



TXU Electric
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Senior Vice President & Principal Nuclear Officer

Ref. #10CFR50.55a(g)(5)(iii)

CPSES-200101761
Log # TXX-01132
File # 10010.1
905.2 (clo)

August 2, 2001

U. S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES) - UNIT 2
DOCKET NO. 50-446
SUPPLEMENT TO RELIEF REQUEST C-5 FOR UNIT 2
INSERVICE INSPECTION PROGRAM
(1986 EDITION OF ASME CODE, SECTION XI, NO ADDENDA;
UNIT 2 INTERVAL DATES: AUGUST 3, 1993 - AUGUST 3, 2003,
FIRST INTERVAL)

REF: 1) TXU Electric Letter, logged TXX-01110, from Mr. C. L. Terry
To the NRC dated June 22, 2001

Gentlemen:

Via this letter TXU Electric is submitting attached sketches to supplement Reference 1. These sketches depict field conditions (surface configuration between the pipe and valve) and further explain the difficulties for completing the volumetric examination as defined in Table IWB-2500-1 of the ASME Code Section XI.

A047

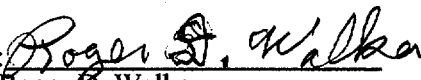
TXX-01132

Page 2 of 2

There are no new licensing based commitments in the communication. Should you have additional questions, please contact Obaid Bhatti at 254-897-5839.

Sincerely,

C. L. Terry

By: 
Roger D. Walker
Regulatory Affairs Manager

OAB/dws

Attachments

cc: E. W. Merschoff, Region IV
J. A. Clark, Region IV
D. H. Jaffe, NRR
Resident Inspectors, CPSES
G. Bynog, TDLR

CPSES UNIT 2- RELIEF REQUEST C-5 (continued)

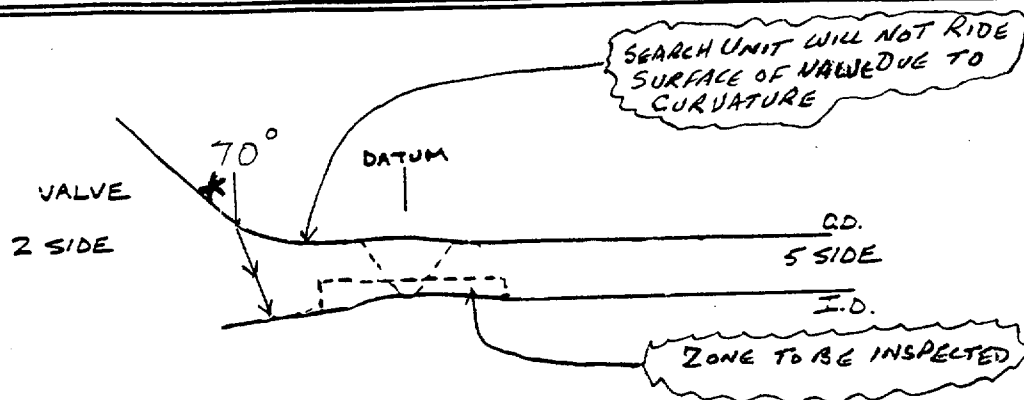
Westinghouse Nuclear Service Division Inspection Services			
PROFILE OF THE EXAMINATION VOLUME			
Plant	COMANCHE PEAK	Unit	2
System/Comp	CONTAINMENT SPRAY	Sketch	TX-2-2577 REV.0
Weld Identification	12	Date	7-3-91
		Examiner	HPH
		Level	II
VALVE 2 SIDE 45° DATUM SEARCH UNIT WILL NOT RIDGE SURFACE OF VALVE DUE TO CURVATURE O.D. I.D. ZONE TO BE INSPECTED .441" .413" .366" .333" .346" .346" 0° LOCATION OF PROFILE ★ STEEP ANGLE; DEFECT WILL NOT BE DETECTABLE			

CPSES UNIT 2- RELIEF REQUEST C-5 (continued)

