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June 19, 2001 NMP1L 1600

U. S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555

RE:

Nine Mile Point Unit 1 Docket No. 50-220 DPR-63

Subject: Cycle 15 Core Operating Limits Report, Rev. 1

Gentlemen:

Attached is a copy of the Cycle 15 Core Operating Limits Report (COLR), Rev. 1 for Nine Mile Point Unit 1 (NMP1). Revision 0 to the Cycle 15 COLR was not implemented and therefore, not submitted to the NRC. The COLR is being submitted pursuant to NMP1 Technical Specification 6.9.1.f.4.

Sincerely,

Richard Blebbot

Richard B. Abbott Vice President Nuclear Engineering

RBA/JJD/cld Attachment

Mr. H. J. Miller, NRC Regional Administrator, Region I
Mr. R. P. Correia, Acting Section Chief PD-I, Section 1, NRR
Mr. G. K. Hunegs, NRC Senior Resident Inspector
Mr. P. S. Tam, Senior Project Manager, NRR
Records Management

ATTACHMENT

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NMP1L 1600

ORIGINAL

CORE OPERATING LIMITS REPORT

19 A

Document No.: COLR1

Revision 1, Cycle 15

		SONTROLLE Title	
	<u>Name</u>	<u>Title</u>	Date
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SORC Chairman Approval	LA Huphi		4/24/01

This Controlled Document provides cycle specific core operating limits for use in conjunction with the Nine Mile Point Unit 1 Technical Specifications. Document pages may only be changed through a reissue of the entire document. This COLR must be signed by the Plant Manager to be valid.

CORE OPERATING LIMITS REPORT

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CORE OPERATING LIMITS REPORT

1.0 AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR)

1.1 Limits for Technical Specification 3.1.7.a(*)

During power operation, the APLHGR for each type of fuel as function of average planar exposure shall not exceed the limiting values shown on Figures 1 through 24.

1.2 Limits for Technical Specification 3.1.7.e(*)

During partial loop operation with four recirculation loops in operation, the APLHGR as a function of average planar exposure shall not exceed 98 percent of the limiting values shown in Figures 1 through 24.

During partial loop operation with three recirculation loops in operation, the APLHGR as a function of average planar exposure shall not exceed 98 percent of the limiting values shown in Figures 1 through 24.

(*) When hand calculations are required, the APLHGR for the respective fuel type as a function of average planar exposure, shall not exceed the limits shown in Tables 1 and 2 during five recirculation loop operation or 98 percent of the limits shown in Tables 1 and 2 during four or three loop operation..

2.0 MINIMUM CRITICAL POWER RATIO (MCPR)

2.1 Limits for Technical Specification 3.1.7.c

During power operation, the operating MCPR at rated power and flow shall be greater than or equal to the Operating Limit MCPR of 1.45⁽¹⁾.

For core flows other than rated, the MCPR limit shall be the Operating Limit MCPR times K_f where K_f is as shown in Figure 25.

- 2.1.1 If the feedwater pump configuration as defined by Nuclear Engineering Report No. NER-1M-022 is such that a feedwater controller failure could result in maximum feedwater flow greater than that for two feedwater pumps (i.e., the shaft-driven pump plus one motor-driven pump), then the Operating Limit MCPR shall be 1.59.
- 2.1.2 Conservative limits for operation between 45% and 90% RTP⁽³⁾ are required for operations without a backup pressure regulator. The MCPR based limit for operation without a backup pressure regulator is as shown in Figure 26⁽²⁾⁽⁴⁾.

2.2 Limits for Technical Specification 3.1.7.e

During 3 loop operation, the Operating Limit MCPR shall be increased by 0.01.

NOTES:

(1)

(2)

(3)

(4)

Based on a 1.09 MCPR Safety Limit (SLMCPR).

Based on an Operating Limit MCPR of 1.45.

Below 45% and above 90% RTP no additional limits are required for operation without a backup pressure regulator.

These limits do not require adjustment for 3 loop operation or for K_{f} .

3.0 LINEAR HEAT GENERATION RATE (LHGR)

3.1 Limits for Technical Specification 3.1.7.b

During power operation, the Linear Heat Generation Rate (LHGR) of any rod in any fuel assembly at any axial location shall not exceed 11.0 KW/FT.

Conservative limits for operation between 45% and 90% RTP⁽¹⁾ are required for operations without a backup pressure regulator. The LHGR based limit for operation without a backup pressure regulator is as shown in Figure 27.

NOTE:

(1)

Below 45% and above 90% RTP no additional limits are required for operation without a backup pressure regulator.

