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Exelon Generation Company, LLC Braidwood Station 35100 South Rt 53, Suite 84 Braceville, IL 60407-9619 Tel. 815-458-2801

June 5, 2001 BW010055

U.S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, DC 20555-0001

> Braidwood Station, Units 1 and 2 Facility Operating License Nos. NPF-72 and NPF-77 NRC Docket Nos. STN 50-456 and STN 50-457

Subject: Core Operating Limits Report, Braidwood Unit 1 Cycle 9A Sequence Number 0 and Braidwood Unit 2 Cycle 9A Sequence Number 0

The purpose of this letter is to transmit the Core Operating Limits Reports (COLRs) for Braidwood Unit 1 Cycle 9A Sequence Number 0 and Braidwood Unit 2 Cycle 9A Sequence Number 0, in accordance with Technical Specification 5.6.5, "Core Operating Limits Report (COLR)." These versions of the COLRs were recently implemented to support implementation of the Best Estimate Loss of Coolant Accident Analysis Methodology in conjunction with Power Uprate.

If you have any questions regarding this matter, please contact Ms. A. Ferko, Regulatory Assurance Manager at (815) 458-2801, extension 2699.

Respectfully,

Vice President

Site Vice President Braidwood Station

Attachments: 1. Core Operating Limits Report, Braidwood Unit 1 Cycle 9A Sequence Number 0

- 2. Core Operating Limits Report, Braidwood Unit 2 Cycle 9A Sequence Number 0
- cc: Regional Administrator NRC Region III NRC Senior Resident Inspector – Braidwood Station

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ATTACHMENT 1

Core Operating Limits Report

Braidwood Unit 1, Cycle 9A, Sequence Number 0

DG01-000292

NUCLEAR FUEL MANAGEMENT DEPARTMENT TRANSMITTAL OF DESIGN INFORMATION			
⊠ SAFETY RELATED Originating Organization TODI No. NFM0100052 □ NON-SAFETY RELATED ⊠ Nuclear Fuel Management Seq. No. 0 □ REGULATORY RELATED □ Other (specify) Page 1 of 14			
Station Braidwood To: Lonnie K. Kepley - Braidwood	Unit <u>1</u> Cycle <u>9A</u> Generic	-	
Subject Braidwood Unit 1 Cycle J. Gurley Preparer S. Yang Reviewer D. Redden NFM Supervisor	Preparer's Signature D NFM Supervisor's Signature D DESCRIPTION OF Signature D NFM Supervisor's Signature D DESCRIPTION OF SIGNATURE D D D D D D D D D D D D D D	$\frac{4 19/0}{4 9/0 }$ $\frac{4 19/0 }{4 9/0 }$ $\frac{4 19/0 }{4 19/0 }$ ate	
Status of Information: Verified Unverified Engineering Judgement Method and Schedule of Verification for Unverified TODIs:			
Description of Information: Attached is the Braidwood Unit 1 Cycle 9A Core Operating Limits Report (COLR) in the ITS format and W(z) function.			
Purpose of Information: COLR with uprate values. Braidwood Station is requested to perform a plant review of this document. Upon completion of the plant review, Braidwood Station is to transmit the COLR portion to the Nuclear Regulatory Commission pursuant to Technical Specification 5.6.5. Please provide NFM (Tyrone L. Stevens) with a copy of Braidwood Station's completed plant review and COLR submittal to the NRC.			
Source of Information: Westinghouse Letter CAC-01-130, "Braidwood 1 Cycle 9A COLR data for 3586.6 MWt Operation, " dated April 12, 2001. NFM0100054, "RCS Average Temperature DNB Limit, " Seq. 0, dated April 14, 2001.			
Supplemental Distribution: A. Ferko / L. S. Dworakowski (BR)			

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TODI NFM0100052 Seq. 0 Page 2 of 14 CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

1.0 CORE OPERATING LIMITS REPORT

This Core Operating Limits Report (COLR) for Braidwood Station Unit 1 Cycle 9A has been prepared in accordance with the requirements of Technical Specification 5.6.5 (ITS).

The Technical Specifications affected by this report are listed below:

SL 2.1.1	Reactor Core Safety Limits (SLs)	
----------	----------------------------------	--

- LCO 3.1.1 Shutdown Margin (SDM)
- LCO 3.1.3 Moderator Temperature Coefficient
- LCO 3.1.4 Rod Group Alignment Limits
- LCO 3.1.5 Shutdown Bank Insertion Limits
- LCO 3.1.6 Control Bank Insertion Limits
- LCO 3.1.8 Physics Tests Exceptions Mode 2
- LCO 3.2.1 Heat Flux Hot Channel Factor ($F_q(Z)$)
- LCO 3.2.2 Nuclear Enthalpy Rise Hot Channel Factor (F^N_{AH})
- LCO 3.2.3 Axial Flux Difference (AFD)
- LCO 3.2.5 Departure from Nucleate Boiling Ratio (DNBR)
- LCO 3.3.1 Reactor Trip System (RTS) Instrumentation
- LCO 3.3.9 Boron Dilution Protection System (BDPS)
- LCO 3.4.1 Reactor Coolant System (RCS) DNB Parameters
- LCO 3.9.1 Boron Concentration