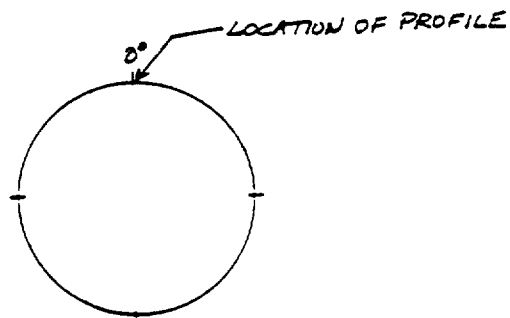
Westinghouse Nuclear Service Division
Inspection Services

PROFILE OF THE EXAMINATION VOLUME

Plant COMANCHE PEAK Unit 2 Sketch TX-2-2577 REV.0
System/Comp CONTAINMENT SPRAY Procedure TX-IST-206 REV.1 FC.1 & 2
Weld Identification 12 Date 7-3-91 Examiner AB
Level II



.441" .413" .366" .333" .346" .346"



* STEEP ANGLE, DEFECT
WILL NOT BE DETECTABLE

CPSES UNIT 2- RELIEF REQUEST C-5 (continued)

Westinghouse Nuclear Service Division Inspection Services			
PROFILE OF THE EXAMINATION VOLUME			
Plant	COMANCHE PEAK	Unit	2
Sketch	TCX-2-2577 REV.0		
System/Comp	CONTAINMENT SPRAY	Procedure	TX-TST-206 REV.1 FC.1 & 2
Weld Identification	20	Date	7-2-91
Examiner	<i>[Signature]</i> Level II		

45°

DATUM

SCARF UNIT WILL NOT RIDE SURFACE OF VALVE DUE TO CURVATURE

ZONE TO B6 INSPECTED

O.D.

5 SID

I.D.

.400" .382" .333" .733" .337"

O

LOCATION OF PROFILE

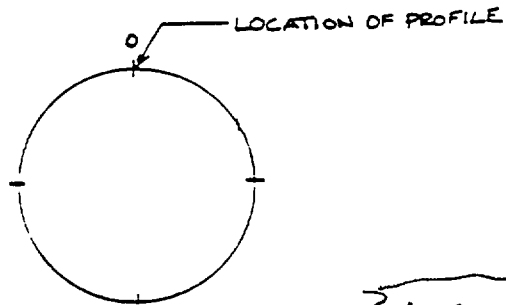
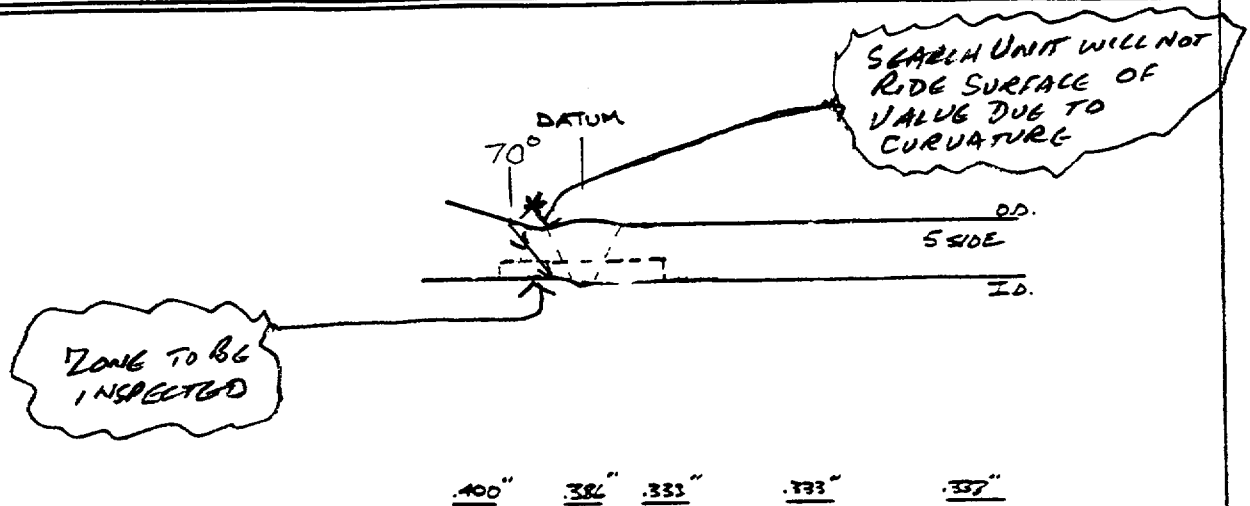
* STEEP ANGLE; DEFECT WILL NOT BE DETECTABLE