4.0 **POWER/FLOW RELATIONSHIP DURING OPERATION**

4.1 Limits for Technical Specification 3.1.7.d and c

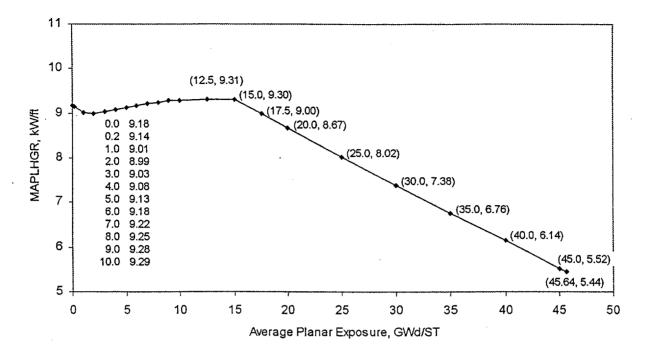
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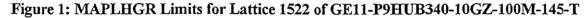
The power/flow relationship shall not exceed the limiting values shown in Figure 28.

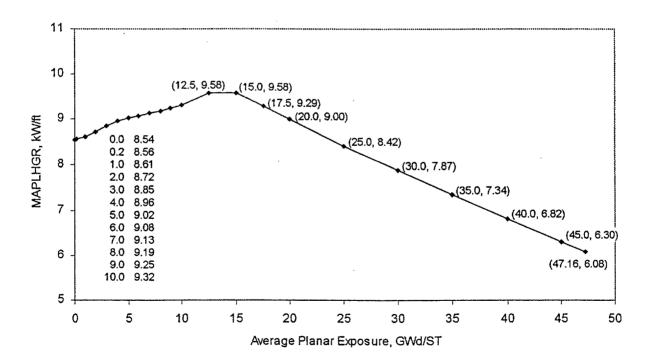
5.0 SOURCE DOCUMENTS

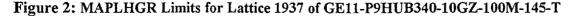
The Core Operating Limits contained in this report were obtained from the following documents:

CORE OPERATING LIMITS	REFERENCE	
APLHGR Limits (Section 1.0) Figure 1 through 24, Tables 1 and 2 and corresponding three and four loop multipliers	GE 24A5157, Revision 1, June 1996, Supplemental Reload Licensing Report for Nine Mile Point Nuclear Power Station Unit 1, Reload 13 Cycle 12	
	GE J11-02962SRLR, Revision 0, January 1997, Supplemental Reload Licensing Report for Nine Mile Point Nuclear Station Unit 1 Reload 14 Cycle 13	
	GNF J11-03785ER, Revision 0, February2001, Engineering Report for Nine Mile Point Nuclear Station Unit 1 Reload 16	
MCPR Limits (Section 2)	GNF J11-03785SRLR, Revision 0, February 2001, Supplemental Reload Licensing Report for Nine Mile Point Nuclear Station Unit 1 Reload 16 Cycle 15	
Figure 25	GNF J11-03785ER, Revision 0, February 2001, Engineering Report for Nine Mile Point Nuclear Station Unit 1 Reload 16	
0.01 Three Loop Adder	GNF J11-03785SRLR, Revision 0, February 2001, Supplemental Reload Licensing Report for Nine Mile Point Nuclear Station Unit 1 Reload 16 Cycle 15	
Pressure Regulator Out-of-Service Restriction	GE-NE-J11-03433-16-01-00, "Pressure Regulator Out of Service Calculations for Nine Mile Point Unit 1 Cycle 14", March 2001	
LHGR Limits (Section 3)	GNF J11-03785ER, Revision 0, February 2001, Engineering Report for Nine Mile Point Nuclear Station Unit 1 Reload 16	
Pressure Regulator Out-of-Service restriction	GE-NE-J11-03433-16-01-00, "Pressure Regulator Out of Service Calculations for Nine Mile Point Unit 1 Cycle 14", March 2001	
P/F Relationship (Section 4) Figure 28	NMP1 Technical Specification Amendment 92, Figure 3.1.7.aa	









