



Nuclear Management Company, LLC  
Point Beach Nuclear Plant  
6610 Nuclear Road  
Two Rivers, WI 54241

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NRC 2001-053

August 9, 2001

Document Control Desk  
U.S. Nuclear Regulatory Commission  
Mail Station P1-137  
Washington, DC 20555

Ladies/Gentlemen:

DOCKET 50-266  
FILING OF OWNER'S INSERVICE INSPECTION SUMMARY REPORT  
POINT BEACH NUCLEAR PLANT, UNIT 1

Enclosed is the Owner's Inservice Inspection Summary Report. This report is submitted in accordance with ASME Section XI, Subsection IWA-6230. This submittal includes the Inservice Inspection Summary Report for Form NIS-1 and the Repair/Replacement Summary Report for NIS-2.

The information contained in the enclosed report reflects inservice inspection activities conducted during the third examination of the third period of the third ten-year interval at Point Beach Nuclear Plant Unit 1.

Sincerely,

Thomas J. Webb  
Licensing Director

FAF/tyf

Enclosure

cc: NRC Resident Inspector  
NRC NRR Project Manager

NRC Regional Administrator  
PSCW

A047

**UNIT 1 REFUELING 26  
REPAIR/REPLACEMENT SUMMARY REPORT**

**FOR**

**FORM NIS-2**

Written by: Carrie Melnick Date: Aug. 8, 2001

Reviewed by: Gay Trull Date: 8/8/01

Approved by: [Signature] Date: 8/8/01

## Acronyms

ASME	American Society of Mechanical Engineers
CR	Condition Report
MR	Modification Request
MT	Magnetic Particle Examination
NDE	Nondestructive Examination
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
PT	Liquid Penetrant Examination
RRM	Repair/Replacement/Modification
UT	Ultrasonic Examination
VT	Visual Examination
WO	Maintenance Work Order

## **Table of Contents**

- 1.0 INTRODUCTION
- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

## **UNIT 1 REFUELING 26** **REPAIR/REPLACEMENT SUMMARY**

### **1.0 INTRODUCTION**

From December 15, 1999, to May 12, 2001, repairs and replacements were performed on items at PBNP Unit 1. These repairs/replacements were completed in the third examination of the third period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 26 outage (U1R26) that began on April 6, 2001, and ended May 12, 2001.

### **2.0 CODE CASES AND INTERPRETATIONS**

This report and examinations were completed by applying the following:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, that allows for computer generated data report forms to be used as long as size, arrangement and content are identical.
- 2.2 Code Case N-448 (VT-2 and VT-3 personnel qualifications).

### **3.0 ABSTRACT OF REPAIR/REPLACEMENT**

- 3.1 Repairs/replacements performed on Class 1, 2, MC and CC items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).
- 3.2 There were 44 repairs/replacements performed on Class 3 items. A detailed listing of these can be found in Point Beach memorandum NPM 2001-0553.

**RRM: 1996-0004**

WO: 9512275

Components: AC-152N-9-SBH-16, AC-152N-11-SBH-13, AC-152N-12-SBH-33, AC-152N-12-SBH-21, AC-152N-SBH-9, AC-152N-SBH-10, AC-152N-SBH-19, AC-152N-14-SBH-5, AC-152N-14-SBH-6, AC-152N-14-SBH-18

Class: 2

Description: Modify supports in accordance with MR 94-091\*B.

**RRM: 1999-0048**

WO: 9911443

Component: SI-151D-1-S37

Class: 2

Description: Modify support to withstand lateral pipe forces.

**RRM: 1999-0085**

WO: 9919128, 9919180

Component: SI-00853C

Class: 1

Description: Corrected body-to-bonnet leakage by replacing bolting and seal welding.

**RRM: 1999-0086**

WO: 9919128, 9919180

Component: SI-00853C

Class: 1

Description: Corrected body-to-bonnet leakage by replacing bolting and seal welding.

**RRM: 1999-0087**

WO: 9919179

Component: SI-00853C

Class: 1

Description: Replaced body-to-bonnet studs and nuts.

**RRM: 1999-0088**

WO: 9919179

Component: SI-00853C

Class: 1

Description: Replaced body-to-bonnet studs and nuts.

**RRM: 2000-0012**

WO: 9919180

Component: SI-00853C

Class: 1

Description: Corrected body-to-bonnet leakage by replacing bolting and seal welds.

**RRM: 2000-0013**

WO: 9919180

Component: SI-00853C

Class: 1

Description: Corrected body-to-bonnet leakage by replacing bolting and seal welds.

**RRM: 2000-0021**

WO: 9919340

Component: AC-152N-12-SBH-33, AC-152N-16-SBH-2, AC-152N-14-SBH-12

Class: 2

Description: Modify and perform maintenance on small bore piping supports in accordance with MR 94-091\*B.

**RRM: 2000-0027**

WO: 9926706, 9926707

Component: Piping EB-8 and EB-10

Class: 2

Description: Modification of the supports in accordance with MR 96-029.

**RRM: 2000-0036**

WO: 9929843

Component: Support S2, Support S4, Support S8, EB7B-1005G, EB7B-1006G, EB7B-1007G, EB7B-SK2, EB7A-1018X, EB7A-1021G, EB7A-1022G, EB7A-1023G, EB7A-1024G, EB7A-1028G, EB7A-1001X, EB7A-1003X

Class: 2

Description: In accordance with MR 00-006, modify supports/piping to bring the system to Code compliance.

**RRM: 2000-0045**

WO: 9929844

Component: SI-878B-4, SI-878D-6

Class: 1,2

Description: Modified supports to bring the system to Code compliance.

**RRM: 2000-0059**

WO: 9924573, 9934308

Component: CV-01298

Class: 1

Description: Replace valve to accommodate higher RCS pressure.

**RRM: 2001-0001**

WO: 9804191

Component: Z-529

Class: MC

Description: Replace moisture barrier as part of routine preventative maintenance.

**RRM: 2001-0008**

WO: 9926211

Component: HX-225A

Class: 2

Description: Replacement of motor upper oil cooler.

**RRM: 2001-0016**

WO: 9931651

Component: MS-02084

Class: 2

Description: Removal and reinstallation of cage lock (welded to valve body) during valve maintenance.

**RRM: 2001-0028**

WO: 9920430

Component: CC-00736A

Class: 2

Description: Replacement of valve to improve operational performance and comply with Code.

**RRM: 2001-0029**

WO: 9920431

Component: CC-00736B

Class: 2

Description: Replacement of valve to improve operational performance and comply with Code.

**RRM: 2001-0030**

WO: 9929843

Component: Support S2, Support S4, Support S8, EB7B-1005G, EB7B-1006G,  
EB7B-1007G, EB7B-SK2, EB7A-1018X, EB7A-1021G, EB7A-1022G,  
EB7A-1023G, EB7A-1024G, EB7A-1028G, EB7A-1001X, EB7A-1003X

Class: 2

Description: Modify supports/piping to bring the system to Code compliance.

**RRM: 2001-0037**

WO: 9922011

Component: RC-00435

Class: 1

Description: Like-for-like replacement to allow testing per OM-1 requirements.

**RRM: 2001-0039**

WO: 9937179

Component: MS-0228

Class: 2

Description: Valve replaced due to galling of threads.

**RRM: 2001-0040**

WO: 9933922

Component: HX-001B

Class: 1

Description: Remove existing steam generator tube plug and PIP assemblies and replug  
with mechanical plugs.

**RRM: 2001-0041**

WO: 9925686

Component: MS-02016

Class: 2

Description: Replacement of 1-1/8" stud and nut with 1-1/4" step stud and nut.

**RRM: 2001-0042**

WO: 9921926

Component: CC-00736A

Class: 2

Description: Replaced valve due to unacceptable seat leakage.

**RRM: 2001-0043**

WO: 9937199

Component: RH-0700

Class: 1

Description: Repaired leak in capped-off leakoff line at valves.

**RRM: 2001-0044**

WO: 9924978

Component: HS-12

Class: 1

Description: Replacement of shock suppressor parts due to damage sustained during maintenance.

**RRM: 2001-0045**

WO: 9924984

Component: HS-601R-92A2

Class: 1

Description: Replacement of tie rod due to damage sustained during maintenance.

**RRM: 2001-0046**

WO: 9918699

Component: RC-00427

Class: 1

Description: Replaced valve disc.

**RRM: 2001-0047**

WO: 9937434

Component: RC-00434

Class: 1

Description: Like-for-like replacement in order to satisfy sample expansion requirements of ASME OM-1-1981.

**RRM: 2001-0049**

WO: 9937125

Component: Piping CH-151R-2-S86

Class: 1

Description: The support work is being done to allow for corrective maintenance for 1CV-00285.

**RRM: 2001-0050**

WO: 9937259

Component: P-014A

Class: 2

Description: Replaced studs and nuts due to boric acid leakage.

**RRM: 2001-0051**

WO: 9923932

Component: C-3

Class: MC

Description: Fuel transfer tube flange gasket replacement.

**RRM: 2001-0052**

WO: 9924974

Component: HS-3

Class: 2

Description: Replaced shock suppressor control block vent plugs.

**RRM: 2001-0053**

WO: 9922009

Component: R-1

Class: 1

Description: Replacement of male flange due to indications.

