## VIN-HII notineral production

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#### Presentation at ACRS Workshop "Regulatory Challenges for Future Nuclear Power Plants"



*June 4, 2001* 

*R. Shane Johnson, Associate Director Office of Technology and International Cooperation*



## Saction De Joyment Advanced Resortors

#### $\mathscr{P}$ Near-Term Actions

- Complete report on recommended **DOE** activities
	- Report will reflect generic and design specific issues
	- Report to be issued **by** September **30,** 2001
- **\*** Significant activities expected to include:
	- Development of Regulatory Framework for Gas Reactor **Technologies**
	- **Early Site Permit Demonstration**
	- Combined Construction/Operating License Demonstration
	- Design Certification of Advanced Reactors



#### **Tedniology Rogelmap**

#### **Near-Term Actions**

- Evaluate the most viable concepts
- Compare concept performance to technology goals
- Identify technology gaps
- Identify R&D needed to close technology gaps
- Prepare comprehensive report on most promising concepts including detailed R&D plan

## Safety Design Aspects and U.S. Licensing Challenges of the PBMR

 $\mathbb{R}^2 \times \mathbb{R}^2 \times \mathbb{R}^2$ 

Ward Sproat - Exelon Generation Dr. Johan Slabber – PBMR Pty.

## Agenda

- Project Overview
- PBMR Safety Design Features
- U.S. Licensing Challenges

## PBMR Project Overview

- Ending Preliminary Design Phase
- Feasibility Study in preparation
- Investors' decisions by end of year
- RSA demonstration plant construction start in late 2002 pending approvals
- Exelon decisions hinge on economics and technical risks

## Design Philosophy

- Employ passive and active engineered features
- Provide prevention and mitigation capability
- Reduce dependence on operator actions





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## Reactor Safety Design Principles

- Assure fuel integrity
- Multiple fission product barriers to the environment
- Nuclear material proliferation safeguards

#### FUEL ELEMENT DESIGN FOR PBMR



## Reactor Design Principles

- Assure Fuel Integrity
	- Assure Fuel Quality
	- Control Excess Reactivity
	- Assure Heat Removal from Fuel
	- **-** Prevention of Chemical Attack
	- Prevent Excess Burnup

## Assure Fuel Integrity

- Assure Fuel Quality
	- **-** Fuel Design has been proven internationally
	- **-** Fuel Qualification Program
		- **Fuel Performance Testing Program**
		- Fuel Fabrication Quality Assurance Program
	- **-** Operational fuel integrity assurance by monitoring primary coolant activity online

## Assure Fuel Integrity (cont'd)

- Control of Excess Reactivity  $\bullet$ 
	- $-$  Low Excess Reactivity = 1.3% delta k effective
	- Core geometry maintained by design for all credible events
	- PBMR core design precludes Xenon oscillations
	- Demonstrable large Negative Temperature Coefficient of Reactivity
	- Criticality safety assured for spent and used fuel

## Assure Fuel Integrity (cont'd)

- Assure Heat Removal From Fuel
	- -Materials properties and design features assure heat transfer from fuel to RPV
	- -Passive heat sink provided by the Reactor Cavity Cooling System for extended period
	- The reactor cavity including its structures will maintain geometry during all credible events.

## **Fuel Performance at Elevated** Temperatures



## Nominal Fuel Performance

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## Assure Fuel Integrity (cont'd)

### Prevention of Chemical Attack

- Water systems at a lower pressure than that of the primary coolant system during operation
- Water ingress to reactor when depressurized prevented by physical design
- **-** Primary coolant system monitored to detect, and cleaned to remove moisture and air
- **-** Graphite oxidation due to air ingress prevented by physical design of reactor, gas manifold and citadel

## Assure Fuel Integrity (cont'd)

- Prevention of Excess Burn-up
	- **-** Physical core design
	- **-** On-Line gamma spectrometric system to measure fuel burn-up

## Fission Product Barriers to Environment

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- Individual fuel kernels with 3 layers
- High integrity primary pressure boundary
- Containment (Confinement)
	- Reinforced concrete structure
	- Filtered vent path
	- Hold up of fission products
	- Plate out
	- Auto-close blowout panels
	- Late release

## Nuclear Material Proliferation **Safeguards**

- International Atomic Energy Agency **(IAEA) /** Government of the Republic of South Africa Safeguards Agreement
- Non-Proliferation attributes inherent in fuel design

## Key Technical Licensing Challenges

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- Lack of gas reactor technical licensing framework
- Fuel qualification and fabrication process licensing (South African Fuel)
- Source Term: Mechanistic or Deterministic
- Containment performance requirements
- $\bullet$  Computer code V&V
- PRA Uncertainties, Initiators and End States
- Regulatory treatment of non-safety systems
- Classification of SSC's
- Lack of technical expertise on gas reactors

## Key Legal Licensing Challenges

- Price Anderson indemnity
- NRC operational fees
- Decommissioning trust funding
- Untested Part 52 process
- Potential number of exemptions

# IRIS

## International Reactor Innovative and Secure

### **M. D.** Carelli

### Westinghouse Science **&** Technology

### ACRS Subcommittee Workshop on Advanced Reactors

#### June 4, 2001



**Westinghouse Science** 6/4/01 **( &** Technology

## **OUTLINE**

**Overview** 

 $\mathcal{F}^{\mathcal{F}}(\mathcal{L}_{\mathcal{F}})$ 

- Team Partnership
- Funding
- Schedular Objectives
- Fuel Designs
- Configuration (Integral vessel, internal shield, steam generators)
- o Enhanced Safety Approach (Safety **by** Design)
- Maintenance Optimization
- **Issues**
- **e** Conclusions



# **OVERVIEW**

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 $\mathbb{R}^2 \times \mathbb{R}^2 \times \mathbb{R}^2$ 

#### IRIS is a Modular LWR, with Emphasis on Proliferation Resistance and Enhanced Safety

- Small-to-medium (100-300 MWe)  $\blacksquare$ power module  $\blacksquare$
- $\bullet$  Integral primary system
- 
- **•** Utilizes LWR technology, newly **and a start of the STEAM CONSTRUCTION** engineered for improved performance SUPPORT **COLUMNS**
- **Most accident initiators are control reduced and the control reduced were very second and the control reduced were**
- Potential to be cost competitive Let  $\mathbb{R}$  Let  $\mathbb{R}$  **In Little and**  $\mathbb{R}$ with other options À.
	- Development, construction and  $\blacksquare$ deployment by international team **EL ALL CONSILERING A SSEL @ 49860**
	-





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## IRIS **AND GENERATION** IV **GOALS**



#### **.\*.** Attractive Commercial Market Entry







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### IRIS Consortium Members Functions

Separate file

#### IRIS Consortium Members for **VG** ACRS 60401 .doc



Viewgraph 7

### **FUNDING**



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Consortium Members **-** \$4M **- \$8M** in in 2000 2001 \$10-12M anticipated in 2002



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## IRIS **SCHEDULAR OBJECTIVES**

"• Assess key technical **&** economic feasibilities (completed) **"\*** Perform conceptual design, preliminary cost estimate End 2000 End 2001 • Perform preliminary design End 2002 **Pre-application submitted** • *Decision to proceed to commercialization End 2002*  • Complete SAR **2005 Obtain design certification 12007 • First-of-a-kind deployment Westinghouse Science 5**

### IRIS **FUEL DESIGN OPTIONS**

IRIS 5-YEAR **DESIGN**  CURRENT **FUEL TECHNOLOGY**  PROVIDES MINIMUM-RISK PATH FORWARD **(DETAILED** CORE **DESIGN IN** PROGRESS)

IRIS 8-YEAR **DESIGN**  BOTH **U0 <sup>2</sup>**and MOX MAY BE **USED EMPHASIZES** PROLIFERATION **RESISTANCE (SCOPED INTERCHANGEABLE** CORE **DESIGN)** *RELOADS*

*FIRST CORE* 



**O** Westinghouse Science 6/4/01 **(XX)**<br>Viewgraph 10 **(XX) & Technology** 

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# CONFIGURATION



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#### **335** MWe **LAYOUT**

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### Separate File **335** MWe Layout **LEC** 450475-RA-S2



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## **INTERNAL SHIELDS**

- **"\* A** "gift" of integral configuration
- **"\*** Dose rate outside vessel surface as low as **10-6** mSv/h
- No restrictions to workers in containment
- **"\*** Simplified decommissioning
- **"\*** Vessel (minus fuel) acts as sarcophagus