The portions of the Technical Requirements Manual affected by this report are listed below:

- TRM TLCO 3.1.b Boration Flow Paths Operating
- TRM TLCO 3.1.d Charging Pumps Operating
- TRM TLCO 3.1.f Borated Water Sources Operating
- TRM TLCO 3.1.g Position Indication System Shutdown
- TRM TLCO 3.1.h Shutdown Margin (SDM) MODE 1 and MODE 2 with keff \geq 1.0
- TRM TLCO 3.1.i Shutdown Margin (SDM) MODE 5
- TRM TLCO 3.1.j Shutdown and Control Rods
- TRM TLCO 3.1.k Position Indication System Shutdown (Special Test Exception)

2.0 OPERATING LIMITS

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits are applicable for the entire cycle unless otherwise identified. These limits have been developed using the NRC-approved methodologies specified in Technical Specification 5.6.5.

- 2.1 Reactor Core Limits (SL 2.1.1)
 - 2.1.1 In Modes 1 and 2, the combination of Thermal Power, Reactor Coolant System (RCS) highest loop average temperature, and pressurizer pressure shall not exceed the limits specified in Figure 2.1.1.



Figure 2.1.1: Reactor Core Limits

CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A 2.2 Shutdown Margin (SDM)

The SDM limit for MODES 1, 2, 3, and 4 is:

2.2.1 The SDM shall be greater than or equal to 1.3% Δk/k (LCOs 3.1.1, 3.1.4, 3.1.5, 3.1.6, 3.1.8, 3.3.9; TRM TLCOs 3.1.b, 3.1.d, 3.1.f, 3.1.h, and 3.1.j).

The SDM limits for MODE 5 are:

- 2.2.2.1 SDM shall be greater than or equal to 1.0% $\Delta k/k$ (LCO 3.1.1).
- 2.2.2.2 SDM shall be greater than or equal to 1.3% $\Delta k/k$ (LCO 3.3.9; TRM TLCO 3.1.i and 3.1.j).
- 2.3 <u>Moderator Temperature Coefficient</u> (LCO 3.1.3)

The Moderator Temperature Coefficient (MTC) limits are:

- 2.3.1 The BOL/ARO/HZP-MTC upper limit shall be $+3.4 \times 10^{-5} \Delta k/k/^{\circ}F$.
- 2.3.2 The EOL/ARO/HFP-MTC lower limit shall be -4.6 x $10^{-4} \Delta k/k/^{\circ}F$.
- 2.3.3 The EOL/ARO/HFP-MTC Surveillance limit at 300 ppm shall be less negative than or equal to -3.7 x $10^{-4} \Delta k/k/^{\circ}$ F.
- where: BOL stands for Beginning of Cycle Life ARO stands for All Rods Out HZP stands for Hot Zero Thermal Power EOL stands for End of Cycle Life HFP stands for Hot Full Thermal Power
- 2.4 Shutdown Bank Insertion Limit (LCO 3.1.5)
 - 2.4.1 All shutdown banks shall be fully withdrawn to at least 224 steps.
- 2.5 Control Bank Insertion Limits (LCO 3.1.6)
 - 2.5.1 The control banks shall be limited in physical insertion as shown in Figure 2.5.1.
 - 2.5.2 Each control bank shall be considered fully withdrawn from the core at greater than or equal to 224 steps.
 - 2.5.3 The control banks shall be operated in sequence by withdrawal of Bank A, Bank B, Bank C and Bank D. The control banks shall be sequenced in reverse order upon insertion.
 - 2.5.4 Each control bank not fully withdrawn from the core shall be operated with a 113 step overlap limit.

Page 5 of 14 CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A



Figure 2.5.1: Control Bank Insertion Limits Versus Percent Rated Thermal Power

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

2.6 <u>Heat Flux Hot Channel Factor (Fo(Z))</u> (LCO 3.2.1)

2.6.1

$$F_{Q}(Z) \le \frac{F_{Q}^{RTP}}{0.5} xK(Z) \text{ for } P \le 0.5$$

$$F_Q(Z) \leq \frac{F_Q^{RTP}}{P} x K(Z) \text{ for } P > 0.5$$

where: P = the ratio of THERMAL POWER to RATED THERMAL POWER

$$F_{Q}^{RTP} = 2.60$$

K(Z) is provided in Figure 2.6.1.

2.6.2 W(Z) Values:

a) When PDMS is OPERABLE, W(Z) = 1.00000 for all axial points.

b) When PDMS is Inoperable, W(Z) is provided in Figures 2.6.2.a through 2.6.2.c

The normal operation W(Z) values have been determined at burnups of 16501, 18000, and 20000 MWD/MTU.

For this cycle, the $F_{Q}^{c}(z)$ penalty factors are equal to 2% per 31 Effective Full Power Days (EFPD). These values shall be used to increase the $F_{Q}^{W}(z)$ as per Surveillance Requirement 3.2.1.2. A 2% penalty factor shall be used at all cycle burnups.