**RRM: 2001-0054**

WO: 9937447

Component: CV-00369A

Class: 2

Description: Like-for-like replacement of valve due to leakage.

**RRM: 2001-0057**

WO: 9937639

Component: AF-00101

Class: 2

Description: Replaced 5 studs and 10 nuts due to galling.

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date April 4, 2000  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 2  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9512275, MR 94-091\*B  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Component Cooling Water

5. (a) Applicable Construction Code B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
See Attached.							

7. Description of Work: Modify supports in accordance with MR 94-091.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 1996-0004, CR 97-0887, CR 99-3222

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp: <u>N/A</u>	repair or replacement
Certificate of Authorization No. <u>Docket 50-301</u>	Expiration Date <u>N/A</u>
Signed <u><i>Richard M. Turner</i></u> , ISI Coordinator	Date <u>2/13</u> , 20 <u>01</u>
Owner or Owner's Designee, Title	

CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have inspected the components described in this Owner's Report during the period <u>01/09/96</u> to <u>04/04/00</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
<u><i>John Sault</i></u> Inspector's Signature	Commissions <u>WI-100057</u> National Board, State, Province, and Endorsements
Date: <u>July 13</u> , <del>2000</del> <sup>2001</sup> <u>7/13/01</u>	



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date February 7, 2000  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9911443  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Safety Injection  
AWS D1.1
5. (a) Applicable Construction Code ANSI B31.1 1973 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-151D-1-S37	N/A	N/A	N/A	N/A	Unknown	Replacement	No

7. Description of Work: Modify support to withstand lateral pipe forces.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F
9. Remarks RRM 1999-0048, CR 01-1865  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *Murphy T. Turner*, ISI Coordinator Date 7/6, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 07/28/99 to 02/07/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*[Signature]* Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 12, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date February 9, 2000  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9919128, 9919180, 9919179  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Service Water  
West. Spec 676241

5. (a) Applicable Construction Code ASME B31.1 19 92 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-00853C	Velan	Unknown	N/A	SI-853C	Unknown	Repaired/Replacement	No

7. Description of Work: Corrected body-to-bonnet leakage by replacing bolting and seal welding.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 1999-0085, 1999-0086, 1999-0087, 1999-0088, 2000-0012, 2000-0013, CR 01-0312  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this repair/replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *[Signature]*, ISI Coordinator Date August 7, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 12/04/99 to 02/09/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*[Signature]* Commissions WI-100128  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: Aug 7, 01

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date March 9, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 0  
6610 Nuclear Road, Two Rivers, WI 54241 9919340, MR 94-091\*B  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Radwaste Systems Component Cooling Water  
Bechtel Spec M-78 Rev. 6  
 5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AC-152N-12-SBH-33	N/A	N/A	N/A	N/A	Unknown	Replacement	No
AC-152N-16-SBH-2	N/A	N/A	N/A	N/A	Unknown	Replacement	No
AC-152N-14-SBH-12	N/A	N/A	N/A	N/A	Unknown	Replacement	No

7. Description of Work: Modify and perform maintenance on small bore piping supports.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2000-0021, CR 01-0312  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

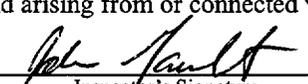
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 8, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/19/00 to 03/09/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: June 8, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date December 15, 2000  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9926706, WO 9926707, MR 96-029  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Auxiliary Feedwater, Main Steam  
Bechtel M-78 Rev. 6

5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
See Attached							

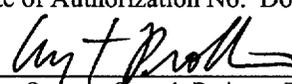
7. Description of Work: Modification of the supports in accordance with MR 96-029.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2000-0027, CR 01-0312  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

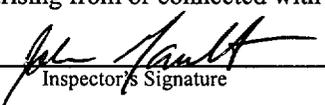
Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 1, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 05/23/00 to 12/15/00, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: July 12, 2001



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 23, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 2
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9929843, MR 00-006  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Reactor Coolant and Main Steam  
Bechtel Spec M-78 Rev. 6
5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Support S2	N/A	N/A	N/A	N/A	Unknown	Replacement	No
Support S4	N/A	N/A	N/A	N/A	Unknown	Replacement	No

7. Description of Work: Modify supports/piping to bring the system to Code compliance.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

See Page 2 of 2

9. Remarks RRM 2000-0036, 2001-0030, CR 01-2475  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date August 7, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 08/14/00 to 05/23/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100128  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: Aug. 7, 2001



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 7, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 0  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9929844, MR 00-060  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Safety Injection  
Bechtel M-78 Rev. 6, AWS D1.1

5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SI-878D-6	N/A	N/A	N/A	N/A	Unknown	Replacement	No
SI-878B-4	N/A	N/A	N/A	N/A	Unknown	Replacement	No

7. Description of Work: Modify supports to bring the system to Code compliance.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2000-0045

Applicable Manufacturer's Data Reports to be attached.

<b>CERTIFICATE OF COMPLIANCE</b>	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp: <u>N/A</u>	repair or replacement
Certificate of Authorization No. <u>Docket 50-301</u>	Expiration Date <u>N/A</u>
Signed <u>[Signature]</u> , ISI Coordinator	Date <u>May 22</u> , 20 <u>01</u>
Owner or Owner's Designee, Title	

<b>CERTIFICATE OF INSERVICE INSPECTION</b>	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have inspected the components described in this Owner's Report during the period <u>09/07/00</u> to <u>05/07/01</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
<u>[Signature]</u> Inspector's Signature	Commissions <u>WI-100057</u> National Board, State, Province, and Endorsements
Date: <u>May 23, 2001</u>	

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 10, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9924573, 9934308, MR 99-070\*B  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Chemical and Volume Control  
West. Spec G676258 and G676272  
 5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

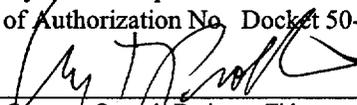
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-01298	Velan	N/A	N/A	CV-1298	Unknown	Replacement	No

7. Description of Work: Replace valve to accommodate higher RCS pressure.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure 2350 psi Test Temp. NOT °F  
IT-235  
 9. Remarks RRM 2000-0059, CR 01-1706, Code Case N-416-1  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

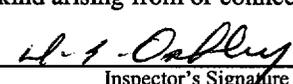
Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date August 1, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 11/06/00 to 05/10/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057 WI 100128  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: Aug 8, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 7, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9804191  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Containment

5. (a) Applicable Construction Code ASME Section III 19 65 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

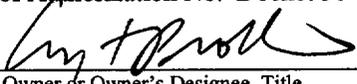
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Z-529	N/A	N/A	N/A	N/A	Unknown	Replacement	No

7. Description of Work: Replace as part of routine preventative maintenance.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0001  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A  
 Signed , ISI Coordinator Date June 11, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 01/08/01 to 05/07/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.  
 By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date: July 02, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 9, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9926211  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Component Cooling Water  
West E-Spec 676433, Rev. 1, West G-Spec 676262  
 5. (a) Applicable Construction Code B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

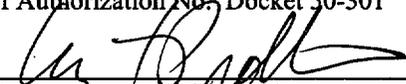
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-225A	Westinghouse	N/A	N/A	None	Unknown	Replacement	No

7. Description of Work: Replacement of motor upper oil cooler.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure NOP psi Test Temp. NOT °F

9. Remarks RRM 2001-0008  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

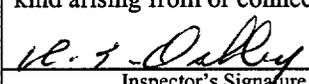
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date 7/30, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 02/02/01 to 05/09/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100128  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: July 30, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 8, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9931651  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Main Steam  
Bechtel Spec M-181  
 5. (a) Applicable Construction Code N/A 19 N/A Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02084	Copes Vulcan	6810-81133-32-1	N/A	MS-2084	Unknown	Repair	No

7. Description of Work: Removal and reinstallation of cage lock (welded to valve body) during valve maintenance

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0016

Applicable Manufacturer's Data Reports to be attached.

<b>CERTIFICATE OF COMPLIANCE</b>	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp: <u>N/A</u>	repair or replacement
Certificate of Authorization No. <u>Docket 50-301</u>	Expiration Date <u>N/A</u>
Signed <u><i>[Signature]</i></u> , ISI Coordinator	Date <u>May 22, 20 01</u>
Owner or Owner's Designee, Title	

<b>CERTIFICATE OF INSERVICE INSPECTION</b>	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have inspected the components described in this Owner's Report during the period <u>03/05/01</u> to <u>05/08/01</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
<u><i>[Signature]</i></u> Inspector's Signature	Commissions <u>WI-100057</u> National Board, State, Province, and Endorsements
Date: <u>May 23, 2001</u>	

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date May 31, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9920430  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Component Cooling Water  
West. Specs 676257, 676262  
 5. (a) Applicable Construction Code ASME VIII 19 Unknown Edition, Unknown Addenda, Unknown Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00736A	Crosby Valve & Gage Co.	N/A	N/A	1CC-736A	Unknown	Replaced	No

7. Description of Work: Replace existing valve to improve operational performance and comply with Code requirements.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure 134 psi Test Temp. 50 °F

9. Remarks RRM 2001-0028

Applicable Manufacturer's Data Reports to be attached.