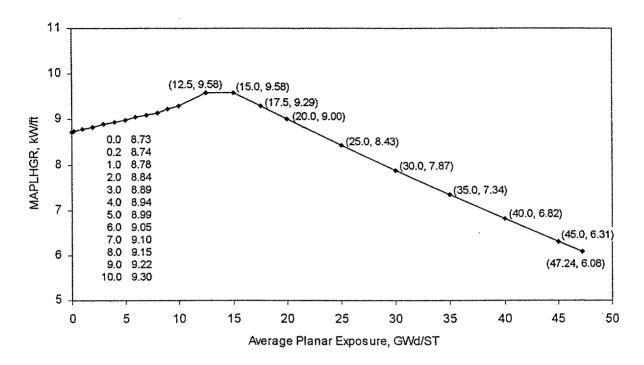
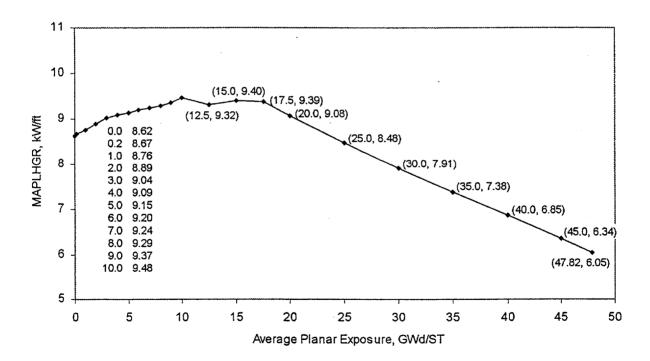
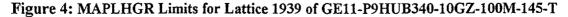


Figure 3: MAPLHGR Limits for Lattice 1938 of GE11-P9HUB340-10GZ-100M-145-T





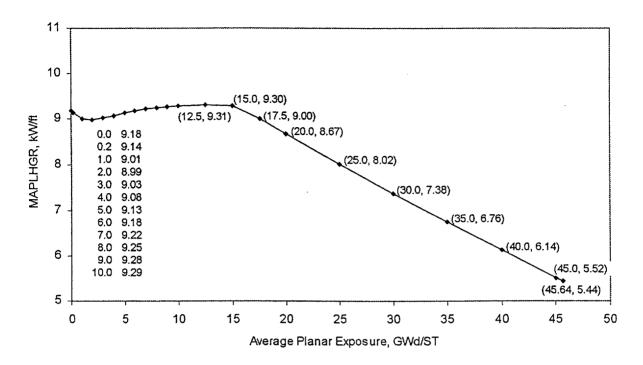
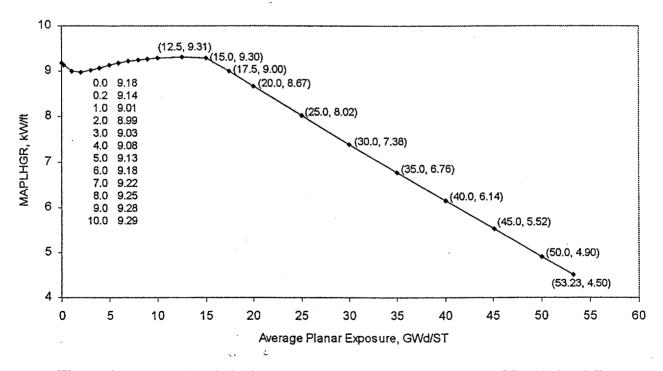
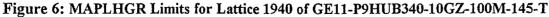


Figure 5: MAPLHGR Limits for Lattice 1523 of GE11-P9HUB340-10GZ-100M-145-T





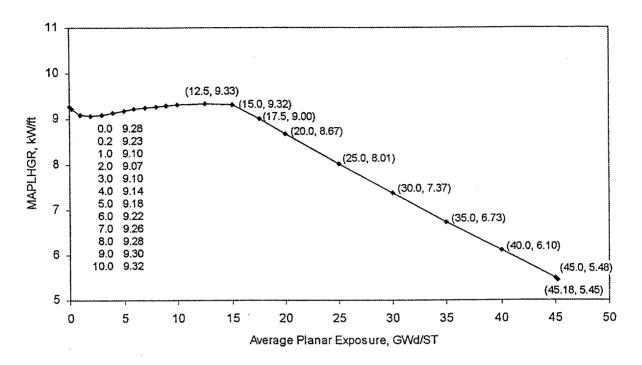
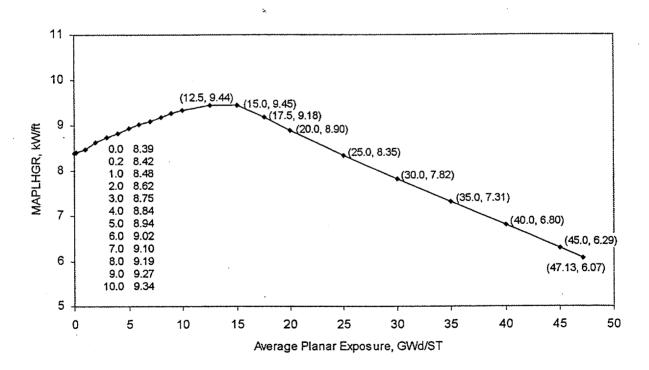
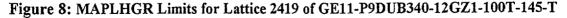


