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UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

DO NOT REMOVE

February 6, 1985

Dockets Nos. 50-269, 50-270  
and 50-287

Posted  
Amdt. 134  
to DPR-47

Mr. H. B. Tucker  
Vice President - Nuclear Production  
Duke Power Company  
P. O. Box 33189  
422 South Church Street  
Charlotte, North Carolina 28242

Dear Mr. Tucker:

The Commission has issued the enclosed Amendments Nos. 134, 134, and 131 to Facility Operating Licenses Nos. DPR-38, DPR-47 and DPR-55 for the Oconee Nuclear Station, Units Nos. 1, 2 and 3. These amendments consist of changes to the Station's common Technical Specifications (TSs) in response to your request dated November 9, 1984.

These amendments revise the common TSs to permit Oconee Unit 2 a one-time extension of the interval for inspecting inaccessible hydraulic snubbers such that the inspection be performed during the 1985 Unit 2 refueling outage, provided that such outage begins no later than March 15, 1985. The inspection is currently required to be performed before February 14, 1985.

A copy of the Safety Evaluation is also enclosed. Notice of Issuance of the enclosed amendments will be included in the Commission's monthly notice.

Sincerely,

Helen Nicolaras, Project Manager  
Operating Reactors Branch #4  
Division of Licensing

Enclosures:

1. Amendment No. 134 to DPR-38
2. Amendment No. 134 to DPR-47
3. Amendment No. 131 to DPR-55
4. Safety Evaluation

cc w/enclosures:  
See next page

Duke Power Company

cc w/enclosure(s):

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UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

DUKE POWER COMPANY

DOCKET NO. 50-269

OCONEE NUCLEAR STATION, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 134  
License No. DPR-38


1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Duke Power Company (the licensee) dated November 9, 1984, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-38 is hereby amended to read as follows:

3.B Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No.134 are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

  
John F. Stolz, Chief  
Operating Reactors Branch #4  
Division of Licensing

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: February 6, 1985



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

DUKE POWER COMPANY

DOCKET NO. 50-270

OCONEE NUCLEAR STATION, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 134  
License No. DPR-47


1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Duke Power Company (the licensee) dated November 9, 1984, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-47 is hereby amended to read as follows:

3.B Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No.134 are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

  
John F. Stolz, Chief  
Operating Reactors Branch #4  
Division of Licensing

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: February 6, 1985



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

DUKE POWER COMPANY

DOCKET NO. 50-287

OCONEE NUCLEAR STATION, UNIT NO. 3

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 131  
License No. DPR-55

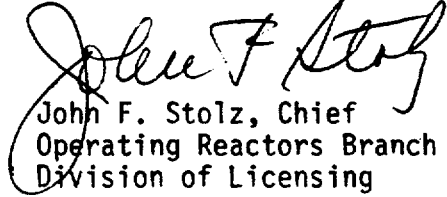
1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by Duke Power Company (the licensee) dated November 9, 1984, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-55 is hereby amended to read as follows:

3.B Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No.131 are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

  
John F. Stolz, Chief  
Operating Reactors Branch #4  
Division of Licensing

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: February 6, 1985



ATTACHMENT TO LICENSE AMENDMENTS

AMENDMENT NO. 134 TO DPR-38

AMENDMENT NO. 134 TO DPR-47

AMENDMENT NO. 131 TO DPR-55

DOCKETS NOS. 50-269, 50-270 AND 50-287

Replace the following page of the Appendix "A" Technical Specifications with the attached page. The revised page is identified by amendment numbers and contains vertical lines indicating the area of change.

Remove Page

Insert Page

4.18-2

4.18-2

by starting with the piston at the as found setting and extending the piston rod in the tension mode direction. All snubbers connected to an inoperable common hydraulic fluid reservoir shall be counted as inoperable snubbers. Snubber operability will be verified in accordance with the following schedule:\*

<u>No. Inoperable Snubbers per Inspection Period</u>	<u>Subsequent Visual Inspection Period</u>
0	18 months ± 25%
1	12 months ± 25%
2	6 months ± 25%
3,4	4 months ± 25%
5,6,7	2 months ± 25%
>8	1 month ± 25%

- Note: (1) The required inspection interval shall not be lengthened more than two steps per inspection.
- (2) Snubbers may be categorized in two groups, "accessible" or "inaccessible," based on their accessibility during reactor operation. These two groups may be inspected independently according to the above schedule.
- (3) Hydraulic and mechanical snubber inspection schedules are independent.

