAL	NONE
SPECIAL TOOLS AND EQUIPMENT:	SPECIAL ITEMS REQUIRED TO COMPLETE JPM	NONE
REFERENCES:	REFERENCES USED FOR PERFORMANCE OF JPM	E-0-07, Rev. O

REV. ORIG

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READ THE FOLLOWING TO THE OPERATOR:

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

YOU ARE THE Control Operator "B"

THE PLANT has tripped due to a Fire in a Dedicated Fire Zone.

E-0-07, Fire In Dedicated Fire Zone, is being performed.

THE STEPS IN THIS JPM SHOULD BE: SIMULATED

INITIATING CUE:

You have been directed to locally close SD-3A/CV-31170, per E-0-07, step 11.h.

NOTE: E-0-07 has been completed through step 11.g.

DO YOU HAVE ANY QUESTIONS BEFORE WE BEGIN?

Answer any questions the Operator may have, THEN read the following to the Operator to initiate the JPM performance:

LET'S BEGIN

THIS TASK IS NOT TIME CRITICAL

THE TASK CONDITIONS ARE:

YOU ARE THE Control Operator "B"

THE PLANT has tripped due to a Fire in a Dedicated Fire Zone.

E-0-07, Fire In Dedicated Fire Zone, is being performed.

INITIATING CUE:

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You have been directed to locally close SD-3A/CV-31170, per E-0-07, step 11.h.

NOTE: E-0-07 has been completed through step 11.g.

LOG START TIME:

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STEP	PERFORMANCE ITEM	* STANDARD	SAT/ UNSAT S U	
1.	REFER to E-0-07, Fire in Dedicated Fire Zone, step 11.h.	* REFERS to E-0-07, step 11.h		
	OR	<u>OR</u>		
	REFER to local operator aid for manual control of SD-3A	REFERS to local operator aid.		
(c) 2.	INSERT pin to engage SD-3A manual handwheel.	* ALIGN Hole by Rotating Handwheel.		
	(Cue: Pin is inserted.)	* INSERT pin to engage SD-3A manual handwheel.		
(c) 3.	OPEN SD-3A Diaphragm Bypass Valve. (Cue: Valve is turned fully counter-clockwise.)	* TURN SD-3A Diaphragm Bypass Valve fully counter-clockwise.		
(c) 4.	CLOSE NG-235, N ₂ Supply to SD-3A.	* TURN NG-235 fully clockwise.		
(c) 5.	CLOSE IA-470, IA to SD-3A. (Cue: IA-470 is turned fully clockwise.)	* Turn IA-470 fully clockwise.		
6.	VERIFY SD-3A is closed.	* VERIFY Valve Stem Indicator for SD-3A is at CLOSED position		
		OR		
	(CUE: Valve stem indicator is at the closed position) OR (CUE: SD-3A is turned fully clockwise.)	TURN SD-3A handwheel in the CLOSED (clockwise) direction until valve is closed.		

* Indicates required items for satisfactory completion of performance items.

LOG STOP TIME:

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When the operator completes the performance portion of the JPM, then read the following:

THAT COMPLETES THIS PORTION OF THE JPM.

Ask any required follow-up questions and note the questions and answers in the JPM evaluation comments section.

When done with any required follow-up questions, then ask the JPM QUESTIONS if required.

READ THE JPM QUESTIONS VERBATIM. If the operator requests clarification, then note rephrasing.

When questioning is complete, then read the following:

THAT COMPLETES THIS JPM.

NOTE: Make sure your documentation on the next page is complete.

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Page 6

YES NO N/A

Were all of the critical steps performed correctly?		
<u>IF</u> the JPM was time critical, <u>THEN</u> was the JPM completed in the designated time?		
<u>IF</u> the JPM was NOT time critical, <u>THEN</u> was acceptable progress made in performing the task?		
Was the task standard met?		

 \underline{IF} any of the above questions was answered with a \underline{NO} response, \underline{THEN} this JPM must be evaluated as UNSATISFACTORY.

