

# **Texas Department of Health**

Charles E. Bell, M.D. Executive Deputy Commissioner 1100 West 49th Street Austin, Texas 78756-3189 (512) 458-7111

Radiation Control (512) 834-6688

July 30, 2001

U.S. Nuclear Regulatory Commission Attn: Ms. Tracy Kime Source Containment and Devices Branch Office of Nuclear Material Safety and Safeguards Document Control Desk P1-37 Washington, D.C. 20555

Re: Amendment of Registry Sheet TX-0586-S-107-S

Dear Ms. Kime,

Enclosed is the amended sealed source sheet TX-0586-S-107-S for International Isotopes, Inc. This sealed source sheet has been amended to allow alternative packaging of the sources in pre-sterilized needle assemblies. We would appreciate you distributing copies of this sheet to the other State Programs and NRC Regions, as appropriate.

Thank you for your cooperation and efforts.

Sincerely,

David B Fogle, Chief Industrial/Licensing Program Division of Licensing, Registration and Standards Bureau of Radiation Control

Enclosure: a/s

http://www.tdh.state.tx.us/ech/rad/pages/brc.htm An Equal Employment Opportunity Employer

NM5512

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|--------------------------|---------------------|-------------|
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<u>DEVICE TYPE</u>: Well Logging Source

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MODEL: NSR-F (H-142108 or H-357068)

DISTRIBUTOR: Schlumberger Technology Corporation 300 Schlumberger Drive Sugar Land, TX 77478 (281) 285-8775

MANUFACTURER: Gammatron, Inc. 5703 Ethridge Drive Houston, Texas 77087

ISOTOPE: Americium-241 MAXIMUM ACTIVITY: 20 Ci (0.74 TBq)

LEAK TEST FREQUENCY: 6 months

<u>PRINCIPAL USE</u>: (F) Well Logging

CUSTOM DEVICE: \_\_\_\_\_ YES \_\_X\_\_\_ NO

CUSTOM USER:

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<u>DEVICE TYPE</u>: Well Logging Source

<u>DESCRIPTION</u>: The Model (NSR-F) pressure vessel assembly contains a sealed source that is 1.3" in diameter and 4.163" in length. The source material consists of americium oxide and berylium powders which are mixed and pelletized. These pellets are then encapsulated by welding into an inner capsule of 304 stainless steel and an outer capsule of 18 percent Ni maraging steel (H-142108) or MP35N stainless steel (H-357068). The source capsule is welded inside an associated pressure vessel assembly 1.67" in diameter and 7.81" in length. This assembly is carried to the field in a transport container and attached to a logging tool as part of a logging system. The source is designed to produce neutrons which are directed into the rock formations surrounding the wellbore to measure the hydrogen content of the fluids in the formation.

<u>CONDITIONS OF NORMAL USE</u>: Normally the source and its logging system are designed to operate in temparatures of 200°C and pressures of 20,000 psi. However, testing has demonstrated that these systems can operate up to 260°C and 25,000 psi.

<u>PROTOTYPE TESTING</u>: The licensee used ISO 2919 as the standard for testing these sources. The source was classified as E66525. This is the same classification under the ANSI standard. Original prototype testing (08/10/89) only tested the sources to a temperature of 600°C. Current testing (03/06/98) demonstrates that the sources can withstand up to 800°C. Both the older sources and current sources meet ANSI standards for well logging sources.

<u>EXTERNAL RADIATION LEVELS</u>: Radiation levels were determined by use of a Bonner Sphere, with the maximum activity in the source. The radiation level at 82 inches was 10 mRem/hour. This includes the gamma component.

<u>QUALITY ASSURANCE AND CONTROL</u>: The manufacturer has an established ISO 9001 QA/QC program to maintain minimum standards for the manufacture of the sources. This program is also used during acceptance testing of the sealed sources.

LABELING: The pressure vessel has a label similar to the one shown below, etched into the side of the pressure vessel. This label has the company name, "DANGER - RADIOACTIVE", "DO NOT HANDLE", NOTIFY CIVIL AUTHORITIES" and "REWARD - CALL COLLECT", radionuclide, neutron flux, year source was made, and the conventional radiation trefoil. In a depressed band near one end of the pressure vessel, the model number (NSR-F) and the serial number are etched. Other information, such as activity and date of assay, are recorded on a label attached to the transport container.



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#### DIAGRAM: See attachments.

### LIMITATIONS AND/OR OTHER CONSIDERATIONS OF USE:

- 1. This source shall be distributed only to specifically licensed Schlumberger Companies.
- 2. Handling, storage, use, transfer and disposal should be determined by the licensing authority in accordance with its rules on wireline services.
- 3. This source should be leak tested at six month intervals.
- 4. The following table of sources may be transferred to persons specifically licensed by the NRC, an Agreement State or a Licensing State.