Figure 7: MAPLHGR Limits for Lattice 2361 of GE11-P9DUB340-12GZ1-100T-145-T





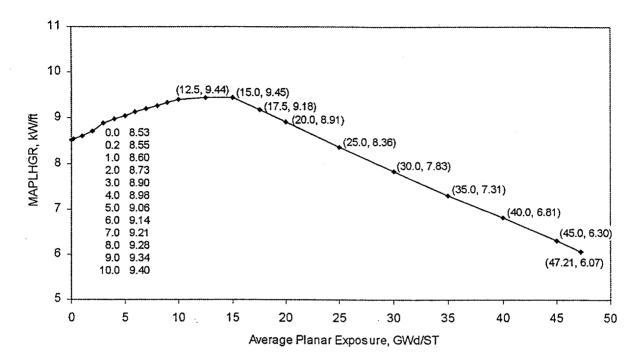
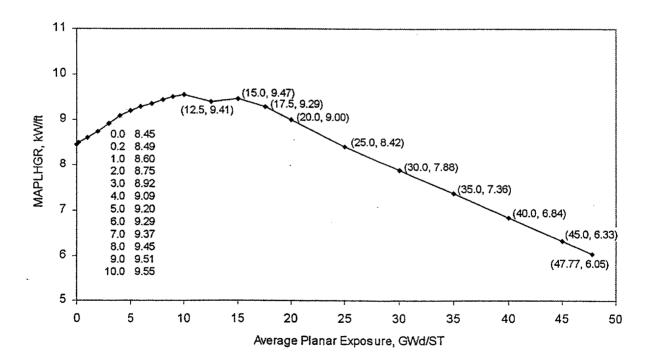
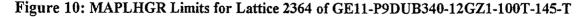


Figure 9: MAPLHGR Limits for Lattice 2420 of GE11-P9DUB340-12GZ1-100T-145-T





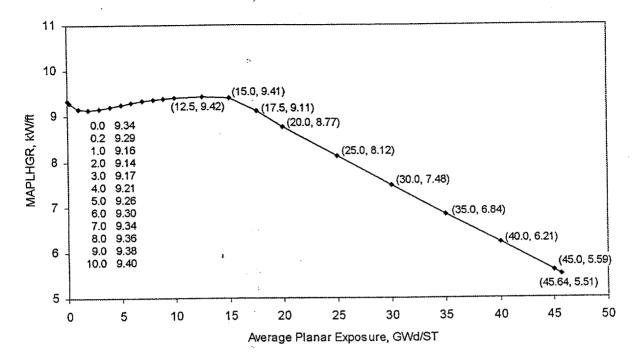
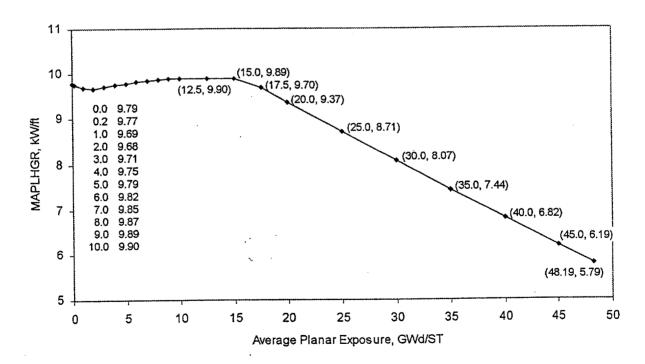
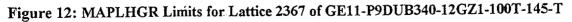