<b>CERTIFICATE OF COMPLIANCE</b>	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp: <u>N/A</u>	repair or replacement
Certificate of Authorization No. <u>Docket 50-301</u>	Expiration Date <u>N/A</u>
Signed <u><i>Murphy J. Turner</i></u> , ISI Coordinator Date <u>7/13</u> , 20 <u>01</u>	
Owner or Owner's Designee, Title	

<b>CERTIFICATE OF INSERVICE INSPECTION</b>	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have inspected the components described in this Owner's Report during the period <u>03/12/01</u> to <u>05/31/01</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
<u><i>John Smith</i></u> Inspector's Signature	Commissions <u>WI-100057</u> National Board, State, Province, and Endorsements
Date: <u>July 13, 2001</u>	

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date May 31, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9920431  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Component Cooling Water  
West Specs. 676257, 676262  
 5. (a) Applicable Construction Code ASME VIII 19 Unknown Edition, Unknown Addenda, Unknown Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00736B	Rockwell Mfg.	848JY	N/A	CC-736B	Unknown	Replacement	No

7. Description of Work: Replacement of valve to improve operational performance and comply with Code.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure 134 psi Test Temp. 50 °F

9. Remarks RRM 2001-0029

Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *Murphy L. Turner*, ISI Coordinator Date 7/13, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 03/12/01 to 05/31/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*[Signature]* Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 13, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 29, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9922011  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Reactor Coolant

5. (a) Applicable Construction Code ASME Section III 19 65 Edition, 66 Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00435	Crosby Valve & Gage	XX05950175	N/A	RC-435	Unknown	Replacement	No

7. Description of Work: Like-for-like replacement to allow testing per OM-1 requirements.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F  
IT-230  
 9. Remarks RRM 2001-0037

Applicable Manufacturer's Data Reports to be attached.

<b>CERTIFICATE OF COMPLIANCE</b>	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.	
repair or replacement	
Type Code Symbol Stamp: <u>N/A</u>	Expiration Date: <u>N/A</u>
Certificate of Authorization No. <u>Docket 50-301</u>	
Signed <u>Musell E. Turner</u> , ISI Coordinator	Date <u>July 12, 20 01</u>
Owner or Owner's Designee, Title	

<b>CERTIFICATE OF INSERVICE INSPECTION</b>	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have inspected the components described in this Owner's Report during the period <u>04/09/01 to 05/29/01</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
<u>[Signature]</u> Inspector's Signature	Commissions <u>WI-100057</u> National Board, State, Province, and Endorsements
Date: <u>July 13, 2001</u>	

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date June 12, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937179  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Main Steam  
Bechtel Specs M-78 and M-3320  
 5. (a) Applicable Construction Code ASME B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-0228	Velan	W08-2054B-02AA	N/A	MS-228	Unknown	Replacement	No

7. Description of Work: Valve being replaced due to galling of threads.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0039, CR 01-2270, CR 01-0312, Code Case N-416-1  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *Russell S. Turner*, ISI Coordinator Date 7/13, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/12/01 to 06/12/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*[Signature]* Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: 07/13/01

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date April 30, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9933922  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Reactor Coolant  
SG Design Spec. 955381 Rev. 2  
 5. (a) Applicable Construction Code ASME III 1977 Edition, Winter 1978 Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, No Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HX-001B	Westinghouse	16A6079-2	16A6079-2	HX-01B	1983	Replacement	Yes

7. Description of Work: Remove existing steam generator tube plug and PIP assemblies and replug with mechanical plugs.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0040

Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *Greg Prother*, ISI Coordinator Date May 30, 2001  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/10/01 to 04/30/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*John Paul* Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: May 30, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date June 12, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9925686  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Main Steam
5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

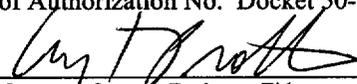
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MS-02016	Copes Vulcan	9420-97357-1-3	N/A	MS-2016	Unknown	Replacement	No

7. Description of Work: Replacement of 1 1/8" stud and nut with 1 1/4" step stud and nut.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F
9. Remarks RRM 2001-0041  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 25, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/17/01 to 06/12/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 31, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9921926  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Component Cooling  
West Spec. G-676257
5. (a) Applicable Construction Code ASME Section VIII 19 65 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CC-00736A	Crosby	JO-25-SPEC B	N/A	CC-736A	Unknown	Replaced	No

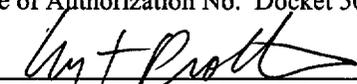
7. Description of Work: Replaced valve due to unacceptable seat leakage.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure NOP psi Test Temp. NOT °F
9. Remarks RRM 2001-0042

Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

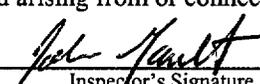
Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date July 2, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/16/01 to 05/31/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 02, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 31, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937199  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Residual Heat Removal (LPSI)
5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1989 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

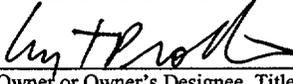
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RH-00700	Darling	S350-W-DD	N/A	RH-700	Unknown	Repaired	No

7. Description of Work: Repaired leak in capped-off leakoff line at valves.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F
9. Remarks RRM 2001-0043  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI.  
repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 27, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/18/01 to 05/31/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 29, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 0  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9924978  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Safety Injection  
West Spec E-676262
5. (a) Applicable Construction Code ASME B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-12	Grinnell Co.	2340-2-A-5	N/A	N/A	Unknown	Replacement	No

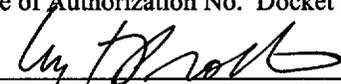
7. Description of Work: Replacement of shock suppressor parts due to damage sustained during maintenance.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F
9. Remarks RRM 2001-0044

Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

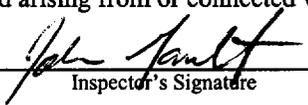
Type Code Symbol Stamp: N/A  
Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 27, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/20/01 to 05/29/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 29, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9924984  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Reactor Coolant  
SPEC PB-110

5. (a) Applicable Construction Code ANSI B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

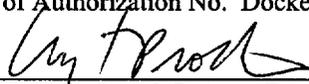
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-601R-92A2	N/A	N/A	N/A	N/A	Unknown	Replacement	No

7. Description of Work: Replacement of tie rod due to damage sustained during maintenance.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0045  
 Applicable Manufacturer's Data Reports to be attached.

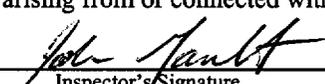
**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A  
 Signed , ISI Coordinator Date June 25, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 03/02/01 to 06/12/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 31, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9918699  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Reactor Coolant  
West Spec. G-676258
5. (a) Applicable Construction Code ASA B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00427	Darling Valve & Mfg.	S350-W-DD	N/A	RC-427	Unknown	Replacement	No

7. Description of Work: Replaced valve disc.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F
9. Remarks RRM 2001-0046  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 25, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/21/01 to 05/31/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date June 12, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937434  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Reactor Coolant

5. (a) Applicable Construction Code ASME Section III 19 65 Edition, 66 Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00434	Crosby Valve and Gage	XX05950175	N/A	RC-434	Unknown	Replacement	No

7. Description of Work: Like-for-like replacement in order to satisfy sample expansion requirements of ASME OM-1-1981.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure NOP psi Test Temp. NOT °F

9. Remarks RRM 2001-0047  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 27, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/22/01 to 06/12/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date June 12, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937125  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Chemical and Volume Control  
Bechtel Spec M-78  
 5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Piping CH-151R-2-S86	N/A	N/A	N/A	N/A	Unknown	Repaired	No

7. Description of Work: The support work is being done to allow for corrective maintenance for 1CV-00285.

8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

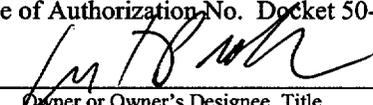
9. Remarks RRM 2001-0049

Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI. repair or replacement

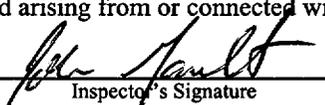
Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 27, 2001  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/24/01 to 06/12/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date May 22, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937259  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Safety Injection  
West Spec G-676262, DG-M02  
 5. (a) Applicable Construction Code ASME B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

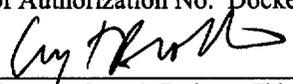
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-014A	Ingersoll Rand	0667-156	N/A	P-14A	Unknown	Replacement	No

7. Description of Work: Replaced studs and nuts due to boric acid leakage.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

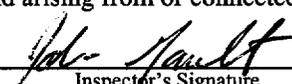
9. Remarks RRM 2001-0050, CR 01-2140  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
 repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A  
 Signed , ISI Coordinator Date June 27, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/24/01 to 05/22/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.  
 By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
 Inspector's Signature National Board, State, Province, and Endorsements  
 Date: July 03, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
As Required by the Provisions of the ASME Code Section XI

1. Owner Wisconsin Electric Power Company Date May 1, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9923932  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Containment  
Westinghouse Spec. E677020  
 5. (a) Applicable Construction Code ASME Section III 19 65 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
C-3	Westinghouse	A4-6W	N/A	N/A	Unknown	Replaced	N/A

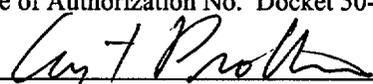
7. Description of Work: Fuel transfer tube flange gasket replacement.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure 60 psi Test Temp.      °F

9. Remarks RRM 2001-0051  
 Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

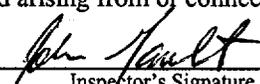
Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date June 28, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/25/01 to 05/01/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 02, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner	Wisconsin Electric Power Company 231 West Michigan, Milwaukee, WI 53201	Date	<u>April 27, 2001</u>
2. Plant	Point Beach Nuclear Plant 6610 Nuclear Road, Two Rivers, WI 54241	Sheet:	<u>1</u> of <u>1</u>
		Unit	<u>1</u>
			<u>WO 9924974</u>
			Repair Organization P.O. No., Job No. Etc.