**ANSALDO** PHOTO



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# **HELICAL STEAM** GENERATOR

- **"\*** LWR and LMFBR experience
- **"\*** Fabricated and tested
- Test confirmed performance (thermal, pressure losses, vibration, stability)
- **\* 8** SGs practically identical to Ansaldo modules will be installed in IRIS



Westinghouse Science

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# **ENHANCED** SAFETY APPROACH (Safety **by** Design)

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# SAFETY PHILOSOPHY

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- **e** Generation **II** reactors cope with accidents via active means
- **\*** Generation **III** reactors cope with accidents via passive means
- **9** Generation IV reactors (IRIS) emphasize prevention of accidents through "safety **by**  design"



# IRIS SAFETY BY **DESIGN** APPROACH

Exploit to the fullest what is offered **by** IRIS design characteristics (chiefly, integral configuration and long life core) to:

- **e** Physically eliminate possibility for accident(s) to occur
- Lessen consequences
- **9** Decrease probability of occurrence



### **IMPLEMENTATION** OF IRIS SAFETY BY **DESIGN**

#### Separate file

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### Implementation of IRIS Safety **by** Design 52401 ACRS **&** Cairo



#### **AP600 CLASS** IV **ACCIDENTS AND** IRIS **RESOLUTION**





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# IRIS **CONTAINMENT**

**e** It performs containment function

#### **plus**

In concert with integral vessel, it practically eliminates LOCAs as a safety concern

#### On first principles

Pressure differential (driving force through rupture) is lower in IRIS because

- **e** Containment pressure higher (lower volume, higher allowable pressure)
- **\*** Vessel pressure lower (internal heat removal)



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# **AP600/IRIS Containment Size Comparison**



# **ANALYSES** PERFORMED

- **9** Break size: **1, 2,** 4"
- **e** Elevation: Bottom of vessel, above core (inside and outside cavity), **12.5** m above bottom
- **\*** No water makeup or safety injection
- **\*** Three codes provided consistent results
	- **-** Proprietary (POLIMI)
	- **-** GOTHIC (Westinghouse)
	- **-** FUMO (Univ. Pisa)



#### REACTOR **VESSEL/CONTAINMENT** PRESSURE DIFFERENTIAL **EQUALIZES QUICKLY**



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#### CORE STILL UNDER 2 METERS OF WATER AFTER 2 DAYS



Viewgraph 25

## **A LICENSING CHALLENGE**

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".....simultaneous loss-of-coolant accident, loss of residual heat removal system, and loss of emergency core cooling.....PMBR can meet that challenge..... but "you can't assume that sequence for any LWR" even advanced units....."

Nucleonics Week 5/10/01 Pg. 10

#### IRIS **CAN MEET** THAT **CHALLENGE**

- Loss of coolant accident
- Loss of residual heat removal system
- Loss of emergency core cooling

Safety **by** design

Three independent diverse systems

Not needed (gravity makeup available anyway)

> **O** Westinghouse Science & Technology

# **MAINTENANCE OPTIMIZATION**



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### -Perform maintenance shutdowns no sooner than 48 months



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# **SURVEILLANCE** STRATEGY



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*"defer if practical, perform on-line when possible, and eliminate by design where necessary'*

*Design where necessary.* 

- **Utilize existing components**
- Utilize existing technologies
- **\*** Request rule changes
- **Develop new components/systems**
- **Develop new technologies**

**Direction of** increasing cost, design effort, and risk

**(•)** Westinghouse Science **(\*)** & Technology



# THE BOTTOM **LINE**

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- **\*** IRIS must utilize components and systems which are either *accessible on-line* for maintenance or *do not require any off-line*  maintenance for the duration of the operating cycle
- **\*** IRIS must utilize *high reliability* components and systems to minimize the probability of failure leading to unplanned down-time during the operating cycle







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- **\*** Study completed in **1996** investigated extending PWR to 48 month cycle
- **\*** Recategorized all off line maintenance as either:
	- Defer to 48 months
	- Perform on-line
	- Unresolved



**( &** Technology

# **ISSUES**



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**DEVELOPMENT** APPROACH

- **"\*** No need for prototype since no major technology development is required
- **"\*** First-of-a-kind IRIS module can be deployed in 2010 or soon after
- **"\*** Future improvements can be implemented in later modules (Nth-of-a-kind)



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# **LICENSING CHALLENGES AND OPPORTUNITIES VS. GEN II REACTORS**

- First core fuel well within current state of the art
- **"\*** Reload, higher enrichment fuel (post **2015)** handled through licensing extension
- **IRIS does have containment which in addition to its classic** function is thermal-hydraulically coupled with integral vessel to choke small/medium LOCAs
- **\*** Safety **by** design approach eliminates some accident scenarios and significantly diminishes consequences of others. Simplification and streamlining possible.
- **"\*** Risk informed regulation will be coupled with safety **by** design to show lower accidents and damage probabilities
- How can we translate IRIS improved safety into licensing opportunity, e.g., site requirements relaxation?
- **"\*** Are regulatory changes necessary to accommodate extended maintenance?
- **"\*** Multiple modules plants with common functions, e.g., control **FOOM FOOM EXAMPLE SCIENCE SCIENC**



# IRIS APPROACH TO **LICENSING, CONSTRUCTION AND** OPERATION **VS. GEN II** REACTORS

- **Licensing** 
	- No unique major changes identified at this time
	- Testing to confirm IRIS unique traits (safety **by** design, integral components, maintenance optimizations, inspections)
- $$ 
	- Modular fabrication and assembly
	- Use of advanced **EPC** tool sets (Bechtel)
	- Multiple, parallel suppliers
	- Staggered modules construction
- ° *Operation* 
	- **Extended cycle length straight burn**
	- Maintenance shutdown intervals no shorter than 48 months
	- Refueling shutdowns every **5** to **10** years
	- Reduced number of plant personnel
	- Multiple modules operation



#### **DO SCHEDULES** SUPPORT **PLANNED LICENSE APPLICATIONS/DEPLOYMENT?**  $\left($

Achieving **2007** design certification requires:

- Lead testing (safety by design) be initiated in 2002
- **IRIS Consortium members decision by end 2002 to** pursue commercial effort
- **"\*** Continuous NRC interaction beginning late 2001/early 2002
- Achieving early deployment (2010 or soon after) requires **US** generator interested **by 2005**



# SUMMARY **AND CONCLUSIONS**

- **"\*** IRIS specifically designed to address Gen IV requirements
- **"\*** Modularity and flexibility address utility needs
- **"\*** Enhanced safety through safety **by** design and simplicity
- , IRIS is based on proven LWR technology, newly engineered for improved performance
	- Testing program needs to start in 2002 on selected high priority tests. Early interaction with NRC and ACRS will be extremely beneficial.



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#### **IMPLEMENTATION** OF IRIS SAFETY BY **DESIGN**

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#### IRIS Consortium Members

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### *ACRS WORKSHOP Regulatory Challenges for Future Nuclear Power Plants*

#### Gas Turbine - Modular Helium Reactor

4- 5 June 2001

Laurence L Parme Manager: Safety & Licensing Power Reactor Division



### *Presentation Outline*

- Background and design description
- Key safety features
- Licensing approach
- Design status and deployment schedule
- **Conclusions**

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#### **U.S. AND EUROPEAN TECHNOLOGY BASES FOR MODULAR HIGH TEMPERATURE REACTORS**

#### BROAD FOUNDATION OF HELIUM REACTOR TECHNOLOGY



### *3D Arrangement of Plant*



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- 
- system integrated in single vessel
- Vented, below grade reactor building
- **Continuously** operating, natural circulating, air cooled



**GT-MHR COMBINES MELTDOWN-PROOF ADVANCED REACTOR AND GAS TURBINE BASED POWER CONVERSION SYSTEM** 





### *ANNULAR REACTOR CORE LIMITS FUEL TEMPERATURE DURING ACCIDENTS*



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### **CERAMIC COATED FUEL IS KEY TO GT-MHR SAFETY AND ECONOMICS**



- **Pyrolytic Carbon** 
	- **Silicon Carbide**
- **Porous Carbon Buffer**
- **Uranium Oxycarbide**

TRISO Coated fuel particles (left) are formed into fuel rods (center) and inserted into graphite fuel elements (right).