THE TASK STANDARD FOR THIS JPM IS:

Local control of 1A S/G PORV is established.

Job Performance Measure was:

SATISFACTORY

UNSATISFACTORY _____

EVALUATOR SIGNATURE: _____ DATE: _____

COMMENTS:

WISCONSIN PUBLIC SERVICE CORPORATION			NO.		E-0-07		<u> </u>		
KF	WA	UNEE NUCLEAR POWER PLANT	TITL	E	FIRE IN DEDIC,	ATED FIR	E ZON	E	
EM	ERG	JENCY OPERATING PROCEDURES	DATE		JAN 25 2001	PAGE	12	of	39
	1			٢					
STEP	L	OPERATOR ACTIONS		L	CONTINGEN	TY ACTI	ONS		
11	ES (C	TABLISH S/G B AS HEAT SINK Control Operator A):							
	a.	INITIATE Train A and Train B Main Steam Isolation							
		1) CLOSE MS-1B/CV-31016, S/G F Main Steam Isolation Valve	3						
		2) CLOSE MS-1A/CV-31015, S/G / Main Steam Isolation Valve	1		2) REQUEST Cor to locally Trip Lever	itrol Ope POSITION to TRIP	erator 1 MS-	r B 1A	
	b.	START Auxiliary Feedwater Pump B							
	c.	CLOSE AFW-10B/MV-32028, AFW Train B Crossover Valve	(c.	Locally CLOSE	AFW-10B.	1		[
	d.	VERIFY BT-2B/MV-32079, S/G B Blowdown Isolation Valve B1, CLOSED		d.	Locally CLOSE S/G B Blowdown Valve B2	BT-3B/MV i Isolati	-3208 Ion	30,	
	e.	VERIFY BT-3A/MV-32078, S/G A Blowdown Isolation Valve A2, CLOSED	f	e.	Locally CLOSE	BT-3A.			
	f.	OPERATE SD-3B/CV-31174, S/G B PORV, to maintain Loop B WR Temperature at 550°F				÷			
	g.	OPERATE AFW-2B/CV-31316, AFWP Flow Control, to maintain S/G Level 4-50% on LI-473	B B						
	h.	REQUEST Control Operator B to locally CLOSE SD-3A/CV-31170, S/G A PORV:	ł	۱.	Locally CLOSE Isolation Valv	SD-2A, S e.	/G A	PORV	
		 INSERT pin to engage SD-3A handwheel 							
		2) OPEN SD-3A Diaphragm Bypass Valve	ř						
		3) CLOSE NG-235, N ₂ Supply to SD-3A					•		
		4) CLOSE IA-470, IA to SD-3A							
		5) VERIFY SD-3A, CLOSED							

WISCONSIN PUBLIC SERVICE CORPORATION

KEWAUNEE NUCLEAR POWER PLANT

JOB PERFORMANCE MEASURE

NO	O-LRO-IPM-078A	REV	F
110.	0-LIQ-11 11 0707	ICL 1 .	

TITLE:

OPERATE THE DIESEL GENERATOR (LOCALLY)

PAGE: 1

DATE:

APPROVED BY:

Nuclear Training Supervisor - Operations

Assistant Manager - Plant Operations

PERFORMED BY:

