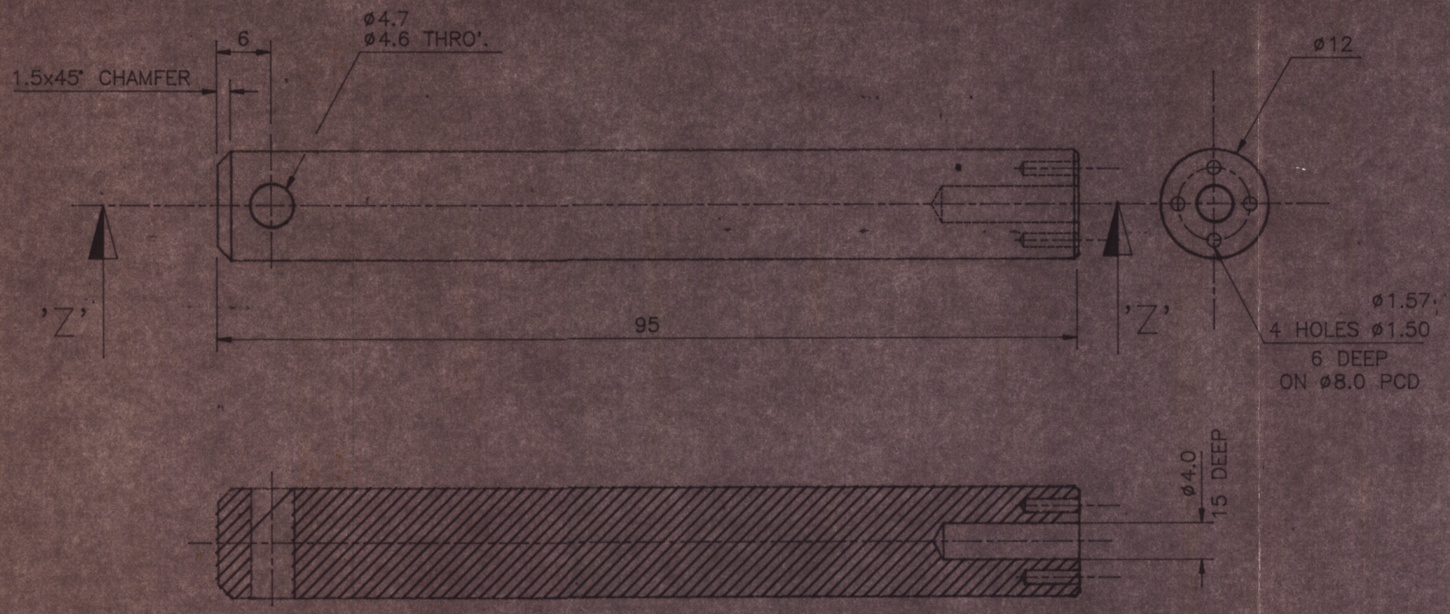
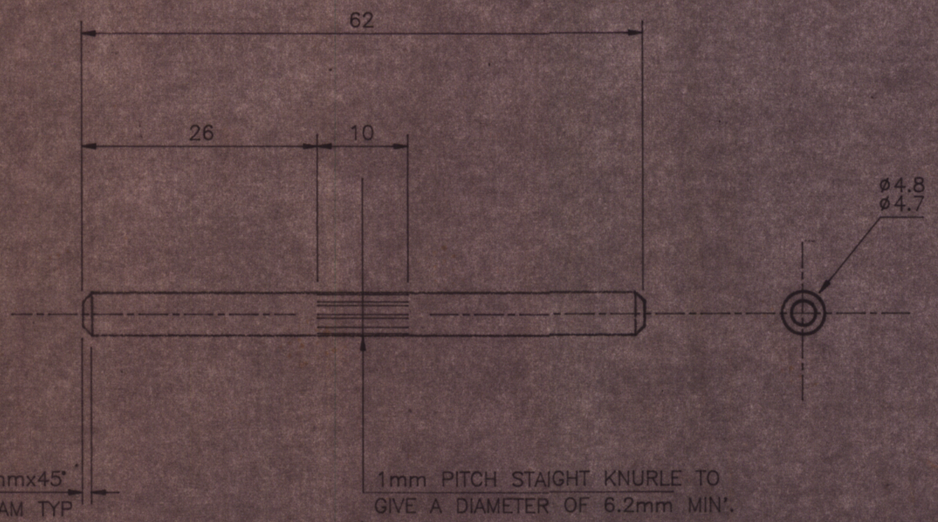
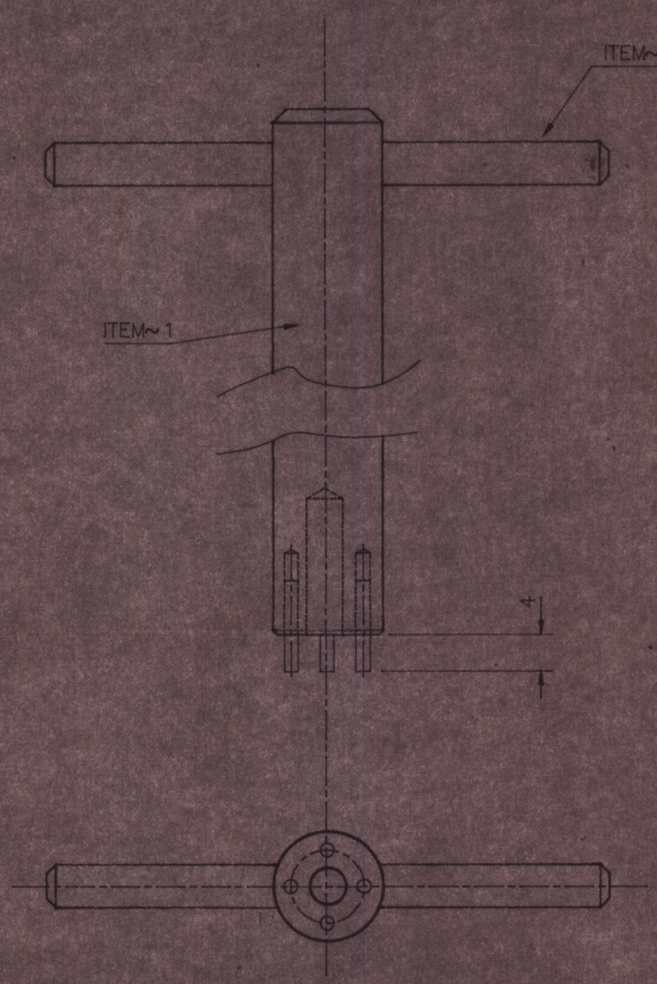