Multiplication Factor = 1.02

2.6.3 Uncertainty:

The uncertainty, U_{FQ} , to be applied to the Heat Flux Hot Channel Factor $F_Q(Z)$ shall be calculated by the following formula

$$U_{FO} = U_{au} \bullet U_{e}$$

where:

 U_{qu} = Base FQ measurement uncertainty = 1.05 when PDMS is Inoperable U_e = Engineering uncertainty factor = 1.03

2.6.4 PDMS Alarms:

 $F_Q(Z)$ Warning Setpoint $\ge 2\%$ of $F_Q(Z)$ Margin $F_Q(Z)$ Alarm Setpoint $\ge 0\%$ of $F_Q(Z)$ Margin

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Figure 2.6.1: K(Z) - Normalized $F_Q(Z)$ as a Function of Core Height

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

Height	MAX Ŵ(Z)
Feet	
0.00	1.0000
0.20	1.0000
0.40	1.0000
0.60	1.0000
0.80	1.0000
1.00	1.0000
1.20	1.0000
1.40	1.0000
1.60	1.0000
1.80	1.2183
2.00	1.2060
2.20	1.1955
2.40	1.1655
2.00	1.1750
3.00	1 1584
3.20	1 1610
3.40	1.1640
3.60	1.1670
3.80	1.1690
4.00	1.1690
4.20	1.1680
4.40	1.1668
4.60	1.1746
4.80	1.1804
5.00	1.1843
5.20	1.1875
5.40	1.1901
5.60	1.2065
5.80	1.2240
6.00	1.2383
6.40	1 2596
6.60	1 2643
6.80	1.2671
7.00	1.2669
7.20	1.2608
7.40	1.2537
7.60	1.2418
7.80	1.2299
8.00	1.2179
8.20	1.1991
8.40	1.1833
8.00	1.1745
0.00	1.1711
9.00	1 1 598
9.40	1.2010
9.60	1.2470
9.80	1.2860
10.00	1.3210
10.20	1.3530
10.40	1.0000
10.60	1.0000
10.80	1.0000
11.00	1.0000
11.20	1.0000
11.40	1.0000
11.60	1.0000
11.80	1.0000
12.00	1.0000



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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

Height	MAX W(Z)
Feet	
0.00	1.0000
0.20	1.0000
0.40	1.0000
0.00	1.0000
0.00	1.0000
1.00	1.0000
1.20	1.0000
1.60	1,0000
1.80	1.2445
2.00	1.2262
2.20	1.2128
2.40	1.2015
2.60	1.1895
2.80	1.1782
3.00	1.1661
3.20	1.1641
3.40	1.1653
3.00	1.1667
3.80	1.1039
4.00	1.1042
4.20	1 1834
4.60	1.1941
4.80	1.2017
5.00	1.2078
5.20	1.2126
5,40	1.2162
5.60	1.2146
5.80	1.2250
6.00	1.2396
0.20	1.2511
0.40	1.2597
6.80	1.2043
7.00	1 2661
7.20	1.2600
7.40	1.2530
7.60	1.2419
7.80	1.2319
8.00	1.2190
8.20	1.2012
8.40	1.1854
8.00	1.1725
0.00	1.1008
9.00	11614
9.40	1 1990
9.60	1.2460
9.80	1.2870
10.00	1.3230
10.20	1.3560
10.40	1.0000
10.60	1.0000
10.80	1.0000
11.00	1.0000
11.20	1.0000
11.40	1.0000
11.60	1.0000
11.80	1.0000

12.00

1.0000



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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

Height Feet	MAX W(Z)
0.00	1,0000
0.00	1.0000
0.20	1.0000
0.40	1.0000
0.60	1.0000
0.80	1.0000
1.00	1.0000
1 20	1.0000
1.20	1.0000
1.40	1.0000
1.00	1.0000
1.80	1.2438
2.00	1.2246
2.20	1.2079
2.40	1.1973
2.60	1.1834
2.80	1 1693
3.00	1 1580
3 20	1.1505
3.20	1.1625
3.40	1.1659
3.60	1.1702
3.80	1.1726
4.00	1.1740
4.20	1.1825
4.40	1.1924
4.60	1 2027
4.80	1.2027
4.00	1.2034
5.00	1.2143
5.20	1.2175
5.40	1.2191
5.60	1.2378
5.80	1.2524
6.00	1.2650
6.20	1.2754
6.40	1.2811
6.60	1 2809
6.80	1.2002
7.00	1.2023
7.00	1.2828
7.20	1.2784
7.40	1.2733
7.60	1.2616
7.80	1.2508
8.00	1.2381
8.20	1.2199
8.40	1.2033
8.60	1.1809
8 80	1 1737
0.00	1 1700
9.00	1.1/09
9.20	1.1090
9.40	1.2210
9.60	1.2710
9.80	1.3150
10.00	1.3550
10.20	1.3920
10.40	1.0000
10.60	1 0000
10.00	1.0000
10.00	1.0000
11.00	1.0000
11.20	1.0000
11.40	1.0000
11.60	1.0000
11.80	1.0000
12.00	1 0000



CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

- 2.7 <u>Nuclear Enthalpy Rise Hot Channel Factor</u> (F^N_{AH}) (LCO 3.2.2)
 - 2.7.1 $F_{\Delta H}^{N} \leq F_{\Delta H}^{RTP} [1.0 + PF_{\Delta H} (1.0 P)]$
 - where: P = the ratio of THERMAL POWER to RATED THERMAL POWER $F_{\Delta H}^{RTP} = 1.70$ $PF_{AH} = 0.3$
 - 2.7.2 Uncertainty when PDMS is inoperable