3. Work Performed By:	Wisconsin Electric Power Co. 6610 Nuclear Road, Two Rivers, WI 54241	Type Code Symbol Stamp	<u>N/A</u>
		Authorization No.	<u>N/A</u>
		Expiration Date	<u>N/A</u>

4. Identification of System: Main Steam  
Spec. 6118-C-27
5. (a) Applicable Construction Code B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, No Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
HS-3	N/A	N/A	N/A	N/A	Unknown	Replaced	No

7. Description of Work: Replaced shock suppressor control block vent plugs.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F
9. Remarks RRM 2001-0052

Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *Jay Prother*, ISI Coordinator Date 4-30, 2001  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 03/12/01 to 04/27/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*John Smith* Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: 6/8/2001, ~~2000-11/6/2001~~

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date August 1, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1
2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9922009  
Repair Organization P.O. No., Job No. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A
4. Identification of System: Reactor Coolant  
WEST Spec 676243
5. (a) Applicable Construction Code ASME III 19 65 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

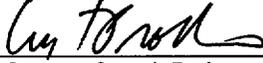
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
R-1	Babcock and Wilcox Co.	N/A	N/A	N/A	Unknown	Replacement	Yes

7. Description of Work: Replacement of male flange due to indicaitons.
8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure >2350 psi Test Temp. 530-535 °F  
IT-230
9. Remarks RRM 2001-0053, CR 01-0312, CR 01-2476  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed , ISI Coordinator Date August 7, 20 01  
 Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/26/01 to 08/01/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI-100128  
 Inspector's Signature National Board, State, Province, and Endorsements

Date: Aug 7, 01

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date June 12, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937447  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Chemical and Volume Control  
West. Specs 676241, 677264, 676262  
 5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1CV-00369A	Henry Vogt	N/A	N/A	CV-369A	Unknown	Replacement	No

7. Description of Work: Like-for-like replacement of valve due to leakage.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0054, Code Case N-416-1  
Applicable Manufacturer's Data Reports to be attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  
repair or replacement  
 Type Code Symbol Stamp: N/A  
 Certificate of Authorization No. Docket 50-301 Expiration Date N/A

Signed *Messell E. Turner*, ISI Coordinator Date July 12, 20 01  
Owner or Owner's Designee, Title

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period 04/27/01 to 06/12/01, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*John Smith* Commissions WI-100057  
Inspector's Signature National Board, State, Province, and Endorsements

Date: July 13, 2001

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required by the Provisions of the ASME Code Section XI**

1. Owner Wisconsin Electric Power Company Date June 12, 2001  
231 West Michigan, Milwaukee, WI 53201 Sheet: 1 of 1  
 2. Plant Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road, Two Rivers, WI 54241 WO 9937639  
 Repair Organization P.O. No., Job No. Etc.

3. Work Performed By: Wisconsin Electric Power Co. Type Code Symbol Stamp N/A  
6610 Nuclear Road, Authorization No. N/A  
Two Rivers, WI 54241 Expiration Date N/A

4. Identification of System: Auxiliary Feedwater  
ASA B16.5, 1961 Edition  
 5. (a) Applicable Construction Code USAS B31.1 19 67 Edition, N/A Addenda, N/A Code Case  
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986 Edition, N/A Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AF-00101	Enertech	10739	N/A	AF-101	Unknown	Replacement	No

7. Description of Work: Replaced 5 studs and 10 nuts due to galling.  
 8. Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure   
 Other  Pressure \_\_\_\_\_ psi Test Temp. \_\_\_\_\_ °F

9. Remarks RRM 2001-0057

Applicable Manufacturer's Data Reports to be attached.

<b>CERTIFICATE OF COMPLIANCE</b>	
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.	
Type Code Symbol Stamp: <u>N/A</u>	repair or replacement
Certificate of Authorization No. <u>Docket 50-301</u>	Expiration Date <u>N/A</u>
Signed <u></u> , ISI Coordinator	Date <u>June 27, 20 01</u>
Owner or Owner's Designee, Title	

<b>CERTIFICATE OF INSERVICE INSPECTION</b>	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have inspected the components described in this Owner's Report during the period <u>05/02/01</u> to <u>06/12/01</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
<u></u> Inspector's Signature	Commissions <u>WI-100057</u>
	National Board, State, Province, and Endorsements
Date: <u>July 03, 2001</u>	

# NIS-1 Inservice Inspection Summary Report

Nuclear Management Company  
700 First Street  
Hudson, Wisconsin 54016

Point Beach Nuclear Plant Unit 1  
6610 Nuclear Road  
Two Rivers, Wisconsin 54241

Commercial Operating Date: December 21, 1970

Report Date: August 3, 2001

Written by: Russell L. Turner Date: 8/3/2001

Reviewed by: Greg Probst Date: 8/6/2001

Approved by: Mark Sheppard Date: 8/6/2001

**FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS**

1. Owner: Wisconsin Electric Power Company  
 231 West Michigan, Milwaukee, Wisconsin 53201  
 Operator: Nuclear Management Company, LLC  
 700 First Street, Hudson, Wisconsin 54016
2. Plant: Point Beach Nuclear Plant  
 6610 Nuclear Road, Two Rivers, Wisconsin 54241
3. Plant Unit: 1
4. Owner Certificate of Authorization: Docket 50-266
5. Commercial Service Date: December 21, 1970
6. National Board Number for Unit: N/A
7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	Babcock and Wilcox	610-0115	U010615	NB0138
Steam Generator A	Westinghouse	166A6079-1	U010616	16A6079-1
Steam Generator B	Westinghouse	166A6079-2	U010617	16A6079-2
Reactor Coolant Pump A	Westinghouse	1-618J-741G01	N/A	N/A
Class 1 piping	Westinghouse and Bechtel	N/A	N/A	N/A
Class 2 piping	Westinghouse and Bechtel	N/A	N/A	N/A

Westinghouse Electric Company  
 4350 Northern Pike  
 Monroeville, PA 15146-2886

Bechtel Group, Inc.  
 2280 Bates Avenue  
 Concord, CA 94520

Babcock and Wilcox  
 Barberton, Ohio, USA

8. Examination Dates: December 15, 1999 to May 12, 2001
9. Inspection Interval from December 1, 1990 to June 30, 2002
10. Applicable Editions of Section XI: 1986 Edition, no Addenda
11. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current Interval.

An inservice examination of selected Class 1 and 2 components of Wisconsin Electric Power Company's (WE) Point Beach Nuclear Plant (PBNP) Unit 1. This plant is operated by the Nuclear Management Company (NMC), LLC. These examinations were performed during the period of

December 15, 1999 to May 12, 2001, which included the Unit 1 Refueling 26 outage (U1R26). This was the third outage of the third period of the third ten-year interval.

The components examined were selected in accordance with the Third Ten-Year Inservice Inspection Program. This Program was prepared in accordance with the requirements of the American Society of Mechanical Engineers (ASME) Section XI, 1986 Edition, approved ASME Code Cases, and applicable relief requests.

The following Code Cases were used in the performance of examinations, tests, and repairs and replacements:

Code Case	Title
N-416-1	Alternative Pressure Test Requirement for Welded Repairs or Installation of Replacement Items by Welding, Section XI, Division 1
N-448	Qualification of VT-2 and VT-3 Visual Examination Personnel, Section XI, Division 1
N-460	Alternate Examination Coverage for Class 1 and Class 2 Welds, Section XI, Division 1
N-481	Alternative Examination Requirements for Cast Austenitic Pump Casings, Section XI, Division 1
N-491	Alternative Rules for Examination of Class 1, 2, 3, and MC Component Supports of Light-Water Cooled Power Plants, Section XI, Division 1
N-498-1	Alternate Rules for 10 Year Hydrostatic Pressure Testing for Class 1 & 2 Systems, Section XI, Division 1
N-522	Pressure Testing of Containment Penetration Piping, Section XI, Division 1
N-524	Alternative Rules for Examination of Longitudinal Welds

Snubber functional testing and visual examinations were conducted in accordance with ASME Section XI and the Snubber Program. WE, NMC and LMT personnel performed the tests. See Attachment 1 for test results.

System Pressure testing was conducted by the plant to ASME Section XI and applicable plant procedures. WE, NMC, and LMT personnel performed the examinations. Minor leakage was noted at mechanical connections, which were corrected using maintenance procedures. See Attachment 2 for details on systems tested.

Manual ultrasonic, visual, magnetic particle, and liquid penetrant non-destructive techniques were used to examine components. WE and NMC personnel, supported by examiners supplied by IHI Southwest Technologies and LMT performed the examinations. PWA personnel performed radiographic examinations. See Attachment 3 for examination results.