 $L-271(12a)$  $8 - 14 - 94$ A-36

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**GT-MHR FLOW SCHEMATIC** 

#### **MODULAR HELIUM REACTOR REPRESENTS A FUNDAMENTAL** CHANGE IN REACTOR DESIGN AND SAFETY PHILOSOPHY



... SIZED AND CONFIGURED TO TOLERATE EVEN A SEVERE ACCIDENT



 $1-222(1)$  $1 - 12 - 96$
#### **COATED PARTICLES STABLE TO BEYOND MAXIMUM ACCIDENT TEMPERATURES**



*GENERAL ATOMICS* 

 $L-266(1)$ 7-28-94  $W-9$ 

#### *FUEL TEMPERATURES REMAIN BELOW DESIGN LIMITS DURING LOSS OF COOLING EVENTS*



**PASSIVE DESIGN FEATURES ENSURE FUEL REMAINS BELOW 1600°C** 

L-340(3) **4+** *GENERAL ATOMICS* 

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 $L-340(3)$ 11-16-94

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#### *PASSIVE SAFETY BY DESIGN*

**Fission Products Retained in Coated Particles** 

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- *High temperature stability materials*
- *Refractory coated fuel*
- *Graphite moderator*
- Worst case fuel temperature limited by design features
	- *Low power density*
	- *Low thermal rating per module*
	- *Annular Core*
	- **-** *Passive heat removal* **....** *CORE CAN'T MELT*
- **Core Shuts Down Without Rod Motion**



## *Licensing Approach Builds on Mid-80s Submittal to NRC*

- The DOE MHTGR program in the mid-80's utilized a "clean sheet of paper" integrated approach to the conceptual design
	- utilized participant experience in PRA's of HTGRs
	- approach underwent a preapplication review by the NRC/ACRS
- **Provided risk-informed MHTGR Licensing Bases** 
	- Top Level Regulatory Criteria
	- Licensing Bases Events

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- Equipment Safety Classification
- Safety Related Design Conditions
- Basis design criteria



# *Bases for Top Level Regulatory Criteria*

- **\*** Direct statements of acceptable consequences or risks to the public or the environment
- **\*** Quantifiable statements

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- Independent of plant design
- **\*** Top Level criteria include
	- 51FR130 individual acute and latent fatality risks *5x10<sup>7</sup>/yr and 2x10<sup>6</sup>/yr, respectively*
	- 10CFR50 Appendix **I** annualized offsite dose guidelines *5 mrem/yr whole body*
	- **1OCFR100** accident offsite doses

*25 rem whole body and 300 rem thyroid* 

- **EPA-520/1-75-001** protective action guideline doses

*1 rem whole body and 5 rem thyroid* 



#### *Licensing Basis Events*

- Off-normal or accident events used for demonstrating design compliance with the Top Level Regulatory Criteria
- Collectively, analyzed in PRAs for demonstrating compliance with the 51FR130 safety goals
- **Encompass following event categories** 
	- Anticipated Operational Occurrences
	- Design Basis Events

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- Emergency Planning Basis Events



#### **Ranges of Top Level Regulatory Criteria** and MHTGR Licensing Basis Events



*GENERAL ATOMICS* 

*Equipment Safety Classification*

Safety related systems, structures, and components (SSC) are those performing required functions to meet 10CFR100 doses for DBEs

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*MHTGR functions for* 1 *OCFR 100 focus on retention within fuel particles* 



## *Licensing Bases Application to GT-MHR*

- The above process is generic and should be directly applicable to the GT-MHR
- Prior application to the MHTGR did not reveal a large sensitivity to the power conversion system
- GT-MHR would be expected to have some different LBEs and therefore some differences in safety related SSC
	- potential for new initiating events with rotating equipment in primary system
	- potential for different consequences with higher core rating
	- LBEs involving water ingress very unlikely---no SGs



#### *GT-MHR NOW BEING DEVELOPED IN INTERNATIONAL PROGRAM*

In Russia under joint US/RF agreement for destruction of surplus weapons Plutonium

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- **9** Sponsored jointly by US (DOE) and RF (Minatom); supported by Japan and EU
- Conceptual design completed; preliminary design complete early 2002



#### *INTERNATIONAL GT-MHR PROGRAM*

- MHR module by 2009 at Tomsk, Russia **Electrical-technical**
- Design, construct, and license a GT-MHR Pu fuel fabrication facility in Russia
- Operate first 4-module GT-MHR by 2015 with a

*...... No fertile component*





#### *COMMERCIALIZATION PROGRAM*



#### Plant construction can start in 5 years



#### **LIMITED ENGINEERING WORK REQUIRED**



ENERAL ATOMICS

#### **COMMERCIAL PROGRAM FOLLOWS INTERNATIONAL PROGRAM**





#### *SUMMARY*

#### • GT-MHR

- Rooted in decades of international HTGR technology
- Builds on 1980's (MHTGR) experience
- Optimization of inherent gas-reactor features provides
	- High thermal efficiency
	- Easily understood, assured safety
- International program facilitates near term deployment



# ESBWR.Program and

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*GE Nuclear Energy*

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# *ESBIWR. Program and Regulatory Challenges*

*Atam Rao GE Nuclear Energy, USA*

ACRS Workshop - Regulatory Challerge of *June 4/5, 2001, Rockville, Maryland*

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## **Outline**

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#### Design is based on SBWR and ABWR components Natural Circulation, ABWR Fuel, Vessel, CRD - just less

Passive safety systems - based on NRC reviewed SBWR

Optimized buildings/structures - economics/construction

8 year international design and technology program

Goal was to improve performance/safety and economics

#### **Regulatory Issues**

How much use can be made of SBWR review by NRC? Extensive new testing completed - Is it enough? Is the regulatory hurdle too high for new plants?

## Evolution of the BWR Reactor Design

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Evolution Towards Simplicity

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## Evolution of BWR Containments

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#### **ESBWR Plant Schematic**



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# Comparison of Key Parameters

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#### **ESBWR Program Plan**

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#### SBWR Simplifies ESBWR Challenges

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\* ABWR certification provides many inputs/bases

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- \* SBWR program provides a solid base for ESBWR SBWR program was a \$200 - 300 million program Completed a complete SAR with technology reports Completed extensive testing and code qualification Completed a multi-year NRC/ACRS review
- **\*** 8 year ESBWR program expanded the SBWR base Used essentially the same design features Completed extensive new testing and analysis Improved the overall economics
- **\*** SBWR reviewers/developers still around

Increased performance and safety margins

# ESBWR Design/Technology based on SBWR and ABWR

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# Comparison of Plant Performance

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#### ESBWR Performance is Better Than or Equal to Most Plants

#### Fast pressurization transient



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ESBWR: slower pressurization due to large steam volume in chimney; adequate margin to prevent SRV from opening

## Factors that Resulted in Improved Economics

**Economy of Scale** Higher Power Density Higher Plant Power Use of Modular Passive Safety Systems

#### **Design Features That Enhanced Economy of Scale** Made **GDCS** Pool As Part of Wetwell Modular Safety Systems With Little Dependence on Power Level Smaller **PCCS** Pools and Larger Heat Exchangers

#### **Improved the Overall Design**

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Large Blade Control Rods Simpler Reactor Internals Improved Plant Arrangements Moved Non Safety Systems, Stacked Spent Fuel Flexible Building Embedment - External Cask Hatch

# **ESBWR Nuclear and Turbine Island Schematic**

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## **Comparison of SBWR/ESBWR Buildings**



SBWR (670 MWe)

ESBWR (1380 MWe)

AR0103-14

#### Core Design Evolution

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#### ESBWR Design Evolution - Core





AR0103-16

# Bundle Power vs. Flow for various BWRs



POWFLO-2.xls chart 9

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i<br>Tanzania

**ESBWR has 100% flow margin to stability data boundary]**

## Natural Circulation Technology Program

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## **Control Rod Drive Design Evolution**

 $\mathbb{R}^2$ 

- The "F" lattice is an extrapolation of earlier "K" lattice design



## Chimney and Technology Programs

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- Chimney provides the driving head for the natural circulation flow
- \* Flow rate is sensitive to the chimney void fraction
- Test programs to evaluate void fraction profile and to access flow induced vibration on chimney partition

## **Chimney Void Fraction**

- **Ontario Hydro Tests** 
	- Large pipe void fraction data
	- $-0.51$  m diameter, 6.4 and 2.8 MPa

Data (Time averaged data was used for this plot Original data was averaged over 36 seconds.)