SECTION 'Z'~'Z'

ITEM~ 1



ITEM~ 2



NOTES

1~ PRESS ITEM~ 2 INTO ITEM~ 1 UNTIL IT IS FIXED CENTRAL USING THE KNURLE.

2~ PRESS FIT 4 ø1.5 X 10 ROLL PINS AS SHOWN

3~ STAMP WITH ASSEMBLY TOOL NO 2799

D-7

ISSUE	A	1	2									
CH.No.	-	-	1352									
DATE	8\12\92	8/7/94	30/9/94									

CONFORMS TO BS308	DIMS. IN mm	DO NOT SCALE PRINT	REMOVE ALL BURRS & SHARP EDGES	TOLERANCES UNLESS OTHERWISE STATED WHOLE NUMBERS ±0.4 — SCREW THREADS MED. FIT 1 DECIMAL PLACE= ±0.2 — ANGLES ±30' 2 DECIMAL PLACES= ±0.1
CHKD	SCALE 2 : 1	MATL. STAINLESS STEEL S303 S21		
DRN	DATE 8\12\92	FINISH CLEAN & DE-BURR.		TITLE DETECTOR TOOL

AICambridge Ltd
LONDON ROAD, PAMPISFORD, CAMBRIDGE, CB2 4EF.
TEL: (0223) 834420 FAX: (0223) 835050

DRG.No. 200041

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A2