Trainee

13

Evaluator

EVALUATION LOCATION:	PLANT/SIMULATOR/CONTROL ROOM	PLANT
EVALUATION METHOD:	PERFORM/SIMULATE	SIMULATE
AVE. COMPLETION TIME:	AVE. TIME FOR THIS JPM	19 MINUTES
TIME CRITICAL TASK:	YES/NO	YES
MAX. COMPLETION TIME:	N/A FOR NON-TIME CRITICAL TASKS	3 min. for steps 10-13
PERFORMANCE LEVEL:	SRO/RO/NAO	SRO/RO
TASK NUMBER:	FROM OPS TRNG DATABASE	E060010501
TASK TYPE:	INITIAL/CONTINUING (FROM OPSTRNG DATABASE)	CONTINUING
PLANT SYSTEM:	NUMBER AND NAME	10, DGM
	(C) = CRITICAL	2, 7, 10 and 13
CRITICAL STEPS:	(S) = SEQUENCE CRITICAL	NONE
	(T) = TIME CRITICAL	10-13 (3 Minutes)
SPECIAL TOOLS AND EOUIPMENT:	SPECIAL ITEMS REQUIRED TO COMPLETE JPM	NONE
REFERENCES:	REFERENCES USED FOR PERFORMANCE OF JPM	E-0-06, step 14 Rev. N

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READ THE FOLLOWING TO THE OPERATOR:

THIS TASK IS TIME CRITICAL

THE TASK CONDITIONS ARE:

THE PLANT IS AT hot shutdown during the performance of procedure E-0-06, Fire in Alternate Fire Zone.

E-0-06 has been completed through Step 13.

THE STEPS IN THIS JPM SHOULD BE: SIMULATED

INITIATING CUE:

You are directed by E-0-06 to start Diesel Generator A and energize the 4160 Volt and 480 Volt Dedicated Shutdown Electrical System per step 14.

DO YOU HAVE ANY QUESTIONS BEFORE WE BEGIN?

Answer any questions the Operator may have, THEN read the following to the Operator to initiate the JPM performance:

LET'S BEGIN

THIS TASK IS TIME CRITICAL

THE TASK CONDITIONS ARE:

THE PLANT IS AT hot shutdown during the performance of procedure E-0-06, Fire in Alternate Fire Zone.

E-0-06 has been completed through Step 13.

THE STEPS IN THIS JPM SHOULD BE: SIMULATED

INITIATING CUE:

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You are directed by E-0-06 to start Diesel Generator A and energize the 4160 Volt and 480 Volt Dedicated Shutdown Electrical System per step 14.

LOG START TIME:

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STEP	PERFORMANCE ITEM	* STANDARD	SA' UN S	T/ SAT U
1.	REFER to E-0-06, Fire in Alternate Fire Zone, Step 14.	* REFER to E-0-06, Step 14.		
(c) 2.	POSITION 1A Diesel Generator Voltage Control Local/Remote switch to LOCAL	 POSITION Diesel Generator Voltage Control Local/Remote SW to LOCAL at Diesel Generator Control & Excitation Cabinet DR-101. 		
	(Cue: Switch in local position)			
3.	REPLACE the following fuses at Diesel Generator Control and Excitation Cabinet: Fuse F4 & Fuse F5	 * OBTAIN fuses and fuse puller from Appendix "R" Spare Fuse Box #2 near Gai- tronics * In Diesel Generator Control and Excitation Cabinet DR- 101, REPLACE Fuses F4 and F5 (located on right side 		
	(Cue: Fuses Replaced)	of cabinet)		
4.	REPLACE the following fuses at 1A Diesel Engine Control Panel: Fuse F4 and Fuse F5	 * OBTAIN fuses and fuse puller from Appendix "R" Spare Fuse Box #2 near Gai- tronics 		
		 * In Diesel Engine Control Panel D1A, REPLACE fuses F4 & F5 (located at upper right) 		
	(Cue: Fuses Replaced)			
5.	VERIFY Engine Control Panel Green Power ON, light is ON	* At Diesel Engine Control Panel D1A, VERIFY green power light off		
	(Cue: Green Power Light OFF)			
6.	CHECK light bulb. (CUE: Light bulb is good)	* Check light bulb.		