Figure 11: MAPLHGR Limits for Lattice 2366 of GE11-P9DUB340-12GZ1-100T-145-T





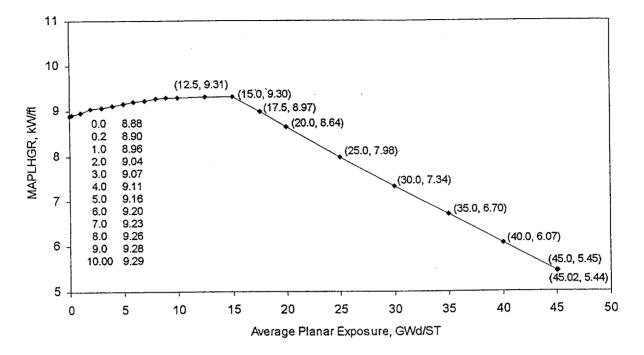
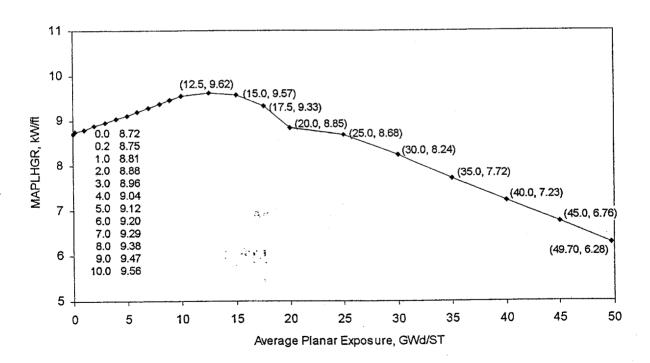
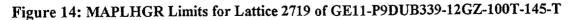


Figure 13: MAPLHGR Limits for Lattice 2718 of GE11-P9DUB339-12GZ-100T-145-T





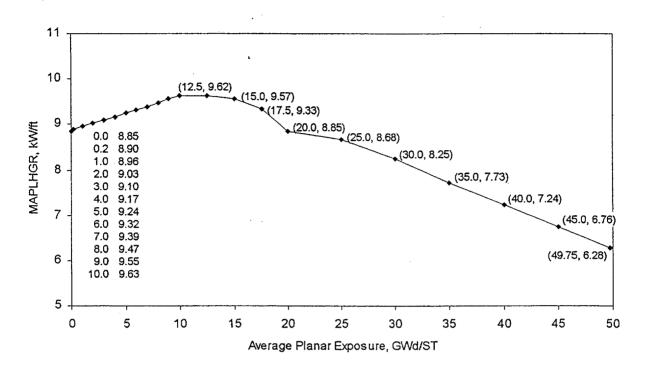
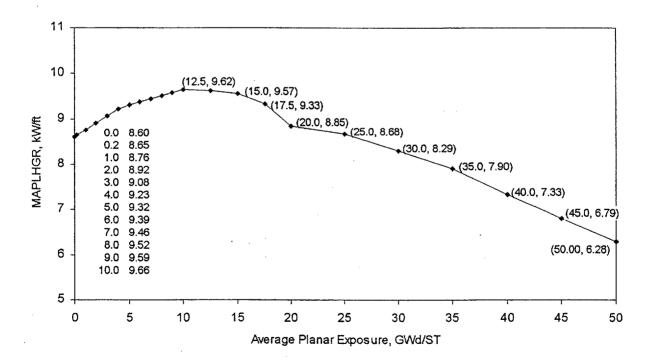
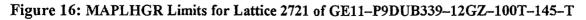


Figure 15: MAPLHGR Limits for Lattice 2720 of GE11-P9DUB339-12GZ-100T-145-T





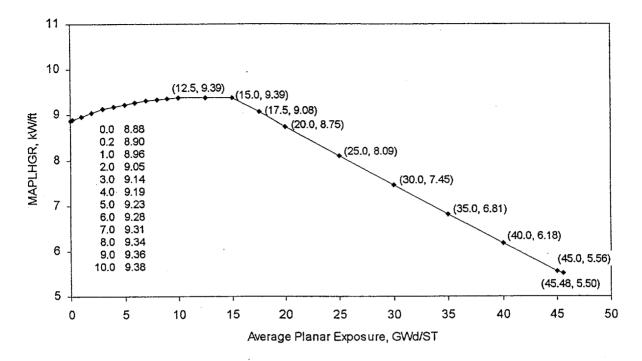
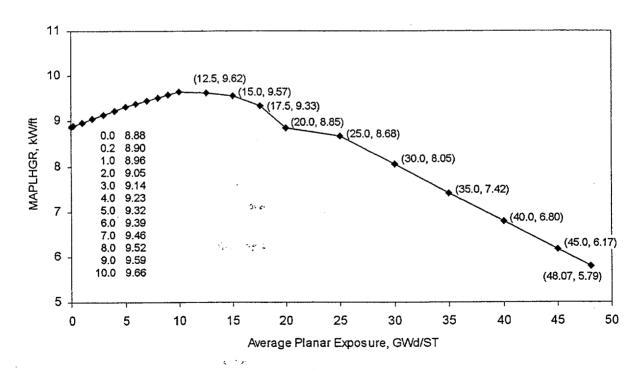
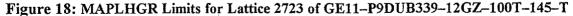