|             |      |      |      | Sealed | Source | Serial N | umber |      |      |      | GENER. |
|-------------|------|------|------|--------|--------|----------|-------|------|------|------|--------|
| 116         | 481  | 1093 | 1276 | 1370   | 1486   | 1557     | 1628  | 2187 | 2280 | 2666 | 3113   |
| 127         | 489  | 1117 | 1283 | 1371   | 1487   | 1564     | 1629  | 2191 | 2298 | 3013 | 3114   |
| 136         | 502  | 1133 | 1284 | 1373   | 1488   | 1565     | 1633  | 2193 | 2366 | 3014 | 3115   |
| 143         | 504  | 1137 | 1286 | 1378   | 1490   | 1567     | 1634  | 2200 | 2388 | 3015 | 3150   |
| 148         | 507  | 1138 | 1302 | 1380   | 1492   | 1570     | 1637  | 2204 | 2399 | 3016 | 3151   |
| 165         | 520  | 1141 | 1306 | 1385   | 1499   | 1573     | 1658  | 2206 | 2402 | 3092 | 3152   |
| 175         | 532  | 1147 | 1307 | 1392   | 1500   | 1575     | 1675  | 2212 | 2410 | 3098 | 3153   |
| 190         | 553  | 1150 | 1309 | 1398   | 1501   | 1581     | 1686  | 2214 | 2417 | 3100 | 3154   |
| 229         | 554  | 1166 | 1311 | 1401   | 1503   | 1582     | 2006  | 2218 | 2424 | 3101 | 3155   |
| 293         | 563  | 1167 | 1314 | 1440   | 1506   | 1591     | 2018  | 2223 | 2439 | 3102 | 3156   |
| 304         | 571  | 1182 | 1316 | 1458   | 1510   | 1602     | 2038  | 2226 | 2457 | 3103 | 3157   |
| 311         | 606  | 1183 | 1317 | 1463   | 1513   | 1608     | 2066  | 2229 | 2471 | 3104 | 3158   |
| 315         | 626  | 1222 | 1319 | 1465   | 1516   | 1610     | 2068  | 2231 | 2480 | 3105 | 3159   |
| 349         | 632  | 1247 | 1322 | 1467   | 1543   | 1611     | 2084  | 2234 | 2486 | 3106 | 3160   |
| 352         | 635  | 1251 | 1323 | 1470   | 1545   | 1613     | 2086  | 2246 | 2494 | 3107 | 3161   |
| 394         | 680  | 1256 | 1328 | 1471   | 1547   | 1616     | 2140  | 2249 | 2511 | 3108 | 3162   |
| 405         | 1046 | 1261 | 1331 | 1482   | 1549   | 1618     | 2144  | 2250 | 2512 | 3109 | 3163   |
| <b>42</b> 1 | 1057 | 1267 | 1340 | 1483   | 1551   | 1619     | 2147  | 2256 | 2514 | 3110 | 3164   |
| 424         | 1071 | 1272 | 1358 | 1484   | 1552   | 1621     | 2178  | 2260 | 2607 | 3111 | 3165   |
| 425         | 1074 | 1274 | 1363 | 1485   | 1556   | 1625     | 2181  | 2269 | 2608 | 3112 |        |

<u>SAFETY ANALYSIS SUMMARY</u>: Review of the information provided by Schlumberger Technology Corporation indicates that the design and construction of this source exceeds the ANSI classification for well logging sources. Because of the general environment of the sealed source when in use, the source should maintain its integrity during all applicable conditions.

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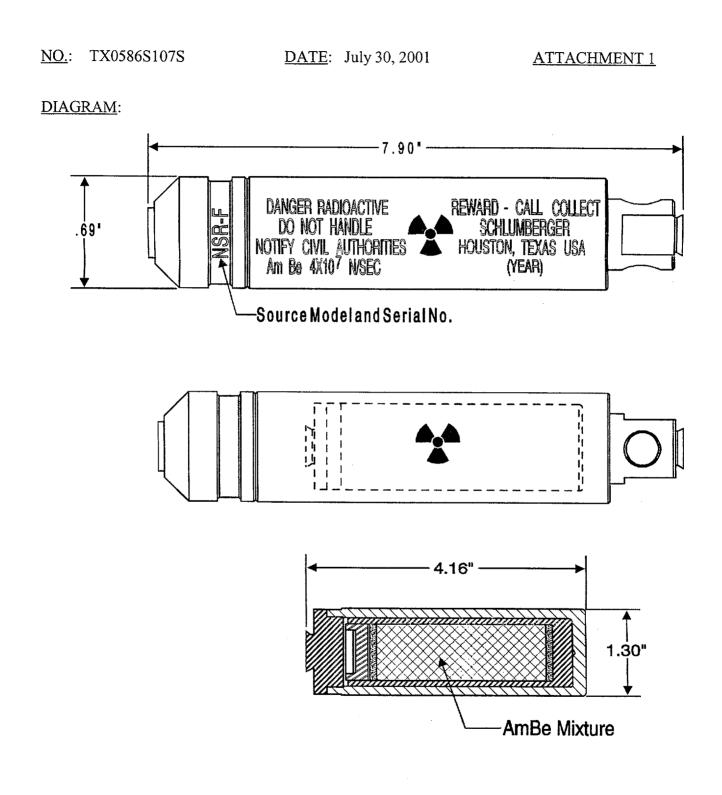
<u>REFERENCES</u>: This summary was prepared with the aid of Schlumberger Technology Corporation letters dated May 7, 1998, August 11, 1998, October 19, 1998 and December 3, 1998 and all associated drawings, documents and procedures.

Administratively amended July 30, 2001 based on Agency letter dated June 25, 2001.

| <u>ISSUINC</u> | <u>GAGENCY</u> : Bureau of Radiation<br>Texas Department |              | N              |
|----------------|--|--------------|----------------|
| Date:          | July 30, 2001  | Reviewer:    | David B. Fogle |
| Date:          | July 30, 2001  | Concurrence: | Pete H. Myers  |
|                |  |              |                |

## REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE

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