Relatively flat void profile across the pipe section

1.00

 $0.90 -$ 

 $0.80^{\circ}$ 

0.70

 $0.60$ 

 $0.40$ 

0.30

0.20

 $0.10$ 

 $0.00$ 

 $\mathbf{a}$ 

500

1000

1500

Vold Fraction<br>0.5<br>0.6<br>0.6

Pump induced transient tests  $\blacksquare$ 


# **Chimney Void Fraction**

• CEA Chimney Tests

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- scale ESBWR geometry and conditions
- measure 3-D void distributions
- evaluate FIV on chimney partition
- tests supported by EdF



## Passive Safety Systems - Simplify the Plant

- **Reactivity Control** Electro-hydraulic control rod drive system Accumulator driven backup boron injection system
- **Inventory Control**

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- Large vessel with additional inventory
- High pressure isolation condensers **(IC)**
- Depressurization and gravity driven cooling system (GDCS)
- **0** Decay Heat Removal
	- Isolation condensers for transients
	- Passive Containment Cooling System (PCCS) condensers for pipe breaks
- **Example 2** Fission Product Control and Plant Accident Release Passive condensers
	- Retention and holdup with multiple barriers

### Simplified Systems Extending Operating Plant Technology



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## Design Philosophy for the Safety Systems

- Meet all Regulatory Requirements with Simple Passive **Systems** 
	- Emphasis on simplification

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- No operator actions needed for 72 hours for design basis events
- Active Systems Modified Slightly to Enhance Overall **Safety** 
	- Active systems are non safety-grade
	- Minor changes made to improve PSA results
- \* Plant Shutdown and Accident Recovery
	- Use active systems

# Safety Systems Inside Containment Envelope



**"\* All** Pipes/Valves Inside Containment

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• Decay Heat Condensers Above Drywell **ARDISE ARDISES** AR0103-26

# *Water Level in Shroud Following a Pipe Break*

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### Decay Heat Removal/Containment Features and Technology

- **\*** Decay Heat Removal Design Features
- **Past Technology Program SBWR**
- **ESBWR System Modifications from SBWR**
- **ESBWR Technology Program**
- "• Conclusions

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# ESBWR Decay Heat Removal

- Remove Decay Heat From Vessel
	- Main Condenser

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- Normal shutdown cooling system
- Isolation condensers
- Remove vessel heat through valve opening
- **If Needed, Remove Heat From Containment** 
	- Suppression pool cooling
	- Containment sprays
	- Passive containment cooling (PCCS) condensers

### Several Diverse Means of Decay Heat Removal

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AR0103-31

### Decay Heat Removal/Containment Features and Technology

- **E** Decay Heat Removal Design Features
- \* Past Technology Program SBWR
- **ESBWR System Modifications from SBWR**
- **ESBWR Technology Program**
- **-** Conclusions

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# Extensive Technology Program to Qualify Features New to SBWR

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- Component and Integral tests as part of the SBWR program
	- **-** Full scale components tests condensers, valves
	- **-** Integral tests at different scales, with the largest test at PANDA
- Testing extended to incorporate European requirements
	- Large hydrogen releases and severe accidents
	- Improvements in the plant design
- Ongoing programs will further quantify margins
	- **-** Natural circulation in the vessel
	- **-** Severe accident performance/features for passive systems
- Testing used to qualify computer codes
- **Extensive international cooperation**

*A Complete and Thorough Technology Program* 1 **Supports the Design** ARO103-33

# Containment Technology Overview



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ESBWR Phase 2

### PCCS Performance

PANDA (TEPSS)

- startup
- interactions - secondary side ht
- N/C Buildup
- Unit interactions

### ESBWR Configuration

- PANDA (TEPSS)
- reduced cont. volume
- GDCS in WW
- PCCS Condensate to RPV
- VTT
- Modeling of larger PCC

### DW Stratification and Hideout

**PANDA(TEPSS)**  $\mathbf{D}$ - hydrogen **p**

### **DW Stratification and Hideout** UCB + CFD (FFWP)<br>PANDA + CFD (FFWP)

### **WW Gas Stratification**

UCB + CFD (FFWP)<br>KALI + CFD (FFWP)

### **SP Stratification**

LINX (TEPSS)

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PANDA + **CFD** (FFWP) VTT -CFD

PCC Hydrogen Distribution

ESBWR Phase 3

# PANTHERS

**• Demonstrate that prototype heat exchanger is** capable of meeting design requirements

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- **n** Provide database for TRACG (code) qualification to predict heat exchanger performance spanning the range of conditions expected in the SBWR (i.e. steam flow, air flow, pressure, temperature)
- Investigate the difference between lighter-thansteam and heavier-than-steam noncondensibles
- **Structural component qualification**

# PANDA-M

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**Objectives** 

Demonstrate steady-state, startup and long-term operation of the PCCS system

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Demonstrate effects of scale on **PCC** performance

Data for TRACG (code) qualification to predict SBWR containment system performance including potential system interactions

- **\*** 10 steady state **PCC** component tests over a wide range of steam and air flow rates
- **\*** 12 transient tests representative of post-loca conditions with different configurations

## **GIST**

- **Objectives**  $\blacksquare$ 
	- Demonstrate technical feasibility of GDCS concept
	- Database for qualification of TRACG (codes) to predict GDCS initiation times, flow rates and RPV water levels
- 26 tests representing a range of conditions encompassing 3 LOCA's and a no break condition



# **GIRAFFE**

**B** 3 Test series:

### GIRAFFE/Helium

- Demonstrate system operation with lighter-than-steam noncondensibles including purging noncondensibles from the **PCC**
- Data for TRACG (code) qualification to predict SBWR containment system performance including potential system interactions with l-t-s gas

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GIRAFFE/SIT

Data for TRACG (code) qualification to predict SBWR **ECCS**  performance during late blowdown/early GDCS phase of a LOCA - specific focus on system interactions

GIRAFFE/Step 1 and 3

Steady state performance of **PCCS** 

System performance



Key Variables and Test Coverage

AR0103-39

### Decay Heat Removal/Containment Features and Technology

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- **Decay Heat Removal Design Features**
- \* Past Technology Program SBWR
- **ESBWR System Modifications from SBWR**
- **ESBWR Technology Program**
- **E** Conclusions

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# ESBWR System Modifications

- Containment Configuration Optimized
	- **-** Utilize GDCS pool draindown space to provide increased wetwell volume for severe accident (GDCS moved from DW to WW)
	- **-** PCCS Condensate Tank added in DW

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- **E** Increased Power
	- Number of bundles, bundle length and power density increased
	- **-** Additional PCC and IC added
	- **-** Increased number of PCCS tubes per unit by 35%

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# ESBWR System Modifications

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# Protototype Vacuum Breaker

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### Decay Heat Removal/Containment Features and Technology

- **\*** Decay Heat Removal Design Features
- \* Past Technology Program SBWR
- **\*** ESBWR System Modifications from SBWR
- **ESBWR Technology Program**
- **\*** Conclusions

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# TEPSS Program

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3 Part program to extend the SBWR database to the ESBWR

- Suppression Pool stratification and mixing
	- $-$  9+ tests with flow visualization in LINX
	- CFD analysis using CFX
- **-** Passive Decay Heat Removal
	- **-** 8 Integrated system tests run in PANDA
	- **-** Pre- and post-test predictions using TRACG, TRAC-BF1, RELAP5 and MELCOR
- **Passive Aerosol Removal** 
	- PCCS testing in AIDA
	- Analysis with MELCOR
	- Demonstrate PCCS as fission product aerosol filter
	- Demonstrate ability of PCC to remove decay heat with aerosol build-up

# Suppression Pool Stratification/Mixing (LINX)

**0** Objectives

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- Improved countermeasures against pool stratification
- Database for pool mixing models
- **0** Conclusions
	- **-** Steam bypass not expected for ESBWR
		- Bypass onset only at very high pool temperature (very low subcooling)
		- \* Limitations on test vent flow rate so that bypass for worst case ESBWR flow could not be completely excluded
	- **-** Good pool mixing observed
		- Strong mixing for steam-air mixtures
		- Good mixing for steam only flow (less than 4 <sup>o</sup>C for worst case)
		- **Results may not be scalable**
	- **-** Analytical model validated against published plume spreading data