Repairs and replacements have been performed on Class 1 and 2 Section XI components since the previous outage. The Class 1 and 2 NIS-2 reports are included with this report. NIS-2 reports are filed at the plant in the permanent record system and are available for review.

All of the required examinations for the third period and third interval are complete except for pressure tests. The remaining pressure tests are scheduled to be completed before the end of the interval, and if required, will be reported on the next submittal. This meets the requirements of Program B of ASME Section XI and applicable relief requests.

## 12. Abstract of Conditions Noted:

### Class 1 Systems

#### Pressurizer

The upper and lower circumferential and vertical welds were ultrasonically examined. No indications were noted.

The Pressurizer skirt was visually examined from approximately 230 to 10 degrees, . No indications were noted.

One nozzle were examined using ultrasonic and radiographic techniques. One other nozzle was examined using ultrasonic examination techniques. Acceptable weld inclusions were found on one nozzle safe-end weld.

#### Steam Generator

The inside radius of four nozzles was examined with ultrasonic techniques. No indications were noted.

One circumferential head to tubesheet weld was examined. No indications were noted.

#### Reactor Coolant Pumps

Reactor Coolant Pump welds, the pump casing exterior, and seal bolting were visually examined. No indications were noted.

#### Reactor Coolant System

Liquid penetrant and ultrasonic techniques were used to perform examinations on the Reactor Coolant system. No indications were noted.

A snubber was visually examined. No indications were noted.

Preservice examinations were performed on the new bolting of one valve. No indications were noted.

#### Auxiliary Coolant

Liquid penetrant and ultrasonic techniques were used to perform examinations on the Auxiliary Coolant system. Geometric indications were noted.

#### Safety Injection

Liquid penetrant, and ultrasonic techniques were used to perform examinations on the Safety Injection system. Geometric indications were noted.

Preservice examinations were performed on the new bolting of one valve. No indications were noted.

Visual examinations were performed on Safety Injection system supports. No indications were noted.

#### Chemical Volume Control System

Visual and liquid penetrant examination techniques were used during examinations of welds and supports. On one support, a wire was used in place of a cotter pin. No other indications were noted.

#### Pressure Tests

Pressure tests were conducted on Class 1 systems. These tests met the requirements for periodic System Function and Inservice testing. ASME Code Case N-498-1 was invoked as an alternative to the System Hydrostatic Testing which is performed once each inspection interval. Several areas of leakage were noted at mechanical joints. These were addressed through plant procedures. No through wall leakage was noted.

A System Leakage test was performed in accordance with applicable Code requirements and procedures during plant startup. Several minor leaks were detected at mechanical connections. These were dispositioned in accordance with plant procedures. No through wall leakage was noted.

### Class 2

#### Steam Generators

Ultrasonic techniques were used to perform examinations on Steam Generator welds and inside radius sections. Two acceptable weld inclusions were found.

#### Main Steam System

Magnetic particle techniques were used to perform examinations on the Main Steam system. No indications were noted.

#### Feedwater System

Magnetic particle and ultrasonic techniques were used to perform examinations on the Feedwater system. No indications were noted.

#### Safety Injection System

Liquid penetrant and ultrasonic examination techniques were used to perform examinations on Safety Injection systems. No indications were noted.

#### Pressure Tests

Pressure tests were conducted on Class 2 systems. These tests met the requirements for periodic System Function and Inservice testing. In addition, ASME Code Case N-498-1 was invoked as an alternative to the System Hydrostatic Testing which is performed once each inspection interval. Several areas of leakage were noted at mechanical joints. These were addressed through plant procedures. No through wall leakage was noted.

13. Abstract of Corrective Measures Recommended and Taken.

On one CVC support, a wire was used in place of a cotter pin. An evaluation of the condition allowed the support to be left as-is, but recommended a cotter pin replace the wire. A Work Order was written and the correct cotter pin was installed.

No other corrective measures were recommended.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable): NRC Docket 50-266 Expiration Date: N/A

Date: 8/3/2001 Signed: Wisconsin Electric Power Co. by Russell L. Turner  
Owner Nuclear Management  
Company

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by Hartford Steam Boiler of Hartford Connecticut, have inspected the components described in this Owner's Report during the period December 15, 1999 to May 12, 2001, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By Signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

 Commissions WI 10057  
Inspector's Signature National Board, State, Province,  
and Endorsements

Date 8/3/2001

# Attachment 1

## Snubber Functional Testing

Equipment Number	System	Description	Manufacturer	Code Class	Results	Date
HS-3	MS	HX-1B Main Steam West	Anker-Holth	2	Pass	4/13/2001
HS-10	MS	HX-1B SG South Side	Anker-Holth	2	Pass	4/16/2001
HS-2501R-43	RC	PZR PORV Header	Grinnell	1	Pass	4/28/2001
HS-601R-80	RC	PZR Safety Relief Line	Grinnell	1	Pass	4/13/2001
HS-601R-92A1	RC	PZR Safety Relief Discharge	Grinnell	1	Pass	4/13/2001
HS-601R-92A2	RC	PZR Safety Relief Discharge	Grinnell	1	Pass	4/13/2001
HS-12	SI	Safety Injection Line	Grinnell	1	Pass	4/13/2001

No reportable indications were noted during functional testing. Visual VT-3 examinations were performed before the snubbers were removed for testing. Indications were noted and evaluated as acceptable. Visual VT-3 examinations were performed on each snubber after they were reinstalled to re-establish the preservice examination.

These examination reports can be found in the U1R26 Inservice Inspection Final Report.

# Attachment 2

## Class 1 and 2 Pressure Test Results

Callup ID	Work Order	System	Procedure	Operations Procedure	Completed	Remarks
SI-1PT-3	9911988	SI	1-PT-SI-3	CL-7A	2/1/2000	SAT
CV-1PT-2	9920363	CVC	1-PT-CV-2	CL-5A 1-SOP-CV-003	5/15/2000	SAT
SF-0PT-1	9911989	SF	0-PT-SF-1	OP-8A	5/22/2000	SAT
SI-1PT-7	9928572	SI	1-PT-SI-7	CL-7A	1/10/2001	SAT
MS-1PT-1	9934623	MS	1-PT-MS-1	N/A	2/16/2001	SAT
SI-1PT-1	9931225	SI	1-PT-SI-1	IT-540C	4/6/2001	SAT
MS-1PT-2	9931227	MS	1-PT-MS-2	OP-3B OP-3C	4/7/2001	SAT
RH-1PT-2	9931229	RHR	N/A	IT 531	4/20/2001	SAT
CV-1PT-1	9931228	CVCS	1-PT-CV-1	IT 230	5/8/2001	SAT
SI-1PT-6	9931226	SI	1-PT-SI-6	IT 230	5/8/2001	SAT
SI-1PT-8	9931356	SI	1-PT-SI-8	IT 230	5/8/2001	SAT
OT	9923859	RCS	SEM 7.11.5	IT 230	5/8/2001	SAT

# Attachment 3

## Class 1 and 2 Examination Results

Database guide page 00 and database pages 1 through 15

POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O G T R E H E O E C M R			** NOTES **
<u>Pressurizer T-1 / Dwg. No. ISI-PRI-1104</u>								
006100	PZR-RELNOZ-IRS Inside Radius Section CSCCL 0.53	B-D B3.120	C UT 58	171-9931092-002	X	-	-	Cal Block: 39-PTB Work Order 9931092
4/24/2001 - UT complete. No recordable indications. Limited examination due to permanenlty installed insulation support ring.								
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006200	PZR-RELNOZ-SE Nozzle to Safe-End CSCCL to SS 0.53	B-F B5.40	C PT UT RT	451-9931092-002 109-9931092-001 RT-9931092-001	X	-	-	Cal Block: 37-PTB Work Order 9931092
4/23/2001 - PT complete. No recordable indications. 4/29/2001 - RT complete. Acceptable porosity, elongated/slag inclusions, and tungstun inclusions. 5/1/2001 - Profile and thickness measurements taken on weld.								
-----								
006700	PZR-SPRAYNOZ-IRS Inside Radius Section CSCCL 0.53	B-D B3.120	C UT 58	171-9931092-001	X	-	-	Cal Block: 39-PTB Work Order 9931092
4/24/2001 - UT complete. No recordable indications. Limited examination due to permanenlty installed insulation support ring.								
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<u>Pressurizer T-1 / Dwg. No. ISI-PRI-1105</u>								
007200	PZR-Cweld-1 Upper Head to Upper CSCCL to CSCCL 5	B-B B2.11	C UT 0L UT 0 UT 45 UT 60	163-9931092-004	X	-	-	Cal Block: 38-PTB Work Order 9931092
4/23/2001 - UT complete. No recordable indications. Limited examination due to insulation support ring and nozzles. Examined entire weld.								
-----								
007400	PZR-Cweld-3 Lower Shell to Lower CSCCL to CSCCL 5	B-B B2.11	C UT 0L UT 0 UT 45 UT 60	163-9931092-001	X	-	-	Cal Block: 38-PTB Work Order 9931092
4/25/2001 - UT complete. No recordable indications. Limited examination due to welded pads and small nozzle. Examined from 240 to 360 degrees.								
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POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 1 FACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			** NOTES **	
			EXAM METHOD							
007500	PZR-Vweld-1	B-B B2.12	C UT 0L		163-9931092-005	X	-	-	Cal Block: 38-PTB	
	Upper Shell Vertical		UT 0		163-9931092-002	X	-	-	Work Order 9931092	
	CSCL to CSCL		UT 45		163-9931092-007	X	-	-		
			UT 60			X	-	-		
4/23/2001 - UT complete. No recordable indications. Examined one foot of weld from the intersecting circumferential weld.										
007600	PZR-Vweld-2	B-B B2.12	C UT 0L		163-9931092-006	X	-	-	Cal Block: 38-PTB	
	Lower Shell Vertical		UT 0		163-9931092-003	X	-	-	Work Order	
	CSCL to CSCL		UT 45			X	-	-		
			UT 60			X	-	-		
4/25/2001- UT complete. No recordable indications. Examined one foot of weld from the intersecting circumferential weld.										
007700	PZR-SKIRT	F-A F1.40	C VT-3		754-9931092-001	X	-	-	Cal Block:	
	Component Support								Work Order 9931092	
4/25/2001 - VT-3 complete. No recordable indications. Examined from approximately 230 to 10 degrees. No examination on the inside of the skirt due to inaccessibility caused by heater penetrations, cables, and cable trays.										
<u>Steam Generator Lower Head / Dwg. No. ISI-PRI-1106</u>										
009000	SG-A-LH-1	B-B B2.40	C UT 0L		163-9931093-001	X	-	-	Cal Block: 40-PTB	
	Lower Head to		UT 0			X	-	-	Work Order 9931093	
	CSCL to CSCL		UT 45			X	-	-		
			UT 60			X	-	-		
			BM SPRD 45	106-9931093-041			-	-		-
			BM SPRD 60				-	-		-
4/28/2001 - UT complete. No recordable indications. Limited examination due to nut plates, nozzle thermocouples, and axis pads. Examined entire weld.										
009100	SG-A-INLET NOZZLE-IRS	B-D B3.140	C UT 32L		171-9931093-000	X	-	-	Cal Block: 39-PTB	
	Inside Radius Section								Work Order 9931093	
CSCL										
4/16/2001 - UT complete. No recordable indications.										

POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O R E C M	G E O M	T H E R	** NOTES **
			EXAM METHOD						
009200	SG-A-OUTLET NOZZLE-IRS Inside Radius Section CSCL	B-D B3.140	C UT 32L		171-9931093-001	X	-	-	Cal Block: 39-PTB Work Order 9931093
4/16/2001 - UT complete. No recordable indications.									
009600	SG-B-INLET NOZZLE-IRS Inside Radius Section CSCL	B-D B3.140	C UT 32L		171-9931094-001	X	-	-	Cal Block: 39-PTB Work Order 9931094
4/16/2001 - UT complete. No recordable indications.									
009700	SG-B-OUTLET NOZZLE-IRS Inside Radius Section CSCL	B-D B3.140	C UT 32L		171-9931094-000	X	-	-	Cal Block: 39-PTB Work Order 9931094
4/16/2001 - UT complete. No recordable indications.									
<u>Reactor Coolant Pump Casing Welds / Dwg. No. ISI-PRI-1109</u>									
015000	RCP-A-WELD-A Pump Casing Weld CSS to CSS	B-L-1 B12.10	C VT-1		750-9931095-001	X	-	-	Cal Block: Work Order 9931095
4/19/2001 - VT-1 complete. No recordable indications.									
015100	RCP-A-WELD-B Pump Casing Weld CSS to CSS	B-L-1 B12.10	C VT-1		750-9931095-001	X	-	-	Cal Block: Work Order 9931095
4/19/2001 - VT-1 complete. No recordable indications.									
015200	RCP-A-WELD-C Pump Casing Weld CSS to CSS	B-L-1 B12.10	C VT-1		750-9931095-001	X	-	-	Cal Block: Work Order 9931095
4/19/2001 - VT-1 complete. No recordable indications.									

POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 FACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O R E C M	O G R E E M R	T H E R E R	** NOTES **
			EXAM METHOD						
015300	RCP-A-CASE-EXT Pump Casing Exterior CSS	B-P B15.60	C	VT-2	SEM 7.11.5	X	-	-	Cal Block: Work Order 9923859
5/8/2001 - VT-2 completed. Examination performed during the conduct of IT 230.									
016300	RCP-B-CASE-EXT Pump Casing Exterior CSS	B-P B15.60	C	VT-2	SEM 7.11.5	X	-	-	Cal Block: Work Order 9923859
5/8/2001 - VT-2 completed. Examination performed during the conduct of IT 230.									
<u>Reactor Coolant Pump Flange and Bolting / Dwg. No. ISI-PRI-1110</u>									
017300	RCP A SEAL BOLTS 18 Seal Bolts	B-G-2 B7.60	C	VT-1	750-9921997-001	X	-	-	Cal Block: Work Order 9921997
4/19/2001 - VT-1 complete. No recordable indications. 18 bolts examined.									
<u>Main Reactor Coolant Loop A / Dwg. No. ISI-PRI-1120</u>									
023000	RC-36-MRCL-AII-01 Outlet Nozzle to Elbow CSCL to SS 3	B-F B5.130	C	PT UT 45	451-9931093-000 161-9931093-000	X	-	-	Cal Block: 24-PTB Work Order 9931093
4/16/2001 - PT complete. No recordable indications. 4/17/2001 - UT 45 complete. Inside surface geometry. Lamination examination performed on 10/11/1979 during U1R7. Limited examination due to nozzle and elbow configurations.									
025200	RC-32-MRCL-AIII-CH-BC 3" Branch Connection SS to SS 3	B-J B9.32	C	PT	451-9931096-001	X	-	-	Cal Block: 10-PTB Work Order 9931096
4/20/2001 - PT complete. No recordable indications.									
<u>Main Reactor Coolant Loop B / Dwg. No. ISI-PRI-1121</u>									
029680	RC-36-MRCL-BII-06LUI Inside Upstream SS to SS 3	B-J B9.12	C	PT UT 0L UT 45	451-9931097-000 109-9931097-001 167-9931097-000	X	-	-	Cal Block: 24-PTB Work Order 9931097
4/18/2001 - PT and UT complete. No recordable indications. 4/20/2001 - UT 0L complete. No recordable indications.									

POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 FACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O R E C O R D E D			** NOTES **
			EXAM METHOD			C	M	R	
029690	RC-36-MRCL-BII-06LUO Outside Upstream SS to SS	B-J B9.12	C PT		451-9931097-001	X	-	-	Cal Block: 24-PTB
			UT 0L		109-9931097-002	X	-	-	
			UT 45		167-9931097-001	X	-	-	Work Order 9931097
3									
4/17/2001 - PT and UT complete. No recordable indications. 4/20/2001 - UT 0L complete. No recordable indications.									
-----									
029700	RC-36-MRCL-BII-06 Elbow to Pump SS to SS	B-J B9.11	C PT		451-9931097-002	X	-	-	Cal Block: 24-PTB
			UT 0L		109-9931097-000	X	-	-	
			UT 45RL		167-9931097-002	X	-	-	Work Order 9931097
3									
4/17/2001 - PT and UT complete. No recordable indications. No UT examination on the pump side due to its configuration.									
-----									
<u>RHR Suction off Loop A / Dwg. No. ISI-PRI-1122</u>									
032300	RC-10-AC-1001-03 Pipe to Elbow SS to SS	B-J B9.11	C PT		451-9931098-001	X	-	-	Cal Block: 51-PTB
			UT 0L		109-9931098-001	X	-	-	
			UT 45		173-9931098-001	X	-	-	Work Order 9931098
1									
4/18/2001 - PT and UT complete. No recordable indications.									
-----									
<u>Accumulator B to Loop B / Dwg. No. ISI-PRI-1123</u>									
039400	AC-10-SI-1001-19 Pipe to Valve SI-867B SS to CSS	B-J B9.11	C PT		451-9931097-003	X	-	-	Cal Block: 51-PTB
			UT 0L		109-9931097-003	X	-	-	
			UT 45		173-9931097-002	X	-	-	Work Order 9931097
			UT 60			X	-	-	
1									
4/21/2001 - PT and UT complete. Root geometry. Examined for ISI and IN 97-19 credit.									
-----									
039800	RC-10-SI-1001-21 Elbow to Pipe SS to SS	B-J B9.11	C PT		451-9931097-004	X	-	-	Cal Block: 51-PTB
			UT 0L		109-9931097-004	X	-	-	
			UT 45		173-9931097-001	X	-	-	Work Order 9931097
			UT 60L			X	-	-	
1									
4/21/2001 - PT and UT complete. No recordable indications. Limited examination due to welded support.									
-----									
<u>Accumulator A to Loop A / Dwg. No. ISI-PRI-1125</u>									
044600	SIS-10-SI-1003-19 Elbow to Valve SI-867A SS to CSS	B-J B9.11	A UT 0L		109-9931096-000	X	-	-	Cal Block: 51-PTB
			UT 45		173-9931096-001	X	-	-	
									Work Order 9931096
1									
4/19/2001 - UT complete. No recordable indications. This examination was performed to satisfy the requirements of IN 97-19.									
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POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O R E C O R D E D			** NOTES **
			EXAM METHOD			C	M	R	
044900	RC-10-SI-1003-20	B-J	C PT		451-9931096-010	X	-	-	Cal Block: 51-PTB
	Valve SI-867A to Elbow	B9.11	UT 0L		109-9931096-001	X	-	-	Work Order 9931096
	CSS to SS		UT 45		173-9931096-003	X	-	-	
	1		UT 60L			X	-	-	
4/19/2001 - PT and UT complete. No recordable indications. No examination from the valve side due to its configuration.									
045000	RC-10-SI-1003-21	B-J	C PT		451-9931096-011	X	-	-	Cal Block: 51-PTB
	Elbow to Branch	B9.11	UT 0L		109-9931096-002	X	-	-	Work Order 9931096
	SS to SS		UT 45		173-9931096-002	X	-	-	
	1		UT 60L			X	-	-	
4/18/2001 - PT complete. No recordable indications. 4/19/2001 - UT complete. No UT examination from the branch connection side due to its configuration.									
<u>Reactor Vessel Injection and Core Deluge to RPV / Dwg. No. ISI-PRI-1127</u>									
051900	SI-2501R-5-HS-12	F-A	A VT-3		754-9924978-004	-	-	X	Cal Block:
	Snubber	F1.10S	VT-3		754-9924978-003	-	-	X	Work Order
4/12/2001 - VT-3 complete on as-found condition. Cold position did not comply with procedure 1-PT-SS-1.									
4/28/2001 - VT-3 complete on as-left condition.. Cold position still did not comply with 1-PT-SS-1.									
Accepted per engineering evaluation. Examined as HS-12.									
053100	AC-06-SI-1001-19	B-J	C PT		451-9931099-000	X	-	-	Cal Block: 4-PTB
	Pipe to Elbow	B9.11	UT 0L		109-9931099-000	X	-	-	Work Order 9931099
	SS to SS		UT 45		173-9931099-000	-	X	-	
	0.562		UT 60			-	X	-	
4/11/2001 - PT and UT complete. Inside surface (outerbore region) and root geometry.									
053300	AC-06-SI-1001-21	B-J	C PT		451-9931099-001	X	-	-	Cal Block: 4-PTB
	Pipe to Valve SI-853D	B9.11	UT 0L		109-9931099-001	X	-	-	Work Order 9931099
	SS to CSS		UT 45		173-9931099-001	-	X	-	
	0.562		UT 60			-	X	-	
			UT 60L			-	X	-	
4/11/2001 - PT and UT complete. Inside surface and root geometry. No examination on the valve side due to its configuration.									
053900	RC-06-SI-1001-23	B-J	C PT		451-9931099-002	X	-	-	Cal Block: 4-PTB
	Pipe to Elbow	B9.11	UT 0L		109-9931099-002	X	-	-	Work Order 9931099
	SS to SS		UT 45		173-9931099-002	-	X	-	
	0.562		UT 60			-	X	-	
			UT 60L			-	X	-	
4/12/2001 - PT and UT complete. Inside surface and root geometry. Limited examination due to lugs.									

POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O G T O G T R E H E O E C M R			** NOTES **
					C	M	R	
<u>Core Deluge to RPV / Dwg. No. ISI-PRI-1129</u>								
059700	SIS-06-SI-1002-07-BC 2" Branch Connection SS to SS 0.562	B-J B9.32	C PT	451-9931100-000	X	-	-	Cal Block: Work Order
4/11/2001 - PT complete. No recordable indications.								
059800	SI-2501R-4-HS-13 Snubber	F-A F1.10S	C VT-3	754-9931100-001	X	-	-	Cal Block: Work Order 9931100
4/10/2001 - VT-3 complete. No recordable indications. Examined as HS-13.								
060100	SIS-06-SI-1002-09 Elbow to Valve SI-853C SS to CSS 0.562	B-J B9.11	A UT 0L UT 45 UT 60 UT 60L	109-9931100-000 173-9931100-000	X	-	-	Cal Block: 4-PTB Work Order 9931100
4/11/2001 - UT complete. Inside surface geometry. This examination was performed to satisfy IN 97-19 commitments. No surface examination was performed.								
060200	Valve SI-853C Valve Internal Surface CSS	B-M-2 B12.50	C VT-3	00U1-754P003	X	-	-	Cal Block: Work Order N/A
2/25/2000 - VT-3 complete on internal surfaces. No recordable indications Limited examination to areas accessible with disc in place.								
060300	Valve SI-853C-BLT 6" Check Valve Bolting L	B-G-2 B7.70	B VT-1	00U1-754P002	X	-	-	Cal Block: Work Order 9919180
2/28/2000 - Baseline VT-1 complete. No recordable indications on 12 studs and nuts.								
<u>RHR and Core Deluge to RPV / Dwg. No. ISI-PRI-1130</u>								
065100	SIS-02-SI-1003-33 Pipe to Branch SS to SS 0.344	B-J B9.40	C PT	451-9931100-001	X	-	-	Cal Block: Work Order
4/11/2001 - PT complete. No recordable indications.								

POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O T O G T R E H E O E C M R			** NOTES **
<u>Pressurizer Safety / Dwg. No. ISI-PRI-1131</u>								
066900	RC-04-PR-1001-09-FB Flange Bolting SS to SS	B-G-2 B7.50	A VT-1	750-9922011-001	X	-	-	Cal Block: Work Order 9922011
4/14/2001 - VT-1 complete. No recordable indications. Valve was replaced and bolting was reused.								
068900	RC-04-PR-1002-09-FB Flange Bolting SS to SS	B-G-2 B7.50	A VT-1	750-9937434-001	X	-	-	Cal Block: Work Order 9937434
4/28/2001 - VT-1 complete on eight studs and eight nuts. No recordable indications. Valve was replaced and bolting was reused.								
<u>Pressurizer Spray from Loop A / Dwg. No. ISI-PRI-1133</u>								
074100	RC-03-PS-1001-06 Pipe to Elbow SS to SS 0.438	B-J B9.21	C PT	451-9931096-003	X	-	-	Cal Block: Work Order 9931096
4/19/2001 - PT complete. No recordable indications.								
<u>Pressurizer Spray from Loop B / Dwg. No. ISI-PRI-1134</u>								
084700	RC-03-PS-1002-20 Elbow to Pipe SS to SS 0.438	B-J B9.21	C PT	451-0931092-001	X	-	-	Cal Block: Work Order 9931092
4/23/2001 - PT complete. No recordable indications.								
<u>Pressurizer Power Operated Relief Valve Discharge / Dwg. No. ISI-PRI-1135</u>								
088300	RC-2501R-2-HS43 Snubber	F-A F1.10S	C VT-3 VT-3 IDR	754-9924979-001 754-9924979-001 01U1-7P003	-	-	X X -	Cal Block: Work Order 9924979
4/12/2001 - VT-3 complete on as-found condition. Undersize weld found on rear bracket. Accepted as-is by engineering evaluation. 5/2/2001 - VT-3 complete on as-left condition. No additional indications noted. Examined as HS-2501R-43.								

POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O T O G T R E H E O E C M R			** NOTES **
091000	RC-02-BP-1001-01 Branch Connection to SS to SS 0.344	B-J B9.40	C PT	451-9931096-004	X	-	-	Cal Block: Work Order 9931096
4/19/2001 - PT complete. No recordable indications.								
091200	RC-02-BP-1001-B Elbow to Pipe SS to SS 0.344	B-J B9.40	C PT	451-9931096-005	X	-	-	Cal Block: Work Order 9931096
4/19/2001 - PT complete. No recordable indications.								
091300	RC-02-BP-1001-C Pipe to Elbow SS to SS 0.344	B-J B9.40	C PT	451-9931096-006	X	-	-	Cal Block: Work Order 9931096
4/19/2001 - PT complete. No recordable indications.								
092900	RC-02-BP-1001-17 Pipe to Elbow SS to SS 0.344	B-J B9.40	C PT	451-9931096-007	X	-	-	Cal Block: Work Order 9931096
4/19/2001 - PT complete. No recordable indications.								
<u>Loop B RTD Bypass / Dwg. No. ISI-PRI-1137</u>								
101400	RC-02-BP-1003-16B Elbow to Pipe SS to SS 0.344	B-J B9.40	C PT	451-9931097-005	X	-	-	Cal Block: Work Order 9931097
4/26/2001 - PT complete. No recordable indications.								
<u>Charging Line to/from Regenerative Heat Exchanger / Dwg. No. ISI-PRI-1138</u>								
109300	CVC-03-CH-1001-02M Pipe to Pipe CSS to SS 0.438	B-J B9.21	B PT RRM	451-9924573-001 2000-0059	X	-	-	Cal Block: Work Order 9924573
4/20/2001 - Baseline PT complete. No recordable indications.								

POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O G T R E H E O E C M R			** NOTES **
109400	CVC-03-CH-1001-02R1 Valve CV-1298 to Pipe CSS to SS 0.438	B-J B9.21	B PT RRM	451-0000000-001 2000-0059	X	-	-	Cal Block: Work Order 9924573
3/28/2001 - Baseline PT complete. No recordable indications.								
109500	CH-2501R-4-CH1 Spring Hanger	F-A F1.10C	C VT-3 IDR CR	754-9931099-001 01U1-7P001 2001-	-	-	X	Cal Block: Work Order 9931099
4/24/2001- VT-3 complete. Soft wire used in place of a cotter pin at the spring can to wall attachment. Acceptable as-is by engineering evaluation. Work order written to replace the wire with a cotter pin. Examined as CH-01.								
109700	CVC-03-CH-1001-04 Elbow to Pipe SS to SS 0.438	B-J B9.21	C PT	451-9931099-005	X	-	-	Cal Block: Work Order 9931099
4/13/2001 - PT complete. No recordable indications.								
<u>Letdown / Dwg. No. ISI-PRI-1141</u>								
122300	CVC-02-LD-1002-11 Pipe to Tee SS to SS 0.344	B-J B9.40	C PT	451-9931101-001	X	-	-	Cal Block: Work Order 9931101
4/24/2001 - PT complete. No recordable indications.								
<u>Letdown from Loop B Cold Leg / Dwg. No. ISI-PRI-1146</u>								
147600	RC-02-LD-1001-15R1 Elbow to Pipe SS to SS 0.344	B-J B9.40	C PT	451-9931097-006	X	-	-	Cal Block: Work Order 9931097
4/26/2001 - PT complete. No recordable indications.								
<u>Letdown from Loop B Cold Leg / Dwg. No. ISI-PRI-1147</u>								
151600	CVC-02-LD-1001-32B Tee to Insert SS to SS 0.344	B-J B9.40	C PT	451-9931097-007	X	-	-	Cal Block: Work Order 9931097
4/26/2001 - PT complete. No recordable indications.								

POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 1 FACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS EXAM METHOD	PROC/DATA SHEET	N O G T R E H E O E C M R			** NOTES **
<u>Loop A Drain / Dwg. No. ISI-PRI-1148</u>								
154700	RC-02-DR-1002-03B Coupling to Pipe SS to SS 0.344	B-J B9.40	C PT	451-9931096-008	X	-	-	Cal Block: Work Order 9931096
4/16/2001 - PT complete. No recordable indications.								
<u>Safety Injection to Loop B Cold Leg / Dwg. No. ISI-PRI-1149</u>								
160550	1-SI-878B-4 Rigid Support	F-A F1.10A	B VT-3	754-9929844-001	X	-	-	Cal Block: Work Order 9929844
4/22/2001 - Baseline VT-3 complete. No recordable indications.								
161100	46-16-PS Spring Hanger  0.344	F-A F1.10C	C VT-3	754-9931097	X	-	-	Cal Block: Work Order 9931097
4/23/2001 - VT-3 complete. No recordable indications.								
162100	SIS-02-SI-1002-27 Pipe to Elbow SS to SS 0.344	B-J B9.40	C PT	451-9931097-008	X	-	-	Cal Block: Work Order 9931097
4/21/2001 - PT complete. No recordable indications.								
162200	SIS-02-SI-1002-32 Elbow to Pipe SS to SS 0.344	B-J B9.40	C PT	451-9931097-009	X	-	-	Cal Block: Work Order 9931097
4/21/2001 - PT complete. No recordagble indications.								
<u>High Head Safety Injection to Loop A / Dwg. No. ISI-PRI-1150</u>								
166200	SIS-02-SI-1004-18A Pipe to Elbow SS to SS 0.344	B-J B9.40	C PT	451-9931096-009	X	-	-	Cal Block: Work Order 9931096
4/20/2001 - PT complete. No recordable indications.								

POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 1 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O R E C	G E O M	T H E R	** NOTES **
			EXAM METHOD						
166800	24-20-PS Rigid Support	F-A F1.10B	R	VT-3	NDE-754				Cal Block: Work Order 9929844

4/23/2001 - support removed from service.

POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 2 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O G T R E H E O E C M R			** NOTES **	
			EXAM METHOD							
<u>Steam Generator's HX-1A and HX-1B / Dwg. No. ISI-PRI-1201</u>										
203900	SG-B-4	C-A	C	UT 0L	163-9931103-001	X	-	-	Cal Block: 41-PTB	
	Transition Cone to	C1.10		UT 0		X	-	-		
	CS to CS			UT 45		-	-	X	Work Order 9931103	
				UT 60		-	-	X		
				BM SPRD 45	106-9931102-001	-	-	-		
				BM SPRD 60	106-9931102-001	-	-	-		
4/27/2001 - UT complete. Two acceptable weld inclusions found.										
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204800	SG-B-7	C-B	C	MT	350-9931102-001	X	-	-	Cal Block: 41-PTB	
	Shell to Main Steam	C2.21		UT 0L	109-9931102-001	X	-	-		
	CS to CS			UT 0	163-9931102-001	X	-	-	Work Order 9931102	
				UT 45		X	-	-		
				UT 60		X	-	-		
				BM SPRD 45	106-9931102-001	-	-	-		
				BM SPRD 60		-	-	-		
4/26/2001 - MT and UT complete. No recordable indications. No examination on the nozzle side due to its configuration.										
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204900	SG-B-7-IRS	C-B	C	UT 21L	171-9931102-001	X	-	-	Cal Block: 42-PTB	
	Main Steam Nozzle	C2.22							Work Order 9931102	
	CS									
4/26/2001 - UT complete. No recordable indications.										
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205200	HS-10	F-A	C	VT-3	754-9924978-001	X	-	-	Cal Block:	
	Snubber	F1.20S		VT-3	754-9924978-002	X	-	-	Work Order 9924978	
4/9/2001 - VT-3 complete. No recordable indications.										
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<u>Loop A Main Steam Outside Containment / Dwg. No. ISI-PRI-1242</u>										
304100	MS-06-MSR-1001-02	C-F-2	C	MT	350-9931104-000	X	-	-	Cal Block:	
	Pipe to Valve MS-227	C5.51A							Work Order 9931104	
	CS to CS									
	0.28									
4/18/2001 - MT complete. No recordable indications.										
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POINT BEACH NUCLEAR PLANT - UNIT 1  
INSERVICE INSPECTION RESULTS SUMMARY  
INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
CLASS 2 PACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O G T O G T R E H E O E C M R			** NOTES **	
			EXAM METHOD							
318000	FW-16-FW-1001-16	C-F-2	C MT		350-9931105-001	X	-	-	Cal Block: 34-PTB	
	Elbow to Pipe	C5.51	UT 0L		109-9931105-001	X	-	-	Work Order 9931105	
	CS to CS		UT 45		172-9931105-001	X	-	-	Work Order 9931105	
	0.843									
4/26/2001 - MT and UT complete. No recordable indications.										
<u>Feedwater Loop B Inside Containment / Dwg. No. ISI-PRI-1246</u>										
323300	FW-16-FW-1002-13	C-F-2	C MT		350-9931106-001	X	-	-	Cal Block: 34-PTB	
	Pipe to Elbow	C5.51	PT		451-9931106-001	X	-	-	Work Order 9931106	
	CS to CS		UT 0L		109-9931106-001	X	-	-	Work Order 9931106	
	0.843		UT 45		172-9931106-001	X	-	-		
4/24/2001 - MT and UT complete. No recordable indications. 4/26/2001 - PT complete. No recordable indications.										
<u>SI Pump B Discharge to Loop B and RPV / Dwg. No. ISI-PRI-1249</u>										
337500	SIS-02-SI-1006-16	C-F-1	C PT		451-9931107-000	X	-	-	Cal Block:	
	Pipe to Elbow	C5.30							Work Order 9931107	
	SS to SS									
	0.344									
4/11/2001 - PT complete. No recordable indications.										
<u>Safety Injection Pump P-15B Discharge / Dwg. No. ISI-PRI-1253</u>										
355400	SIS-04-SI-1006-40	C-F-1	C PT		451-9931100-002	X	-	-	Cal Block: 27-PTB	
	Pipe to Elbow	C5.21	UT 0L		109-9931100-001	X	-	-	Work Order 9931100	
	SS to SS		UT 45		173-9931100-001	X	-	-	Work Order 9931100	
	0.337		UT 70			-	X	-		
4/10/2001 - PT and UT complete. Root geometry.										
<u>Loop B Main Steam Inside Containment / Dwg. No. ISI-PRI-1262</u>										
392400	HS-3	F-A	A VT-3		754-9924974-001	-	-	X	Cal Block:	
	Snubber	F1.20S	VT-3		754-9924974-002	-	-	X	Work Order 9924974	
4/9/2001 - VT-3 complete on as-found condition. Cold position did not comply with procedure 1-PT-SS-1.										
4/27/2001 - VT-3 complete on as-left condition.. Cold position still did not comply with 1-PT-SS-1.										
Accepted per engineering evaluation.										

POINT BEACH NUCLEAR PLANT - UNIT 1  
 INSERVICE INSPECTION RESULTS SUMMARY  
 INTERVAL 3, PERIOD 3, OUTAGE 3 (U1R26)  
 CLASS 2 FACLEBSR COMPONENTS

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATEGORY ITEM NO	STATUS		PROC/DATA SHEET	N O G T R E E H C M R			** NOTES **
			EXAM METHOD						
393000	MSH-02-IWA Welded Attachment CS	C-C C3.20	C	MT	350-9931104-001	X	-	-	Cal Block: Work Order 9931104

4/26/2001 - MT complete. No recordable indications.