

April 5, 1990

Docket No. 50-395

Mr. O. S. Bradham
Vice President, Nuclear Operations
South Carolina Electric & Gas Company
Virgil C. Summer Nuclear Station
P. O. Box 88
Jenkinsville, South Carolina 29065

Dear Mr. Bradham:

NO. NPF-12 - VIRGIL C. SUMMER NUCLEAR STATION, UNIT NO. 1, REGARDING
B&W KINETIC SLEEVING PROCESS FOR STEAM GENERATOR TUBE REPAIR
(TAC NO. 74839)

Enclosed is the corrected page to those which were issued as part of
Amendment 91 to Facility Operating License No. NPF-12 for the Virgil C. Summer
Nuclear Station, Unit No. 1. This correction addresses a typographical
error on page 3/4 4-14a in the original amendment issuance.

Sincerely,

Original signed by:

John J. Hayes, Jr., Project Manager
Project Directorate II-1
Division of Reactor Projects I/II
Office of Nuclear Reactor Regulation

Enclosures:
As stated

cc w/enclosures
See next page

DISTRIBUTION
See attached page

OFC	: LA: PDII-1	: PM: PDII-1	: D: PDII-1	:	:	:
NAME	: PAnderson	: JHayes:sw	: EAdensam	:	:	:
DATE	: 4/5/90	: 4/5/90	: 4/5/90	:	:	:

OFFICIAL RECORD COPY
Document Name: LTR BRADHAM 74839

9004110207 900405
PDR ADDCK 05000395
PDC

DF01
111
c/p-1
ent

DISTRIBUTION

Docket File

NRC PDR		
Local PDR		
S. Varga	14-E-4	
G. Lainas	14-H-3	
E. Adensam	14-B-20	
P. Anderson	14-B-20	
J. Hayes	14-B-20	
OGC	15-B-18	
D. Hagan	MNBB-3302	
E. Jordan	MNBB-3302	
G. Hill (4 cys for each Docket No.)		P1-137
Wanda Jones	P-130A	
J. Calvo	11-F-23	
ACRS (10)	P-315	
GPA/PA	17-F-2	
ARM/LFMB	AR-2015	
Summer File		

Mr. O. S. Bradham
South Carolina Electric & Gas Company

Virgil C. Summer Nuclear Station

cc:

Mr. R. V. Tanner
Executive Vice President
S.C. Public Service Authority
P. O. Box 398)
Moncks Corner, South Carolina 29461-0398

J. B. Knotts, Jr., Esq.
Bishop, Cook, Purcell
and Reynolds
1400 L Street, N.W.
Washington, D. C. 20005-3502

Resident Inspector/Summer NPS
c/o U.S. Nuclear Regulatory Commission
Route 1, Box 64
Jenkinsville, South Carolina 29065

Regional Administrator, Region II
U.S. Nuclear Regulatory Commission,
101 Marietta Street, N.W., Suite 2900
Atlanta, Georgia 30323

Chairman, Fairfield County Council
P. O. Box 293
Winnsboro, South Carolina 29180

Mr. Heyward G. Shealy, Chief
Bureau of Radiological Health
South Carolina Department of Health
and Environmental Control
2600 Bull Street
Columbia, South Carolina 29201

South Carolina Electric & Gas Company
Mr. A. R. Koon, Jr., Manager
Nuclear Licensing
Virgil C. Summer Nuclear Station
P. O. Box 88
Jenkinsville, South Carolina 29065

CORRECTION TO LICENSE AMENDMENT NO. 91

TO FACILITY OPERATING LICENSE No. 10500395

DOCKET NO. 50-395

Replace the page of the Appendix "A" Technical Specifications with the
enclose page. The revised page is a correction of a which was issued with
Amendment 91.

Remove Page

3/4 4-14a

Insert Page

3/4 4-14a

REACTOR COOLANT SYSTEM

SURVEILLANCE REQUIREMENTS (Continued)

8. Unserviceable describes the condition of a tube if it leaks or contains a defect large enough to affect its structural integrity in the event of an Operating Basis Earthquake, a loss-of-coolant accident, or a steam line or feedwater line break as specified in 4.4.5.3.c, above.
9. Tube Inspection means an inspection of the steam generator tube from the point of entry (hot leg side) completely around the U-bend to the top support of the cold leg.
10. Sleeve Inspection means an inspection of the sleeved portion of the tube. This inspection will include 3 inches of the parent tube directly above the upper weld, the upper weld which forms the new pressure boundary, and the sleeve material below the upper weld.
11. Repaired tube means a tube that has undergone a process that re-establishes its serviceability. One or more of the following will be used when sleeving a steam generator tube:

The Combustion Engineering Inc. weld sleeve process will be used per report CEN-337-P.

The Babcock & Wilcox Kinetic sleeve process will be used per report BAW-2045 P.