CPSES UNIT 2- RELIEF REQUEST C-5 (continued)

Westinghouse Nuclear Service Division
Inspection Services

PROFILE OF THE EXAMINATION VOLUME

Plant COMANCHE PEAK Unit 2 Sketch TCX-2-2577 REV. 0
System/Comp CONTAINMENT SPRAY Procedure TX-TST-206 REV 1 F2.1 & 2
Weld Identification 20 Date 7-2-91 Examiner [Signature]
Level II



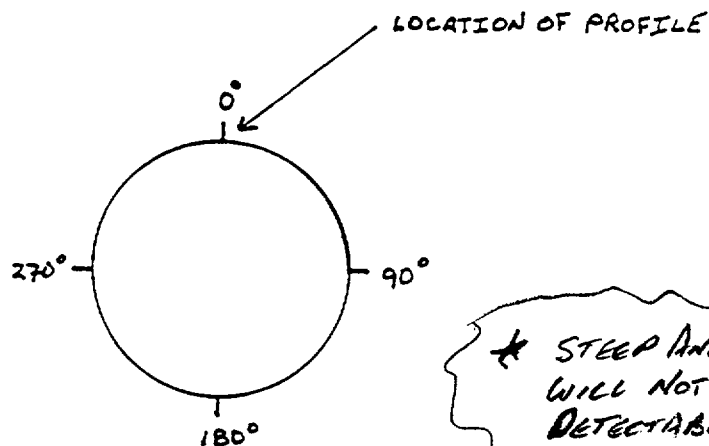
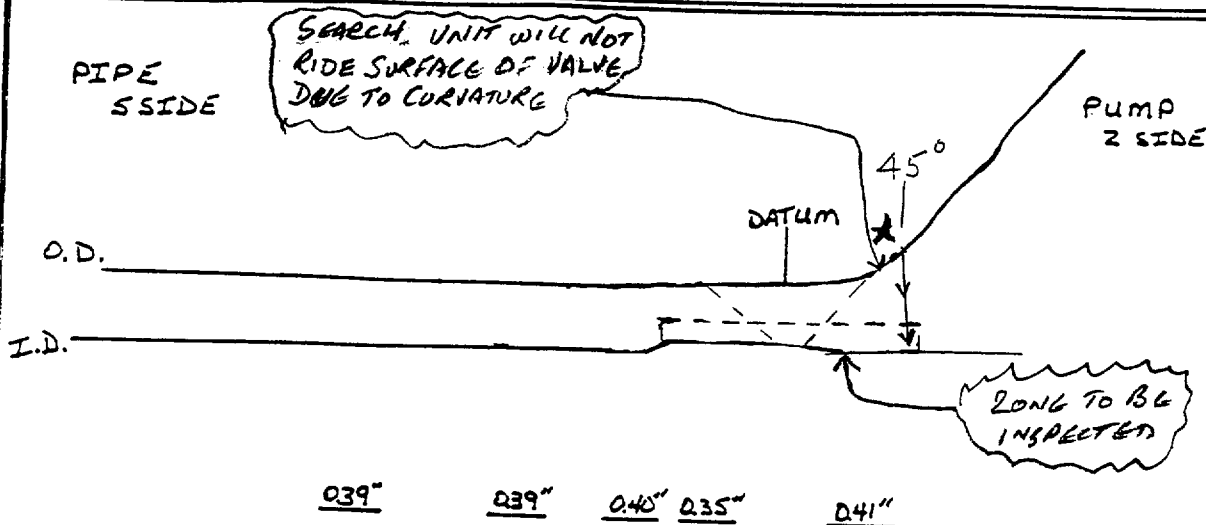
* STEEP ANGLE DEFECT WILL NOT BE DETECTABLE

CPSES UNIT 2- RELIEF REQUEST C-5 (continued)