The uncertainty, $U_{F\Delta H}$, to be applied to the Nuclear Enthalpy Rise Hot Channel Factor $F_{\Delta H}^{N}$ shall be calculated by the following formula:

 $U_{F\Delta H} = U_{F\Delta Hm}$

where:

 U_{FAHm} = Base F^{N}_{AH} measurement uncertainty = 1.04

2.7.3 PDMS Alarms:

 $F^{N}_{\Delta H}$ Warning Setpoint $\geq 2\%$ of $F^{N}_{\Delta H}$ Margin $F^{N}_{\Delta H}$ Alarm Setpoint $\geq 0\%$ of $F^{N}_{\Delta H}$ Margin

- 2.8 Axial Flux Difference (AFD) (LCO 3.2.3)
 - 2.8.1 When PDMS is Inoperable, the AXIAL FLUX DIFFERENCE (AFD) Acceptable Operation Limits are provided in Figure 2.8.1 or the latest valid PDMS Surveillance Report, whichever is more conservative.
 - 2.8.2 When PDMS is OPERABLE, no AFD Acceptable Operation Limits are applicable.
- 2.9 Departure from Nucleate Boiling Ratio (DNBR) (LCO 3.2.5)
 - 2.9.1 $\text{DNBR}_{\text{APSL}} \ge 1.536$

The Axial Power Shape Limiting DNBR (DNBR_{APSL}) is applicable with THERMAL POWER \geq 50% RTP when PDMS is OPERABLE.

2.9.2 PDMS Alarms:

DNBR Warning Setpoint $\ge 2\%$ of DNBR Margin DNBR Alarm Setpoint $\ge 0\%$ of DNBR Margin Seq. 0 Page 12 of 14 CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

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Figure 2.8.1 Axial Flux Difference Limits as a Function of Rated Thermal Power

CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

- 2.10 Reactor Trip System Overtemperature ΔT Setpoint Parameter Values (LCO 3.3.1)
 - 2.10.1 The Overtemperature ΔT reactor trip setpoint K₁ shall be equal to 1.325.
 - 2.10.2 The Overtemperature ΔT reactor trip setpoint T_{avg} coefficient K_2 shall be equal to 0.0297 / °F.
 - 2.10.3 The Overtemperature ΔT reactor trip setpoint pressure coefficient K₃ shall be equal to 0.00181 / psig.
 - 2.10.4 The nominal Tavg at RTP (indicated) T' shall be less than or equal to 588.0 °F.
 - 2.10.5 The nominal RCS operating pressure (indicated) P' shall be equal to 2235 psig.
 - 2.10.6 The measured reactor vessel ΔT lead/lag time constant τ_1 shall be equal to 8 sec.
 - 2.10.7 The measured reactor vessel ΔT lead/lag time constant τ_2 shall be equal to 3 sec.
 - 2.10.8 The measured reactor vessel ΔT lag time constant τ_3 shall be less than or equal to 2 sec.
 - 2.10.9 The measured reactor vessel average temperature lead/lag time constant τ_4 shall be equal to 33 sec.
 - 2.10.10 The measured reactor vessel average temperature lead/lag time constant τ_5 shall be equal to 4 sec.
 - 2.10.11 The measured reactor vessel average temperature lag time constant τ_6 shall be less than or equal to 2 sec.
 - 2.10.12 The $f_1(\Delta I)$ "positive" breakpoint shall be +10% ΔI .
 - 2.10.13 The $f_1(\Delta I)$ "negative" breakpoint shall be -18% ΔI .
 - 2.10.14 The f₁ (ΔI) "positive" slope shall be +3.47% / % ΔI .
 - 2.10.15 The $f_1(\Delta I)$ "negative" slope shall be -2.61% / % ΔI .

2.11 <u>Reactor Trip System Overpower ∆T Setpoint Parameter Values</u> (LCO 3.3.1)

- 2.11.1 The Overpower ΔT reactor trip setpoint K₄ shall be equal to 1.072.
- 2.11.2 The Overpower ΔT reactor trip setpoint T_{avg} rate/lag coefficient K₅ shall be equal to 0.02 / °F for increasing T_{avg} .
- 2.11.3 The Overpower ΔT reactor trip setpoint T_{avg} rate/lag coefficient K_s shall be equal to 0 / °F for decreasing T_{avg} .

CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 1 CYCLE 9A

- 2.11.4 The Overpower ΔT reactor trip setpoint T_{avg} heatup coefficient K₆ shall be equal to 0.00245 / °F when T > T".
- 2.11.5 The Overpower ΔT reactor trip setpoint T_{avg} heatup coefficient K₆ shall be equal to 0 / °F when T $\leq T''$.
- 2.11.6 The nominal Tavg at RTP (indicated) T" shall be less than or equal to 588.0 °F.
- 2.11.7 The measured reactor vessel ΔT lead/lag time constant τ_1 shall be equal to 8 sec.
- 2.11.8 The measured reactor vessel ΔT lead/lag time constant τ_2 shall be equal to 3 sec.
- 2.11.9 The measured reactor vessel ΔT lag time constant τ_3 shall be less than or equal to 2 sec.
- 2.11.10 The measured reactor vessel average temperature lag time constant τ_6 shall be less than or equal to 2 sec.
- 2.11.11 The measured reactor vessel average temperature rate/lag time constant τ_7 shall be equal to 10 sec.
- 2.11.12 The $f_2(\Delta I)$ "positive" breakpoint shall be 0 for all ΔI .
- 2.11.13 The $f_2(\Delta I)$ "negative" breakpoint shall be 0 for all ΔI .
- 2.11.14 The $f_2(\Delta I)$ "positive" slope shall be 0 for all ΔI .
- 2.11.15 The $f_2(\Delta I)$ "negative" slope shall be 0 for all ΔI .

2.12 Reactor Coolant System (RCS) DNB Parameter Limits (LCO 3.4.1)

- 2.12.1 The pressurizer pressure shall be greater than or equal to 2209 psig.
- 2.12.2 The RCS average temperature (T_{avg}) shall be less than or equal to 593.1 °F.
- 2.12.3 The RCS total flow rate shall be greater than or equal to 386,000 gpm.

2.13 Boron Concentration

- 2.13.1 The refueling boron concentration shall be greater than or equal to 2000 ppm (LCO 3.9.1).
- 2.13.2 The Reactor Coolant System boron concentration shall be greater than or equal to 1969 ppm to maintain adequate shutdown margin for MODES 3, 4, and 5 during performance of rod drop time measurements and during the surveillance of Digital Rod Position Indication (DRPI) for OPERABILITY (TLCO 3.1.g and TLCO 3.1.k).

ATTACHMENT 2

Core Operating Limits Report

Braidwood Unit 2, Cycle 9A, Sequence Number 0

DG01-000299

NUCLEAR FUEL MANAGEMENT DEPARTMENT TRANSMITTAL OF DESIGN INFORMATION			
☑ SAFETY RELATED Originating Organization TODI No. NFM0100053 ☑ NON-SAFETY RELATED ☑ Nuclear Fuel Management Seq. No. 0 ☑ REGULATORY RELATED ☑ Other (specify) Page 1 of 14			
Station Braidwood Unit 2 Cycle 9A Generic			
To: Lonnie K. Kepley - Braidwood Subject Braidwood Unit 2 Cycle 9A Core Operating Limits Report in ITS Format and W(z) Function J. Gurley H / 9/0 / Date Preparer Preparer's Signature H / 9/0 / Date S. Yang Reviewer's Signature H / 9/0 / Date D. Redden NFM Supervisor NFM Supervisor's Signature Date			
Status of Information: X Verified Unverified Engineering Judgement Method and Schedule of Verification for Unverified TODIs:			
Description of Information: Attached is the Braidwood Unit 2 Cycle 9A Core Operating Limits Report (COLR) in the ITS format and W(z) function.			
Purpose of Information: COLR with uprate values. Braidwood Station is requested to perform a plant review of this document. Upon completion of the plant review, Braidwood Station is to transmit the COLR portion to the Nuclear Regulatory Commission pursuant to Technical Specification 5.6.5. Please provide NFM (Tyrone L. Stevens) with a copy of Braidwood Station's completed plant review and COLR submittal to the NRC.			
Source of Information: Westinghouse Letter CAC-01-131, "Braidwood 2 Cycle 9A COLR data for 3586.6 MWt Operation, " dated April 12, 2001. NFM0100054, "RCS Average Temperature DNB Limit, " Seq. 0, dated April 14, 2001.			
Supplemental Distribution: A. Ferko / L. S. Dworakowski (BR)			

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TODI NFM0100053 Seq. 0 Page 2 of 14 CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

1.0 CORE OPERATING LIMITS REPORT

This Core Operating Limits Report (COLR) for Braidwood Station Unit 2 Cycle 9A has been prepared in accordance with the requirements of Technical Specification 5.6.5 (ITS).

The Technical Specifications affected by this report are listed below:

SL Z.I.I Reactor Core Salety Linits (SL	SL	2.1.1	Reactor Core Safety Lim	its (SLs
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- LCO 3.1.1 Shutdown Margin (SDM)
- LCO 3.1.3 Moderator Temperature Coefficient
- LCO 3.1.4 Rod Group Alignment Limits
- LCO 3.1.5 Shutdown Bank Insertion Limits
- LCO 3.1.6 Control Bank Insertion Limits
- LCO 3.1.8 Physics Tests Exceptions Mode 2
- LCO 3.2.1 Heat Flux Hot Channel Factor ($F_Q(Z)$)
- LCO 3.2.2 Nuclear Enthalpy Rise Hot Channel Factor ($F^{N}_{\Delta H}$)
- LCO 3.2.3 Axial Flux Difference (AFD)
- LCO 3.2.5 Departure from Nucleate Boiling Ratio (DNBR)
- LCO 3.3.1 Reactor Trip System (RTS) Instrumentation
- LCO 3.3.9 Boron Dilution Protection System (BDPS)
- LCO 3.4.1 Reactor Coolant System (RCS) DNB Parameters
- LCO 3.9.1 Boron Concentration