## Passive Decay Heat Removal (PANDA-P)

**•** Objectives

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- Testing of new containment features with respect to: PCCS long-term performance, PCCS start-up and systems interaction and distribution of steam and gases within the containment

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- Database to confirm the capability of TRACG to predict ESBWR containment system performance, including potential systems interaction effects
- Effect of lighter-than-steam gas on system behavior
- **Conclusions** 
	- Containment system operated robustly over all conditions tested
	- TRAC-BF1, RELAP5 and MELCOR benchmarked against test data
	- Some remaining uncertainties related to hydrogen behavior

I *TRACG has been benchmarked against the new test data*

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# **PCCS** Extension

- "• Objectives
	- Analytical program to investigate the ability to scale up the **PCC** from 10 MW to 13. 5 MW without adverse effects

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- Investigation of secondary side heat transfer
- **E** Conclusions
	- The **PCC** heat removal scales approximately linearly with number of tubes
	- Secondary side heat transfer does not limit the condenser performance

### **Substantial Margin for DBA Containment Pressure**



AR0103-49

## **100%** Clad Metal Water Reaction Results

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AR0103-50

# Decay Heat Conclusions

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- \* Robust behavior of ESBWR containment demonstrated
	- ESBWR containment modifications improve pressure performance
	- Significant margins for Design Basis Accidents
	- Asymmetry effects not important
	- System interactions do not adversely effect performance
- \* **PCCS** capabilities confirmed
	- Start-up and long-term operation with noncondensibles confirmed
	- Heat removal capability sufficient over the range of conditions expected in ESBWR
	- Good performance with both light and heavy noncondensibles
	- Scalable technology

# Decay Heat Conclusions (Cont'd)

- Suppression Pool Performance Good
	- Very little stratification in Suppression Pool
	- No steam PCCS vent bypass expected in ESBWR

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*Issues related to decay heat removal resolved through extensive testing and analysis programs*

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## *Containment Pressure Following a Pipe Break*

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# Ongoing Simplification Studies

- Reduce Fuel Bundles, CRD, Vessel COMPLETE Increase Fuel Length
- **"\*** Improve Plant Availability- **5%**  Refueling and Outage Plan and System Improvements

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**"\*** Reduce Buildings and Structures - **30%** 

Reduce Basemat Thickness

Reduce Containment Design Pressure

Move Spent Fuel Pool to Grade Elevation/Separate Building

Separate Reactor Building From Containment

Normal performance margins maintained while reducing excessive conservatisms in other areas

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# Fuel, Vessel and CRD optimization

### **Optimization of Fuel Length**

0.3m Increase in Fuel Length Gives Significant Benefit

Performance Margins Are Sufficient Design Options Being Explored to Increase Margins Further Studies Expected to Confirm Margins

### • Reduction in Key Components

Control Rod Drives and Fuel Bundles Reduced 10% Significant Simplification in Vessel and Internals

### **- Impact on Building Height Minimal**

Other Changes Will Have a Bigger Impact

### Selected key parameters to simplify the design

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### Building/Structures & Refueling Optimization

### What Controls Building Size

Wetwell, PCCS Parameters and MSIV Access Control Building Height Vessel Height Does Not Control Building Height Refueling Floor Size and Dimensions Control Footprint Refueling Schemes Are Very Important for Optimization

### **What Controls Structures**

Containment Design Pressure Plant Seismic Design Basis

**What is the Impact on the Construction Schedule** 

### Several interesting options have been identified

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# Key parameters in Various Options

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- **Ways to Reduce Containment Design** Pressure
- **\* Spent Fuel in Containment or Reactor** Building
	- Horizontal or Inclined Fuel Transfer
	- Stacked Spent Fuel Option
	- Cask Transfer Schemes
	- Size of Spent Fuel Pool
- \* Refueling Floor Arrangement
- **Location of Steam Line**

### Several promising choices All improve margins and reduce building cost

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# **Calculated ESBWR Wetwell Pressures vs. Wetwell Volume**



AR0103-58

# Key Technology Results and Design Impact

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**Effect of ESBWR Containment Configuration Changes** Allowed Scaleup of Power Without Containment Size Increase Tests Showed Significantly Lower Pressure

#### Effect of Reduced Water Levels in the PCCS Pool

Allowed the Use of a Smaller PCCS Pool, Which Then Kept the Refueling Floor and Building Reasonably Sized

Tests Showed That Pool Level (up to a Limit) Has No Effect on Containment Heat Removal and Containment Pressure

#### **Effect of Hydrogen on Decay Heat Removal**

Allowed the Use a Smaller Containment, Even When Considering Severe Accident Conditions

Results Show No Overall Heat Transfer Degradation When Hydrogen Is Present

## Technology programs provide confidence in plant design/performance and help reduce costs

# Ongoing Technology Programs

- **Quantify Natural Circulation Performance Margins** NACUSP Programs at IRI, NRG, CEA and PSI Additional Testing at IRI and CRIEPI Independent Stability Assessment at ETH, IRI
- Reduce Uncertainty in Natural Circulation Parameters Chimney Tests at CEA
- **EXET Develop Confidence in Safety System Performance** TEMPEST Programs at PSI, VTT, NRG, CEA
- Develop Back-up Systems to Provide Additional Margin TEMPEST Programs at PSI
- **Provide Additional Data for Code Qualification**

Technology programs to confirm that design is robust

# Program Summary and Conclusion

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## - 8 year ESBWR program

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Reduced Components and Systems - simplify Reduced the Structures and Buildings - simplify

## **m** 8 year Technology Studies

Large margins confirmed - increased over SBWR Qualified codes for incremental changes for ESBWR

# **Example 1 Challenges for the Coming Years**

Crossing the regulatory minefield? hurdles? resources?

Improved Safety/Performance and Economics Completed Extensive Technology Program SBWR and ABWR Programs ease Regulatory Challenges



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*\*) Generation IV Design Concepts*

# *GE Advanced Liquid Metal Reactor*

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# *S-PRISM*

*by* 

*C. Boardman GE Nuclear San Jose, CA* 

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- *\* Incentive for developing S-PRISM*
- "° *Design and safety approach*
- *"\* Design description and competitive potential*
- "• *Previous Licensing interactions*
- "• *Planned approach to Licensing S-PRISM*
- "• *What, if any, additional initiatives are needed?*





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*Energy estimates for fossil fuels are based on "International Energy Outlook 1995", DOE/EIA-0484(95). The amount of depleted uranium in the US includes existing stockpile and that expected to result from enrichment of uranium to fuel existing LWRs operated over their 4 <sup>0</sup> -y design life. The amount of uranium available for LWR/Once Through is assumed to be the reasonably assured resource less than \$130/kg in the US taken from the uranium "Red Book".* 

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Relative Decay Heat Loads of LWR and LMR Spent Fuel



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**Phase I** These opportunities for proliferation are not required for S-PRISM.

#### Phase 2 **All operations are** performed within heavily shielded enclosures or hot cells at the S-PRISM site.

Phase 3 All operations are performed within heavily shielded and inerted hot cells at the co-located S-PRISM/IFR site.