Figure 17: MAPLHGR Limits for Lattice 2722 of GE11-P9DUB339-12GZ-100T-145-T





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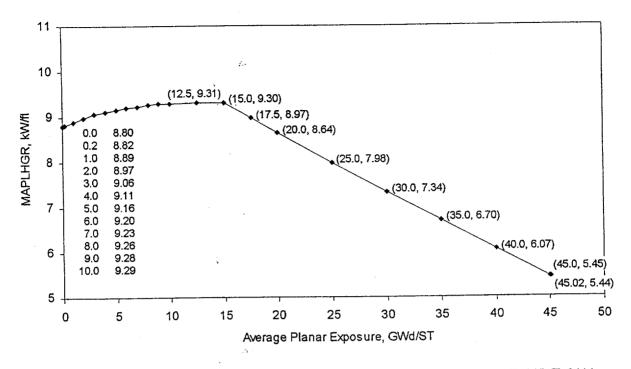
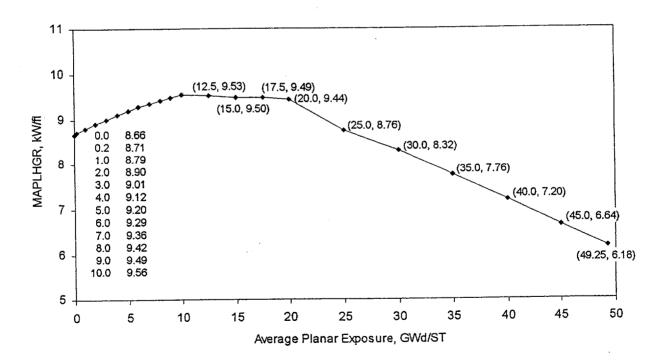
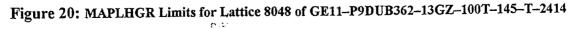


Figure 19: MAPLHGR Limits for Lattice 8047 of GE11-P9DUB362-13GZ-100T-145-T-2414





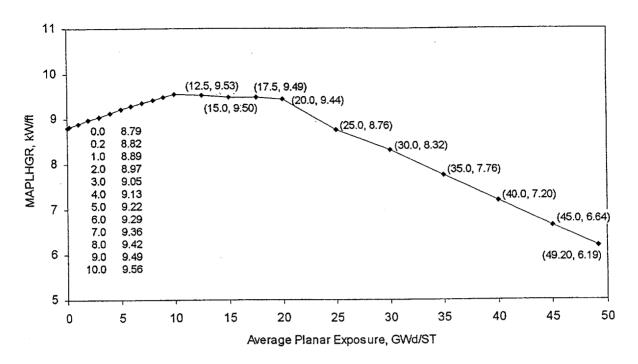
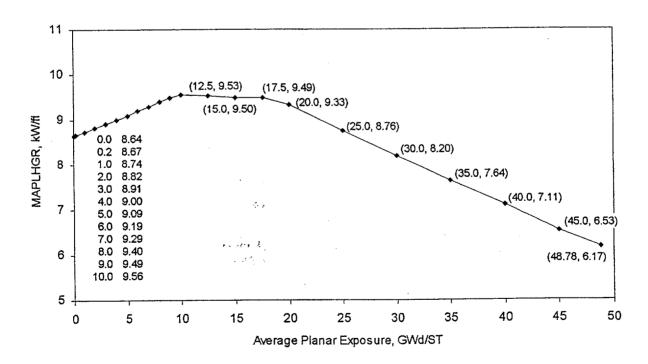
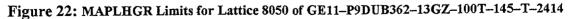