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The portions of the Technical Requirements Manual affected by this report are listed below:

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- TRM TLCO 3.1.d Charging Pumps Operating
- TRM TLCO 3.1.f Borated Water Sources Operating
- TRM TLCO 3.1.g Position Indication System Shutdown
- TRM TLCO 3.1.h Shutdown Margin (SDM) MODE 1 and MODE 2 with keff ≥ 1.0
- TRM TLCO 3.1.i Shutdown Margin (SDM) MODE 5
- TRM TLCO 3.1.j Shutdown and Control Rods
- TRM TLCO 3.1.k Position Indication System Shutdown (Special Test Exception)

TODI NFM0100053 Seq. 0 Page 3 of 14 CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

2.0 OPERATING LIMITS

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits are applicable for the entire cycle unless otherwise identified. These limits have been developed using the NRC-approved methodologies specified in Technical Specification 5.6.5.

- 2.1 Reactor Core Limits (SL 2.1.1)
 - 2.1.1 In Modes 1 and 2, the combination of Thermal Power, Reactor Coolant System (RCS) highest loop average temperature, and pressurizer pressure shall not exceed the limits specified in Figure 2.1.1.



Figure 2.1.1: Reactor Core Limits

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A Shutdown Margin (SDM)

The SDM limit for MODES 1, 2, 3, and 4 is:

2.2.1 The SDM shall be greater than or equal to 1.3% ∆k/k (LCOs 3.1.1, 3.1.4, 3.1.5, 3.1.6, 3.1.8, 3.3.9; TRM TLCOs 3.1.b, 3.1.d, 3.1.f, 3.1.h, and 3.1.j).

The SDM limits for MODE 5 are:

2.2

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- 2.2.2.1 SDM shall be greater than or equal to 1.0% $\Delta k/k$ (LCO 3.1.1).
- 2.2.2.2 SDM shall be greater than or equal to 1.3% $\Delta k/k$ (LCO 3.3.9; TRM TLCO 3.1.i and 3.1.j).
- 2.3 Moderator Temperature Coefficient (LCO 3.1.3)

The Moderator Temperature Coefficient (MTC) limits are:

- 2.3.1 The BOL/ARO/HZP-MTC upper limit shall be +4.1 x $10^{-5} \Delta k/k/^{\circ}F$.
- 2.3.2 The EOL/ARO/HFP-MTC lower limit shall be -4.6 x $10^{-4} \Delta k/k/^{\circ}F$.
- 2.3.3 The EOL/ARO/HFP-MTC Surveillance limit at 300 ppm shall be less negative than or equal to -3.7 x $10^{-4} \Delta k/k/^{\circ}F$.
- where: BOL stands for Beginning of Cycle Life ARO stands for All Rods Out HZP stands for Hot Zero Thermal Power EOL stands for End of Cycle Life HFP stands for Hot Full Thermal Power
- 2.4 <u>Shutdown Bank Insertion Limit</u> (LCO 3.1.5)
 - 2.4.1 All shutdown banks shall be fully withdrawn to at least 224 steps.
- 2.5 Control Bank Insertion Limits (LCO 3.1.6)
 - 2.5.1 The control banks shall be limited in physical insertion as shown in Figure 2.5.1.
 - 2.5.2 Each control bank shall be considered fully withdrawn from the core at greater than or equal to 224 steps.
 - 2.5.3 The control banks shall be operated in sequence by withdrawal of Bank A, Bank B, Bank C and Bank D. The control banks shall be sequenced in reverse order upon insertion.
 - 2.5.4 Each control bank not fully withdrawn from the core shall be operated with a 113 step overlap limit.

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

2.6 <u>Heat Flux Hot Channel Factor (F_Q(Z))</u> (LCO 3.2.1)

2.6.1

$$F_{Q}(Z) \leq \frac{F_{Q}^{RTP}}{0.5} xK(Z) \text{ for } P \leq 0.5$$

$$F_Q(Z) \le \frac{F_Q^{RTP}}{P} xK(Z) \text{ for } P > 0.5$$

where: P = the ratio of THERMAL POWER to RATED THERMAL POWER

$$F_{0}^{RTP} = 2.60$$

K(Z) is provided in Figure 2.6.1.

2.6.2 W(Z) Values:

a) When PDMS is OPERABLE, W(Z) = 1.00000 for all axial points.

b) When PDMS is Inoperable, W(Z) is provided in Figures 2.6.2.a through 2.6.2.c

The normal operation W(Z) values have been determined at burnups of 7901, 14000, and 18000 MWD/MTU.

For this cycle, the $F_{Q}^{c}(z)$ penalty factors are equal to 2% per 31 Effective Full Power Days (EFPD). These values shall be used to increase the $F_{Q}^{W}(z)$ as per Surveillance Requirement 3.2.1.2. A 2% penalty factor shall be used at all cycle burnups.