**ACRS Workshop** 

6 Boardman

# Key Non-Proliferation Attributes of S-PRISM

*1.) The ability to create S-PRISM startup cores by processing spent L WR fuel at co-located Spent Fuel Recycle Facilities eliminates opportunity for diversion within:* 

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*\* Phase I (mining, milling, conversion, and uranium enrichment phases) since these processes are not required.* 

*and* 

*\* Phase H and III (on-site remote processing of highly radioactive spent L WR and LMR fuel eliminates the transportation vulnerabilities associated with the shipment of Pu)* 

*2.) The fissile material is always in an intensely radioactive form. It is difficult to modify a heavily shielded.ficility designed for remote operation in an inert atmosphere without detection.* 

*3.) The co-located molten salt electro-refining system removes the uranium, Pu, and the minor actinides from the waste stream thereby avoiding the creation of a uranium/Pu mine at the repository.* 

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- **>** *Supports geological repository program.* 
	- deployment of one new S-PRISM plant per year for 30 years would *eliminate the 86,000 metric tons of spent L WR fuel that will be discharged by the present fleet of L WRs during their operating life.*
	- *reduces required repository volume by a factor of four to fifty*
	- All spent fuel processing and waste conditioning operations would be *paid for through the sale of electricity.*
	- *limits interim storage to 30 years*
	- *Reduces environmental and diversion risks* 
		- *repository mission reduced from*  $\geq$  *10,000 to*  $\leq$  *500 years*
		- **"** *facilitates long term CO<sub>2</sub> reduction*
		- *resource conservation (fossil and uranium)*
		- *"\* allows Pu production and utilization to be balanced*
		- *"\* utilizes a highly diversion resistant reprocessing technology*



- *Incentive for developing S-PRISM*
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- "• *What, if any, additional initiatives are needed?*



### *Exploits Natural Phenomena and Intrinsic Characteristics*

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- *"\* Low System Pressure*
- "• *Large heat capacity*
- *Natural circulation*
- *\* Negative temperature coefficients of reactivity*



*\* Key Features of S-PRISM* 

Compact pool-type reactor modules sized for factory *fabrication and an affordable fill-scale prototype test for design certification* 

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- *Passive shutdown heat removal*
- *Passive accommodation ofA TWS events*
- **0** *Passive post-accident containment cooling*
- *\* Nuclear safety-related envelope limited to the nuclear steam supply system located in the reactor building*
- *Horizontal seismic isolation of the complete NSSS*
- *\* Accommodation ofpostulated severe accidents such that a a formal public evacuation plan is not required*
- *\* Can achieve conversion ratio's less than or greater than one*



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*\* S-PRISM Design Approach* 

#### **Simple Conservative Design**

- \* *Passive decay* beat *removal*
- 
- \* *Automated safetygrade actions are limited to.:* 
	-
	-
	- steam side isolation and blow-down

#### *Operation and Maintenance*

- 
- *Simple compact primary system boundary*
- 

#### *Capital and In vestment Risk Reduction*

- \* *Conservative Low Temperature Design*
- \* *Modular Construction and seismic isolation*
- \* *Factoty fabrication of components and facility modules*
- \* *Modularity reduces the need for spinning reserve*
- Certification via prototype testing of a single 380 MWe module

Passive accommodation of ATWS Events  $\vert$  S-PRISM Features Contribute to:

- *containment isolation are minion*  $\cdot$  **b** Simplicity of Operation
- *reactorscram Reliability* 
	- *Maintainability*
- **Safety grade envelope confined to NSSS**  $\cdot$  **Reduced Risk of Investment**
- \* *Lowpersonnelradiation exposure levels Low Cost Conmnmercialization Path*  またのですがあるというのです。 いっとうこう こうこう

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# **8** S-PRISM Design Approach (continued)

- *1. Design basis events (DBEs)* 
	- Equipment and structures design and life basis

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- *Bounding events* /hat *eml wi/h* a r/ac/or scram
- *Example, all rod run out to a reactor scram*

#### *2. Accommodated anticipated transients without scram (A-A TWS)*

- *In prior reactors, highest probability events that led to boiling and Hypothetical Core Disassemb/v Accidents were A TWS events* 

- *In S-PRISM, A TWS events are passively accommodated within ASME Level D damage limits, without boiling* 

- *Loss of primary flow without scram (ULOF)*
- **-** *Loss of heat sink without scram (ULOHS)*
- Loss of flow and heat sink without scram (ULOF/LOHS)
- *All control rod run out to rod stops without scram (UTOP)*
- *Safe shutdown earthquake without scram (USSE)*

#### *3. Residual risk events*

- *Very low probability events not normally used in design* 

- *In S-PRISM, residual events are used to assess per/ormance margins* 



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- *Incentive for developing S-PRISM*
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**Power Train** 



Shutdown Heat Removal Systems

June 4-5, 2001

# *<sup>0</sup>S-PRISM* **-** *Principal Design Parameters*



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Super PRISM



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*\* S-PRISM Power Block (760 MWe net)*





*C*

@ *Metal Core Layout*



#### **Number of Assemblies**



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# *\* Oxide vs. Metal Fuel*

- *Attractive features of metal core include:*   $\bullet$ 
	- *fuel is denser and has a harder neutron spectrum*
	- *compatible with coolant, RBCB demonstrated at EBR-H*
	- *axial blankets are not required for break even core*
	- *high thermal conductivity (low fuel temp.)*
	- lower Doppler and harder spectrum reduce the need for GEMs for *ULOF (6 versus 18)*

, *( (*

- *Metal fuel pyro-processing is diversion resistant, compact,* less complex, and has fewer waste streams than conventional *aqueous (PUREX) process*
- *However, an "advanced" aqueous process may be competitive and diversion resistant.*

*S-PRISM can meet all requirements with either fuel type.* 

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# S-PRISM - Seismic Isolation System





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**80** Reactor Vessel Auxiliary Cooling System (RVACS)

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# *Passive Shutdown Heat Removal (RVACS)*

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Natural Circulation Confirmed by 3 Dimensional T/H Analysis



**Normal Operation** 





Examples Temperature and velocity distribution at 4 and 20 minutes after loss of heat sink



**B** Decay Heat Removal Analysis Model







RVACS Transients Are Slow Quasi Steady State Events **REAL PROPERTY OF A STATE OF PRESENTATION OF A STATE OF** 



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### *R VA CS Heat Rejection and Heat Load versus Time*

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0 *R VA CS Cooling* - *Nominal Mixed Core Outlet Temperature*





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### 0 *Damage Fraction from Six R VA CS Transients*

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*\*S-PRISM Approach to A TWS* 

*Negative temperature coefficients of reactivity are used to accommodate A TWS events.* 

- *\* Loss of Normal Heat Sink*
- *\* Loss of Forced Flow*
- *\* Loss of Flow and Heat Sink*
- *\* Transient Overpower w/o Scram*

*These events have, in priorLMR designs, led to rapid coolant boiling, fuel melting, and core disassembly.* 

*S-PRISM Requirement:* 

*Accommodate the above subset of events w/o loss of reactor integrity or radiological release using passive or inherent natural processes. A loss offunctionality or component life-termination is acceptable.*

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- *\* Two-Reactors Coupled to a Single TG - Once-through Superheat*
- "• *One Group Prompt Jump Core Physics with Multi-Group Decay Heat*
- *"\* R VA CS/A CS*
- 
- *Control Systems:* 
	- *Plant control system (global and local controllers)*

 $\left($  (b) and  $\left($  (c) a

- *Reactivity control system (RCS)*
- *Reactor protection system (RPS)*
- -EM *pump control system and synchronous machines*

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Example ATWS - Loss Of Flow Without Scram





## Example - 0.5 g ZPA Seismic Event Without Scram



#### S-PRISM2 (MOX-Hetero) - USSE - System Temperatures

#### • Reactivity:

- $+ 0.30\$  at 3/4 Hz (horizontal core compaction)
- $+ 0.16$  at 10 Hz (vertical CR-core motion with *opposite phases*)
- Power oscillations to 180%, short duration, not supercritical
- Fuel heat capacity absorbs power oscillation without melting
- Fuel releases heat to structures slowly and gives small Doppler feedback to reduce power peaks





*S-PRISM Transient Performance Conclusions*

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*S-PRISM tolerates A TWS events within the safety performance limits* 

*The passive safety performance qf S-PRISM is consistent with the earlier ALMR program* 



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S-PRISM Containment System







**8** Example - Large Pool Fire



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*Beyond Design Basis (Residual Risk) events have been used to assess containment margins* 

*This event assumes that the reactor closure disappears at time zero initiating a large pool fire* 

*Note that the containment pressure peaks at less than 5 psig and drops below atmospheric pressure in less than 6 hours*



# **0** *Comparison of Emergency Power Requirements*

*Function*

*S-PRISM Completely Passive* 

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- *"\* Shutdown Heat Removal*
- *"\* Post Accident Containment Cooling*
- *Passive Air Cooling of Upper Containment*
- *0 Coolant Injection/Core F/ooding N/A Redundant and Diverse Systems*
- \* *Shutdown System*

*3/9 Primary or 2/3 Secondary Rods SelfActuated Scram on Secondary Rods Passive Accommodation ofA TWS Events*