4.18.2 The seal service life of hydraulic snubbers shall be monitored to ensure that the seals do not exceed their expected service life by more than 10% between surveillance inspections. The maximum expected service life for the various seals, seal materials, and applications shall be estimated based on engineering information, and the seals shall be replaced so that the maximum expected service life is not exceeded by more than 10% during a period when the snubber is required to be OPERABLE. The seal replacements shall be documented and the documentation shall be retained in accordance with Specification 6.5.1.m.

4.18.3 At least once per refueling outage, a representative sample, a minimum of 10% of the total of hydraulic snubbers in use in the plant, shall be functionally tested either in place or in a bench test. For each hydraulic snubber that does not meet the functional test acceptance criteria of Specification 4.18.4, an additional minimum of 10% of the hydraulic snubbers shall be functionally tested until none are found inoperative or all have been functionally tested.

The representative sample selected for functional testing shall include the various configurations, operating environments and the range of size and capacity of hydraulic snubbers. The representative sample shall be selected randomly from the total population of safety-related hydraulic snubbers.

\*A one-time extension is granted for the Unit 2 inaccessible hydraulic snubbers inspection such that it be performed during the 1985 Unit 2 refueling outage, provided that such outage begins no later than March 15, 1985.



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION  
SUPPORTING AMENDMENT NO. 134 TO FACILITY OPERATING LICENSE NO. DPR-38  
AMENDMENT NO. 134 TO FACILITY OPERATING LICENSE NO. DPR-47  
AMENDMENT NO. 131 TO FACILITY OPERATING LICENSE NO. DPR-55  
DUKE POWER COMPANY  
OCONEE NUCLEAR STATION, UNITS NOS. 1, 2, AND 3  
DOCKETS NOS. 50-269, 50-270 AND 50-287

INTRODUCTION

By letter dated November 9, 1984, Duke Power Company (the licensee) proposed changes to the Technical Specifications (TSs) of Facility Operating Licenses Nos. DPR-38, DPR-47, and DPR-55 for the Oconee Nuclear Station, Units 1, 2 and 3. These amendments would consist of changes to the Station's common TSs.

These amendments would permit Oconee Unit 2 a one-time extension of the interval for inspecting inaccessible hydraulic snubbers such that the inspection be performed during the 1985 Unit 2 refueling outage provided that such outage begins no later than March 15, 1985. The inspection is currently required to be performed before February 14, 1985.

BACKGROUND

These snubbers are designed to prevent unrestrained pipe motion during and following a severe transient on seismic disturbance. A visual inspection of inaccessible hydraulic snubbers was performed by the licensee for Oconee Unit 2 on September 19, 1983. The inspection resulted in the discovery of two inoperable snubbers. However, after careful study and analysis, it was determined that one of these snubbers should not have been classified as inoperable since it passed the functional test with an adequate amount of fluid. The subsequent inspection interval should therefore be 12 months  $\pm$  25%. Accordingly, an inspection is required prior to February 14, 1985. Since Oconee Unit 2 is presently scheduling its next refueling outage for February 24, 1985, the licensee is proposing an amendment to the Oconee Unit 2 TSs which consists of a one-time extension of one month to the inspection interval. The required inspection would have to be performed prior to March 15, 1985.

## EVALUATION

Oconee Units 1, 2 and 3 visual inspection results from 1977 to the present showed that the failure rate of hydraulic snubbers is historically very low, i.e., an expected failure rate of only one inoperable hydraulic snubber per unit per year. In Oconee Unit 2, the expected failure rate is only .4 snubbers per year. The September 19, 1983, inoperable snubber in Unit 2 was caused by fluid leakage through a bent hydraulic line fitting. The fitting and line were replaced and have not been disturbed since that time because of their inaccessibility.

Based on the above discussion, we conclude that the bent fitting on the hydraulic line was an isolated event and may have been caused some time ago. The event is not expected to be repeated because of the inaccessibility of this group of snubbers. The past record indicates that a high reliability of hydraulic snubbers can be expected on Oconee Unit 2. We further conclude that a one-time inspection interval extension of one month is justified for Oconee Unit 2 and therefore, find the proposed amendments to the TSs to be acceptable.

## ENVIRONMENTAL CONSIDERATION

These amendments involve a change to an inspection or surveillance requirement. We have determined that the amendments involve no significant increase in the amounts, and no significant change in the types, of any effluents that may be released offsite, and that there is no significant increase in individual or cumulative occupational radiation exposure. The Commission has previously issued a proposed finding that these amendments involve no significant hazards consideration and there has been no public comment on such finding. Accordingly, these amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(9). Pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the issuance of these amendments.

## CONCLUSION

We have concluded, based on the considerations discussed above, that: (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations and the issuance of these amendments will not be inimical to the common defense and security or to the health and safety of the public.

Dated: February 6, 1985

Principal Contributors:  
H. Shaw