Multiplication Factor = 1.02

2.6.3 Uncertainty:

2

The uncertainty, U_{FQ} , to be applied to the Heat Flux Hot Channel Factor $F_Q(Z)$ shall be calculated by the following formula

$$U_{FO} = U_{au} \bullet U_{e}$$

where:

 U_{qu} = Base FQ measurement uncertainty = 1.05 when PDMS is Inoperable U_e = Engineering uncertainty factor = 1.03

2.6.4 PDMS Alarms:

 $F_Q(Z)$ Warning Setpoint $\ge 2\%$ of $F_Q(Z)$ Margin $F_Q(Z)$ Alarm Setpoint $\ge 0\%$ of $F_Q(Z)$ Margin

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Figure 2.6.1: K(Z) - Normalized $F_Q(Z)$ as a Function of Core Height

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A



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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

Braidwood Unit 2 Cycle 9A

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Height	MAX W(Z)
Feet	
0.00	1.0000
0.20	1.0000
0.40	1.0000
0.00	1.0000
1 00	1.0000
1.00	1.0000
1.20	1 0000
1.40	1.0000
1.80	1.2474
2.00	1.2279
2.20	1.2133
2.40	1.2027
2.60	1.1881
2.80	1.1761
3.00	1.1664
3.20	1.1547
3.40	1.1501
3.00	1.1507
3.00	1.1304
4.00	1 1475
4.20	1.1526
4.60	1.1574
4.80	1.1620
5.00	1.1645
5.20	1.1649
5.40	1.1656
5.60	1.1725
5.80	1.1880
6.00	1.2005
0.20	1.2100
6.40	1.21/0
0.00	1.2222
7.00	1 2262
7.00	1.2246
7.40	1,2227
7.60	1.2178
7.80	1.2122
8.00	1.2038
8.20	1.1929
8.40	1.1817
8.60	1.1710
8.80	1.1/01
9.00	1 1000
9.20	1 1957
9.60	1.2260
9.80	1,2620
10.00	1.2910
10.20	1.3190
10.40	1.0000
10.60	1.0000
10.80	1.0000
11.00	1.0000
11.20	1.0000
11.40	1.0000
11.60	1.0000
11.80	1.0000
12.00	1.0000

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

Height	MAX W(Z)
Feet	
0.00	1.0000
0.20	1.0000
0.40	1.0000
0.60	1.0000
0.80	1.0000
1.00	1.0000
1.20	1.0000
1.40	1.0000
1.60	1.0000
1.80	1.2532
2.00	1.2338
2.20	1.2055
2.40	1.1881
2.60	1.177
2.80	1.10//
3.00	1.15/8
3.20	1.1462
3.40	1.1489
3.00	1.1507
4.00	1.1560
4.00	1.1059
4.20	1.1/41
4.40	1.1812
4.00	1 1904
5.00	1 1031
5.20	1 1929
5.40	1 1928
5.40	1.2093
5.80	1.2248
6.00	1.2364
6.20	1.2459
6.40	1.2515
6.60	1.2541
6.80	1.2553
7.00	1.2557
7.20	1.2533
7.40	1.2481
7.60	1.2377
7.80	1.2292
8.00	1.2173
8.20	1.2033
8.40	1.1919
8.60	1.1844
8.80	1.1846
9.00	1.1837
9.20	1.1810
9.40	1.2120
9.00	1.2640
9.80	1.3080
10.00	1.3470
10.20	1.3830
10.40	1.0000
10.00	1,0000
11.00	1.0000
11.00	1.0000
11.20	1.0000
11.40	1,0000
11.00	1.0000
10.60	1.0000
12.00	1.0000



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2.7 Nuclear Enthalpy Rise Hot Channel Factor (F_{AH}^{N}) (LCO 3.2.2)

2.7.1 $F_{\Delta H}^{N} \leq F_{\Delta H}^{RTP} [1.0 + PF_{\Delta H} (1.0 - P)]$

where: P = the ratio of THERMAL POWER to RATED THERMAL POWER $F_{\Delta H}^{RTP} = 1.70$ PF_{ΔH} = 0.3

2.7.2 Uncertainty when PDMS is inoperable

The uncertainty, $U_{F\Delta H}$, to be applied to the Nuclear Enthalpy Rise Hot Channel Factor $F_{\Delta H}^{N}$ shall be calculated by the following formula:

 $U_{F \Delta H} = U_{F \Delta Hm}$

where:

 $U_{F\Delta Hm}$ = Base $F^{N}_{\Delta H}$ measurement uncertainty = 1.04

2.7.3 PDMS Alarms:

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 $F^{N}_{\Delta H}$ Warning Setpoint \geq 2% of $F^{N}_{\Delta H}$ Margin $F^{N}_{\Delta H}$ Alarm Setpoint \geq 0% of $F^{N}_{\Delta H}$ Margin

2.8 Axial Flux Difference (AFD) (LCO 3.2.3)

- 2.8.1 When PDMS is Inoperable, the AXIAL FLUX DIFFERENCE (AFD) Acceptable Operation Limits are provided in Figure 2.8.1 or the latest valid PDMS Surveillance Report, whichever is more conservative.
- 2.8.2 When PDMS is OPERABLE, no AFD Acceptable Operation Limits are applicable.

2.9 Departure from Nucleate Boiling Ratio (DNBR) (LCO 3.2.5)

2.9.1 $\text{DNBR}_{\text{APSL}} \ge 1.536$

The Axial Power Shape Limiting DNBR (DNBR_{APSL}) is applicable with THERMAL POWER \geq 50% RTP when PDMS is OPERABLE.