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STEP	PERFORMANCE ITEM	* STANDARD	SA UN S	T/ SAT U
(c) 7.	RESET supply breaker on BRA-104, CKT #10.	 RESET BRA-104, CKT BKR #10. PLACE BRA-104, CKT BKR #10 to OFF and then to ON. 		
	(CUE: CKT BKR is ON)			
8.	VERIFY Engine Control Panel green Power On, light ON	 * At Diesel Engine Control Panel D1A, VERIFY green power light on 		
	(Cue: Green Power Light on)			
9.	DEPRESS Engine Control Panel Failure Reset Push button to CLEAR any local alarms	* At Diesel Engine Control Panel D1A, DEPRESS Failure Reset push button		
l	(Cue: Red Alarm lights OFF)			
(c)10. (T1)=	START Diesel Generator 1A by POSITIONING Engine Control Switch to Start	 * At Diesel Engine Control Panel D1A, POSITION 1A Diesel Engine Control Switch to the START 		
	(Cue: Diesel Generator A Running)	NOTE: Step 13 shall be completed within 3 minutes of the completion of step 10.		
11.	At Diesel Generator Control and Excitation Cabinet: VERIFY output frequency at 60 Hz (Cue: Diesel Generator A frequency is at 60 hertz.)	 * VERIFY frequency at 60 hertz. Use the Governor Lower/Raise Switch to adjust frequency to 60 hertz at Diesel Generator Control and Excitation Cabinet DR- 101. 		
12.	At Diesel Generator Control and Excitation Cabinet:	* VERIFY voltage at 4160 AC	• • • • •	
	VERIFY output voltage at 4160V (Cue: Diesel Generator A voltage is at 4160 volts.)	Volts. Use Voltage RAISE/LOWER SWITCH to adjust voltage to 4160 volts at Diesel Generator Control and Excitation Cabinet DR-101.		

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STEP	PERFORMANCE ITEM	* STANDARD	SAT/ UNSAT
(c) 13. (T2)=	CLOSE Diesel Gen 1-A Bkr 1-509 using control switch on breaker cubicle	* At Bkr 1-509 Cubicle PLACE Breaker Control Switch to CLOSE	
$T2-T1 = \leq 3 min$		* Red light ON, Green light OFF.	
	NOTE: <u>IF</u> Local/Remote switch position is questioned, provide:		
	(Cue: Local/Remote switch positioned to LOCAL in step 13 of E-0-06.)		
	(Cue: Bkr closed, red light on, green light off.)		
14.	VERIFY that Service Water Cooling is Established to Diesel Generator 1A	 VERIFY that SW301A is Valve position indicator indicates open. 	
	· · · · · · · · · · · · · · · · · · ·	OR	
		VERIFY service water piping downstream of SW301A is cool to the touch	
	(Cue: SW-301A valve position indication indicates open. <u>OR</u> piping cool to the touch.)		
15.	REQUEST Control Operator A load equipment as necessary.	 * REQUEST Control Operator A load equipment. 	
	(Cue: Control Operator A will Load equipment.)		

* Indicates required items for satisfactory completion of performance items.

LOG STOP TIME:

When the operator completes the performance portion of the JPM, then read the following:

THAT COMPLETES THIS PORTION OF THE JPM.

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Ask any required follow-up questions and note the questions and answers in the JPM evaluation comments section.

When done with any required follow-up questions, then ask the JPM QUESTIONS.

READ THE JPM QUESTIONS VERBATIM. If the operator requests clarification, then note rephrasing.

When done with the JPM QUESTIONS, then read the following:

THAT COMPLETES THIS JPM.

Make sure your documentation on the next page is complete.

. . . .

YES	NO	N/A
100	1,0	1 1/ / 1

Were all of the critical steps performed correctly?		
<u>IF</u> the JPM was time critical, <u>THEN</u> was the JPM completed in the designated time?		
<u>IF</u> the JPM was NOT time critical, <u>THEN</u> was acceptable progress made in performing the task?		
Was the task standard met?		

IF any of the above questions was answered with a NO response, THEN this JPM must be evaluated as UNSATISFACTORY.

THE TASK STANDARD FOR THIS JPM IS:

Satisfactorily operating 1A D/G locally.