Westinghouse Nuclear Service Division
Inspection Services

PROFILE OF THE EXAMINATION VOLUME

Plant COMANCHE PEAK Unit NO. 2 Sketch TCX-2-2578 REV. 0
System/Comp CONTAINMENT SPRAY Procedure IX-ESI-206 REV. 1 F.C. 1+2
Weld Identification -35 Date 6-5-92 Examiner C. William Nemech
Level II



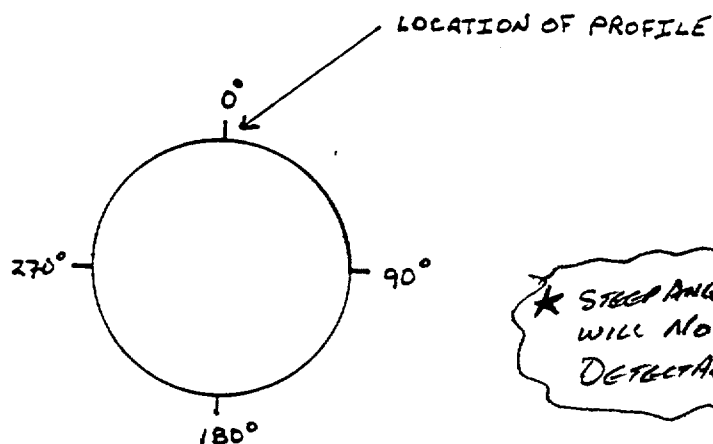
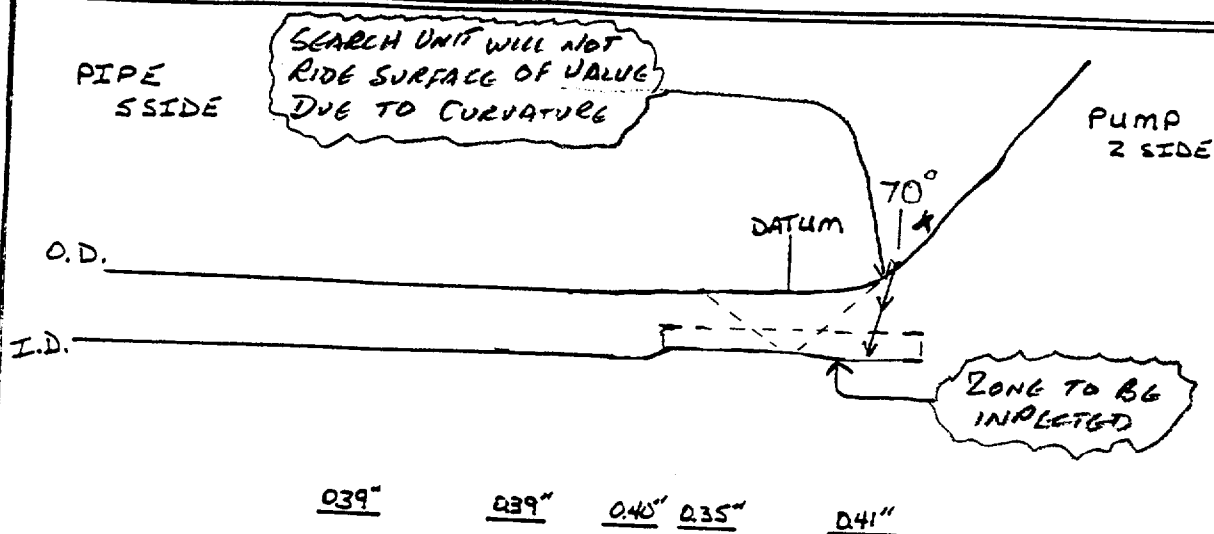
* STEEP ANGLE; DEFECT WILL NOT BE DETECTABLE

CPSES UNIT 2- RELIEF REQUEST C-5 (continued)

Westinghouse Nuclear Service Division
Inspection Services

PROFILE OF THE EXAMINATION VOLUME

Plant COMANCHE PEAK Unit NO. 2 Sketch TCX-2-2578 REV. 0
System/Comp CONTAINMENT SPRAY Procedure IX-TST-306 REV. 1 F.C.1+2
Weld Identification -35 Date 6-5-92 Examiner C. William Hamech
Level II



* STEEP ANGLE; DEFECT WILL NOT BE DETECTABLE