*Generation III L WRs Redundant and Diverse Systems* 

*Redundant and Diverse Systems*

*Most Rods Must Fun ction Boron injection N/A*

*EmergencyAC Power < 200 kWe from Batteries* - **10,** *000 k1we*

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**0** *Layers of Defense*



*All Safety Grade Systems Are Located within the Reactor/NSSS Building* **I**

" *Containment (passive post accident heat renoval)* 

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- " *Coolant Boundary (Reactor Vessel (simple vessel with no penetrations below the Na level)*
- " *Passive Shutdown Heat Removal (R VA CS + A CS)*
- " *Passive Core Shutdown (inherent negative feedback's)*
- " *RPS Scram of Scram Rods (magnetic Self Actuaed Latch backs up RPS)*
- " *RPS Scram of Control Rods (RPS is independent and close coupled)*
- *Automatic Power Run Back (by automated non safety grade Plant Control System)* 
	- *Normal Operating Range*
	- *Maintained by Fault Tolerant Tri-Redundant Control System*



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Adjustments Since End of DOE Program In 1995

<b>Parameter or Feature</b>	1995 ALMR	S-PRISM
Core Power, MWt	840.	1000.
Core Outlet Temp, C	499	510
Main Steam, $\mathrm{C}/\mathrm{kg/cm}^2$	454/153	468/177
<b>Net Electrical, MWe</b> (two power blocks)	1243.	1520
<b>Net Electrical, MWe</b> (three power blocks)	1866	2280
Seismic Isolation	Yes. Each NSSS placed on a separate isolated platform	Yes. A single <i>platform supports</i> two NSSSs
<b>Above Reactor Containment</b>	Low leakage steel machinery dome	Low leakage steel lined compartments above the reactor closure



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- *\* Incentive for developing S-PRISM*
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- *\* What, if any, additional initiatives are needed?*



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**Optimizing the Plant Size** 

#### 1988 PRISM S-PRISM Large Commercial Design

#### *1263 MWe (net) from 3 blocks 1,520 MWe (net) from two blocks 1,535 MWe Monolithic LMR 9 NSSS (425 MWt each) 4 NSSS (1000 MWt each) 1 NSSS (4000 MWt) 3 421 MWe TG Units 2 825 MWe (gross) TG Units 1 1535 MWe TG Unit 9 primary Na containing vessels 4 primary Na containing vessels 14 primary Na containing vessels\* 9 SG units/eighteen IHTS loops 4 SG units and eight IHTS loops (12 primary component vessels, reactor, and EVST) (i) (600 MW<sub>t</sub> each) 6 IHTS loops (667 MWt each) 4 Shutdown Heat Removal Systems* **Shutdown Heat Removal Systems** *Larger module (1000 vs. 425 MWt)* (*DHX/IHX units, pump, piping, and support systems*)<br>Once through superheat steam cycle - Redundant SHRS also required for EVST **f).nr** *thro•,oh sunorheat steam cycle* **-** *Redundant SHRS also required for EVST* **421 MWe**  $SG$ 'SG **760 MWe** ТG 421 MWe  $SG$  $1535$  MWe SG **760 MWe 421 MWe** Simplicity allows Reduction in **Commodities and Building Size**

*(i (*



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*<sup>0</sup>Scale Up* - - *L WR versus Fast Reactor*

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*1600 MWt Sodium Cooled Fast Reactoif600 MWt Light Water Cooled Reactor*



- *"\* The complexity and availability of a PWR is essentially constant with size*
- *"\* Due to the lower specific heat of sodium, six or more loops are required in a large FR. The Economy of Scale is Much Larger for L WRs then FBRs*

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*\* Modular versus Monolithic (Fast Reactors)*



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*NSSS Size, ALMR verses S-PRISM*

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22 % More Power from **Smaller NI** OPRO -M"MOU

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**ACRS Workshop** 



Learning Effect Favors Modular Plant Designs

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June 4-5, 2001

46 Boardman

Modular vs. Monolithic Availability and Spinning Reserve

**Monolithic Plant 6 Loops** 

**6 Module S-PRISM Plant** 



#### Seven point advantage caused by:

- Relative simplicity of each NSSS (one SG System rather than 6)
- Ability to operate each NSSS independently of the others



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*NSSS Size, CRBRP/ALMR /S-PRISM* 

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#### *ALMR 311* MWe



### *S-PRISM 760 MWe*

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- *Incentive for developing S-PRISM*
- "• *Design and safety approach*
- "• *Design description and competitive potential*
- "• *Previous licensing interactions*
- "• *Planned approach to licensing S-PRISM*
- " *What, if any, additional initiatives are needed?*



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*\* ALMR Design and Licensing History*



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- *"\* Incentive for developing S-PRISM*
- *"\* Design and safety approach*
- "• *Design description and competitive potential*
- *"\* Previous Licensing interactions*
- *\* Planned approach to Licensing S-PRISM*
- *\* What, if any, additional initiatives are needed?*



## Detailed Design, Construction, and Prototype Testing



Design Certification would be obtained through the construction and testing of a single 380 MWe module

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- *Incentive for developing S-PRISM*
- *"\* Design and safety approach*
- *"\* Design description and competitive potential*

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- "• *Previous Licensing interactions*
- "• *Planned approach to Licensing S-PRISM*
- " *What, if any, additional initiatives are needed?*

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### **Safety Review/Key Issues**



*Component Verification and Prototype Testing*

*Final component performance verification can be performed during a graduated prototype testing program.* 

*Example: The performance of the passive decay heat removal system can be verified prior to start up by using the Electromagnetic Pumps that add a measurable amount of heat to the reactor system*

> *Licensing through the testing of a prototypical reactor module should be an efficient approach to obtaining the data needed for design certification.*

*Defining the T/H and component tests needed to proceed with the the construction and testing of the prototype as well as defining the prototype test program will require considerable interaction with the NRC* **I ., -, , .. ,** *! -z"i ý,ý* **!ý 1, ý** x **1%;** *FEE*

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## ACRS WORKSHOP ON ADVANCED REACTORS **JUNE 4, 2001**

## NRR **FUTURE LICENSING ACTIVITIES**

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**INTRODUCTION:** M. Gamberoni

FUTURE LICENSING AND INSPECTION READINESS: N. Gilles

EARLY **SITE** PERMITS: T. Kenyon

**ITAAC/CONSTRUCTION:** T. Kenyon

**AP1000: A.** Rae

REGULATORY **INFRASTRUCTURE: E.** Benner

#### **FUTURE LICENSING ORGANIZATION**

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## **FUTURE LICENSING AND INSPECTION READINESS ASSESSMENT** (FLIRA)

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- Evaluate Full Range of Licensing Scenarios
- Assess Readiness to Review Applications **&** Perform Inspections  $\bullet$ 
	- **Staff Capabilities**
	- Schedule and Resources<br>External Support
	-
	- **Regulatory Infrastructure**
- **\*** Recommendations:
	- **Staffing**
	- **Training**
	- **Contractor Support**
	-
	- Schedules<br>Rulemakings & Guidance Documents
- **\*** Complete Assessment **by** September **28,** 2001

# EARLY **SITE** PERMITS

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- **\*** Early Site Permits **(ESP)** 
	- **Site Safety**

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- Environmental Protection<br>Emergency Planning
- 
- **• 10 CFR Part 52, Subpart A** 
	- **Regulatory Guides**
	- Environmental SRP
	- Experience with Environmental Reviews on License Renewal
- Initial efforts
	- Coordinate Preparations for **ESP** Reviews Interact with Stakeholders
	-
	- Recent Meetings with **NEI ESP** Task Force
- Applications
	- One in 2002, Two in **2003,** Three in 2004

# **ITAAC/CONSTRUCTION**

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- Construction Inspection Program Re-activation
	- Develop Guidance for Inspection of Critical Attributes
	- Include Inspections for Plant Components & Modules at Fabrication Site
	- Initiate Development of Training for Inspection Staff
- Reactivation of Construction Permit (WNP-1)
- Resolution of "Programmatic" ITAAC

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## AP1000 PRE-APPLICATION REVIEW

**\*** Phase **1** Complete

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- **-** July **27,** 2000 Letter Identified **6** Issues that Could Impact Cost and Schedule of Design Certification
- Phase 2 Scope
	- Applicability of **AP600** Test Program to AP1 **000** Design
	- Applicability of **AP600** Analyses Codes to AP1 **000** Design
	- Acceptability of Design Acceptance Criteria in Selected Areas
	- Applicability of Exemptions Granted to **AP600** Design
- **\*** Phase 2 Schedule
	- Receipt of Analyses Codes Will "Officially" Start Phase 2
	- Estimated Duration of Review **9** Months
- Phase **3**  Westinghouse Application 2002?