Figure 21: MAPLHGR Limits for Lattice 8049 of GE11-P9DUB362-13GZ-100T-145-T-2414





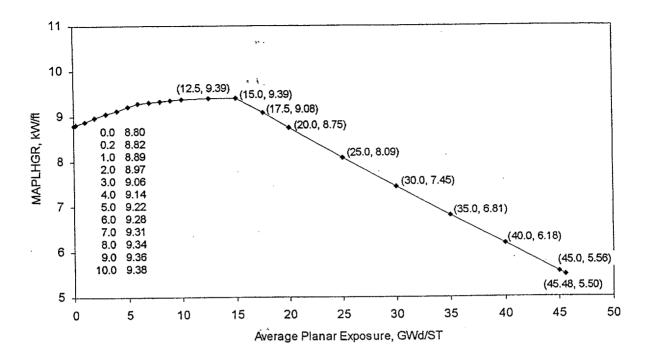
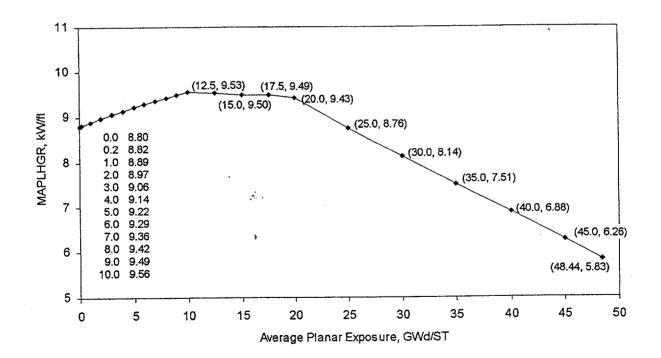
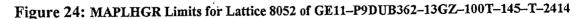


Figure 23: MAPLHGR Limits for Lattice 8051 of GE11-P9DUB362-13GZ-100T-145-T-2414

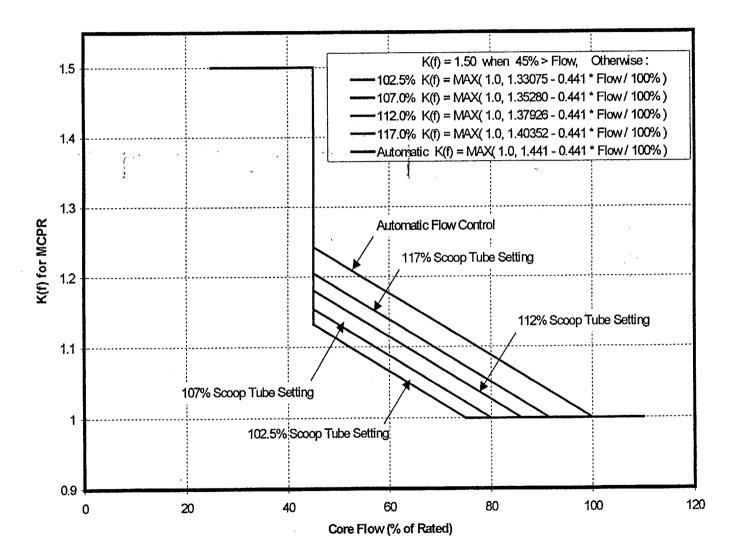




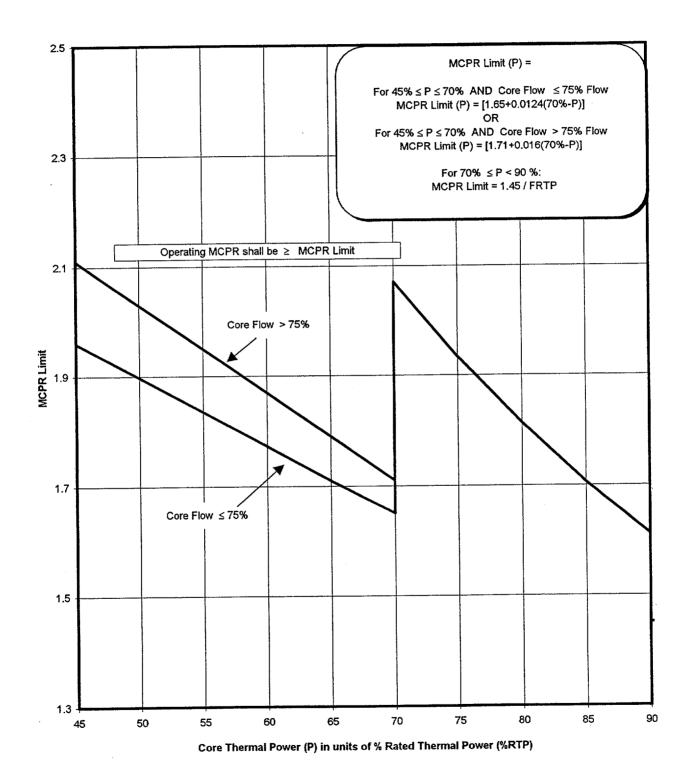


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Figure 25 NMP-1 K(f) Curve for MCPR