Job Performance Measure was:

SATISFACTORY _____ UNSATISFACTORY _____

EVALUATOR SIGNATURE: _____ DATE: _____

COMMENTS:

WISCONSIN PUBLIC SERVICE CORPORATION	NO.	E-0-06		
KEWAUNEE NUCLEAR POWER PLANT	TITLE	FIRE IN ALTER	NATE FIRE ZONE	-
EMERGENCY OPERATING PROCEDURES	DATE	JAN 25 2001	PAGE 11	of 50
STEP OPERATOR ACTIONS		CONTINGENO	CY ACTIONS	
14 ENERGIZE 4160V <u>AND</u> 480V DEDICATE SHUTDOWN ELECTRICAL SYSTEM (Control Room Supervisor):)			
a. POSITION 1A Diesel Generator Voltage Control Local/Remote Switch to LOCAL				
b. REPLACE following fuses:				
1) Diesel Generator Control ar Excitation Cabinet:	nd			
a) Fuse F–4				
b) Fuse F-5				
<pre>2) 1A Diesel Engine Control Panel:</pre>				
a) Fuse F-4				
b) Fuse F-5				
c. VERIFY Engine Control Panel green Power On light, ON	с.	CHECK light bu bulb is good, breaker (BRA-1	lb. <u>IF</u> light RESET supply 04. ckt 10).	
<u>NOTE</u> : Overspeed Trip is reset by movi it latches.	ng reset	lever counterc	lockwise until	
<u>NOTE</u> : Detectors for Vibration and Hi reset before alarms will clear.	Crankcas	e Pressure must	be manually	
d. DEPRESS Engine Control Panel Failure Reset pushbutton to clear any local alarms				
			·	
CONTIN	UED			

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WISCONSIN PUBLIC SERVICE CORPORATION KEWAUNEE NUCLEAR POWER PLANT EMERGENCY OPERATING PROCEDURES		NO.	NO. E-0-06		
		TITLE FIRE IN ALTERNATE FIRE ZONE			
		DAT	E JAN 25 2001	PAGE 12	of 50
STEP	OPERATOR ACTIONS		CONTINGENC	TY ACTIONS	
14					
<u>CONTINUE</u>	<u>)</u> **********	*****	*****	****	***
	CAUT	<u>10N</u>			
<u>IF</u> coolin will occu	g water is <u>NOT</u> established in 2 r.	2-3 min	nutes after Diesel	start, damage	-
*****	* * * * * * * * * * * * * * * * * * * *	*****	***************	*****	* * *
e.	POSITION 1A Diesel Engine Control switch to START				
		1			
f.	At Diesel Generator Control an Excitation Cabinet:	d			
f.	At Diesel Generator Control an Excitation Cabinet: 1) VERIFY output Frequency - 60 Hz	d	1) ADJUST usin control swi	g Governor tch.	
f.	<pre>At Diesel Generator Control an Excitation Cabinet: 1) VERIFY output Frequency - 60 Hz 2) VERIFY output Voltage - 416</pre>	d OV,	 ADJUST using control swi ADJUST using control swi 	g Governor tch. g Voltage tch.	
f. g.	<pre>At Diesel Generator Control an Excitation Cabinet: 1) VERIFY output Frequency - 60 Hz 2) VERIFY output Voltage - 416 CLOSE Diesel Gen 1A Bkr 1-509 using control switch on breake cubicle</pre>	l d ov	 ADJUST using control swith ADJUST using control swith 	g Governor tch. g Voltage tch.	
f. g. h.	 At Diesel Generator Control an Excitation Cabinet: 1) VERIFY output Frequency - 60 Hz 2) VERIFY output Voltage - 416 CLOSE Diesel Gen 1A Bkr 1-509 using control switch on breake cubicle VERIFY SW-301A/CV-31088, Service Water from Diesel Generator A Heat Exchanger, OPI 	d OV r	 ADJUST using control swith ADJUST using control swith h. Manually, OPEN 	g Governor tch. g Voltage tch. SW-301A	