## REGULATORY INFRASTRUCTURE

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#### Current Activities:

- Rulemaking to Update 10 CFR Part 52
	- Incorporate Previous Design Certification Rulemaking Experience
	- Update Licensing Processes to Prepare for Future Applications
	- Proposed Rule Package (9/01)
- **Rulemaking on Alternative Site Reviews** 
	- **-** Amend Requirements in 10 CFR Parts 51 and 52 for NEPA Review of Alternative Sites for New Power Plants
	- **-** Initiation of Rulemaking Mid-FY2002
- Rulemaking on 10 CFR Part 51, Tables **S3** and S4
	- **-** Amend Part 51 Tables S-3 & S-4 for Fuel Performance Considerations and Other Issues to Reflect Current and Emerging Conditions in the Various Stages of the Nuclear Fuel Cycle

REGULATORY **INFRASTRUCTURE** 

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- Financial-Related Regulations  $\bullet$ 
	- NRC Antitrust Review Requirements
	- Decommissioning Funding Requirements
	- Modular Plant Requirements (Price-Anderson)

#### Future Activities:

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**\*NEI** Petition for Generic Regulatory Framework

- NEI Intends to Propose Risk-Informed GDC, GOC and Regulations
- Petition Anticipated in December 2001
- **NEI** Proposal May Be Similar to Option 3 of RIP50
- Licensing of New Technologies  $\bullet$ 
	- **-** Short-Term: Address via Existing Regulations, License Conditions and **Exemptions**
	- **-** Long-Term: Address via Rulemaking



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*United States Nuclear Regulatory Commission*

#### Office of Nuclear Regulatory Research Advanced Reactors Activities June 4, 2001

John H.Flack Stuart D.Rubin

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- Historical role of RES in preapplication reviews
- Preapplication review of advanced reactors

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- Current role of RES in advanced reactor reviews
- Advanced reactor group in Division of Systems Analysis and Regulatory Effectiveness (RES)
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- Advanced reactors have greater reliance on new technology and safety features.
- Preapplication interactions and reviews will help NRC prepare for licensing application
- NRR has lead with RES support for LWR advanced reactor preapplication initiatives and licensing application reviews
- NMSS has lead for fuel cycle, transportation and safeguards
- RES has lead for non-LWR advanced reactor preapplication initiatives and longer-range new technology initiatives
- Recent industry requests for preapplication interactions:
	- Westinghouse: AP1000 (5/4/00)
- Exelon: Pebble Bed Modular Reactor (12/5/00)
	- General Atomics: Gas Turbine-Modular Helium Reactor (3/22/01) Westinghouse: International Reactor Innovative and Secure (4/06/01)
- NEI Risk-Informed framework for Advanced Reactor Licensing

# RES Advanced Reactors Activities

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- PBMR:
	- Request for pre-application interactions received from Exelon
	- NRC response
	- Plan developed (SECY-01-0070)
	- Pre-application work underway (FY2001-2002)
	- Objective identify issues, infrastructure needs and framework for PBMR licensing
	- **-** Develop nucleus of staff familiar with HTGR technology
- GT-MHR
	- Request for pre-application interactions received from General Atomic
	- **NRC Response**

RES Advanced Reactors Activities (cont.)

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- Developed under DOE-NERI program
- Initial meeting on 05/07/01
- **Generation IV** 
	- International activity coordinated by DOE
	- Longer term
	- NRC participating as an observer
- Generic Framework:
	- NEI developing proposal
	- Need for NRC to establish an effective and efficient risk-informed, and where appropriate, performance-based licensing framework

### Significant Technology Issues:

- Unique, First of a Kind Major Components
- Fuel Design, Performance, Qualification, & Manufacture

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Source Term

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- Thermal-Fluid Flow Design
- Hi-Temperature Performance
- **Containment**
- **Fuel Cycle Safety & Safeguards**
- **Prototype Testing and Experiments**
- **Human Performance and I&C**
- Probabilistic Risk Assessment Methodology and Data
- **Emergency Planning**
- **Regulations Framework** 
	- design basis accident selection
	- safety classification
	- acceptance criteria
	- **-** GDC,
	- use of PRA
	- Safety Goals

**PBMR Pre-Application Review Objectives** 

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- To develop guidance on the regulatory process, regulations framework and the technology-basis expectations for licensing a PBMR, including identifying significant technology, design, safety, licensing and policy issues that would need to be addressed in licensing a PBMR.
- To develop a core infrastructure of analytical tools, contractor support, staff training and NRC staff expertise needed for NRC to fully achieve the capacity and the capability to review a modular HTGR license application.

## **PBMR Pre-Application Review Guidance**

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- \* Commission Advanced Reactor Policy Statement
- \* NUREG-1226 on- the Development And Utilization of the Policy Statement
- Previous Experience with MHTGR Pre-Application Review
- Identify Safety, Technology, Research, Regulatory & Policy Issues

# **PBMR Pre-Application Review Scope**

#### Selected Design, Technology and Regulatory Review Areas:

• Fuel Design, Performance and **Qualification** 

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- **Nuclear Design**
- Thermal-Fluid Design
- Hi-Temp Materials Performance
- Source Term
- **Containment Design**
- PBMR Regulatory Framework

• Human Performance and Digital **I&C** 

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- Prototype Testing Program
- Probabilistic Risk Assessment
- Postulated Licensing-Basis Events
- **Fuel Cycle Safety**
- Emergency Planning
- **SSC Safety Classifications**

### **PBMR Pre-Application Review Process**

- Conduct Periodic Public Meetings on Selected Topics: Process Issues, Legal & Financial Issues, Regulatory Framework (4/30) Fuel Performance and Qualification (6/12-13) Traditional Engineering Design (e.g., Nuclear, Thermal-Fluid, Materials) Fuel Cycle Safety Areas PRA, SSC Safety Classification PBMR Prototype Testing
- NRC Identifies Additional Information Following Topical Meetings
- Exelon/DOE Formally Documents and Submits Topical Information
- NRC Develops Preliminary Assessment and Drafts Documented Response
- Obtain Stakeholder Input and Comments at a Public Workshop
- Discuss Preliminary Assessments With ACRS and ACNW
- ° Commission Papers Provide Staff Positions and Recommend Policy Decisions
- Commission Provides Policy Guidance and Decisions

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• NRC Staff Formally Responds to Exelon with Positions and Policy Decisions

#### **PBMR Pre-Application Review Sources of Expertise**

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- RES, NRR, NMSS, OGC Technical Expertise and Regulatory Experience
- Contractor Support From National Labs and Design/Technology Experts
- ,, Prior NRC Modular HTGR Pre-Application Review Experience
- ° Design, Operating and Safety Review Experience for Fort St. Vrain HTGR
- International HTGR Experience: IAEA, Japan, China, Germany, UK
- Exelon and DOE Design, Technology and Safety Assessments
- External Stakeholder Comments
- ACRS and ACNW Advice and Insights

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### **PBMR Safety Significant Review Issues/Topics**

- Fuel Performance and Qualification
- High Temperature Material Issues
- Passive Design and Safety Characteristics
- Accident Source Term and Basis\*
- Postulated Licensing Basis Events\*
- ° Prototype Testing Scope and Regulatory Credit
- **0** Containment Functional Design Basis\*
- **0** Emergency Planning Basis\*
- **0** Risk-Informed Regulatory Framework\*
- **0** Probabilistic Risk Assessment
- Commission Policy Decision Likely Is Needed

#### **PBMR Pre-Application Review Schedule**

- About 18 months to Complete
- **Monthly Public Meetings To Discuss Topics**
- Feedback on Legal, Financial and Licensing Process Issues (~9/01)
- Feedback on Regulatory Framework (~12/01)
- Feedback on Design, Safety, Technology & Research Issues (-6/02)
- Feedback on Policy Issues (~10/02)

#### Regulatory Infrastructure Development Needs

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- Staff Training Course for HTGR Technology
- Analytical Codes and Methods for Advanced Reactor Licensing Reviews
- Regulatory Framework for Advanced Reactor Licensing Reviews
- \* Core Staff Capabilities for Advanced Reactor Licensing Reviews
- \* Contractor Technical Support Capabilities
- Possible RES Confirmatory Testing and Experiments
- Possible Codes and Standards for Advanced Reactor Design and Technology  $\tilde{\chi}=\pmb{\Phi}$