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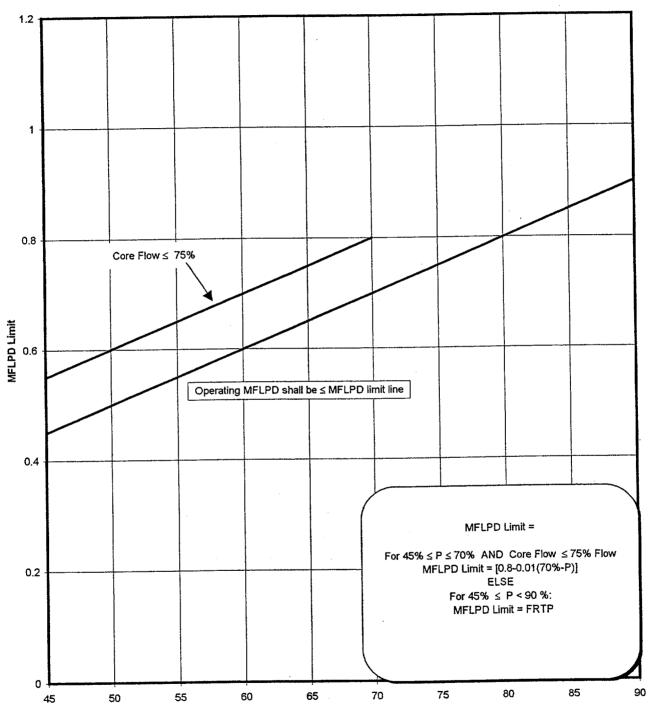


Figure 27: LHGR Limits for Operation Between 45% and 90% RTP Without a Backup Pressure Regulator

Core Thermal Power (P) in units of % Rated Thermal Power (%RTP)

Core Thermal Power (% of Rated) 100.00 120.00 60.00 80.00 20,00 40.00 0.00 0 Power= 0.55 How + 53.25 8 \$ Core Flow (% of Rated) Page 21 of 23 Limiting Power / Flow Line 8 8 (85.0,100.0) 18 (100.0,100.0) 17

Figure 28 Limiting Power / Flow Line

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Table 1

Most Limiting APLHGR vs. Average Planar Exposure

Average Planar Exposure (GWd/ST)	MAPLHGR (kW/ft)		
	GE11-P9DUB339-12GZ-	GE11-P9DUB362-13GZ-	
	100T-145-T	100T-145-T-2414	
0.00	8.60	8.64	
0.20	8.65	8.67	
1.00	8.76	8.74	
2.00	8.88	8.82	
3.00	8.96	8.91	
4.00	9.04	9.00	
5.00	9.12	9.09	
6.00	9.20	9.19	
7.00	9.29	9.29	
8.00	9.38	9.40	
9.00	9.47	9.49	
10.00	9.56	9.56	
12.50	9.62	9.53	
15.00	9.57	9.50	
17.50	9.33	9.49	
20.00	8.85	9.33	
25.00	8.68	8.76	
30.00	8.24	8.20	
35.00	7.72	7.64	
40.00	7.23	7.11	
45.00	6.76	6.53	
48.78	······································	6.17	
49.70	6.28		

NOTE: A "-" indicates that there is no entry for this box and the limit can be determined by linearly interpolating between the previous and next point in each column. MAPLHGRs are interpolated between exposure points for which explicit values are given. The exposure for the last MAPLHGR listed for a lattice is the maximum allowed nodal exposure for that lattice.

Table 2

Most Limiting APLHGR vs. Average Planar Exposure

Average Planar Exposure (GWd/ST)	MAPLHGR (kW/ft)		
	GE11-P9HUB340-10GZ- 100M-145-T	GE11-P9DUB340-12GZ1- 100T-145-T	
0.00	8.54	8.39	
0.20	8.56	8.42	
1.00	8.61	8.48	
2.00	8.72	8.62	
3.00	8.85	8.75	
4.00	8.94	8.84	
5.00	8.99	8.94	
6.00	9.05	9.02	
7.00	9.10	9.10	
8.00	9.15	9.19	
9.00	9.22	9.27	
10.00	9.30	9.34	
12.50	9.32	9.41	
15.00	9.40	9.45	
17.50	9.29	9.18	
20.00	9.00	8.90	
25.00	8.42	8.35	
30.00	7.87	7.82	
35.00	7.34	7.31	
40.00	6.82	6.80	
45.00	6.30	6.29	
47.13	an	6.07	
47.16	6.08		

NOTE: A "-" indicates that there is no entry for this box and the limit can be determined by linearly interpolating between the previous and next point in each column. MAPLHGRs are interpolated between exposure points for which explicit values are given. The exposure for the last MAPLHGR listed for a lattice is the maximum allowed nodal exposure for that lattice