

July 31, 2001

U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, DC 20555-0001

**DOCKET 50-255 - LICENSE DPR-20 - PALISADES PLANT**  
**PLAN FOR IMPLEMENTATION OF PALISADES PLANT EMERGENCY PLAN**  
**MINIMUM STAFFING CHANGES**

Palisades submitted "Notification of Intent to Revise Palisades Site Emergency Plan" on June 21, 2001. The letter notified the NRC that a change to on-shift staffing positions is appropriate and a commitment was made to submit a plan for implementing the changes by August 1, 2001.

The attached plan identifies the positions to be added and provides target dates for implementation. The intent is to increase our Site Emergency Plan Table 5-2 minimum on-shift staffing from the current seven personnel to a total of ten. These changes will align Palisades with the guidance provided in Table B-1 of NUREG 0654.

SUMMARY OF COMMITMENTS

This letter contains two new commitments and completes one commitment. The completed commitment is:

"Provide the plan to identify and implement Palisades Plant Emergency Plan staffing changes for NRC information by August 1, 2001."

The two new commitments are:

1. Site Emergency Plan Figure 5-2 will be revised to reflect the addition of two Auxiliary Operators to the "On-Shift" column.
2. Complete expansion of Chemistry Technician on-shift staffing to provide for 24 hours per day, seven days per week, 365 days per year coverage.



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CC Administrator, Region III, USNRC  
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Attachment

**ATTACHMENT**

**CONSUMERS ENERGY COMPANY  
PALISADES PLANT  
DOCKET 50-255**

**July 30, 2001**

**PLAN FOR IMPLEMENTATION OF PALISADES PLANT  
EMERGENCY PLAN ON-SHIFT STAFFING CHANGES**

**2 Pages**

**PLAN FOR IMPLEMENTATION OF EMERGENCY PLAN  
ON-SHIFT STAFFING CHANGES**

<b>Milestone</b>	<b>Target Date for Implementation</b>
<b>PHASE I</b>	
Revise Site Emergency Plan Figure 5-2 to reflect an addition of two Auxiliary Operators (AO's) in the "On-Shift" column joining the original two AO's in the Major Functional Area of "Plant Operations and Assessment of Operational Aspects".	October 1, 2001
<b>PHASE II</b>	
Complete expansion of Chemistry Technician on-shift staffing to provide for 24 hours per day, seven days per week, 365 days per year coverage.	January 7, 2002