2.9.2 PDMS Alarms:

DNBR Warning Setpoint $\ge 2\%$ of DNBR Margin DNBR Alarm Setpoint $\ge 0\%$ of DNBR Margin



Figure 2.8.1 Axial Flux Difference Limits as a Function of Rated Thermal Power

CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

2.10 Reactor Trip System Overtemperature ∆T Setpoint Parameter Values (LCO 3.3.1)

- 2.10.1 The Overtemperature ΔT reactor trip setpoint K₁ shall be equal to 1.325.
- 2.10.2 The Overtemperature ΔT reactor trip setpoint T_{avg} coefficient K₂ shall be equal to 0.0297 / °F.
- 2.10.3 The Overtemperature ΔT reactor trip setpoint pressure coefficient K₃ shall be equal to 0.00181 / psig.
- 2.10.4 The nominal Tave at RTP (indicated) T' shall be less than or equal to 588.0 °F.
- 2.10.5 The nominal RCS operating pressure (indicated) P' shall be equal to 2235 psig.
- 2.10.6 The measured reactor vessel ΔT lead/lag time constant τ_1 shall be equal to 8 sec.
- 2.10.7 The measured reactor vessel ΔT lead/lag time constant τ_2 shall be equal to 3 sec.
- 2.10.8 The measured reactor vessel ΔT lag time constant τ_3 shall be less than or equal to 2 sec.
 - 2.10.9 The measured reactor vessel average temperature lead/lag time constant τ_4 shall be equal to 33 sec.
 - 2.10.10 The measured reactor vessel average temperature lead/lag time constant τ_5 shall be equal to 4 sec.
 - 2.10.11 The measured reactor vessel average temperature lag time constant τ_6 shall be less than or equal to 2 sec.
 - 2.10.12 The $f_1(\Delta I)$ "positive" breakpoint shall be +10% ΔI .
 - 2.10.13 The $f_1(\Delta I)$ "negative" breakpoint shall be -18% ΔI .
 - 2.10.14 The $f_1(\Delta I)$ "positive" slope shall be +3.47% / % ΔI .
 - 2.10.15 The $f_1(\Delta I)$ "negative" slope shall be -2.61% / % ΔI .

2.11 Reactor Trip System Overpower △T Setpoint Parameter Values (LCO 3.3.1)

- 2.11.1 The Overpower ΔT reactor trip setpoint K₄ shall be equal to 1.072.
- 2.11.2 The Overpower ΔT reactor trip setpoint T_{avg} rate/lag coefficient K₅ shall be equal to 0.02 / °F for increasing T_{avg} .
- 2.11.3 The Overpower ΔT reactor trip setpoint T_{avg} rate/lag coefficient K₅ shall be equal to 0 / °F for decreasing T_{avg} .

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CORE OPERATING LIMITS REPORT (COLR) for BRAIDWOOD UNIT 2 CYCLE 9A

- 2.11.4 The Overpower ΔT reactor trip setpoint T_{avg} heatup coefficient K₆ shall be equal to 0.00245 / °F when T > T".
- 2.11.5 The Overpower ΔT reactor trip setpoint T_{avg} heatup coefficient K₆ shall be equal to 0 / °F when $T \leq T''$.
- 2.11.6 The nominal Tavo at RTP (indicated) T" shall be less than or equal to 588.0 °F.
- 2.11.7 The measured reactor vessel ΔT lead/lag time constant τ_1 shall be equal to 8 sec.
- 2.11.8 The measured reactor vessel ΔT lead/lag time constant τ_2 shall be equal to 3 sec.
- 2.11.9 The measured reactor vessel ΔT lag time constant τ_3 shall be less than or equal to 2 sec.
- 2.11.10 The measured reactor vessel average temperature lag time constant τ_6 shall be less than or equal to 2 sec.
- 2.11.11 The measured reactor vessel average temperature rate/lag time constant τ_7 shall be equal to 10 sec.
- 2.11.12 The $f_2(\Delta I)$ "positive" breakpoint shall be 0 for all ΔI .
- 2.11.13 The $f_2(\Delta I)$ "negative" breakpoint shall be 0 for all ΔI .
- 2.11.14 The $f_2(\Delta I)$ "positive" slope shall be 0 for all ΔI .
- 2.11.15 The $f_2(\Delta I)$ "negative" slope shall be 0 for all ΔI .

2.12 Reactor Coolant System (RCS) DNB Parameter Limits (LCO 3.4.1)

- 2.12.1 The pressurizer pressure shall be greater than or equal to 2209 psig.
- 2.12.2 The RCS average temperature (Tavo) shall be less than or equal to 593.1 °F.
- 2.12.3 The RCS total flow rate shall be greater than or equal to 386,000 gpm.

2.13 Boron Concentration

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- 2.13.1 The refueling boron concentration shall be greater than or equal to 2000 ppm (LCO 3.9.1).
- 2.13.2 The Reactor Coolant System boron concentration shall be greater than or equal to 2143 ppm to maintain adequate shutdown margin for MODES 3, 4, and 5 during performance of rod drop time measurements and during the surveillance of Digital Rod Position Indication (DRPI) for OPERABILITY (TLCO 3.1.g and TLCO 3.1.k).